

Scheme 89 illustrates the preparation of formylphenyl phosphonates in which the phosphonate moiety is attached by means of alkylene chains incorporating two heteroatoms O, S or N. In this procedure, a formyl phenoxy, phenylthio or phenylamino alkanol, alkanethiol or alkylamine 89.1 is reacted with an equimolar amount of a dialkyl haloalkyl phosphonate 89.2, to afford the phenoxy, phenylthio or phenylamino phosphonate product 89.3. The alkylation reaction is effected in a polar organic solvent such as dimethylformamide or acetonitrile, in the presence of a base. The base employed depends on the nature of the nucleophile 89.1. In cases in which Y is O, a strong base such as sodium hydride or lithium hexamethyldisilazide is employed. In cases in which Y is S or N, a base such as cesium carbonate or dimethylaminopyridine is employed.

For example, 2-(4-formylphenylthio)ethanol 89.4, prepared as described in Macromolecules, 1991, 24, 1710, is reacted in acetonitrile at 60° with one molar equivalent of a dialkyl iodomethyl phosphonate 89.5, (Lancaster) to give the ether product 89.6.

Using the above procedures, but employing, in place of the carbinol 89.4, different carbinols, thiols or amines 89.1, and/or different haloalkyl phosphonates 89.2, the corresponding products 89.3 are obtained.

Scheme 90 illustrates the preparation of formylphenyl phosphonates in which the phosphonate group is linked to the benzene ring by means of an aromatic or heteroaromatic ring. In this procedure, a formylbenzeneboronic acid 90.1 is coupled, in the presence of a palladium catalyst, with one molar equivalent of a dibromoarene, 90.2, in which the group Ar is an aromatic or heteroaromatic group. The coupling of aryl boronates with aryl bromides to afford diaryl compounds is described in Palladium Reagents and Catalysts, by J. Tsuji, Wiley 1995, p. 218. The components are reacted in a polar solvent such as dimethylformamide in the presence of a palladium(0) catalyst and sodium bicarbonate. The product 90.3 is then coupled, as described above (Scheme 50) with a dialkyl phosphite 90.4 to afford the phosphonate 90.5.

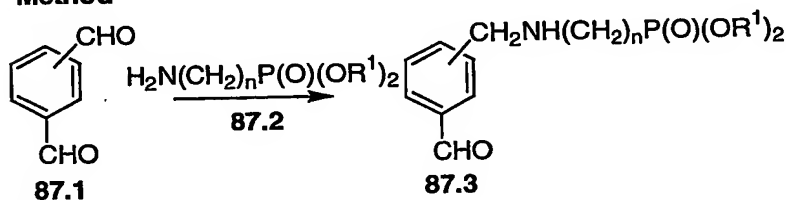
For example, 4-formylbenzeneboronic acid 90.6 is coupled with 2,5-dibromothiophene 90.7 to yield the phenylthiophene product 90.8. This compound is then coupled with the dialkyl phosphite 90.4 to afford the thienyl phosphonate 90.9.

Using the above procedures, but employing, in place of dibromothiophene **90.7**, different dibromoarenes **90.2**, and/or different formylphenyl boronates **90.1**, the corresponding products **90.5** are obtained.

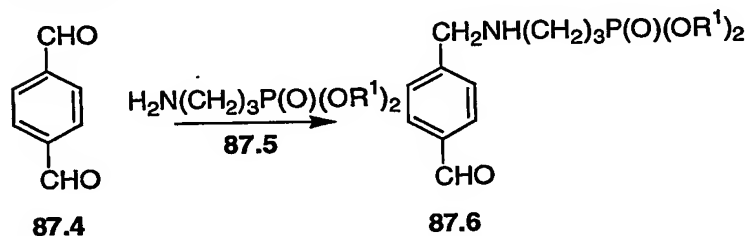
- 5 Scheme **91** illustrates the preparation of the benzyl carbamates **43.4** which are employed in the preparation of the phosphonate esters **9**. In this procedure, the substituted benzaldehydes **91.1**, prepared as shown in Schemes **87** – **90**, are converted into the corresponding benzyl alcohols **91.2**. The reduction of aldehydes to afford alcohols is described in Comprehensive Organic Transformations, by R. C. Larock, VCH, 1989, p. 527ff. The transformation is effected by the
- 10 use of reducing agents such as sodium borohydride, lithium aluminum tri-tertiarybutoxy hydride, diisobutyl aluminum hydride and the like. The resultant benzyl alcohol is then reacted with the aminoester **91.3** to afford the carbamate **91.4**. The reaction is performed under the conditions described below, Scheme **98**. For example, the benzyl alcohol is reacted with carbonyldiimidazole to produce an intermediate benzyloxycarbonyl imidazole, and the
- 15 intermediate is reacted with the aminoester **91.3** to afford the carbamate **91.4**. The methyl ester is then hydrolyzed to yield the carboxylic acid **43.4**.

Scheme 87

Method

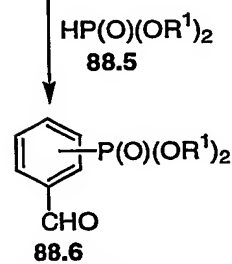
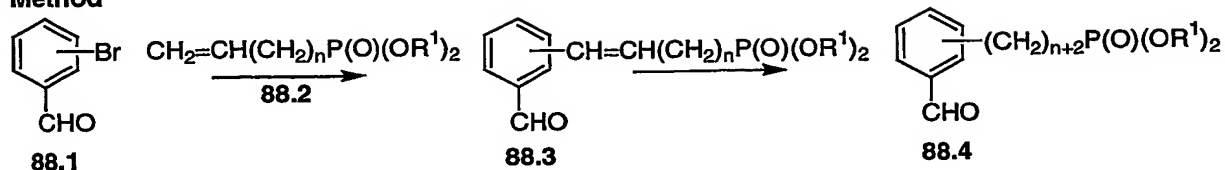


Example

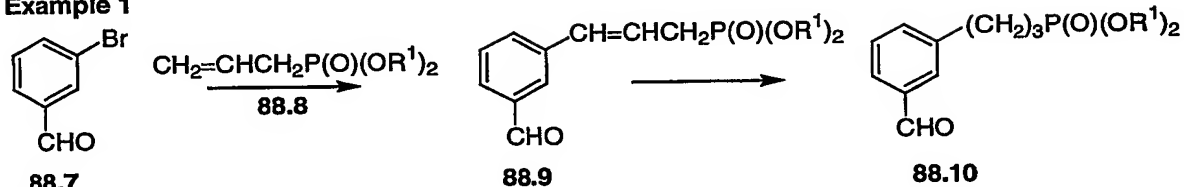


Scheme 88

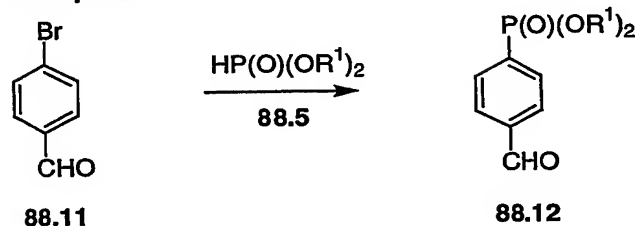
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Example 1

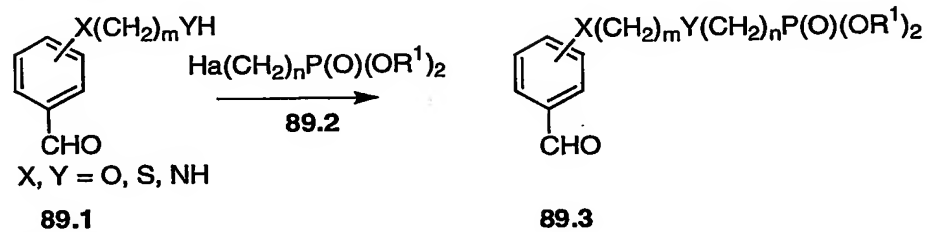


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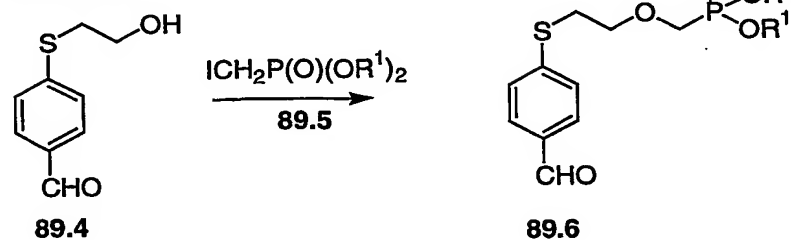


Scheme 89

Method

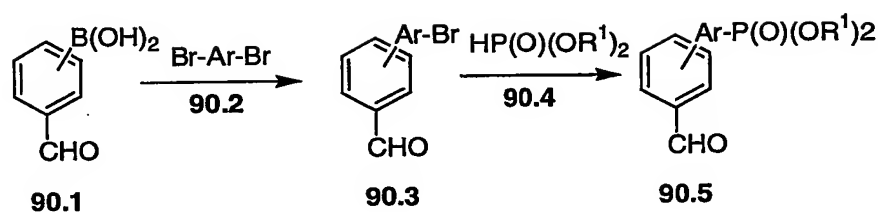


Example

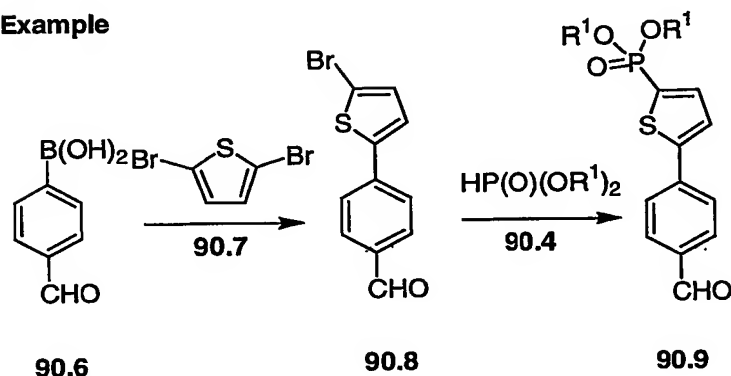


Scheme 90

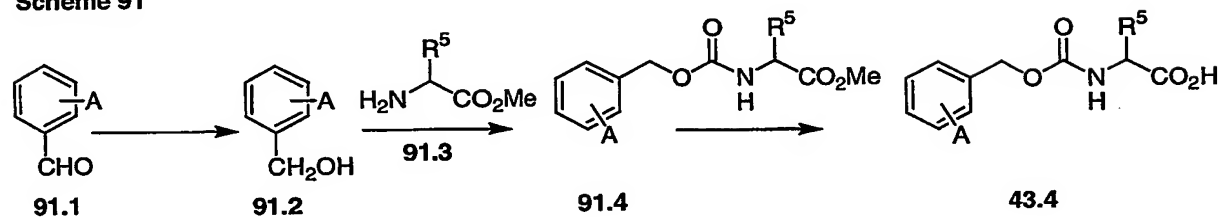
Method



Example



Scheme 91



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Preparation of phosphonate-containing benzenesulfonyl chlorides 20.2.

Schemes 92 - 97 illustrate methods for the preparation of the sulfonyl chlorides 20.2 which are employed in the preparation of the phosphonate esters 4. Sulfonic acids and/or sulfonyl halides are obtained by oxidation of the corresponding thiols, as described in Synthetic Organic Chemistry, R. B. Wagner, H. D. Zook, Wiley, 1953, p. 813, and in Tet. 1965, 21, 2271. For example, the phosphonate-containing thiols which are prepared according to Schemes 63 - 72 are transformed into the corresponding sulfonic acids by oxidation with bromine in aqueous organic solution, as described in J. Am. Chem. Soc., 59, 811, 1937, or by oxidation with hydrogen peroxide, as described in Rec. Trav. Chim., 54, 205, 1935, or by reaction with

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oxygen in alkaline solution, as described in Tet. Let., 1963, 1131, or by the use of potassium superoxide, as described in Aust. J. Chem., 1984, 37, 2231. Schemes 92- 96 describe the preparation of phosphonate-substituted benzenesulfonic acids; Scheme 97 describes the conversion of the sulfonic acids into the corresponding sulfonyl chlorides. Alternatively, the intermediate thiols, when produced, can be directly converted to the sulfonyl chloride as described in Scheme 97a

Scheme 92 depicts the preparation of variously substituted benzenesulfonic acids in which the phosphonate group is directly attached to the benzene ring. In this procedure, a bromo-substituted benzenethiol 92.1 is protected, as previously described. The protected product 92.2 is then reacted, in the presence of a palladium catalyst, with a dialkyl phosphite 92.3, to give the corresponding phosphonate 92.4. The thiol group is then deprotected to afford the thiol 92.5, and this compound is oxidized to afford the sulfonic acid 92.6.

For example, 4-bromobenzenethiol 92.7 is converted into the S-adamantyl derivative 92.8, by reaction with 1-adamantanol in trifluoroacetic acid, as described in Chem. Pharm. Bull., 26, 1576, 1978. The product is then reacted with a dialkyl phosphite and a palladium catalyst, as described previously, to yield the phosphonate 92.9. The adamantyl group is then removed by reaction with mercuric acetate in trifluoroacetic acid, as described in Chem. Pharm. Bull., 26, 1576, 1978, to give the thiol 92.10. The product is then reacted with bromine in aqueous solution to prepare the sulfonic acid 92.11.

Using the above procedures, but employing, in place of the thiol 92.7, different thiols 92.1, and/or different dialkyl phosphites 92.3, the corresponding products 92.6 are obtained.

Scheme 93 illustrates the preparation of amino-substituted benzenesulfonic acids in which the phosphonate group is attached by means of an alkoxy group. In this procedure, a hydroxy amino-substituted benzenesulfonic acid 93.1 is reacted with a dialkyl bromoalkyl phosphonate 93.2 to afford the ether 93.3. The reaction is performed in a polar solvent such as dimethylformamide in the presence of a base such as potassium carbonate. The yield of the product 93.3 is increased by treatment of the crude reaction product with dilute aqueous base, so as to hydrolyze any sulfonic esters which are produced.

For example, 3-amino-4-hydroxybenzenesulfonic acid 93.4 (Fluka) is reacted with a dialkyl bromopropyl phosphonate 93.5 prepared as described in J. Am. Chem. Soc., 2000, 122, 1554,

in dimethylformamide containing potassium carbonate, followed by the addition of water, to produce the ether **93.6**.

Using the above procedures, but employing, in place of the phenol **93.4**, different phenols **93.1**, and/or different phosphonates **93.2**, the corresponding products **93.3** are obtained.

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Scheme **94** illustrates the preparation of methoxyl-substituted benzenesulfonic acids in which the phosphonate group is attached by means of an amide group. In this procedure, a methoxy amino-substituted benzenesulfonic acid **94.1** is reacted, as described previously for the preparation of amides, with a dialkyl carboxyalkyl phosphonate **94.2** to produce the amide **94.3**.

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For example, 3-amino-4-methoxybenzenesulfonic acid **94.4**, (Acros) is reacted in dimethylformamide solution with a dialkyl phosphonoacetic acid **94.2** (Aldrich) and dicyclohexyl carbodiimide, to produce the amide **94.6**.

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Using the above procedures, but employing, in place of the amine **94.4**, different amines **94.1**, and/or different phosphonates **94.2**, the corresponding products **94.3** are obtained.

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Scheme **95** illustrates the preparation of substituted benzenesulfonic acids in which the phosphonate group is attached by means of a saturated or unsaturated alkylene group. In this procedure, a halo-substituted benzenesulfonic acid **95.1** is coupled, in a palladium catalyzed Heck reaction with a dialkyl alkenyl phosphonate **95.2** to afford the phosphonate **95.3**. Optionally, the product is reduced, for example by catalytic hydrogenation over a palladium catalyst, to give the saturated analog **95.4**.

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For example, 4-amino-3-chlorobenzenesulfonic acid **95.5** (Acros) is reacted in N-methylpyrrolidinone solution at 80° with a dialkyl vinylphosphonate **95.6** (Aldrich), palladium (II) chloride bis(acetonitrile), sodium acetate and tetraphenylphosphonium chloride, as described in Ang. Chem. Int. Ed. Engl., 37, 481, 1998, to produce the olefinic product **95.7**. Catalytic hydrogenation using a 5% palladium on carbon catalyst then affords the saturated analog **95.8**.

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Using the above procedures, but employing, in place of the chloro compound **95.5**, different chlorides **95.1**, and/or different phosphonates **95.2**, the corresponding products **95.3** and **95.4** are obtained.

Scheme 96 depicts the preparation of benzenesulfonic acids in which the phosphonate group is attached by means of an amide linkage. In this procedure, an amino carboxy substituted benzene thiol 96.1 is coupled with a dialkyl aminoalkyl phosphonate 96.2 to produce the amide 96.3. The product is then oxidized, as described above, to afford the corresponding sulfonic acid 96.4.

For example, 2-amino-5-mercaptopbenzoic acid 96.5, prepared as described in Pharmazie, 1973, 28, 433, is reacted with a dialkyl aminoethyl phosphonate 96.6 and dicyclohexyl carbodiimide, to prepare the amide 96.7. The product is then oxidized with aqueous hydrogen peroxide to yield the sulfonic acid 96.8.

Using the above procedures, but employing, in place of the carboxylic acid 96.5, different acids 96.1, and/or different phosphonates 96.2, the corresponding products 96.4 are obtained.

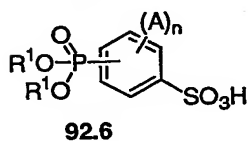
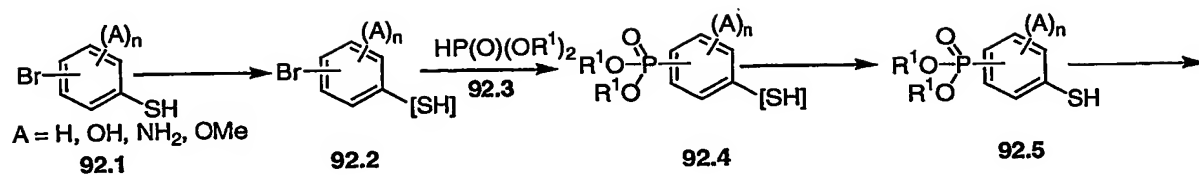
Scheme 97 illustrates the conversion of benzenesulfonic acids into the corresponding sulfonyl chlorides. The conversion of sulfonic acids into sulfonyl chlorides is described in Synthetic Organic Chemistry, R. B. Wagner, H. D. Zook, Wiley, 1953, p. 821. The transformation is effected by the use of reagents such as thionyl chloride or phosphorus pentachloride.

For example, as shown in Scheme 97, the variously substituted phosphonate-containing benzenesulfonic acids 97.1, prepared as described above, are treated with thionyl chloride, oxalyl chloride, phosphorus pentachloride, phosphorus oxychloride and the like to prepare the corresponding sulfonyl chlorides 97.2.

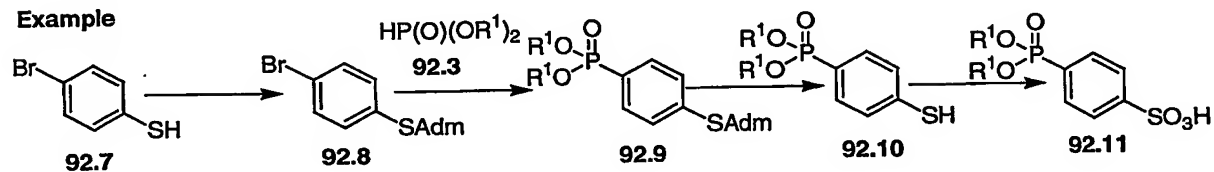
Scheme 97a illustrates the conversion of thiols into the corresponding sulfonyl chlorides which can be applied to any of the thiol intermediates in Schemes 92-96. The thiol is oxidized as described in Synthesis 1987, 4, 409 or J. Med. Chem. 1980, 12, 1376 to afford the sulfonyl chloride directly. For example, treatment of protected thiol 97a.1, prepared from 96.7 using standard protecting groups for amines as described in Greene and Wuts, third edition, ch 7, with HCl and chlorine affords the sulfonyl chloride 97a.2. Alternatively treatment of 92.10 with the same conditions gives the sulfonyl chloride 97a.3.

Scheme 92

Method

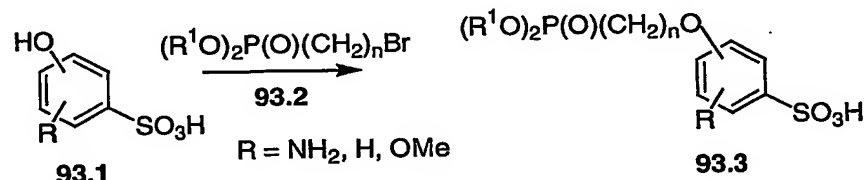


Example

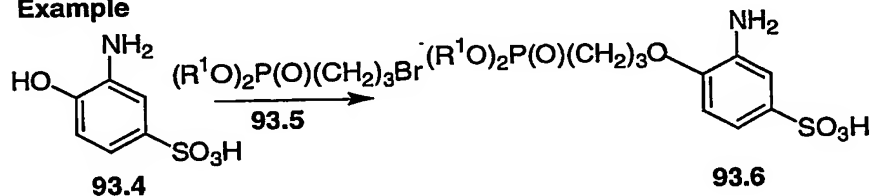


Scheme 93

Method

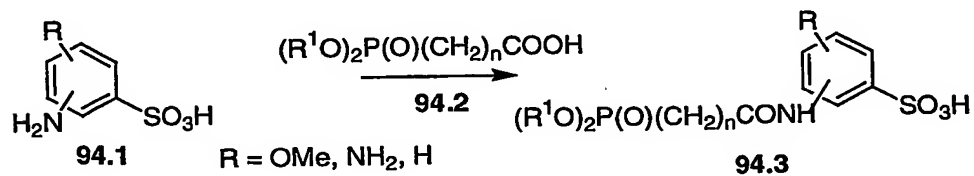


Example

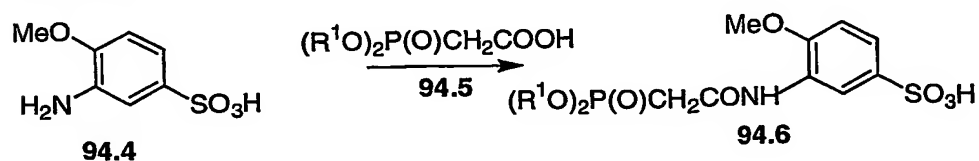


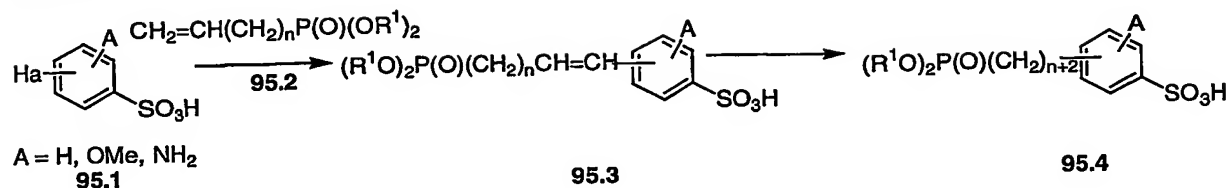
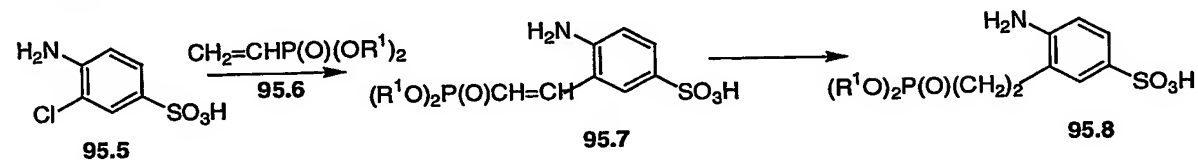
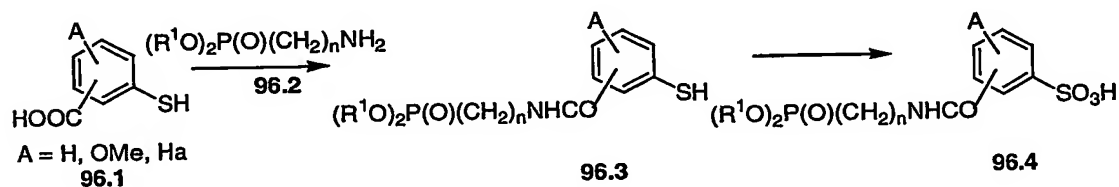
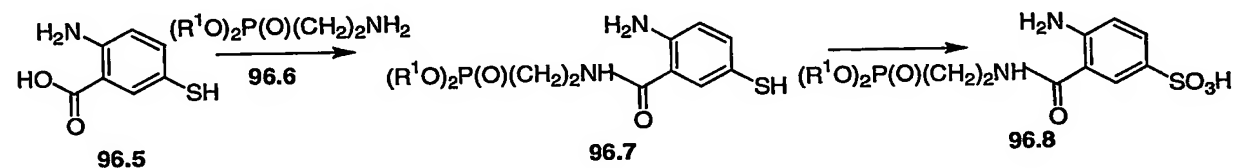
Scheme 94

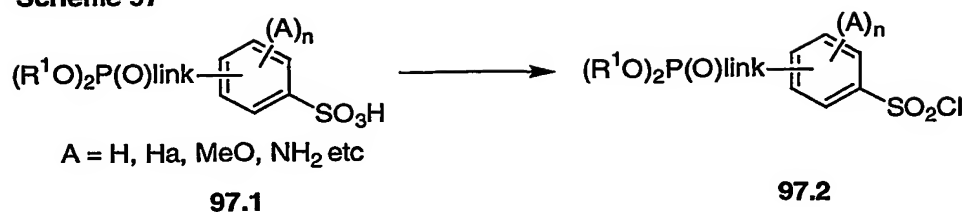
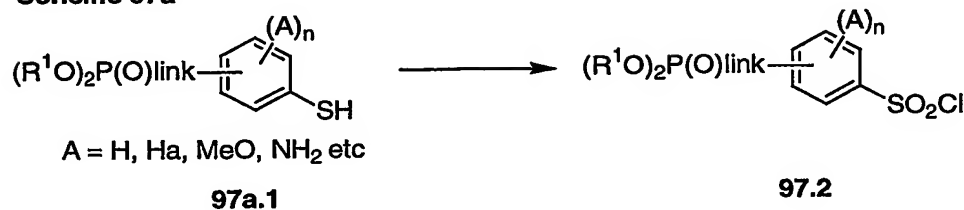
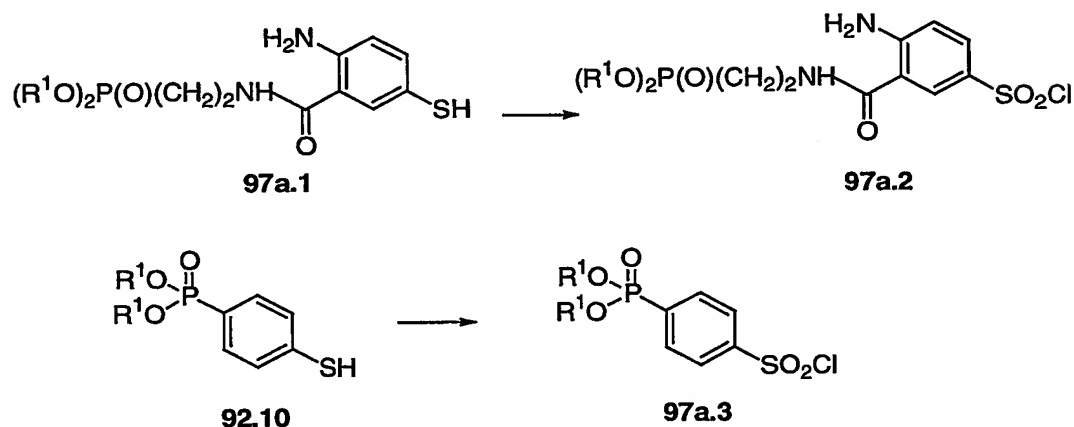
Method



Example



Scheme 95**Method****Example****Scheme 96****Method****Example**

Scheme 97**Scheme 97a****Example****5 Preparation of carbamates.**

The phosphonate esters **1** - **4** in which R^4 is formally derived from the carboxylic acids shown in Chart 5c, and the phosphonate esters **5** and **9** contain a carbamate linkage. The preparation of carbamates is described in Comprehensive Organic Functional Group Transformations, A.

- 10 R. Katritzky, ed., Pergamon, 1995, Vol. 6, p. 416ff, and in Organic Functional Group Preparations, by S. R. Sandler and W. Karó, Academic Press, 1986, p. 260ff.

Scheme 98 illustrates various methods by which the carbamate linkage is synthesized. As shown in Scheme 98, in the general reaction generating carbamates, a carbinol 98.1, is converted into the activated derivative 98.2 in which Lv is a leaving group such as halo, imidazolyl, benztriazolyl and the like, as described below. The activated derivative 98.2 is then reacted with an amine 98.3, to afford the carbamate product 98.4. Examples 1 – 7 in Scheme 98 depict methods by which the general reaction is effected. Examples 8 - 10 illustrate alternative methods for the preparation of carbamates.

Scheme 98, Example 1 illustrates the preparation of carbamates employing a chloroformyl derivative of the carbinol 98.1. In this procedure, the carbinol is reacted with phosgene, in an inert solvent such as toluene, at about 0°, as described in Org. Syn. Coll. Vol. 3, 167, 1965, or with an equivalent reagent such as trichloromethoxy chloroformate, as described in Org. Syn. Coll. Vol. 6, 715, 1988, to afford the chloroformate 98.6. The latter compound is then reacted with the amine component 98.3, in the presence of an organic or inorganic base, to afford the carbamate 98.7. For example, the chloroformyl compound 98.6 is reacted with the amine 98.3 in a water-miscible solvent such as tetrahydrofuran, in the presence of aqueous sodium hydroxide, as described in Org. Syn. Coll. Vol. 3, 167, 1965, to yield the carbamate 98.7. Alternatively, the reaction is performed in dichloromethane in the presence of an organic base such as diisopropylethylamine or dimethylaminopyridine.

Scheme 98, Example 2 depicts the reaction of the chloroformate compound 98.6 with imidazole to produce the imidazolide 98.8. The imidazolide product is then reacted with the amine 98.3 to yield the carbamate 98.7. The preparation of the imidazolide is performed in an aprotic solvent such as dichloromethane at 0°, and the preparation of the carbamate is conducted in a similar solvent at ambient temperature, optionally in the presence of a base such as dimethylaminopyridine, as described in J. Med. Chem., 1989, 32, 357.

Scheme 98 Example 3, depicts the reaction of the chloroformate 98.6 with an activated hydroxyl compound R"OH, to yield the mixed carbonate ester 98.10. The reaction is conducted in an inert organic solvent such as ether or dichloromethane, in the presence of a base such as dicyclohexylamine or triethylamine. The hydroxyl component R"OH is selected from the group of compounds 98.19 - 98.24 shown in Scheme 98, and similar compounds. For example, if the component R"OH is hydroxybenztriazole 98.19, N-hydroxysuccinimide 98.20, or pentachlorophenol, 98.21, the mixed carbonate 98.10 is obtained by the reaction of the chloroformate with the hydroxyl compound in an ethereal solvent in the presence of

dicyclohexylamine, as described in Can. J. Chem., 1982, 60, 976. A similar reaction in which the component R"OH is pentafluorophenol **98.22** or 2-hydroxypyridine **98.23** is performed in an ethereal solvent in the presence of triethylamine, as described in Syn., 1986, 303, and Chem. Ber. 118, 468, 1985.

- 5 Scheme **98** Example 4 illustrates the preparation of carbamates in which an alkyloxycarbonylimidazole **98.8** is employed. In this procedure, a carbinol **98.5** is reacted with an equimolar amount of carbonyl diimidazole **98.11** to prepare the intermediate **98.8**. The reaction is conducted in an aprotic organic solvent such as dichloromethane or tetrahydrofuran. The acyloxyimidazole **98.8** is then reacted with an equimolar amount of the
- 10 amine R'NH₂ to afford the carbamate **98.7**. The reaction is performed in an aprotic organic solvent such as dichloromethane, as described in Tet. Lett., 42, 2001, 5227, to afford the carbamate **98.7**.

- Scheme **98**, Example 5 illustrates the preparation of carbamates by means of an intermediate alkoxy carbonyl benzotriazole **98.13**. In this procedure, a carbinol ROH is reacted at ambient
- 15 temperature with an equimolar amount of benzotriazole carbonyl chloride **98.12**, to afford the alkoxy carbonyl product **98.13**. The reaction is performed in an organic solvent such as benzene or toluene, in the presence of a tertiary organic amine such as triethylamine, as described in Syn., 1977, 704. The product is then reacted with the amine R'NH₂ to afford the carbamate **98.7**. The reaction is conducted in toluene or ethanol, at from ambient temperature
- 20 to about 80° as described in Syn., 1977, 704.

- Scheme **98**, Example 6 illustrates the preparation of carbamates in which a carbonate (R"O)₂CO, **98.14**, is reacted with a carbinol **98.5** to afford the intermediate alkyloxycarbonyl intermediate **98.15**. The latter reagent is then reacted with the amine R'NH₂ to afford the carbamate **98.7**. The procedure in which the reagent **98.15** is derived from
- 25 hydroxybenzotriazole **98.19** is described in Synthesis, 1993, 908; the procedure in which the reagent **98.15** is derived from N-hydroxysuccinimide **98.20** is described in Tet. Lett., 1992, 2781; the procedure in which the reagent **98.15** is derived from 2-hydroxypyridine **98.23** is described in Tet. Lett., 1991, 4251; the procedure in which the reagent **98.15** is derived from 4-nitrophenol **98.24** is described in Syn. 1993, 199. The reaction between equimolar amounts
- 30 of the carbinol ROH and the carbonate **98.14** is conducted in an inert organic solvent at ambient temperature.

Scheme 98, Example 7 illustrates the preparation of carbamates from alkoxycarbonyl azides 98.16. In this procedure, an alkyl chloroformate 98.6 is reacted with an azide, for example sodium azide, to afford the alkoxycarbonyl azide 98.16. The latter compound is then reacted with an equimolar amount of the amine $R'NH_2$ to afford the carbamate 98.7. The reaction is conducted at ambient temperature in a polar aprotic solvent such as dimethylsulfoxide, for example as described in Syn., 1982, 404.

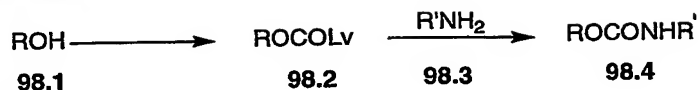
Scheme 98, Example 8 illustrates the preparation of carbamates by means of the reaction between a carbinol ROH and the chloroformyl derivative of an amine 98.17. In this procedure, which is described in Synthetic Organic Chemistry, R. B. Wagner, H. D. Zook, Wiley, 1953, p. 647, the reactants are combined at ambient temperature in an aprotic solvent such as acetonitrile, in the presence of a base such as triethylamine, to afford the carbamate 98.7.

Scheme 98, Example 9 illustrates the preparation of carbamates by means of the reaction between a carbinol ROH and an isocyanate 98.18. In this procedure, which is described in Synthetic Organic Chemistry, R. B. Wagner, H. D. Zook, Wiley, 1953, p. 645, the reactants are combined at ambient temperature in an aprotic solvent such as ether or dichloromethane and the like, to afford the carbamate 98.7.

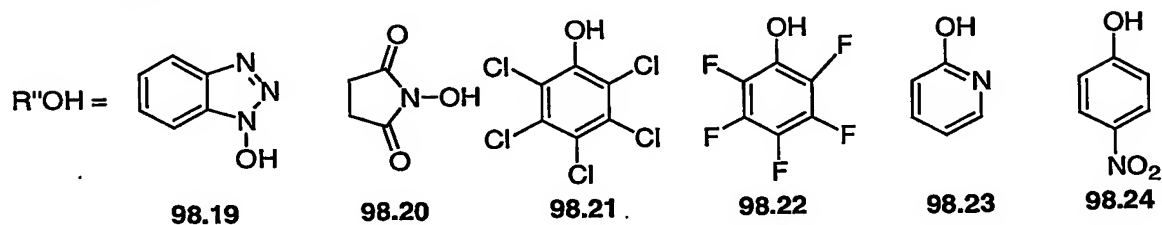
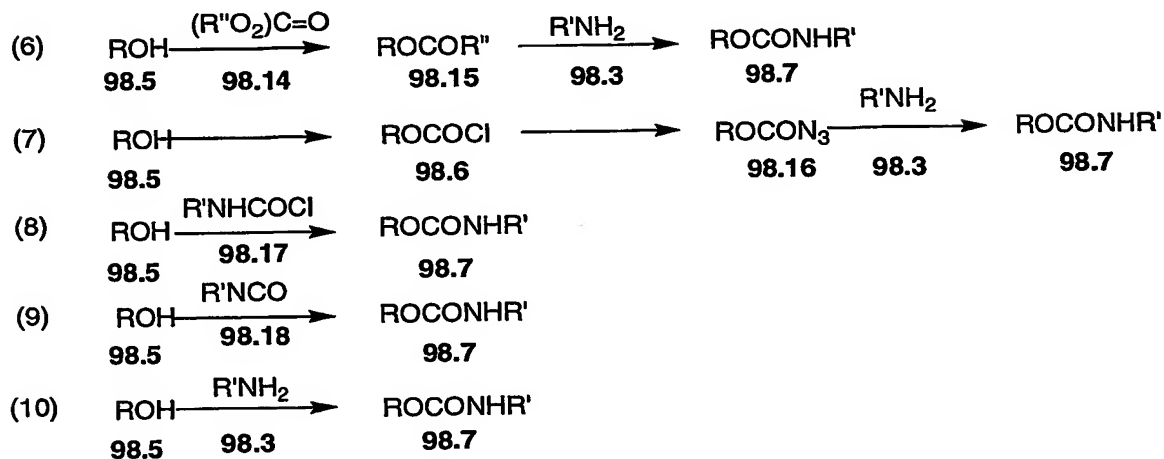
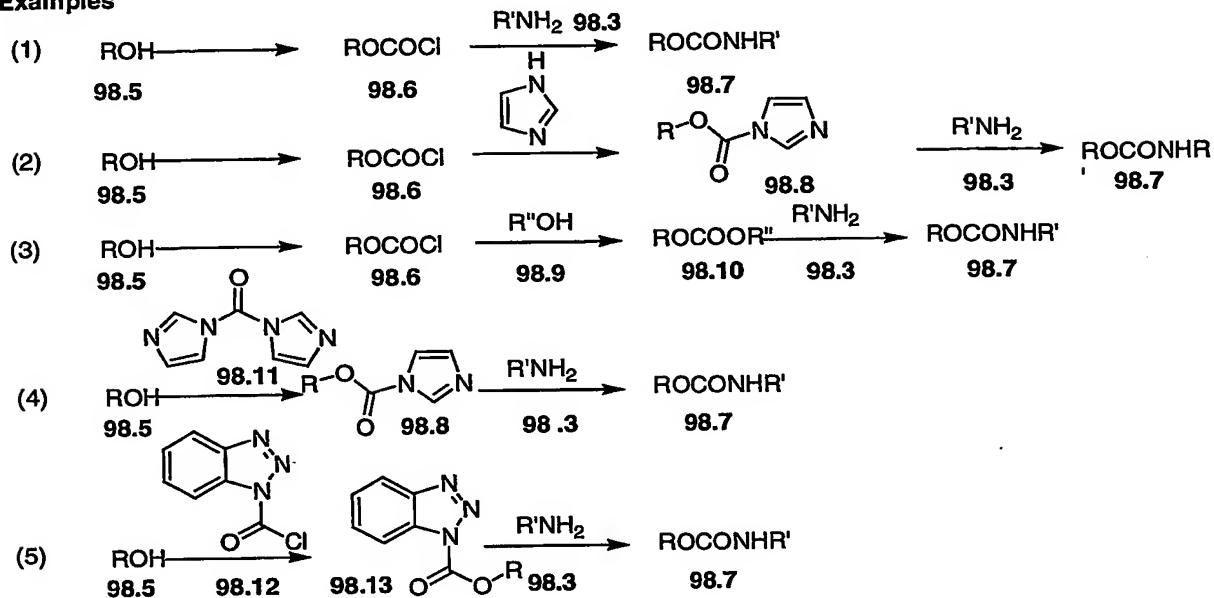
Scheme 98, Example 10 illustrates the preparation of carbamates by means of the reaction between a carbinol ROH and an amine $R'NH_2$. In this procedure, which is described in Chem. Lett. 1972, 373, the reactants are combined at ambient temperature in an aprotic organic solvent such as tetrahydrofuran, in the presence of a tertiary base such as triethylamine, and selenium. Carbon monoxide is passed through the solution and the reaction proceeds to afford the carbamate 98.7.

Scheme 98

General reaction



Examples



Interconversions of the phosphonates R-link-P(O)(OR¹)₂, R-link-P(O)(OR¹)(OH) and R-link-P(O)(OH)₂.

Schemes 1 - 97 described the preparations of phosphonate esters of the general structure R-link-P(O)(OR¹)₂, in which the groups R¹, the structures of which are defined in Charts 1 and 2, may be the same or different. The R¹ groups attached to the phosphonate esters 1 - 13, or to precursors thereto, may be changed using established chemical transformations. The interconversions reactions of phosphonates are illustrated in Scheme 99. The group R in Scheme 99 represents the substructure to which the substituent link-P(O)(OR¹)₂ is attached, either in the compounds 1 - 13 or in precursors thereto. The R¹ group may be changed, using the procedures described below, either in the precursor compounds, or in the esters 1 - 13. The methods employed for a given phosphonate transformation depend on the nature of the substituent R¹. The preparation and hydrolysis of phosphonate esters is described in Organic Phosphorus Compounds, G. M. Kosolapoff, L. Maeir, eds, Wiley, 1976, p. 9ff.

The conversion of a phosphonate diester 99.1 into the corresponding phosphonate monoester 99.2 (Scheme 99, Reaction 1) is accomplished by a number of methods. For example, the ester 99.1 in which R¹ is an aralkyl group such as benzyl, is converted into the monoester compound 99.2 by reaction with a tertiary organic base such as diazabicyclooctane (DABCO) or quinuclidine, as described in J. Org. Chem., 1995, 60, 2946. The reaction is performed in an inert hydrocarbon solvent such as toluene or xylene, at about 110°. The conversion of the diester 99.1 in which R¹ is an aryl group such as phenyl, or an alkenyl group such as allyl, into the monoester 99.2 is effected by treatment of the ester 99.1 with a base such as aqueous sodium hydroxide in acetonitrile or lithium hydroxide in aqueous tetrahydrofuran.

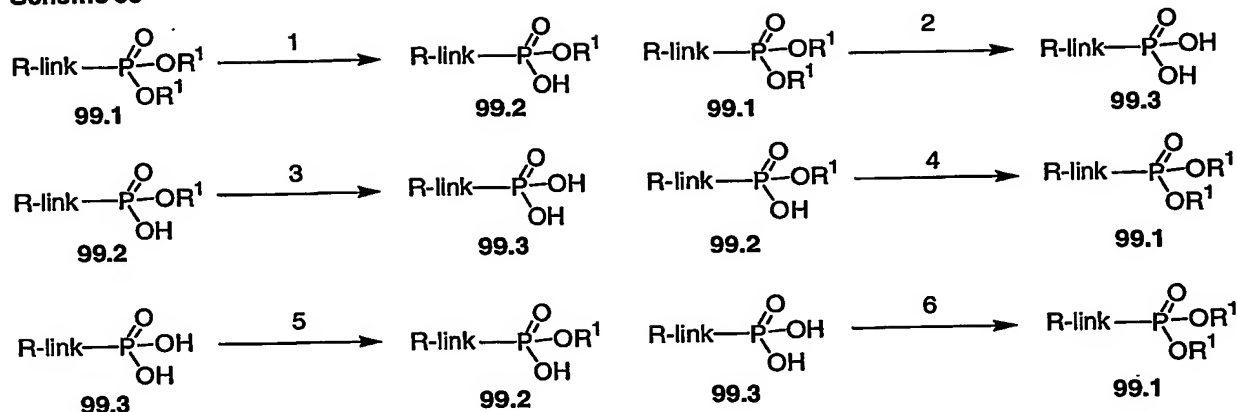
Phosphonate diesters 99.1 in which one of the groups R¹ is aralkyl, such as benzyl, and the other is alkyl, are converted into the monoesters 99.2 in which R¹ is alkyl by hydrogenation, for example using a palladium on carbon catalyst. Phosphonate diesters in which both of the groups R¹ are alkenyl, such as allyl, are converted into the monoester 99.2 in which R¹ is alkenyl, by treatment with chlorotris(triphenylphosphine)rhodium (Wilkinson's catalyst) in aqueous ethanol at reflux, optionally in the presence of diazabicyclooctane, for example by using the procedure described in J. Org. Chem., 38, 3224, 1973 for the cleavage of allyl carboxylates.

The conversion of a phosphonate diester **99.1** or a phosphonate monoester **99.2** into the corresponding phosphonic acid **99.3** (Scheme **99**, Reactions **2** and **3**) is effected by reaction of the diester or the monoester with trimethylsilyl bromide, as described in J. Chem. Soc., Chem. Comm., 739, 1979. The reaction is conducted in an inert solvent such as, for example, dichloromethane, optionally in the presence of a silylating agent such as bis(trimethylsilyl)trifluoroacetamide, at ambient temperature. A phosphonate monoester **99.2** in which R^1 is aralkyl such as benzyl, is converted into the corresponding phosphonic acid **99.3** by hydrogenation over a palladium catalyst, or by treatment with hydrogen chloride in an ethereal solvent such as dioxan. A phosphonate monoester **99.2** in which R^1 is alkenyl such as, for example, allyl, is converted into the phosphonic acid **99.3** by reaction with Wilkinson's catalyst in an aqueous organic solvent, for example in 15% aqueous acetonitrile, or in aqueous ethanol, for example using the procedure described in Helv. Chim. Acta., 68, 618, 1985. Palladium catalyzed hydrogenolysis of phosphonate esters **99.1** in which R^1 is benzyl is described in J. Org. Chem., 24, 434, 1959. Platinum-catalyzed hydrogenolysis of phosphonate esters **99.1** in which R^1 is phenyl is described in J. Am. Chem. Soc., 78, 2336, 1956.

The conversion of a phosphonate monoester **99.2** into a phosphonate diester **99.1** (Scheme **99**, Reaction **4**) in which the newly introduced R^1 group is alkyl, aralkyl, haloalkyl such as chloroethyl, or aralkyl is effected by a number of reactions in which the substrate **99.2** is reacted with a hydroxy compound R^1OH , in the presence of a coupling agent. Suitable coupling agents are those employed for the preparation of carboxylate esters, and include a carbodiimide such as dicyclohexylcarbodiimide, in which case the reaction is preferably conducted in a basic organic solvent such as pyridine, or (benzotriazol-1-yloxy)tripyrrolidinophosphonium hexafluorophosphate (PYBOP, Sigma), in which case the reaction is performed in a polar solvent such as dimethylformamide, in the presence of a tertiary organic base such as diisopropylethylamine, or Aldrithiol-2 (Aldrich) in which case the reaction is conducted in a basic solvent such as pyridine, in the presence of a triaryl phosphine such as triphenylphosphine. Alternatively, the conversion of the phosphonate monoester **99.2** to the diester **99.1** is effected by the use of the Mitsunobu reaction, as described above, Scheme **49**. The substrate is reacted with the hydroxy compound R^1OH , in the presence of diethyl azodicarboxylate and a triarylphosphine such as triphenyl phosphine. Alternatively, the phosphonate monoester **99.2** is transformed into the phosphonate diester **99.1**, in which the introduced R^1 group is alkenyl or aralkyl, by reaction of the monoester with the halide R^1Br , in

- which R^1 is as alkenyl or aralkyl. The alkylation reaction is conducted in a polar organic solvent such as dimethylformamide or acetonitrile, in the presence of a base such as cesium carbonate. Alternatively, the phosphonate monoester is transformed into the phosphonate diester in a two step procedure. In the first step, the phosphonate monoester **99.2** is
- 5 transformed into the chloro analog $RP(O)(OR^1)Cl$ by reaction with thionyl chloride or oxalyl chloride and the like, as described in Organic Phosphorus Compounds, G. M. Kosolapoff, L. Maeir, eds, Wiley, 1976, p. 17, and the thus-obtained product $RP(O)(OR^1)Cl$ is then reacted with the hydroxy compound R^1OH , in the presence of a base such as triethylamine, to afford the phosphonate diester **99.1**.
- 10 A phosphonic acid $R\text{-link-P}(O)(OH)_2$ is transformed into a phosphonate monoester $RP(O)(OR^1)(OH)$ (Scheme 99, Reaction 5) by means of the methods described above of for the preparation of the phosphonate diester $R\text{-link-P}(O)(OR^1)_2$ **99.1**, except that only one molar proportion of the component R^1OH or R^1Br is employed.
- A phosphonic acid $R\text{-link-P}(O)(OH)_2$ **99.3** is transformed into a phosphonate diester $R\text{-link-P}(O)(OR^1)_2$ **99.1** (Scheme 99, Reaction 6) by a coupling reaction with the hydroxy compound
- 15 R^1OH , in the presence of a coupling agent such as Aldrithiol-2 (Aldrich) and triphenylphosphine. The reaction is conducted in a basic solvent such as pyridine.
- Alternatively, phosphonic acids **99.3** are transformed into phosphonic esters **99.1** in which R^1 is aryl, by means of a coupling reaction employing, for example, dicyclohexylcarbodiimide in
- 20 pyridine at ca 70° . Alternatively, phosphonic acids **99.3** are transformed into phosphonic esters **99.1** in which R^1 is alkenyl, by means of an alkylation reaction. The phosphonic acid is reacted with the alkenyl bromide R^1Br in a polar organic solvent such as acetonitrile solution at reflux temperature, the presence of a base such as cesium carbonate, to afford the phosphonic ester **99.1**.

Scheme 99



General applicability of methods for introduction of phosphonate substituents.

The procedures described for the introduction of phosphonate moieties (Schemes 47 - 97) are, with appropriate modifications known to one skilled in the art, transferable to different chemical substrates. Thus, the methods described above for the introduction of phosphonate groups into hydroxymethyl benzoic acids, (Schemes 47 - 51) are applicable to the introduction of phosphonate moieties into quinolines, thiophenols, isobutylamines, cyclopentylamines, tert. butanols, benzyl alcohols, phenylalanines, benzylamines and benzenesulfonic acids, and the methods described for the introduction of phosphonate moieties into the above-named substrates (Schemes 52 - 97) are applicable to the introduction of phosphonate moieties into hydroxymethyl benzoic acid substrates.

Preparation of phosphonate intermediates 11 - 13 with phosphonate moieties incorporated into the R², R³ or R⁴ groups.

The chemical transformations described in Schemes 1 - 99 illustrate the preparation of compounds 1 - 10 in which the phosphonate ester moiety is attached to the substructures listed above. The various chemical methods employed for the introduction of phosphonate ester groups into the above-named moieties can, with appropriate modifications known to those skilled in the art, be applied to the introduction of a phosphonate ester group into the compounds R⁴COOH, R³Cl, R²NH₂. The resultant phosphonate-containing analogs, designated as R^{4a}COOH, R^{3a}Cl and NH₂R^{2a} are then, using the procedures described above, employed in the preparation of the compounds 11, 12 and 13. The procedures required for the

utilization of the phosphonate-containing analogs are the same as those described above for the utilization of the compounds R^2NH_2 , R^3Cl and R^4COOH .

5 KNI-like phosphonate protease inhibitors (KNILPPI)

Preparation of the intermediate phosphonate esters 1-12.

The structures of the intermediate phosphonate esters **1** to **12** and the structures for the component groups R^1 , R^2 , R^3 , R^7 , R^9 , X and Y of this invention are shown in Charts **1** and **2**.

10 The structures of the R^8COOH components are shown in Charts **3a**, **3b** and **3c**.

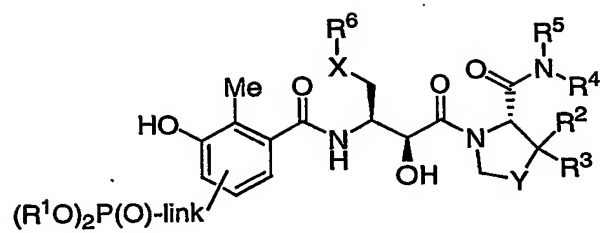
The structures of the $R^{10}R^{11}NH$ and R^4R^5NH components are shown in Charts **4a**, and **4b** respectively. The structures of the R^6XCH_2 groups are shown in Chart **5**. Specific stereoisomers of some of the structures are shown in Charts **1 - 5**; however, all stereoisomers are utilized in the syntheses of the compounds **1** to **12**. Subsequent chemical modifications to
15 the compounds **1** to **12**, as described herein, permit the synthesis of the final compounds of this invention.

The intermediate compounds **1** to **12** incorporate a phosphonate moiety $(R^1O)_2P(O)$ connected to the nucleus by means of a variable linking group, designated as "link" in the attached structures. Charts **6** and **7** illustrate examples of the linking groups present in the
20 structures **1 - 12**.

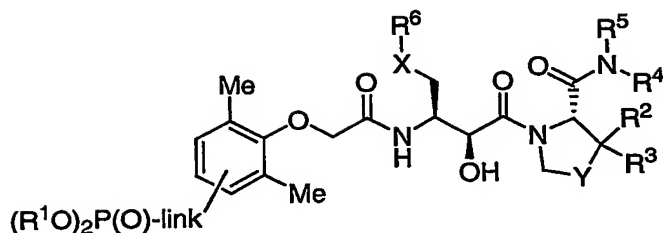
Schemes **1 - 103** illustrate the syntheses of the intermediate phosphonate compounds of this invention, **1 - 10**, and of the intermediate compounds necessary for their synthesis. The preparation of the phosphonate esters **11** and **12**, in which the phosphonate moiety is incorporated into the groups R^8COOH and $R^{10}R^{11}NH$, is also described below.

25

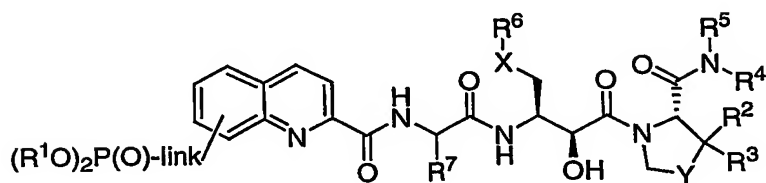
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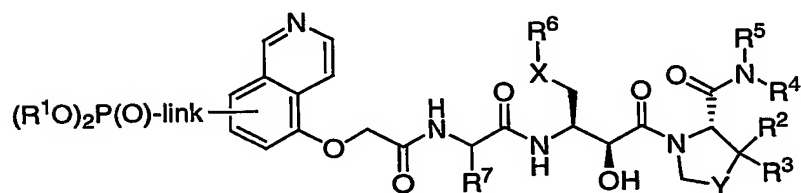
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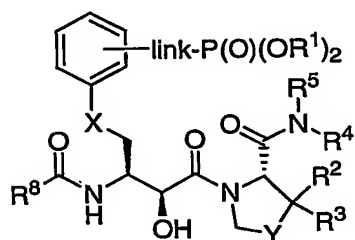
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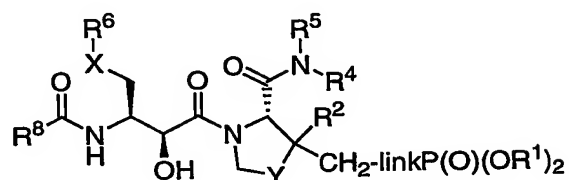
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4



5



6

R¹ = H, alkyl, haloalkyl, alkenyl, aralkyl, aryl

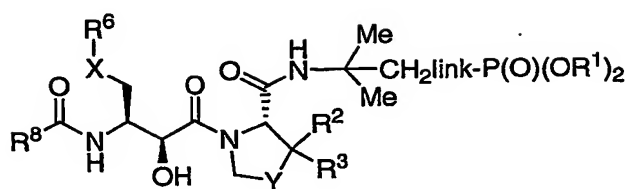
$R^2, R^3 = H, H; H, \text{ methyl}; \text{ methyl, methyl}; H, Cl$

R⁷ = alkyl, CH₂SO₂CH₃, C(CH₃)₂SO₂CH₃, CH₂CONH₂, CH₂SCH₃, imidaz-4-ylmethyl, CH₂NHAc, CH₂NHCOCF₃

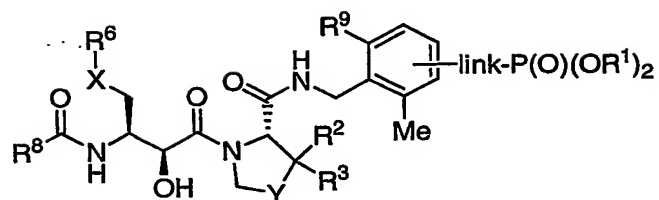
X = S or direct bond

$$Y = S, CH_2$$

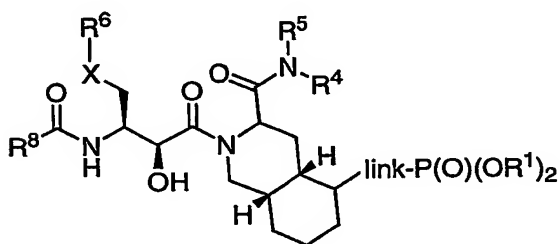
Chart 2



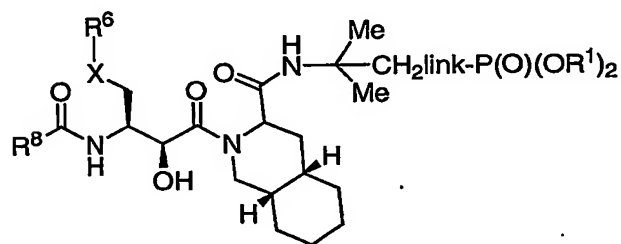
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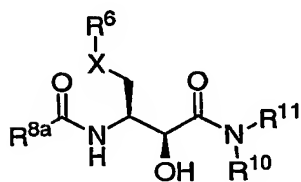
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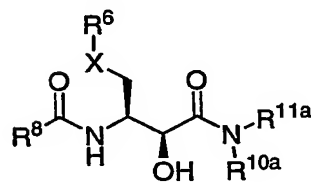
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10



11

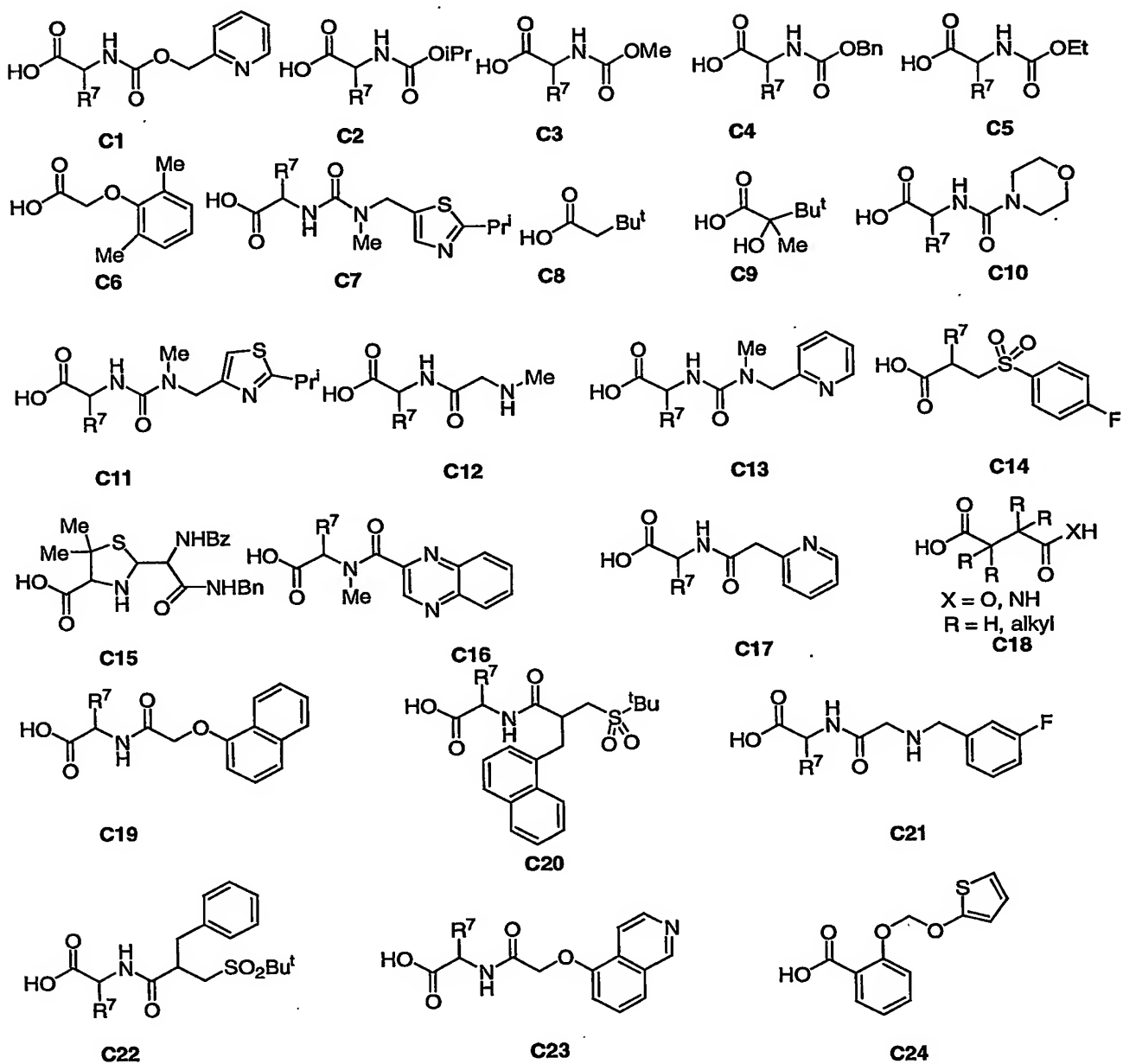
R^{8a} = phosphonate-containing R⁸

12

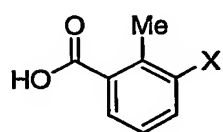
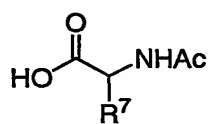
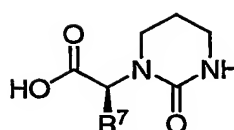
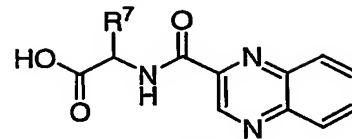
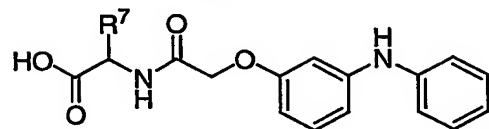
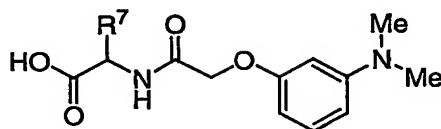
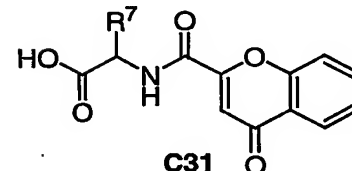
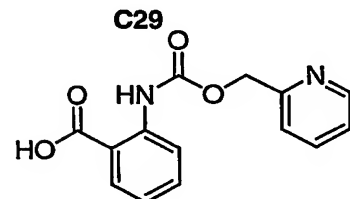
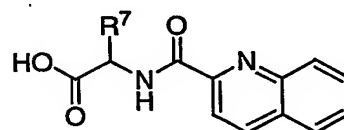
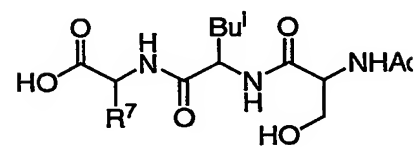
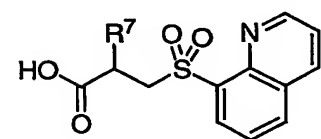
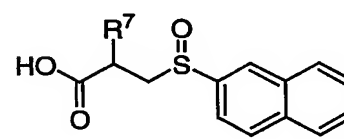
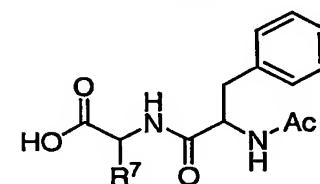
R^{10a}, R^{11a} = phosphonate-containing R¹⁰ or R¹¹R¹ = H, alkyl, haloalkyl, alkenyl, aralkyl, arylR², R³ = H, H; H, methyl; methyl, methyl; H, Cl.R⁹ = H, methyl

X = S or direct bond

Y = S, CH₂

Chart 3a Structures of the R⁷COOH components

R⁷ = alkyl, CH₂SO₂CH₃, C(CH₃)₂SO₂CH₃, CH₂CONH₂, CH₂SCH₃, imidaz-4-ylmethyl, CH₂NHAc,
 CH₂NHCOCF₃

Chart 3b Structures of the R⁸COOH components**C25**X = OH, NH₂**C26****C27****C28****C29****C30****C31****C32****C33****C34****C35****C36****C37**

R⁷ = alkyl, CH₂SO₂CH₃, C(CH₃)₂SO₂CH₃, CH₂CONH₂, CH₂SCH₃, imidaz-4-ylmethyl, CH₂NHAc, CH₂NHCOCF₃

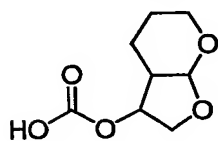
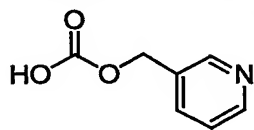
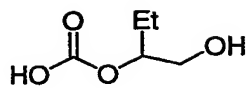
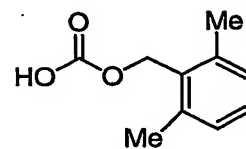
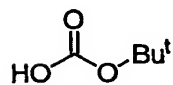
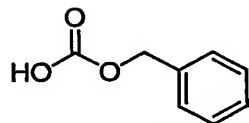
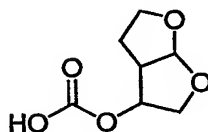
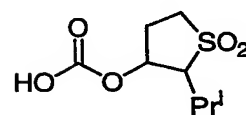
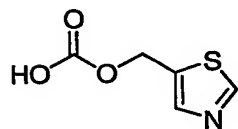
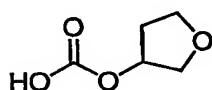
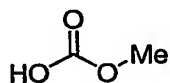
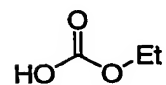
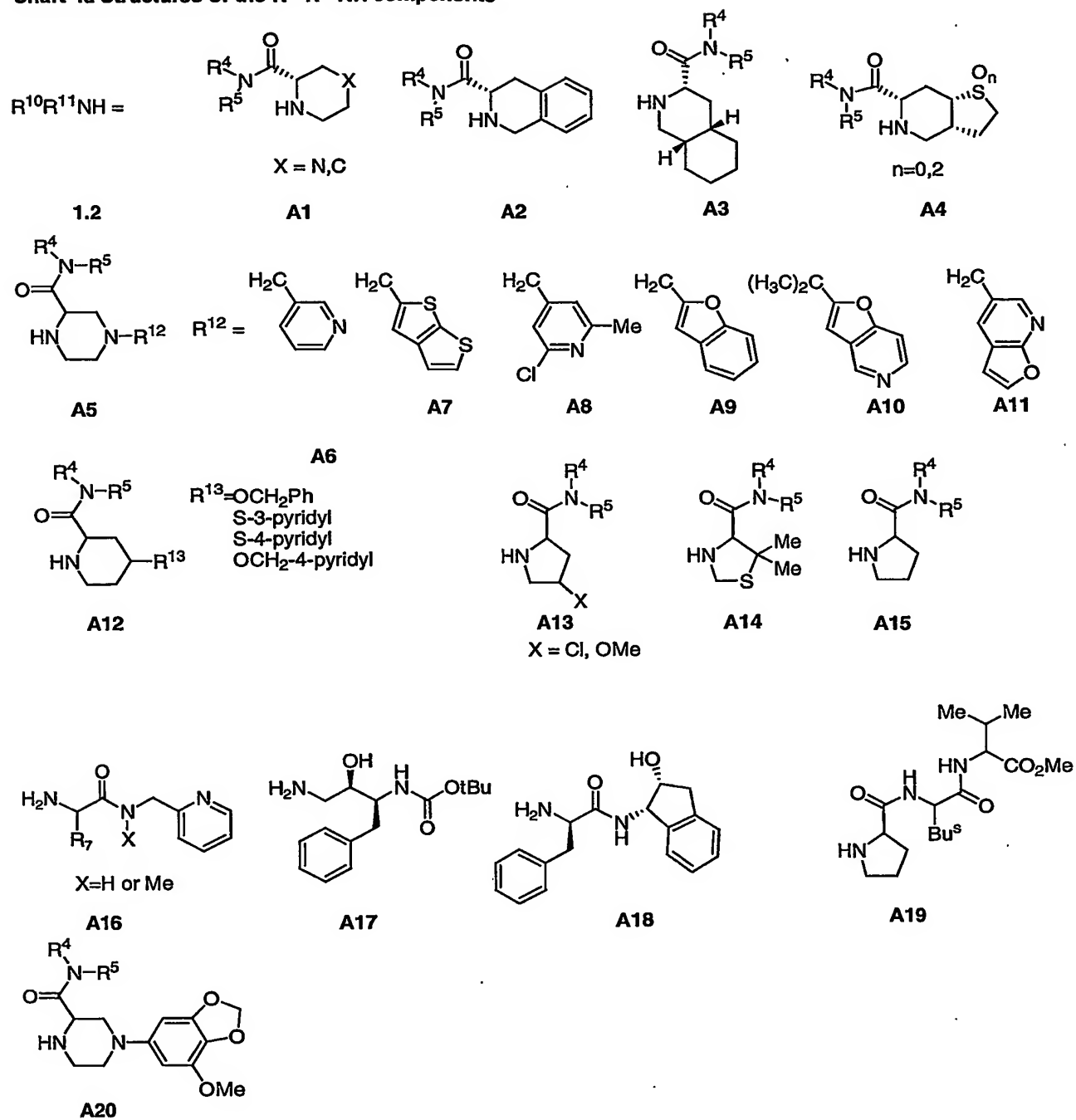
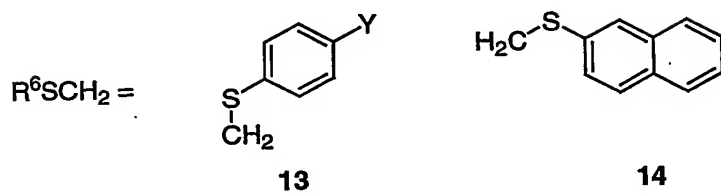
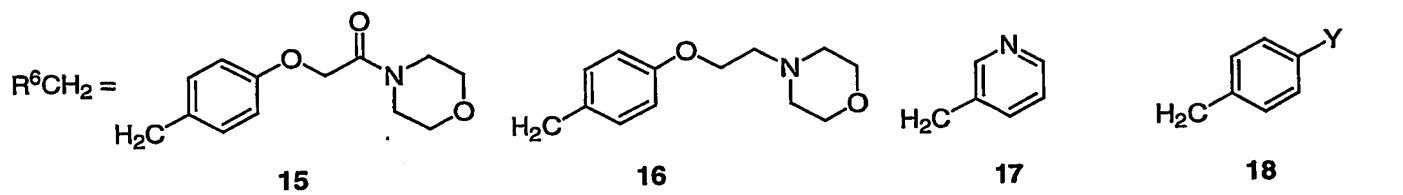
Chart 3c Structures of the R⁸COOH components**C38****C39****C40****C41****C42****C43****C44****C45****C46****C47****C48****C49**

Chart 4a Structures of the $R^{10}R^{11}NH$ components

$R^7 = \text{alkyl}, \text{CH}_2\text{SO}_2\text{CH}_3, \text{C}(\text{CH}_3)_2\text{SO}_2\text{CH}_3, \text{CH}_2\text{CONH}_2, \text{CH}_2\text{SCH}_3, \text{imidaz-4-ylmethyl}, \text{CH}_2\text{NHAc}, \text{CH}_2\text{NHCOCF}_3$

Chart 5 Structures of the R^6XCH_2 groups.

Y = H, F



Y = H, OC_2H_5 , $OCH_2C_6H_5$

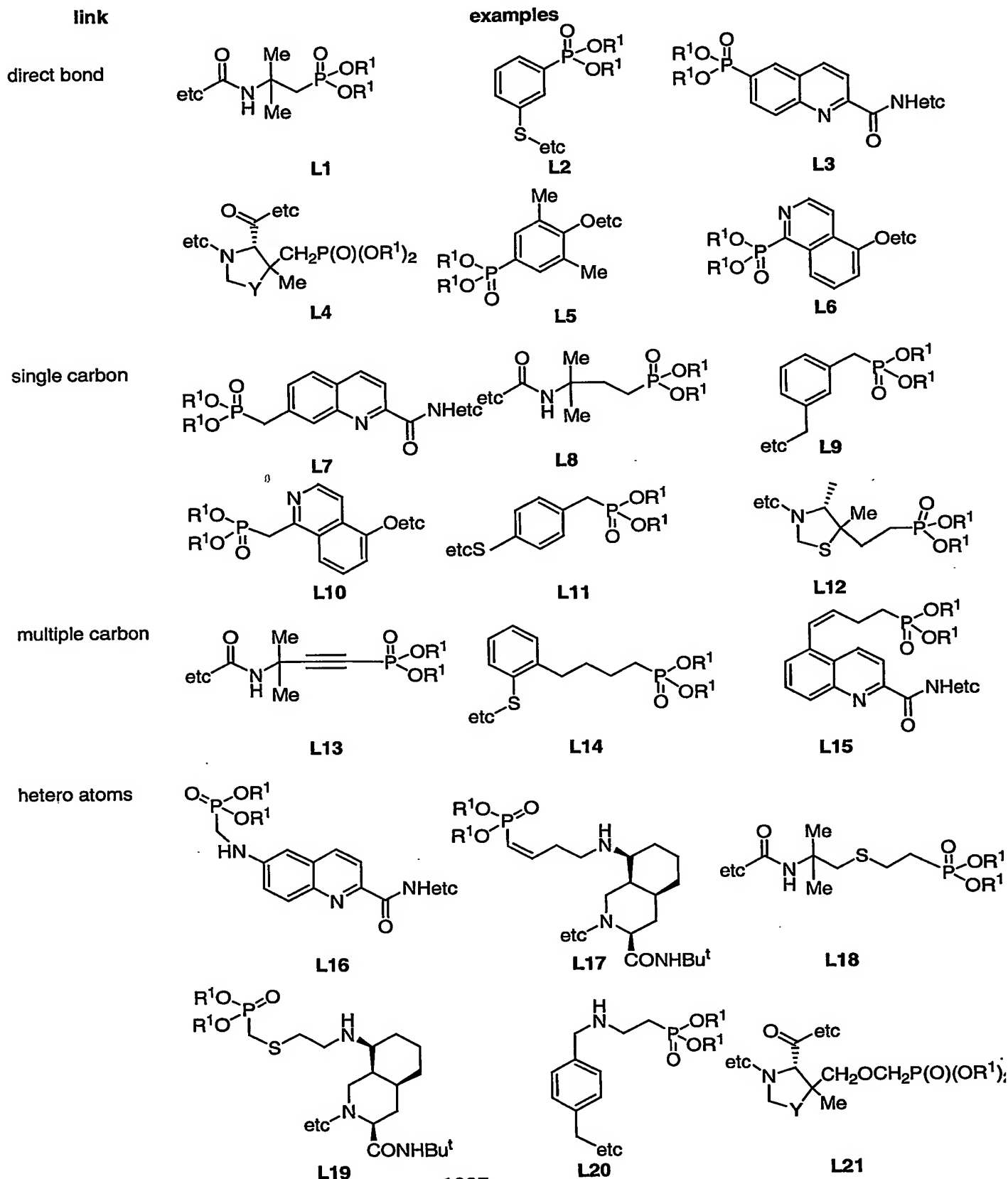
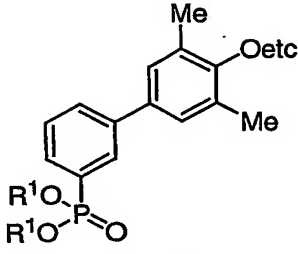
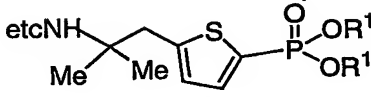
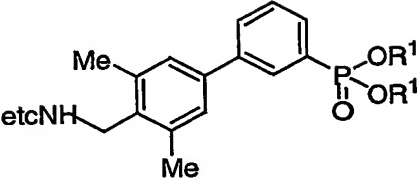
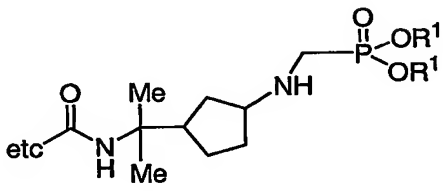
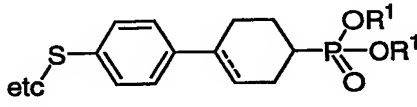
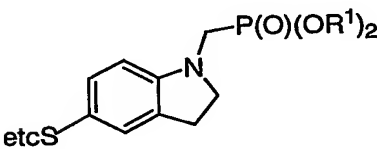
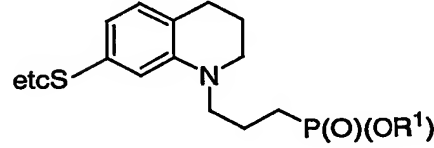
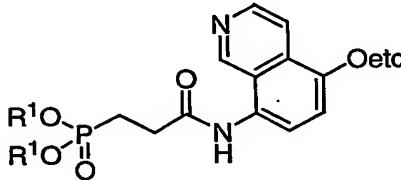
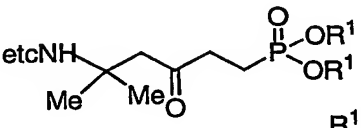
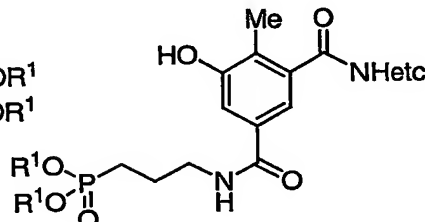
Chart 6 Examples of the linking groups between the scaffold and the phosphonate moiety.

Chart 7 Examples of the linking groups between the scaffold and the phosphonate moiety.

link	examples
aryl, heteroaryl	<div>  <p>L22</p> </div> <div>  <p>L23</p> </div> <div>  <p>L24</p> </div>
cycloalkyl	<div>  <p>L25</p> </div> <div>  <p>L26</p> </div>
cyclized	<div>  <p>L27</p> </div> <div>  <p>L28</p> </div>
amide	<div>  <p>L29</p> </div> <div>  <p>L30</p> </div> <div>  <p>L31</p> </div>

Protection of reactive substituents.

5

Depending on the reaction conditions employed, it may be necessary to protect certain reactive substituents from unwanted reactions by protection before the sequence described, and to deprotect the substituents afterwards, according to the knowledge of one skilled in the

art. Protection and deprotection of functional groups are described, for example, in Protective Groups in Organic Synthesis, by T.W. Greene and P.G.M Wuts, Wiley, Second Edition 1990. Reactive substituents which may be protected are shown in the accompanying schemes as, for example, [OH], [SH], etc.

5

Preparation of the phosphonate ester intermediates 1 in which X is a direct bond.

Schemes 1 and 2 illustrate the preparation of the phosphonate esters 1 in which X is a direct bond. As shown in Scheme 1, a BOC-protected cyclic aminoacid 1.1 is reacted with an amine 1.2 to afford the amide 1.3. The carboxylic acid 1.1 in which Y is CH₂ and R² and R³ are H is commercially available (Bachem). The preparation of the carboxylic acid 1.1 in which Y is S and R² and R³ are CH₃ is described in Tet. Asym., 13, 2002, 1201; the preparation of the carboxylic acid 1.1 in which Y is S and R² is H and R³ is CH₃ is described in JP 60190795; the preparation of the carboxylic acid 1.1 in which Y is S and R² and R³ are H is described in EP 0574135; the preparation of the carboxylic acid 1.1 in which Y is CH₂, R² is H and R³ is Cl is described in EP 587311.

The preparation of amides from carboxylic acids and derivatives is described, for example, in Organic Functional Group Preparations, by S.R.Sandler and W. Karo, Academic Press, 1968, p. 274, and Comprehensive Organic Transformations, by R. C. Larock, VCH, 1989, p. 972ff. The carboxylic acid is reacted with the amine in the presence of an activating agent, such as, for example, dicyclohexylcarbodiimide or diisopropylcarbodiimide, optionally in the presence of, for example, hydroxybenztriazole, N-hydroxysuccinimide or N-hydroxypyridone, in a non-protic solvent such as, for example, pyridine, DMF or dichloromethane, to afford the amide. Alternatively, the carboxylic acid may first be converted into an activated derivative such as the acid chloride, anhydride, mixed anhydride, imidazolide and the like, and then reacted with the amine, in the presence of an organic base such as, for example, pyridine, to afford the amide.

The conversion of a carboxylic acid into the corresponding acid chloride can be effected by treatment of the carboxylic acid with a reagent such as, for example, thionyl chloride or oxalyl chloride in an inert organic solvent such as dichloromethane, optionally in the presence of a catalytic amount of dimethylformamide. Preferably, equimolar amounts of the carboxylic acid 1.1 and the amine 1.2 are reacted together in tetrahydrofuran solution in the presence of

dicyclohexylcarbodiimide and N-hydroxysuccinimide, for example as described in EP 574135, to yield the amide product **1.3**. The BOC protecting group is then removed to give the free amine **1.4**. The removal of BOC protecting groups is described, for example, in Protective Groups in Organic Synthesis, by T.W. Greene and P.G.M Wuts, Wiley, Second Edition 1990, p. 328. The deprotection can be effected by treatment of the BOC compound with anhydrous acids, for example, hydrogen chloride or trifluoroacetic acid, or by reaction with trimethylsilyl iodide or aluminum chloride. Preferably, the BOC protecting group is removed by treatment of the compound **1.3** with 8M methanesulfonic acid in acetonitrile, as described in Tet. Asym., 13, 2000, 1201, to afford the amine **1.4**. The latter compound is then reacted with a carboxylic acid **1.5**, to afford the amide **1.6**. The preparation of the carboxylic acid reactants **1.5** is described below, (Schemes **41**, **42**). The reaction is performed under similar conditions to those described above for the preparation of the amide **1.3**. Preferably, equimolar amounts of the amine **1.4** and the carboxylic acid **1.6** are reacted in tetrahydrofuran solution at ambient temperature in the presence of dicyclohexylcarbodiimide and hydroxybenztriazole, for example as described in EP 574135, to yield the amide **1.6**. The BOC protecting group is then removed from the product **1.6** to afford the amine **1.7**, using similar conditions to those described above for the removal of BOC protecting group from the compound **1.3**. Preferably, the BOC group is removed by treatment of the substrate **1.6** with a 4M solution of hydrogen chloride in dioxan at 0°, for example as described in EP 574135, to give the amine product **1.7**.

The amine is then reacted with a carboxylic acid **1.8**, or an activated derivative thereof, in which the substituent A is the group link-P(O)(OR¹)₂, or a precursor group thereto, such as [OH], [SH], NH₂, Br, etc, as described herein, to afford the amide **1.9**. The preparation of the carboxylic acids **1.8** is described below in Schemes **45** - **49**. The reaction between the amine **1.7** and the carboxylic acid **1.8** is conducted under similar conditions to those described above for the preparation of the amides **1.3** and **1.6**.

The procedures illustrated in Scheme **1** describe the preparation of the compounds **1.9** in which the substituent A is either the group link-P(O)(OR¹)₂, or a precursor group thereto, such as [OH], [SH], [NH₂], Br, etc, as described herein.

Scheme **2** depicts the conversion of the compounds **1.9** in which the A is a precursor to the substituent link-P(O)(OR¹)₂ into the compounds **1**. Procedures for the conversion of the

substituents [OH], [SH], [NH₂], Br etc into the substituent link-P(O)(OR¹)₂ are described below in Schemes 45 - 101.

In the preceding and following schemes, the conversion of various substituents into the group link-P(O)(OR¹)₂ can be effected at any convenient stage of the synthetic sequence, as well as at the end. The selection of an appropriate step for the introduction of the phosphonate substituent is made after consideration of the chemical procedures required, and the stability of the substrates to those procedures.

The phosphonate esters 5 - 12 in which the substituent R⁸CO is derived from one of the carboxylic acids C38 - C49, as shown in Chart 3c, incorporate a carbamate linkage. Various methods for the preparation of carbamate groups are described below in Scheme 102.

In the above and succeeding examples, the nature of the phosphonate ester group can be varied, either before or after incorporation into the scaffold, by means of chemical transformations. The transformations, and the methods by which they are accomplished, are described below (Scheme 103)

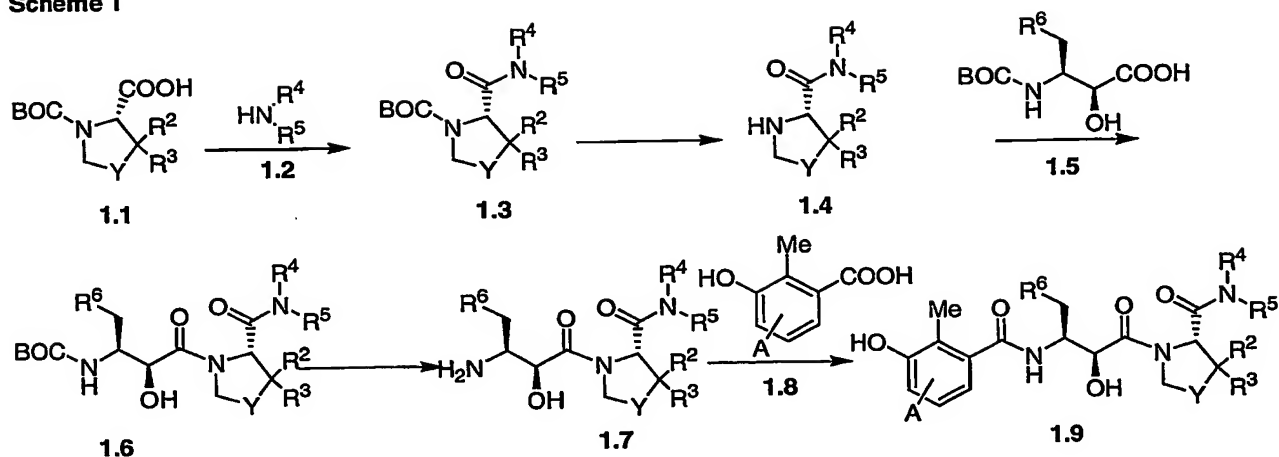
Preparation of the phosphonate ester intermediates 1 in which X is sulfur.

Schemes 3 and 4 illustrate the preparation of the phosphonate ester intermediates 1 in which X is sulfur. Scheme 3 illustrates the reaction of the amine 1.3, prepared as described in Scheme 1, with a carboxylic acid reagent 3.1, to give the amide product 3.2. The preparation of the carboxylic acid reagents 3.1 is described below in Schemes 43 and 44. The reaction between the carboxylic acid 3.1 and the amine 1.3 is performed under similar conditions to those described above for the preparation of the amide 1.6. The amide product 3.2 is then subjected to a deprotection reaction to remove the BOC substituent and afford the amine 3.3. The reaction is performed under similar conditions to those described in Scheme 1 for the removal of BOC protecting groups. The amine product 3.3 is then reacted with a carboxylic acid 1.8, or an activated derivative thereof, in which the substituent A is the group link-P(O)(OR¹)₂, or a precursor group thereto, such as [OH], [SH], NH₂, Br, etc, as described herein, to afford the amide product 3.4. The amide forming reaction is performed under similar conditions to those described above for the preparation of the amide 1.9.

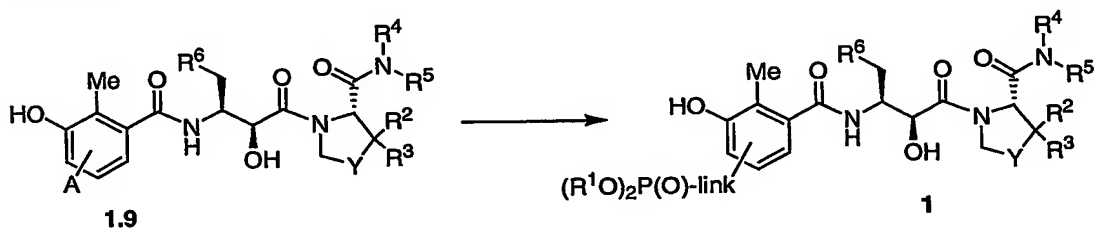
The procedures illustrated in Scheme 3 describe the preparation of the compounds 3.4 in which the substituent A is either the group $\text{link-P(O)(OR}^1\text{)}_2$, or a precursor group thereto, such as [OH], [SH], [NH₂], Br, etc, as described herein.

- 5 Scheme 4 depicts the conversion of the compounds 3.4 in which the A is a precursor to the substituent $\text{link-P(O)(OR}^1\text{)}_2$ into the compounds 1. Procedures for the conversion of the substituents [OH], [SH], [NH₂], Br etc into the substituent $\text{link-P(O)(OR}^1\text{)}_2$ are described below in Schemes 45 - 101.

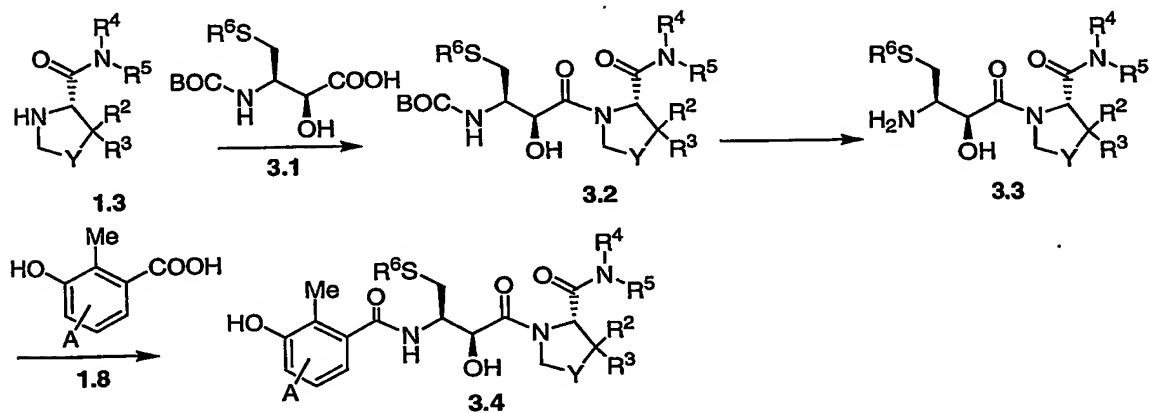
Scheme 1



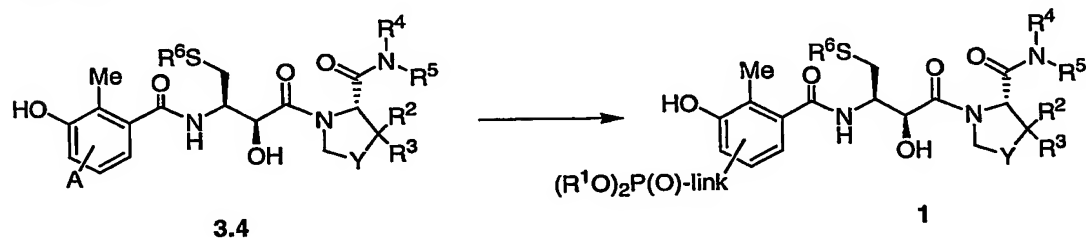
Scheme 2



Scheme 3



Scheme 4



Preparation of the phosphonate ester intermediates 2 in which X is a direct bond.

Schemes 5 and 6 depict the preparation of the intermediate phosphonate esters 2 in which X is direct bond. As shown in Scheme 5, the amine 1.7, prepared as described in Scheme 1, is reacted with a carboxylic acid 5.1, or an activated derivative thereof, in which the substituent A is the group link-P(O)(OR¹)₂, or a precursor group thereto, such as [OH], [SH], NH₂, Br, etc, as described herein, to afford the amide product 5.2. The preparation of the carboxylic acids 5.1 is described below in Schemes 50 - 56. The amide forming reaction is performed under similar conditions to those described above for the preparation of the amide 1.9.

The procedures illustrated in Scheme 5 describe the preparation of the compounds 5.2 in which the substituent A is either the group link-P(O)(OR¹)₂, or a precursor group thereto, such as [OH], [SH], [NH₂], Br, etc, as described herein.

Scheme 6 depicts the conversion of the compounds 5.2 in which the A is a precursor to the substituent link-P(O)(OR¹)₂ into the compounds 2. Procedures for the conversion of the substituents [OH], [SH], [NH₂], Br etc into the substituent link-P(O)(OR¹)₂ are described below in Schemes 45 - 101.

Preparation of the phosphonate ester intermediates 2 in which X is sulfur.

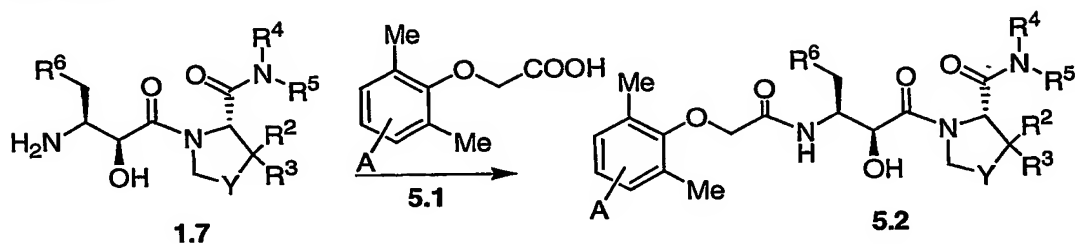
Schemes 7 and 8 depict the preparation of the intermediate phosphonate esters 2 in which X is sulfur. As shown in Scheme 7, the amine 3.3, prepared as described in Scheme 3, is reacted with a carboxylic acid 5.1, or an activated derivative thereof, in which the substituent A is the group link-P(O)(OR¹)₂, or a precursor group thereto, such as [OH], [SH], NH₂, Br, etc, as described herein, to afford the amide product 7.1. The preparation of the carboxylic acids 5.1 is described below in Schemes 50 - 56. The amide forming reaction is performed under similar conditions to those described above for the preparation of the amide 1.9.

The procedures illustrated in Scheme 7 describe the preparation of the compounds 7.1 in which the substituent A is either the group link-P(O)(OR¹)₂, or a precursor group thereto, such as [OH], [SH], [NH₂], Br, etc, as described herein.

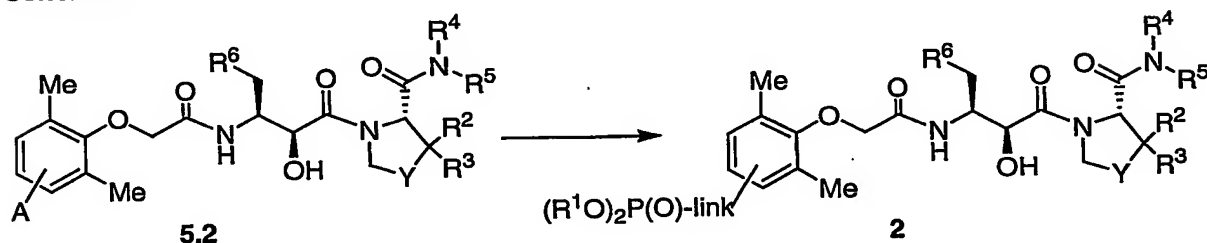
Scheme 8 depicts the conversion of the compounds 7.1 in which the A is a precursor to the substituent link-P(O)(OR¹)₂ into the compounds 2. Procedures for the conversion of the

substituents [OH], [SH], [NH₂], Br etc into the substituent link-P(O)(OR¹)₂ are described below in Schemes 45 - 101.

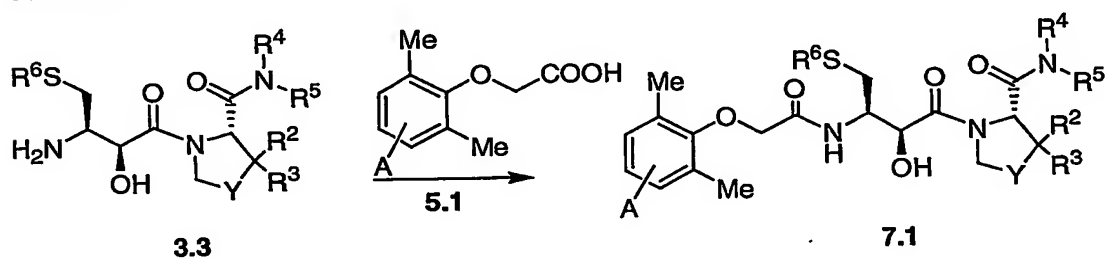
Scheme 5



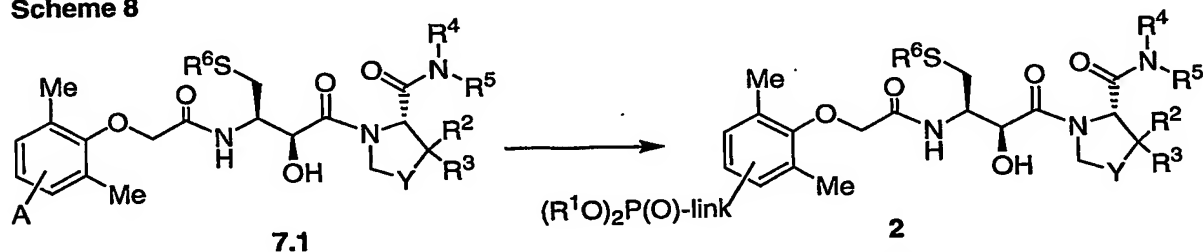
Scheme 6



Scheme 7



Scheme 8



5 Preparation of the phosphonate ester intermediates 3 in which X is a direct bond.

Schemes 9 and 10 depict the preparation of the intermediate phosphonate esters 3 in which X is direct bond. As shown in Scheme 9, the amine 1.7, prepared as described in Scheme 1, is reacted with a carboxylic acid 9.1, or an activated derivative thereof, in which the substituent A is the group link-P(O)(OR¹)₂, or a precursor group thereto, such as [OH], [SH], NH₂, Br,

etc, as described herein, to afford the amide product **9.2**. The preparation of the carboxylic acids **9.1** is described below in Schemes **57 - 60**. The amide forming reaction is performed under similar conditions to those described above for the preparation of the amide **1.9**.

5 The procedures illustrated in Scheme **9** describe the preparation of the compounds **9.2** in which the substituent A is either the group $\text{link-P(O)(OR}^1\text{)}_2$, or a precursor group thereto, such as [OH], [SH], [NH₂], Br, etc, as described herein.

Scheme **10** depicts the conversion of the compounds **9.2** in which the group A is a precursor to the substituent $\text{link-P(O)(OR}^1\text{)}_2$ into the compounds **3**. Procedures for the conversion of the
10 substituents [OH], [SH], [NH₂], Br etc into the substituent $\text{link-P(O)(OR}^1\text{)}_2$ are described below in Schemes **45 - 101**.

Preparation of the phosphonate ester intermediates 3 in which X is sulfur.

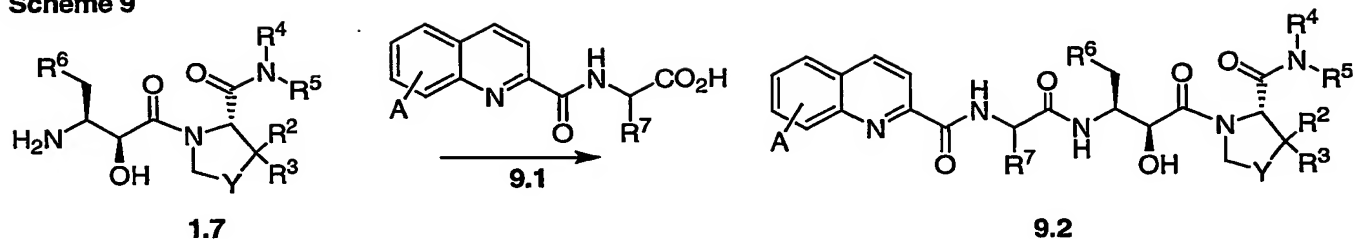
15 Schemes **11** and **12** depict the preparation of the intermediate phosphonate esters **3** in which X is sulfur. As shown in Scheme **11**, the amine **3.3**, prepared as described in Scheme **3**, is reacted with a carboxylic acid **9.1**, or an activated derivative thereof, in which the substituent A is the group $\text{link-P(O)(OR}^1\text{)}_2$, or a precursor group thereto, such as [OH], [SH], NH₂, Br, etc, as described herein, to afford the amide product **11.1**. The preparation of the carboxylic acids **9.1**
20 is described below in Schemes **57 - 60**. The amide forming reaction is performed under similar conditions to those described above for the preparation of the amide **1.9**.

The procedures illustrated in Scheme **11** describe the preparation of the compounds **11.1** in which the substituent A is either the group $\text{link-P(O)(OR}^1\text{)}_2$, or a precursor group thereto, such as [OH], [SH], [NH₂], Br, etc, as described herein.

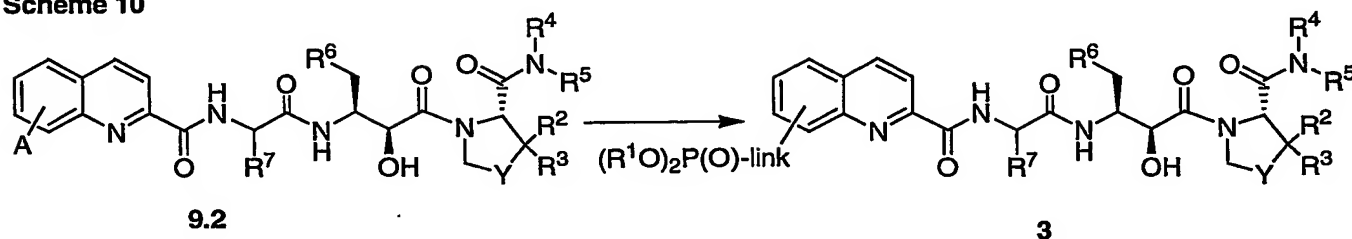
25 Scheme **12** depicts the conversion of the compounds **11.1** in which the A is a precursor to the substituent $\text{link-P(O)(OR}^1\text{)}_2$ into the compounds **3**. Procedures for the conversion of the substituents [OH], [SH], [NH₂], Br etc into the substituent $\text{link-P(O)(OR}^1\text{)}_2$ are described below in Schemes **45 - 101**.

30

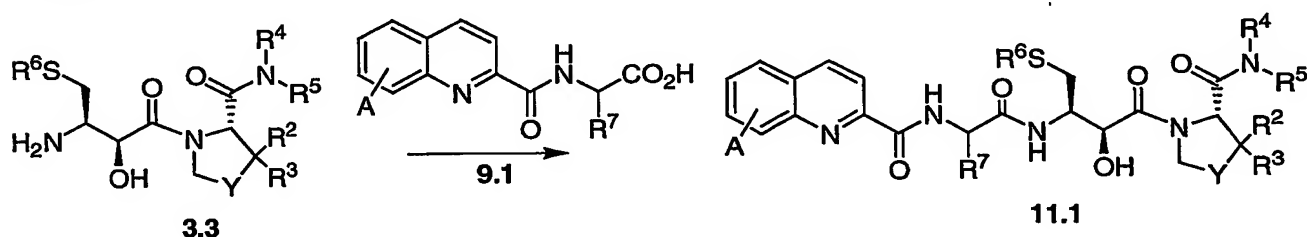
Scheme 9



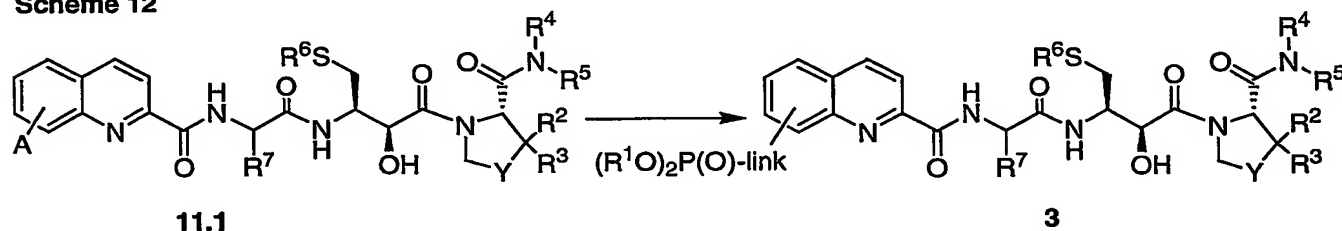
Scheme 10



Scheme 11



Scheme 12



Preparation of the phosphonate ester intermediates 4 in which X is a direct bond.

- 5 Schemes 13 and 14 depict the preparation of the intermediate phosphonate esters **4** in which X is direct bond. As shown in Scheme 13, the amine **1.7**, prepared as described in Scheme 1, is reacted with a carboxylic acid **13.1**, or an activated derivative thereof, in which the substituent **A** is the group $\text{link-P(O)(OR}^1)_2$, or a precursor group thereto, such as $[\text{OH}]$, $[\text{SH}]$, NH_2 , Br , etc, as described herein, to afford the amide product **13.2**. The preparation of the carboxylic acids **13.1** is described below in Schemes **61** - **66**. The amide forming reaction is performed
- 10 under similar conditions to those described above for the preparation of the amide **1.9**.

The procedures illustrated in Scheme 13 describe the preparation of the compounds 13.2 in which the substituent A is either the group $\text{link-P(O)(OR}^1\text{)}_2$, or a precursor group thereto, such as [OH], [SH], [NH₂], Br, etc, as described herein.

Scheme 14 depicts the conversion of the compounds 13.2 in which the A is a precursor to the substituent $\text{link-P(O)(OR}^1\text{)}_2$ into the compounds 4. Procedures for the conversion of the substituents [OH], [SH], [NH₂], Br etc into the substituent $\text{link-P(O)(OR}^1\text{)}_2$ are described below in Schemes 45 - 101.

Preparation of the phosphonate ester intermediates 4 in which X is sulfur.

Schemes 15 and 16 depict the preparation of the intermediate phosphonate esters 4 in which X is sulfur. As shown in Scheme 15, the amine 3.3, prepared as described in Scheme 3, is reacted with a carboxylic acid 13.1, or an activated derivative thereof, in which the substituent A is the group $\text{link-P(O)(OR}^1\text{)}_2$, or a precursor group thereto, such as [OH], [SH], NH₂, Br, etc, as described herein, to afford the amide product 15.1. The preparation of the carboxylic acids 13.1 is described below in Schemes 61 - 66. The amide forming reaction is performed under similar conditions to those described above for the preparation of the amide 1.9.

The procedures illustrated in Scheme 15 describe the preparation of the compounds 15.1 in which the substituent A is either the group $\text{link-P(O)(OR}^1\text{)}_2$, or a precursor group thereto, such as [OH], [SH], [NH₂], Br, etc, as described herein.

Scheme 16 depicts the conversion of the compounds 15.1 in which the A is a precursor to the substituent $\text{link-P(O)(OR}^1\text{)}_2$ into the compounds 4. Procedures for the conversion of the substituents [OH], [SH], [NH₂], Br etc into the substituent $\text{link-P(O)(OR}^1\text{)}_2$ are described below in Schemes 45 - 101.

Preparation of the phosphonate ester intermediates 5 in which X is a direct bond.

Schemes 17 and 18 show the preparation of the intermediate phosphonate esters 5 in which X is a direct bond. As depicted in Scheme 17, the amine 1.4, prepared as described in Scheme 1, is reacted with the carboxylic acid 17.1, or an activated derivative thereof, to yield the amide product 17.2. The preparation of the carboxylic acids 17.1 in which the group A is either the group $\text{link-P(O)(OR}^1\text{)}_2$, or a precursor group thereto, such as [OH], [SH], [NH₂], Br, etc, is

described in Schemes 67 – 71. The amide forming reaction is performed under similar conditions to those described above for the preparation of the amide 1.6. The BOC protecting group is then removed from the product 17.2 to afford the amine 17.3. The deprotection reaction is performed using similar conditions to those described above in Scheme 1. The resultant amine 17.3 is then reacted with a carboxylic acid R^8COOH or activated derivative thereof, 17.4 to give the amide 17.5. For those carboxylic acids R^8COOH listed in Charts 3a and 3b, the reaction is performed using similar conditions to those described above for the preparation of the amide 1.9, (Scheme 1); for those carboxylic acids R^8COOH listed in Chart 3c, the reaction is performed using conditions described below (Scheme 102) for the preparation of carbamates.

The procedures illustrated in Scheme 17 describe the preparation of the compounds 17.5 in which the substituent A is either the group $link-P(O)(OR^1)_2$, or a precursor group thereto, such as [OH], [SH], [NH₂], Br, etc, as described herein.

Scheme 18 depicts the conversion of the compounds 17.5 in which the A is a precursor to the substituent $link-P(O)(OR^1)_2$ into the compounds 5. Procedures for the conversion of the substituents [OH], [SH], [NH₂], Br etc into the substituent $link-P(O)(OR^1)_2$ are described below in Schemes 45 - 101.

20 Preparation of the phosphonate ester intermediates 5 in which X is sulfur.

Schemes 19 and 20 show the preparation of the intermediate phosphonate esters 5 in which X is sulfur. As depicted in Scheme 19, the amine 1.4, prepared as described in Scheme 1, is reacted with the carboxylic acid 19.1, or an activated derivative thereof, to yield the amide product 19.2. The preparation of the carboxylic acids 19.1 in which the group A is either the group $link-P(O)(OR^1)_2$, or a precursor group thereto, such as [OH], [SH], [NH₂], Br, etc, is described in Schemes 72 - 83. The amide forming reaction is performed under similar conditions to those described above for the preparation of the amide 1.6. The BOC protecting group is then removed from the product 19.2 to afford the amine 19.3. The deprotection reaction is performed using similar conditions to those described above in Scheme 1. The resultant amine 19.3 is then reacted with a carboxylic acid R^8COOH or activated derivative thereof, 19.4 to give the amide 19.4. For those carboxylic acids R^8COOH listed in Charts 3a

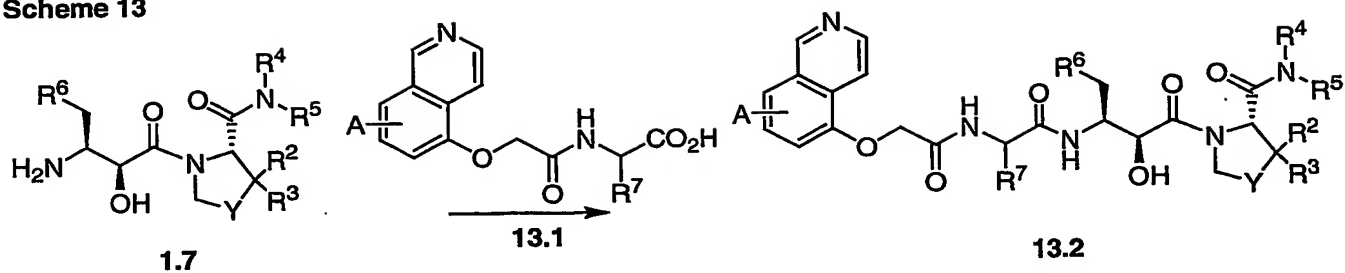
and **3b**, the reaction is performed using similar conditions to those described above for the preparation of the amide **1.9**, (Scheme **1**); for those carboxylic acids R^8COOH listed in Chart **3c**, the reaction is performed using conditions described below (Scheme **102**) for the preparation of carbamates.

5

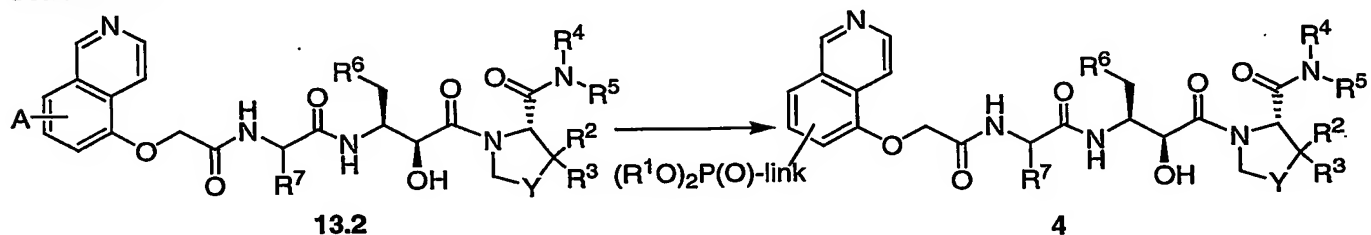
The procedures illustrated in Scheme **19** describe the preparation of the compounds **19.4** in which the substituent A is either the group $link-P(O)(OR^1)_2$, or a precursor group thereto, such as [OH], [SH], [NH₂], Br, etc, as described herein.

10 Scheme **20** depicts the conversion of the compounds **19.4** in which the A is a precursor to the substituent $link-P(O)(OR^1)_2$ into the compounds **5**. Procedures for the conversion of the substituents [OH], [SH], [NH₂], Br etc into the substituent $link-P(O)(OR^1)_2$ are described below in Schemes **45 - 101**.

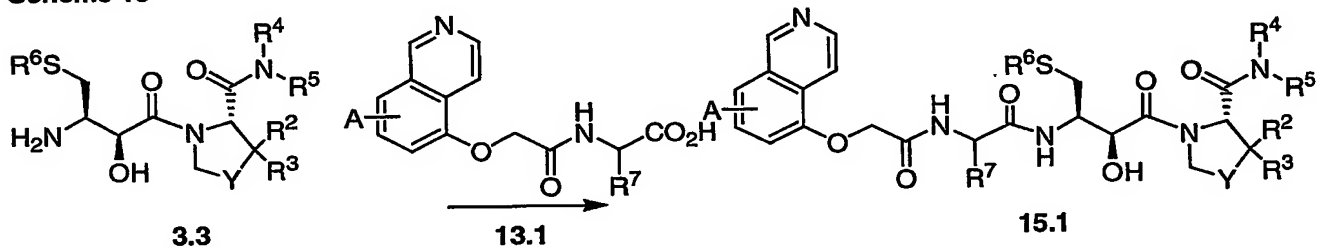
Scheme 13



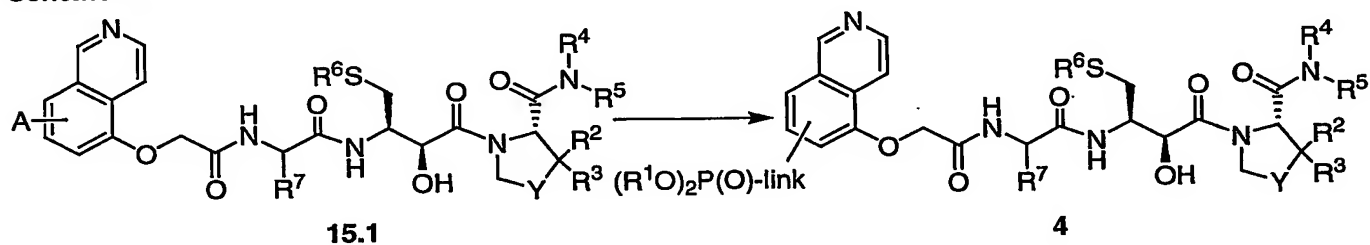
Scheme 14



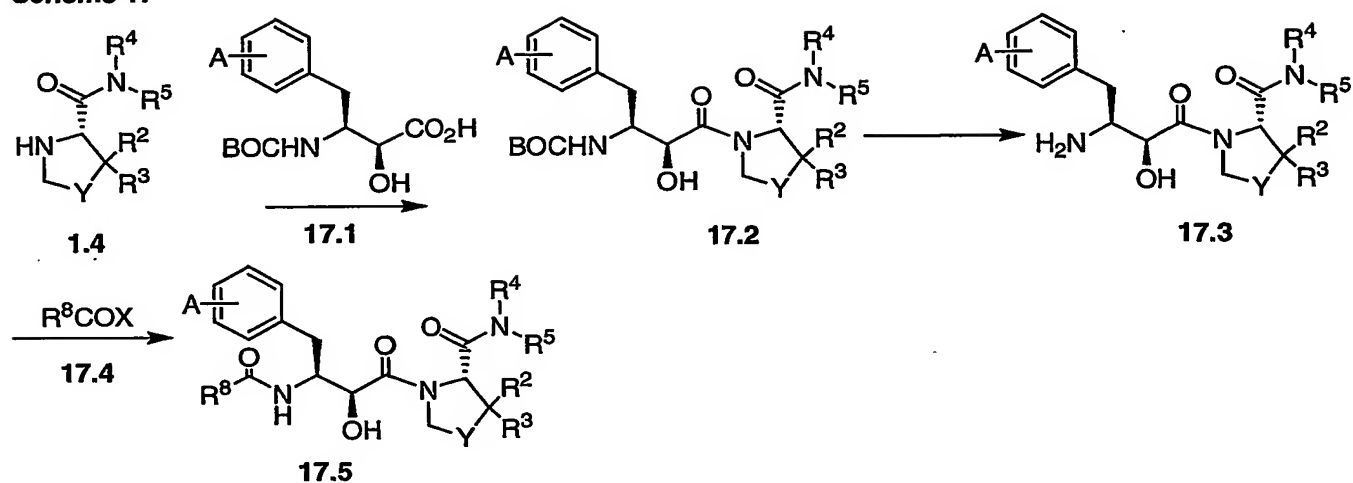
Scheme 15



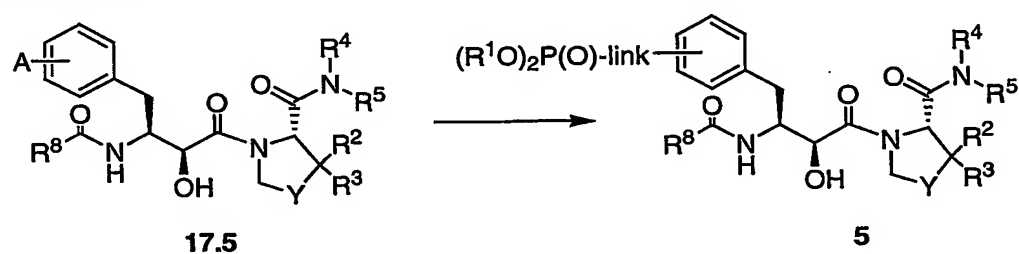
Scheme 16



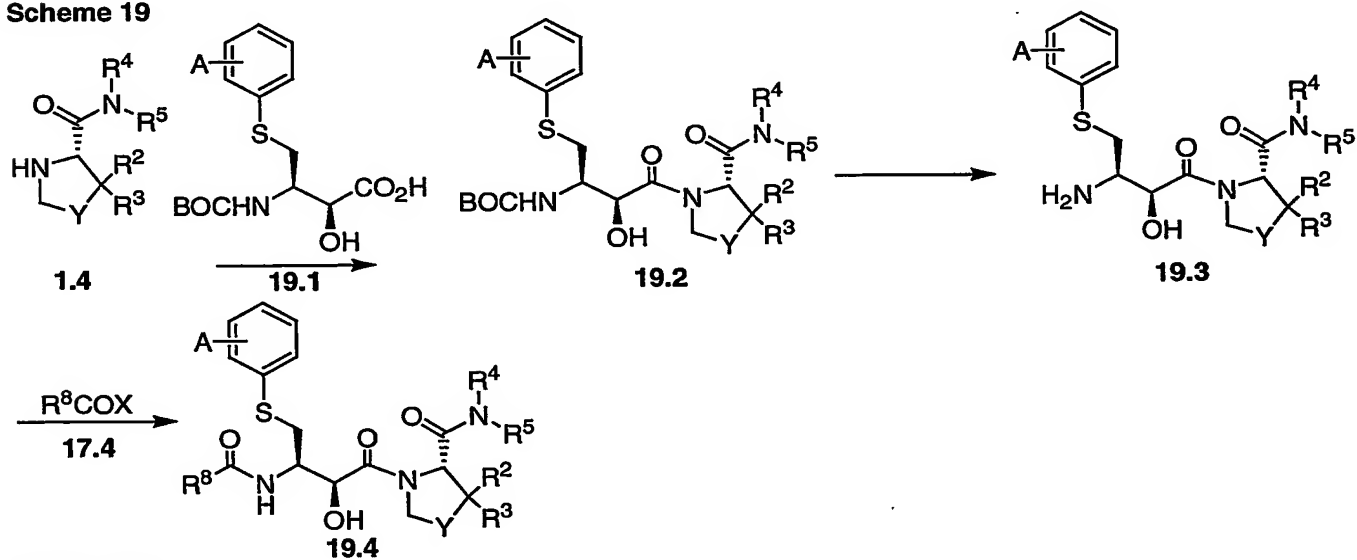
Scheme 17



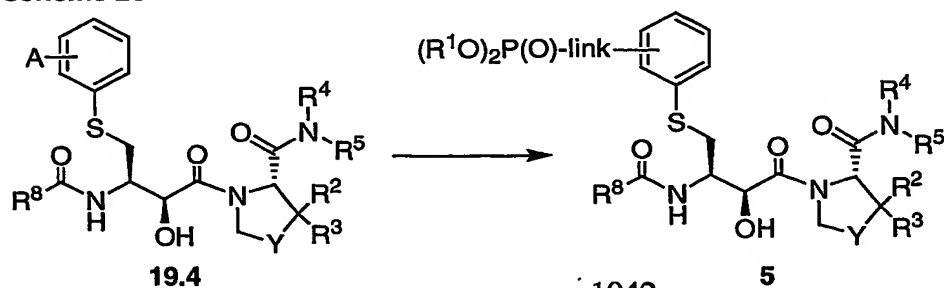
Scheme 18



Scheme 19



Scheme 20



Preparation of the phosphonate ester intermediates 6 in which X is a direct bond.

Schemes 21 and 22 illustrate the preparation of the phosphonate esters 6 in which X is a direct bond. In this procedure, the carboxylic acid 21.1, in which the group A is the substituent link-P(O)(OR¹)₂, or a precursor group thereto, such as [OH], [SH], [NH₂], Br, etc, as described herein, is reacted with the amine 1.2 to afford the amide 21.2. The preparation of the carboxylic acids 21.1 is described below in Schemes 98 - 101. The reaction is performed under similar conditions to those described in Scheme 1 for the preparation of the amide 1.3. The product 21.2 is then deprotected to yield the free amine 21.3, using the procedures described above for the removal of BOC groups. The amine 21.3 is then converted, by reaction with the carboxylic acid 1.5, into the amide 21.4, using the conditions described above for the preparation of the amide 1.6. The amide 21.4 is then deprotected to afford the amine 21.5, and the latter compound is acylated with the carboxylic acid 17.4 to give the amide 21.6.

The procedures illustrated in Scheme 21 describe the preparation of the compounds 21.6 in which the substituent A is either the group link-P(O)(OR¹)₂, or a precursor group thereto, such as [OH], [SH], [NH₂], Br, etc, as described herein.

Scheme 22 depicts the conversion of the compounds 21.6 in which the A is a precursor to the substituent link-P(O)(OR¹)₂ into the compounds 6. Procedures for the conversion of the substituents [OH], [SH], [NH₂], Br etc into the substituent link-P(O)(OR¹)₂ are described below in Schemes 45 - 101.

Preparation of the phosphonate ester intermediates 6 in which X is sulfur.

Schemes 23 and 24 illustrate the preparation of the phosphonate esters 6 in which X is sulfur. In the procedure shown in Scheme 23, the amine 21.3, prepared as described in Scheme 21, is reacted with the carboxylic acid 3.1 to afford the amide 23.1. The reaction is performed under similar conditions to those described in Scheme 1 for the preparation of the amide 1.3. The product 23.1 is then converted, by means of deprotection and acylation, as shown in Scheme 21 for the conversion of the compound 21.4 into the compound 21.6, into the amide product 23.2.

The procedures illustrated in Scheme 23 describe the preparation of the compounds 23.2 in which the substituent A is either the group link-P(O)(OR¹)₂, or a precursor group thereto, such as [OH], [SH], [NH₂], Br, etc, as described herein.

5 Scheme 24 depicts the conversion of the compounds 23.2 in which the A is a precursor to the substituent link-P(O)(OR¹)₂ into the compounds 6. Procedures for the conversion of the substituents [OH], [SH], [NH₂], Br etc into the substituent link-P(O)(OR¹)₂ are described below in Schemes 45 - 101.

10 **Preparation of the phosphonate ester intermediates 7 in which X is a direct bond.**

Schemes 25 and 26 illustrate the preparation of the phosphonate esters 7 in which X is a direct bond. As shown in Scheme 25, the carboxylic acid 1.1 is reacted with the amine 25.1, in which the substituent A is either the group link-P(O)(OR¹)₂, or a precursor group thereto, such as
15 [OH], [SH], [NH₂], Br, etc, as described herein, to produce the amide 25.2. The reaction is performed using similar conditions to those described above for the preparation of the amide 1.3. The preparation of the amines 25.1 is described below, in Schemes 84 - 87. The amide product 25.2 is then transformed, using the sequence of reactions shown in Scheme 21 for the conversion of the amide 21.2 into the compound 21.6, into the compound 25.3.

20 The procedures illustrated in Scheme 25 describe the preparation of the compounds 25.3 in which the substituent A is either the group link-P(O)(OR¹)₂, or a precursor group thereto, such as [OH], [SH], [NH₂], Br, etc, as described herein.

Scheme 25 depicts the conversion of the compounds 25.3 in which the A is a precursor to the
25 substituent link-P(O)(OR¹)₂ into the compounds 7. Procedures for the conversion of the substituents [OH], [SH], [NH₂], Br etc into the substituent link-P(O)(OR¹)₂ are described below in Schemes 45 - 101.

Preparation of the phosphonate ester intermediates 7 in which X is sulfur.

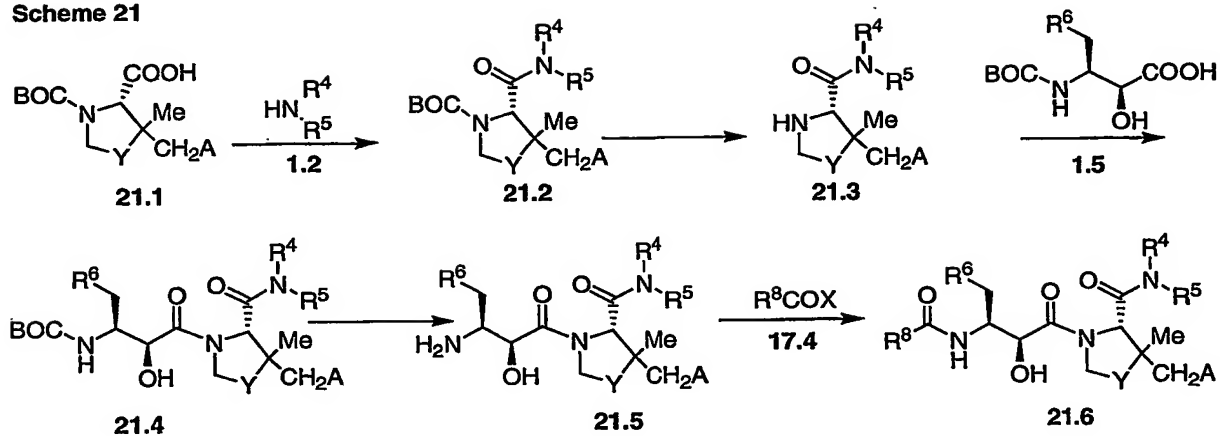
30 Schemes 27 and 28 illustrate the preparation of the phosphonate esters 7 in which X is sulfur. As shown in Scheme 27, the BOC-protected amine 25.2 is deprotected to yield the free amine

27.1, using the conditions previously described. The amine **27.1** is then reacted, as described above, with the carboxylic acid **3.1** to afford the amide **27.2**. The latter compound is then transformed, as described above, (Scheme 23) into the product **27.3**.

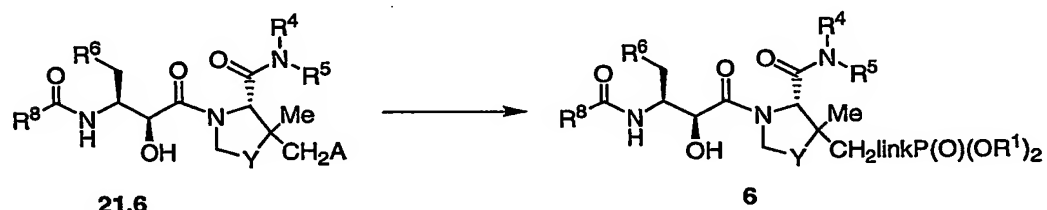
- 5 The procedures illustrated in Scheme 27 describe the preparation of the compounds **27.3** in which the substituent A is either the group $\text{link-P(O)(OR}^1\text{)}_2$, or a precursor group thereto, such as [OH], [SH], [NH₂], Br, etc, as described herein.

- Scheme 28 depicts the conversion of the compounds **27.3** in which the A is a precursor to the substituent $\text{link-P(O)(OR}^1\text{)}_2$ into the compounds 7. Procedures for the conversion of the
10 substituents [OH], [SH], [NH₂], Br etc into the substituent $\text{link-P(O)(OR}^1\text{)}_2$ are described below in Schemes 45 - 101.

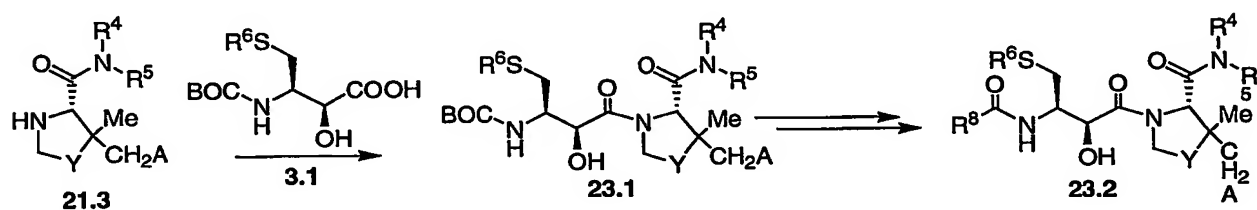
Scheme 21



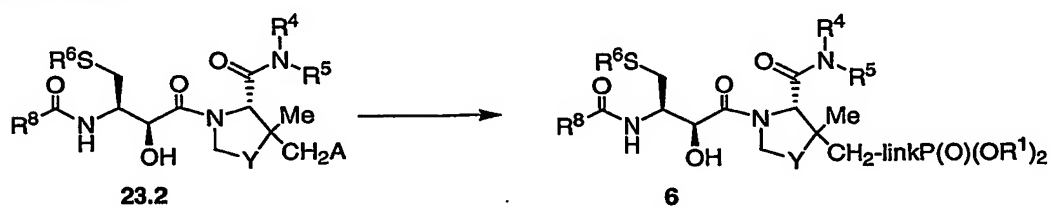
Scheme 22



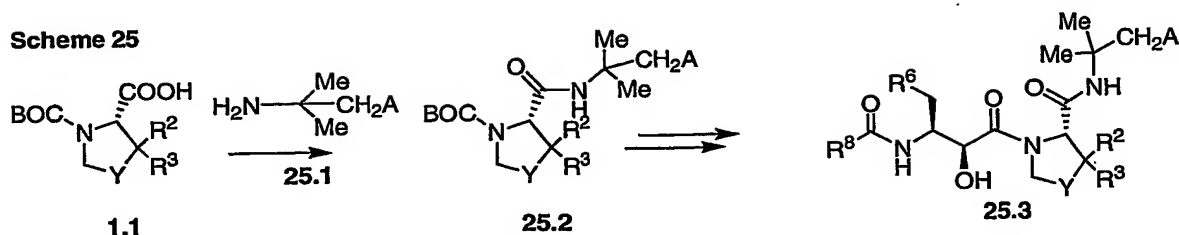
Scheme 23



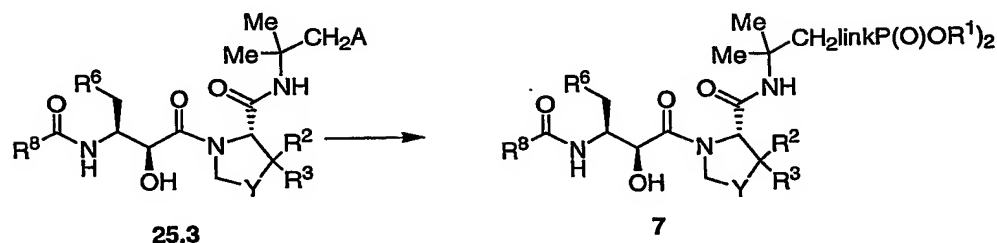
Scheme 24



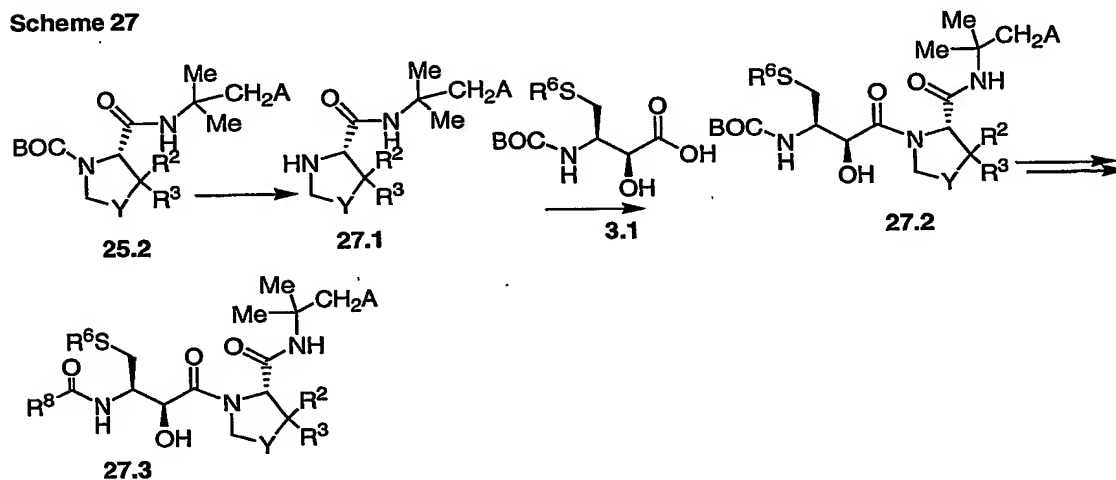
Scheme 25



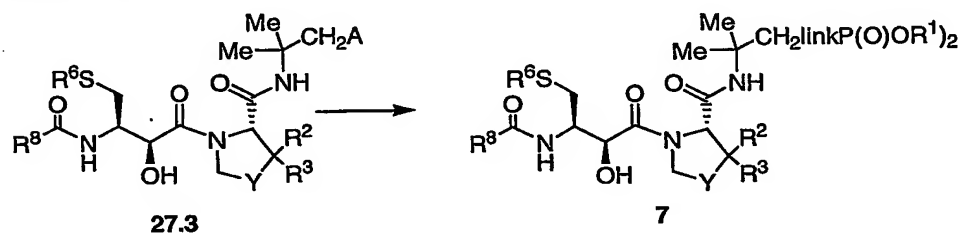
Scheme 26



Scheme 27



Scheme 28



Preparation of the phosphonate ester intermediates 8 in which X is a direct bond.

Schemes 29 and 30 illustrate the preparation of the phosphonate esters **8** in which X is a direct bond. As shown in Scheme 29, the carboxylic acid **1.1** is reacted with the amine **29.1**, in which the substituent A is either the group $\text{link-P(O)(OR}^1)_2$, or a precursor group thereto, such as [OH], [SH], [NH₂], Br, etc, as described herein, to produce the amide **29.2**. The reaction is

performed using similar conditions to those described above for the preparation of the amide 1.3. The preparation of the amines 29.1 is described below, in Schemes 86 - 88. The amide product 29.2 is then transformed, using the sequence of reactions shown in Scheme 21 for the conversion of the amide 21.2 into the compound 21.6, into the compound 29.3.

5

The procedures illustrated in Scheme 29 describe the preparation of the compounds 29.3 in which the substituent A is either the group $\text{link-P(O)(OR}^1)_2$, or a precursor group thereto, such as [OH], [SH], [NH₂], Br, etc, as described herein.

10

Scheme 30 depicts the conversion of the compounds 29.3 in which the A is a precursor to the substituent $\text{link-P(O)(OR}^1)_2$ into the compounds 8. Procedures for the conversion of the substituents [OH], [SH], [NH₂], Br etc into the substituent $\text{link-P(O)(OR}^1)_2$ are described below in Schemes 45 - 101.

Preparation of the phosphonate ester intermediates 8 in which X is sulfur.

15

Schemes 31 and 32 illustrate the preparation of the phosphonate esters 8 in which X is sulfur. As shown in Scheme 31, the BOC-protected amine 29.2 is deprotected to yield the free amine 31.1, using the conditions previously described. The amine 31.1 is then reacted, as described above, with the carboxylic acid 3.1 to afford the amide 31.2. The latter compound is then transformed, as described above, (Scheme 23) into the product 31.3.

20

The procedures illustrated in Scheme 31 describe the preparation of the compounds 31.3 in which the substituent A is either the group $\text{link-P(O)(OR}^1)_2$, or a precursor group thereto, such as [OH], [SH], [NH₂], Br, etc, as described herein.

25

Scheme 32 depicts the conversion of the compounds 31.3 in which the A is a precursor to the substituent $\text{link-P(O)(OR}^1)_2$ into the compounds 8. Procedures for the conversion of the substituents [OH], [SH], [NH₂], Br etc into the substituent $\text{link-P(O)(OR}^1)_2$ are described below in Schemes 45 - 101.

30

Preparation of the phosphonate ester intermediates 9 in which X is a direct bond.

Schemes 33 and 34 illustrate the preparation of the phosphonate esters 9 in which X is a direct bond. As shown in Scheme 33, the carboxylic acid 1.5 is reacted with the amine 33.1, in which the substituent A is either the group link-P(O)(OR¹)₂, or a precursor group thereto, such as [OH], [SH], [NH₂], Br, etc, as described herein, to produce the amide 33.2. The reaction is performed using similar conditions to those described above for the preparation of the amide 1.6 in Scheme 1. The preparation of the amines 33.1 is described below, in Schemes 91 - 97. The amide product 33.2 is then transformed into the compound 33.3, using the sequence of reactions shown in Scheme 21 for the conversion of the amide 21.4 into the compound 21.6.

The procedures illustrated in Scheme 33 describe the preparation of the compounds 33.3 in which the substituent A is either the group link-P(O)(OR¹)₂, or a precursor group thereto, such as [OH], [SH], [NH₂], Br, etc, as described herein.

Scheme 34 depicts the conversion of the compounds 33.3 in which the A is a precursor to the substituent link-P(O)(OR¹)₂ into the compounds 9. Procedures for the conversion of the substituents [OH], [SH], [NH₂], Br etc into the substituent link-P(O)(OR¹)₂ are described below in Schemes 45 - 101.

Preparation of the phosphonate ester intermediates 9 in which X is sulfur.

Schemes 35 and 36 illustrate the preparation of the phosphonate esters 9 in which X is sulfur. As shown in Scheme 35 the amine 33.2 is transformed into 35.1 by similar means described above (Scheme 23) for converting 21.3 into 23.2.

The procedures illustrated in Scheme 35 describe the preparation of the compounds 35.1 in which the substituent A is either the group link-P(O)(OR¹)₂, or a precursor group thereto, such as [OH], [SH], [NH₂], Br, etc, as described herein.

Scheme 36 depicts the conversion of the compounds 35.1 in which the A is a precursor to the substituent link-P(O)(OR¹)₂ into the compounds 9. Procedures for the conversion of the substituents [OH], [SH], [NH₂], Br etc into the substituent link-P(O)(OR¹)₂ are described below in Schemes 45 - 101.

Preparation of the phosphonate ester intermediates 10 in which X is a direct bond.

Schemes 37 and 38 illustrate the preparation of the phosphonate esters 10 in which X is a direct bond. As shown in Scheme 37, the carboxylic acid 1.5 is reacted with the amine 37.1, in which the substituent A is either the group link-P(O)(OR¹)₂, or a precursor group thereto, such as [OH], [SH], [NH₂], Br, etc, as described herein, to produce the amide 37.2. The reaction is performed using similar conditions to those described above for the preparation of the amide 1.6. The preparation of the amines 37.1 is described below, in Scheme 91-97. The amide product 37.2 is then transformed into the compound 37.3, using the sequence of reactions shown in Scheme 21 for the conversion of the amide 21.4 into the compound 21.6.

The procedures illustrated in Scheme 37 describe the preparation of the compounds 37.3 in which the substituent A is either the group link-P(O)(OR¹)₂, or a precursor group thereto, such as [OH], [SH], [NH₂], Br, etc, as described herein.

Scheme 38 depicts the conversion of the compounds 37.3 in which the A is a precursor to the substituent link-P(O)(OR¹)₂ into the compounds 10. Procedures for the conversion of the substituents [OH], [SH], [NH₂], Br etc into the substituent link-P(O)(OR¹)₂ are described below in Schemes 45 - 101.

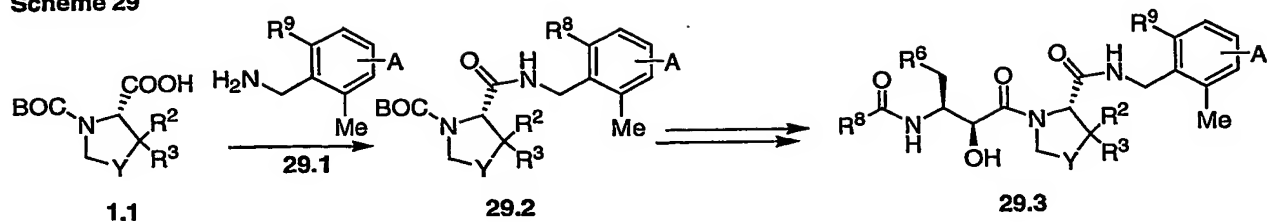
Preparation of the phosphonate ester intermediates 10 in which X is sulfur.

Schemes 39 and 40 illustrate the preparation of the phosphonate esters 10 in which X is sulfur. As shown in Scheme 39 the amine 37.1 is transformed into the product 39.1, as described above, (Scheme 23) for the conversion of 21.3 into 23.2.

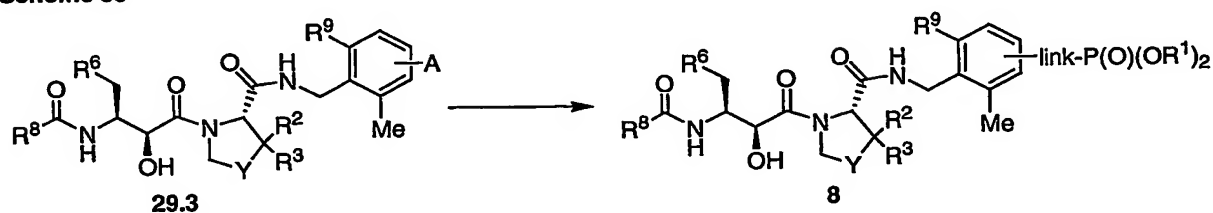
The procedures illustrated in Scheme 39 describe the preparation of the compounds 39.1 in which the substituent A is either the group link-P(O)(OR¹)₂, or a precursor group thereto, such as [OH], [SH], [NH₂], Br, etc, as described herein.

Scheme 40 depicts the conversion of the compounds 39.1 in which the A is a precursor to the substituent link-P(O)(OR¹)₂ into the compounds 10. Procedures for the conversion of the substituents [OH], [SH], [NH₂], Br etc into the substituent link-P(O)(OR¹)₂ are described below in Schemes 45 - 101.

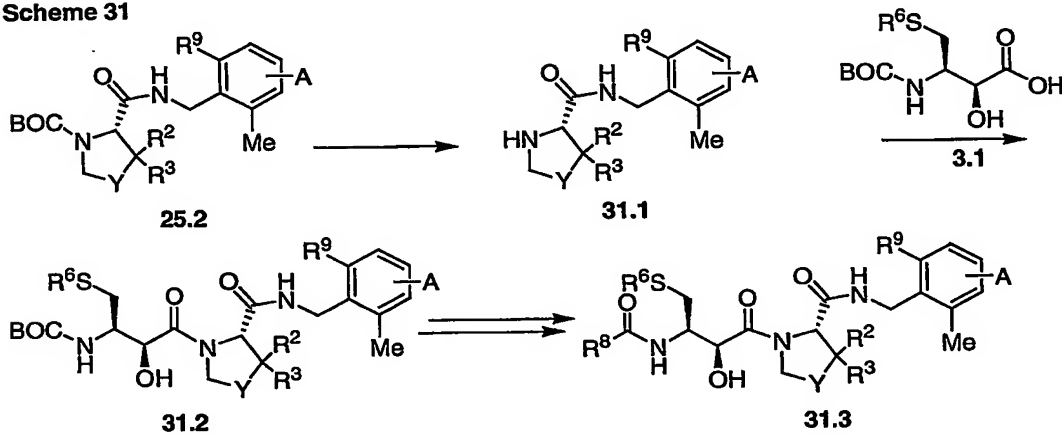
Scheme 29



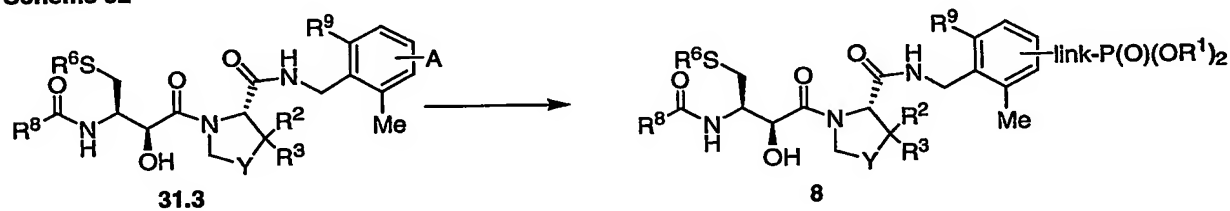
Scheme 30



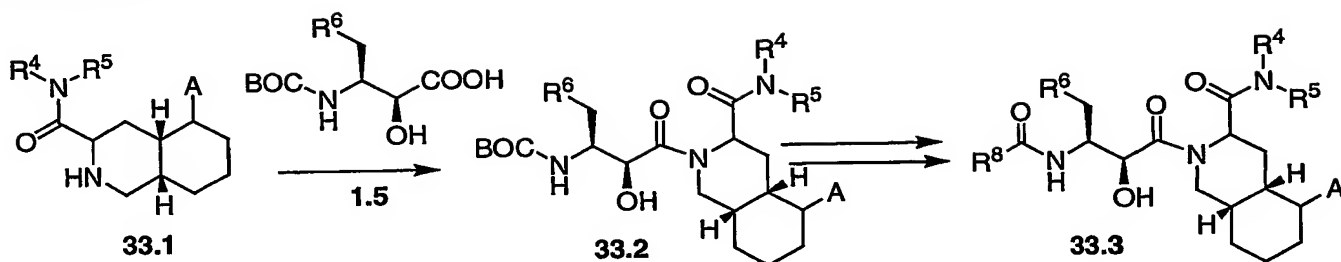
Scheme 31



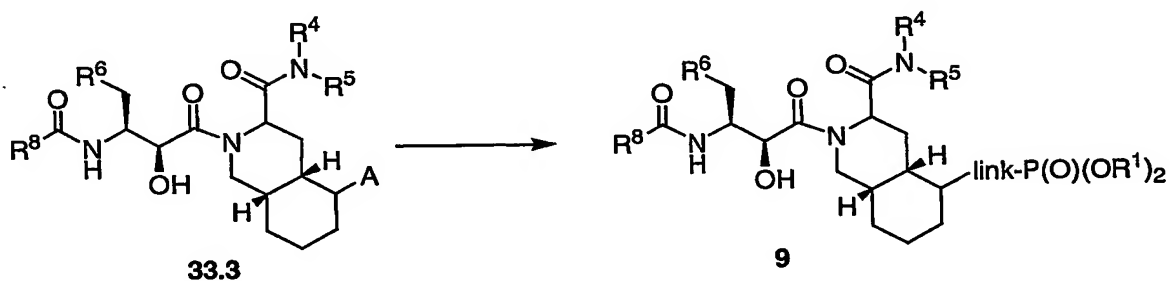
Scheme 32



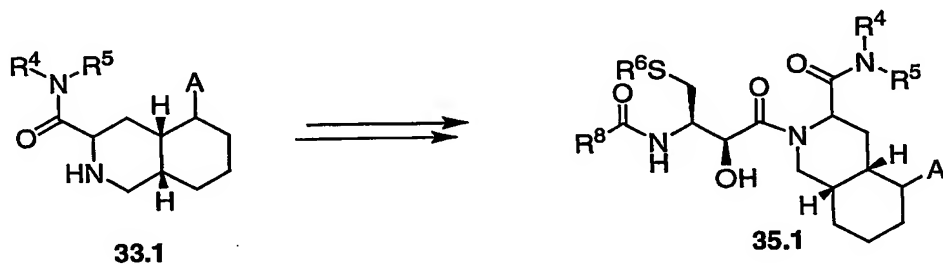
Scheme 33



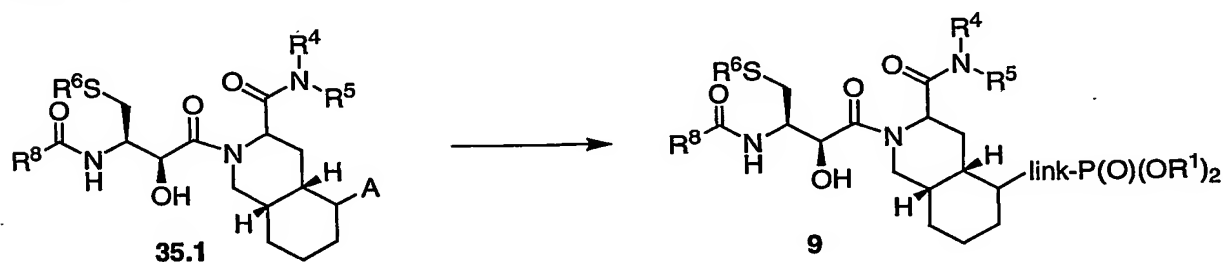
Scheme 34



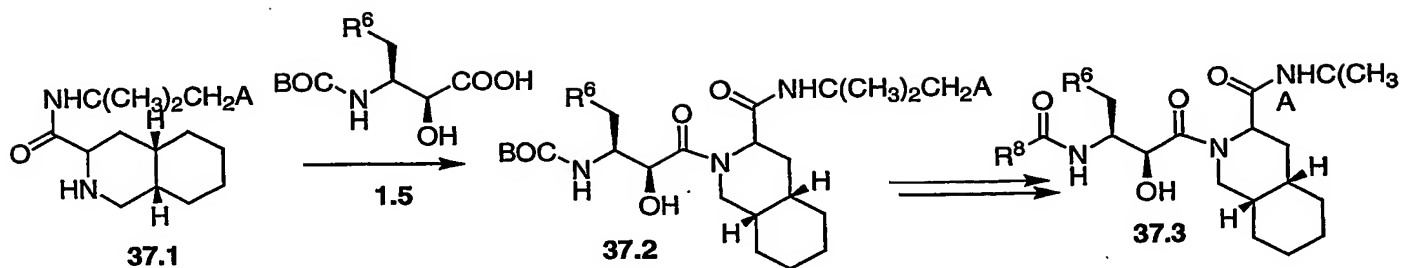
Scheme 35



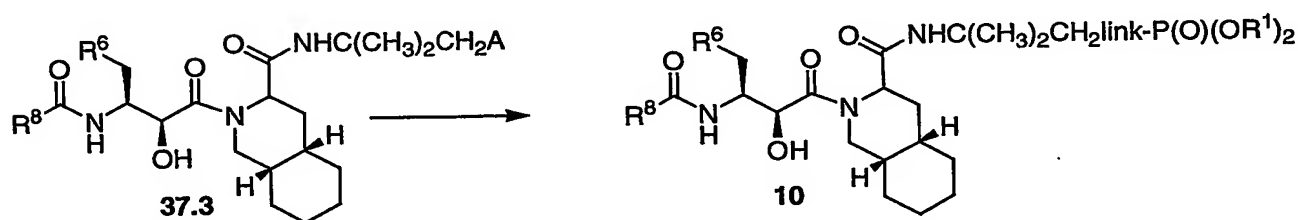
Scheme 36



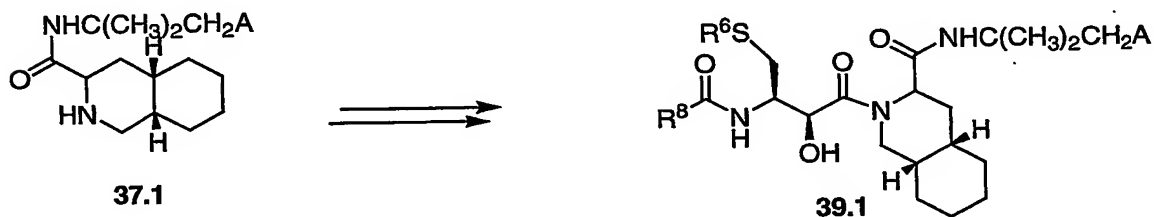
Scheme 37



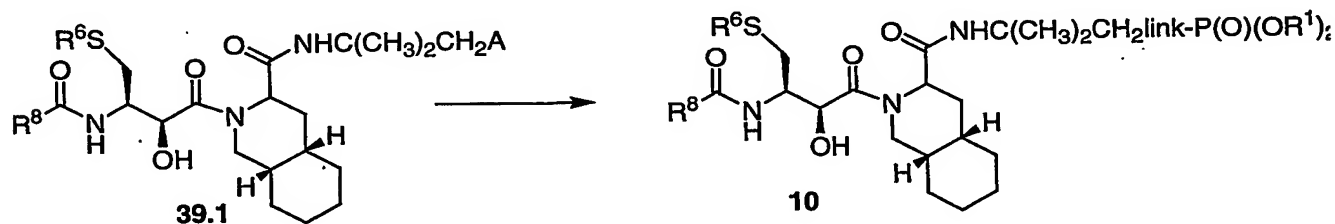
Scheme 38



Scheme 39



Scheme 40



Preparation of the BOC-protected aminohydroxy phenylbutanoic acids 1.5.

- 5 The preparation of the butanoic acid derivatives 1.5 in which R⁶ is phenyl is described, for example, in Tet. Asym., 2002, 13, 1201, Eur. J. Med. Chem., 2000, 35, 887, Chem. Pharm. Bull., 2000, 48, 1310, J. Med. Chem., 1994, 37, 2918, J. Chem. Res., 1999, 282 and J. Med.

Chem., 1993, 36, 211. The analogs **1.5** in which the substituent R⁶ is as described in Chart 5 are prepared by analogous reaction sequences.

Schemes **41** and **42** illustrate two alternative procedures for the preparation of the reactants **1.5**. As shown in Scheme **41**, the BOC-protected aminoacid **41.1** is converted into the corresponding aldehyde **41.3**. Numerous methods are known for the conversion of carboxylic acids and derivatives into the corresponding aldehydes, for example as described in Comprehensive Organic Transformations, by R. C. Larock, VCH, 1989, p. 619-627. The conversion is effected by direct reduction of the carboxylic acid, for example employing diisobutyl aluminum hydride, as described in J. Gen. Chem. USSR., 34, 1021, 1964, or alkyl borane reagents, for example as described in J. Org. Chem., 37, 2942, 1972. Alternatively, the carboxylic acid is converted into an amide, such as the N-methoxy N-methyl amide, and the latter compound is reduced with lithium aluminum hydride, for example as described in J. Med. Chem., 1994, 37, 2918, to afford the aldehyde **41.3**. Alternatively, the carboxylic acid is reduced to the corresponding carbinol **41.2**. The reduction of carboxylic acids to carbinols is described, for example, in Comprehensive Organic Transformations, by R. C. Larock, VCH, 1989, p. 548ff. The reduction reaction is performed by the use of reducing agents such as borane, as described in J. Am. Chem. Soc., 92, 1637, 1970, or by lithium aluminum hydride, as described in Org. Reac., 6, 649, 1951. The resultant carbinol **41.2** is then converted into the aldehyde **41.3** by means of an oxidation reaction. The oxidation of a carbinol to the corresponding aldehyde is described, for example, in Comprehensive Organic Transformations, by R. C. Larock, VCH, 1989, p. 604ff. The conversion is effected by the use of oxidizing agents such as pyridinium chlorochromate, as described in J. Org. Chem., 50, 262, 1985, or silver carbonate, as described in Compt. Rend. Ser. C., 267, 900, 1968, or dimethyl sulfoxide/acetic anhydride, as described in J. Am. Chem. Soc., 87, 4214, 1965. Preferably, the carbinol **41.2** is converted into the aldehyde **41.3** by oxidation with pyridine-sulfur trioxide in dimethyl sulfoxide, as described in Eur. J. Med. Chem., 35, 2000, 887. The aldehyde **41.3** is then transformed into the cyanohydrin **1.4**. The transformation of an aldehyde into the corresponding cyanohydrin is effected by reaction with an alkali metal cyanide such as potassium cyanide, in an aqueous organic solvent mixture. Preferably, a solution of the aldehyde in ethyl acetate is reacted with an aqueous solution of potassium cyanide, as described in Eur. J. Med. Chem., 35, 2000, 887, to yield the cyanohydrin **41.4**. Optionally, a

methanolic solution of the aldehyde is first treated with an aqueous solution of sodium bisulfite, and the bisulfite adduct which is formed in situ is then reacted with an aqueous solution of sodium cyanide, as described in J. Med. Chem., 37, 1994, 2918, to give the cyanohydrin **41.4**. The latter compound is then hydrolyzed to afford the hydroxyacid product **41.5**. The hydrolysis is effected under acidic conditions; for example, the cyanohydrin **41.4** is heated in a mixture of concentrated hydrochloric acid and dioxan, as described in Eur. J. Med. Chem., 35, 2000, 887, optionally in the presence of anisole, as described in J. Med. Chem., 37, 1994, 2918, to afford the hydroxyacid product, from which the (2S), (3S) isomer **41.5** is isolated. The BOC protecting group is then attached, for example by reaction of the aminoacid **41.5** with BOC anhydride in aqueous tetrahydrofuran containing triethylamine, as described in Eur. J. Med. Chem., 35, 2000, 887.

Alternatively, the BOC-protected aminohydroxy phenylbutanoic acids **1.5** are obtained by means of the reaction sequence shown in Scheme 42. In this sequence, the N, N-dibenzyl aminoacid ester **42.1**, prepared as described in Tet., 1995, 51, 6397, is converted, using the procedures described above in Scheme 41, into the corresponding aldehyde **42.2**. The latter compound is then reacted with a silylmethyl Grignard reagent, for example isopropoxydimethylsilylmethylmagnesium chloride **42.3**, to give the carbinol product **42.4**. Preferably, the aldehyde and ca. two molar equivalents of the Grignard reagent are reacted in tetrahydrofuran solution at 0°, as described in Tet. Asym., 2002, 13, 1201. The silyl carbinol **42.4** is then reacted with aqueous ammonium chloride, as described in Tet. Asym., 2002, 13, 1201, to give the diol **42.5**. The N-benzyl groups are then removed to afford the free amine **42.6**. The removal of N-benzyl groups is described, for example, in Protective Groups in Organic Synthesis, by T.W. Greene and P.G.M Wuts, Wiley, Second Edition 1990, p. 365. Benzyl groups are removed by catalytic hydrogenation in the presence of hydrogen or a hydrogen donor, by reduction with sodium in ammonia, by treatment with trichloroethyl chloroformate, or by oxidation, for example by the use of ruthenium tetroxide or 3-chloroperoxybenzoic acid and ferrous chloride. Preferably, the debenzylation is effected by hydrogenation of the substrate **42.5** in ethanol at ca 50° in the presence of 5% palladium on carbon catalyst, as described in Tet. Asym., 2002, 13, 1201, to produce the amine **42.6**. The BOC protecting group is then attached using the procedures described above, and the resultant product **42.7** is oxidized to give the carboxylic acid **1.5**. The oxidation of carbinols to

afford the corresponding carboxylic acid is described in Comprehensive Organic Transformations, by R. C. Larock, VCH, 1989, p. 835. The conversion can be effected by the use of oxidizing agents such as chromium trioxide in acetic acid, potassium permanganate, ruthenium tetroxide or silver oxide. Preferably, the transformation is effected by the use of sodium chlorite and sodium hypochlorite in aqueous acetonitrile in the presence of a pH 6.7 phosphate buffer and a catalytic amount of 2,2,6,6-tetramethylpiperidin-1-oxyl, as described in Tet. Asym., 2002, 13, 1201, to afford the carboxylic acid **1.5**.

Preparation of the BOC-protected aminohydroxy arylthiobutanoic acids **3.1**.

Schemes **43** and **44** illustrate two alternative methods for the preparation of the BOC-protected aminohydroxy arylthiobutanoic acids **3.1**. As shown in Scheme **43**, N, N-dibenzyl serine methyl ester **43.1**, prepared as described in J. Org. Chem., 1986, 63, 1709, is converted into the methanesulfonate ester **43.2**. The carbinol is reacted with methanesulfonyl chloride and triethylamine in toluene, as described in J. Org. Chem., 65, 2000, 1623, to produce the mesylate **43.2**. The latter compound is then reacted with a thiophenol R⁶SH, in the presence of a base, to give the thioether **43.4**. The displacement reaction is performed in an organic solvent such as dimethylformamide, or in an aqueous organic solvent mixture, in the presence of an organic base such as triethylamine or dimethylaminopyridine, or an inorganic base such as potassium carbonate and the like. Preferably, the reactants are combined in toluene solution in the presence of aqueous sodium hydroxide and a phase transfer catalyst such as tetrabutyl ammonium bromide, as described in J. Org. Chem., 65, 2000, 1623, to afford the product **43.4**. The ester product is then transformed into the corresponding aldehyde **43.5**, using the procedures described above (Scheme **41**). The aldehyde is then converted, using the sequence of reactions shown in Scheme **41**, into the BOC-protected aminohydroxy arylthiobutanoic acids **3.1**.

Alternatively, as shown in Scheme **44**, the aldehyde **43.5** is converted, using the sequence of reactions shown in Scheme **42**, into the product **3.1**. The component reactions of this sequence are performed under similar conditions to those described for the analogous reactions in Scheme **42**.

Preparation of phosphonate-containing hydroxymethyl benzoic acids **1.8**.

Schemes 45 - 49 illustrate methods for the preparation of phosphonate-containing hydroxymethyl benzoic acids 1.8 which are employed in the preparation of the phosphonate esters 1.

5 Scheme 45 illustrates a method for the preparation of hydroxymethylbenzoic acid reactants in which the phosphonate moiety is attached directly to the phenyl ring. In this method, a suitably protected bromo hydroxy methyl benzoic acid 45.1 is subjected to halogen-methyl exchange to afford the organometallic intermediate 45.2. This compound is reacted with a chlorodialkyl phosphite 45.3 to yield the phenylphosphonate ester 45.4, which upon deprotection affords the
10 carboxylic acid 45.5.

For example, 4-bromo-3-hydroxy-2-methylbenzoic acid, 45.6, prepared by bromination of 3-hydroxy-2-methylbenzoic acid, as described, for example, J. Am. Chem. Soc., 55, 1676, 1933, is converted into the acid chloride, for example by reaction with thionyl chloride. The acid chloride is then reacted with 3-methyl-3-hydroxymethyloxetane 45.7, as described in
15 Protective Groups in Organic Synthesis, by T. W. Greene and P.G.M. Wuts, Wiley, 1991, pp. 268, to afford the ester 45.8. This compound is treated with boron trifluoride at 0° to effect rearrangement to the orthoester 45.9, known as the OBO ester. This material is treated with a silylating reagent, for example tert-butyl chlorodimethylsilane, in the presence of a base such as imidazole, to yield the silyl ether 45.10. Halogen-metal exchange is performed by the
20 reaction of the substrate 45.10 with butyllithium, and the lithiated intermediate is then coupled with a chlorodialkyl phosphite 45.3, to produce the phosphonate 45.11. Deprotection, for example by treatment with 4-toluenesulfonic acid in aqueous pyridine, as described in Can. J. Chem., 61, 712, 1983, removes both the OBO ester and the silyl group, to produce the carboxylic acid 45.12.

25 Using the above procedures, but employing, in place of the bromo compound 45.6, different bromo compounds 45.1, there are obtained the corresponding products 45.5.

Scheme 46 illustrates the preparation of hydroxymethylbenzoic acid derivatives in which the phosphonate moiety is attached by means of a one-carbon link.

30 In this method, a suitably protected dimethyl hydroxybenzoic acid, 46.1, is reacted with a brominating agent, so as to effect benzylic bromination. The product 46.2 is reacted with a sodium dialkyl phosphite, 46.3, as described in J. Med. Chem., 1992, 35, 1371, to effect

displacement of the benzylic bromide to afford the phosphonate **46.4**. Deprotection of the carboxyl function then yields the carboxylic acid **46.5**.

For example, 2,5-dimethyl-3-hydroxybenzoic acid, **46.6**, the preparation of which is described in *Can. J. Chem.*, 1970, 48, 1346, is reacted with excess methoxymethyl chloride, as described
5 in *Protective Groups in Organic Synthesis*, by T.W. Greene and P.G.M Wuts, Second Edition 1990, p.17, to afford the ether ester **46.7**. The reaction is performed in an inert solvent such as dichloromethane, in the presence of an organic base such as N-methylmorpholine or diisopropylethylamine. The product **46.7** is then reacted with a brominating agent, for example N-bromosuccinimide, in an inert solvent such as, for example, ethyl acetate, at reflux, to afford
10 the bromomethyl product **46.8**. This compound is then reacted with a sodium dialkyl phosphite **46.3** in tetrahydrofuran, as described above, to afford the phosphonate **46.9**. Deprotection, for example by brief treatment with a trace of mineral acid in methanol, as described in *J. Chem. Soc. Chem. Comm.*, 1974, 298, then yields the carboxylic acid **46.10**. Using the above procedures, but employing, in place of the methyl compound **46.6**, different
15 methyl compounds **46.1**, there are obtained the corresponding products **46.5**.

Scheme **47** illustrates the preparation of phosphonate-containing hydroxymethylbenzoic acids in which the phosphonate group is attached by means of an oxygen or sulfur atom.

In this method, a suitably protected hydroxy- or mercapto-substituted hydroxy methyl benzoic
20 acid **47.1** is reacted, under the conditions of the Mitsunobu reaction, with a dialkyl hydroxymethyl phosphonate **47.2**, to afford the coupled product **47.3**, which upon deprotection affords the carboxylic acid **47.4**.

For example, 3,6-dihydroxy-2-methylbenzoic acid, **47.5**, the preparation of which is described in *Yakugaku Zasshi* 1971, 91, 257, is converted into the diphenylmethyl ester **47.6**, by
25 treatment with diphenyldiazomethane, as described in *Protective Groups in Organic Synthesis*, by T. W. Greene and P.G.M. Wuts, Wiley, 1991, pp. 253. The product is then reacted with one equivalent of a silylating reagent, such as, for example, tert butylchlorodimethylsilane, as described in *Protective Groups in Organic Synthesis*, by T.W. Greene and P.G.M Wuts, Wiley, Second Edition 1990, p 77, to afford the mono-silyl ether **47.7**. This compound is then reacted
30 with a dialkyl hydroxymethylphosphonate **47.2**, under the conditions of the Mitsunobu reaction. The preparation of aromatic ethers by means of the Mitsunobu reaction is described, for example, in *Comprehensive Organic Transformations*, by R. C. Larock, VCH, 1989, p.

448, and in *Advanced Organic Chemistry, Part B*, by F.A. Carey and R. J. Sundberg, Plenum, 2001, p. 153-4 and in *Org. React.*, 1992, 42, 335. The phenol or thiophenol and the alcohol component are reacted together in an aprotic solvent such as, for example, tetrahydrofuran, in the presence of a dialkyl azodicarboxylate and a triarylphosphine, to afford the ether or thioether products. The procedure is also described in *Org. React.*, 1992, 42, 335-656. The reaction affords the coupled product **47.9**. Deprotection, for example by treatment with trifluoroacetic acid at ambient temperature, as described in *J. Chem. Soc., C*, 1191, 1966, then affords the phenolic carboxylic acid **47.9**.

Using the above procedures, but employing, in place of the phenol **47.5**, different phenols or thiophenols **47.1**, there are obtained the corresponding products **47.4**.

Scheme **48** depicts the preparation of phosphonate esters attached to the hydroxymethylbenzoic acid moiety by means of unsaturated or saturated carbon chains.

In this method, a dialkyl alkenylphosphonate **48.2** is coupled, by means of a palladium catalyzed Heck reaction, with a suitably protected bromo substituted hydroxymethylbenzoic acid **48.1**. The coupling of aryl halides with olefins by means of the Heck reaction is described, for example, in *Advanced Organic Chemistry*, by F. A. Carey and R. J. Sundberg, Plenum, 2001, p. 503ff and in *Acc. Chem. Res.*, 12, 146, 1979. The aryl bromide and the olefin are coupled in a polar solvent such as dimethylformamide or dioxan, in the presence of a palladium(0) catalyst such as tetrakis(triphenylphosphine)palladium(0) or palladium(II) catalyst such as palladium(II) acetate, and optionally in the presence of a base such as triethylamine or potassium carbonate. The product **48.3** is deprotected to afford the phosphonate **48.4**; the latter compound is subjected to catalytic hydrogenation to afford the saturated carboxylic acid **48.5**.

For example, 5-bromo-3-hydroxy-2-methylbenzoic acid **48.6**, prepared as described in WO 9218490, is converted as described above, into the silyl ether OBO ester **48.7**. This compound is coupled with, for example, a dialkyl 4-buten-1-ylphosphonate **48.8**, the preparation of which is described in *J. Med. Chem.*, 1996, 39, 949, using the conditions described above to afford the product **48.9**. Deprotection, or hydrogenation/deprotection, of this compound, as described above, then affords respectively the unsaturated and saturated products **48.10** and **48.11**.

Using the above procedures, but employing, in place of the bromo compound **48.6**, different bromo compounds **48.1**, and/or different phosphonates **48.2**, there are obtained the corresponding products **48.4** and **48.5**.

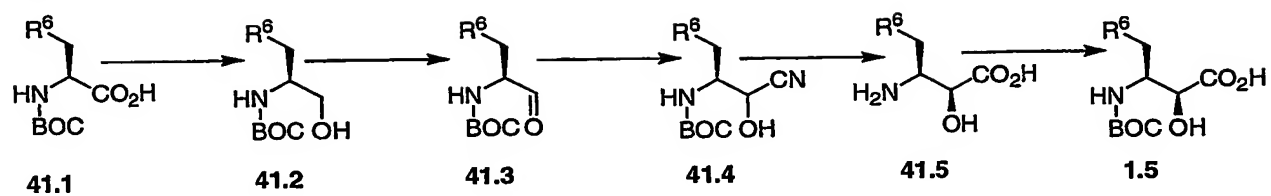
5 Scheme **49** illustrates the preparation of phosphonate esters linked to the hydroxymethylbenzoic acid moiety by means of an aromatic ring.

In this method, a suitably protected bromo-substituted hydroxymethylbenzoic acid **49.1** is converted to the corresponding boronic acid **49.2**, by metallation with butyllithium and boronation, as described in J. Organomet. Chem., 1999, 581, 82. The product is subjected to a
10 Suzuki coupling reaction with a dialkyl bromophenyl phosphonate **49.3**. The product **49.4** is then deprotected to afford the diaryl phosphonate product **49.5**.

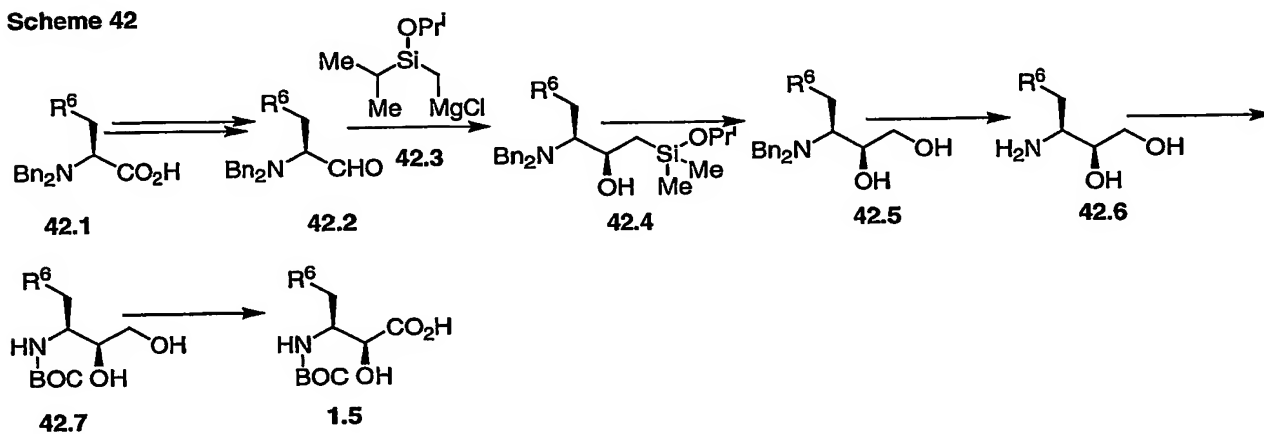
For example, the silylated OBO ester **49.6**, prepared as described above, (Scheme **45**), from 5-bromo-3-hydroxybenzoic acid, the preparation of which is described in J. Labelled. Comp. Radiopharm., 1992, 31, 175, is converted into the boronic acid **49.7**, as described above. This
15 material is coupled with a dialkyl 4-bromophenyl phosphonate **49.8**, prepared as described in J. Chem. Soc. Perkin Trans., 1977, 2, 789, using tetrakis(triphenylphosphine)palladium(0) as catalyst, in the presence of sodium bicarbonate, as described, for example, in Palladium reagents and catalysts J. Tsuji, Wiley 1995, p 218, to afford the diaryl phosphonate **49.9**. Deprotection, as described above, then affords the benzoic acid **49.10**.

20 Using the above procedures, but employing, in place of the bromo compound **49.6**, different bromo compounds **49.1**, and/or different phosphonates **49.3**, there are obtained the corresponding carboxylic acid products **49.5**.

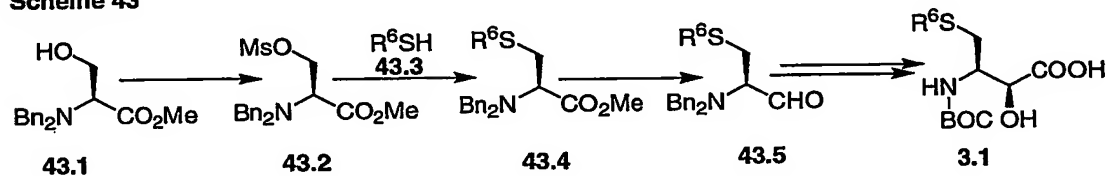
Scheme 41



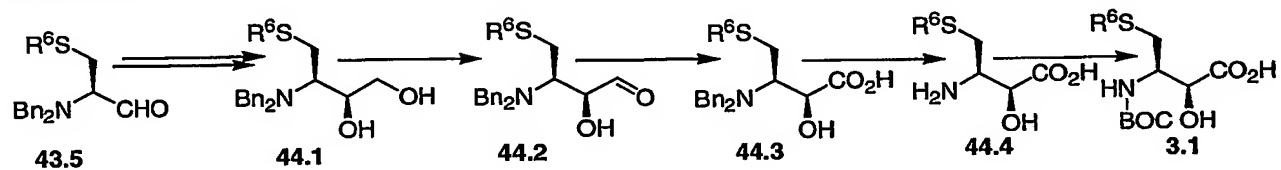
Scheme 42



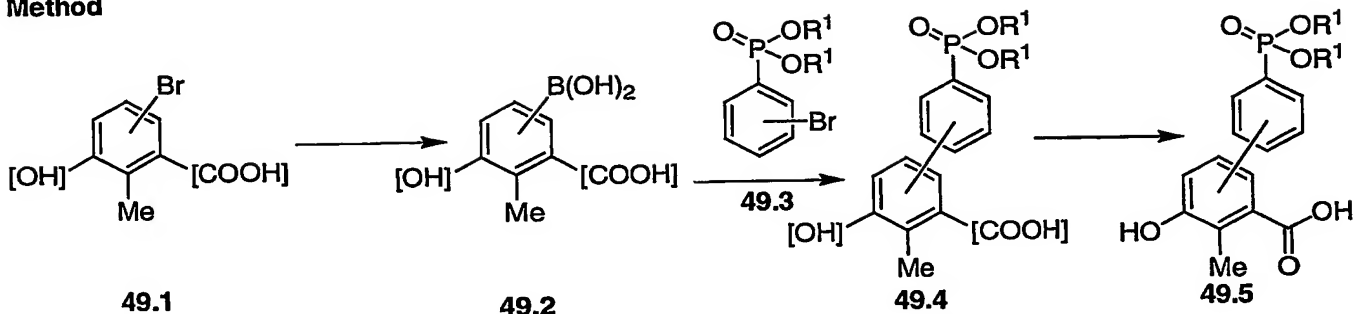
Scheme 43



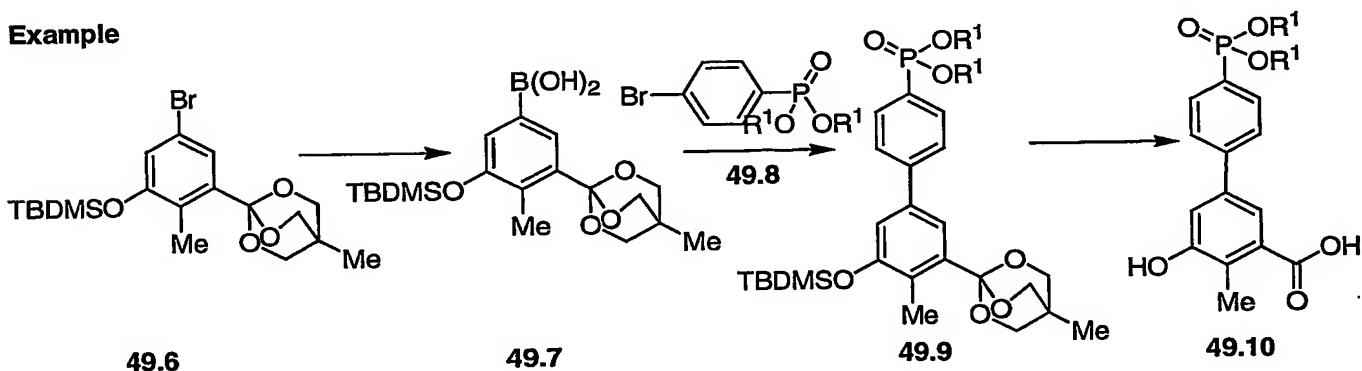
Scheme 44



Scheme 49
Method



Example



Preparation of dimethylphenoxyacetic acids 5.1 incorporating phosphonate moieties.

- 5 The preparation of the dimethylphenoxyacetic acids **5.1** incorporating phosphonate moieties which are used in the preparation of the phosphonate esters **2** is described in Schemes **50** - **56**.

Scheme **50** illustrates two alternative methods by means of which 2,6-dimethylphenoxyacetic acids bearing phosphonate moieties may be prepared. The phosphonate group may be introduced into the 2,6-dimethylphenol moiety, followed by attachment of the acetic acid group, or the phosphonate group may be introduced into a preformed 2,6-dimethylphenoxyacetic acid intermediate. In the first sequence, a substituted 2,6-dimethylphenol **50.1**, in which the substituent B is a precursor to the group link-P(O)(OR¹)₂, and in which the phenolic hydroxyl may or may not be protected, depending on the reactions to be performed, is converted into a phosphonate-containing compound **50.2**. Methods for the conversion of the substituent B into the group link-P(O)(OR¹)₂ are described in Schemes **46** - **101**.

The protected phenolic hydroxyl group present in the phosphonate-containing product **50.2** is then deprotected, using methods described below, to afford the phenol **50.3**.

The phenolic product **50.3** is then transformed into the corresponding phenoxyacetic acid **50.4**, in a two step procedure. In the first step, the phenol **50.3** is reacted with an ester of bromoacetic acid **50.4**, in which R is an alkyl group or a protecting group. Methods for the protection of carboxylic acids are described in Protective Groups in Organic Synthesis, by T.W. Greene and P.G.M Wuts, Wiley, Second Edition 1990, p. 224ff. The alkylation of phenols to afford phenolic ethers is described, for example, in Comprehensive Organic Transformations, by R. C. Larock, VCH, 1989, p. 446ff. Typically, the phenol and the alkylating agent are reacted together in the presence of an organic or inorganic base, such as, for example, diazabicyclononene, (DBN) or potassium carbonate, in a polar organic solvent such as, for example, dimethylformamide or acetonitrile.

Preferably, equimolar amounts of the phenol **50.3** and ethyl bromoacetate are reacted together in the presence of cesium carbonate, in dioxan at reflux temperature, for example as described in US Patent 5914332, to afford the ester **50.5**.

The thus-obtained ester **50.5** is then hydrolyzed to afford the carboxylic acid **50.6**. The methods used for this reaction depend on the nature of the group R. If R is an alkyl group such as methyl, hydrolysis can be effected by treatment of the ester with aqueous or aqueous alcoholic base, or by use of an esterase enzyme such as porcine liver esterase. If R is a protecting group, methods for hydrolysis are described in Protective Groups in Organic Synthesis, by T.W. Greene and P.G.M Wuts, Wiley, Second Edition 1990, p. 224ff.

Preferably, the ester product **50.5** which R is ethyl is hydrolyzed to the carboxylic acid **50.6** by reaction with lithium hydroxide in aqueous methanol at ambient temperature, as described in US Patent 5914332.

Alternatively, an appropriately substituted 2,6-dimethylphenol **50.8**, in which the substituent B is a precursor to the group $\text{link-P(O)(OR}^1\text{)}_2$, is transformed into the corresponding phenoxyacetic ester **50.7**. The conditions employed for the alkylation reaction are similar to those described above for the conversion of the phenol **50.3** into the ester **50.5**.

The phenolic ester **50.7** is then converted, by transformation of the group B into the group $\text{link-P(O)(OR}^1\text{)}_2$ followed by ester hydrolysis, into the carboxylic acid **50.6**. The group B which is present in the ester **50.6** may be transformed into the group $\text{link-P(O)(OR}^1\text{)}_2$ either before or after hydrolysis of the ester moiety into the carboxylic acid group, depending on the nature of the chemical transformations required.

Schemes 51 - 56 illustrate the preparation of 2,6-dimethylphenoxyacetic acids incorporating phosphonate ester groups. The procedures shown can also be applied to the preparation of phenoxyacetic esters acids 50.7, with, if appropriate, modifications made according to the knowledge of one skilled in the art.

5

Scheme 51 illustrates the preparation of 2,6-dimethylphenoxyacetic acids incorporating a phosphonate ester which is attached to the phenolic group by means of a carbon chain incorporating a nitrogen atom. The compounds 51.4 are obtained by means of a reductive alkylation reaction between a 2,6-dimethylphenol aldehyde 51.1 and an aminoalkyl phosphonate ester 51.2. The preparation of amines by means of reductive amination procedures is described, for example, in Comprehensive Organic Transformations, by R. C. Larock, VCH, p. 421. In this procedure, the amine component 51.2 and the aldehyde component 51.1 are reacted together in the presence of a reducing agent such as, for example, borane, sodium cyanoborohydride or diisobutylaluminum hydride, to yield the amine product 51.3. The amination product 51.3 is then converted into the phenoxyacetic acid compound 51.4, using the alkylation and ester hydrolysis procedures described above, (Scheme 50) For example, equimolar amounts of 4-hydroxy-3,5-dimethylbenzaldehyde 51.5 (Aldrich) and a dialkyl aminoethyl phosphonate 51.6, the preparation of which is described in J. Org. Chem., 2000, 65, 676, are reacted together in the presence of sodium cyanoborohydride and acetic acid, as described, for example, in J. Am. Chem. Soc., 91, 3996, 1969, to afford the amine product 51.7. The product is then converted into the acetic acid 51.8, as described above. Using the above procedures, but employing, in place of the aldehyde 51.5, different aldehydes 51.1, and/or different aminoalkyl phosphonates 51.2, the corresponding products 51.4 are obtained.

25

Scheme 52 depicts the preparation of 2,6-dimethylphenols incorporating a phosphonate group linked to the phenyl ring by means of a saturated or unsaturated alkylene chain. In this procedure, an optionally protected bromo-substituted 2,6-dimethylphenol 52.1 is coupled, by means of a palladium-catalyzed Heck reaction, with a dialkyl alkenyl phosphonate 52.2. The coupling of aryl bromides with olefins by means of the Heck reaction is described, for example, in Advanced Organic Chemistry, by F. A. Carey and R. J. Sundberg, Plenum, 2001, p. 503. The aryl bromide and the olefin are coupled in a polar solvent such as

30

dimethylformamide or dioxan, in the presence of a palladium(0) or palladium (2) catalyst.

Following the coupling reaction, the product **52.3** is converted, using the procedures described above, (Scheme 50) into the corresponding phenoxyacetic acid **52.4**. Alternatively, the olefinic product **52.3** is reduced to afford the saturated 2,6-dimethylphenol derivative **52.5**. Methods

5 for the reduction of carbon-carbon double bonds are described, for example, in Comprehensive Organic Transformations, by R. C. Larock, VCH, 1989, p. 6. The methods include catalytic reduction, or chemical reduction employing, for example, diborane or diimide. Following the reduction reaction, the product **52.5** is converted, as described above, (Scheme 50) into the corresponding phenoxyacetic acid **52.6**.

10 For example, 3-bromo-2,6-dimethylphenol **52.7**, prepared as described in Can. J. Chem., 1983, 61, 1045, is converted into the tert-butyldimethylsilyl ether **52.8**, by reaction with chloro-tert-butyldimethylsilane, and a base such as imidazole, as described in Protective Groups in Organic Synthesis, by T.W. Greene and P.G.M Wuts, Wiley, Second Edition 1990 p. 77. The product **52.8** is reacted with an equimolar amount of a dialkyl allyl phosphonate
15 **52.9**, for example diethyl allylphosphonate (Aldrich) in the presence of ca. 3 mol % of bis(triphenylphosphine) palladium(II) chloride, in dimethylformamide at ca. 60°, to produce the coupled product **52.10**. The silyl group is removed, for example by the treatment of the ether **52.10** with a solution of tetrabutylammonium fluoride in tetrahydrofuran, as described in J. Am. Chem., Soc., 94, 6190, 1972, to afford the phenol **52.11**. This compound is converted,
20 employing the procedures described above, (Scheme 50) into the corresponding phenoxyacetic acid **52.12**. Alternatively, the unsaturated compound **52.11** is reduced, for example by catalytic hydrogenation employing 5% palladium on carbon as catalyst, in an alcoholic solvent such as methanol, as described, for example, in Hydrogenation Methods, by R. N. Rylander, Academic Press, 1985, Ch. 2, to afford the saturated analog **52.13**. This compound is
25 converted, employing the procedures described above, (Scheme 50) into the corresponding phenoxyacetic acid **52.14**.

Using the above procedures, but employing, in place of 3-bromo-2,6-dimethylphenol **52.7**, different bromophenols **52.1**, and/or different dialkyl alkenyl phosphonates **52.2**, the corresponding products **52.4** and **52.6** are obtained.

30

Scheme 53 illustrates the preparation of phosphonate-containing 2,6-dimethylphenoxyacetic acids **53.1** in which the phosphonate group is attached to the 2,6-dimethylphenoxy moiety by

means of a carbocyclic ring. In this procedure, a bromo-substituted 2,6-dimethylphenol **53.2** is converted, using the procedures illustrated in Scheme **50**, into the corresponding 2,6-dimethylphenoxyacetic ester **53.3**. The latter compound is then reacted, by means of a palladium-catalyzed Heck reaction, with a cycloalkenone **53.4**, in which n is 1 or 2. The coupling reaction is conducted under the same conditions as those described above for the preparation of the unsaturated phosphonate **52.3**. (Scheme **52**). The product **53.5** is then reduced catalytically, as described above for the reduction of the phosphonate **52.3**, (Scheme **52**), to afford the substituted cycloalkanone **53.6**. The ketone is then subjected to a reductive amination procedure, by reaction with a dialkyl 2-aminoalkylphosphonate **53.7** and sodium triacetoxyborohydride, as described in J. Org. Chem., 61, 3849, 1996, to yield the amine phosphonate **53.8**. The reductive amination reaction is conducted under the same conditions as those described above for the preparation of the amine **51.3** (Scheme **51**). The resultant ester **53.8** is then hydrolyzed, as described above, to afford the phenoxyacetic acid **53.1**. For example, 4-bromo-2,6-dimethylphenol **53.9** (Aldrich) is converted, as described above, into the phenoxy ester **53.10**. The latter compound is then coupled, in dimethylformamide solution at ca. 60°, with cyclohexenone **53.11**, in the presence of tetrakis(triphenylphosphine)palladium(0) and triethylamine, to yield the cyclohexenone **53.12**. The enone is then reduced to the saturated ketone **53.13**, by means of catalytic hydrogenation employing 5% palladium on carbon as catalyst. The saturated ketone is then reacted with an equimolar amount of a dialkyl aminoethylphosphonate **53.14**, prepared as described in J. Org. Chem., 2000, 65, 676, in the presence of sodium cyanoborohydride, to yield the amine **53.15**. Hydrolysis, employing lithium hydroxide in aqueous methanol at ambient temperature, then yields the acetic acid **53.16**. Using the above procedures, but employing, in place of 4-bromo-2,6-dimethylphenol **53.9**, different bromo-substituted 2,6-dimethylphenols **53.2**, and/or different cycloalkenones **53.4**, and/or different dialkyl aminoalkylphosphonates **53.7**, the corresponding products **53.1** are obtained.

Scheme **54** illustrates the preparation of 2,6-dimethylphenoxyacetic acids incorporating a phosphonate group attached to the phenyl ring by means of a heteroatom and an alkylene chain. The compounds are obtained by means of alkylation reactions in which an optionally protected hydroxy, thio or amino-substituted 2,6-dimethylphenol **54.1** is reacted, in the

presence of a base such as, for example, potassium carbonate, and optionally in the presence of a catalytic amount of an iodide such as potassium iodide, with a dialkyl bromoalkyl phosphonate **54.2**. The reaction is conducted in a polar organic solvent such as dimethylformamide or acetonitrile at from ambient temperature to about 80°. The product of the alkylation reaction, **54.3** is then converted, as described above (Scheme **50**) into the phenoxyacetic acid **54.4**.

For example, 2,6-dimethyl-4-mercaptophenol **54.5**, prepared as described in EP 482342, is reacted in dimethylformamide at ca. 60° with an equimolar amount of a dialkyl bromobutyl phosphonate **54.6**, the preparation of which is described in Synthesis, 1994, 9, 909, in the presence of ca. 5 molar equivalents of potassium carbonate, to afford the thioether product **54.7**. This compound is converted, employing the procedures described above, (Scheme **50**) into the corresponding phenoxyacetic acid **54.8**.

Using the above procedures, but employing, in place of 2,6-dimethyl-4-mercaptophenol **54.5**, different hydroxy, thio or aminophenols **54.1**, and/or different dialkyl bromoalkyl phosphonates **54.2**, the corresponding products **54.4** are obtained.

Scheme **55** illustrates the preparation of 2,6-dimethylphenoxyacetic acids incorporating a phosphonate ester group attached by means of an aromatic or heteroaromatic group. In this procedure, an optionally protected hydroxy, mercapto or amino-substituted 2,6-dimethylphenol **55.1** is reacted, under basic conditions, with a bis(halomethyl)aryl or heteroaryl compound **55.2**. Equimolar amounts of the phenol and the halomethyl compound are reacted in a polar organic solvent such as dimethylformamide or acetonitrile, in the presence of a base such as potassium or cesium carbonate, or dimethylaminopyridine, to afford the ether, thioether or amino product **55.3**. The product **55.3** is then converted, using the procedures described above, (Scheme **50**) into the phenoxyacetic ester **55.4**. The latter compound is then subjected to an Arbuzov reaction by reaction with a trialkylphosphite **55.5** at ca. 100° to afford the phosphonate ester **55.6**. The preparation of phosphonates by means of the Arbuzov reaction is described, for example, in Handb. Organophosphorus Chem., 1992, 115. The resultant product **55.6** is then converted into the acetic acid **55.7** by hydrolysis of the ester moiety, using the procedures described above, (Scheme **50**).

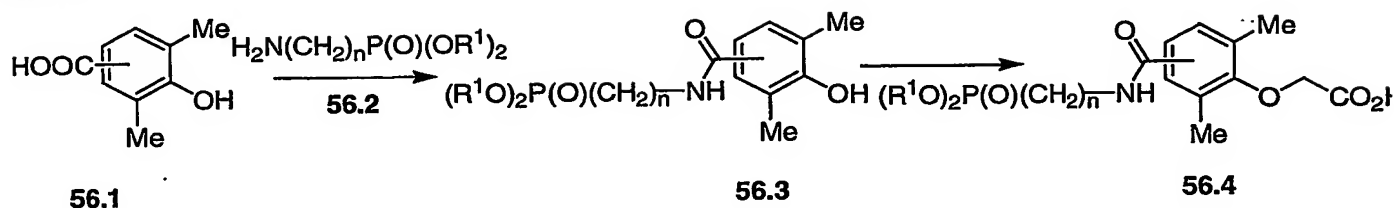
For example, 4-hydroxy-2,6-dimethylphenol **55.8** (Aldrich) is reacted with one molar equivalent of 3,5-bis(chloromethyl)pyridine, the preparation of which is described in Eur. J.

Inorg. Chem., 1998, 2, 163, to afford the ether **55.10**. The reaction is conducted in acetonitrile at ambient temperature in the presence of five molar equivalents of potassium carbonate. The product **55.10** is then reacted with ethyl bromoacetate, using the procedures described above, (Scheme **50**) to afford the phenoxyacetic ester **55.11**. This product is heated at 100° for 3
5 hours with three molar equivalents of triethyl phosphite **55.12**, to afford the phosphonate ester **55.13**. Hydrolysis of the acetic ester moiety, as described above, for example by reaction with lithium hydroxide in aqueous ethanol, then affords the phenoxyacetic acid **55.14**.
Using the above procedures, but employing, in place of the bis(chloromethyl) pyridine **55.9**, different bis(halomethyl) aromatic or heteroaromatic compounds **55.2**, and/or different
10 hydroxy, mercapto or amino-substituted 2,6-dimethylphenols **55.1** and/or different trialkyl phosphites **55.5**, the corresponding products **55.7** are obtained.

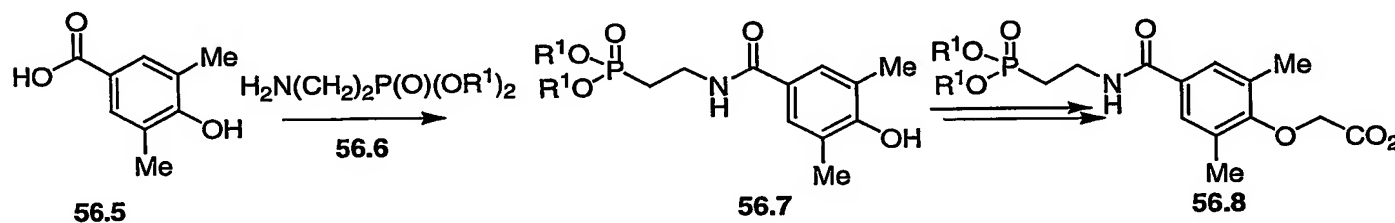
Scheme **56** illustrates the preparation of dimethylphenoxyacetic acids incorporating a phosphonate group attached by means of an amide group. In this procedure, a carboxy-
15 substituted 2,6-dimethylphenol **56.1** is reacted with a dialkyl aminoalkyl phosphonate **56.2** to afford the amide product **56.3**. The amide-forming reaction is performed under similar conditions to those described above for the preparation of the amides **1.3** and **1.6**. The product **56.3** is then transformed, as described above (Scheme **50**) into the phenoxyacetic acid **56.4**.
For example, 3,5-dimethyl-4-hydroxybenzoic acid **56.5** (Aldrich) is reacted with a dialkyl
20 aminoethylphosphonate **56.6**, the preparation of which is described in J. Org. Chem., 2000, 65, 676, in tetrahydrofuran solution in the presence of dicyclohexylcarbodiimide to produce the amide **56.7**. The product is then transformed, as described above, (Scheme **50**) into the corresponding phenoxyacetic acid **56.8**.

Using the above procedures, but employing, in place of 3,5-dimethyl-4-hydroxybenzoic acid
25 **56.5**, different carboxy-substituted 2,6-dimethylphenols **56.1**, and/or different dialkyl aminoalkyl phosphonates **56.2**, the corresponding products **56.4** are obtained.

Scheme 56
Method



Example



Preparation of quinoline 2-carboxylic acids 9.1 incorporating phosphonate moieties.

- 5 The reaction sequences depicted in Schemes 9 - 12 for the preparation of the phosphonate esters 3 employ a quinoline-2-carboxylic acid reactant 9.1 in which the substituent A is either the group link- $\text{P}(\text{O})(\text{OR}^1)_2$ or a precursor thereto, such as $[\text{OH}]$, $[\text{SH}]$ Br etc.
- A number of suitably substituted quinoline-2-carboxylic acids are available commercially or are described in the chemical literature. For example, the preparations of 6-hydroxy, 6-amino and 6-bromoquinoline-2-carboxylic acids are described respectively in DE 3004370, J. Het.
- 10 Chem., 1989, 26, 929 and J. Labelled Comp. Radiopharm., 1998, 41, 1103, and the preparation of 7-aminoquinoline-2-carboxylic acid is described in J. Am. Chem. Soc., 1987, 109, 620. Suitably substituted quinoline-2-carboxylic acids can also be prepared by procedures known to those skilled in the art. The synthesis of variously substituted quinolines is described,
- 15 for example, in Chemistry of Heterocyclic Compounds, Vol. 32, G. Jones, ed., Wiley, 1977, p 93ff. Quinoline-2-carboxylic acids can be prepared by means of the Friedlander reaction, which is described in Chemistry of Heterocyclic Compounds, Vol. 4, R. C. Elderfield, ed., Wiley, 1952, p. 204.
- 20 Scheme 57 illustrates the preparation of quinoline-2-carboxylic acids by means of the Friedlander reaction, and further transformations of the products obtained. In this reaction sequence, a substituted 2-aminobenzaldehyde 57.1 is reacted with an alkyl pyruvate ester 57.2,

in the presence of an organic or inorganic base, to afford the substituted quinoline-2-carboxylic ester **57.3**. Hydrolysis of the ester, for example by the use of aqueous base, then afford the corresponding carboxylic acid **57.4**. The carboxylic acid product **57.4** in which X is NH₂ can be further transformed into the corresponding compounds **57.6** in which Z is OH, SH or Br. The latter transformations are effected by means of a diazotization reaction. The conversion of aromatic amines into the corresponding phenols and bromides by means of a diazotization reaction is described respectively in Synthetic Organic Chemistry, R. B. Wagner, H. D. Zook, Wiley, 1953, pages 167 and 94; the conversion of amines into the corresponding thiols is described in Sulfur Lett., 2000, 24, 123. The amine is first converted into the diazonium salt by reaction with nitrous acid. The diazonium salt, preferably the diazonium tetrafluoroborate, is then heated in aqueous solution, for example as described in Organic Functional Group Preparations, by S.R.Sandler and W. Karo, Academic Press, 1968, p. 83, to afford the corresponding phenol **57.6**, Y = OH. Alternatively, the diazonium salt is reacted in aqueous solution with cuprous bromide and lithium bromide, as described in Organic Functional Group Preparations, by S.R.Sandler and W. Karo, Academic Press, 1968, p. 138, to yield the corresponding bromo compound, **57.6**, Y = Br. Alternatively, the diazonium tetrafluoroborate is reacted in acetonitrile solution with a sulfhydryl ion exchange resin, as described in Sulfur Lett., 2000, 24, 123, to afford the thiol **57.6**, Y = SH. Optionally, the diazotization reactions described above can be performed on the carboxylic esters **57.3** instead of the carboxylic acids **57.5**. For example, 2,4-diaminobenzaldehyde **57.7** (Apin Chemicals) is reacted with one molar equivalent of methyl pyruvate **57.2** in methanol, in the presence of a base such as piperidine, to afford methyl-7-aminoquinoline-2-carboxylate **57.8**. Basic hydrolysis of the product, employing one molar equivalent of lithium hydroxide in aqueous methanol, then yields the carboxylic acid **57.9**. The amino-substituted carboxylic acid is then converted into the diazonium tetrafluoroborate **57.10** by reaction with sodium nitrite and tetrafluoroboric acid. The diazonium salt is heated in aqueous solution to afford the 7-hydroxyquinoline-2-carboxylic acid, **57.11**, Z = OH. Alternatively, the diazonium tetrafluoroborate is heated in aqueous organic solution with one molar equivalent of cuprous bromide and lithium bromide, to afford 7-bromoquinoline-2-carboxylic acid **57.11**, Z = Br. Alternatively, the diazonium tetrafluoroborate **57.10** is reacted in acetonitrile solution with the sulfhydryl form of an ion exchange resin, as

described in Sulfur Lett., 2000, 24, 123, to prepare 7-mercaptoquinoline-2-carboxylic acid **57.11**, Z = SH.

Using the above procedures, but employing, in place of 2,4-diaminobenzaldehyde **57.7**, different aminobenzaldehydes **57.1**, the corresponding amino, hydroxy, bromo or mercapto-substituted quinoline-2-carboxylic acids **57.6** are obtained. The variously substituted quinoline carboxylic acids and esters can then be transformed, as described herein, (Schemes **58 – 60**) into phosphonate-containing derivatives.

Scheme **58** depicts the preparation of quinoline-2-carboxylic acids incorporating a phosphonate moiety attached to the quinoline ring by means of an oxygen or a sulfur atom. In this procedure, an amino-substituted quinoline-2-carboxylate ester **58.1** is transformed, via a diazotization procedure as described above (Scheme **57**) into the corresponding phenol or thiol **58.2**. The latter compound is then reacted with a dialkyl hydroxymethylphosphonate **58.3**, under the conditions of the Mitsunobu reaction, to afford the phosphonate ester **58.4**.

The preparation of aromatic ethers by means of the Mitsunobu reaction is described, for example, in Comprehensive Organic Transformations, by R. C. Larock, VCH, 1989, p. 448, and in Advanced Organic Chemistry, Part B, by F.A. Carey and R. J. Sundberg, Plenum, 2001, p. 153-4. The phenol or thiophenol and the alcohol component are reacted together in an aprotic solvent such as, for example, tetrahydrofuran, in the presence of a dialkyl azodicarboxylate and a triarylphosphine, to afford the ether or thioether products **58.4**. Basic hydrolysis of the ester group, for example employing one molar equivalent of lithium hydroxide in aqueous methanol, then yields the carboxylic acid **58.5**. The product is then coupled with a suitably protected aminoacid derivative **58.6** to afford the amide **58.7**. The reaction is performed under similar conditions to those described above for the preparation of the amide **1.6** (Scheme **1**). The ester protecting group is then removed to yield the carboxylic acid **58.8**.

For example, methyl 6-amino-2-quinoline carboxylate **58.9**, prepared as described in J. Het. Chem., 1989, 26, 929, is converted, by means of the diazotization procedure described above, into methyl 6-mercaptoquinoline-2-carboxylate **58.10**. This material is reacted with a dialkyl hydroxymethylphosphonate **58.11** (Aldrich) in the presence of diethyl azodicarboxylate and triphenylphosphine in tetrahydrofuran solution, to afford the thioether **58.12**. Basic hydrolysis

then afford the carboxylic acid **58.13**. The latter compound is then converted, as described above, into the aminoacid derivative **58.16**.

Using the above procedures, but employing, in place of methyl 6-amino-2-quinoline carboxylate **58.9**, different aminoquinoline carboxylic esters **58.1**, and/or different dialkyl hydroxymethylphosphonates **58.3** the corresponding phosphonate ester products **58.8** are obtained.

Scheme **59** illustrates the preparation of quinoline-2-carboxylic acids incorporating phosphonate esters attached to the quinoline ring by means of a saturated or unsaturated carbon chain. In this reaction sequence, a bromo-substituted quinoline carboxylic ester **59.1** is coupled, by means of a palladium-catalyzed Heck reaction, with a dialkyl alkenylphosphonate **59.2**. The coupling of aryl halides with olefins by means of the Heck reaction is described, for example, in *Advanced Organic Chemistry*, by F. A. Carey and R. J. Sundberg, Plenum, 2001, p. 503ff. The aryl bromide and the olefin are coupled in a polar solvent such as dimethylformamide or dioxan, in the presence of a palladium(0) catalyst such as tetrakis(triphenylphosphine)palladium(0) or palladium(II) catalyst such as palladium(II) acetate, and optionally in the presence of a base such as triethylamine or potassium carbonate. Thus, Heck coupling of the bromo compound **59.1** and the olefin **59.2** affords the olefinic ester **59.3**. Hydrolysis, for example by reaction with lithium hydroxide in aqueous methanol, or by treatment with porcine liver esterase, then yields the carboxylic acid **59.4**. The latter compound is then transformed, as described above, into the homolog **59.5**. Optionally, the unsaturated carboxylic acid **59.4** can be reduced to afford the saturated analog **59.6**. The reduction reaction can be effected chemically, for example by the use of diimide or diborane, as described in *Comprehensive Organic Transformations*, by R. C. Larock, VCH, 1989, p. 5, or catalytically. The product **59.6** is then converted, as described above (Scheme **58**) into the aminoacid derivative **59.7**.

For example, methyl 7-bromoquinoline-2-carboxylate, **59.8**, prepared as described in J. Labelled Comp. Radiopharm., 1998, 41, 1103, is reacted in dimethylformamide at 60° with a dialkyl vinylphosphonate **59.9** (Aldrich) in the presence of 2 mol% of tetrakis(triphenylphosphine)palladium and triethylamine, to afford the coupled product **59.10**. The product is then reacted with lithium hydroxide in aqueous tetrahydrofuran to produce the carboxylic acid **59.11**. The latter compound is reacted with diimide, prepared by basic

hydrolysis of diethyl azodicarboxylate, as described in Angew. Chem. Int. Ed., 4, 271, 1965, to yield the saturated product **59.12**. The latter compound is then converted, as described above, into the aminoacid derivative **59.13**. The unsaturated product **59.11** is similarly converted into the analog **59.14**.

- 5 Using the above procedures, but employing, in place of methyl 6-bromo-2-quinolinecarboxylate **59.8**, different bromoquinoline carboxylic esters **59.1**, and/or different dialkyl alkenylphosphonates **59.2**, the corresponding phosphonate ester products **59.5** and **59.7** are obtained.
- 10 Scheme **60** depicts the preparation of quinoline-2-carboxylic acid derivatives **60.5** in which the phosphonate group is attached by means of a nitrogen atom and an alkylene chain. In this reaction sequence, a methyl aminoquinoline-2-carboxylate **60.1** is reacted with a phosphonate aldehyde **60.2** under reductive amination conditions, to afford the aminoalkyl product **60.3**. The preparation of amines by means of reductive amination procedures is described, for
- 15 example, in Comprehensive Organic Transformations, by R. C. Larock, VCH, p 421, and in Advanced Organic Chemistry, Part B, by F.A. Carey and R. J. Sundberg, Plenum, 2001, p 269. In this procedure, the amine component and the aldehyde or ketone component are reacted together in the presence of a reducing agent such as, for example, borane, sodium cyanoborohydride, sodium triacetoxyborohydride or diisobutylaluminum hydride, optionally in
- 20 the presence of a Lewis acid, such as titanium tetrakisopropoxide, as described in J. Org. Chem., 55, 2552, 1990. The ester product **60.3** is then hydrolyzed to yield the free carboxylic acid **60.4**. The latter compound is then converted, as described above, into the aminoacid derivative **60.5**.
- For example, methyl 7-aminoquinoline-2-carboxylate **60.6**, prepared as described in J. Am.
- 25 Chem. Soc., 1987, 109, 620, is reacted with a dialkyl formylmethylphosphonate **60.7** (Aurora) in methanol solution in the presence of sodium borohydride, to afford the alkylated product **60.8**. The ester is then hydrolyzed, as described above, to yield the carboxylic acid **60.9**. The latter compound is then converted, as described above, into the aminoacid derivative **60.10**. Using the above procedures, but employing, in place of the formylmethyl phosphonate **60.7**,
- 30 different formylalkyl phosphonates **60.2**, and/or different aminoquinolines **60.1**, the corresponding products **60.5** are obtained.

Preparation of 5-hydroxyisoquinoline derivatives 13.1 incorporating phosphonate moieties.

Schemes 61 - 65 illustrate methods for the preparation of the 5-hydroxyisoquinoline derivatives 13.1 which are employed in the preparation of the intermediate phosphonate esters 4.

A number of substituted 5-hydroxyisoquinolines are commercially available, or have syntheses described in the literature. The synthesis of substituted 5-hydroxyisoquinolines is described, for example, in Heterocyclic Compounds, Vol. 38, Part 3, E. M. Coppola, H. F. Schuster, eds., Wiley, 1995, p. 229ff, and in Heterocyclic Chemistry, by T. L. Gilchrist, Longman, 1992, p. 162ff.

Scheme 61 illustrates methods for the preparation of substituted 5-hydroxyisoquinolines. As shown in Method 1, variously substituted 3-hydroxybenzaldehydes or 3-hydroxyphenyl ketones 61.1 are reacted with substituted or unsubstituted 2, 2-dialkoxyethylamines 61.2 in a procedure known as the Pomeranz-Fritsch reaction. The reactants are combined in a hydrocarbon solvent such as toluene at reflux temperature with azeotropic removal of water, to yield the imine product 61.3. The latter compound is then subjected to acid-catalyzed cyclization, for example as described in Heterocyclic Chemistry, by T. L. Gilchrist, Longman, 1992, p. 164, to yield the substituted 5-hydroxyisoquinoline 61.4.

Scheme 61, Method 2 illustrates the preparation of variously substituted 5-hydroxyisoquinolines from the corresponding amino-substituted compounds. In this procedure, a suitably protected amino-substituted 5-hydroxyisoquinoline 61.5 is subjected to a diazotization reaction to afford the diazonium tetrafluoroborate, using the conditions described above in Scheme 57. The diazonium salt is then converted, as described above, into the corresponding hydroxy, mercapto or halo derivative 61.7.

Scheme 62 illustrates the preparation of the isoquinolinyl-5-oxyacetic acids 62.2 and the conversion of these compounds into the corresponding aminoacid derivatives 13.1. In this procedure, the 5-hydroxyisoquinoline substrate 62.1, in which the substituent A is either the group link-P(O)(OR¹)₂, or a precursor group thereto, such as [OH], [SH], [NH₂], Br, etc, as described herein, is converted into the corresponding aryloxyacetic acid 62.2. The procedures

employed for this transformation are the same as those described above, (Scheme 50) for the conversion of 2,6-dimethoxyphenol derivatives into the corresponding phenoxyacetic acids. The product **62.2** is then transformed, as described above, (Scheme 57) into the aminoacid derivative **13.1**.

5 Schemes **63** - **65** illustrate the preparation of 5-hydroxyisoquinoline derivatives incorporating phosphonate substituents. The quinolinol products are then converted, as described above, into analogs of the aminoacid derivative **13.1**.

10 Scheme **63** illustrates the preparation of 5-hydroxyisoquinoline derivatives in which a phosphonate substituent is attached by means of an amide bond. In this procedure, an amino-substituted 5-hydroxyisoquinoline **63.1** is reacted with a dialkyl carboxyalkyl phosphonate **63.2** to afford the amide **63.3**. The reaction is effected as described above for the preparation of the amides **1.3** and **1.6**.

15 For example, 8-amino-5-hydroxyisoquinoline **63.4**, the preparation of which is described in Syn. Comm., 1986, 16, 1557, is reacted in tetrahydrofuran solution with one molar equivalent of a dialkyl 2-carboxyethyl phosphonate **63.5** (Epsilon) and dicyclohexyl carbodiimide, to produce the amide **63.6**.

20 Using the same procedures, but employing, in place of the 8-amino quinolinol **63.4**, different aminoquinolinols **63.1**, and/or different dialkyl carboxyalkyl phosphonates **63.2**, the corresponding products **63.3** are obtained.

Scheme **64** illustrates the preparation of 5-hydroxyisoquinoline derivatives in which a phosphonate substituent is attached by means of a carbon link or a carbon and a heteroatom link. In this procedure, a methyl-substituted 5-hydroxyisoquinoline **64.1** is protected, and the product **64.2** is reacted with a free radical brominating agent, for example N-bromosuccinimide, as described in Chem. Rev., 63, 21, 1963, to afford the bromomethyl derivative **64.3**. The latter compound is reacted with a trialkyl phosphite (R¹O)₃P under the conditions of the Arbuzov reaction, as described in Scheme 55, to yield the phosphonate **64.4**; deprotection then affords the phenol **64.5**.

30 Alternatively, the protected bromomethyl derivative **64.3** is reacted with a dialkyl hydroxy, mercapto or amino-substituted alkyl phosphonate **64.6**, to afford the alkylation product **64.7**. The displacement reaction is conducted in a polar organic solvent such as dimethyl formamide,

acetonitrile and the like, in the presence of a base such as sodium hydride or lithium hexamethyldisilazide, for substrates in which X is O, or potassium carbonate for substrates in which X is S or N. The protecting group is then removed from the product **64.7** to yield the phenolic product **64.8**.

- 5 For example, 5-hydroxy-1-methylisoquinoline **64.9**, prepared as described in J. Med. Chem., 1968, 11, 700, is reacted with acetic anhydride in pyridine to afford 5-acetoxy-1-methylisoquinoline **64.10**. The latter compound is reacted with N-bromosuccinimide in refluxing ethyl acetate to yield 5-acetoxy-1-bromomethylisoquinoline **64.11**. The product is then reacted with five molar equivalents of a trialkyl phosphite at 120° to give the phosphonate product **64.12**. The acetoxy group is hydrolyzed by reaction with sodium bicarbonate in
10 aqueous methanol as described in J. Am. Chem. Soc., 93, 746, 1971, to produce the phenol **64.13**.

Using the above procedures, but employing, in place of 5-hydroxy-1-methylisoquinoline **64.9**, different hydroxymethylisoquinolines **64.1**, the corresponding products **64.5** are obtained.

- 15 As a further illustration of the method of Scheme **64**, as shown in Example 2, 5-hydroxy-3-methylisoquinoline **64.14**, prepared as described in J. Med. Chem., 1998, 41, 4062, is reacted with one molar equivalent of tert. butyl chlorodimethylsilane and imidazole in dichloromethane to yield the silyl ether **64.15**. The product is brominated, as described above, to afford 3-bromomethyl-5-tert. butyldimethylsilyloxyisoquinoline **64.16**. The bromomethyl compound is
20 then reacted in dimethylformamide at 60° with one molar equivalent of a dialkyl mercaptoethyl phosphonate **64.17**, prepared as described in Zh. Obschei. Khim., 1973, 43, 2364, and potassium carbonate, to give the thioether product **64.18**; deprotection, for example by treatment with 1M tetrabutylammonium fluoride in tetrahydrofuran, then yields the phenol **64.19**.

- 25 Using the above procedures, but employing, in place of 5-hydroxy-3-methylisoquinoline **64.11**, different hydroxymethylisoquinolines **64.1**, and/or different hetero-substituted alkyl phosphonates **64.6**, the corresponding products **64.8** are obtained.

- 30 Scheme **65** illustrates the preparation of 5-hydroxyisoquinoline derivatives incorporating a phosphonate moiety attached by means of a heteroatom and an alkylene chain. In this procedure, the phenolic hydroxyl group of 5-hydroxyisoquinolin-1-one **65.1** (Acros) is protected. The protection of phenolic hydroxyl groups is described, for example, in Protective

Groups in Organic Synthesis, by T.W. Greene and P.G.M Wuts, Wiley, Second Edition 1990, p. 143ff. The product **65.2** is then converted into the bromo analog **65.3**, for example by reaction with phosphorus oxybromide, as described in Heterocyclic Compounds, Vol. 38, Part 2, E. M. Coppola, H. F. Schuster, eds., Wiley, 1995, p. 13ff. The bromo compound is then
5 reacted with a dialkyl hydroxy, mercapto or amino-substituted alkyl phosphonate **65.4**, to afford the displacement product **65.5**. The displacement reaction of 2-haloisoquinolines with nucleophiles to produce ethers, thioethers and amines is described in Heterocyclic Chemistry, by T. L. Gilchrist, Longman, 1992, p. 165. The reaction is conducted in an organic solvent such as dimethylformamide, toluene and the like, in the presence of a base such as sodium
10 hydride or potassium carbonate. The phenolic hydroxyl group is then deprotected to yield the phenol **65.6**.

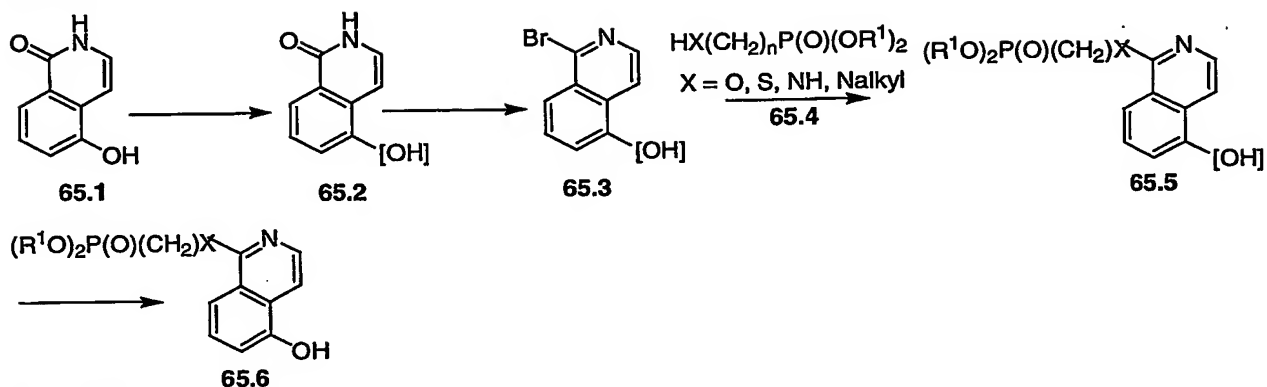
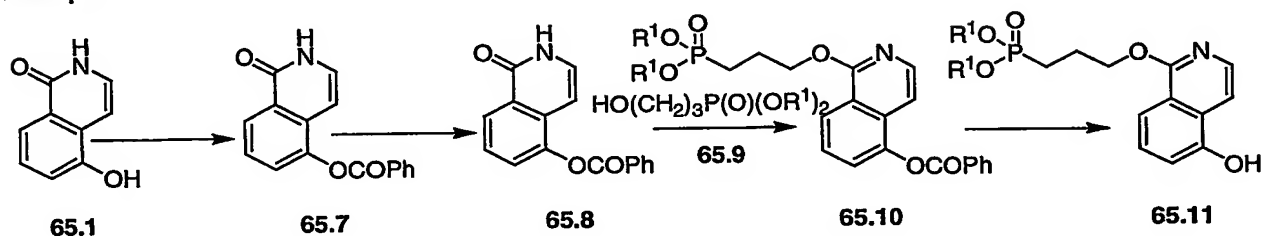
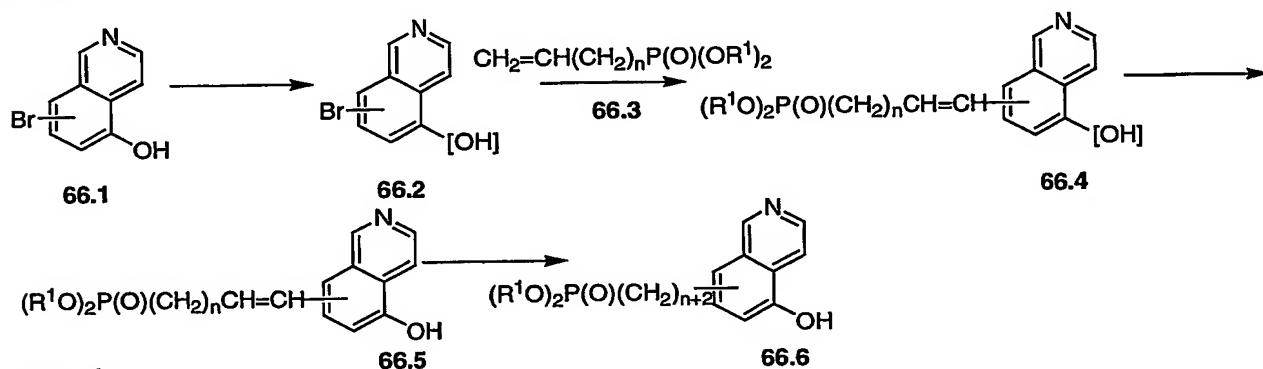
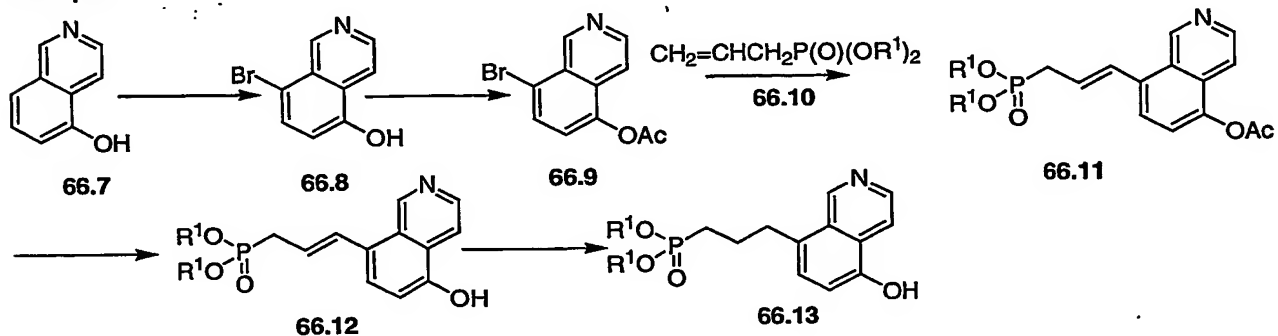
For example, 5-hydroxyisoquinolin-1-one **65.1** is reacted with one molar equivalent of benzoyl chloride in pyridine to afford the ester **65.7**. The latter compound is treated with phosphorus oxybromide in refluxing toluene to produce the 5-benzoyloxy-1-bromoisquinoline **65.8**. This
15 material is reacted with a dialkyl 3-hydroxypropyl phosphonate **65.9**, prepared as described in Zh. Obschei. Khim., 1974, 44, 1834, and sodium hydride in tetrahydrofuran to prepare the ether product **65.10**. Deprotection, for example by reaction with aqueous alcoholic sodium bicarbonate, then yields the phenol **65.11**.

Using the above procedures, but employing, in place of a dialkyl 3-hydroxypropyl
20 phosphonate **65.9**, different dialkyl hydroxy, mercapto or amino-substituted alkyl phosphonates **65.4**, the corresponding products **65.6** are obtained.

Scheme 66 described the preparation of 5-hydroxyisoquinolines in which a phosphonate substituent is attached by means of a saturated or unsaturated alkylene chain. In this
25 procedure, a bromo-substituted 5-hydroxyisoquinoline **66.1** is protected, as described above. The product **66.2** is coupled, in the presence of a palladium catalyst, with a dialkyl alkenyl phosphonate **66.3**. The coupling of aryl bromides and alkenes is described above (Scheme 52). The product **66.4** is then deprotected to yield the phenol **66.5**. Optionally, the compound **66.5** is reduced, for example by treatment with diimide or diborane, to afford the saturated analog
30 **66.6**.

For example, 5-hydroxyisoquinoline **66.7** is reacted with bromine in carbon tetrachloride to afford 8-bromo-5-hydroxyisoquinoline **66.8**. The product is reacted with acetic anhydride in

- pyridine to give 5-acetoxy-8-bromoisoquinoline **66.9**. The latter compound is coupled with a dialkyl propenyl phosphonate **66.10** (Aldrich) in the presence of ca. 3 mol % of bis(triphenylphosphine) palladium(II) chloride and triethylamine, in dimethylformamide at ca. 60°, to produce the coupled product **66.11**. The acetyl protecting group is then removed by
- 5 reaction with dilute aqueous methanolic ammonia, as described in J. Chem. Soc., 2137, 1964, to afford the phenol **66.12**. The product is optionally reduced to yield the saturated analog **66.13**. The reduction reaction is effected chemically, for example by the use of diimide or diborane, as described in Comprehensive Organic Transformations, by R. C. Larock, VCH, 1989, p. 5, or catalytically.
- 10 Using the above procedures, but employing, in place of 8-bromo-5-hydroxyisoquinoline **66.8**, different bromo-substituted 5-hydroxyisoquinolines **66.1**, and/or different dialkyl alkenyl phosphonates **66.3**, the corresponding products **66.5** and **66.6** are obtained.

Scheme 65**Method****Example****Scheme 66****Method****Example**

Preparation of phenylalanine derivatives 17.1 incorporating phosphonate moieties.

Schemes 67 - 71 illustrate the preparation of phosphonate-containing phenylalanine derivatives 17.1 which are employed in the preparation of the intermediate phosphonate esters 5.

Scheme 67 illustrates the preparation of phenylalanine derivatives incorporating phosphonate moieties attached to the phenyl ring by means of a heteroatom and an alkylene chain. The compounds are obtained by means of alkylation or condensation reactions of hydroxy or mercapto-substituted phenylalanine derivatives 67.1.

In this procedure, a hydroxy or mercapto-substituted phenylalanine is converted into the benzyl ester 67.2. The conversion of carboxylic acids into esters is described for example, in Comprehensive Organic Transformations, by R. C. Larock, VCH, 1989, p 966. The conversion can be effected by means of an acid-catalyzed reaction between the carboxylic acid and benzyl alcohol, or by means of a base-catalyzed reaction between the carboxylic acid and a benzyl halide, for example benzyl chloride. The hydroxyl or mercapto substituent present in the benzyl ester 67.2 is then protected. Protection methods for phenols and thiols are

described respectively, for example, in Protective Groups in Organic Synthesis, by T.W. Greene and P.G.M Wuts, Wiley, Second Edition 1990, p 10, p 277. For example, suitable protecting groups for phenols and thiophenols include tert-butyldimethylsilyl or tert-butyldiphenylsilyl. Thiophenols may also be protected as S-adamantyl groups, as described in Protective Groups in Organic Synthesis, by T.W. Greene and P.G.M Wuts, Wiley, Second Edition 1990, p. 289 The protected hydroxy- or mercapto ester 67.3 is then converted into the BOC derivative 67.4. The protecting group present on the O or S substituent is then removed. Removal of O or S protecting groups is described in Protective Groups in Organic Synthesis, by T.W. Greene and P.G.M Wuts, Wiley, Second Edition 1990, p10, p 277. For example, silyl protecting groups are removed by treatment with tetrabutylammonium fluoride and the like, in a solvent such as tetrahydrofuran at ambient temperature, as described in J. Am. Chem. Soc., 94, 6190, 1972. S-Adamantyl groups can be removed by treatment with mercuric trifluoroacetate in acetic acid, as described in Chem. Pharm. Bull., 26, 1576, 1978.

The resultant phenol or thiophenol 67.5 is then reacted under various conditions to provide protected phenylalanine derivatives 67.9, 67.10 or 67.11, incorporating phosphonate moieties attached by means of a heteroatom and an alkylene chain.

In this step, the phenol or thiophenol 67.5 is reacted with a dialkyl bromoalkyl phosphonate 67.6 to afford the ether or thioether product 67.9. The alkylation reaction is effected in the

presence of an organic or inorganic base, such as, for example, diazabicyclononene, cesium carbonate or potassium carbonate, The reaction is performed at from ambient temperature to ca. 80°, in a polar organic solvent such as dimethylformamide or acetonitrile, to afford the ether or thioether product **67.9**. Deprotection of the benzyl ester group, for example by means of catalytic hydrogenation over a palladium catalyst, then yields the carboxylic acid **67.12**. The benzyl esters **67.10** and **67.11**, the preparation of which is described above, are similarly deprotected to produce the corresponding carboxylic acids.

For example, as illustrated in Scheme **67**, Example **1**, a hydroxy-substituted phenylalanine derivative such as tyrosine, **67.13** is converted, as described above, into the benzyl ester **67.14**.

The latter compound is then reacted with one molar equivalent of chloro tert-butyldimethylsilane, in the presence of a base such as imidazole, as described in J. Am. Chem. Soc., 94, 6190, 1972, to afford the silyl ether **67.15**. This compound is then converted, as described above, into the BOC derivative **67.16**. The silyl protecting group is removed by treatment of the silyl ether **67.16** with a tetrahydrofuran solution of tetrabutyl ammonium fluoride at ambient temperature, as described in J. Am. Chem. Soc., 94, 6190, 1972, to afford the phenol **67.17**. The latter compound is then reacted in dimethylformamide at ca. 60°, with one molar equivalent of a dialkyl 3-bromopropyl phosphonate **67.18** (Aldrich), in the presence of cesium carbonate, to afford the alkylated product **67.19**. Debenzylation then produces the carboxylic acid **67.20**.

Using the above procedures, but employing, in place of the hydroxy-substituted phenylalanine derivative **67.13**, different hydroxy or thio-substituted phenylalanine derivatives **67.1**, and/or different bromoalkyl phosphonates **67.6**, the corresponding ether or thioether products **67.12** are obtained.

Alternatively, the hydroxy or mercapto-substituted tribenzylated phenylalanine derivative **67.5** is reacted with a dialkyl hydroxymethyl phosphonate **67.7** under the conditions of the Mitsunobu reaction, to afford the ether or thioether compounds **67.10**. The preparation of aromatic ethers by means of the Mitsunobu reaction is described, for example, in Comprehensive Organic Transformations, by R. C. Larock, VCH, 1989, p 448, and in Advanced Organic Chemistry, Part B, by F.A. Carey and R. J. Sundberg, Plenum, 2001, p 153-4. The phenol or thiophenol and the alcohol component are reacted together in an aprotic solvent such as, for example, tetrahydrofuran, in the presence of a dialkyl azodicarboxylate and a triarylphosphine, to afford the ether or thioether products **67.10**.

For example, as shown in Scheme 67, Example 2, 3-mercaptophenylalanine 67.21, prepared as described in WO 0036136, is converted, as described above, into the benzyl ester 67.22. The resultant ester is then reacted in tetrahydrofuran solution with one molar equivalent of 4-methoxybenzyl chloride in the presence of ammonium hydroxide, as described in Bull. Chem. Soc. Jpn., 37, 433, 1974, to afford the 4-methoxybenzyl thioether 67.23. This compound is then converted, as described above for the preparation of the compound 67.4, into the BOC-protected derivative 67.24. The 4-methoxybenzyl group is then removed by the reaction of the thioether 67.24 with mercuric trifluoroacetate and anisole in trifluoroacetic acid, as described in J.Org. Chem., 52, 4420, 1987, to afford the thiol 67.25. The latter compound is reacted, under the conditions of the Mitsunobu reaction, with a dialkyl hydroxymethyl phosphonate 67.7, diethylazodicarboxylate and triphenylphosphine, for example as described in Synthesis, 4, 327, 1998, to yield the thioether product 67.26. The benzyl ester protecting group is then removed to afford the carboxylic acid 67.27.

Using the above procedures, but employing, in place of the mercapto-substituted phenylalanine derivative 67.21, different hydroxy or mercapto-substituted phenylalanines 67.1, and/or different dialkyl hydroxymethyl phosphonates 67.7, the corresponding products 67.10 are obtained.

Alternatively, the hydroxy or mercapto-substituted tribenzylated phenylalanine derivative 67.5 is reacted with an activated derivative of a dialkyl hydroxymethylphosphonate 67.8 in which Lv is a leaving group. The components are reacted together in a polar aprotic solvent such as, for example, dimethylformamide or dioxan, in the presence of an organic or inorganic base such as triethylamine or cesium carbonate, to afford the ether or thioether products 67.11.

For example, as illustrated in Scheme 67, Example 3, 3-hydroxyphenylalanine 67.28 (Fluka) is converted, using the procedures described above, into the protected compound 67.29. The latter compound is reacted, in dimethylformamide at ca. 50°, in the presence of potassium carbonate, with diethyl trifluoromethanesulfonyloxymethylphosphonate 67.30, prepared as described in Tet. Lett., 1986, 27, 1477, to afford the ether product 67.31. Debenzylation then produces the carboxylic acid 67.32.

Using the above procedures, but employing, in place of the hydroxy-substituted phenylalanine derivative 67.28, different hydroxy or mercapto-substituted phenylalanines 67.1, and/or different dialkyl trifluoromethanesulfonyloxymethylphosphonates 67.8, the corresponding products 67.11 are obtained.

Scheme 68 illustrates the preparation of phenylalanine derivatives incorporating phosphonate moieties attached to the phenyl ring by means of an alkylene chain incorporating a nitrogen atom. The compounds are obtained by means of a reductive alkylation reaction between a
5 formyl-substituted tribenzylated phenylalanine derivative 68.3 and a dialkyl aminoalkylphosphonate 68.4.

In this procedure, a hydroxymethyl-substituted phenylalanine 68.1 is converted, as described above, into the BOC protected benzyl ester 68.2. The latter compound is then oxidized to afford the corresponding aldehyde 68.3. The conversion of alcohols to aldehydes is described,
10 for example, in Comprehensive Organic Transformations, by R. C. Larock, VCH, 1989, p 604ff. Typically, the alcohol is reacted with an oxidizing agent such as pyridinium chlorochromate, silver carbonate, or dimethyl sulfoxide/acetic anhydride, to afford the aldehyde product 68.3. For example, the carbinol 68.2 is reacted with phosgene, dimethyl sulfoxide and triethylamine, as described in J. Org. Chem., 43, 2480, 1978, to yield the
15 aldehyde 68.3. This compound is reacted with a dialkyl aminoalkylphosphonate 68.4 in the presence of a suitable reducing agent to afford the amine product 68.5. The preparation of amines by means of reductive amination procedures is described, for example, in Comprehensive Organic Transformations, by R. C. Larock, VCH, p 421, and in Advanced Organic Chemistry, Part B, by F.A. Carey and R. J. Sundberg, Plenum, 2001, p 269. In this
20 procedure, the amine component and the aldehyde or ketone component are reacted together in the presence of a reducing agent such as, for example, borane, sodium cyanoborohydride, sodium triacetoxyborohydride or diisobutylaluminum hydride, optionally in the presence of a Lewis acid, such as titanium tetrakisopropoxide, as described in J. Org. Chem., 55, 2552, 1990. The benzyl protecting group is then removed to prepare the carboxylic acid 68.6.
25 For example, 3-(hydroxymethyl)-phenylalanine 68.7, prepared as described in Acta Chem. Scand. Ser. B, 1977, B31, 109, is converted, as described above, into the formylated derivative 68.8. This compound is then reacted with a dialkyl aminoethylphosphonate 68.9, prepared as described in J. Org. Chem., 200, 65, 676, in the presence of sodium cyanoborohydride, to produce the alkylated product 68.10, which is then deprotected to give
30 the carboxylic acid 68.11.

Using the above procedures, but employing, in place of 3-(hydroxymethyl)-phenylalanine **68.7**, different hydroxymethyl phenylalanines **68.1**, and/or different aminoalkyl phosphonates **68.4**, the corresponding products **68.6** are obtained.

5 Scheme **69** depicts the preparation of phenylalanine derivatives in which a phosphonate moiety is attached directly to the phenyl ring. In this procedure, a bromo-substituted phenylalanine **69.1** is converted, as described above, (Scheme **68**) into the protected derivative **69.2**. The product is then coupled, in the presence of a palladium(0) catalyst, with a dialkyl phosphite **69.3** to produce the phosphonate ester **69.4**. The preparation of arylphosphonates by means of
10 a coupling reaction between aryl bromides and dialkyl phosphites is described in J. Med. Chem., 35, 1371, 1992. The product is then deprotected to afford the carboxylic acid **69.5**. For example, 3-bromophenylalanine **69.6**, prepared as described in Pept. Res., 1990, 3, 176, is converted, as described above, (Scheme **68**) into the protected compound **69.7**. This compound is then reacted, in toluene solution at reflux, with diethyl phosphite **69.8**,
15 triethylamine and tetrakis(triphenylphosphine)palladium(0), as described in J. Med. Chem., 35, 1371, 1992, to afford the phosphonate product **69.9**. Debenzylation then yields the carboxylic acid **69.10**.

Using the above procedures, but employing, in place of 3-bromophenylalanine **69.6**, different bromophenylalanines **69.1**, and/or different dialkylphosphites **69.3**, the corresponding products
20 **69.5** are obtained.

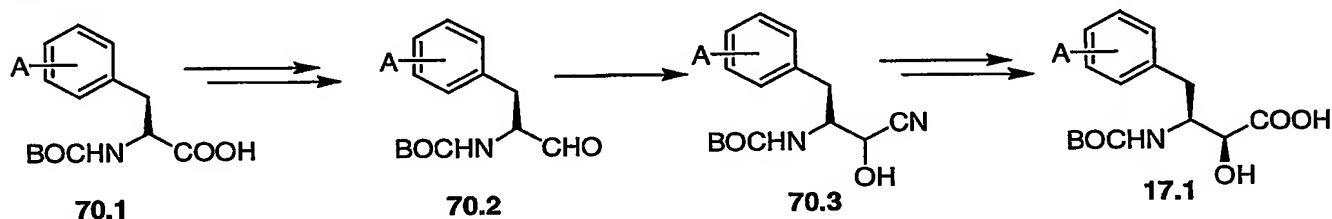
Schemes **70** and **71** illustrate two methods for the conversion of the compounds **70.1**, in which the substituent A is either the group link $P(O)(OR^1)_2$ or a precursor thereto, such as [OH], [SH], Br etc, into the homologated derivatives **17.1** which are employed in the preparation of
25 the intermediate phosphonate esters **5**.

As shown in Scheme **70**, the BOC-protected phenylalanine derivative **70.1** is converted, using the procedures described above in Scheme **41**, into the aldehyde **70.2**. The aldehyde is then converted, via the cyanohydrin **70.3**, into the homologated derivative **17.1**. The reaction sequence and conditions employed are the same as shown in Scheme **41** for the conversion of
30 the BOC-protected aminoacid **41.1** into the homologated derivative **1.5**.

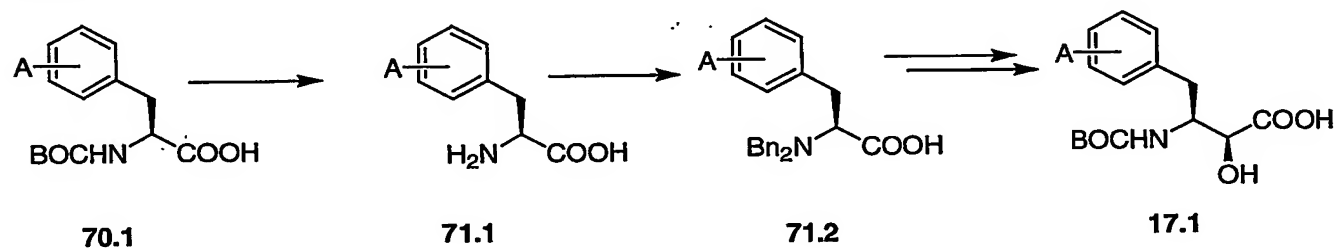
Alternatively, as illustrated in Scheme **71**, the BOC-protected aminoacid **70.1** is deprotected to afford the amine **71.1**. The product is then converted, as described in Scheme **42**, into the

dibenzylated product **71.2**. The latter compound is then transformed, using the sequence of reactions and conditions shown in Scheme 42 for the conversion of the dibenzylated aminoacid **42.1** into the hydroxyacid **1.5**, into the homologated derivative **17.1**.

Scheme 70



Scheme 71



5

Preparation of the phosphonate-containing thiophenol derivatives **19.1**.

Schemes **72 - 83** describe the preparation of phosphonate-containing thiophenol derivatives **19.1** which are employed as described above (Schemes **19** and **20**) in the preparation of the phosphonate ester intermediates **5** in which X is sulfur. Schemes **72 - 81** described the syntheses of the thiophenol components; Schemes **82** and **83** described methods for the incorporation of the thiophenols into the reactants **19.1**.

Scheme **72** depicts the preparation of thiophenol derivatives in which the phosphonate moiety is attached directly to the phenyl ring. In this procedure, a halo-substituted thiophenol **72.1** is protected, as described above (Scheme **67**) to afford the protected product **72.2**. The product is then coupled, in the presence of a palladium catalyst, with a dialkyl phosphite **72.3**, to afford the phosphonate ester **72.4**. The preparation of arylphosphonates by the coupling of aryl halides with dialkyl phosphites is described above, (Scheme **69**). The thiol protecting group is then removed, as described above, to afford the thiol **72.5**.

20

For example, 3-bromothiophenol **72.6** is converted into the 9-fluorenylmethyl (Fm) derivative **72.7** by reaction with 9-fluorenylmethyl chloride and diisopropylethylamine in dimethylformamide, as described in Int. J. Pept. Protein Res., 20, 434, 1982. The product is then reacted with a dialkyl phosphite **72.3**, as described for the preparation of the phosphonate **69.4** (Scheme **69**), to afford the phosphonate ester **72.8**. The Fm protecting group is then removed by treatment of the product with piperidine in dimethylformamide at ambient temperature, as described in J. Chem. Soc., Chem. Comm., 1501, 1986, to give the thiol **72.9**. Using the above procedures, but employing, in place of 3-bromothiophenol **72.6**, different thiophenols **72.1**, and/or different dialkyl phosphites **72.3**, the corresponding products **72.5** are obtained.

Scheme **73** illustrates an alternative method for obtaining thiophenols with a directly attached phosphonate group. In this procedure, a suitably protected halo-substituted thiophenol **73.2** is metallated, for example by reaction with magnesium or by transmetallation with an alkyl lithium reagent, to afford the metallated derivative **73.3**. The latter compound is reacted with a halodialkyl phosphite **73.4** to afford the product **73.5**; deprotection then affords the thiophenol **73.6**.

For example, 4-bromothiophenol **73.7** is converted into the S-triphenylmethyl (trityl) derivative **73.8**, as described in Protective Groups in Organic Synthesis, by T. W. Greene and P.G.M. Wuts, Wiley, 1991, pp. 287. The product is converted into the lithium derivative **73.9** by reaction with butyllithium in an ethereal solvent at low temperature, and the resulting lithio compound is reacted with a dialkyl chlorophosphite **73.10** to afford the phosphonate **73.11**. Removal of the trityl group, for example by treatment with dilute hydrochloric acid in acetic acid, as described in J. Org. Chem., 31, 1118, 1966, then affords the thiol **73.12**. Using the above procedures, but employing, in place of the bromo compound **73.7**, different halo compounds **73.1**, and/or different halo dialkyl phosphites **73.4**, there are obtained the corresponding thiols **73.6**.

Scheme **74** illustrates the preparation of phosphonate-substituted thiophenols in which the phosphonate group is attached by means of a one-carbon link. In this procedure, a suitably protected methyl-substituted thiophenol **74.1** is subjected to free-radical bromination to afford a bromomethyl product **74.2**. This compound is reacted with a sodium dialkyl phosphite **74.3**

or a trialkyl phosphite, to give the displacement or rearrangement product **74.4**, which upon deprotection affords the thiophenol **74.5**.

For example, 2-methylthiophenol **74.6** is protected by conversion to the benzoyl derivative **74.7**, as described in Protective Groups in Organic Synthesis, by T. W. Greene and P.G.M.

5 Wuts, Wiley, 1991, pp. 298. The product is reacted with N-bromosuccinimide in ethyl acetate to yield the bromomethyl product **74.8**. This material is reacted with a sodium dialkyl phosphite **74.3**, as described in J. Med. Chem., 35, 1371, 1992, to afford the product **74.9**. Alternatively, the bromomethyl compound **74.8** is converted into the phosphonate **74.9** by means of the Arbuzov reaction, for example as described in Handb. Organophosphorus Chem.,
10 1992, 115. In this procedure, the bromomethyl compound **74.8** is heated with a trialkyl phosphate $P(OR^1)_3$ at ca. 100° to produce the phosphonate **74.9**. Deprotection of the phosphonate **74.9**, for example by treatment with aqueous ammonia, as described in J. Am. Chem. Soc., 85, 1337, 1963, then affords the thiol **74.10**.

Using the above procedures, but employing, in place of the bromomethyl compound **74.8**,
15 different bromomethyl compounds **74.2**, there are obtained the corresponding thiols **74.5**.

Scheme **75** illustrates the preparation of thiophenols bearing a phosphonate group linked to the phenyl nucleus by oxygen or sulfur. In this procedure, a suitably protected hydroxy or thio-substituted thiophenol **75.1** is reacted with a dialkyl hydroxyalkylphosphonate **75.2** under
20 the conditions of the Mitsunobu reaction, for example as described in Org. React., 1992, 42, 335, to afford the coupled product **75.3**. Deprotection then yields the O- or S-linked products **75.4**.

For example, the substrate 3-hydroxythiophenol, **75.5**, is converted into the monotrityl ether **75.6**, by reaction with one equivalent of trityl chloride, as described above. This compound is
25 reacted with diethyl azodicarboxylate, triphenyl phosphine and a dialkyl 1-hydroxymethyl phosphonate **75.7** in benzene, as described in Synthesis, 4, 327, 1998, to afford the ether compound **75.8**. Removal of the trityl protecting group, as described above, then affords the thiophenol **75.9**.

Using the above procedures, but employing, in place of the phenol **75.5**, different phenols or
30 thiophenols **75.1**, there are obtained the corresponding thiols **75.4**.

Scheme 76 illustrates the preparation of thiophenols 76.4 bearing a phosphonate group linked to the phenyl nucleus by oxygen, sulfur or nitrogen. In this procedure, a suitably protected O, S or N-substituted thiophenol 76.1 is reacted with an activated ester, for example the trifluoromethanesulfonate 76.2, of a dialkyl hydroxyalkyl phosphonate, to afford the coupled product 76.3. Deprotection then affords the thiol 76.4.

For example, 4-methylaminothiophenol 76.5 is reacted in dichloromethane solution with one equivalent of acetyl chloride and a base such as pyridine, as described in Protective Groups in Organic Synthesis, by T. W. Greene and P.G.M. Wuts, Wiley, 1991, pp. 298, to afford the S-acetyl product 76.6. This material is then reacted with a dialkyl trifluoromethanesulfonylmethyl phosphonate 76.7, the preparation of which is described in Tet. Lett., 1986, 27, 1477, to afford the displacement product 76.8. Preferably, equimolar amounts of the phosphonate 76.7 and the amine 76.6 are reacted together in an aprotic solvent such as dichloromethane, in the presence of a base such as 2,6-lutidine, at ambient temperatures, to afford the phosphonate product 76.8. Deprotection, for example by treatment with dilute aqueous sodium hydroxide for two minutes, as described in J. Am. Chem. Soc., 85, 1337, 1963, then affords the thiophenol 76.9.

Using the above procedures, but employing, in place of the thioamine 76.5, different phenols, thiophenols or amines 76.1, and/or different phosphonates 76.2, there are obtained the corresponding products 76.4.

Scheme 77 illustrates the preparation of phosphonate esters linked to a thiophenol nucleus by means of a heteroatom and a multiple-carbon chain, employing a nucleophilic displacement reaction on a dialkyl bromoalkyl phosphonate 77.2. In this procedure, a suitably protected hydroxy, thio or amino substituted thiophenol 77.1 is reacted with a dialkyl bromoalkyl phosphonate 77.2 to afford the product 77.3. Deprotection then affords the free thiophenol 77.4.

For example, 3-hydroxythiophenol 77.5 is converted into the S-trityl compound 77.6, as described above. This compound is then reacted with, for example, a dialkyl 4-bromobutyl phosphonate 77.7, the synthesis of which is described in Synthesis, 1994, 9, 909. The reaction is conducted in a dipolar aprotic solvent, for example dimethylformamide, in the presence of a base such as potassium carbonate, and optionally in the presence of a catalytic amount of

potassium iodide, at about 50°, to yield the ether product **77.8**. Deprotection, as described above, then affords the thiol **77.9**.

Using the above procedures, but employing, in place of the phenol **77.5**, different phenols, thiophenols or amines **77.1**, and/or different phosphonates **77.2**, there are obtained the
5 corresponding products **77.4**.

Scheme **78** depicts the preparation of phosphonate esters linked to a thiophenol nucleus by means of unsaturated and saturated carbon chains. The carbon chain linkage is formed by means of a palladium catalyzed Heck reaction, in which an olefinic phosphonate **78.2** is
10 coupled with an aromatic bromo compound **78.1**. The coupling of aryl halides with olefins by means of the Heck reaction is described, for example, in Advanced Organic Chemistry, by F. A. Carey and R. J. Sundberg, Plenum, 2001, p. 503ff and in Acc. Chem. Res., 12, 146, 1979. The aryl bromide and the olefin are coupled in a polar solvent such as dimethylformamide or dioxan, in the presence of a palladium(0) catalyst such as
15 tetrakis(triphenylphosphine)palladium(0) or palladium(II) catalyst such as palladium(II) acetate, and optionally in the presence of a base such as triethylamine or potassium carbonate, to afford the coupled product **78.3**. Deprotection, or hydrogenation of the double bond followed by deprotection, affords respectively the unsaturated phosphonate **78.4**, or the saturated analog **78.6**.
20 For example, 3-bromothiophenol is converted into the S-Fm derivative **78.7**, as described above, and this compound is reacted with a dialkyl 1-butenyl phosphonate **78.8**, the preparation of which is described in J. Med. Chem., 1996, 39, 949, in the presence of a palladium (II) catalyst, for example, bis(triphenylphosphine) palladium (II) chloride, as described in J. Med. Chem, 1992, 35, 1371. The reaction is conducted in an aprotic dipolar
25 solvent such as, for example, dimethylformamide, in the presence of triethylamine, at about 100° to afford the coupled product **78.9**. Deprotection, as described above, then affords the thiol **78.10**. Optionally, the initially formed unsaturated phosphonate **78.9** is subjected to reduction, for example using diimide, as described above, to yield the saturated product **78.11**, which upon deprotection affords the thiol **78.12**.
30 Using the above procedures, but employing, in place of the bromo compound **78.7**, different bromo compounds **78.1**, and/or different phosphonates **78.2**, there are obtained the corresponding products **78.4** and **78.6**

Scheme 79 illustrates the preparation of an aryl-linked phosphonate ester **79.4** by means of a palladium(0) or palladium(II) catalyzed coupling reaction between a bromobenzene and a phenylboronic acid, as described in *Comprehensive Organic Transformations*, by R. C. Larock, VCH, 1989, p. 57. The sulfur-substituted phenylboronic acid **79.1** is obtained by means of a metallation-boronation sequence applied to a protected bromo-substituted thiophenol, for example as described in *J. Org. Chem.*, 49, 5237, 1984. A coupling reaction then affords the diaryl product **79.3** which is deprotected to yield the thiol **79.4**.

For example, protection of 4-bromothiophenol by reaction with tert-butylchlorodimethylsilane, in the presence of a base such as imidazole, as described in *Protective Groups in Organic Synthesis*, by T. W. Greene and P.G.M. Wuts, Wiley, 1991, p. 297, followed by metallation with butyllithium and boronation, as described in *J. Organomet. Chem.*, 1999, 581, 82, affords the boronate **79.5**. This material is reacted with a dialkyl 4-bromophenylphosphonate **79.6**, the preparation of which is described in *J. Chem. Soc., Perkin Trans.*, 1977, 2, 789, in the presence of tetrakis(triphenylphosphine) palladium (0) and an inorganic base such as sodium carbonate, to afford the coupled product **79.7**. Deprotection, for example by the use of tetrabutylammonium fluoride in anhydrous tetrahydrofuran, then yields the thiol **79.8**. Using the above procedures, but employing, in place of the boronate **79.5**, different boronates **79.1**, and/or different phosphonates **79.2**, there are obtained the corresponding products **79.4**.

Scheme 80 depicts the preparation of dialkyl phosphonates in which the phosphonate moiety is linked to the thiophenyl group by means of a chain which incorporates an aromatic or heteroaromatic ring. In this procedure, a suitably protected O, S or N-substituted thiophenol **80.1** is reacted with a dialkyl bromomethyl-substituted aryl or heteroarylphosphonate **80.2**, prepared, for example, by means of an Arbuzov reaction between equimolar amounts of a bis(bromo-methyl) substituted aromatic compound and a trialkyl phosphite. The reaction product **80.3** is then deprotected to afford the thiol **80.4**. For example, 1,4-dimercaptobenzene is converted into the monobenzoyl ester **80.5** by reaction with one molar equivalent of benzoyl chloride, in the presence of a base such as pyridine. The monoprotected thiol **80.5** is then reacted with a dialkyl 4-(bromomethyl)phenylphosphonate, **80.6**, the preparation of which is described in *Tetrahedron*, 1998, 54, 9341. The reaction is conducted in a solvent such as dimethylformamide, in the presence of a base such as potassium carbonate, at about 50°. The

thioether product **80.7** thus obtained is deprotected, as described above, to afford the thiol **80.8**.

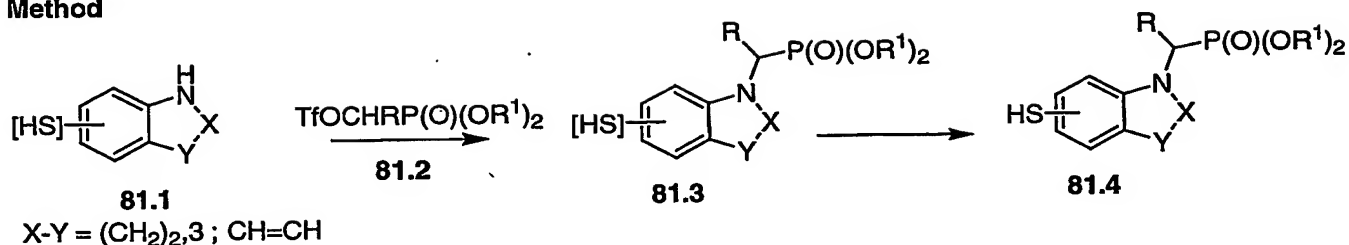
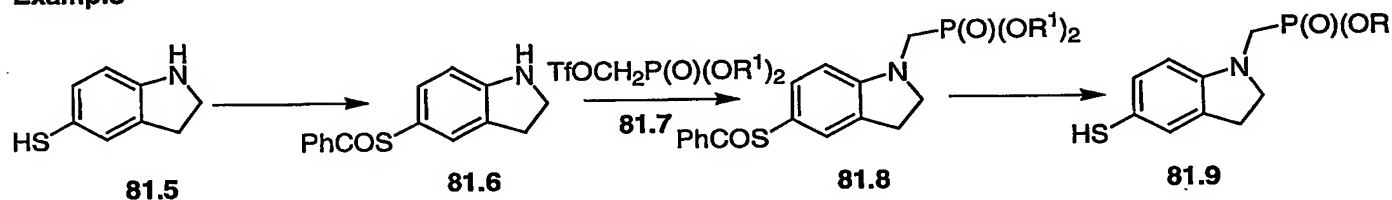
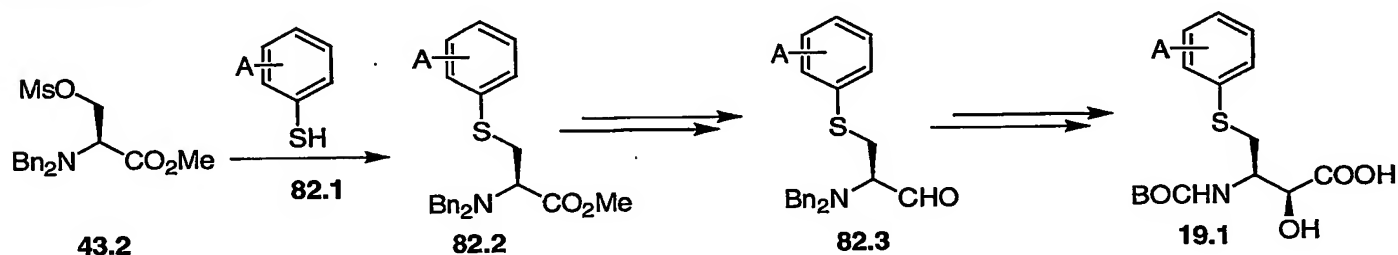
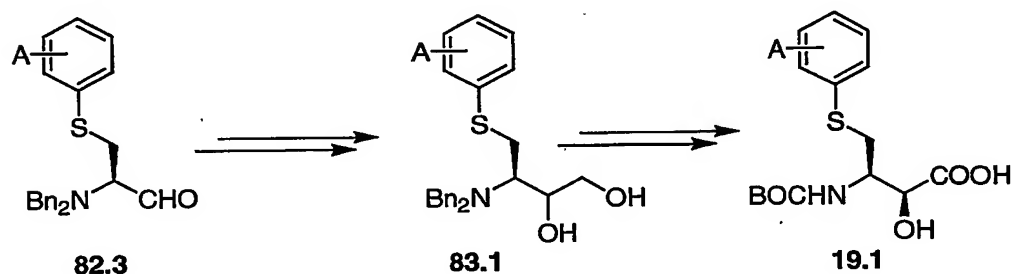
Using the above procedures, but employing, in place of the thiophenol **80.5**, different phenols, thiophenols or amines **80.1**, and/or different phosphonates **80.2**, there are obtained the corresponding products **80.4**.

Scheme **81** illustrates the preparation of phosphonate-containing thiophenols in which the attached phosphonate chain forms a ring with the thiophenol moiety.

In this procedure, a suitably protected thiophenol **81.1**, for example an indoline (in which X-Y is $(CH_2)_2$), an indole (X-Y is $CH=CH$) or a tetrahydroquinoline (X-Y is $(CH_2)_3$) is reacted with a dialkyl trifluoromethanesulfonyloxymethyl phosphonate **81.2**, in the presence of an organic or inorganic base, in a polar aprotic solvent such as, for example, dimethylformamide, to afford the phosphonate ester **81.3**. Deprotection, as described above, then affords the thiol **81.4**. The preparation of thio-substituted indolines is described in EP 209751. Thio-substituted indoles, indolines and tetrahydroquinolines can also be obtained from the corresponding hydroxy-substituted compounds, for example by thermal rearrangement of the dimethylthiocarbamoyl esters, as described in J. Org. Chem., 31, 3980, 1966. The preparation of hydroxy-substituted indoles is described in Syn., 1994, 10, 1018; preparation of hydroxy-substituted indolines is described in Tet. Lett., 1986, 27, 4565, and the preparation of hydroxy-substituted tetrahydroquinolines is described in J. Het. Chem., 1991, 28, 1517, and in J. Med. Chem., 1979, 22, 599. Thio-substituted indoles, indolines and tetrahydroquinolines can also be obtained from the corresponding amino and bromo compounds, respectively by diazotization, as described in Sulfur Letters, 2000, 24, 123, or by reaction of the derived organolithium or magnesium derivative with sulfur, as described in Comprehensive Organic Functional Group Preparations, A. R. Katritzky et al, eds, Pergamon, 1995, Vol. 2, p 707. For example, 2,3-dihydro-1H-indole-5-thiol, **81.5**, the preparation of which is described in EP 209751, is converted into the benzoyl ester **81.6**, as described above, and the ester is then reacted with the trifluoromethanesulfonate **81.7**, using the conditions described above for the preparation of the phosphonate **76.8**, (Scheme 76), to yield the phosphonate **81.8**. Deprotection, for example by reaction with dilute aqueous ammonia, as described above, then affords the thiol **81.9**.

Using the above procedures, but employing, in place of the thiol **81.5**, different thiols **81.1**, and/or different triflates **81.2**, there are obtained the corresponding products **81.4**.

- Schemes **82** and **83** illustrate alternative methods for the conversion of the thiophenols **82.1**, in which the substituent A is either the group link $P(O)(OR^1)_2$ or a precursor thereto, such as [OH], [SH], Br etc, prepared as described above, (Schemes **72** – **81**) in which the substituent A is either the group link $P(O)(OR^1)_2$ or a precursor thereto, such as [OH], [SH], Br etc, into the homologated derivatives **19.1** which are employed in the preparation of the intermediate phosphonate esters **5** in which X is sulfur.
- 10 As shown in Scheme **82**, the thiophenol **82.1** is reacted with the mesylate ester **43.2**, using the conditions described above for the preparation of the thioether **43.4**, to afford the corresponding thioether **82.2**. The latter compound is then transformed, using the same sequence of reactions and reaction conditions described above (Scheme **43**) for the conversion of the thioether **43.4** into the hydroxyacid **3.1**, into the hydroxyacid **19.1**.
- 15 Alternatively, as shown in Scheme **83**, the aldehyde **82.3** is converted, as shown in Scheme **44**, into the diol **83.1**. The latter compound is then converted, as shown in Scheme **44** into the hydroxyacid **19.1**.

Scheme 81**Method****Example****Scheme 82****Scheme 83****Preparation of tert-butylamine derivatives 25.1 incorporating phosphonate groups.**

- 5 Schemes **84** – **87** illustrate the preparation of the tert. butylamine derivatives **25.1** in which the substituent A is either the group link P(O)(OR¹)₂ or a precursor thereto, such as [OH], [SH], Br etc, which are employed in the preparation of the intermediate phosphonate esters **7**.

- 10 Scheme **84** describes the preparation of tert-butylamines in which the phosphonate moiety is directly attached to the tert-butyl group. A suitably protected 2,2-dimethyl-2-aminoethyl

bromide **84.1** is reacted with a trialkyl phosphite **84.2**, under the conditions of the Arbuzov reaction, as described above, to afford the phosphonate **84.3**, which is then deprotected as described previously to give **84.4**

For example, the cbz derivative of 2,2-dimethyl-2-aminoethyl bromide **84.6**, is heated with a trialkyl phosphite at ca 150° to afford the product **84.7**. Deprotection, as previously described, then affords the free amine **84.8**.

Using the above procedures, but employing different trisubstituted phosphites, there are obtained the corresponding amines **84.4**.

Scheme **85** illustrates the preparation of phosphonate esters attached to the tert butylamine by means of a heteroatom and a carbon chain. An optionally protected alcohol or thiol **85.1** is reacted with a bromoalkylphosphonate **85.2**, to afford the displacement product **85.3**. Deprotection, if needed, then yields the amine **85.4**.

For example, the cbz derivative of 2-amino-2,2-dimethylethanol **85.5** is reacted with a dialkyl 4-bromobutyl phosphonate **85.6**, prepared as described in Synthesis, 1994, 9, 909, in dimethylformamide containing potassium carbonate and a catalytic amount of potassium iodide, at ca 60° to afford the phosphonate **85.7**. Deprotection, by hydrogenation over a palladium catalyst, then affords the free amine **85.8**.

Using the above procedures, but employing different alcohols or thiols **85.1**, and/or different bromoalkylphosphonates **85.2**, there are obtained the corresponding ether and thioether products **85.4**.

Scheme **86** describes the preparation of carbon-linked tert. butylamine phosphonate derivatives, in which the carbon chain can be unsaturated or saturated.

In the procedure, a terminal acetylenic derivative of tert-butylamine **86.1** is reacted, under basic conditions, with a dialkyl chlorophosphite **86.2**, to afford the acetylenic phosphonate **86.3**. The coupled product **86.3** is deprotected to afford the amine **86.4**. Partial or complete catalytic hydrogenation of this compound affords the olefinic and saturated products **86.5** and **86.6** respectively.

For example, 2-amino-2-methylprop-1-yne **86.7**, the preparation of which is described in WO 9320804, is converted into the N-phthalimido derivative **86.8**, by reaction with phthalic anhydride, as described in Protective Groups in Organic Synthesis, by T. W. Greene and

P.G.M. Wuts, Wiley, 1991, pp. 358. This compound is reacted with lithium diisopropylamide in tetrahydrofuran at -78° . The resultant anion is then reacted with a dialkyl chlorophosphite **86.2** to afford the phosphonate **86.9**. Deprotection, for example by treatment with hydrazine, as described in J. Org. Chem., 43, 2320, 1978, then affords the free amine **86.10**. Partial
5 catalytic hydrogenation, for example using Lindlar catalyst, as described in Reagents for Organic Synthesis, by L. F. Fieser and M. Fieser, Volume 1, p 566, produces the olefinic phosphonate **86.11**, and conventional catalytic hydrogenation, as described in Organic Functional Group Preparations, by S.R. Sandler and W. Karo, Academic Press, 1968, p. 3. for example using 5% palladium on carbon as catalyst, affords the saturated phosphonate **86.12**.
10 Using the above procedures, but employing different acetylenic amines **86.1**, and/or different dialkyl halophosphites, there are obtained the corresponding products **86.4**, **86.5** and **86.6**.

Scheme **87** illustrates the preparation of a tert butylamine phosphonate in which the phosphonate moiety is attached by means of a cyclic amine.

15 In this method, an aminoethyl-substituted cyclic amine **87.1** is reacted with a limited amount of a bromoalkyl phosphonate **87.2**, using, for example, the conditions described above (Scheme **78**) to afford the displacement product **87.3**.

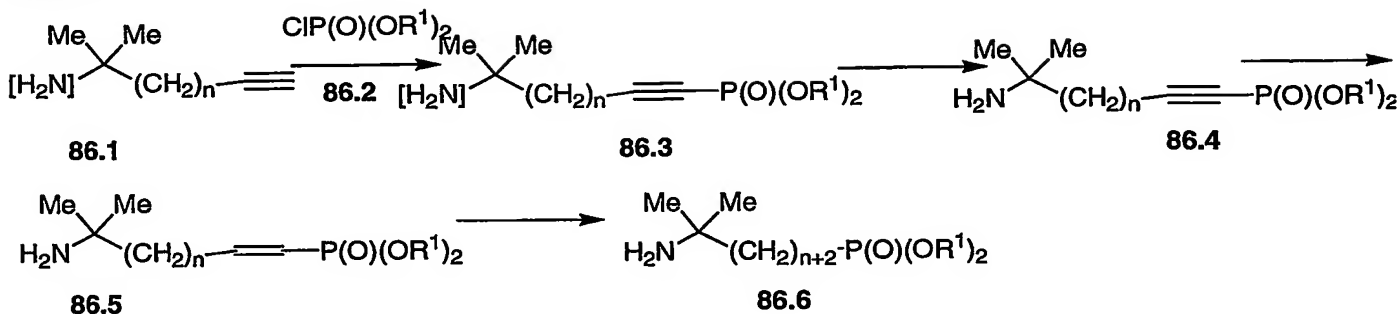
For example, 3-(1-amino-1-methyl)ethylpyrrolidine **87.4**, the preparation of which is described in Chem. Pharm. Bull., 1994, 42, 1442, is reacted with one molar equivalent of a dialkyl 4-
20 bromobutyl phosphonate **87.5**, prepared as described in Synthesis, 1994, 9, 909, to afford the displacement product **87.6**.

Using the above procedures, but employing, in place of 3-(1-amino-1-methyl)ethylpyrrolidine **87.4**, different cyclic amines **87.1**, and/or different bromoalkylphosphonates **87.2**, there are obtained the corresponding products **87.3**.

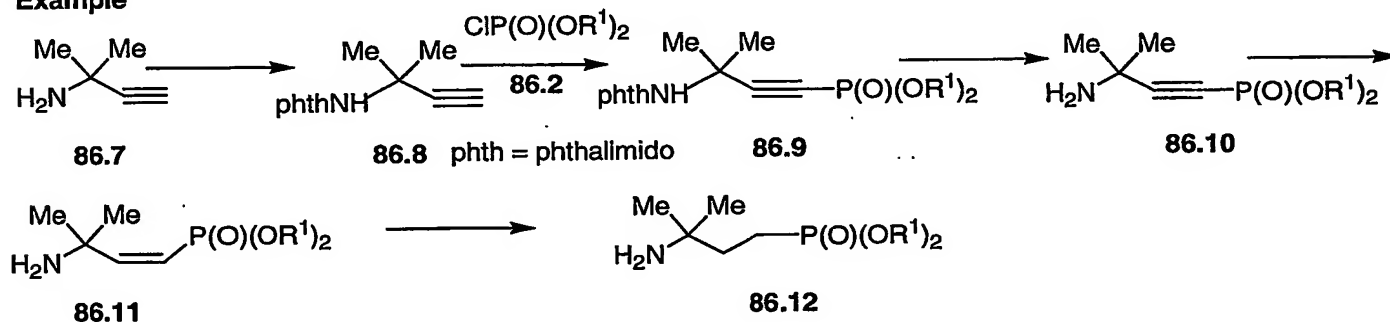
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Scheme 86

Method

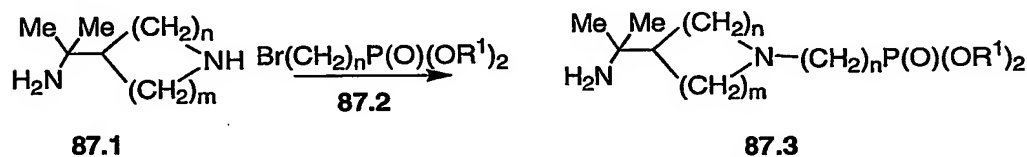


Example

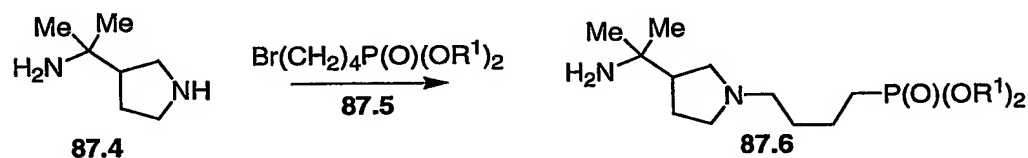


Scheme 87

Method



Example



Preparation of phosphonate-containing methyl-substituted benzylamines 29.1.

5 Schemes 88 – 90 illustrate the preparation of phosphonate-containing 2-methyl and 2,6-dimethylbenzylamines 29.1 in which the substituent A is either the group link $P(O)(OR^1)_2$ or a precursor thereto, such as $[OH]$, $[SH]$, Br etc, which are employed in the preparation of the phosphonate ester intermediates 8, as described in Schemes 29 – 32. A number of variously substituted 2-methyl and 2,6-dimethylbenzylamines are commercially available or have
10 published syntheses. In addition, substituted benzylamines are prepared by various methods

known to those skilled in the art. For example, substituted benzylamines are obtained by reduction of the correspondingly substituted benzamides, for example by the use of diborane or lithium aluminum hydride, as described, for example, in *Comprehensive Organic Transformations*, by R. C. Larock, VCH, 1989, p. 432ff.

5

Scheme 88 depicts the preparation of 2-methyl or 2,6-dimethylbenzylamines incorporating a phosphonate moiety directly attached to the benzene ring, or attached by means of a saturated or unsaturated alkylene chain. In this procedure, a bromo-substituted 2-methyl or 2,6-dimethylbenzylamine 88.1 is protected to produce the analog 88.2. The protection of amines is described, for example, in *Protective Groups in Organic Synthesis*, by T.W. Greene and P.G.M. Wuts, Wiley, Second Edition 1990, p. 309ff. For example, the amine 88.1 is protected as an amide or carbamate derivative. The protected amine is then reacted with a dialkyl phosphite 88.3, in the presence of a palladium catalyst, as described above (Scheme 69) to afford the phosphonate product 88.4. Deprotection then affords the free amine 88.5.

10

Alternatively, the protected bromo-substituted benzylamine 88.2 is coupled with a dialkyl alkenyl phosphonate 88.6, using the conditions of the Heck reaction, as described above, (Scheme 59) to afford the alkenyl product 88.7. The amino protecting group is then removed to yield the free amine 88.8. Optionally, the olefinic double bond is reduced, for example by the use of diborane or diimide, or by means of catalytic hydrogenation, as described above (Scheme 59) to produce the saturated analog 88.9.

15

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For example, 4-bromo-2,6-dimethylbenzylamine 88.10, (Trans World Chemicals) is converted into the BOC derivative 88.11, as described above, and the product is coupled with a dialkyl phosphite 88.3, in the presence of triethylamine and tetrakis(triphenylphosphine)palladium(0), as described in *J. Med. Chem.*, 35, 1371, 1992, to yield the phosphonate ester 88.12.

25

Deprotection, for example by treatment with trifluoroacetic acid, then produces the free amine 88.13.

Using the above procedures, but employing, in place of 4-bromo-2,6-dimethylbenzylamine 88.10, different bromobenzylamines 88.1, the corresponding products 88.5 are obtained.

As an additional example of the methods of Scheme 88, 4-bromo-2-methylbenzylamine 88.14

30

(Trans World Chemicals) is converted into the BOC derivative 88.15. The latter compound is then reacted with a dialkyl vinylphosphonate 88.16, (Aldrich) in the presence of 2 mol % of tetrakis(triphenylphosphine)palladium and triethylamine, to afford the coupled product 88.17.

Deprotection then affords the amine **88.18**, and reduction of the latter compound with diimide gives the saturated analog **88.19**.

Using the above procedures, but employing, in place of 4-bromo-2-methylbenzylamine **88.14**, different bromobenzylamines **88.1**, and/or different alkenyl phosphonates **88.6**, the

5 corresponding products **88.8** and **88.9** are obtained.

Scheme **89** depicts the preparation of 2-methyl or 2,6-dimethylbenzylamines incorporating a phosphonate moiety attached to the benzene ring by means of an amide linkage. In this procedure, the amino group of a carboxy-substituted 2-methyl or 2,6-dimethylbenzylamine
10 **89.1** is protected to yield the product **89.2**. The latter compound is then reacted with a dialkyl aminoalkyl phosphonate **89.3** to afford the amide **89.4**. The reaction is performed as described above for the preparation of the amides **1.3** and **1.6**. The amine protecting group is then removed to give the free amine **89.5**.

For example, 4-carboxy-2-methylbenzylamine **89.6**, prepared as described in Chem. Pharm.
15 Bull., 1979, 21, 3039, is converted into the BOC derivative **89.7**. This material is then reacted in tetrahydrofuran solution with one molar equivalent of a dialkyl aminoethyl phosphonate **89.8**, in the presence of dicyclohexylcarbodiimide and hydroxybenztriazole, to produce the amide **89.9**. Deprotection, for example by reaction with methanesulfonic acid in acetonitrile, then yields the amine **89.10**.

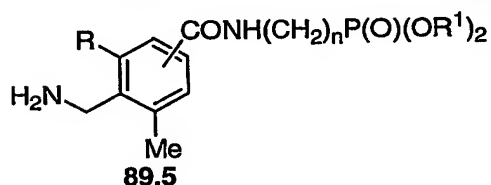
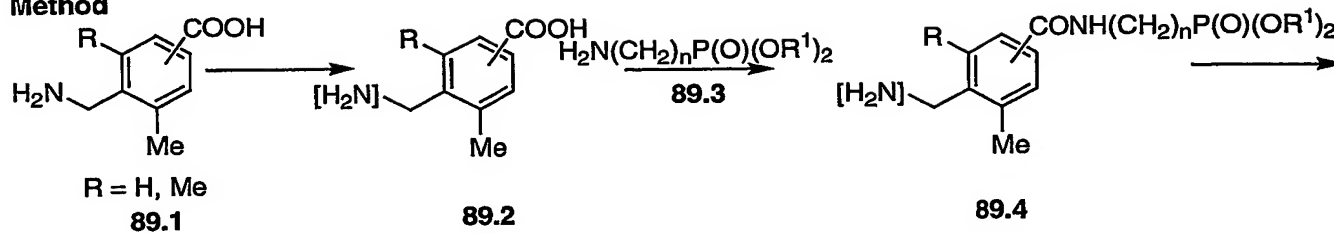
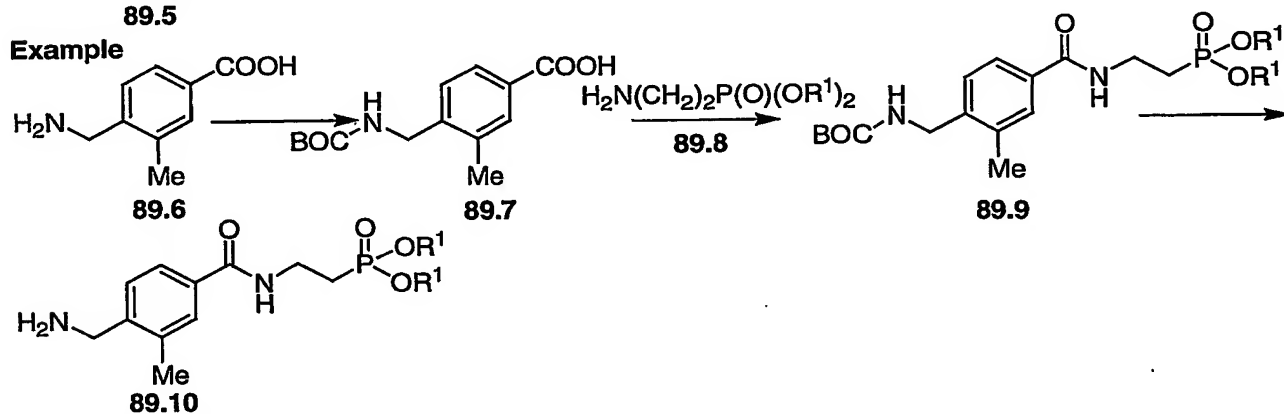
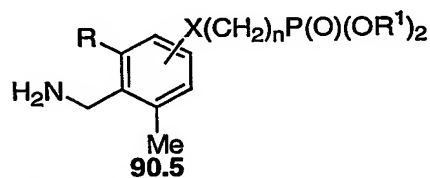
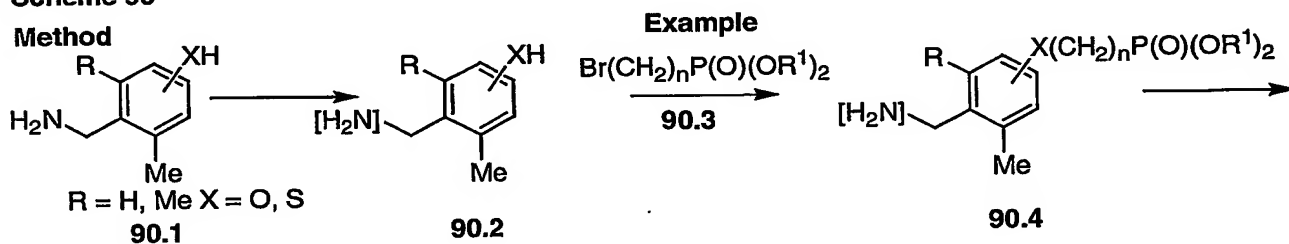
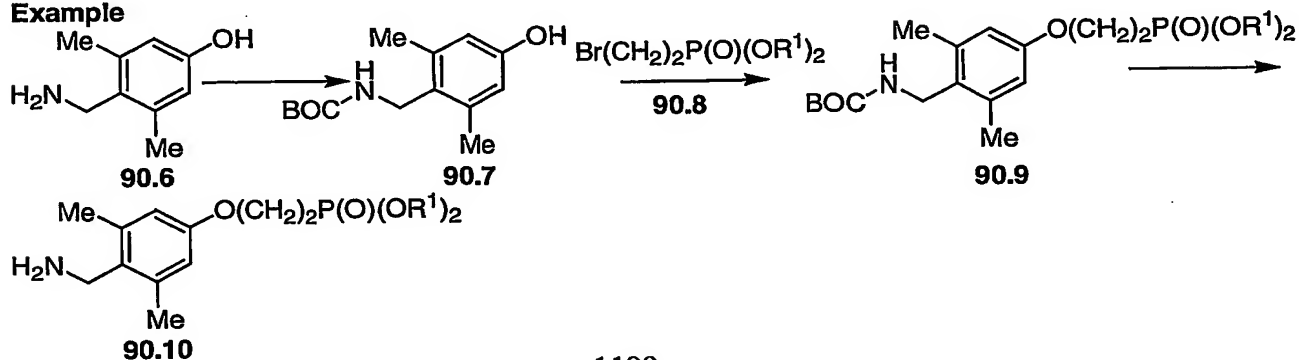
20 Using the above procedures, but employing, in place of 4-carboxy-2-methylbenzylamine **89.6**, different carboxy-substituted benzylamines **89.1**, and/or different aminoalkyl phosphonates **89.3**, the corresponding products **89.5** are obtained.

Scheme **90** depicts the preparation of 2-methyl or 2,6-dimethylbenzylamines incorporating a
25 phosphonate moiety attached to the benzene ring by means of a heteroatom and an alkylene chain. In this procedure, the amino group of a hydroxy or mercapto-substituted methylbenzylamine **90.1** is protected to afford the derivative **90.2**. This material is then reacted with a dialkyl bromoalkyl phosphonate **90.3** to yield the ether or thioether product **90.4**. The reaction is conducted in a polar organic solvent such as dimethylformamide or N-
30 methylpyrrolidinone, in the presence of a base such as diazabicyclononene or cesium carbonate. The amino protecting group is then removed to afford the product **90.5**.

For example, 2,6-dimethyl-4-hydroxybenzylamine **90.6**, prepared, as described above, from 2,6-dimethyl-4-hydroxybenzoic acid, the preparation of which is described in J. Org. Chem., 1985, 50, 2867, is protected to afford the BOC derivative **90.7**. The latter compound is then reacted with one molar equivalent of a dialkyl bromoethyl phosphonate **90.8**, (Aldrich) and
5 cesium carbonate in dimethylformamide solution at 80° to give the ether **90.9**. Deprotection then afford the amine **90.10**.

Using the above procedures, but employing, in place of 4-hydroxy-2,6-dimethylbenzylamine **90.6**, different hydroxy or mercapto-substituted benzylamines **90.1**, and/or different bromoalkyl phosphonates **90.3**, the corresponding products **90.5** are obtained.

10

Scheme 89**Method****Example****Scheme 90****Method****Example**

Preparation of phosphonate-substituted decahydroquinolines 33.1.

Schemes 91 – 97 illustrate the preparation of decahydroisoquinoline derivatives 33.1 in which the substituent A is either the group link $P(O)(OR^1)_2$ or a precursor thereto, such as [OH], [SH], Br etc. The compounds are employed in the preparation of the intermediate phosphonate esters 9, (Schemes 33 – 36)

Scheme 91 illustrates methods for the synthesis of intermediates for the preparation of decahydroquinolines with phosphonate moieties at the 6-position. Two methods for the preparation of the benzenoid intermediate 91.4 are shown.

In the first route, 2-hydroxy-6-methylphenylalanine 91.1, the preparation of which is described in J. Med. Chem., 1969, 12, 1028, is converted into the protected derivative 91.2. For example, the carboxylic acid is first transformed into the benzyl ester, and the product is reacted with acetic anhydride in the presence of an organic base such as, for example, pyridine, to afford the product 91.2, in which R is benzyl. This compound is reacted with a brominating agent, for example N-bromosuccinimide, to effect benzylic bromination and yield the product 91.3. The reaction is conducted in an aprotic solvent such as, for example, ethyl acetate or carbon tetrachloride, at reflux. The brominated compound 91.3 is then treated with acid, for example dilute hydrochloric acid, to effect hydrolysis and cyclization to afford the tetrahydroisoquinoline 91.4, in which R is benzyl.

Alternatively, the tetrahydroisoquinoline 91.4 can be obtained from 2-hydroxyphenylalanine 91.5, the preparation of which is described in Can. J. Bioch., 1971, 49, 877. This compound is subjected to the conditions of the Pictet-Spengler reaction, for example as described in Chem. Rev., 1995, 95, 1797.

Typically, the substrate 91.5 is reacted with aqueous formaldehyde, or an equivalent such as paraformaldehyde or dimethoxymethane, in the presence of hydrochloric acid, for example as described in J. Med. Chem., 1986, 29, 784, to afford the tetrahydroisoquinoline product 91.4, in which R is H. Catalytic hydrogenation of the latter compound, using, for example, a platinum catalyst, as described in J. Am. Chem. Soc., 69, 1250, 1947, or using rhodium on alumina as catalyst, as described in J. Med. Chem., 1995, 38, 4446, then gives the hydroxy-

substituted decahydroisoquinoline **91.6**. The reduction can also be performed electrochemically, as described in Trans SAEST 1984, 19, 189.

For example, the tetrahydroisoquinoline **91.4** is subjected to hydrogenation in an alcoholic solvent, in the presence of a dilute mineral acid such as hydrochloric acid, and 5% rhodium on alumina as catalyst. The hydrogenation pressure is ca. 750 psi, and the reaction is conducted at ca 50°, to afford the decahydroisoquinoline **91.6**.

Protection of the carboxyl and NH groups present in **91.6** for example by conversion of the carboxylic acid into the trichloroethyl ester, as described in Protective Groups in Organic Synthesis, by T. W. Greene and P.G.M. Wuts, Wiley, 1991, p. 240, and conversion of the NH into the N-cbz group, as described above, followed by oxidation, using, for example, pyridinium chlorochromate and the like, as described in Reagents for Organic Synthesis, by L. F. Fieser and M. Fieser, Volume 6, p. 498, affords the protected ketone **91.9**, in which R is trichloroethyl and R₁ is cbz. Reduction of the ketone, for example by the use of sodium borohydride, as described in J. Am. Chem. Soc., 88, 2811, 1966, or lithium tri-tertiary butyl aluminum hydride, as described in J. Am. Chem. Soc., 80, 5372, 1958, then affords the alcohol **91.10**.

For example, the ketone is reduced by treatment with sodium borohydride in an alcoholic solvent such as isopropanol, at ambient temperature, to afford the alcohol **91.10**.

The alcohol **91.6** can be converted into the thiol **91.13** and the amine **91.14**, by means of displacement reactions with suitable nucleophiles, with inversion of stereochemistry. For example, the alcohol **91.6** can be converted into an activated ester such as the trifluoromethanesulfonyl ester or the methanesulfonate ester **91.7**, by treatment with methanesulfonyl chloride and a base. The mesylate **91.7** is then treated with a sulfur nucleophile, for example potassium thioacetate, as described in Tet. Lett., 1992, 4099, or sodium thiophosphate, as described in Acta Chem. Scand., 1960, 1980, to effect displacement of the mesylate, followed by mild basic hydrolysis, for example by treatment with aqueous ammonia, to afford the thiol **91.13**.

For example, the mesylate **91.7** is reacted with one molar equivalent of sodium thioacetate in a polar aprotic solvent such as, for example, dimethylformamide, at ambient temperature, to afford the thioacetate **91.12**, in which R is COCH₃. The product then treated with, a mild base such as, for example, aqueous ammonia, in the presence of an organic co-solvent such as ethanol, at ambient temperature, to afford the thiol **91.13**.

The mesylate **91.7** can be treated with a nitrogen nucleophile, for example sodium phthalimide or sodium bis(trimethylsilyl)amide, as described in *Comprehensive Organic Transformations*, by R. C. Larock, p399, followed by deprotection as described previously, to afford the amine **91.14**.

- 5 For example, the mesylate **91.7** is reacted, as described in *Angew. Chem. Int. Ed.*, 7, 919, 1968, with one molar equivalent of potassium phthalimide, in a dipolar aprotic solvent, such as, for example, dimethylformamide, at ambient temperature, to afford the displacement product **91.8**, in which NR^aR^b is phthalimido. Removal of the phthalimido group, for example by treatment with an alcoholic solution of hydrazine at ambient temperature, as described in *J. Org. Chem.*, 38, 3034, 1973, then yields the amine **91.14**.

10 The application of the procedures described above for the conversion of the β -carbinol **91.6** to the α -thiol **91.13** and the α -amine **91.14** can also be applied to the α -carbinol **91.10**, so as to afford the β -thiol and β -amine, **91.11**.

- 15 Scheme **92** illustrates the preparation of compounds in which the phosphonate moiety is attached to the decahydroisoquinoline by means of a heteroatom and a carbon chain. In this procedure, an alcohol, thiol or amine **92.1** is reacted with a bromoalkyl phosphonate **92.2**, under the conditions described above for the preparation of the phosphonate **90.4** (Scheme **90**), to afford the displacement product **92.3**. Removal of the ester group, followed by conversion of the acid to the $\text{R}^4\text{R}^5\text{N}$ amide and N-deprotection, as described herein, (Scheme **96**) then yields the amine **92.8**.

- 20 For example, the compound **92.5**, in which the carboxylic acid group is protected as the trichloroethyl ester, as described in *Protective Groups in Organic Synthesis*, by T. W. Greene and P.G.M. Wuts, Wiley, 1991, p. 240, and the amine is protected as the cbz group, is reacted with a dialkyl 3-bromopropylphosphonate, **92.6**, the preparation of which is described in *J. Am. Chem. Soc.*, 2000, 122, 1554 to afford the displacement product **92.7**. Deprotection of the ester group, followed by conversion of the acid to the $\text{R}^4\text{R}^5\text{N}$ amide and N-deprotection, as described herein, (Scheme **96**) then yields the amine **92.8**.

- 25 Using the above procedures, but employing, in place of the α -thiol **92.5**, the alcohols, thiols or amines **91.6**, **91.10**, **91.11**, **91.13**, **91.14**, of either α - or β -orientation, there are obtained the corresponding products **92.4**, in which the orientation of the side chain is the same as that of the O, N or S precursors.

Scheme 93 illustrates the preparation of phosphonates linked to the decahydroisoquinoline moiety by means of a nitrogen atom and a carbon chain. The compounds are prepared by means of a reductive amination procedure, for example as described in Comprehensive

5 Organic Transformations, by R. C. Larock, p421.

In this procedure, the amines 91.14 or 91.11 are reacted with a phosphonate aldehyde 93.1, in the presence of a reducing agent, to afford the alkylated amine 93.2. Deprotection of the ester group, followed by conversion of the acid to the R^4NH amide and N-deprotection, as described herein, (Scheme 96) then yields the amine 93.3.

10 For example, the protected amino compound 91.14 is reacted with a dialkyl formylphosphonate 93.4, the preparation of which is described in US Patent 3784590, in the presence of sodium cyanoborohydride, and a polar organic solvent such as ethanolic acetic acid, as described in Org. Prep. Proc. Int., 11, 201, 1979, to give the amine phosphonate 93.5. Deprotection of the ester group, followed by conversion of the acid to the R^4R^5N amide and
15 N-deprotection, as described herein, (Scheme 96) then yields the amine 93.6.

Using the above procedures, but employing, instead of the α -amine 91.14, the β isomer, 91.11 and/or different aldehydes 93.1, there are obtained the corresponding products 93.3, in which the orientation of the side chain is the same as that of the amine precursor.

20 Scheme 94 depicts the preparation of a decahydroisoquinoline phosphonate in which the phosphonate moiety is linked by means of a sulfur atom and a carbon chain.

In this procedure, a thiol phosphonate 94.2 is reacted with a mesylate 94.1, to effect displacement of the mesylate group with inversion of stereochemistry, to afford the thioether product 94.3. Deprotection of the ester group, followed by conversion of the acid to the
25 R^4R^5N amide and N-deprotection, as described herein, (Scheme 96) then yields the amine 94.4.

For example, the protected mesylate 94.5 is reacted with an equimolar amount of a dialkyl 2-mercaptoethyl phosphonate 94.6, the preparation of which is described in Aust. J. Chem., 43, 1123, 1990. The reaction is conducted in a polar organic solvent such as ethanol, in the
30 presence of a base such as, for example, potassium carbonate, at ambient temperature, to afford the thio ether phosphonate 94.7. Deprotection of the ester group, followed by

conversion of the acid to the R^4R^5N amide and N-deprotection, as described herein, (Scheme 96) then yields the amine 94.8

Using the above procedures, but employing, instead of the phosphonate 94.6, different phosphonates 94.2, there are obtained the corresponding products 94.4.

5

Scheme 95 illustrates the preparation of decahydroisoquinoline phosphonates 95.4 in which the phosphonate group is linked by means of an aromatic or heteroaromatic ring. The compounds are prepared by means of a displacement reaction between hydroxy, thio or amino substituted substrates 95.1 and a bromomethyl substituted phosphonate 95.2. The reaction is performed in an aprotic solvent in the presence of a base of suitable strength, depending on the nature of the reactant 95.1. If X is S or NH, a weak organic or inorganic base such as triethylamine or potassium carbonate can be employed. If X is O, a strong base such as sodium hydride or lithium hexamethyldisilylazide is required. The displacement reaction affords the ether, thioether or amine compounds 95.3. Deprotection of the ester group, followed by conversion of the acid to the R^4R^5N amide and N-deprotection, as described herein, (Scheme 96) then yields the amine 95.4.

10

15

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For example, the protected alcohol 95.5 is reacted at ambient temperature with a dialkyl 3-bromomethyl phenylmethylphosphonate 95.6, the preparation of which is described above, (Scheme 80). The reaction is conducted in a dipolar aprotic solvent such as, for example, dioxan or dimethylformamide. The solution of the carbinol is treated with one equivalent of a strong base, such as, for example, lithium hexamethyldisilylazide, and to the resultant mixture is added one molar equivalent of the bromomethyl phosphonate 95.6, to afford the product 95.7. Deprotection of the ester group, followed by conversion of the acid to the R^4R^5N amide and N-deprotection, as described herein, (Scheme 96) then yields the amine 95.8.

Using the above procedures, but employing, instead of the β -carbinol 95.5, different carbinols, thiols or amines 95.1, of either α - or β -orientation, and/or different phosphonates 95.2, in place of the phosphonate 95.6, there are obtained the corresponding products 95.4 in which the orientation of the side-chain is the same as that of the starting material 95.1.

Schemes 92-95 illustrate the preparation of decahydroisoquinoline esters incorporating a phosphonate group linked to the decahydroisoquinoline nucleus.

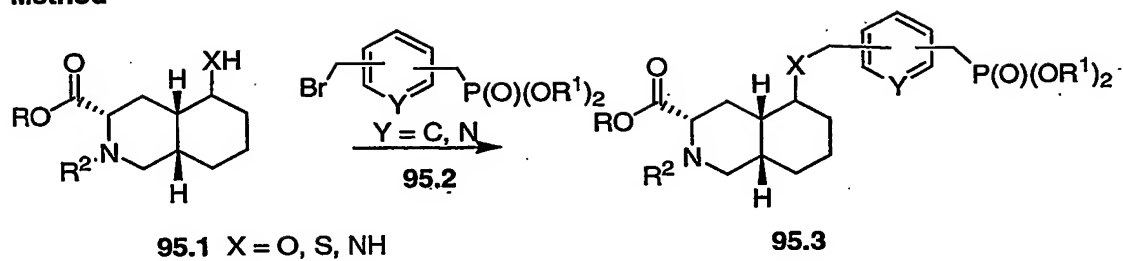
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Scheme 96 illustrates the conversion of the latter group of compounds 96.1 (in which the group B is link-P(O)(OR¹)₂ or optionally protected precursor substituents thereto, such as, for example, OH, SH, NH₂) to the corresponding R⁴R⁵N amides 96.5.

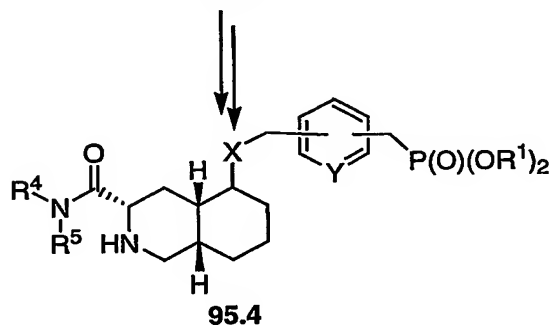
5 As shown in Scheme 96, the ester compounds 96.1 are deprotected to form the corresponding carboxylic acids 96.2. The methods employed for the deprotection are chosen based on the nature of the protecting group R, the nature of the N-protecting group R², and the nature of the substituent at the 6-position. For example, if R is trichloroethyl, the ester group is removed by treatment with zinc in acetic acid, as described in J. Am. Chem. Soc., 88, 852, 1966.

10 Conversion of the carboxylic acid 96.2 to the R⁴R⁵N amide 96.4 is then accomplished by reaction of the carboxylic acid, or an activated derivative thereof, with the amine R⁴R⁵NH 96.3 to afford the amide 96.4, using the conditions described above for the preparation of the amide 1.6. Deprotection of the NR² group, as described above, then affords the free amine 96.5.

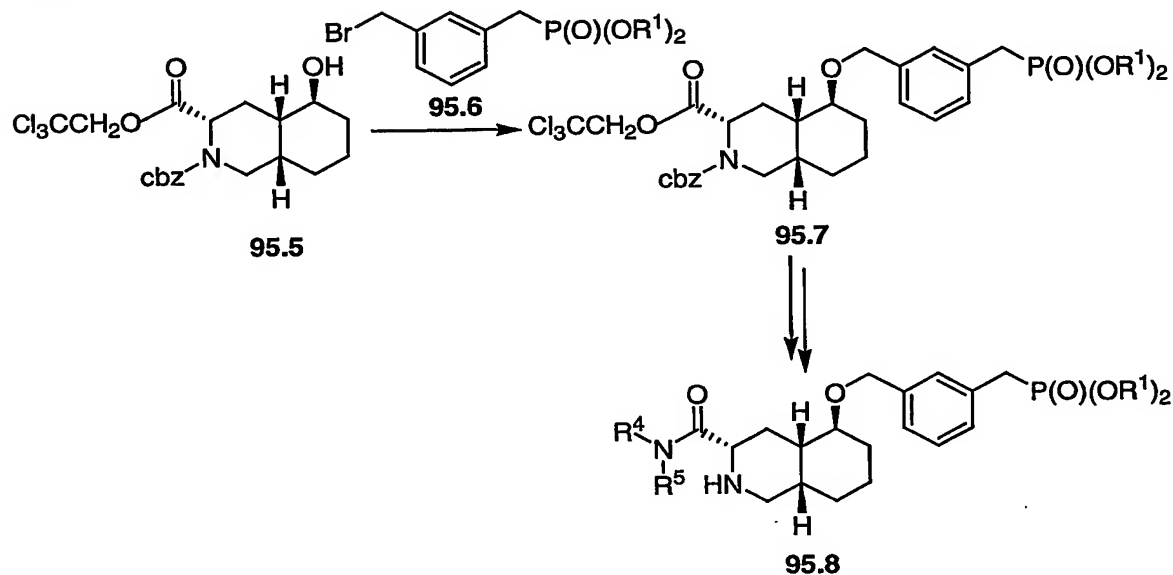
Scheme 95
Method



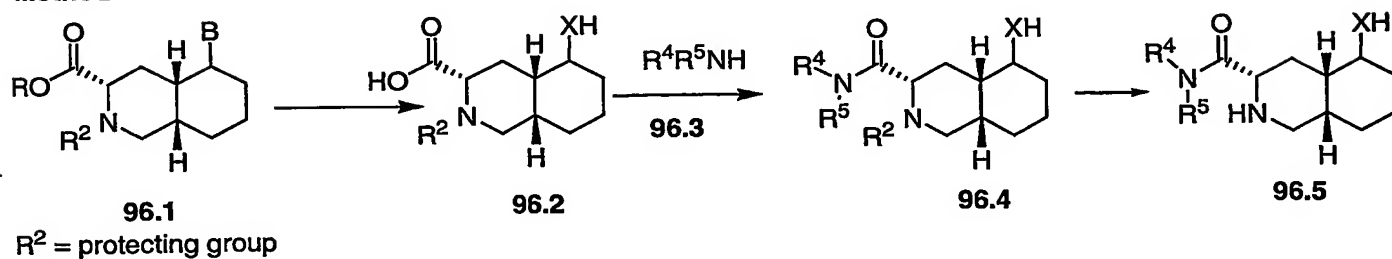
R^2 = protecting group



Example



Scheme 96
Method



Preparation of the phosphonate-containing tert. butylamides 37.1.

Scheme 97 illustrates the preparation of the amides 37.1 in which the substituent A is either the group link $P(O)(OR^1)_2$ or a precursor thereto, such as [OH], [SH], Br etc, which are employed in the preparation of the intermediate phosphonate esters 10 (Schemes 37 – 40). In this procedure, the BOC-protected decahydroisoquinoline carboxylic acid 97.1 is reacted with the tert. butylamine derivative 25.1, in which the substituent A is the group link- $P(O)(OR^1)_2$, or a precursor group thereto, such as [OH], [SH], Br, etc, to afford the amide 97.2. The reaction is conducted as described above for the preparation of the amides 1.3 and 1.6. The BOC protecting group is then removed to yield the amine 37.1.

Preparation of the phosphonate-containing thiazolidines 21.1.

Schemes 98 - 101 illustrate the preparation of the thiazolidine derivatives 37.1, in which the substituent A is either the group link $P(O)(OR^1)_2$ or a precursor thereto, such as [OH], [SH], Br etc, which are employed in the preparation of the intermediate phosphonate esters 6. The preparation of the penicillamine analogs 98.5 in which R is alkyl is described in J. Org. Chem., 1986, 51, 5153 and in J. Labelled. Comp. Radiochem., 1987, 24, 1265. The conversion of the penicillamine analogs 98.5 into the corresponding thiazolidines 98.7 is described in J. Med. Chem., 1999, 42, 1789 and in J. Med. Chem., 1989, 32, 466. The above-cited procedures, and their use to afford analogs of the thiazolidines 98.7 are shown in Scheme 98.

In this procedure, a methyl ketone 98.2 is reacted with methyl isocyanoacetate 98.1 to afford the aminoacrylate product 98.3. The condensation reaction is conducted in the presence of a base such as butyllithium or sodium hydride, in a solvent such as tetrahydrofuran at from -80° to 0° , to afford after treatment with aqueous ammonium chloride the N-formyl acrylate ester 98.3. The latter compound is then reacted with phosphorus pentasulfide or Lawessons reagent and the like to yield the thiazoline derivative 98.4. The reaction is performed in an aprotic solvent such as benzene, for example as described in J. Org. Chem., 1986, 51, 5153. The thiazoline product 98.4 is then treated with dilute acid, for example dilute hydrochloric acid, to produce the aminothiols 98.5. This compound is reacted with aqueous formaldehyde at pH 5, for example as described in J. Med. Chem., 1999, 42, 1789, to prepare the thiazolidine 98.6. The product is then converted, as described previously, into the BOC-protected analog 98.7.

Some examples of the use of the reactions of Scheme 98 for the preparation of functionally substituted thiazolidines 98.7 are shown below.

Scheme 98, Example 1 illustrates the preparation of the BOC-protected hydroxymethyl thiazolidine 98.11. In this procedure, methyl isocyanoacetate 98.1 is reacted with

5 hydroxyacetone 98.8 in the presence of a base such as sodium hydride, to yield the aminoacrylate derivative 98.9. The product is then reacted with phosphorus pentasulfide, as described above, to prepare the thiazoline 98.10. The latter compound is then converted, as described above, into the thiazolidine derivative 98.11.

10 Scheme 98, Example 2, depicts the preparation of bromophenyl-substituted thiazolidines 98.14. In this reaction sequence, methyl isocyanoacetate 98.1 is condensed, as described above, with a bromoacetophenone 98.12 to give the aminocinnamate derivative 98.13. The latter compound is then transformed, as described above, into the thiazolidine derivative 98.14.

15 Scheme 98, Example 3 depicts the preparation of the BOC-protected thiazolidine-5-carboxylic acid 98.18. In this procedure, methyl isocyanoacetate 98.1 is reacted, as described above, with trichloroethyl pyruvate 98.15 to afford the aminoacrylate derivative 98.16. This compound is then transformed, as described above, into the thiazolidine diester 98.17. The trichloroethyl ester is then cleaved, for example by treatment with zinc in aqueous tetrahydrofuran at pH 4.2, as described in J. Am. Chem. Soc., 88, 852, 1966, to afford the 5-

20 carboxylic acid 98.18.

Scheme 98, Example 4, depicts the preparation of the BOC-protected thiazolidine-4-carboxylic acid incorporating a phosphonate moiety. In this procedure, methyl isocyanoacetate 98.1 is condensed, as described above, with a dialkyl 2-oxopropyl phosphonate 98.19, (Aldrich); the product 98.20 is then transformed, as described above, into the corresponding

25 4-carbomethoxythiazolidine. Hydrolysis of the methyl ester, for example by the use of one equivalent of lithium hydroxide in aqueous tetrahydrofuran, then yields the carboxylic acid 98.21.

Scheme 99 illustrates the preparation of BOC-protected thiazolidine-4-carboxylic acids

30 incorporating a phosphonate group attached by means of an oxygen atom and an alkylene chain. In this procedure, the hydroxymethyl thiazolidine 98.11 is reacted with a dialkyl bromoalkyl phosphonate 99.1 to afford the ether product 99.2. The hydroxymethyl substrate

98.11 is treated in dimethylformamide solution with a strong base such as sodium hydride or lithium hexamethyldisilylazide, and an equimolar amount of the bromo compound **99.1** is added. The product **99.2** is then treated with aqueous base, as described above, to effect hydrolysis of the methyl ester to yield the carboxylic acid **99.3**.

5 For example, the hydroxymethyl thiazolidine **98.11** is reacted with sodium hydride and a dialkyl bromoethyl phosphonate **99.4** (Aldrich) in dimethylformamide at 70°, to produce the phosphonate product **99.5**. Hydrolysis of the methyl ester then affords the carboxylic acid **99.6**.

10 Using the above procedures, but employing, in place of the dialkyl bromoethyl phosphonate **99.4**, different bromoalkyl phosphonates **99.1**, the corresponding products **99.3** are obtained.

Scheme **100** illustrates the preparation of BOC-protected thiazolidine-4-carboxylic acids incorporating a phosphonate group attached by means of a phenyl group. In this procedure, a bromophenyl-substituted thiazolidine **98.14** is coupled, as described above (Scheme **46**) in the
15 presence of a palladium catalyst, with a dialkyl phosphite **100.1**, to produce the phenylphosphonate derivative **100.2**. The methyl ester is then hydrolyzed to afford the carboxylic acid **100.3**.

For example, the BOC-protected 5-(4-bromophenyl)thiazolidine **100.4** is coupled with a dialkyl phosphite **100.1** to yield the product **100.5**, which upon hydrolysis affords the
20 carboxylic acid **100.6**.

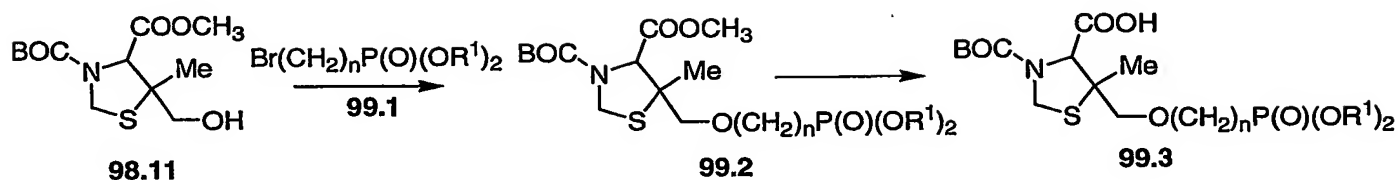
Using the above procedures, but employing, in place of the 4-bromophenyl thiazolidine **100.4**, different bromophenyl thiazolidines **98.14**, the corresponding products **100.3** are obtained.

Scheme **101** illustrates the preparation of BOC-protected thiazolidine-4-carboxylic acids incorporating a phosphonate group attached by means of an amide linkage. In this procedure,
25 a thiazolidine-5-carboxylic acid **98.18** is reacted with a dialkyl aminoalkyl phosphonate **101.1** to produce the amide **101.2**. The reaction is conducted as described above for the preparation of the amides **1.3** and **1.6**. The methyl ester is then hydrolyzed to afford the carboxylic acid **101.3**.

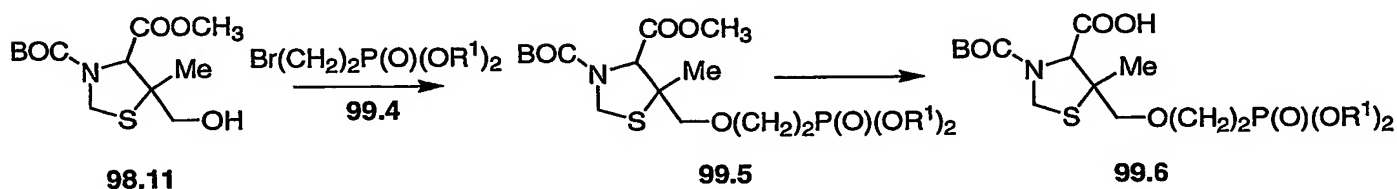
For example, the carboxylic acid **98.18** is reacted in tetrahydrofuran solution with an
30 equimolar amount of a dialkyl aminopropyl phosphonate **101.4** (Acros) and dicyclohexylcarbodiimide, to afford the amide **101.5**. The methyl ester is then hydrolyzed to afford the carboxylic acid **101.6**.

Using the above procedures, but employing, in place of the dialkyl aminopropyl phosphonate **101.4**, different aminoalkyl phosphonates **101.1**, the corresponding products **101.3** are obtained.

Scheme 99
Method

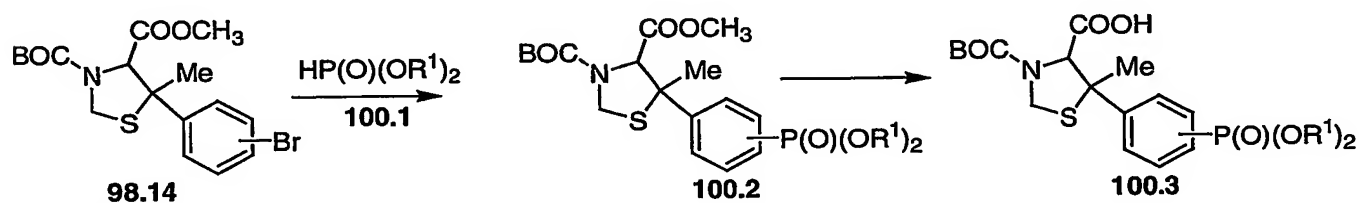


Example

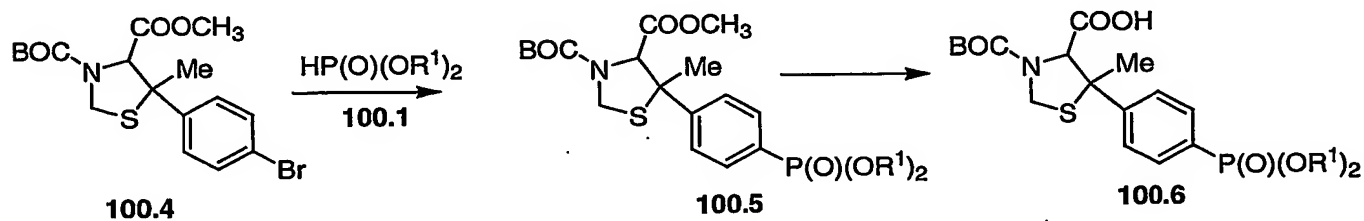


Scheme 100

Method

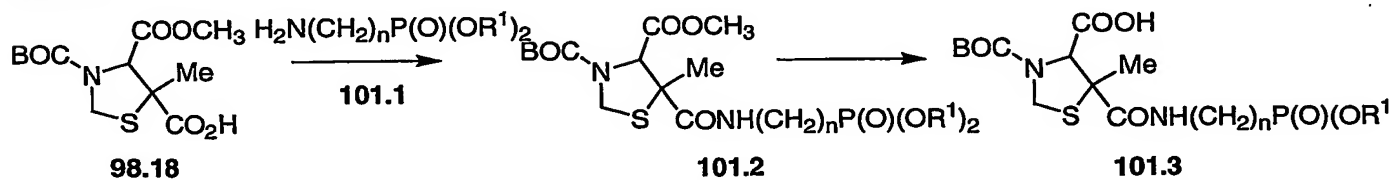


Example

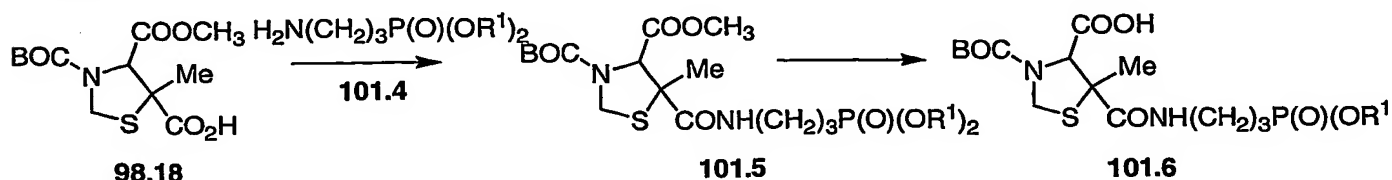


Scheme 101

Method



Example



Preparation of carbamates.

The phosphonate esters **5 - 12** in which the R^8CO groups are formally derived from the carboxylic acids **C38 - C49** (Chart 2c) contain a carbamate linkage. The preparation of carbamates is described in Comprehensive Organic Functional Group Transformations, A. R. Katritzky, ed., Pergamon, 1995, Vol. 6, p. 416ff, and in Organic Functional Group Preparations, by S. R. Sandler and W. Karo, Academic Press, 1986, p. 260ff.

Scheme 102 illustrates various methods by which the carbamate linkage can be synthesized. As shown in Scheme 102, in the general reaction generating carbamates, a carbinol **102.1**, is converted into the activated derivative **102.2** in which Lv is a leaving group such as halo, imidazolyl, benztriazolyl and the like, as described herein. The activated derivative **102.2** is then reacted with an amine **102.3**, to afford the carbamate product **102.4**. Examples **1 - 7** in Scheme 102 depict methods by which the general reaction can be effected. Examples **8 - 10** illustrate alternative methods for the preparation of carbamates.

Scheme 102, Example 1 illustrates the preparation of carbamates employing a chloroformyl derivative of the carbinol **102.5**. In this procedure, the carbinol **102.5** is reacted with phosgene, in an inert solvent such as toluene, at about 0°, as described in Org. Syn. Coll. Vol. 3, 167, 1965, or with an equivalent reagent such as trichloromethoxy chloroformate, as described in Org. Syn. Coll. Vol. 6, 715, 1988, to afford the chloroformate **102.6**. The latter compound is then reacted with the amine component **102.3**, in the presence of an organic or inorganic base, to afford the carbamate **102.7**. For example, the chloroformyl compound **102.6** is reacted with the amine **102.3** in a water-miscible solvent such as tetrahydrofuran, in the presence of aqueous sodium hydroxide, as described in Org. Syn. Coll. Vol. 3, 167, 1965, to yield the carbamate **102.7**. Alternatively, the reaction is performed in dichloromethane in the presence of an organic base such as diisopropylethylamine or dimethylaminopyridine.

Scheme 102, Example 2 depicts the reaction of the chloroformate compound **102.6** with imidazole to produce the imidazolide **102.8**. The imidazolide product is then reacted with the amine **102.3** to yield the carbamate **102.7**. The preparation of the imidazolide is performed in an aprotic solvent such as dichloromethane at 0°, and the preparation of the carbamate is conducted in a similar solvent at ambient temperature, optionally in the presence of a base such as dimethylaminopyridine, as described in J. Med. Chem., 1989, 32, 357.

Scheme 102 Example 3, depicts the reaction of the chloroformate 102.6 with an activated hydroxyl compound R"OH, to yield the mixed carbonate ester 102.10. The reaction is conducted in an inert organic solvent such as ether or dichloromethane, in the presence of a base such as dicyclohexylamine or triethylamine. The hydroxyl component R"OH is selected from the group of compounds 102.19 - 102.24 shown in Scheme 102, and similar compounds. For example, if the component R"OH is hydroxybenztriazole 102.19, N-hydroxysuccinimide 102.20, or pentachlorophenol, 102.21, the mixed carbonate 102.10 is obtained by the reaction of the chloroformate with the hydroxyl compound in an ethereal solvent in the presence of dicyclohexylamine, as described in Can. J. Chem., 1982, 60, 976. A similar reaction in which the component R"OH is pentafluorophenol 102.22 or 2-hydroxypyridine 102.23 can be performed in an ethereal solvent in the presence of triethylamine, as described in Syn., 1986, 303, and Chem. Ber. 118, 468, 1985.

Scheme 102 Example 4 illustrates the preparation of carbamates in which an alkoxycarbonylimidazole 102.8 is employed. In this procedure, a carbinol 102.5 is reacted with an equimolar amount of carbonyl diimidazole 102.11 to prepare the intermediate 102.8. The reaction is conducted in an aprotic organic solvent such as dichloromethane or tetrahydrofuran. The acyloxyimidazole 102.8 is then reacted with an equimolar amount of the amine R'NH₂ to afford the carbamate 102.7. The reaction is performed in an aprotic organic solvent such as dichloromethane, as described in Tet. Lett., 42, 2001, 5227, to afford the carbamate 102.7.

Scheme 102, Example 5 illustrates the preparation of carbamates by means of an intermediate alkoxycarbonylbenztriazole 102.13. In this procedure, a carbinol ROH is reacted at ambient temperature with an equimolar amount of benztriazole carbonyl chloride 102.12, to afford the alkoxycarbonyl product 102.13. The reaction is performed in an organic solvent such as benzene or toluene, in the presence of a tertiary organic amine such as triethylamine, as described in Syn., 1977, 704. The product is then reacted with the amine R'NH₂ to afford the carbamate 102.7. The reaction is conducted in toluene or ethanol, at from ambient temperature to about 80° as described in Syn., 1977, 704.

Scheme 102, Example 6 illustrates the preparation of carbamates in which a carbonate (R'O)₂CO, 102.14, is reacted with a carbinol 102.5 to afford the intermediate alkoxycarbonyl intermediate 102.15. The latter reagent is then reacted with the amine R'NH₂ to afford the carbamate 102.7. The procedure in which the reagent 102.15 is derived from

hydroxybenztriazole **102.19** is described in Synthesis, 1993, 908; the procedure in which the reagent **102.15** is derived from N-hydroxysuccinimide **102.20** is described in Tet. Lett., 1992, 2781; the procedure in which the reagent **102.15** is derived from 2-hydroxypyridine **102.23** is described in Tet. Lett., 1991, 4251; the procedure in which the reagent **102.15** is derived from 4-nitrophenol **102.24** is described in Syn. 1993, 103. The reaction between equimolar amounts of the carbinol ROH and the carbonate **102.14** is conducted in an inert organic solvent at ambient temperature.

Scheme **102**, Example **7** illustrates the preparation of carbamates from alkoxycarbonyl azides **102.16**. In this procedure, an alkyl chloroformate **102.6** is reacted with an azide, for example sodium azide, to afford the alkoxycarbonyl azide **102.16**. The latter compound is then reacted with an equimolar amount of the amine R'NH₂ to afford the carbamate **102.7**. The reaction is conducted at ambient temperature in a polar aprotic solvent such as dimethylsulfoxide, for example as described in Syn., 1982, 404.

Scheme **102**, Example **8** illustrates the preparation of carbamates by means of the reaction between a carbinol ROH and the chloroformyl derivative of an amine **102.17**. In this procedure, which is described in Synthetic Organic Chemistry, R. B. Wagner, H. D. Zook, Wiley, 1953, p. 647, the reactants are combined at ambient temperature in an aprotic solvent such as acetonitrile, in the presence of a base such as triethylamine, to afford the carbamate **102.7**.

Scheme **102**, Example **9** illustrates the preparation of carbamates by means of the reaction between a carbinol ROH and an isocyanate **102.18**. In this procedure, which is described in Synthetic Organic Chemistry, R. B. Wagner, H. D. Zook, Wiley, 1953, p. 645, the reactants are combined at ambient temperature in an aprotic solvent such as ether or dichloromethane and the like, to afford the carbamate **102.7**.

Scheme **102**, Example **10** illustrates the preparation of carbamates by means of the reaction between a carbinol ROH and an amine R'NH₂. In this procedure, which is described in Chem. Lett. 1972, 373, the reactants are combined at ambient temperature in an aprotic organic solvent such as tetrahydrofuran, in the presence of a tertiary base such as triethylamine, and selenium. Carbon monoxide is passed through the solution and the reaction proceeds to afford the carbamate **102.7**.

Interconversions of the phosphonates R-link-P(O)(OR¹)₂, R-link-P(O)(OR¹)(OH) and R-link-P(O)(OH)₂.

Schemes 1 - 102 described the preparations of phosphonate esters of the general structure R-link-P(O)(OR¹)₂, in which the groups R¹, the structures of which are defined in Chart 1, may be the same or different. The R¹ groups attached to a phosphonate esters 1 - 12, or to precursors thereto, may be changed using established chemical transformations. The interconversions reactions of phosphonates are illustrated in Scheme 103. The group R in Scheme 103 represents the substructure to which the substituent link-P(O)(OR¹)₂ is attached, either in the compounds 1 - 12 or in precursors thereto. The R¹ group may be changed, using the procedures described below, either in the precursor compounds, or in the esters 1 - 12. The methods employed for a given phosphonate transformation depend on the nature of the substituent R¹. The preparation and hydrolysis of phosphonate esters is described in Organic Phosphorus Compounds, G. M. Kosolapoff, L. Maeir, eds, Wiley, 1976, p. 9ff.

The conversion of a phosphonate diester 103.1 into the corresponding phosphonate monoester 103.2 (Scheme 103, Reaction 1) can be accomplished by a number of methods. For example, the ester 103.1 in which R¹ is an aralkyl group such as benzyl, can be converted into the monoester compound 103.2 by reaction with a tertiary organic base such as diazabicyclooctane (DABCO) or quinuclidine, as described in J. Org. Chem., 1995, 60, 2946. The reaction is performed in an inert hydrocarbon solvent such as toluene or xylene, at about 110°. The conversion of the diester 103.1 in which R¹ is an aryl group such as phenyl, or an alkenyl group such as allyl, into the monoester 103.2 can be effected by treatment of the ester 103.1 with a base such as aqueous sodium hydroxide in acetonitrile or lithium hydroxide in aqueous tetrahydrofuran. Phosphonate diesters 103.1 in which one of the groups R¹ is aralkyl, such as benzyl, and the other is alkyl, can be converted into the monoesters 103.2 in which R¹ is alkyl by hydrogenation, for example using a palladium on carbon catalyst. Phosphonate diesters in which both of the groups R¹ are alkenyl, such as allyl, can be converted into the monoester 103.2 in which R¹ is alkenyl, by treatment with chlorotris(triphenylphosphine)rhodium (Wilkinson's catalyst) in aqueous ethanol at reflux, optionally in the presence of diazabicyclooctane, for example by using the procedure described in J. Org. Chem., 38, 3224, 1973 for the cleavage of allyl carboxylates.

The conversion of a phosphonate diester **103.1** or a phosphonate monoester **103.2** into the corresponding phosphonic acid **103.3** (Scheme **103**, Reactions **2** and **3**) can be effected by reaction of the diester or the monoester with trimethylsilyl bromide, as described in J. Chem. Soc., Chem. Comm., 739, 1979. The reaction is conducted in an inert solvent such as, for example, dichloromethane, optionally in the presence of a silylating agent such as bis(trimethylsilyl)trifluoroacetamide, at ambient temperature. A phosphonate monoester **103.2** in which R^1 is aralkyl such as benzyl, can be converted into the corresponding phosphonic acid **103.3** by hydrogenation over a palladium catalyst, or by treatment with hydrogen chloride in an ethereal solvent such as dioxan. A phosphonate monoester **103.2** in which R^1 is alkenyl such as, for example, allyl, can be converted into the phosphonic acid **103.3** by reaction with Wilkinson's catalyst in an aqueous organic solvent, for example in 15% aqueous acetonitrile, or in aqueous ethanol, for example using the procedure described in Helv. Chim. Acta., 68, 618, 1985. Palladium catalyzed hydrogenolysis of phosphonate esters **103.1** in which R^1 is benzyl is described in J. Org. Chem., 24, 434, 1959. Platinum-catalyzed hydrogenolysis of phosphonate esters **103.1** in which R^1 is phenyl is described in J. Am. Chem. Soc., 78, 2336, 1956.

The conversion of a phosphonate monoester **103.2** into a phosphonate diester **103.1** (Scheme **103**, Reaction **4**) in which the newly introduced R^1 group is alkyl, aralkyl, haloalkyl such as chloroethyl, or aralkyl can be effected by a number of reactions in which the substrate **103.2** is reacted with a hydroxy compound R^1OH , in the presence of a coupling agent. Suitable coupling agents are those employed for the preparation of carboxylate esters, and include a carbodiimide such as dicyclohexylcarbodiimide, in which case the reaction is preferably conducted in a basic organic solvent such as pyridine, or (benzotriazol-1-yl)oxytripyrrolidinophosphonium hexafluorophosphate (PYBOP, Sigma), in which case the reaction is performed in a polar solvent such as dimethylformamide, in the presence of a tertiary organic base such as diisopropylethylamine, or Aldrithiol-2 (Aldrich) in which case the reaction is conducted in a basic solvent such as pyridine, in the presence of a triaryl phosphine such as triphenylphosphine. Alternatively, the conversion of the phosphonate monoester **103.2** to the diester **103.1** can be effected by the use of the Mitsunobu reaction, as described above (Scheme **47**). The substrate is reacted with the hydroxy compound R^1OH , in the presence of diethyl azodicarboxylate and a triaryl phosphine such as triphenyl phosphine. Alternatively, the phosphonate monoester **103.2** can be transformed into the phosphonate diester **103.1**, in

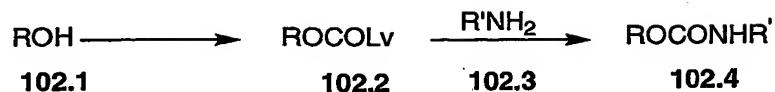
which the introduced R^1 group is alkenyl or aralkyl, by reaction of the monoester with the halide R^1Br , in which R^1 is as alkenyl or aralkyl. The alkylation reaction is conducted in a polar organic solvent such as dimethylformamide or acetonitrile, in the presence of a base such as cesium carbonate. Alternatively, the phosphonate monoester can be transformed into the phosphonate diester in a two step procedure. In the first step, the phosphonate monoester **103.2** is transformed into the chloro analog $RP(O)(OR^1)Cl$ by reaction with thionyl chloride or oxalyl chloride and the like, as described in Organic Phosphorus Compounds, G. M. Kosolapoff, L. Maeir, eds, Wiley, 1976, p. 17, and the thus-obtained product $RP(O)(OR^1)Cl$ is then reacted with the hydroxy compound R^1OH , in the presence of a base such as triethylamine, to afford the phosphonate diester **103.1**.

A phosphonic acid $R\text{-link-P}(O)(OH)_2$ can be transformed into a phosphonate monoester $RP(O)(OR^1)(OH)$ (Scheme **103**, Reaction **5**) by means of the methods described above of for the preparation of the phosphonate diester $R\text{-link-P}(O)(OR^1)_2$ **103.1**, except that only one molar proportion of the component R^1OH or R^1Br is employed.

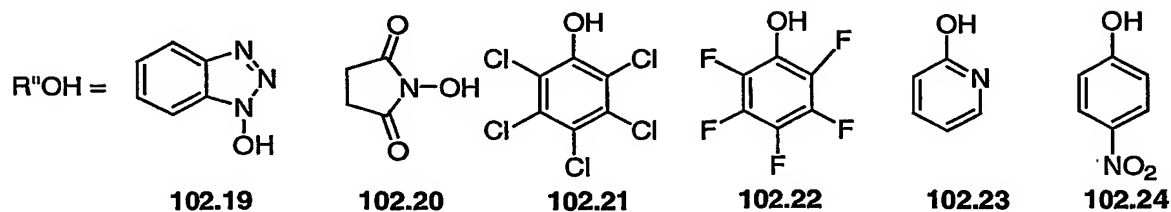
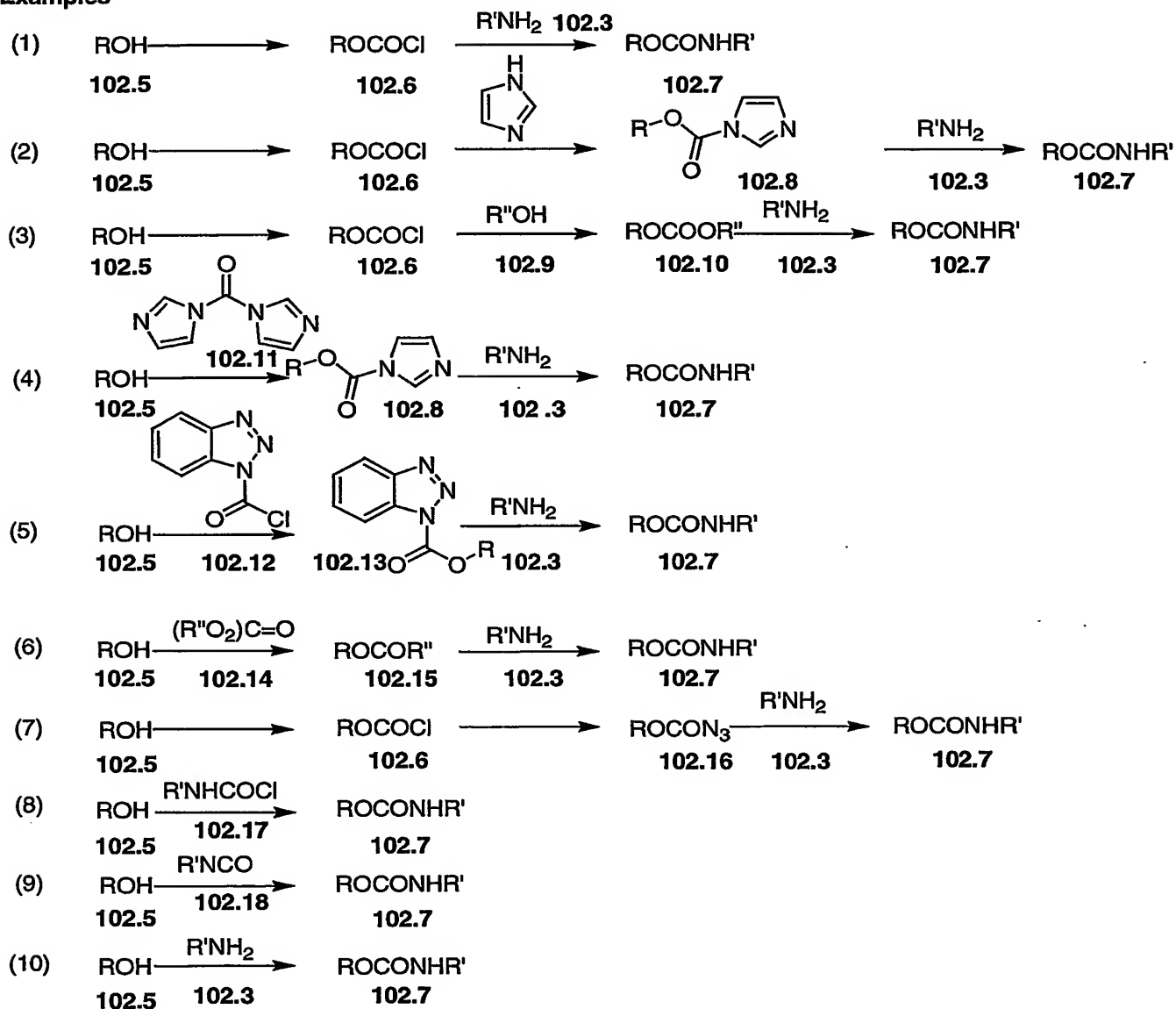
A phosphonic acid $R\text{-link-P}(O)(OH)_2$ **103.3** can be transformed into a phosphonate diester $R\text{-link-P}(O)(OR^1)_2$ **103.1** (Scheme **103**, Reaction **6**) by a coupling reaction with the hydroxy compound R^1OH , in the presence of a coupling agent such as Aldrithiol-2 (Aldrich) and triphenylphosphine. The reaction is conducted in a basic solvent such as pyridine. Alternatively, phosphonic acids **103.3** can be transformed into phosphonic esters **103.1** in which R^1 is aryl, by means of a coupling reaction employing, for example, dicyclohexylcarbodiimide in pyridine at ca 70° . Alternatively, phosphonic acids **103.3** can be transformed into phosphonic esters **103.1** in which R^1 is alkenyl, by means of an alkylation reaction. The phosphonic acid is reacted with the alkenyl bromide R^1Br in a polar organic solvent such as acetonitrile solution at reflux temperature, the presence of a base such as cesium carbonate, to afford the phosphonic ester **103.1**.

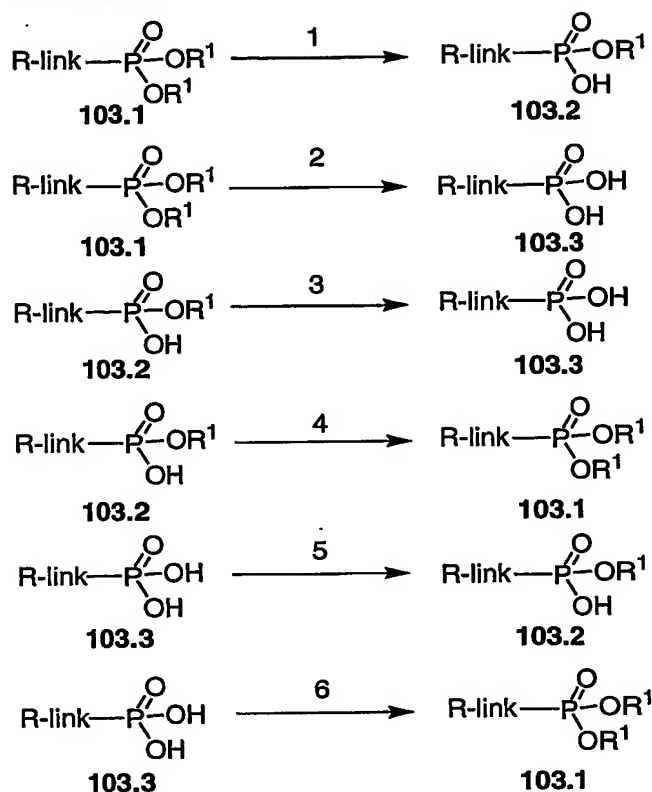
Scheme 102

General reaction



Examples



Scheme 103

General applicability of methods for introduction of phosphonate substituents.

The procedures described herein for the introduction of phosphonate moieties (Schemes 45 - 101) are, with appropriate modifications known to one skilled in the art, transferable to different chemical substrates. Thus, the methods described above for the introduction of phosphonate groups into hydroxymethyl benzoic acids (Schemes 45 - 52) are applicable to the introduction of phosphonate moieties into the dimethoxyphenol, quinoline, phenylalanine, thiophenol, tert. butylamine, benzylamine, decahydroisoquinoline or thiazolidine substrates, and the methods described herein for the introduction of phosphonate moieties into the dimethoxyphenol, quinoline, phenylalanine, thiophenol, tert. butylamine, benzylamine, decahydroisoquinoline or thiazolidine substrates, (Schemes 53 - 101) are applicable to the introduction of phosphonate moieties into carbinol substrates.

Preparation of phosphonate intermediates 11 and 12 with phosphonate moieties incorporated into the groups R^8CO and $\text{R}^{10}\text{R}^{11}\text{N}$.

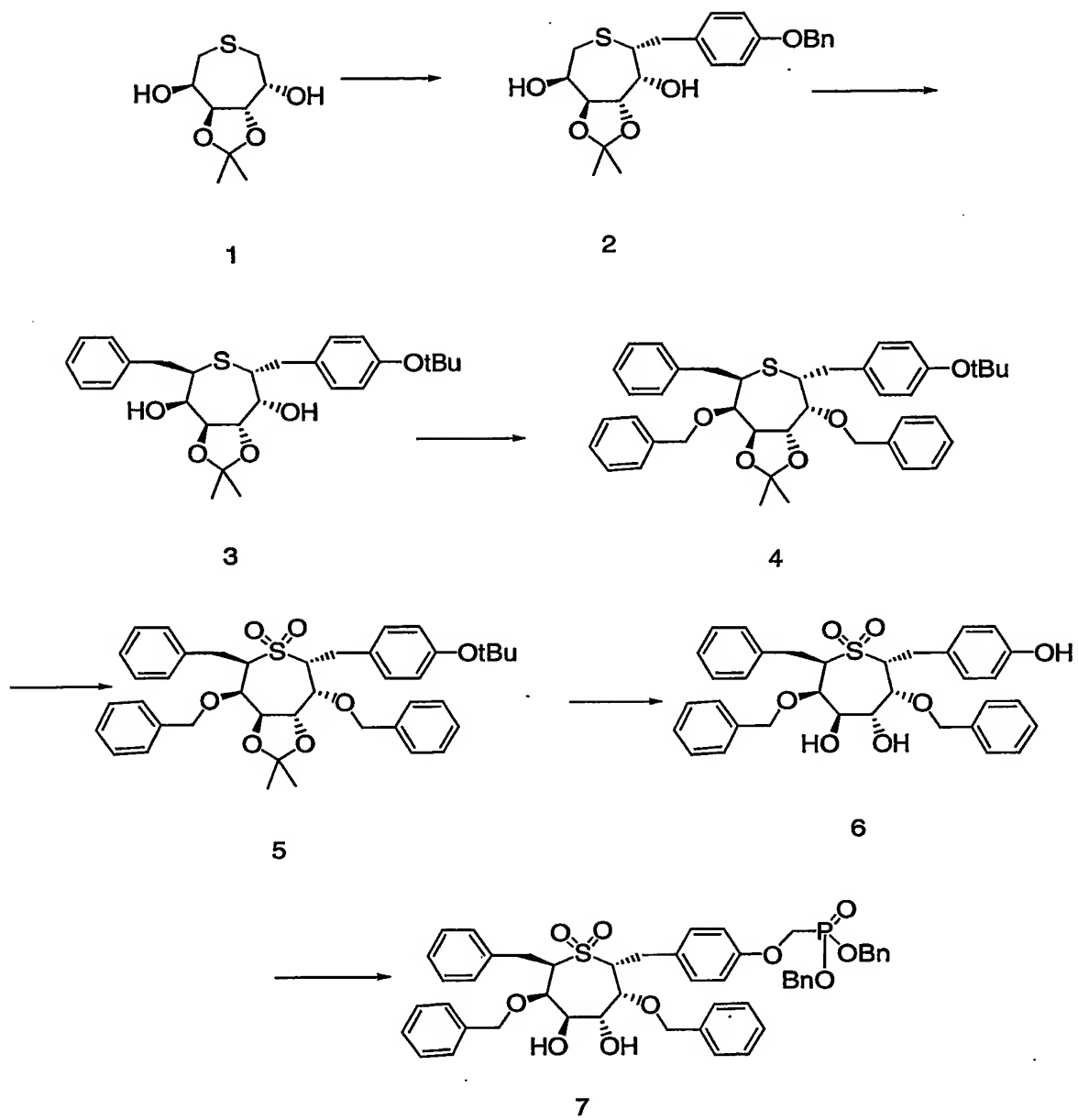
The chemical transformations described in Schemes 1 - 103 illustrate the preparation of compounds 1 -10 in which the phosphonate ester moiety is attached to the benzoic acid moiety, (Schemes 46 - 52), the dimethylphenol moiety (Schemes 53 - 56), the quinoline
5 carboxamide moiety (Schemes 57 - 61), the 5-hydroxyisoquinoline moiety (Schemes 62 - 66), the phenylalanine moiety (Schemes 67 - 71), the thiophenol moiety, (Schemes 72 - 83), the tert. butylamine moiety, (Schemes 84 - 87), the benzylamine moiety, (Schemes 88 - 90), the decahydroisoquinoline moiety, (Schemes 91 - 97) or the thiazolidine moiety, (Schemes 98 - 101). The various chemical methods employed for the preparation of phosphonate groups can,
10 with appropriate modifications known to those skilled in the art, be applied to the introduction of a phosphonate ester group into the compounds $R^8\text{COOH}$ and $R^{10}R^{11}\text{NH}$, as defined in Charts 3a, 3b, 3c and 4. The resultant phosphonate-containing analogs, designated as $R^{8a}\text{COOH}$ and $R^{10a}R^{11a}\text{NH}$ can then, using the procedures described above, be employed in the preparation of the compounds 11 and 12. The procedures required for the utilization of the
15 phosphonate-containing analogs $R^{8a}\text{COOH}$ and $R^{10a}R^{11a}\text{NH}$ are the same as those described above for the utilization of the $R^8\text{COOH}$ and $R^{10}R^{11}\text{NH}$ reactants.

Cyclic carbonyl phosphonate protease inhibitors (CCPPI)

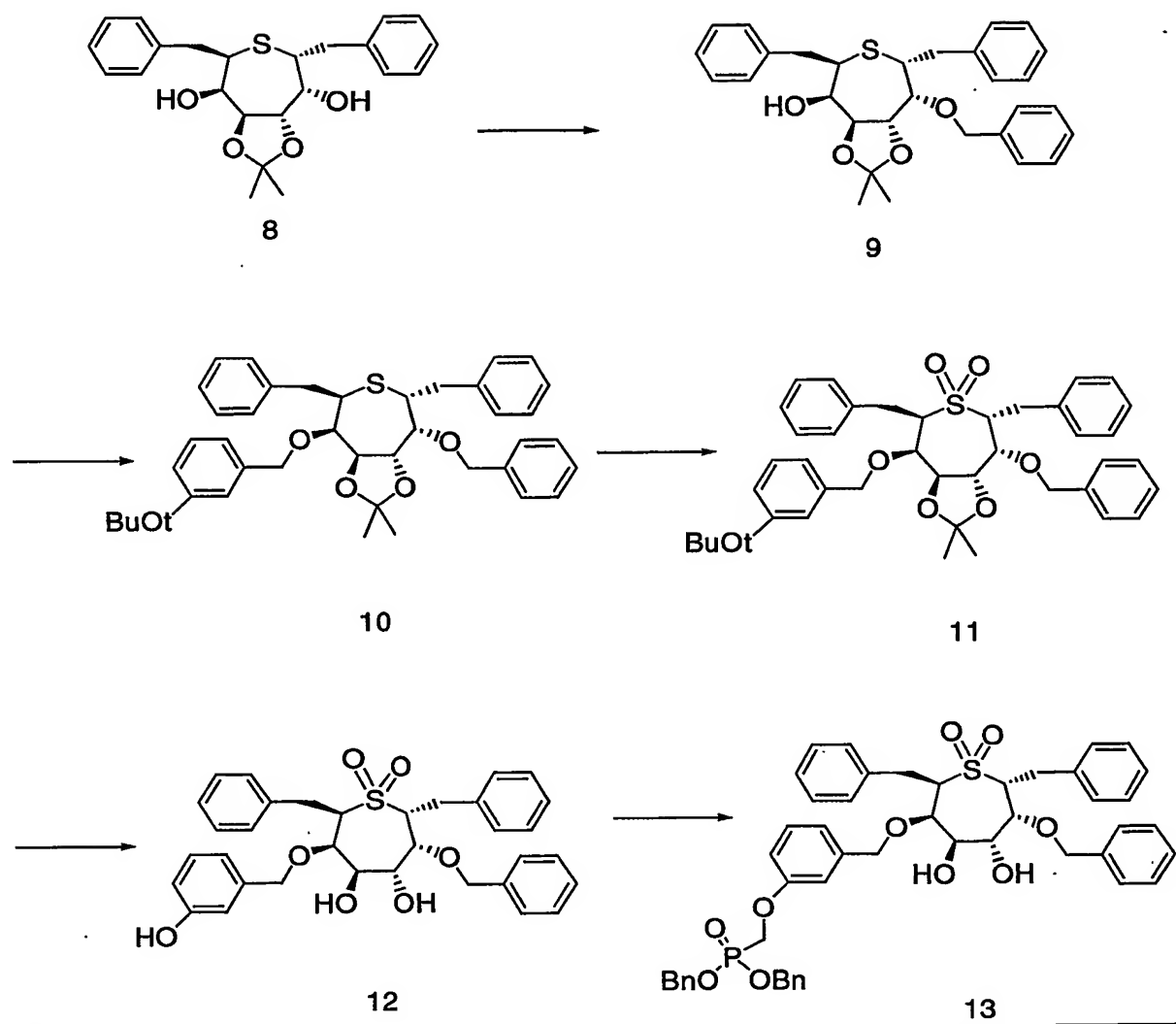
20 Scheme Section B

Schemes 1 and 2 are described below in the Examples.

Scheme 1



Scheme 2



Example Section B**Example 1**

Scheme 1 : Example, [4-(7-Benzyl-3,6-bis-benzyloxy-4,5-dihydroxy-1,1-dioxo-11 β -thiepan-2-ylmethyl)-phenoxy-methyl]-phosphonic acid dibenzyl ester (7)

The cyclic sulfide **1** is prepared according to the procedures reported by Kim et al. (J. Med. Chem. 1996, 39, 3431-3434) and Bischofberger (WO96/14314, Gilead Sciences). Treatment of the sulfide **1** with 4-benzyloxybenzaldehyde affords the benzyl ether **2** (J. Med. Chem. 1996, 39, 3431-3434). A second alkylation with benzaldehyde gives **3** which is subsequently treated with excess benzylbromide to afford the full substituted product **4**. Ozone is used to convert the sulfide to the sulfone **5** (J. Med. Chem. 1996, 39, 3431-3434). Sulfone **5** is treated with TFA to give the phenol **6** which upon alkylation with trifluoro-methanesulfonic acid bis-benzyloxy-phosphorylmethyl ester in the presence of base (e.g. cesium carbonate) gives the dibenzyl phosphonate **7**.

The meta analog, [3-(7-Benzyl-3,6-bis-benzyloxy-4,5-dihydroxy-1,1-dioxo-11 β -thiepan-2-ylmethyl)-phenoxy-methyl]-phosphonic acid dibenzyl ester and ortho analog, [2-(7-Benzyl-3,6-bis-benzyloxy-4,5-dihydroxy-1,1-dioxo-11 β -thiepan-2-ylmethyl)-phenoxy-methyl]-phosphonic acid dibenzyl ester are prepared using Scheme 1 except 4-benzyloxybenzaldehyde is replaced with 3-benzyloxybenzaldehyde and 2-benzyloxybenzaldehyde respectively.

Example 2

Scheme 2 : Example, [3-(2,7-Dibenzyl-6-benzyloxy-4,5-dihydroxy-1,1-dioxo-11 β -thiepan-3-ylomethyl)-phenoxy-methyl]-phosphonic acid dibenzyl ester (13).

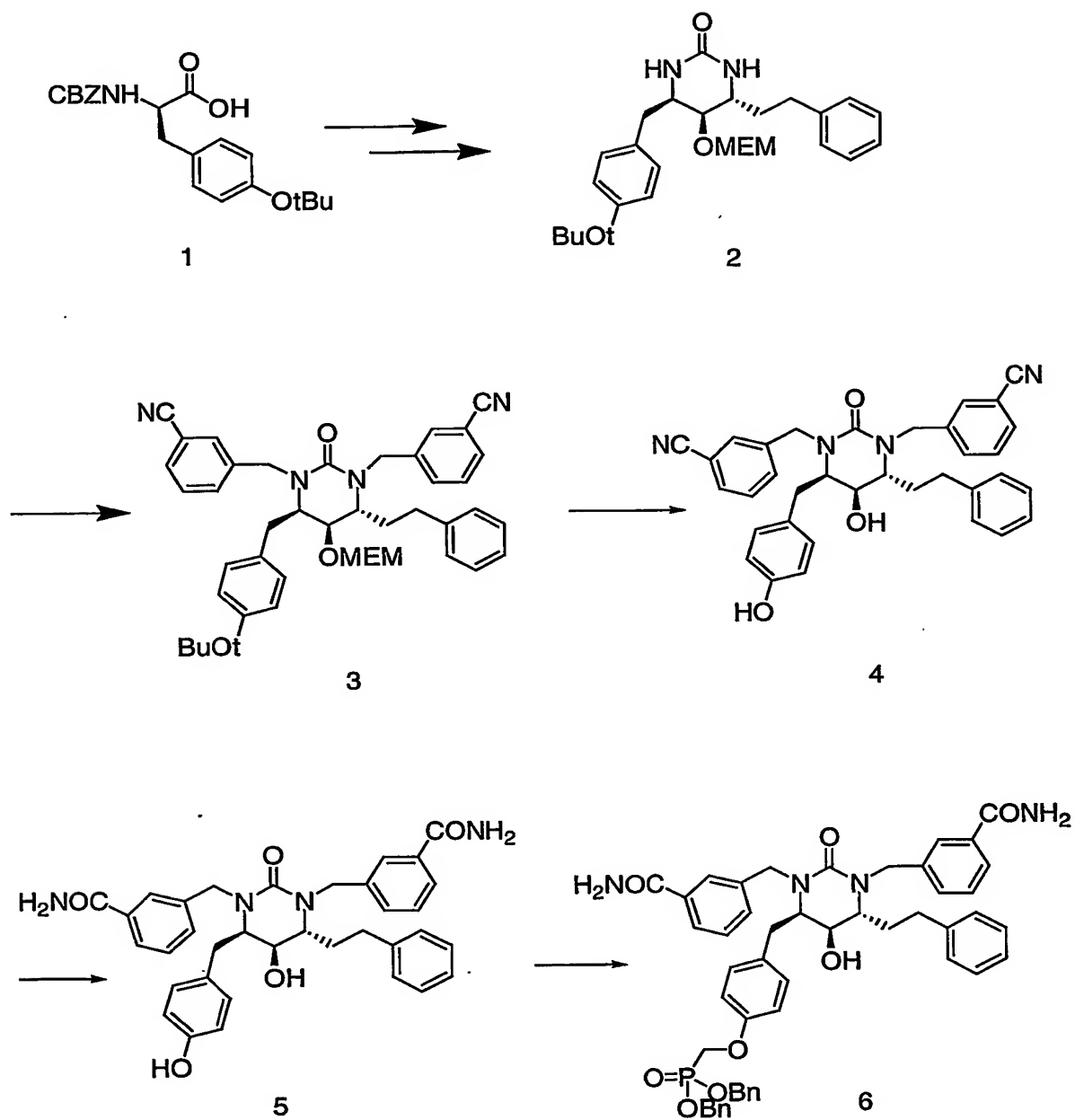
The sulfide **8** is prepared according to the procedure of Kim et al. (J. Med. Chem. 1996, 39, 3431-3434) and is then treated with benzyl bromide in the presence of sodium hydride to give the benzyl ether **9**. A second treatment with 3-t-butyloxybenzylchloride in the presence of sodium hydride affords the benzyl ether **10**. Ozone treatment of the benzyl ether **10** gives the sulfone **11**. (J. Med. Chem. 1996, 39, 3431-3434) which is then treated with TFA to give the phenol **12** (Green). Phenol **12** is treated with trifluoro-methanesulfonic acid bis-

benzyloxy-phosphorylmethyl ester in the presence of base (e.g. cesium carbonate) to give the dibenzyl phosphonate 13.

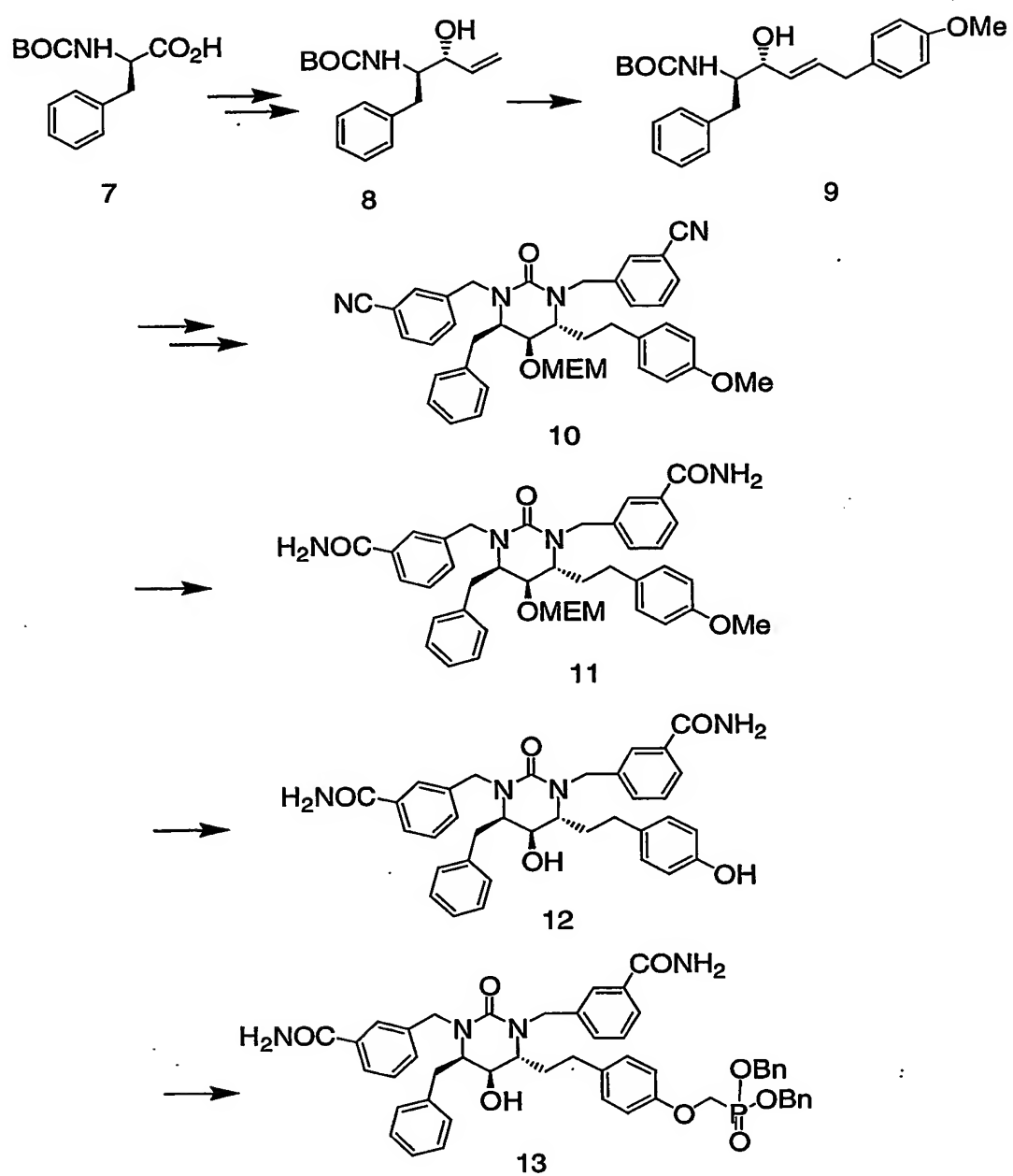
5 The para analog, [3-(2,7-Dibenzyl-6-benzyloxy-4,5-dihydroxy-1,1-dioxo-116-thiepan-3-yloxymethyl)-phenoxy-methyl]-phosphonic acid dibenzyl ester, and ortho analog, [3-(2,7-Dibenzyl-6-benzyloxy-4,5-dihydroxy-1,1-dioxo-116-thiepan-3-yloxymethyl)-phenoxy-methyl]-phosphonic acid dibenzyl ester, are prepared using the same procedures found in Scheme 2 except utilizing the 4-t-butyloxybenzylchloride and 2-t-butyloxybenzylchloride instead of 3-t-butyloxybenzylchloride. The benzylchlorides are prepared from the corresponding commercially available benzylalcohols by treatment with thionyl chloride (*Jour. Chem. Soc.*
10 (1956), 2455-2461).

Scheme Section C

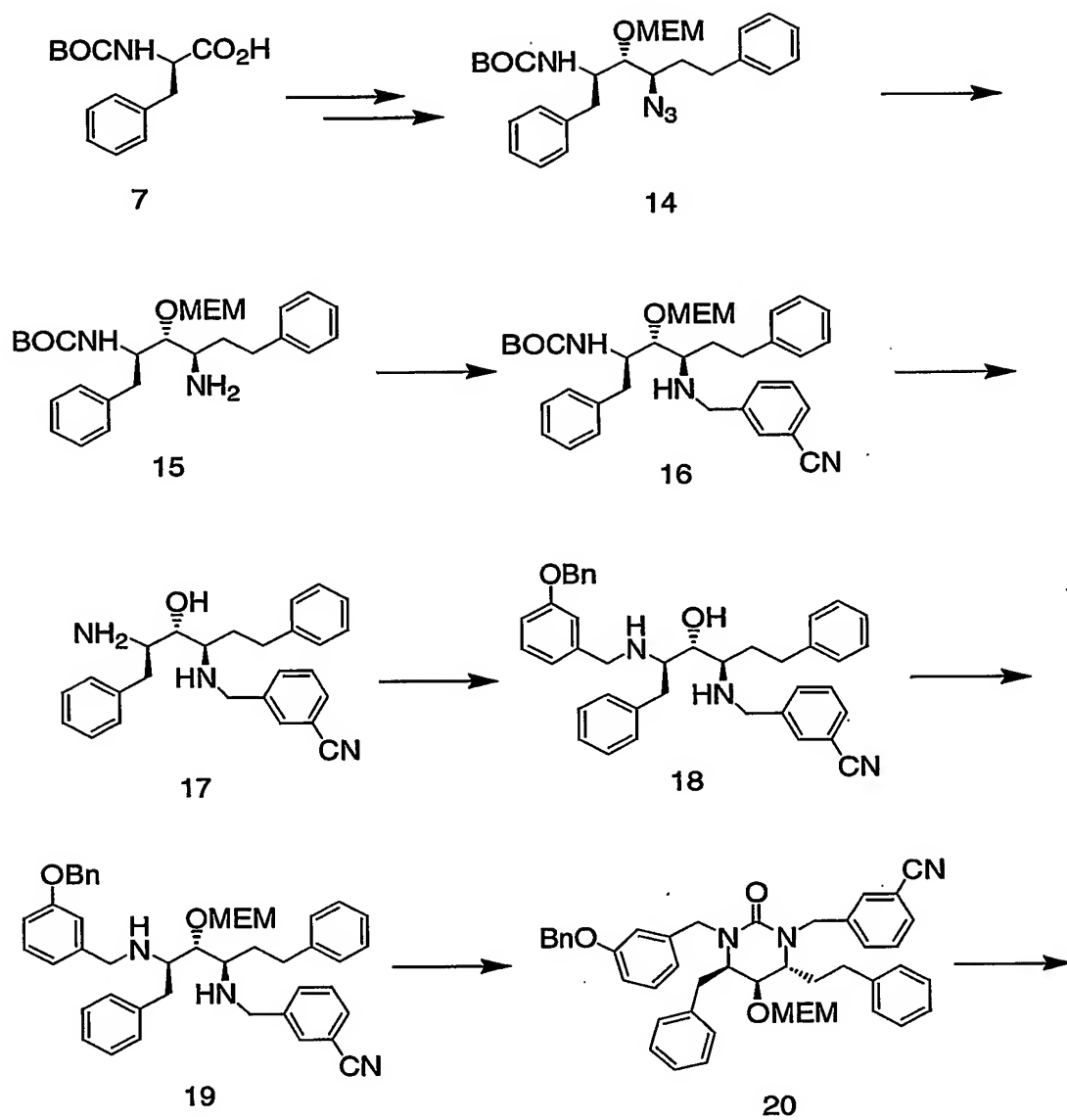
Schemes 1-4 are described in the Examples.

Scheme 1

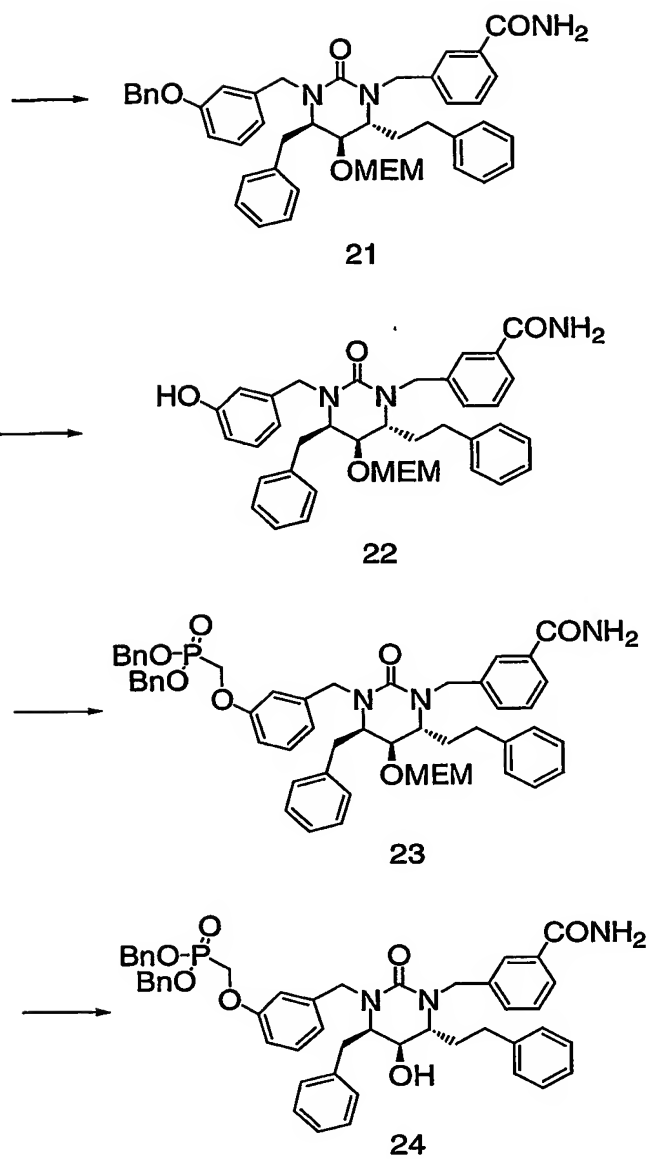
Scheme 2



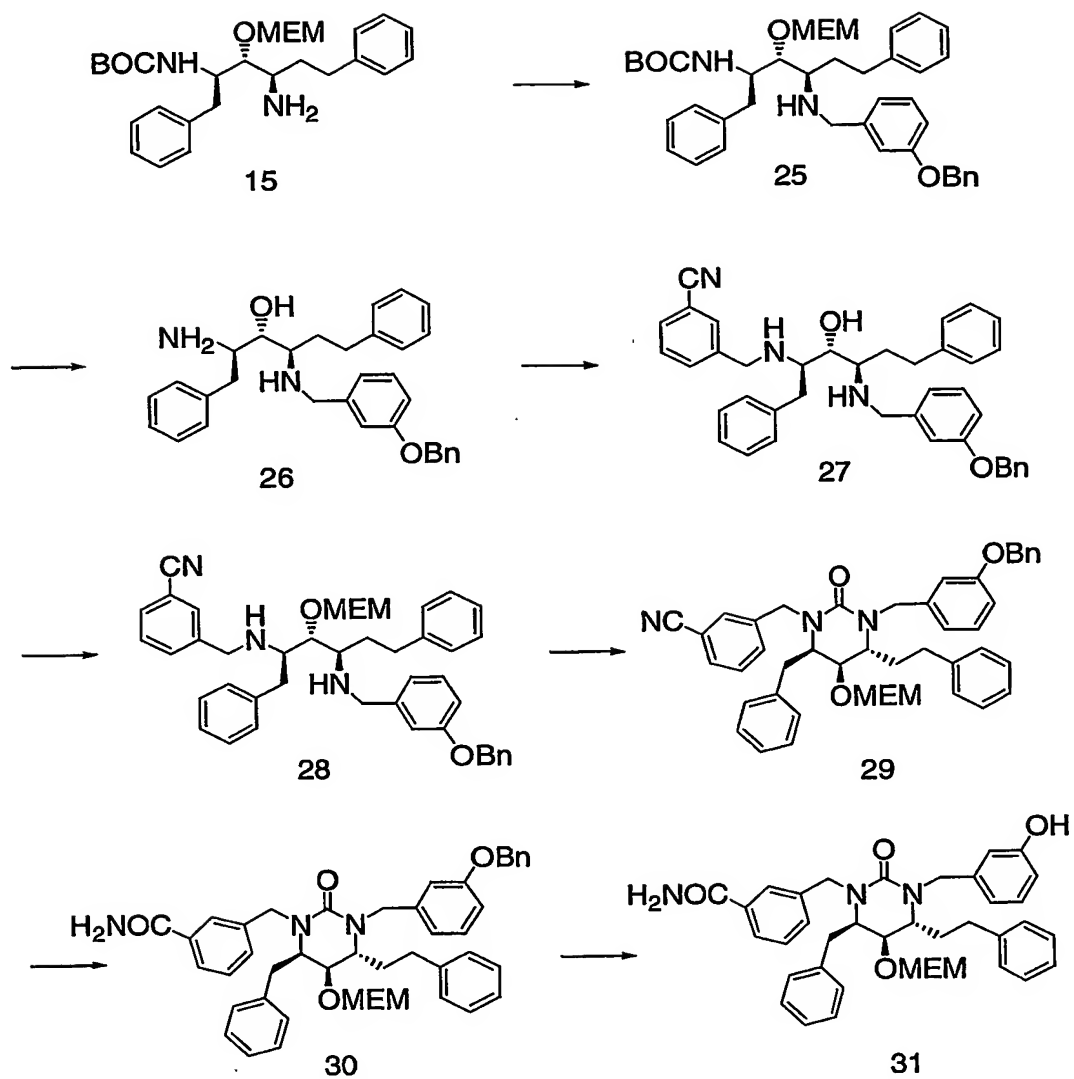
Scheme 3



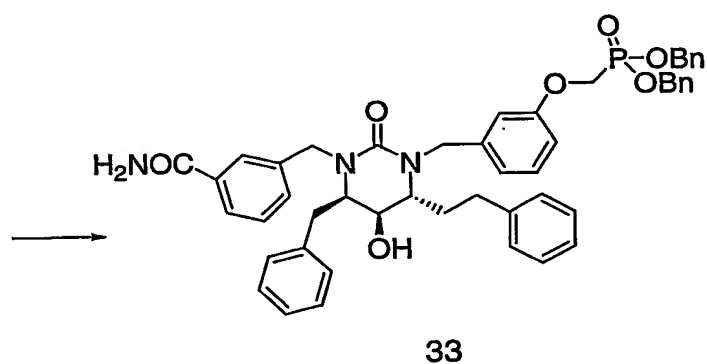
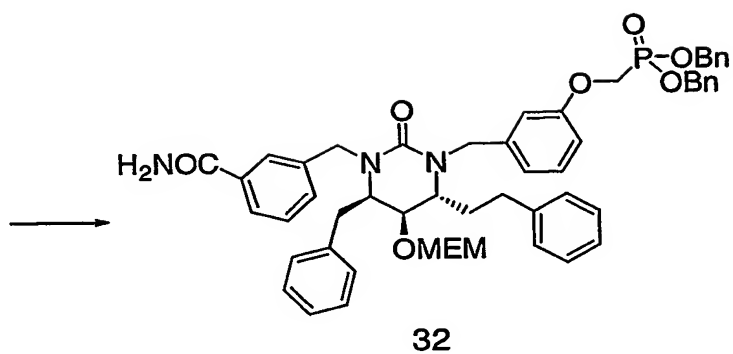
Scheme 3



Scheme 4



Scheme 4 (continued)



Example Section C

Example 1

Scheme 1 : Example, {4-[1,3-Bis-(3-carbamoyl-benzyl)-5-hydroxy-2-oxo-6-phenethyl-hexahydro-pyrimidin-4-ylmethyl]-phenoxy-methyl}-phosphonic acid dibenzyl ester (6)

Commercially available Z-D-Tyr(TBU)-OH 1 is converted to the tetrahydropyrimidine 2 using the same procedures reported by De Lucca for conversion of Z-Phe into the analogous tetrahydropyrimidinone (J. Med. Chem. 1997, 40, 1707-1719). Bis-alkylation by treatment with excess m-cyanobenzylbromide affords the disubstituted urea 3 (J. Med. Chem. 1997, 40, 1707-1719). Removal of the MEM group and the t-butyl ether using standard conditions e.g. TFA (Green) affords the diol 4. Treatment of the diol 4 with hydrogen peroxide in DMSO affords the carboxamide 5. Alkylation of 5 with trifluoro-methanesulfonic acid bis-benzyloxy-phosphorylmethyl ester in the presence of base (e.g. cesium carbonate) affords the dibenzyl phosphonate 6.

The meta analog, {3-[1,3-Bis-(3-carbamoyl-benzyl)-5-hydroxy-2-oxo-6-phenethyl-hexahydro-pyrimidin-4-ylmethyl]-phenoxy-methyl}-phosphonic acid dibenzyl ester and para analog, {2-[1,3-Bis-(3-carbamoyl-benzyl)-5-hydroxy-2-oxo-6-phenethyl-hexahydro-pyrimidin-4-ylmethyl]-phenoxy-methyl}-phosphonic acid dibenzyl ester are prepared using Scheme 1 except substituting Z-D-m-Tyr(TBU)-OH and Z-D-o-Tyr(TBU)-OH for Z-D-Tyr(TBU)-OH respectively. The Z-D-m-Tyr(TBU)-OH and Z-D-o-Tyr(TBU)-OH amino acids are prepared from the unprotected amino acids. Thus, D-m-Tyr-OH and D-o-Tyr-OH (see Abbott scheme 1) are treated with dibenzyl dicarbonate in the presence of base e.g. triethylamine to afford the Z-D-m-Tyr-OH and Z-D-o-Tyr-OH protected amino acids respectively. Further treatment of Z-D-m-Tyr-OH and Z-D-o-Tyr-OH with t-butyl chloride in the presence of base e.g. pyridine affords the Z-D-m-Tyr(TBU)-OH and Z-D-o-Tyr(TBU)-OH amino acids respectively (Green).

Example 2

Scheme 2 : Example, (4-{2-[6-Benzyl-1,3-bis-(3-carbamoyl-benzyl)-5-(2-methoxy-ethoxymethoxy)-2-oxo-hexahydro-pyrimidin-4-yl]-ethyl}-phenoxy-methyl)-phosphonic acid dibenzyl ester (13)

Boc-Phe 7 is converted to the allylic alcohol 8 using the same procedures reported by De Lucca et al. for the conversion of Z-Phe to the corresponding Z- allylic alcohol (J. Med. Chem. 1997, 40, 1707-1719). The allylic alcohol 8 is reacted with 4-methoxybenzylmagnesium chloride to afford the alkene 9 (J. Med. Chem. 1997, 40, 1707-1719). The 4-methoxybenzylmagnesium chloride is prepared from 4-methoxybenzylchloride according to the procedure of Van Campen et al. (J. Amer. Chem. Soc. 1948, 70 p2296). The alkene 9 is converted to the tetrahydropyrimidinone 10 using the same series of procedures reported by De Lucca et al. (J. Med. Chem. 1997, 40, 1707-1719). Treatment of the nitrile 10 with hydrogen peroxide in DMSO affords the carboxamide 11 (Synthesis, 1989, 949-950). The carboxamide 11 is treated with trimethylsilylbromide to form the phenol 12 (Green) which is then alkylated with trifluoro-methanesulfonic acid bis-benzyloxy-phosphorylmethyl ester in the presence of base (e.g. cesium carbonate) to yield the dibenzyl phosphonate 13.

The ortho, (2-{2-[6-Benzyl-1,3-bis-(3-carbamoyl-benzyl)-5-(2-methoxy-ethoxymethoxy)-2-oxo-hexahydro-pyrimidin-4-yl]-ethyl}-phenoxy-methyl)-phosphonic acid dibenzyl ester and meta, (3-{2-[6-Benzyl-1,3-bis-(3-carbamoyl-benzyl)-5-(2-methoxy-ethoxymethoxy)-2-oxo-hexahydro-pyrimidin-4-yl]-ethyl}-phenoxy-methyl)-phosphonic acid dibenzyl ester analogs, are prepared using the same procedures reported in Scheme 2 except 4-methoxybenzylmagnesium chloride is replaced with 2-methoxybenzylmagnesium chloride and 3-methoxybenzylmagnesium chloride respectively. The grignard reagents are prepared from commercially available benzyl chlorides using the procedure of Van Campen et al. (J. Amer. Chem. Soc. 1948, 70 p2296).

25 Example 3

Scheme 3 : Example, {3-[6-Benzyl-3-(3-carbamoyl-benzyl)-5-hydroxy-2-oxo-4-phenethyl-tetrahydro-pyrimidin-1-ylmethyl]-phenoxy-methyl}-phosphonic acid dibenzyl ester (24).

Boc-Phe 7 is converted into the azide 14 using the same procedures reported by De Lucca et al. for the conversion of CBZ-Phe into the analogous CBZ azide (J. Med. Chem. 1997, 40, 1707-1719). Catalytic hydrogenolysis of the azide affords the amine 15 (J. Med. Chem. 1997, 40, 1707-1719). Reductive amination of the amine with 3-cyanobenzaldehyde (US 6313110)

affords the secondary amine 16. Treatment with 4N HCl affords the primary amine 17 (Green). Reductive amination with 3-benzyloxybenzaldehyde affords the benzyl ether 18 (US 6313110). Treatment of the benzyl ether 18 with MEM-chloride in the presence of base (e.g. DIEA) forms the MEM protected product 19 (J. Med. Chem. 1997, 40, 1707-1719).

- 5 Treatment of diamine 19 with CDI affords the tetrahydropyrimidinone 20. Treatment of the nitrile 20 with DMSO and hydrogen peroxide (Synthesis 1989, 949-950) affords the carboxamide 21. Catalytic hydrogenolysis affords the phenol 22 (Green) which is then alkylated with trifluoro-methanesulfonic acid bis-benzyloxy-phosphorylmethyl ester in the presence of base (e.g. cesium carbonate) to yield the dibenzyl phosphonate 23. Removal of
10 the MEM group using trifluoroacetic acid affords the product 24 (Green).

- The ortho {2-[6-Benzyl-3-(3-carbamoyl-benzyl)-5-hydroxy-2-oxo-4-phenethyl-tetrahydro-pyrimidin-1-ylmethyl]-phenoxy-methyl}-phosphonic acid dibenzyl ester. and para, {4-[6-Benzyl-3-(3-carbamoyl-benzyl)-5-hydroxy-2-oxo-4-phenethyl-tetrahydro-pyrimidin-1-ylmethyl]-phenoxy-methyl}-phosphonic acid dibenzyl ester are prepared using the same
15 procedures reported in Scheme 3 except substituting 3-benzyloxybenzaldehyde with 2-benzyloxybenzaldehyde and 4-benzyloxybenzaldehyde respectively.

Example 4

- 20 Scheme 4 : Example, {3-[4-Benzyl-3-(3-carbamoyl-benzyl)-5-hydroxy-2-oxo-6-phenethyl-tetrahydro-pyrimidin-1-ylmethyl]-phenoxy-methyl}-phosphonic acid dibenzyl ester (33)

- The amine 15 (Scheme 3) is transformed to the secondary amine 25 through reductive amination with 3-benzyloxybenzaldehyde (US 6313110). Treatment of BOC-amine 25 with
25 trifluoroacetic acid releases the primary amine 26 (Green) which is then subjected to a second reductive amination with 3-cyanobenzaldehyde to afford the bis-substituted amine 27 (US 6313110). Treatment of the benzyl ether 27 with MEM-chloride in the presence of base (e.g. DIEA) forms the MEM protected product 28 (J. Med. Chem. 1997, 40, 1707-1719). Treatment of diamine 28 with CDI affords the tetrahydropyrimidinone 29. Treatment of the
30 nitrile 29 with DMSO and hydrogen peroxide (Synthesis 1989, 949-950) affords the carboxamide 30. Catalytic hydrogenolysis affords the phenol 31 (Green) which is then alkylated with trifluoro-methanesulfonic acid bis-benzyloxy-phosphorylmethyl ester in the

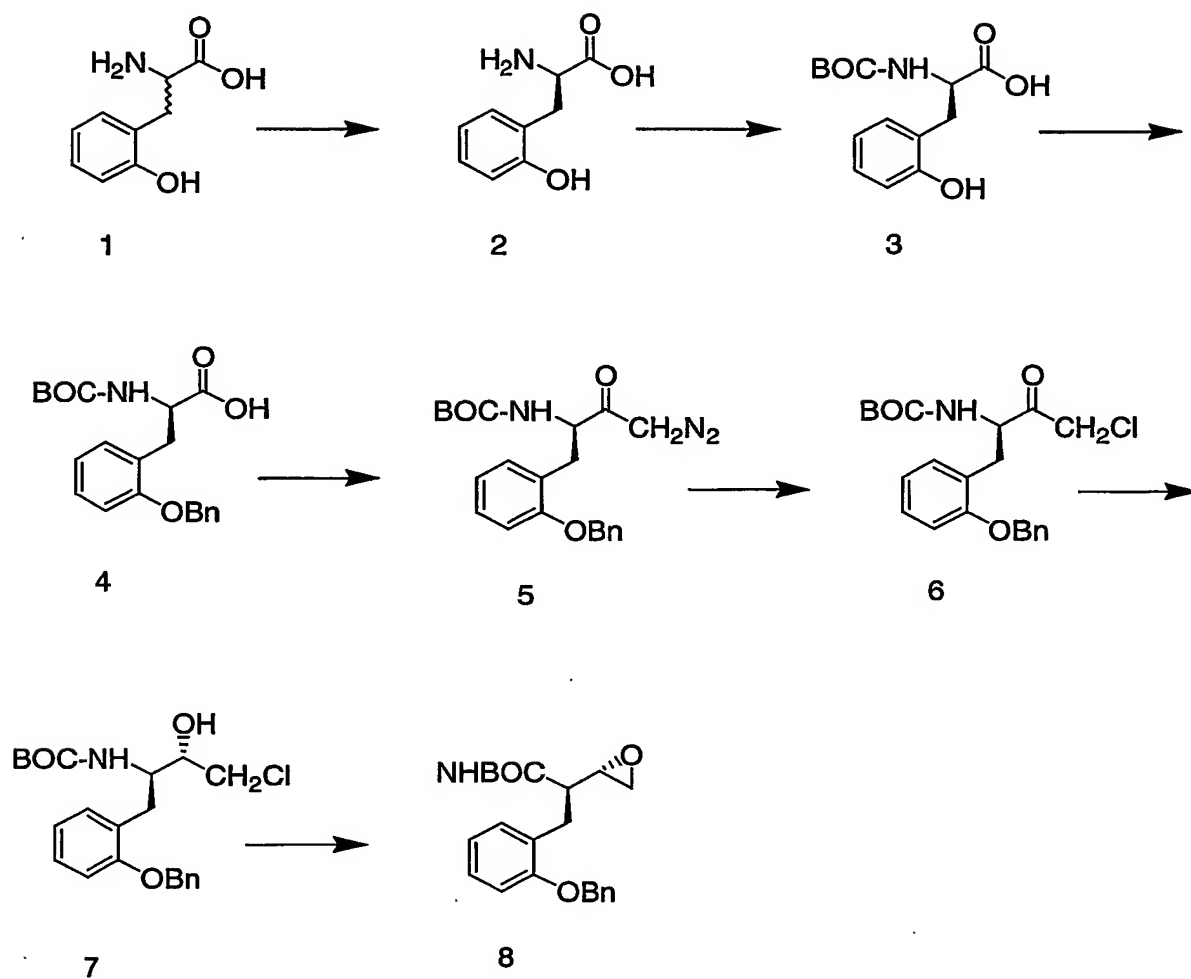
presence of base (e.g. cesium carbonate) to yield the dibenzyl phosphonate 32. Removal of the MEM group using trifluoroacetic acid affords the product 33 (Green).

Example 5

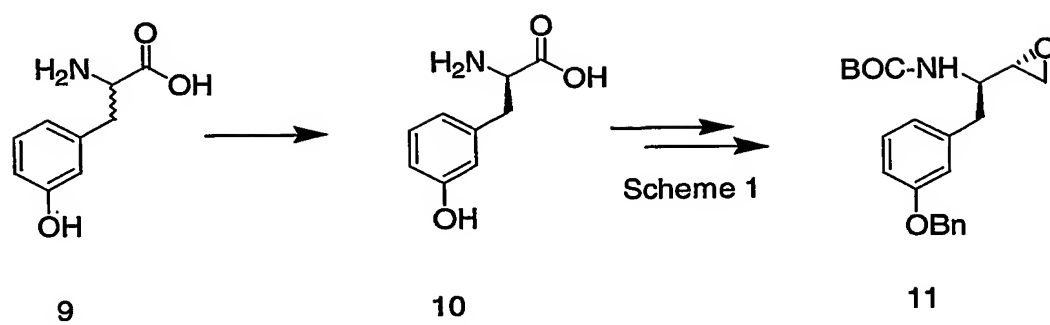
- 5 Ortho analog, {2-[4-Benzyl-3-(3-carbamoyl-benzyl)-5-hydroxy-2-oxo-6-phenethyl-tetrahydro-pyrimidin-1-ylmethyl]-phenoxy-methyl}-phosphonic acid dibenzyl ester and para analog, {4-[4-Benzyl-3-(3-carbamoyl-benzyl)-5-hydroxy-2-oxo-6-phenethyl-tetrahydro-pyrimidin-1-ylmethyl]-phenoxy-methyl}-phosphonic acid dibenzyl ester are prepared using Scheme 4 except replacing 3-benzyloxybenzaldehyde with 2- benzyloxybenzaldehyde and 4-
- 10 benzyloxybenzaldehydes respectively.

Scheme Section D

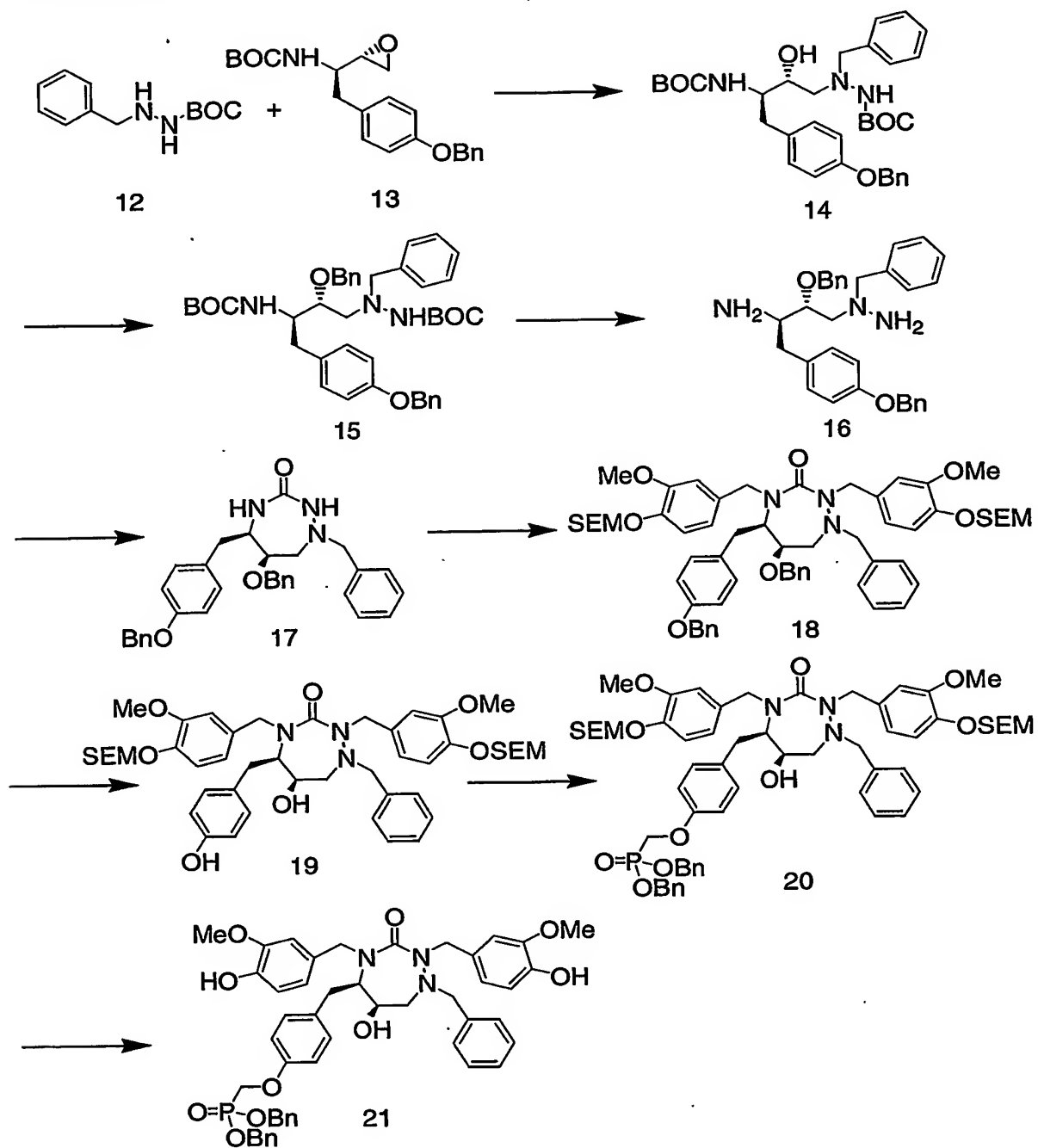
Schemes 1-6 are described in the examples.

Scheme 1

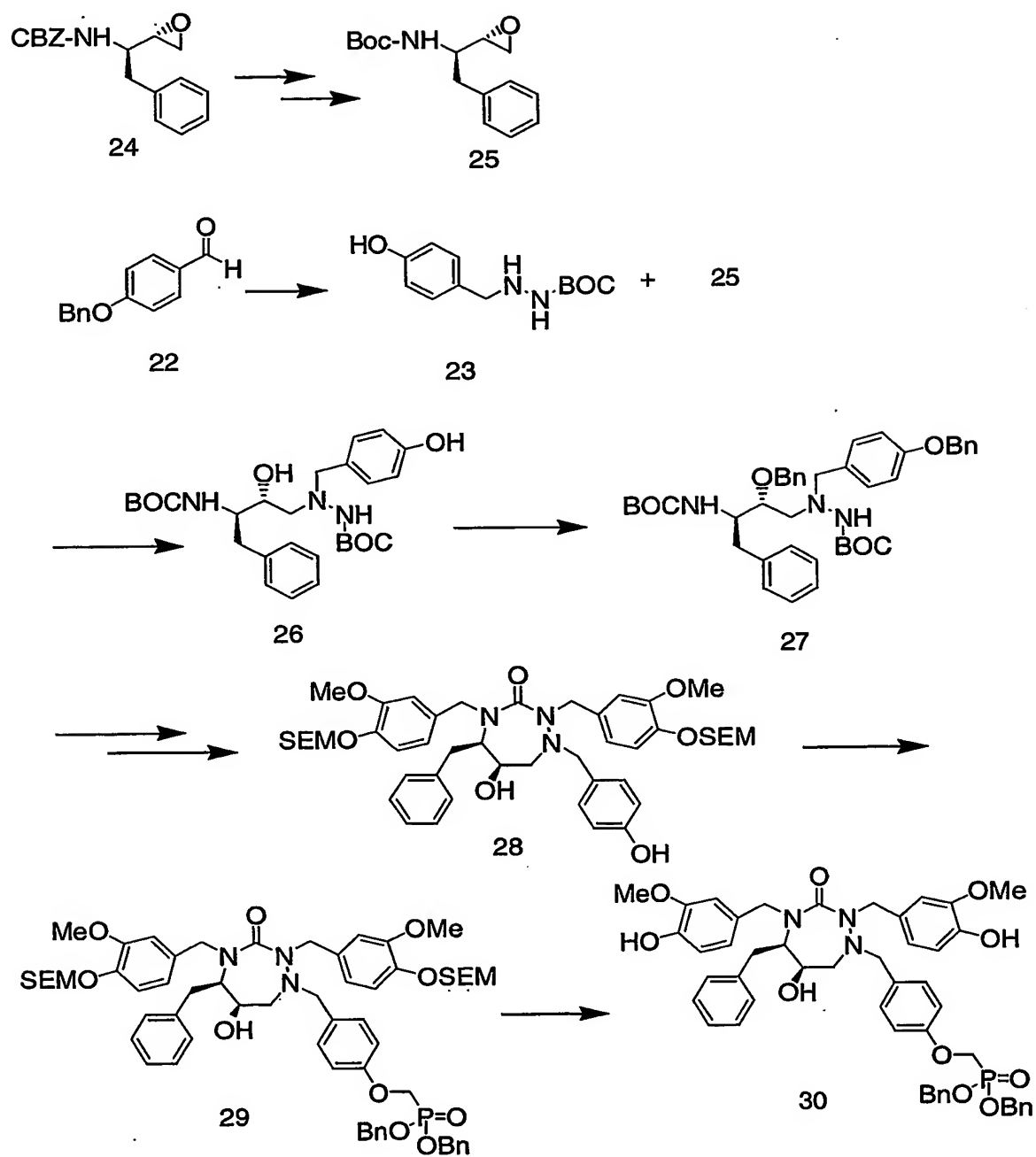
Scheme 2



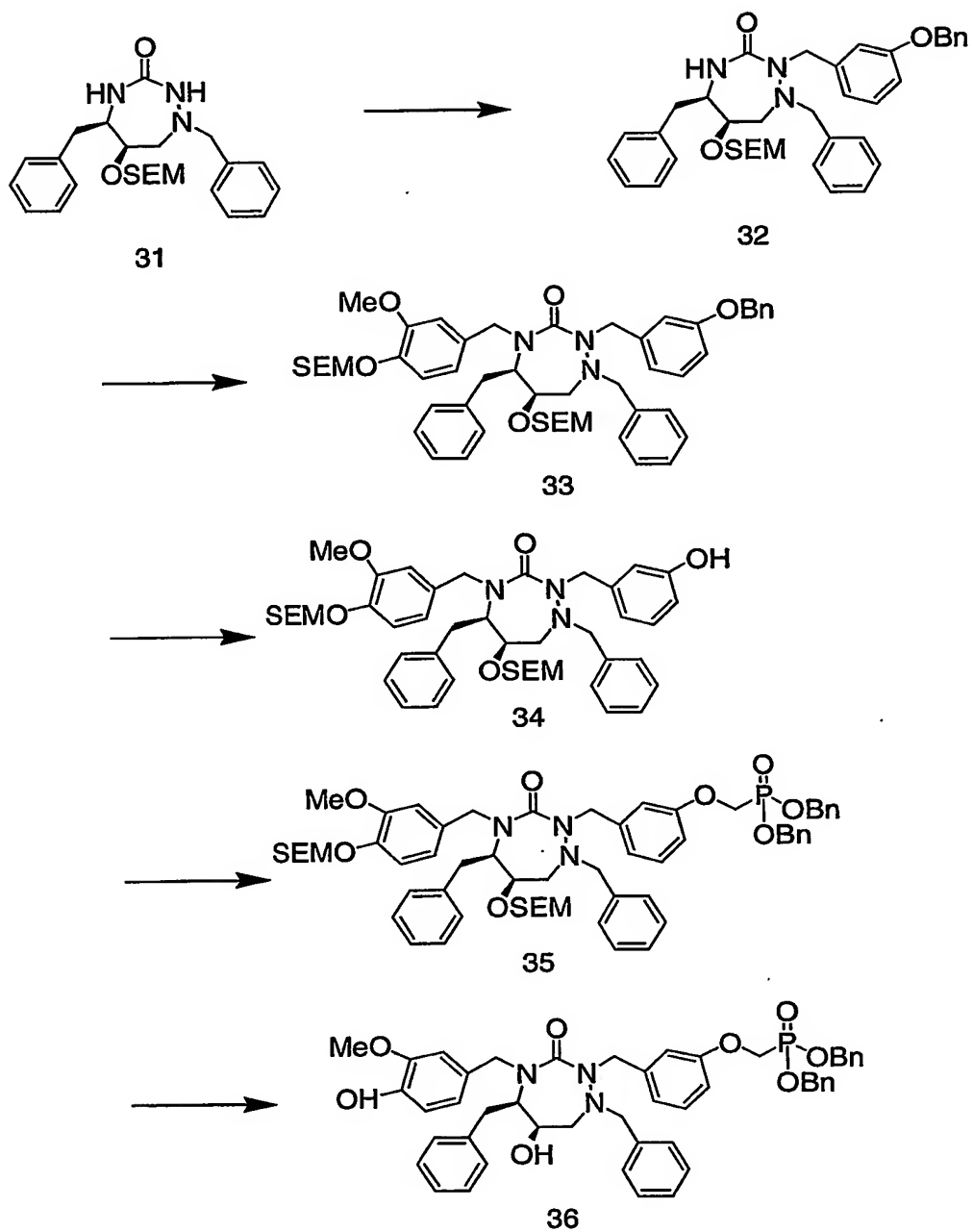
Scheme 3



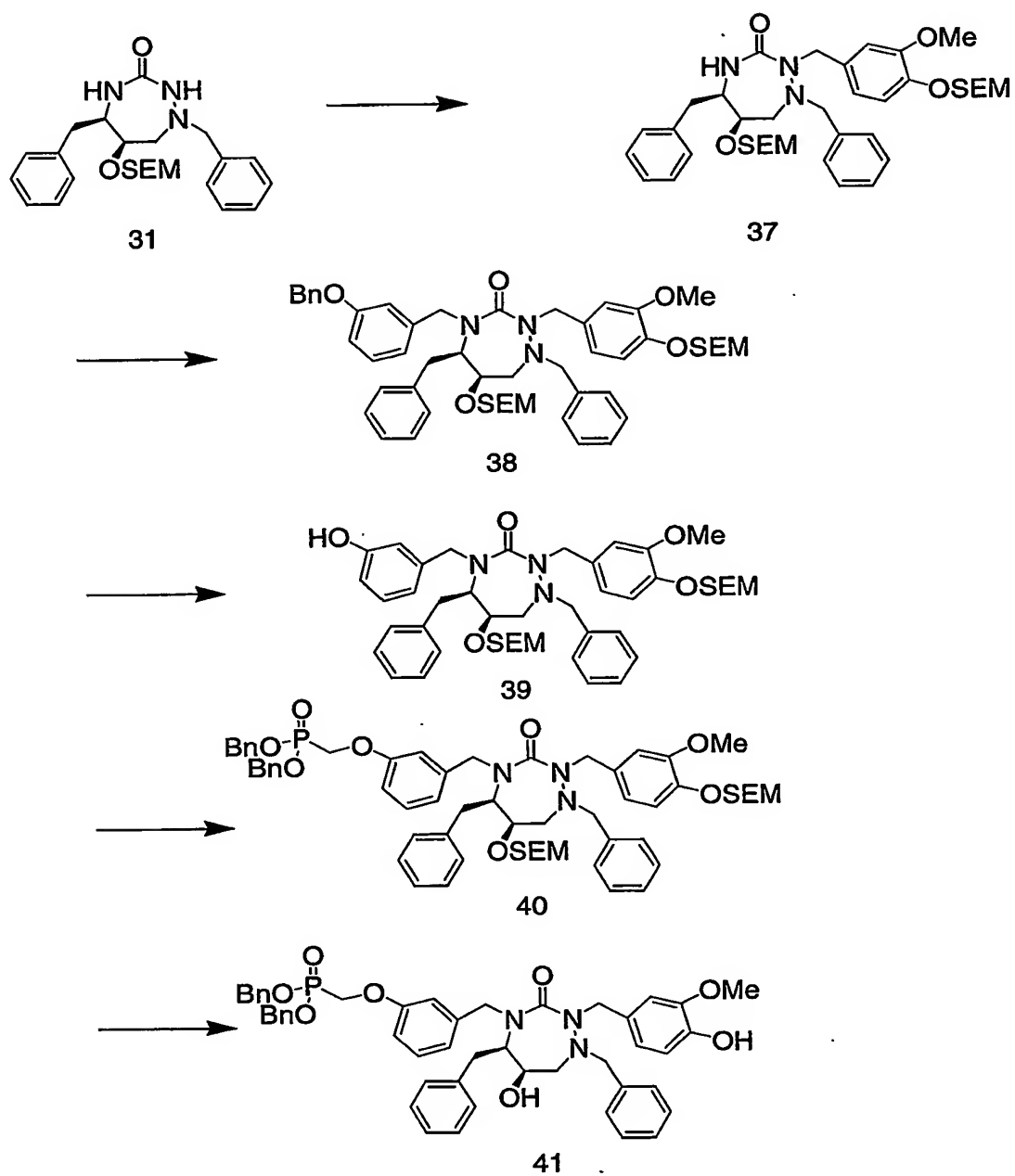
Scheme 4



Scheme 5



Scheme 6



Example Section D

Example 1

Scheme 1 : Example; [2-(2-Benzyloxy-phenyl)-1-oxiranyl-ethyl]-carbamic acid tert-butyl ester
5 (8)

Commercially available DL-o-tyrosine **1** (Fluka) is treated with L-aminoacid oxidase and oxygen according to the procedure of Sun et al. (J. Med. Chem. 1998, 41, 1034-1041) to afford the D-o-tyrosine **2**. Reaction with di-t-butyl-dicarbonate in the presence of base affords
10 the boc protected amino acid **3** (J. Med. Chem. 1998, 41, 1034-1041). The boc protected acid **3** is then treated with benzyl bromide in the presence of potassium carbonate to afford the benzyl ether **4** (J. Med. Chem. 1998, 41, 1034-1041). The four step sequence reported for the preparation of the corresponding epoxide of phenylalanine (see J. Med. Chem. 1994, 37, 1758-1768) is used to prepare the desired epoxides. Thus, the acid **4** is treated with
15 isobutylchloroformate in the presence of N-methylmorpholine to afford the mixed anhydride which is then treated with diazomethane to afford the α -diazoketone **5** (see scheme 1). The ketone **5** is treated with HCl to form the α -chloroketone **6** which is then reduced with sodium borohydride to form the chloro alcohol **7**. The 2S, 3R diastereoisomer is separated by chromatography and treated with base (e.g. potassium hydroxide) to afford the epoxide **8**.

20 Commercially available DL-m-tyrosine **9** (Aldrich) is resolved by treatment with α -chymotrypsin to afford D-m-tyrosine **10** (Recl.: J. R. Neth. Chem. Soc. 1984, 103, 4, p110-111.) (Scheme 2). The tyrosine **10** is then treated in the same manner as the D-o-tyrosine (Scheme 1) to form the m-benzyloxy epoxide **11**.

25 The Boc-D-Tyr(Bzl)-OH acid is commercially available (Bachem) and is treated according to the four step procedure in Scheme 1 to generate the p-benzyloxy epoxide **13** shown in Scheme 3.

30 Example 2

Scheme 3 : Example, {4-[1-Benzyl-6-hydroxy-2,4-bis-(4-hydroxy-3-methoxy-benzyl)-3-oxo-[1,2,4]triazepan-5-ylmethyl]-phenoxy-methyl}-phosphonic acid dibenzyl ester

The boc protected benzylhydrazine 12 is prepared by condensation of boc-carbazate with benzaldehyde followed by catalytic hydrogenolysis (J. Chem. Soc. Perkin Trans. I 1975, 1712-1720). Treatment of the epoxide 13 with the boc protected benzylhydrazine 12 affords the
5 alcohol 14 (J. Med. Chem. 1996, 39, 392-397). Benzylation of the secondary alcohol with benzylchloride in the presence of base (Green) affords the benzylether 15. Deprotection of the BOC groups with trifluoroacetic acid yields the diamine 16 (Green). CDI mediated cyclization affords the cyclic triazacycloheptanone 17 (J. Med. Chem. 1996, 39, 392-397). Alkylation of the nitrogens with [2-(4-chloromethyl-2-methoxy-phenoxy-methoxy)-ethyl]-trimethyl-silane
10 (prepared according to the reference J. Med. Chem. 1996, 39, 392-397) affords the bis-substituted triazacycloheptanone 18 (J. Med. Chem. 1996, 39, 392-397). Catalytic hydrogenolysis affords the unprotected phenol 19 (Green) which upon alkylation with trifluoro-methanesulfonic acid bis-benzyloxy-phosphorylmethyl ester in the presence of base (e.g. cesium carbonate) yields the dibenzyl phosphonate 20. Removal of the silyl protecting
15 groups using trimethylsilyl chloride or anhydrous HCl in methanol affords the dibenzyl phosphonate ester product 21 (J. Med. Chem. 1996, 39, 392-397).
The meta substituted analog {3-[1-Benzyl-6-hydroxy-2,4-bis-(4-hydroxy-3-methoxy-benzyl)-3-oxo-[1,2,4]triazepan-5-ylmethyl]-phenoxy-methyl}-phosphonic acid dibenzyl ester or the ortho analog, {2-[1-Benzyl-6-hydroxy-2,4-bis-(4-hydroxy-3-methoxy-benzyl)-3-oxo-
20 [1,2,4]triazepan-5-ylmethyl]-phenoxy-methyl}-phosphonic acid dibenzyl ester, are prepared using the same methods except replacing the p-benzyloxyepoxide 13 with the meta- and ortho-substituted benzyloxy epoxides, 11 and 8, respectively.

Example 3

25 Scheme 4 : Example, {4-[5-Benzyl-6-hydroxy-2,4-bis-(4-hydroxy-3-methoxy-benzyl)-3-oxo-[1,2,4]triazepan-1-ylmethyl]-phenoxy-methyl}-phosphonic acid dibenzyl ester (30)

p-Benzyloxybenzaldehyde 22 is treated with boc-carbazate and then reduced by catalytic hydrogenolysis to afford the hydrazine 23 (J. Chem. Soc. Perkin Trans. I 1975, 1712-1720).
30 The Boc epoxide 25 is prepared from the corresponding CBZ epoxide 24 by catalytic hydrogenolysis followed by treatment with BOC anhydride (Green). The CBZ- epoxide 24 is prepared according to the procedure of Sham et al. (J. Med. Chem. 1996, 39, 392-397).

Treatment of the epoxide 25 with the hydrazine 23 affords the alcohol 26. The alcohol 26 is treated with benzyl bromide in the presence of base (e.g. cesium carbonate) to afford the dibenzyl compound 27 (Green). The Boc groups are then removed using trifluoroacetic acid to yield diamine 28 (Green). Subjecting the diamine 28 to the same procedures shown in Scheme 1 then affords the dibenzyl phosphonate ester 29. Removal of the silyl protecting groups using trimethylsilyl chloride or anhydrous HCl in methanol affords the dibenzyl phosphonate ester product 30 (*J. Med. Chem.* 1996, 39, 392-397).

The corresponding meta- and ortho- analogs are prepared using the same procedures as in Scheme 4 except substituting p-benzyloxybenzaldehyde with m- or o-benzyloxybenzaldehyde respectively.

Example 4

Scheme 5: {3-[1,5-Dibenzyl-4-(4-hydroxy-3-methoxy-benzyl)-3-oxo-6-(2-trimethylsilanyl-ethoxymethoxy)-[1,2,4]triazepan-2-ylmethyl]-phenoxy-methyl}-phosphonic acid dibenzyl ester (36)

The SEM protected triazacycloheptanone 31 is prepared according to the reported procedure of Sham et al. (*J. Med. Chem.* 1996, 39, 392-397). Regioselective alkylation by treatment of the triazacycloheptanone with m-benzyloxybenzylchloride and sodium hydride in DMF affords 32 which is then alkylated a second time under similar conditions to afford the bis-substituted compound 33 (*J. Med. Chem.* 1996, 39, 392-397). Catalytic hydrogenolysis affords the phenol 34 (Green). Alkylation with trifluoro-methanesulfonic acid bis-benzyloxy-phosphorylmethyl ester using the standard conditions affords the dibenzyl ester 35. Removal of the silyl protecting groups using trimethylsilyl chloride or anhydrous HCl in methanol affords the dibenzyl phosphonate ester product 36 (*J. Med. Chem.* 1996, 39, 392-397).

Ortho analog {2-[1,5-Dibenzyl-4-(4-hydroxy-3-methoxy-benzyl)-3-oxo-6-(2-trimethylsilanyl-ethoxymethoxy)-[1,2,4]triazepan-2-ylmethyl]-phenoxy-methyl}-phosphonic acid dibenzyl ester and para analog {4-[1,5-Dibenzyl-4-(4-hydroxy-3-methoxy-benzyl)-3-oxo-6-(2-trimethylsilanyl-ethoxymethoxy)-[1,2,4]triazepan-2-ylmethyl]-phenoxy-methyl}-phosphonic acid dibenzyl ester are prepared using the same procedures except substituting o-benzyloxybenzylchloride and p-benzyloxybenzylchloride respectively, for the m-benzyloxybenzylchloride. O-benzyloxybenzylchloride is prepared from o-

benzyloxybenzaldehyde by reduction with sodium borohydride and then treatment with methanesulfonylchloride (J. Med. Chem. 1996, 39, 392-397).

Example 5

- 5 Scheme 6: {3-[1,5-Dibenzyl-6-hydroxy-2-(4-hydroxy-3-methoxy-benzyl)-3-oxo-[1,2,4]triazepan-4-ylmethyl]-phenoxy-methyl}-phosphonic acid dibenzyl ester (41)

The SEM protected triazacycloheptanone 31 is prepared according to the reported procedure of Sham et al. (J. Med. Chem. 1996, 39, 392-397). Regioselective alkylation by treatment of the triazacycloheptanone with SEM protected benzylchloride and sodium hydride
10 in DMF affords 37 which is then alkylated with m-benzyloxybenzylchloride under similar conditions to afford the bis-substituted compound 38 (J. Med. Chem. 1996, 39, 392-397). Catalytic hydrogenolysis affords the phenol 39 (Green). Alkylation with trifluoro-methanesulfonic acid bis-benzyloxy-phosphorylmethyl ester using the standard conditions affords the dibenzyl ester 40. Removal of the silyl protecting groups using trimethylsilyl
15 chloride or anhydrous HCl in methanol affords the dibenzyl phosphonate ester product 41 (J. Med. Chem. 1996, 39, 392-397).

Ortho analog, {2-[1,5-Dibenzyl-6-hydroxy-2-(4-hydroxy-3-methoxy-benzyl)-3-oxo-[1,2,4]triazepan-4-ylmethyl]-phenoxy-methyl}-phosphonic acid dibenzyl ester and para analog,
20 {4-[1,5-Dibenzyl-6-hydroxy-2-(4-hydroxy-3-methoxy-benzyl)-3-oxo-[1,2,4]triazepan-4-ylmethyl]-phenoxy-methyl}-phosphonic acid dibenzyl ester are prepared using the same procedures except substituting o-benzyloxybenzylchloride and p-benzyloxybenzylchloride respectively, for the m-benzyloxybenzylchloride.

Scheme General Section

General aspects of these exemplary methods are described below and in the Example. Each of the products of the following processes is optionally separated, isolated, and/or purified prior to its use in subsequent processes.

5 The terms "treated", "treating", "treatment", and the like, mean contacting, mixing, reacting, allowing to react, bringing into contact, and other terms common in the art for indicating that one or more chemical entities is treated in such a manner as to convert it to one or more other chemical entities. This means that "treating compound one with compound two" is synonymous with "allowing compound one to react with compound two", "contacting
10 compound one with compound two", "reacting compound one with compound two", and other expressions common in the art of organic synthesis for reasonably indicating that compound one was "treated", "reacted", "allowed to react", etc., with compound two.

"Treating" indicates the reasonable and usual manner in which organic chemicals are allowed to react. Normal concentrations (0.01M to 10M, typically 0.1M to 1M),
15 temperatures (-100°C to 250°C, typically -78°C to 150°C, more typically -78°C to 100°C, still more typically 0°C to 100°C), reaction vessels (typically glass, plastic, metal), solvents, pressures, atmospheres (typically air for oxygen and water insensitive reactions or nitrogen or argon for oxygen or water sensitive), etc., are intended unless otherwise indicated. The knowledge of similar reactions known in the art of organic synthesis is used in selecting the
20 conditions and apparatus for "treating" in a given process. In particular, one of ordinary skill in the art of organic synthesis selects conditions and apparatus reasonably expected to successfully carry out the chemical reactions of the described processes based on the knowledge in the art.

Modifications of each of the exemplary schemes above and in the examples (hereafter
25 "exemplary schemes") leads to various analogs of the specific exemplary materials produce. The above cited citations describing suitable methods of organic synthesis are applicable to such modifications.

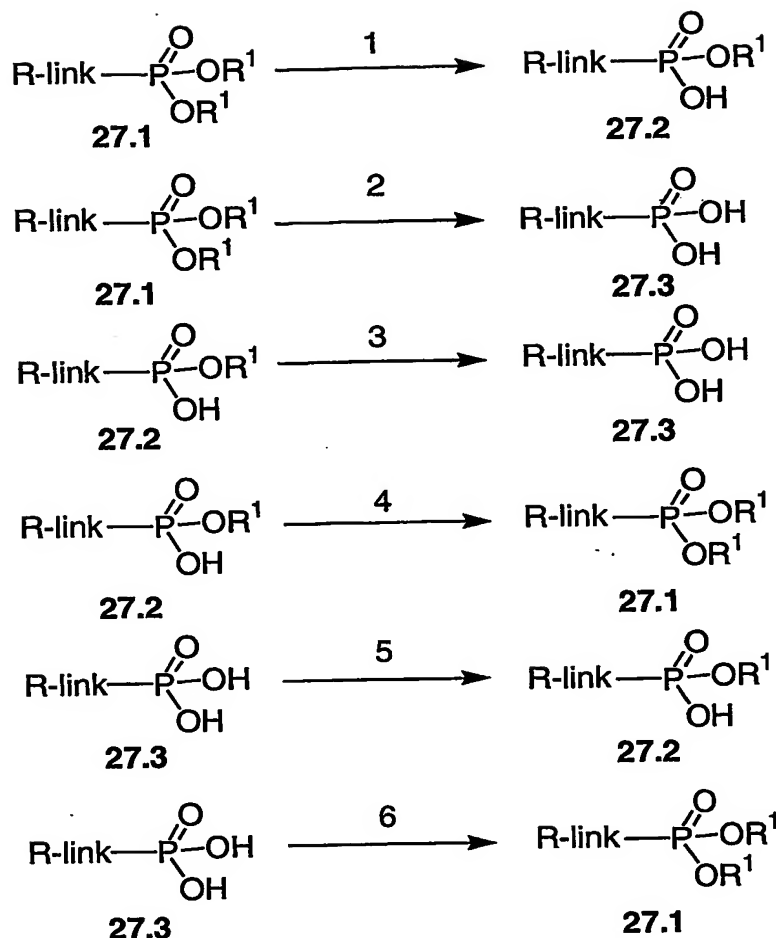
In each of the exemplary schemes it may be advantageous to separate reaction products from one another and/or from starting materials. The desired products of each step
30 or series of steps is separated and/or purified (hereinafter separated) to the desired degree of homogeneity by the techniques common in the art. Typically such separations involve multiphase extraction, crystallization from a solvent or solvent mixture, distillation, sublimation, or chromatography. Chromatography can involve any number of methods including, for example, size exclusion or ion exchange chromatography, high, medium, or
35 low pressure liquid chromatography, small scale and preparative thin or thick layer chromatography, as well as techniques of small scale thin layer and flash chromatography.

Another class of separation methods involves treatment of a mixture with a reagent

selected to bind to or render otherwise separable a desired product, unreacted starting material, reaction by product, or the like. Such reagents include adsorbents or absorbents such as activated carbon, molecular sieves, ion exchange media, or the like. Alternatively, the reagents can be acids in the case of a basic material, bases in the case of an acidic material, binding reagents such as antibodies, binding proteins, selective chelators such as crown ethers, liquid/liquid ion extraction reagents (LIX), or the like.

Selection of appropriate methods of separation depends on the nature of the materials involved. For example, boiling point, and molecular weight in distillation and sublimation, presence or absence of polar functional groups in chromatography, stability of materials in acidic and basic media in multiphase extraction, and the like. One skilled in the art will apply techniques most likely to achieve the desired separation.

All literature and patent citations above are hereby expressly incorporated by reference at the locations of their citation. Specifically cited sections or pages of the above cited works are incorporated by reference with specificity. The invention has been described in detail sufficient to allow one of ordinary skill in the art to make and use the subject matter of the following Embodiments. It is apparent that certain modifications of the methods and compositions of the following Embodiments can be made within the scope and spirit of the invention.

Scheme 1001

Scheme 1001 shows the interconversions of certain phosphonate compounds: acids -
 5 $\text{P}(\text{O})(\text{OH})_2$; mono-esters $-\text{P}(\text{O})(\text{OR}^1)(\text{OH})$; and diesters $-\text{P}(\text{O})(\text{OR}^1)_2$ in which the R^1 groups
 are independently selected, and defined herein before, and the phosphorus is attached through
 a carbon moiety (link, i.e. linker), which is attached to the rest of the molecule, e.g. drug or
 drug intermediate (R). The R^1 groups attached to the phosphonate esters in Scheme 1001
 may be changed using established chemical transformations. The interconversions may be
 10 carried out in the precursor compounds or the final products using the methods described
 below. The methods employed for a given phosphonate transformation depend on the nature
 of the substituent R^1 . The preparation and hydrolysis of phosphonate esters is described in
Organic Phosphorus Compounds, G. M. Kosolapoff, L. Maeir, eds, Wiley, 1976, p. 9ff.

The conversion of a phosphonate diester **27.1** into the corresponding phosphonate
 15 monoester **27.2** (Scheme 1001, Reaction 1) can be accomplished by a number of methods.

For example, the ester **27.1** in which R^1 is an arylalkyl group such as benzyl, can be converted into the monoester compound **27.2** by reaction with a tertiary organic base such as diazabicyclooctane (DABCO) or quinuclidine, as described in *J. Org. Chem.*, 1995, 60:2946. The reaction is performed in an inert hydrocarbon solvent such as toluene or xylene, at about 110°C. The conversion of the diester **27.1** in which R^1 is an aryl group such as phenyl, or an alkenyl group such as allyl, into the monoester **27.2** can be effected by treatment of the ester **27.1** with a base such as aqueous sodium hydroxide in acetonitrile or lithium hydroxide in aqueous tetrahydrofuran. Phosphonate diesters **27.2** in which one of the groups R^1 is arylalkyl, such as benzyl, and the other is alkyl, can be converted into the monoesters **27.2** in which R^1 is alkyl, by hydrogenation, for example using a palladium on carbon catalyst. Phosphonate diesters in which both of the groups R^1 are alkenyl, such as allyl, can be converted into the monoester **27.2** in which R^1 is alkenyl, by treatment with chlorotris(triphenylphosphine)rhodium (Wilkinson's catalyst) in aqueous ethanol at reflux, optionally in the presence of diazabicyclooctane, for example by using the procedure described in *J. Org. Chem.*, 38:3224 1973 for the cleavage of allyl carboxylates.

The conversion of a phosphonate diester **27.1** or a phosphonate monoester **27.2** into the corresponding phosphonic acid **27.3** (Scheme 1001, Reactions 2 and 3) can be effected by reaction of the diester or the monoester with trimethylsilyl bromide, as described in *J. Chem. Soc., Chem. Comm.*, 739, 1979. The reaction is conducted in an inert solvent such as, for example, dichloromethane, optionally in the presence of a silylating agent such as bis(trimethylsilyl)trifluoroacetamide, at ambient temperature. A phosphonate monoester **27.2** in which R^1 is arylalkyl such as benzyl, can be converted into the corresponding phosphonic acid **27.3** by hydrogenation over a palladium catalyst, or by treatment with hydrogen chloride in an ethereal solvent such as dioxane. A phosphonate monoester **27.2** in which R^1 is alkenyl such as, for example, allyl, can be converted into the phosphonic acid **27.3** by reaction with Wilkinson's catalyst in an aqueous organic solvent, for example in 15% aqueous acetonitrile, or in aqueous ethanol, for example using the procedure described in *Helv. Chim. Acta.*, 68:618, 1985. Palladium catalyzed hydrogenolysis of phosphonate esters **27.1** in which R^1 is benzyl is described in *J. Org. Chem.*, 24:434, 1959. Platinum-catalyzed hydrogenolysis of phosphonate esters **27.1** in which R^1 is phenyl is described in *J. Amer. Chem. Soc.*, 78:2336, 1956.

The conversion of a phosphonate monoester **27.2** into a phosphonate diester **27.1** (Scheme 1001, Reaction 4) in which the newly introduced R^1 group is alkyl, arylalkyl, or

haloalkyl such as chloroethyl, can be effected by a number of reactions in which the substrate 27.2 is reacted with a hydroxy compound R^1OH , in the presence of a coupling agent.

Suitable coupling agents are those employed for the preparation of carboxylate esters, and include a carbodiimide such as dicyclohexylcarbodiimide, in which case the reaction is

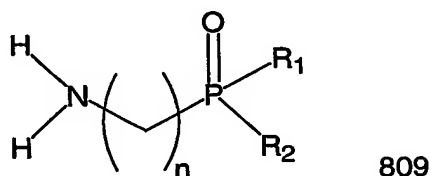
5 preferably conducted in a basic organic solvent such as pyridine, or (benzotriazol-1-yloxy)tripyrrolidinophosphonium hexafluorophosphate (PYBOP, Sigma), in which case the reaction is performed in a polar solvent such as dimethylformamide, in the presence of a tertiary organic base such as diisopropylethylamine, or Aldrithiol-2 (Aldrich) in which case the reaction is conducted in a basic solvent such as pyridine, in the presence of a triaryl
10 phosphine such as triphenylphosphine. Alternatively, the conversion of the phosphonate monoester 27.1 to the diester 27.1 can be effected by the use of the Mitsunobu reaction. The substrate is reacted with the hydroxy compound R^1OH , in the presence of diethyl azodicarboxylate and a triarylphosphine such as triphenyl phosphine. Alternatively, the phosphonate monoester 27.2 can be transformed into the phosphonate diester 27.1, in which
15 the introduced R^1 group is alkenyl or arylalkyl, by reaction of the monoester with the halide R^1Br , in which R^1 is as alkenyl or arylalkyl. The alkylation reaction is conducted in a polar organic solvent such as dimethylformamide or acetonitrile, in the presence of a base such as cesium carbonate. Alternatively, the phosphonate monoester can be transformed into the phosphonate diester in a two step procedure. In the first step, the phosphonate monoester
20 27.2 is transformed into the chloro analog $-P(O)(OR^1)Cl$ by reaction with thionyl chloride or oxalyl chloride and the like, as described in Organic Phosphorus Compounds, G. M. Kosolapoff, L. Maeir, eds, Wiley, 1976, p. 17, and the thus-obtained product $-P(O)(OR^1)Cl$ is then reacted with the hydroxy compound R^1OH , in the presence of a base such as triethylamine, to afford the phosphonate diester 27.1.

25 A phosphonic acid $-P(O)(OH)_2$ can be transformed into a phosphonate monoester $-P(O)(OR^1)(OH)$ (Scheme 1001, Reaction 5) by means of the methods described above of for the preparation of the phosphonate diester $-P(O)(OR^1)_2$ 27.1, except that only one molar proportion of the component R^1OH or R^1Br is employed.

A phosphonic acid $-P(O)(OH)_2$ 27.3 can be transformed into a phosphonate diester
30 $-P(O)(OR^1)_2$ 27.1 (Scheme 1, Reaction 6) by a coupling reaction with the hydroxy compound R^1OH , in the presence of a coupling agent such as Aldrithiol-2 (Aldrich) and triphenylphosphine. The reaction is conducted in a basic solvent such as pyridine. Alternatively, phosphonic acids 27.3 can be transformed into phosphonic esters 27.1 in which

R¹ is aryl, such as phenyl, by means of a coupling reaction employing, for example, phenol and dicyclohexylcarbodiimide in pyridine at about 70°C. Alternatively, phosphonic acids 27.3 can be transformed into phosphonic esters 27.1 in which R¹ is alkenyl, by means of an alkylation reaction. The phosphonic acid is reacted with the alkenyl bromide R¹Br in a polar organic solvent such as acetonitrile solution at reflux temperature, in the presence of a base such as cesium carbonate, to afford the phosphonic ester 27.1.

Amino alkyl phosphonate compounds 809:



are a generic representative of compounds 811, 813, 814, 816 and 818. Some methods to prepare embodiments of 809 are shown in Scheme 1002. Commercial amino phosphonic acid 810 was protected as carbamate 811. The phosphonic acid 811 was converted to phosphonate 812 upon treatment with ROH in the presence of DCC or other conventional coupling reagents. Coupling of phosphonic acid 811 with esters of amino acid 820 provided bisamidate 817. Conversion of acid 811 to bisphenyl phosphonate followed by hydrolysis gave mono-phosphonic acid 814 (Cbz = C₆H₅CH₂C(O)—), which was then transformed to mono-phosphonic amidate 815. Carbamates 813, 816 and 818 were converted to their corresponding amines upon hydrogenation. Compounds 811, 813, 814, 816 and 818 are useful intermediates to form the phosphonate compounds of the invention.

Preparation of carboalkoxy-substituted phosphonate bisamidates, monoamidates, diesters and monoesters.

A number of methods are available for the conversion of phosphonic acids into amidates and esters. In one group of methods, the phosphonic acid is either converted into an isolated activated intermediate such as a phosphoryl chloride, or the phosphonic acid is activated in situ for reaction with an amine or a hydroxy compound.

- The conversion of phosphonic acids into phosphoryl chlorides is accomplished by reaction with thionyl chloride, for example as described in J. Gen. Chem. USSR, 1983, 53, 480, Zh. Obschei Khim., 1958, 28, 1063, or J. Org. Chem., 1994, 59, 6144, or by reaction with oxalyl chloride, as described in J. Am. Chem. Soc., 1994, 116, 3251, or J. Org. Chem., 1994, 59, 6144, or by reaction with phosphorus pentachloride, as described in J. Org. Chem., 2001, 66, 329, or in J. Med. Chem., 1995, 38, 1372. The resultant phosphoryl chlorides are then reacted with amines or hydroxy compounds in the presence of a base to afford the amidate or ester products.
- 10 Phosphonic acids are converted into activated imidazolyl derivatives by reaction with carbonyl diimidazole, as described in J. Chem. Soc., Chem. Comm., 1991, 312, or Nucleosides Nucleotides 2000, 19, 1885. Activated sulfonyloxy derivatives are obtained by the reaction of phosphonic acids with trichloromethylsulfonyl chloride, as described in J. Med. Chem. 1995, 38, 4958, or with triisopropylbenzenesulfonyl chloride, as described in 15 Tet. Lett., 1996, 7857, or Bioorg. Med. Chem. Lett., 1998, 8, 663. The activated sulfonyloxy derivatives are then reacted with amines or hydroxy compounds to afford amidates or esters. Alternatively, the phosphonic acid and the amine or hydroxy reactant are combined in the presence of a diimide coupling agent. The preparation of phosphonic amidates and esters by means of coupling reactions in the presence of dicyclohexyl carbodiimide is described, for 20 example, in J. Chem. Soc., Chem. Comm., 1991, 312, or J. Med. Chem., 1980, 23, 1299 or Coll. Czech. Chem. Comm., 1987, 52, 2792. The use of ethyl dimethylaminopropyl carbodiimide for activation and coupling of phosphonic acids is described in Tet. Lett., 2001, 42, 8841, or Nucleosides Nucleotides, 2000, 19, 1885.
- 25 A number of additional coupling reagents have been described for the preparation of amidates and esters from phosphonic acids. The agents include Aldrithiol-2, and PYBOP and BOP, as described in J. Org. Chem., 1995, 60, 5214, and J. Med. Chem., 1997, 40, 3842, mesitylene-2-sulfonyl-3-nitro-1,2,4-triazole (MSNT), as described in J. Med. Chem., 1996, 39, 4958, diphenylphosphoryl azide, as described in J. Org. Chem., 1984, 49, 1158, 1-(2,4,6- 30 triisopropylbenzenesulfonyl-3-nitro-1,2,4-triazole (TPSNT) as described in Bioorg. Med. Chem. Lett., 1998, 8, 1013, bromotris(dimethylamino)phosphonium hexafluorophosphate (BroP), as described in Tet. Lett., 1996, 37, 3997, 2-chloro-5,5-dimethyl-2-oxo-1,3,2-

dioxaphosphinane, as described in Nucleosides Nucleotides 1995, 14, 871, and diphenyl chlorophosphate, as described in J. Med. Chem., 1988, 31, 1305.

Phosphonic acids are converted into amidates and esters by means of the Mitsunobu reaction, in which the phosphonic acid and the amine or hydroxy reactant are combined in the presence of a triaryl phosphine and a dialkyl azodicarboxylate. The procedure is described in Org. Lett., 2001, 3, 643, or J. Med. Chem., 1997, 40, 3842.

Phosphonic esters are also obtained by the reaction between phosphonic acids and halo compounds, in the presence of a suitable base. The method is described, for example, in Anal. Chem., 1987, 59, 1056, or J. Chem. Soc. Perkin Trans., I, 1993, 19, 2303, or J. Med. Chem., 1995, 38, 1372, or Tet. Lett., 2002, 43, 1161.

Schemes 1 - 4 illustrate the conversion of phosphonate esters and phosphonic acids into carboalkoxy-substituted phosphorobisamidates (Scheme 1), phosphoroamidates (Scheme 2), phosphonate monoesters (Scheme 3) and phosphonate diesters, (Scheme 4).

Scheme 1 illustrates various methods for the conversion of phosphonate diesters 1.1 into phosphorobisamidates 1.5. The diester 1.1, prepared as described previously, is hydrolyzed, either to the monoester 1.2 or to the phosphonic acid 1.6. The methods employed for these transformations are described above. The monoester 1.2 is converted into the monoamidate 1.3 by reaction with an aminoester 1.9, in which the group R^2 is H or alkyl, the group R^4 is an alkylene moiety such as, for example, $CHCH_3$, $CHPr^I$, $CH(CH_2Ph)$, $CH_2CH(CH_3)$ and the like, or a group present in natural or modified aminoacids, and the group R^5 is alkyl. The reactants are combined in the presence of a coupling agent such as a carbodiimide, for example dicyclohexyl carbodiimide, as described in J. Am. Chem. Soc., 1957, 79, 3575, optionally in the presence of an activating agent such as hydroxybenztriazole, to yield the amidate product 1.3. The amidate-forming reaction is also effected in the presence of coupling agents such as BOP, as described in J. Org. Chem., 1995, 60, 5214, Aldrithiol, PYBOP and similar coupling agents used for the preparation of amides and esters. Alternatively, the reactants 1.2 and 1.9 are transformed into the monoamidate 1.3 by means of a Mitsunobu reaction. The preparation of amidates by means of the Mitsunobu reaction is described in J. Med. Chem., 1995, 38, 2742. Equimolar amounts of the reactants are

combined in an inert solvent such as tetrahydrofuran in the presence of a triaryl phosphine and a dialkyl azodicarboxylate. The thus-obtained monoamidate ester **1.3** is then transformed into amidate phosphonic acid **1.4**. The conditions used for the hydrolysis reaction depend on the nature of the R^1 group, as described previously. The phosphonic acid amidate **1.4** is then
5 reacted with an aminoester **1.9**, as described above, to yield the bisamidate product **1.5**, in which the amino substituents are the same or different.

An example of this procedure is shown in Scheme 1, Example 1. In this procedure, a dibenzyl phosphonate **1.14** is reacted with diazabicyclooctane (DABCO) in toluene at reflux,
10 as described in J. Org. Chem., 1995, 60, 2946, to afford the monobenzyl phosphonate **1.15**. The product is then reacted with equimolar amounts of ethyl alaninate **1.16** and dicyclohexyl carbodiimide in pyridine, to yield the amidate product **1.17**. The benzyl group is then removed, for example by hydrogenolysis over a palladium catalyst, to give the monoacid product **1.18**. This compound is then reacted in a Mitsunobu reaction with ethyl leucinate
15 **1.19**, triphenyl phosphine and diethylazodicarboxylate, as described in J. Med. Chem., 1995, 38, 2742, to produce the bisamidate product **1.20**.

Using the above procedures, but employing, in place of ethyl leucinate **1.19** or ethyl alaninate **1.16**, different aminoesters **1.9**, the corresponding products **1.5** are obtained.

20 Alternatively, the phosphonic acid **1.6** is converted into the bisamidate **1.5** by use of the coupling reactions described above. The reaction is performed in one step, in which case the nitrogen-related substituents present in the product **1.5** are the same, or in two steps, in which case the nitrogen-related substituents can be different.

25 An example of the method is shown in Scheme 1, Example 2. In this procedure, a phosphonic acid **1.6** is reacted in pyridine solution with excess ethyl phenylalaninate **1.21** and dicyclohexylcarbodiimide, for example as described in J. Chem. Soc., Chem. Comm., 1991, 1063, to give the bisamidate product **1.22**.

30 Using the above procedures, but employing, in place of ethyl phenylalaninate, different aminoesters **1.9**, the corresponding products **1.5** are obtained.

As a further alternative, the phosphonic acid **1.6** is converted into the mono or bis-activated derivative **1.7**, in which Lv is a leaving group such as chloro, imidazolyl, triisopropylbenzenesulfonyloxy etc. The conversion of phosphonic acids into chlorides **1.7** (Lv = Cl) is effected by reaction with thionyl chloride or oxalyl chloride and the like, as described in Organic Phosphorus Compounds, G. M. Kosolapoff, L. Macir, eds, Wiley, 1976, p. 17. The conversion of phosphonic acids into monoimidazolides **1.7** (Lv = imidazolyl) is described in J. Med. Chem., 2002, 45, 1284 and in J. Chem. Soc. Chem. Comm., 1991, 312. Alternatively, the phosphonic acid is activated by reaction with triisopropylbenzenesulfonyl chloride, as described in Nucleosides and Nucleotides, 2000, 10, 1885. The activated product is then reacted with the aminoester **1.9**, in the presence of a base, to give the bisamidate **1.5**. The reaction is performed in one step, in which case the nitrogen substituents present in the product **1.5** are the same, or in two steps, via the intermediate **1.11**, in which case the nitrogen substituents can be different.

Examples of these methods are shown in Scheme 1, Examples 3 and 5. In the procedure illustrated in Scheme 1, Example 3, a phosphonic acid **1.6** is reacted with ten molar equivalents of thionyl chloride, as described in Zh. Obschei Khim., 1958, 28, 1063, to give the dichloro compound **1.23**. The product is then reacted at reflux temperature in a polar aprotic solvent such as acetonitrile, and in the presence of a base such as triethylamine, with butyl serinate **1.24** to afford the bisamidate product **1.25**.

Using the above procedures, but employing, in place of butyl serinate **1.24**, different aminoesters **1.9**, the corresponding products **1.5** are obtained.

In the procedure illustrated in Scheme 1, Example 5, the phosphonic acid **1.6** is reacted, as described in J. Chem. Soc. Chem. Comm., 1991, 312, with carbonyl diimidazole to give the imidazolidine **1.32**. The product is then reacted in acetonitrile solution at ambient temperature, with one molar equivalent of ethyl alaninate **1.33** to yield the monodisplacement product **1.34**. The latter compound is then reacted with carbonyl diimidazole to produce the activated intermediate **1.35**, and the product is then reacted, under the same conditions, with ethyl N-methylalaninate **1.33a** to give the bisamidate product **1.36**.

Using the above procedures, but employing, in place of ethyl alaninate **1.33** or ethyl N-methylalaninate **1.33a**, different aminoesters **1.9**, the corresponding products **1.5** are obtained.

5 The intermediate monoamidate **1.3** is also prepared from the monoester **1.2** by first converting the monoester into the activated derivative **1.8** in which Lv is a leaving group such as halo, imidazolyl etc, using the procedures described above. The product **1.8** is then reacted with an aminoester **1.9** in the presence of a base such as pyridine, to give an intermediate monoamidate product **1.3**. The latter compound is then converted, by removal
10 of the R¹ group and coupling of the product with the aminoester **1.9**, as described above, into the bisamidate **1.5**.

An example of this procedure, in which the phosphonic acid is activated by conversion to the chloro derivative **1.26**, is shown in Scheme 1, Example 4. In this procedure, the phosphonic
15 monobenzyl ester **1.15** is reacted, in dichloromethane, with thionyl chloride, as described in Tet. Let., 1994, 35, 4097, to afford the phosphoryl chloride **1.26**. The product is then reacted in acetonitrile solution at ambient temperature with one molar equivalent of ethyl 3-amino-2-methylpropionate **1.27** to yield the monoamidate product **1.28**. The latter compound is
20 hydrogenated in ethyl acetate over a 5% palladium on carbon catalyst to produce the monoacid product **1.29**. The product is subjected to a Mitsunobu coupling procedure, with equimolar amounts of butyl alaninate **1.30**, triphenyl phosphine, diethylazodicarboxylate and triethylamine in tetrahydrofuran, to give the bisamidate product **1.31**.

Using the above procedures, but employing, in place of ethyl 3-amino-2-methylpropionate
25 **1.27** or butyl alaninate **1.30**, different aminoesters **1.9**, the corresponding products **1.5** are obtained.

The activated phosphonic acid derivative **1.7** is also converted into the bisamidate **1.5** via the diamino compound **1.10**. The conversion of activated phosphonic acid derivatives such as
30 phosphoryl chlorides into the corresponding amino analogs **1.10**, by reaction with ammonia, is described in Organic Phosphorus Compounds, G. M. Kosolapoff, L. Maeir, eds, Wiley, 1976. The diamino compound **1.10** is then reacted at elevated temperature with a haloester

1.12, in a polar organic solvent such as dimethylformamide, in the presence of a base such as dimethylaminopyridine or potassium carbonate, to yield the bisamidate 1.5.

An example of this procedure is shown in Scheme 1, Example 6. In this method, a dichlorophosphonate 1.23 is reacted with ammonia to afford the diamide 1.37. The reaction is performed in aqueous, aqueous alcoholic or alcoholic solution, at reflux temperature. The resulting diamino compound is then reacted with two molar equivalents of ethyl 2-bromo-3-methylbutyrate 1.38, in a polar organic solvent such as N-methylpyrrolidinone at ca. 150°C, in the presence of a base such as potassium carbonate, and optionally in the presence of a catalytic amount of potassium iodide, to afford the bisamidate product 1.39.

Using the above procedures, but employing, in place of ethyl 2-bromo-3-methylbutyrate 1.38, different haloesters 1.12 the corresponding products 1.5 are obtained.

The procedures shown in Scheme 1 are also applicable to the preparation of bisamidates in which the aminoester moiety incorporates different functional groups. Scheme 1, Example 7 illustrates the preparation of bisamidates derived from tyrosine. In this procedure, the monoimidazolidine 1.32 is reacted with propyl tyrosinate 1.40, as described in Example 5, to yield the monoamidate 1.41. The product is reacted with carbonyl diimidazole to give the imidazolidine 1.42, and this material is reacted with a further molar equivalent of propyl tyrosinate to produce the bisamidate product 1.43.

Using the above procedures, but employing, in place of propyl tyrosinate 1.40, different aminoesters 1.9, the corresponding products 1.5 are obtained. The aminoesters employed in the two stages of the above procedure can be the same or different, so that bisamidates with the same or different amino substituents are prepared.

Scheme 2 illustrates methods for the preparation of phosphonate monoamidates.

In one procedure, a phosphonate monoester 1.1 is converted, as described in Scheme 1, into the activated derivative 1.8. This compound is then reacted, as described above, with an aminoester 1.9, in the presence of a base, to afford the monoamidate product 2.1.

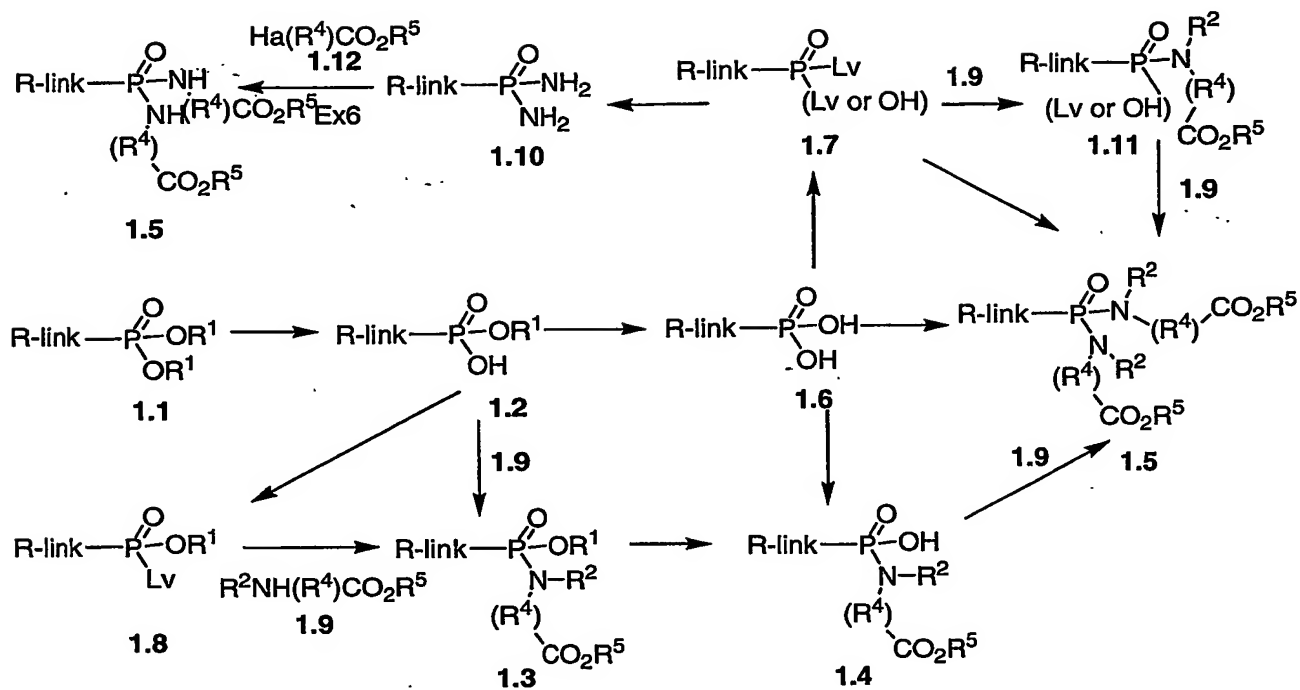
The procedure is illustrated in Scheme 2, Example 1. In this method, a monophenyl phosphonate 2.7 is reacted with, for example, thionyl chloride, as described in J. Gen. Chem.

USSR., 1983, 32, 367, to give the chloro product **2.8**. The product is then reacted, as described in Scheme 1, with ethyl alaninate **2.9**, to yield the amidate **2.10**.

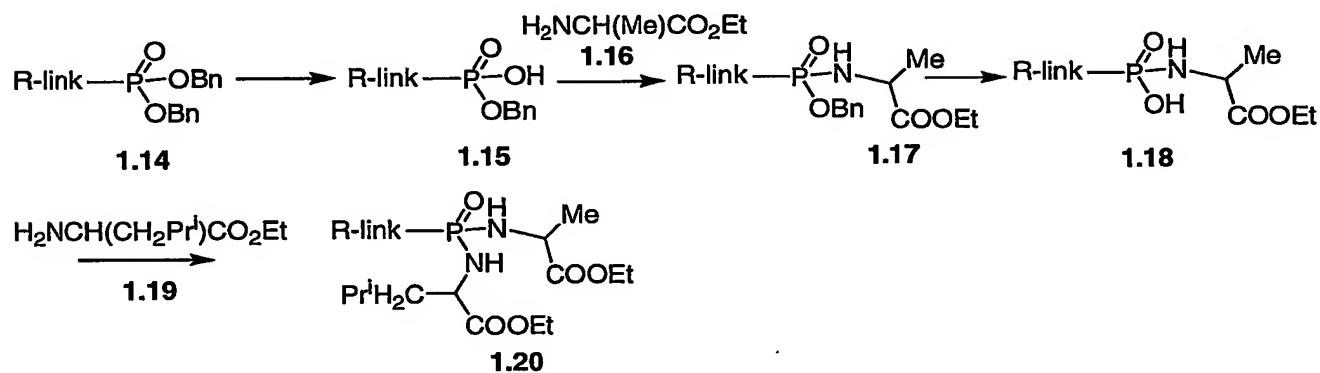
Using the above procedures, but employing, in place of ethyl alaninate **2.9**, different aminoesters **1.9**, the corresponding products **2.1** are obtained.

Alternatively, the phosphonate monoester **1.1** is coupled, as described in Scheme 1, with an aminoester **1.9** to produce the amidate **2.1**. If necessary, the R^1 substituent is then altered, by initial cleavage to afford the phosphonic acid **2.2**. The procedures for this transformation depend on the nature of the R^1 group, and are described above. The phosphonic acid is then transformed into the ester amidate product **2.3**, by reaction with the hydroxy compound R^3OH , in which the group R^3 is aryl, heteroaryl, alkyl, cycloalkyl, haloalkyl etc, using the same coupling procedures (carbodiimide, Aldrithiol-2, PYBOP, Mitsunobu reaction etc) described in Scheme 1 for the coupling of amines and phosphonic acids.

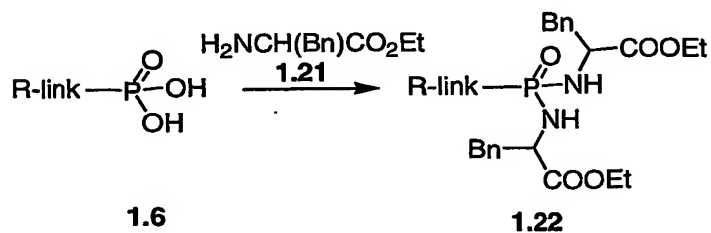
Scheme 1



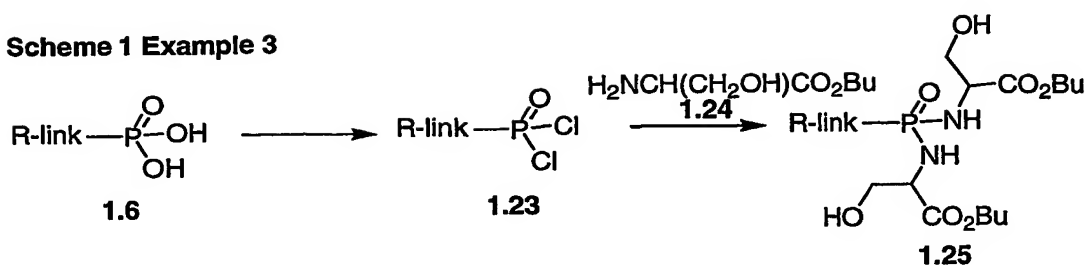
Scheme 1 Example 1



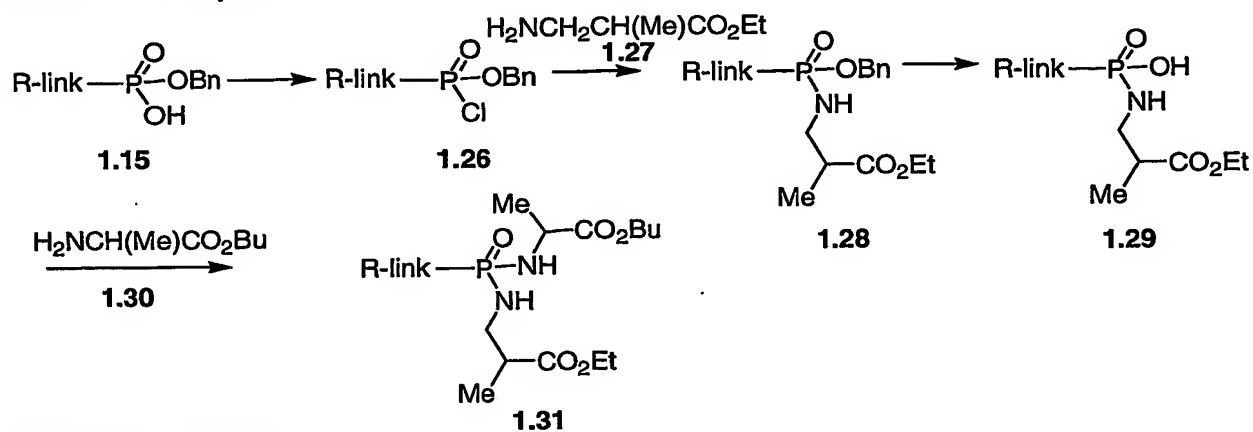
Scheme 1 Example 2



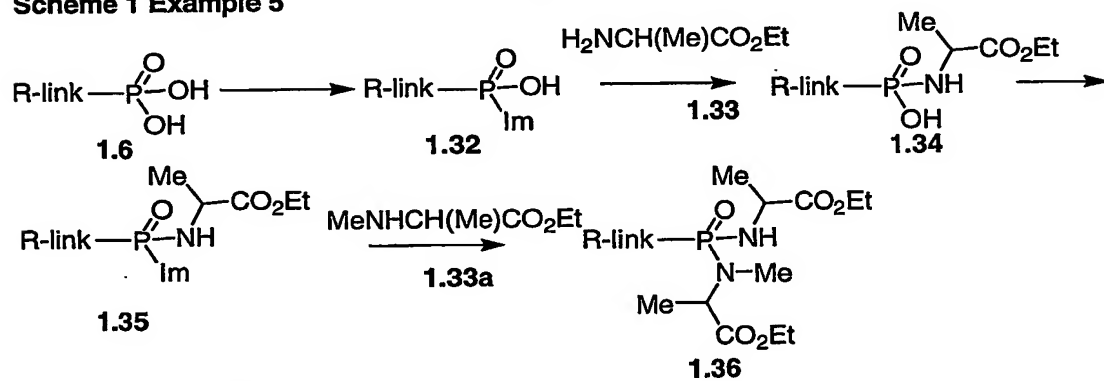
Scheme 1 Example 3



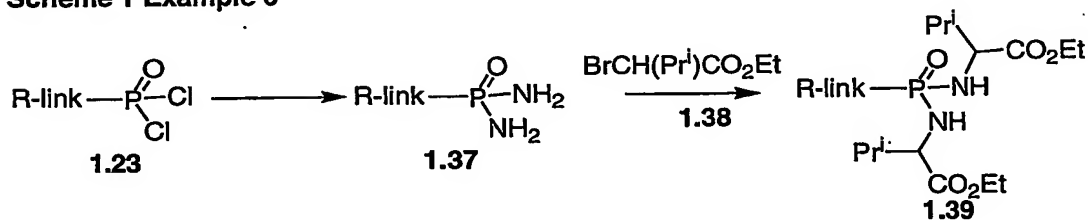
Scheme 1 Example 4



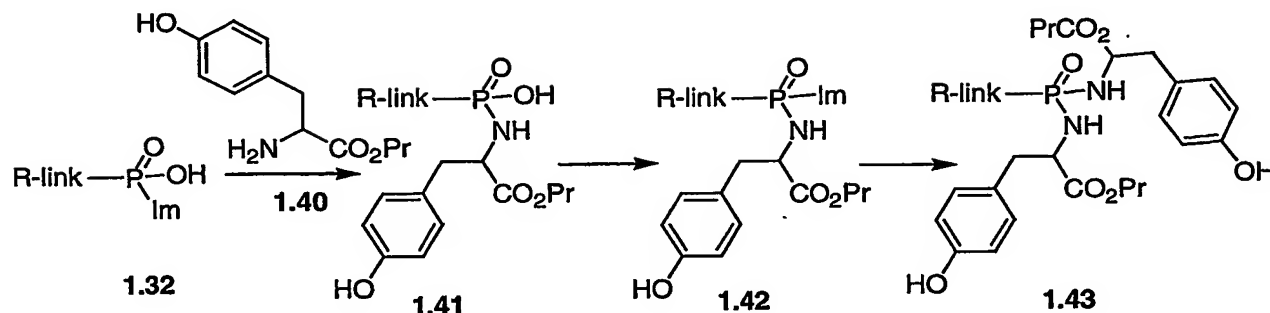
Scheme 1 Example 5



Scheme 1 Example 6



Scheme 1 Example 7



Examples of this method are shown in Scheme 2, Examples and 2 and 3. In the sequence shown in Example 2, a monobenzyl phosphonate **2.11** is transformed by reaction with ethyl alaninate, using one of the methods described above, into the monoamidate **2.12**. The benzyl group is then removed by catalytic hydrogenation in ethyl acetate solution over a 5% palladium on carbon catalyst, to afford the phosphonic acid amidate **2.13**. The product is then reacted in dichloromethane solution at ambient temperature with equimolar amounts of 1-(dimethylaminopropyl)-3-ethylcarbodiimide and trifluoroethanol **2.14**, for example as described in Tet. Lett., 2001, 42, 8841, to yield the amidate ester **2.15**.

In the sequence shown in Scheme 2, Example 3, the monoamidate **2.13** is coupled, in tetrahydrofuran solution at ambient temperature, with equimolar amounts of dicyclohexyl carbodiimide and 4-hydroxy-N-methylpiperidine **2.16**, to produce the amidate ester product **2.17**.

Using the above procedures, but employing, in place of the ethyl alaninate product **2.12** different monoacids **2.2**, and in place of trifluoroethanol **2.14** or 4-hydroxy-N-methylpiperidine **2.16**, different hydroxy compounds R^3OH , the corresponding products **2.3** are obtained.

Alternatively, the activated phosphonate ester **1.8** is reacted with ammonia to yield the amidate **2.4**. The product is then reacted, as described in Scheme 1, with a haloester **2.5**, in the presence of a base, to produce the amidate product **2.6**. If appropriate, the nature of the R^1 group is changed, using the procedures described above, to give the product **2.3**. The method is illustrated in Scheme 2, Example 4. In this sequence, the monophenyl phosphoryl

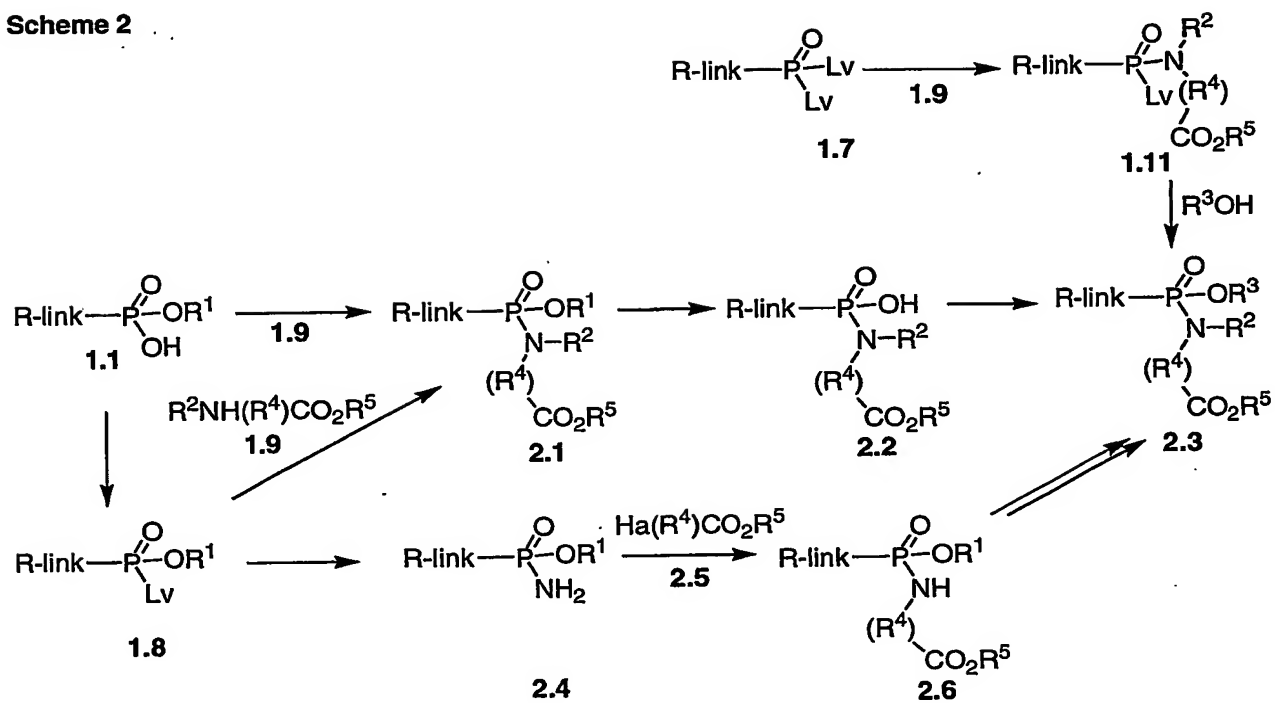
chloride **2.18** is reacted, as described in Scheme 1, with ammonia, to yield the amino product **2.19**. This material is then reacted in N-methylpyrrolidinone solution at 170°C with butyl 2-bromo-3-phenylpropionate **2.20** and potassium carbonate, to afford the amidate product **2.21**. Using these procedures, but employing, in place of butyl 2-bromo-3-phenylpropionate **2.20**,
5 different haloesters **2.5**, the corresponding products **2.6** are obtained.

The monoamidate products **2.3** are also prepared from the doubly activated phosphonate derivatives **1.7**. In this procedure, examples of which are described in Synlett., 1998, 1, 73, the intermediate **1.7** is reacted with a limited amount of the aminoester **1.9** to give the mono-
10 displacement product **1.11**. The latter compound is then reacted with the hydroxy compound R^3OH in a polar organic solvent such as dimethylformamide, in the presence of a base such as diisopropylethylamine, to yield the monoamidate ester **2.3**.

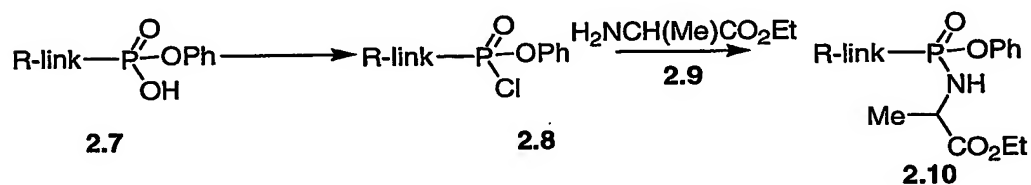
The method is illustrated in Scheme 2, Example 5. In this method, the phosphoryl dichloride
15 **2.22** is reacted in dichloromethane solution with one molar equivalent of ethyl N-methyl tyrosinate **2.23** and dimethylaminopyridine, to generate the monoamidate **2.24**. The product is then reacted with phenol **2.25** in dimethylformamide containing potassium carbonate, to yield the ester amidate product **2.26**.

20 Using these procedures, but employing, in place of ethyl N-methyl tyrosinate **2.23** or phenol **2.25**, the aminoesters **1.9** and/or the hydroxy compounds R^3OH , the corresponding products **2.3** are obtained.

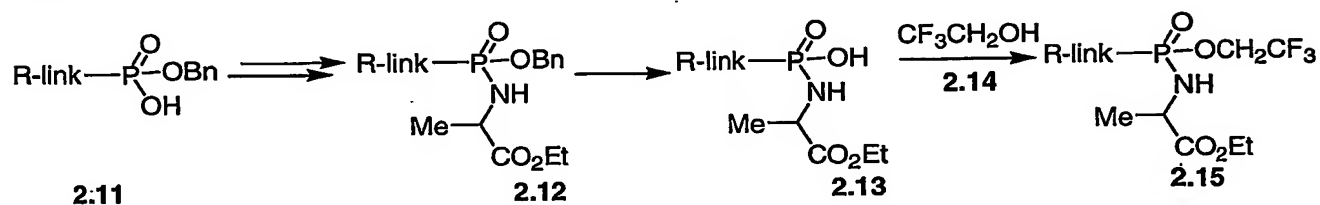
Scheme 2



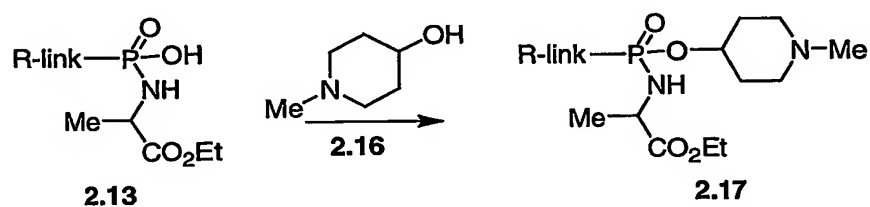
Scheme 2 Example 1



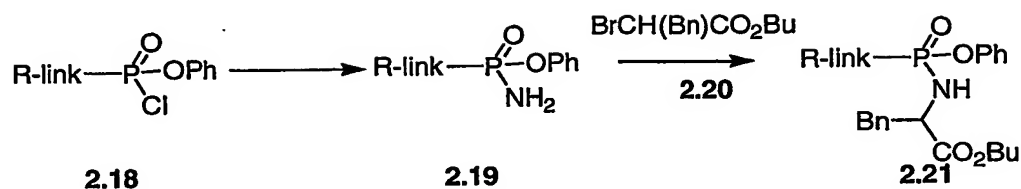
Scheme 2 Example 2



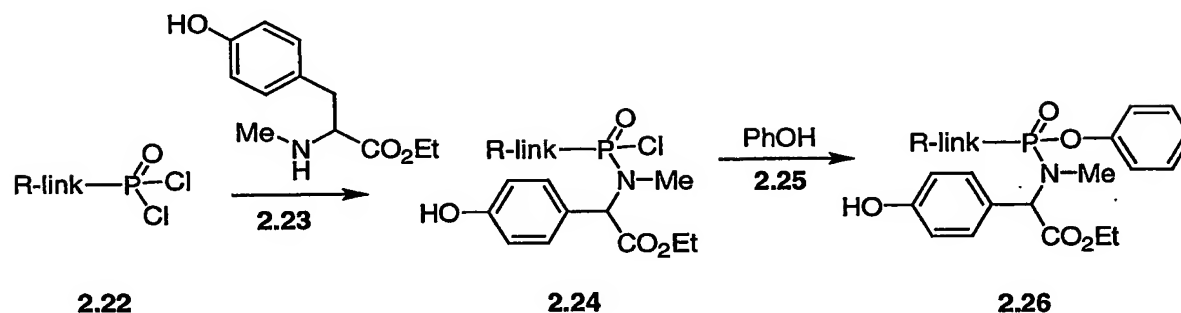
Scheme 2 Example 3



Scheme 2 Example 4



Scheme 2 Example 5



Scheme 3 illustrates methods for the preparation of carboalkoxy-substituted phosphonate diesters in which one of the ester groups incorporates a carboalkoxy substituent.

- 5 In one procedure, a phosphonate monoester **1.1**, prepared as described above, is coupled, using one of the methods described above, with a hydroxyester **3.1**, in which the groups R^4 and R^5 are as described in Scheme 1. For example, equimolar amounts of the reactants are coupled in the presence of a carbodiimide such as dicyclohexyl carbodiimide, as described in Aust. J. Chem., 1963, 609, optionally in the presence of dimethylaminopyridine, as described
- 10 in Tet., 1999, 55, 12997. The reaction is conducted in an inert solvent at ambient temperature.

The procedure is illustrated in Scheme 3, Example 1. In this method, a monophenyl phosphonate **3.9** is coupled, in dichloromethane solution in the presence of dicyclohexyl

15 carbodiimide, with ethyl 3-hydroxy-2-methylpropionate **3.10** to yield the phosphonate mixed diester **3.11**.

Using this procedure, but employing, in place of ethyl 3-hydroxy-2-methylpropionate **3.10**, different hydroxyesters **3.1**, the corresponding products **3.2** are obtained.

The conversion of a phosphonate monoester **1.1** into a mixed diester **3.2** is also accomplished by means of a Mitsunobu coupling reaction with the hydroxyester **3.1**, as described in Org. Lett., 2001, 643. In this method, the reactants **1.1** and **3.1** are combined in a polar solvent such as tetrahydrofuran, in the presence of a triarylphosphine and a dialkyl azodicarboxylate, to give the mixed diester **3.2**. The R¹ substituent is varied by cleavage, using the methods described previously, to afford the monoacid product **3.3**. The product is then coupled, for example using methods described above, with the hydroxy compound R³OH, to give the diester product **3.4**.

The procedure is illustrated in Scheme 3, Example 2. In this method, a monoallyl phosphonate **3.12** is coupled in tetrahydrofuran solution, in the presence of triphenylphosphine and diethylazodicarboxylate, with ethyl lactate **3.13** to give the mixed diester **3.14**. The product is reacted with tris(triphenylphosphine) rhodium chloride (Wilkinson catalyst) in acetonitrile, as described previously, to remove the allyl group and produce the monoacid product **3.15**. The latter compound is then coupled, in pyridine solution at ambient temperature, in the presence of dicyclohexyl carbodiimide, with one molar equivalent of 3-hydroxypyridine **3.16** to yield the mixed diester **3.17**.

Using the above procedures, but employing, in place of the ethyl lactate **3.13** or 3-hydroxypyridine, a different hydroxyester **3.1** and/or a different hydroxy compound R³OH, the corresponding products **3.4** are obtained.

The mixed diesters **3.2** are also obtained from the monoesters **1.1** via the intermediacy of the activated monoesters **3.5**. In this procedure, the monoester **1.1** is converted into the activated compound **3.5** by reaction with, for example, phosphorus pentachloride, as described in J. Org. Chem., 2001, 66, 329, or with thionyl chloride or oxalyl chloride (Lv = Cl), or with triisopropylbenzenesulfonyl chloride in pyridine, as described in Nucleosides and Nucleotides, 2000, 19, 1885, or with carbonyl diimidazole, as described in J. Med. Chem., 2002, 45, 1284. The resultant activated monoester is then reacted with the hydroxyester **3.1**, as described above, to yield the mixed diester **3.2**.

The procedure is illustrated in Scheme 3, Example 3. In this sequence, a monophenyl phosphonate **3.9** is reacted, in acetonitrile solution at 70°C, with ten equivalents of thionyl

chloride, so as to produce the phosphoryl chloride **3.19**. The product is then reacted with ethyl 4-carbamoyl-2-hydroxybutyrate **3.20** in dichloromethane containing triethylamine, to give the mixed diester **3.21**.

- 5 Using the above procedures, but employing, in place of ethyl 4-carbamoyl-2-hydroxybutyrate **3.20**, different hydroxyesters **3.1**, the corresponding products **3.2** are obtained.

The mixed phosphonate diesters are also obtained by an alternative route for incorporation of the R^3O group into intermediates **3.3** in which the hydroxyester moiety is already
10 incorporated. In this procedure, the monoacid intermediate **3.3** is converted into the activated derivative **3.6** in which Lv is a leaving group such as chloro, imidazole, and the like, as previously described. The activated intermediate is then reacted with the hydroxy compound R^3OH , in the presence of a base, to yield the mixed diester product **3.4**.

- 15 The method is illustrated in Scheme 3, Example 4. In this sequence, the phosphonate monoacid **3.22** is reacted with trichloromethanesulfonyl chloride in tetrahydrofuran containing collidine, as described in J. Med. Chem., 1995, 38, 4648, to produce the trichloromethanesulfonyloxy product **3.23**. This compound is reacted with 3-(morpholinomethyl)phenol **3.24** in dichloromethane containing triethylamine, to yield the
20 mixed diester product **3.25**.

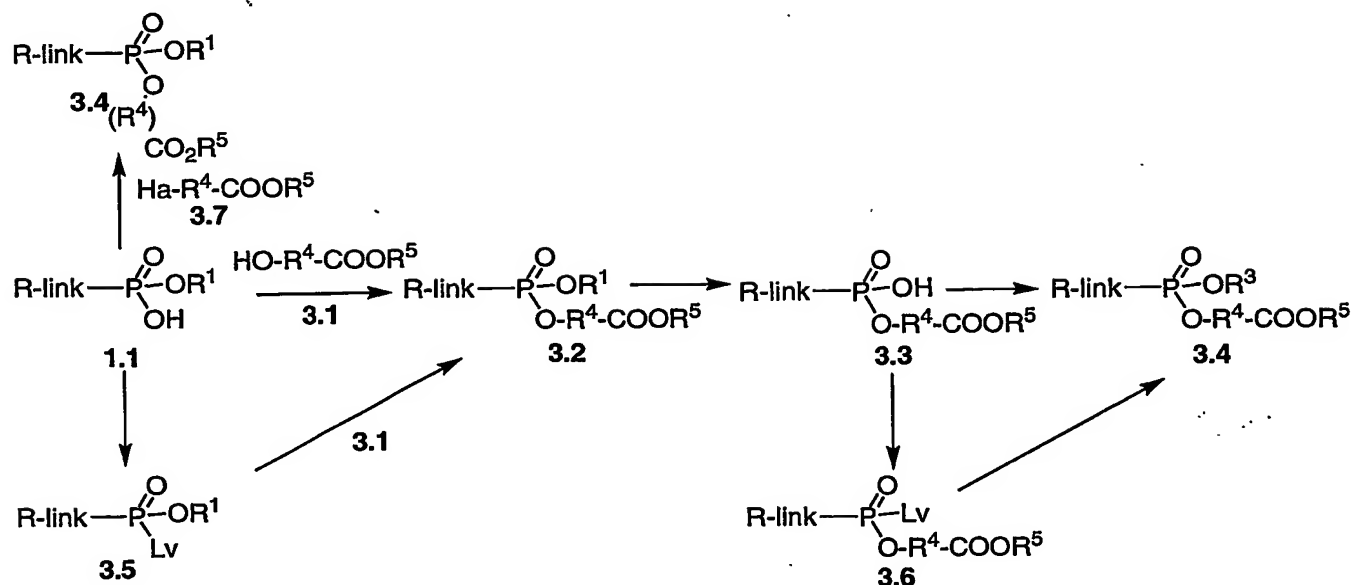
Using the above procedures, but employing, in place of with 3-(morpholinomethyl)phenol **3.24**, different carbinols R^3OH , the corresponding products **3.4** are obtained.

- 25 The phosphonate esters **3.4** are also obtained by means of alkylation reactions performed on the monoesters **1.1**. The reaction between the monoacid **1.1** and the haloester **3.7** is performed in a polar solvent in the presence of a base such as diisopropylethylamine, as described in Anal. Chem., 1987, 59, 1056, or triethylamine, as described in J. Med. Chem., 1995, 38, 1372, or in a non-polar solvent such as benzene, in the presence of 18-crown-6, as
30 described in Syn. Comm., 1995, 25, 3565.

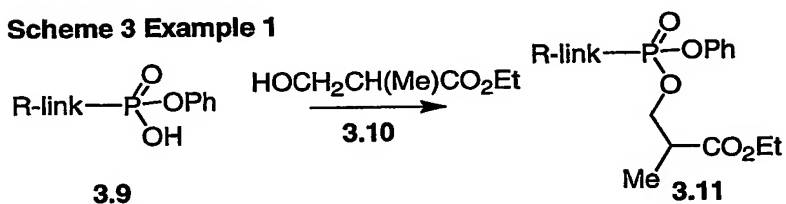
The method is illustrated in Scheme 3, Example 5. In this procedure, the monoacid **3.26** is reacted with ethyl 2-bromo-3-phenylpropionate **3.27** and diisopropylethylamine in dimethylformamide at 80°C to afford the mixed diester product **3.28**.

- 5 Using the above procedure, but employing, in place of ethyl 2-bromo-3-phenylpropionate **3.27**, different haloesters **3.7**, the corresponding products **3.4** are obtained.

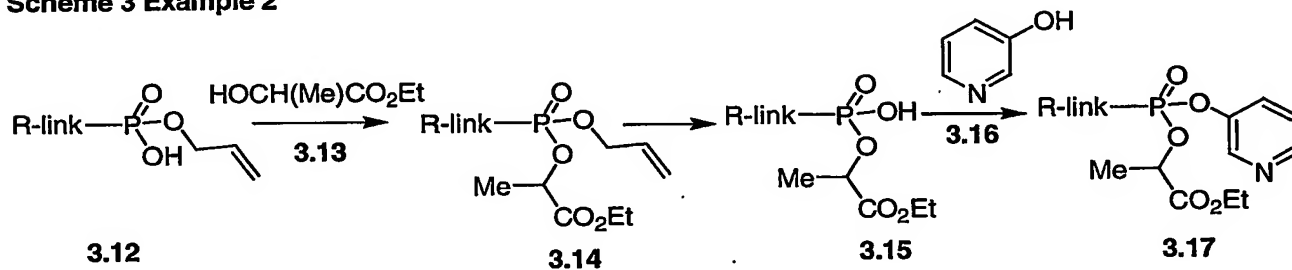
Scheme 3



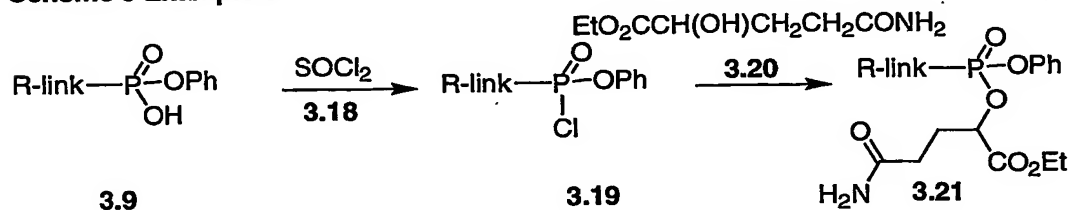
Scheme 3 Example 1



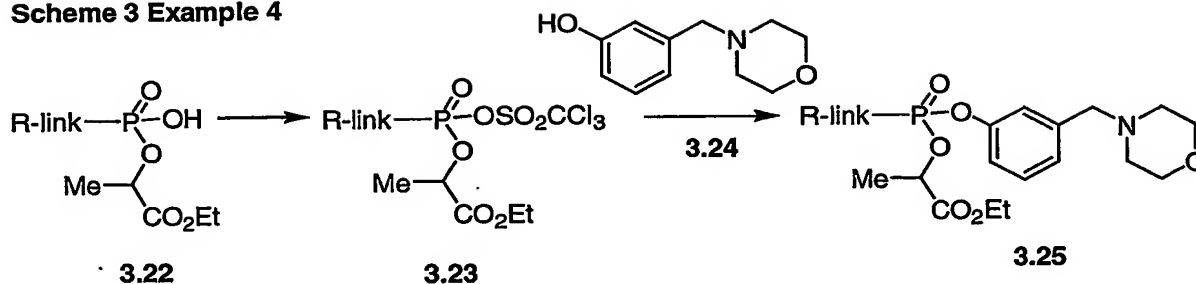
Scheme 3 Example 2



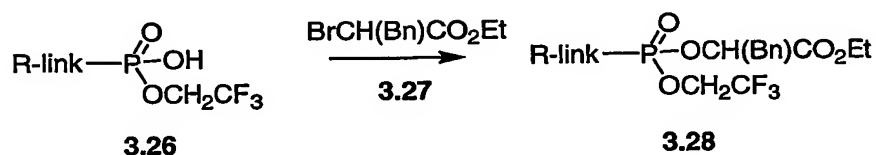
Scheme 3 Example 3



Scheme 3 Example 4



Scheme 3 Example 5



Scheme 4 illustrates methods for the preparation of phosphonate diesters in which both the ester substituents incorporate carboalkoxy groups.

The compounds are prepared directly or indirectly from the phosphonic acids **1.6**. In one alternative, the phosphonic acid is coupled with the hydroxyester **4.2**, using the conditions described previously in Schemes **1 - 3**, such as coupling reactions using dicyclohexyl carbodiimide or similar reagents, or under the conditions of the Mitsunobu reaction, to afford the diester product **4.3** in which the ester substituents are identical.

This method is illustrated in Scheme **4**, Example **1**. In this procedure, the phosphonic acid **1.6** is reacted with three molar equivalents of butyl lactate **4.5** in the presence of Aldrichiol-2 and triphenyl phosphine in pyridine at ca. 70°C, to afford the diester **4.6**.

Using the above procedure, but employing, in place of butyl lactate **4.5**, different hydroxyesters **4.2**, the corresponding products **4.3** are obtained.

Alternatively, the diesters **4.3** are obtained by alkylation of the phosphonic acid **1.6** with a haloester **4.1**. The alkylation reaction is performed as described in Scheme **3** for the preparation of the esters **3.4**.

This method is illustrated in Scheme 4, Example 2. In this procedure, the phosphonic acid 1.6 is reacted with excess ethyl 3-bromo-2-methylpropionate 4.7 and diisopropylethylamine in dimethylformamide at ca. 80°C, as described in Anal. Chem., 1987, 59, 1056, to produce the diester 4.8.

Using the above procedure, but employing, in place of ethyl 3-bromo-2-methylpropionate 4.7, different haloesters 4.1, the corresponding products 4.3 are obtained.

The diesters 4.3 are also obtained by displacement reactions of activated derivatives 1.7 of the phosphonic acid with the hydroxyesters 4.2. The displacement reaction is performed in a polar solvent in the presence of a suitable base, as described in Scheme 3. The displacement reaction is performed in the presence of an excess of the hydroxyester, to afford the diester product 4.3 in which the ester substituents are identical, or sequentially with limited amounts of different hydroxyesters, to prepare diesters 4.3 in which the ester substituents are different.

The methods are illustrated in Scheme 4, Examples 3 and 4. As shown in Example 3, the phosphoryl dichloride 2.22 is reacted with three molar equivalents of ethyl 3-hydroxy-2-(hydroxymethyl)propionate 4.9 in tetrahydrofuran containing potassium carbonate, to obtain the diester product 4.10.

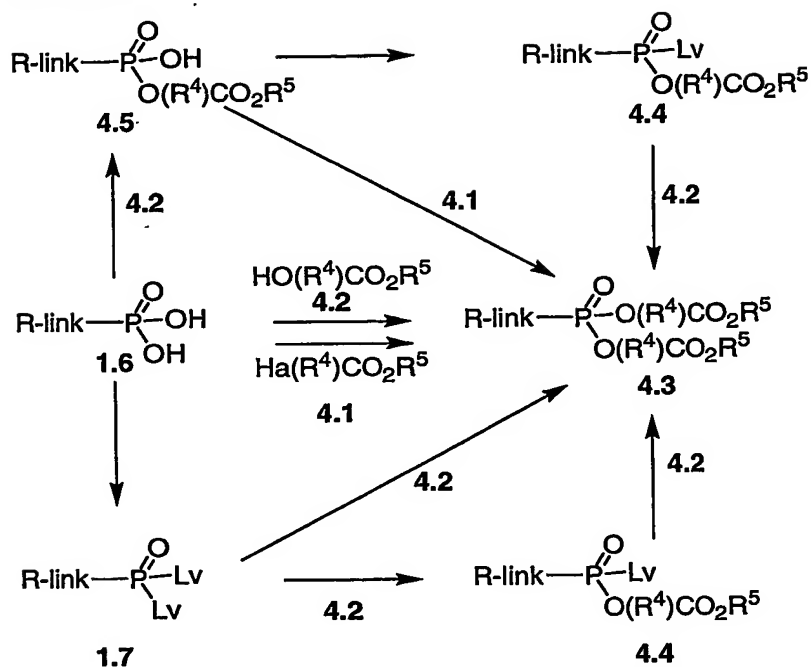
Using the above procedure, but employing, in place of ethyl 3-hydroxy-2-

(hydroxymethyl)propionate 4.9, different hydroxyesters 4.2, the corresponding products 4.3 are obtained.

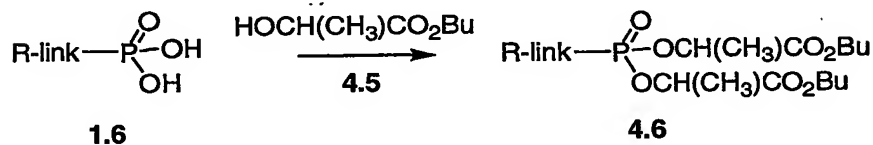
Scheme 4, Example 4 depicts the displacement reaction between equimolar amounts of the phosphoryl dichloride 2.22 and ethyl 2-methyl-3-hydroxypropionate 4.11, to yield the monoester product 4.12. The reaction is conducted in acetonitrile at 70°C in the presence of diisopropylethylamine. The product 4.12 is then reacted, under the same conditions, with one molar equivalent of ethyl lactate 4.13, to give the diester product 4.14.

Using the above procedures, but employing, in place of ethyl 2-methyl-3-hydroxypropionate 4.11 and ethyl lactate 4.13, sequential reactions with different hydroxyesters 4.2, the corresponding products 4.3 are obtained.

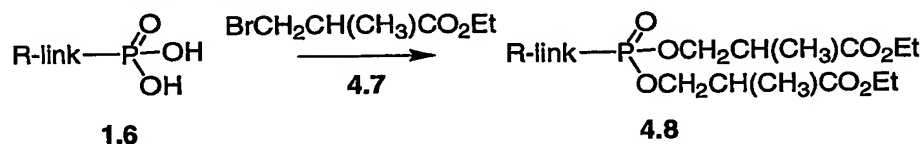
Scheme 4



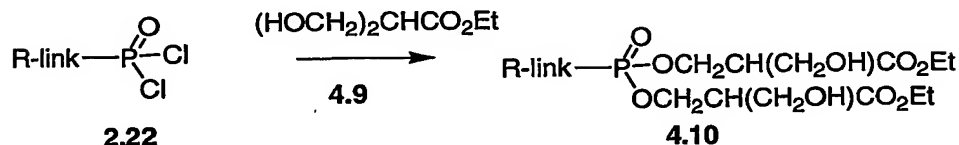
Scheme 4 Example 1



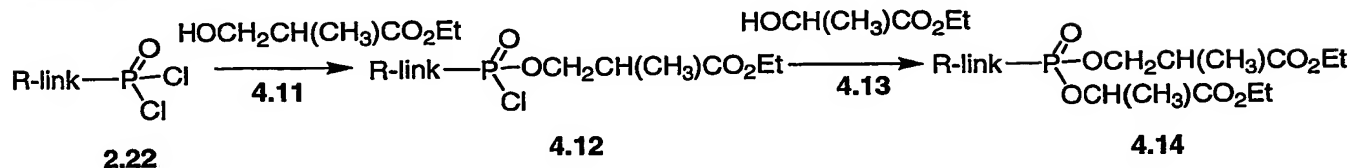
Scheme 4 Example 2

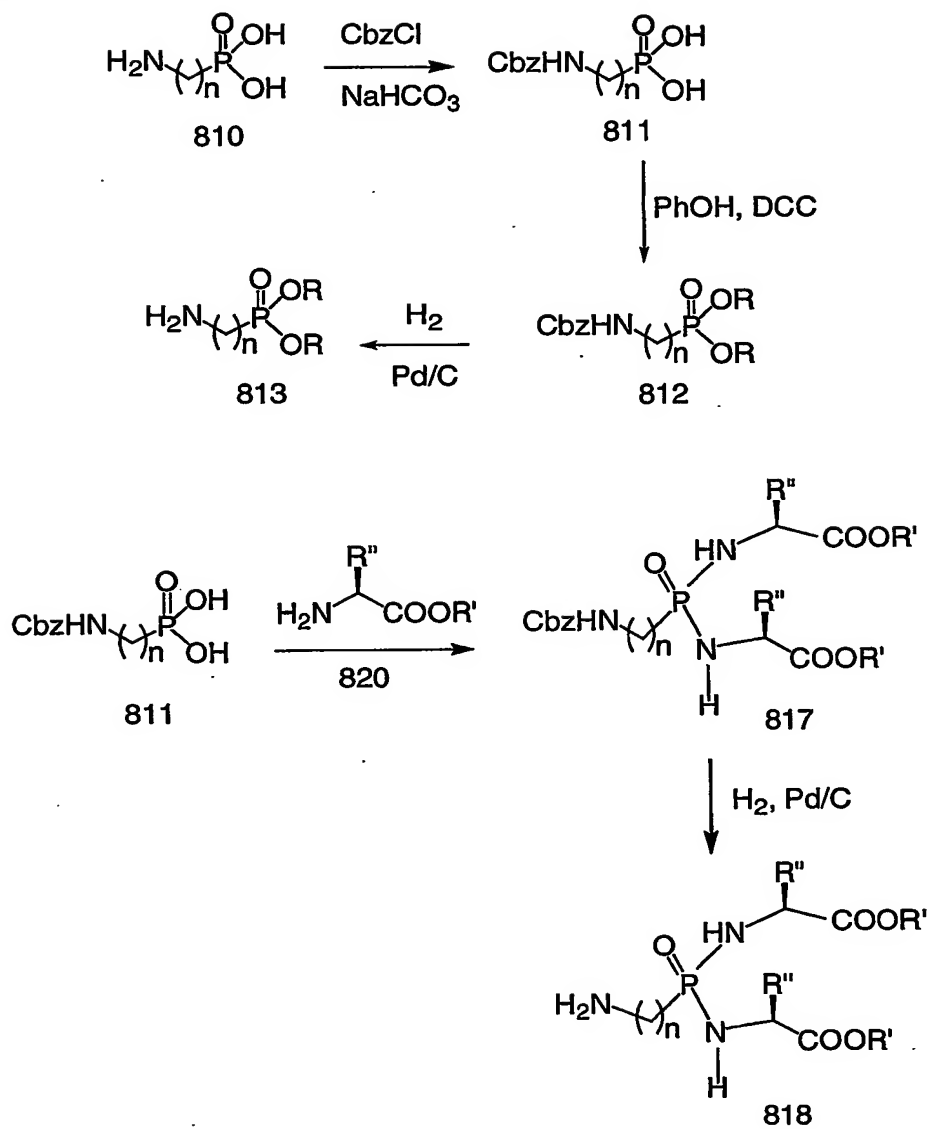


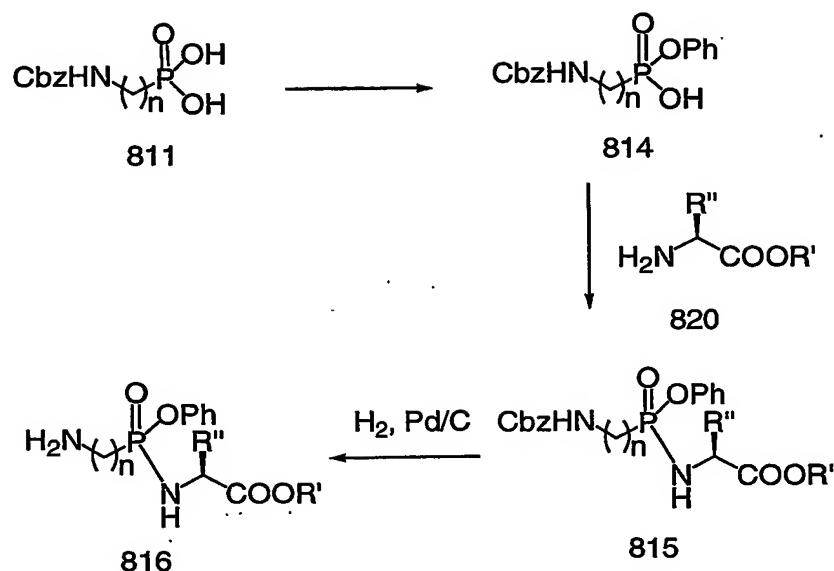
Scheme 4 Example 3



Scheme 4 Example 4

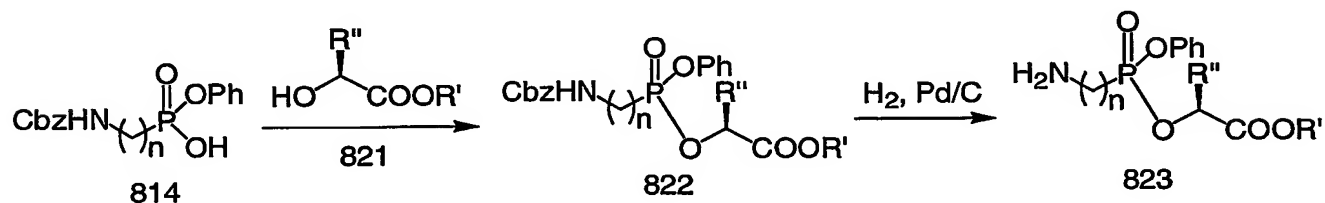


Scheme 1002

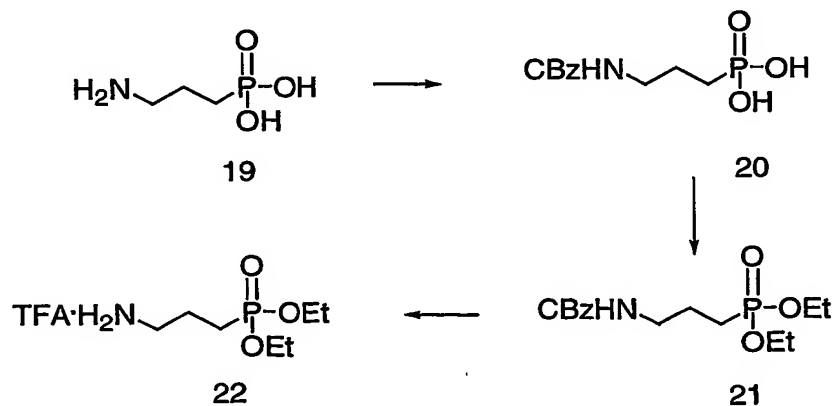


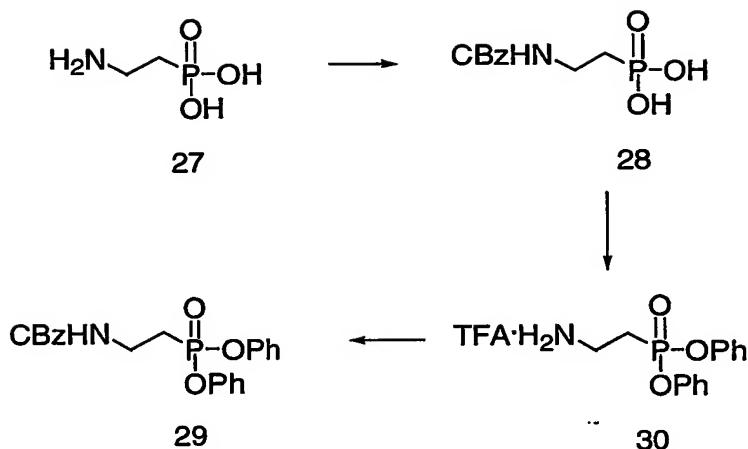
Following the similar procedures, replacement of amino acid esters 820 with lactates 821 (Scheme 1003) provides mono-phosphonic lactates 823. Lactates 823 are useful intermediates to form the phosphonate compounds of the invention.

5 Scheme 1003



10 Scheme 1004



Scheme 1005Example 1

To a solution of 2-aminoethylphosphonic acid (1.26 g, 10.1 mmol) in 2N NaOH (10.1 mL, 20.2 mmol) was added benzyl chloroformate (1.7 mL, 12.1 mmol). After the reaction mixture was stirred for 2 d at room temperature, the mixture was partitioned between Et₂O and water. The aqueous phase was acidified with 6N HCl until pH = 2. The resulting colorless solid was dissolved in MeOH (75 mL) and treated with Dowex 50WX8-200 (7 g). After the mixture was stirred for 30 minutes, it was filtered and evaporated under reduced pressure to give carbamate **28** (2.37 g, 91%) as a colorless solid (Scheme 1005).

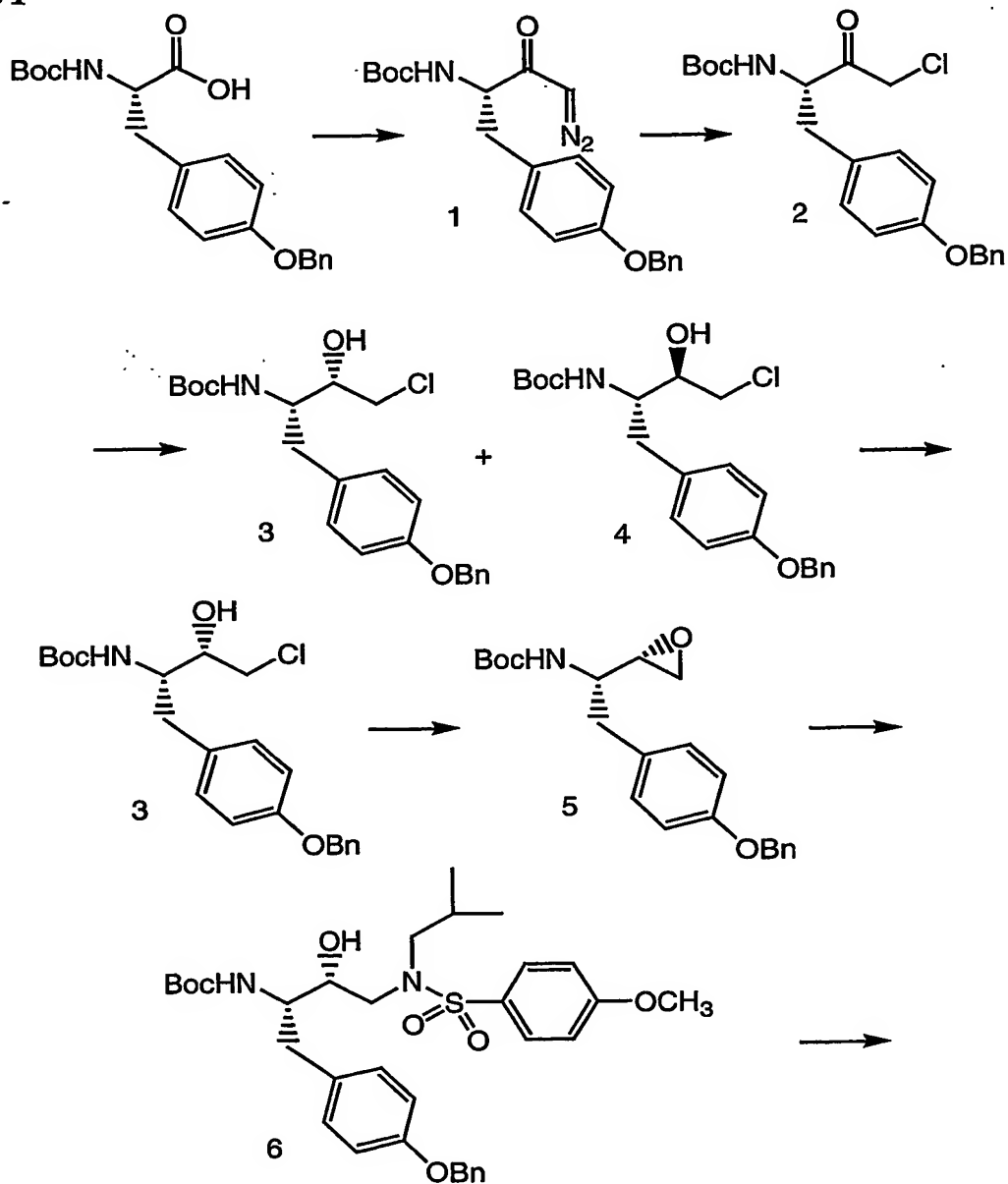
To a solution of carbamate **28** (2.35 g, 9.1 mmol) in pyridine (40 mL) was added phenol (8.53 g, 90.6 mmol) and 1,3-dicyclohexylcarbodiimide (7.47 g, 36.2 mmol). After the reaction mixture was warmed to 70°C and stirred for 5 h, the mixture was diluted with CH₃CN and filtered. The filtrate was concentrated under reduced pressure and diluted with EtOAc. The organic phase was washed with sat. NH₄Cl, sat. NaHCO₃, and brine, then dried over Na₂SO₄, filtered, and evaporated under reduced pressure. The crude product was chromatographed on silica gel twice (eluting 40-60% EtOAc/hexane) to give phosphonate **29** (2.13 g, 57%) as a colorless solid.

To a solution of phosphonate **29** (262 mg, 0.637 mmol) in iPrOH (5 mL) was added TFA (0.05 mL, 0.637 mmol) and 10% Pd/C (26 mg). After the reaction mixture was stirred under H₂ atmosphere (balloon) for 1 h, the mixture was filtered through Celite. The filtrate was evaporated under reduced pressure to give amine **30** (249 mg, 100%) as a colorless oil (Scheme 1005).

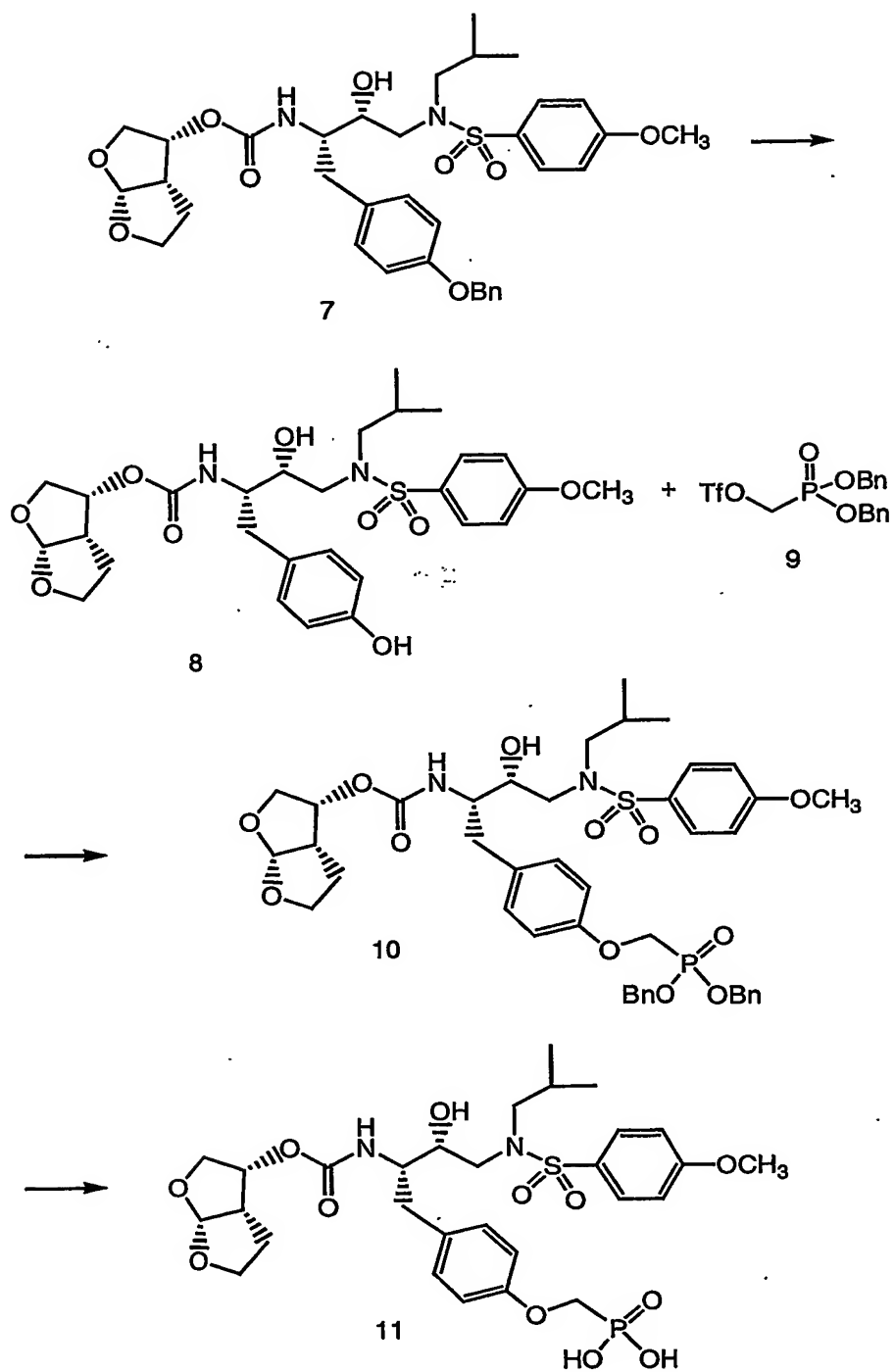
Scheme Section A

Exemplary methods of preparing the compounds of the invention are shown in Schemes 1-7 below. A detailed description of the methods is found in the Experimental section below.

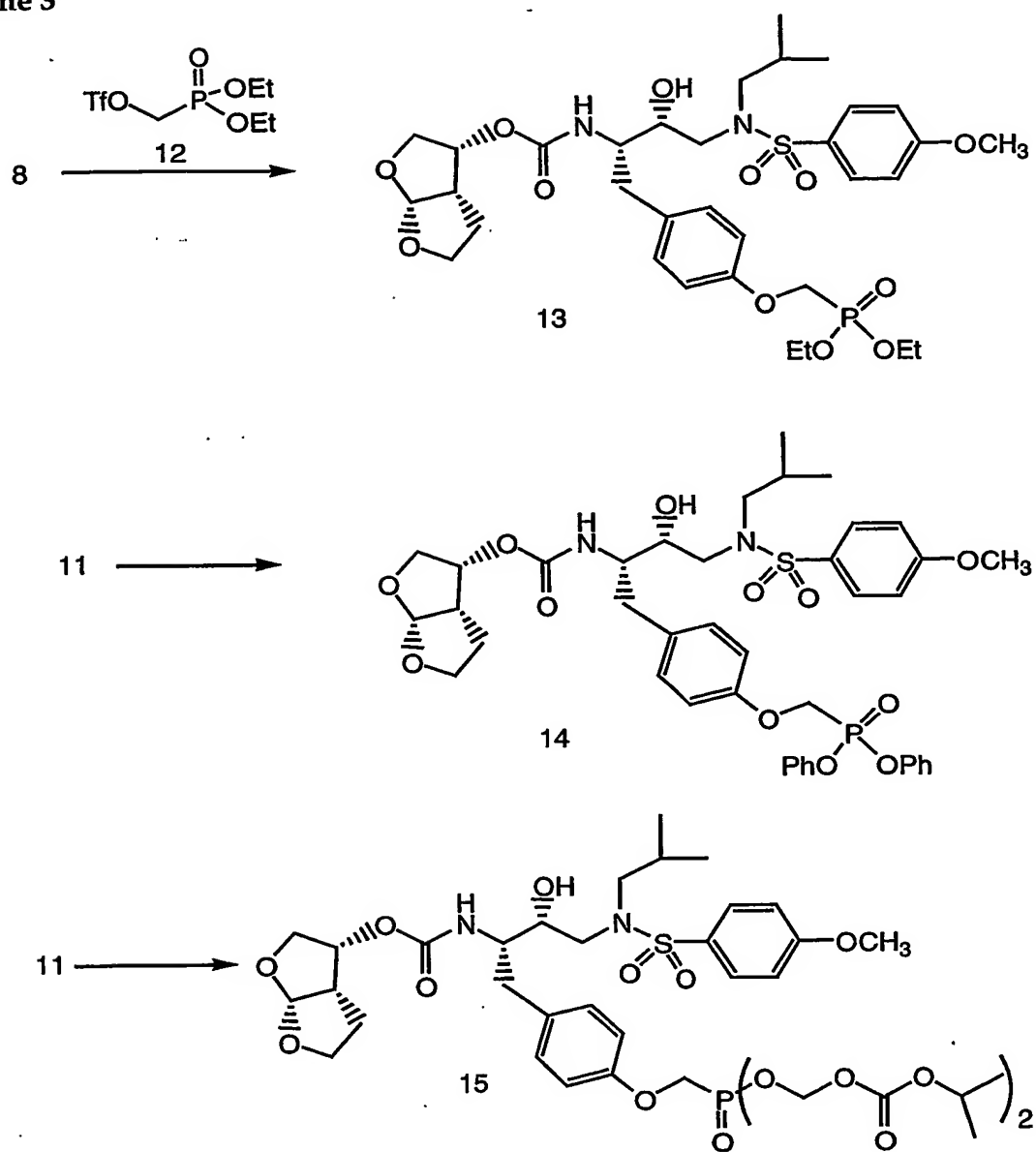
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Scheme 1

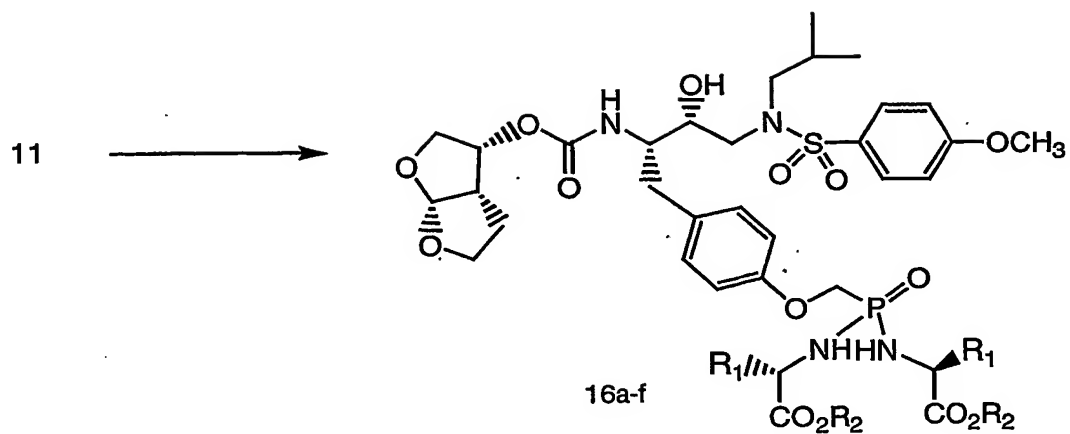
Scheme 2



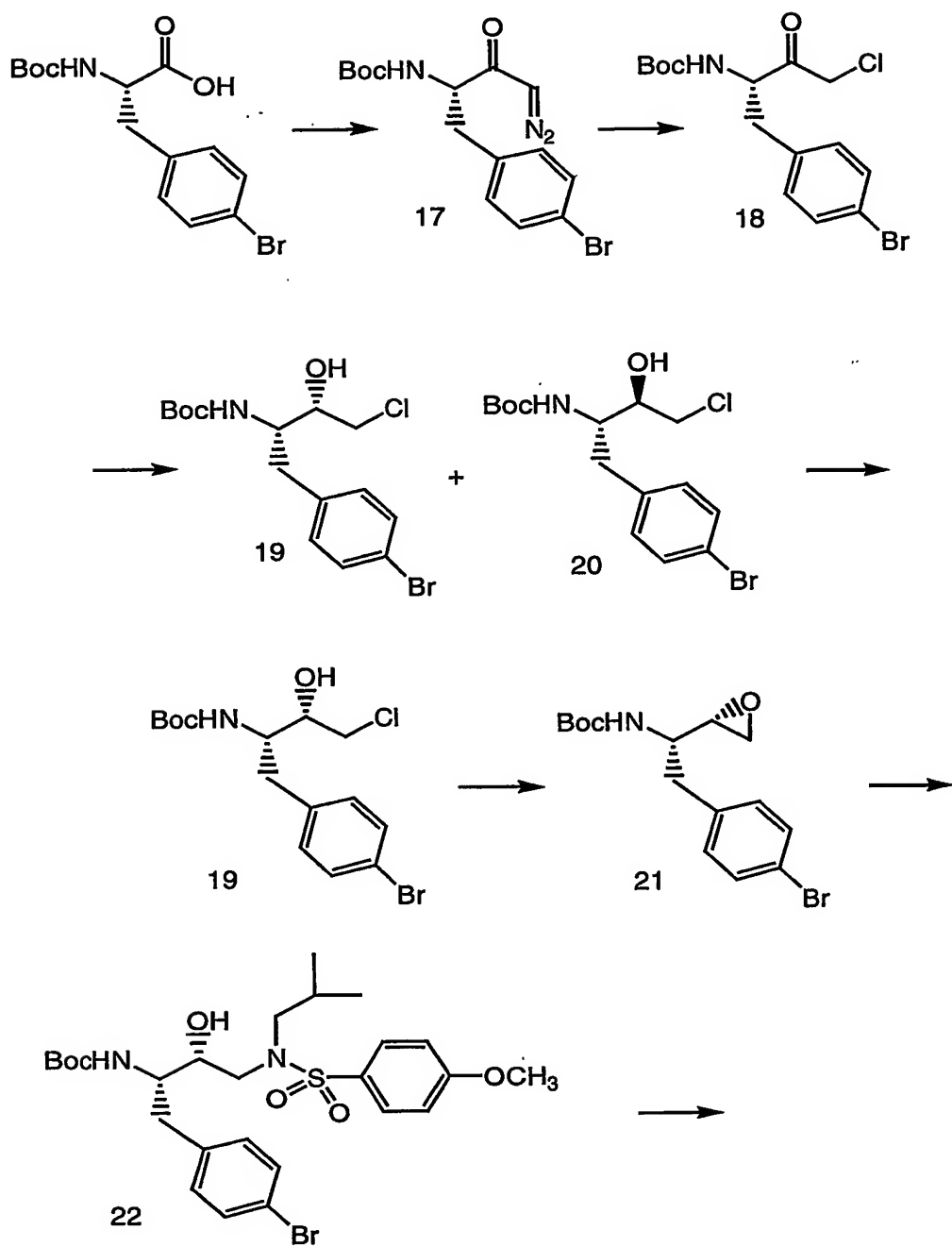
Scheme 3



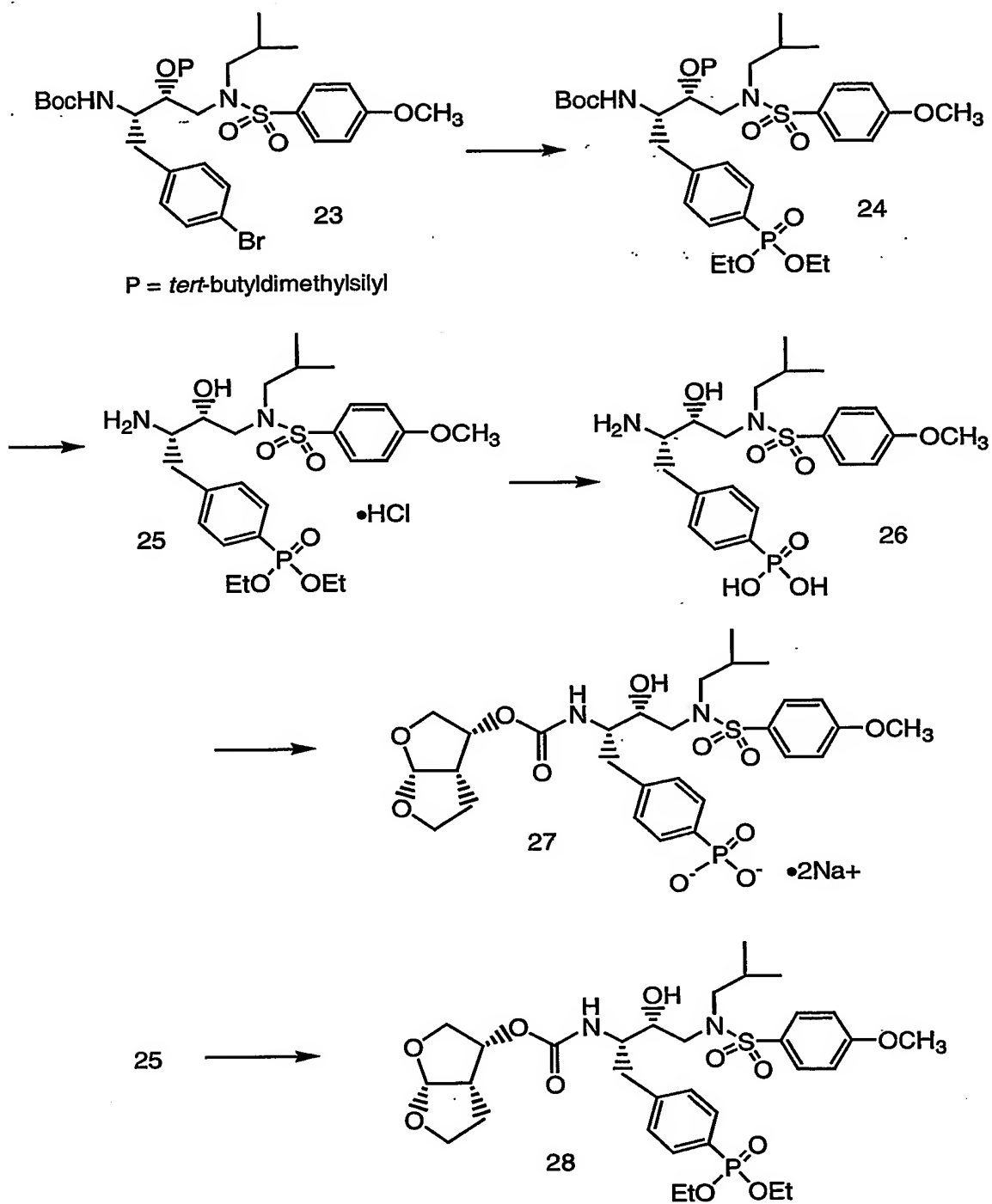
Scheme 4



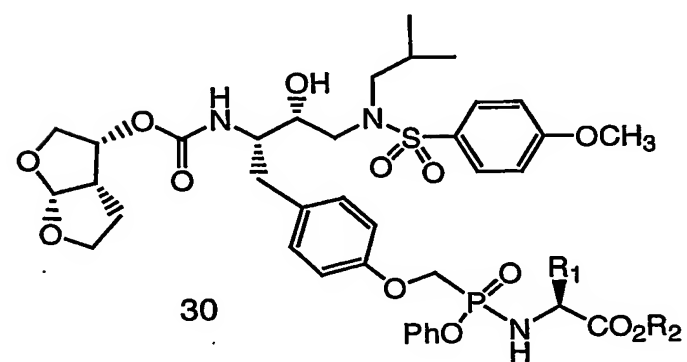
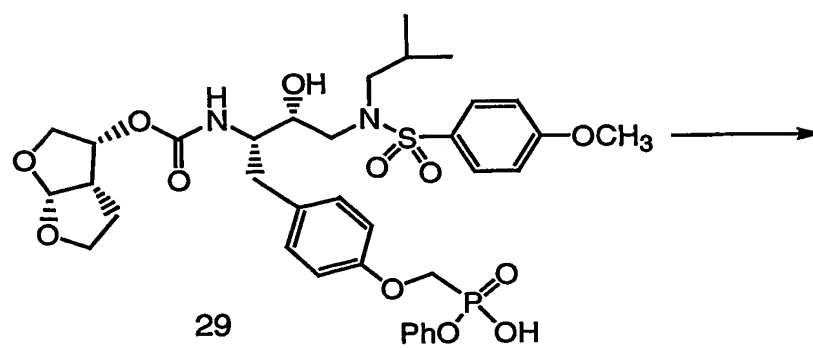
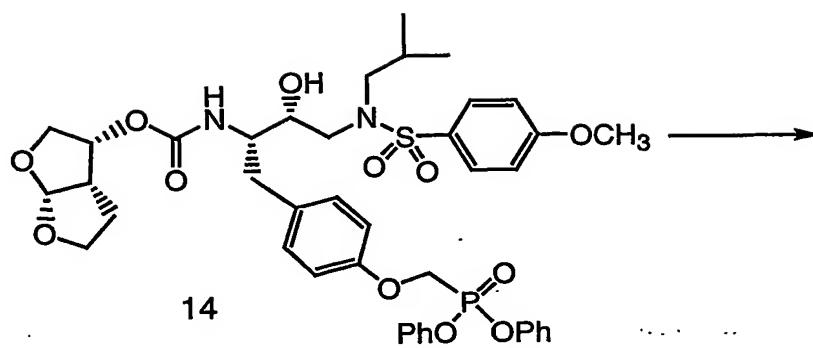
Scheme 5



Scheme 6

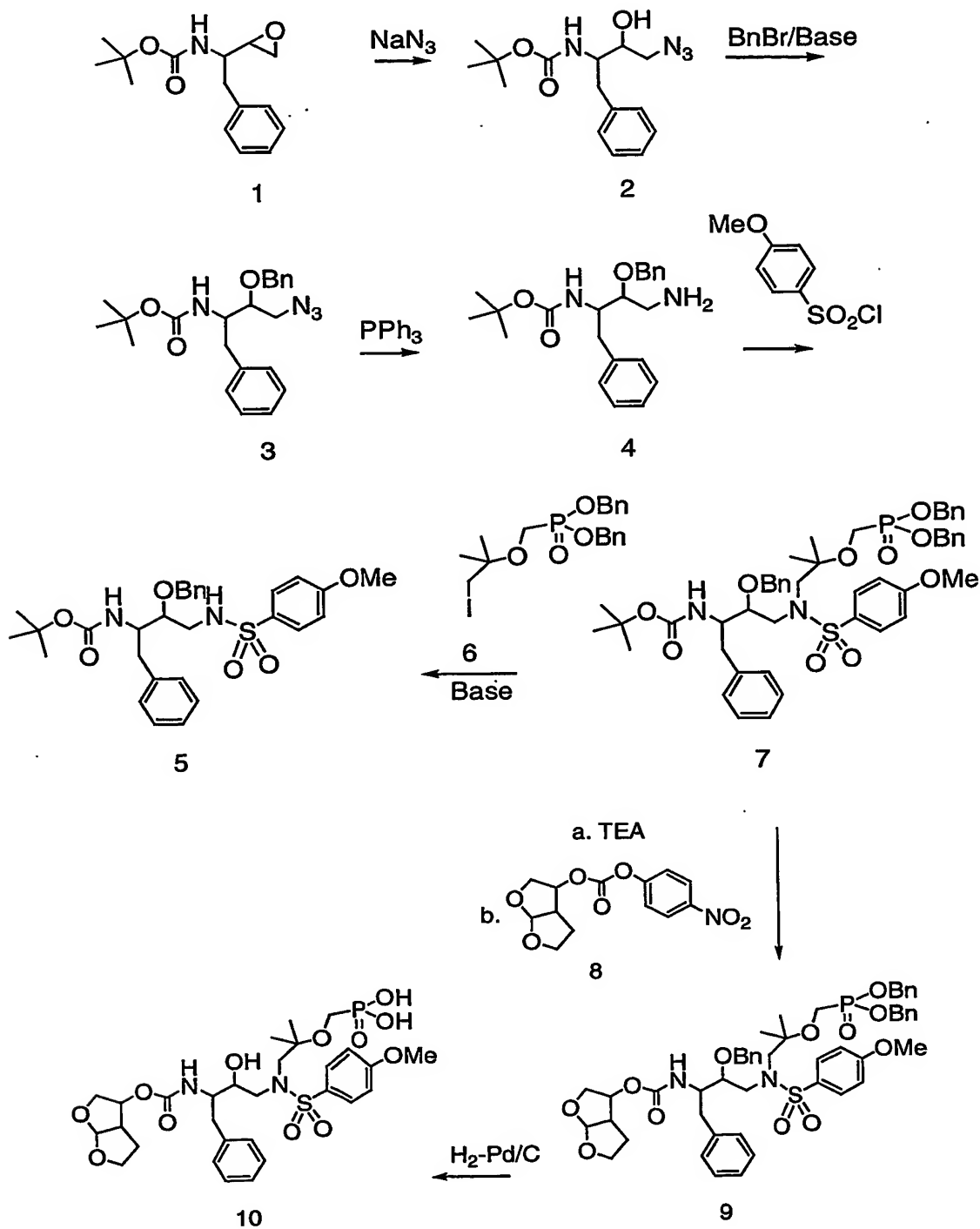


Scheme 7



Scheme Section B

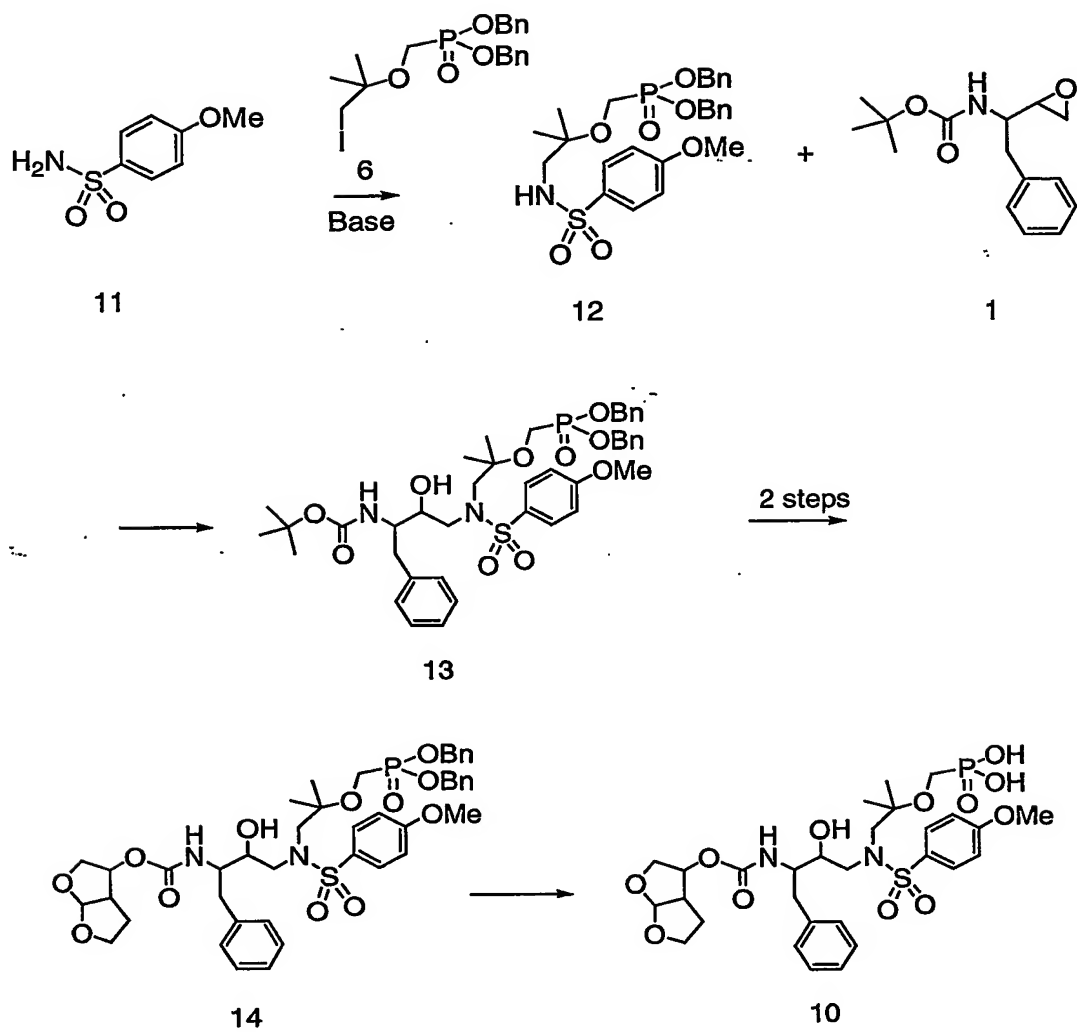
Alternative exemplary methods of preparing the compounds of the invention are shown in Schemes 101-113 below.

5 Scheme 101

10

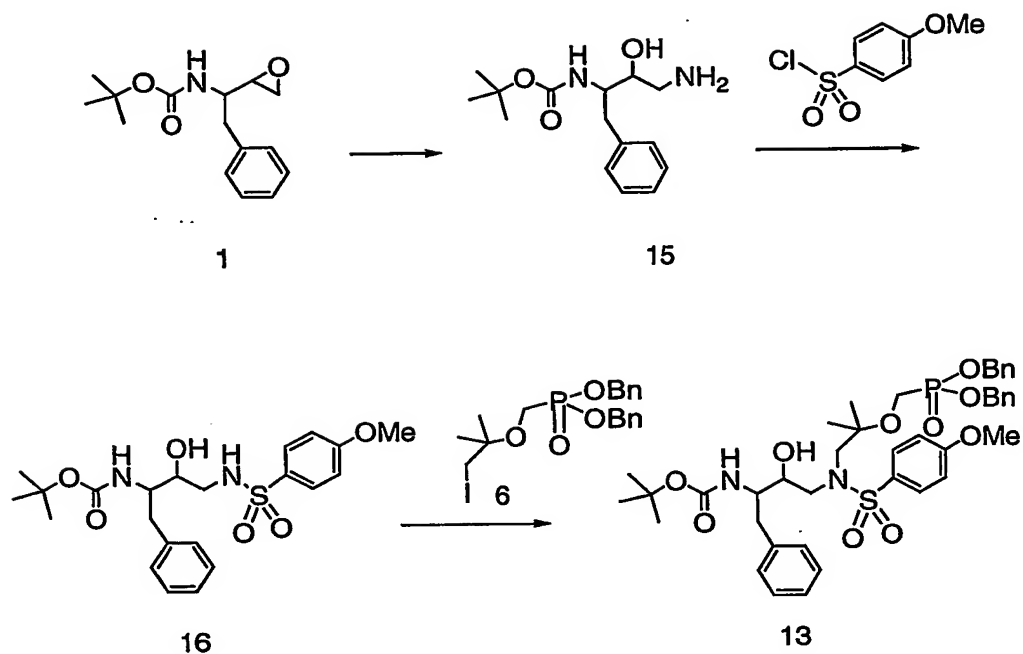
Treatment of commercially available epoxide 1 with sodium azide (Bioorg. & Med. Chem. Lett., 5, 459, 1995) furnishes the azide intermediate 2. The free hydroxyl is converted to benzyl ether 3 by treating it with benzyl bromide in the presence of base such as potassium carbonate. Compound 4 is achieved by the reduction of the azide group with triphenyl phosphine, as described in the publication Bioorg. & Med. Chem. Lett., 7, 1847, 1997. Conversion of the amino group to its sulfonamide derivative 5 is achieved by treating the amine with stoichiometric amounts of sulfonyl chloride. Regioselective alkylation is performed (as shown in the article J. Med. Chem., 40, 2525, 1997) on the sulfonamide nitrogen using the iodide 6 (J. Med. Chem., 35, 2958, 1992) to get the compound 7. Upon TFA catalyzed deprotection of BOC group followed by the reaction with bisfuranyl carbonate 8 (for a similar coupling see, J. Med. Chem., 39, 3278, 1996) furnishes the compound 9. Final deprotection of the protecting groups by catalytic hydrogenolysis result the compound 10.

Scheme 102



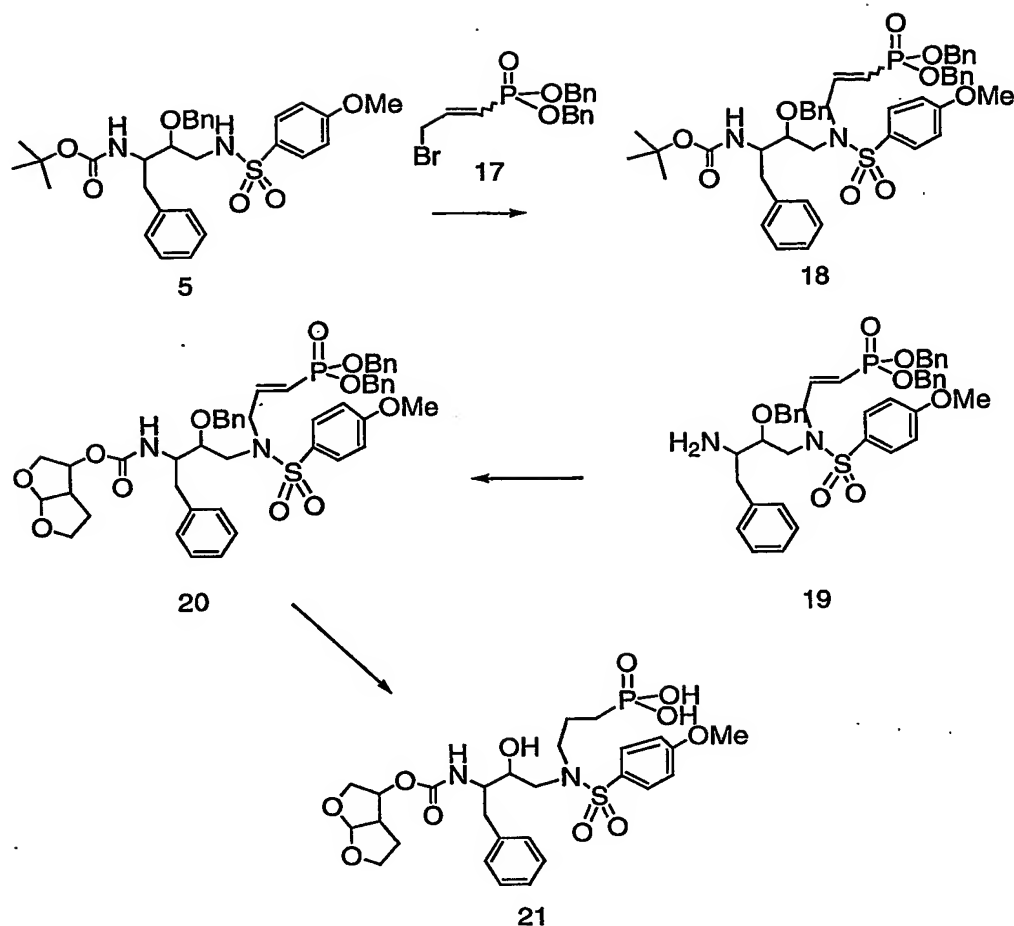
The sulfonamide 11 is readily alkylated with the iodide 6 (J. Med. Chem., 35, 2958, 1992) to get the intermediate 12. Regioselective epoxide opening (JP -9124630) of the epoxide 1 with 12 furnishes the intermediate 13. Deprotection of the BOC group followed by the treatment of bisfuranyl carbonate 8 yields the intermediate 14 which is subjected to hydrogenation to furnish the compound 10.

Scheme 103



- 5 The epoxide 1 is converted to the aminohydroxyl derivative 15 using the known procedure (J. Med. Chem., 37, 1758, 1994). Sulfonylation of 15 using benzene sulfonylchloride affords the compound 16. Installation of the side chain to get the intermediate 13 is achieved by alkylation of sulfonamide nitrogen with iodide 6. The intermediate 13 is converted to the compound 10 using the same sequence as shown in scheme 102.

Scheme 104

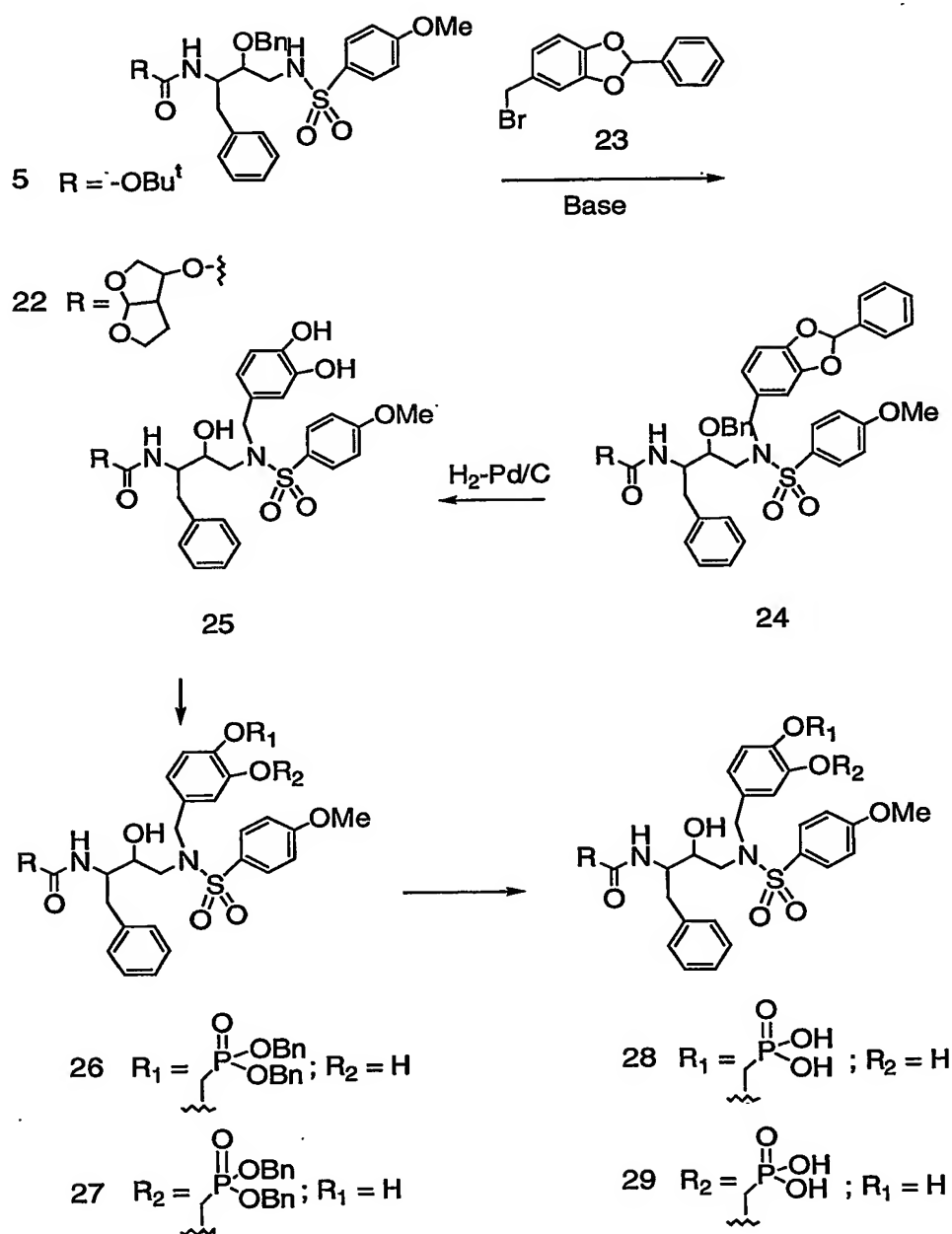


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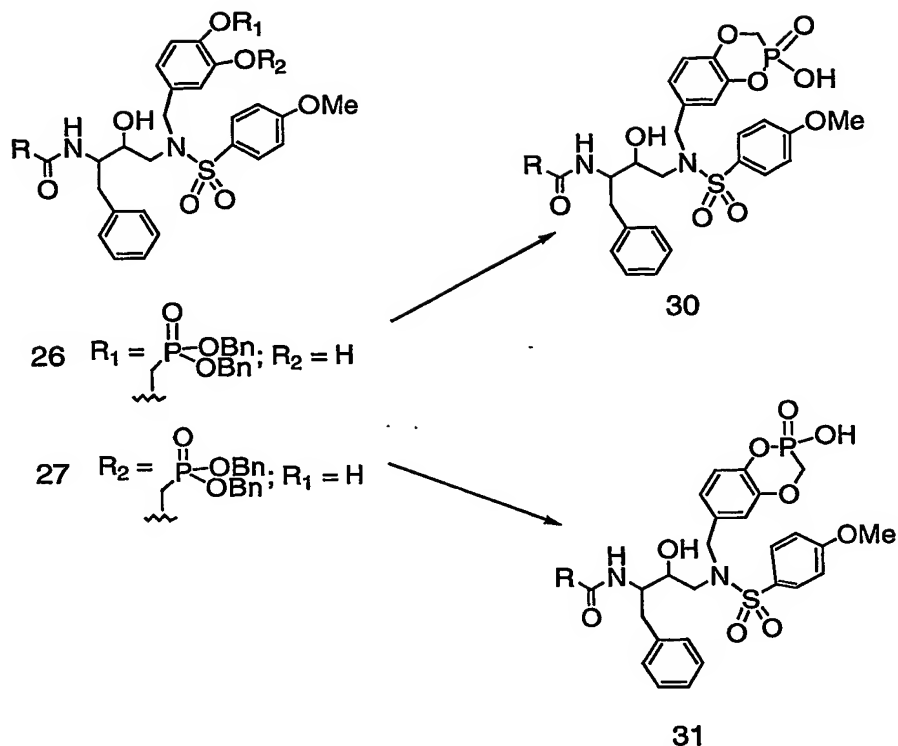
Sulfonamide 5 is alkylated under basic conditions using the allyl bromide 17 (Chem. Pharm. Bull., 30, 111, 1982) to get the intermediate 18. Similar transformation is reported in literature (J. Med. Chem., 40, 2525, 1997). Hydrolysis of BOC group with TFA and acylation of the resulting amine 19 with bisfuranyl carbonate 8 yields the compound 20.

10 Hydrogenation using Pd/C catalysis under H₂ atmosphere affords the phosphonic acid 21.

Scheme 105



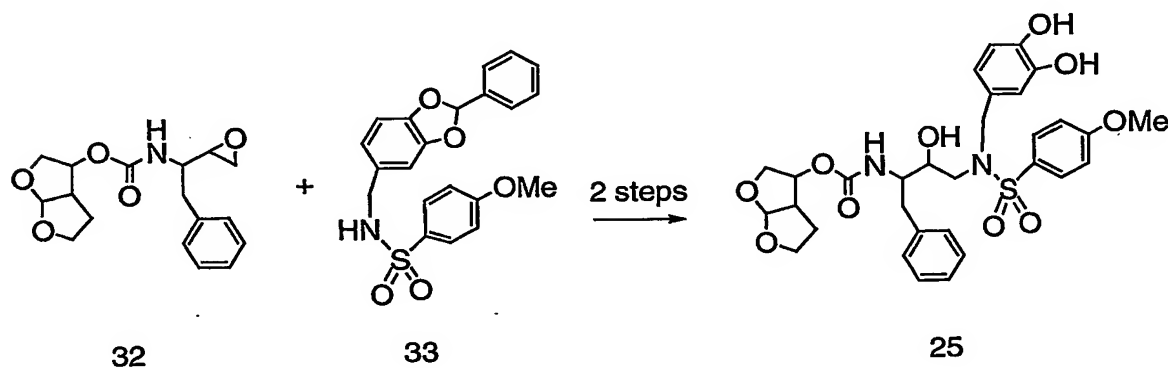
Scheme 105 (cont)



- 5 Sulfonamide 5 is converted to 22 via hydrolysis of BOC group with TFA and acylation with bisfuranyl carbonate 8. The sulfonamide 22 is alkylated with the bromide 23 (J. Med. Chem., 40, 2525, 1997) to get the compound 24, which upon hydrogenolysis gives the catechol 25. Alkylation of the phenolic groups using dibenzylhydroxymethyl phosphonate (J. Org. Chem., 53, 3457, 1988) affords regioisomeric compounds 26 and 27. These compounds 26 and 27
- 10 are hydrogenated to get the phosphonic acids 28 and 29, respectively. Individual cyclic phosphonic acids 30 and 31 are obtained under basic (like NaH) conditions (US 5886179) followed by hydrogenolysis of the dibenzyl ester derivatives 26 and 27.

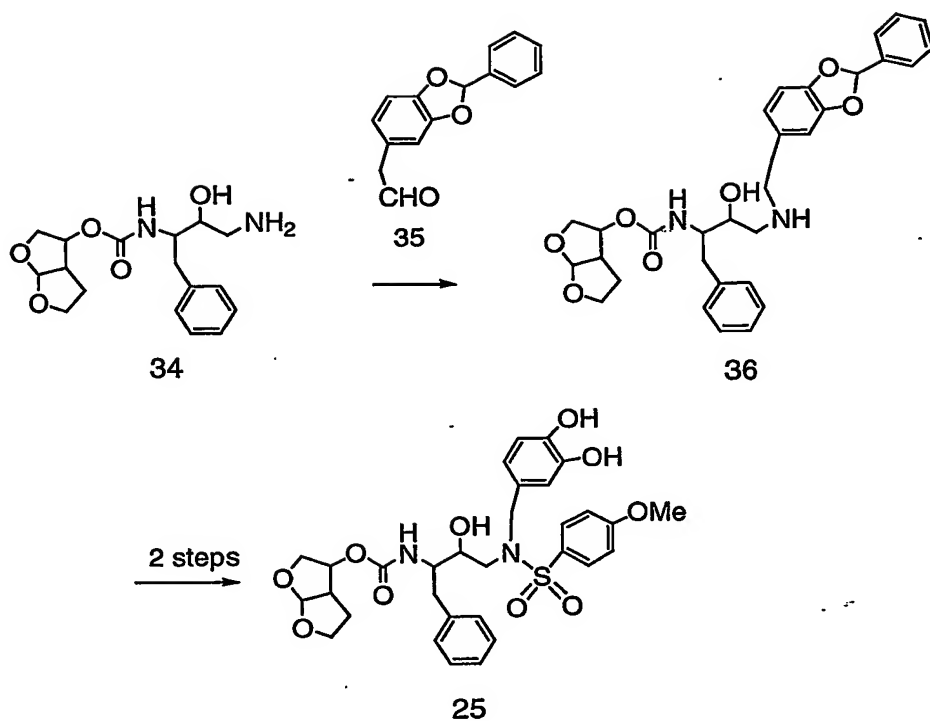
Scheme 106

In this route, compound 25 is obtained by conducting a reaction between the epoxide 32 and the sulfonamide 33 using the conditions described in the Japanese Patent No. 9124630.



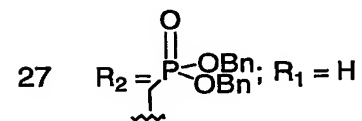
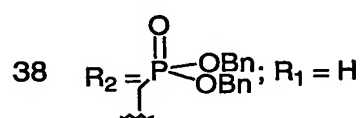
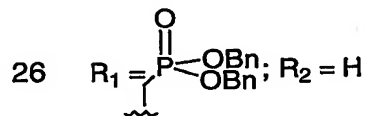
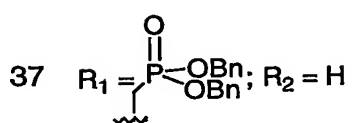
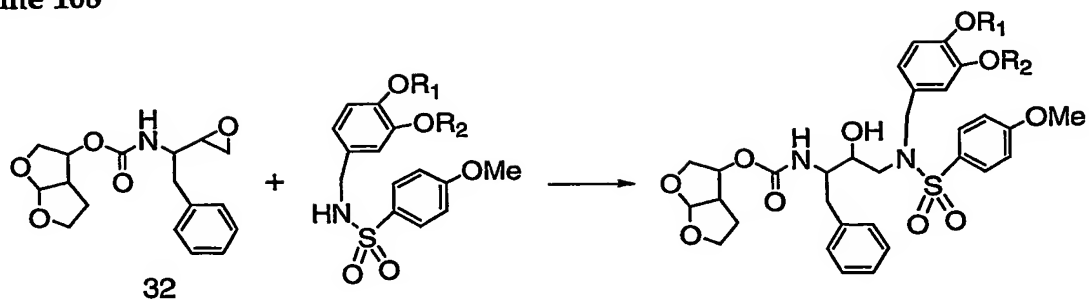
Epoxide 32 and sulfonamide 33 are synthesized utilizing similar methodology delineated in the same patent.

Scheme 107



- 5 Compound 34 is obtained from 32 using similar sequence depicted in J. Med. Chem., 37, 1758, 1994. Reductive amination (for similar transformation see WO 00/47551) of compound 34 with aldehyde 35 furnishes the intermediate 36 which is converted to the compound 25 by sulfonylation followed by hydrogenation.

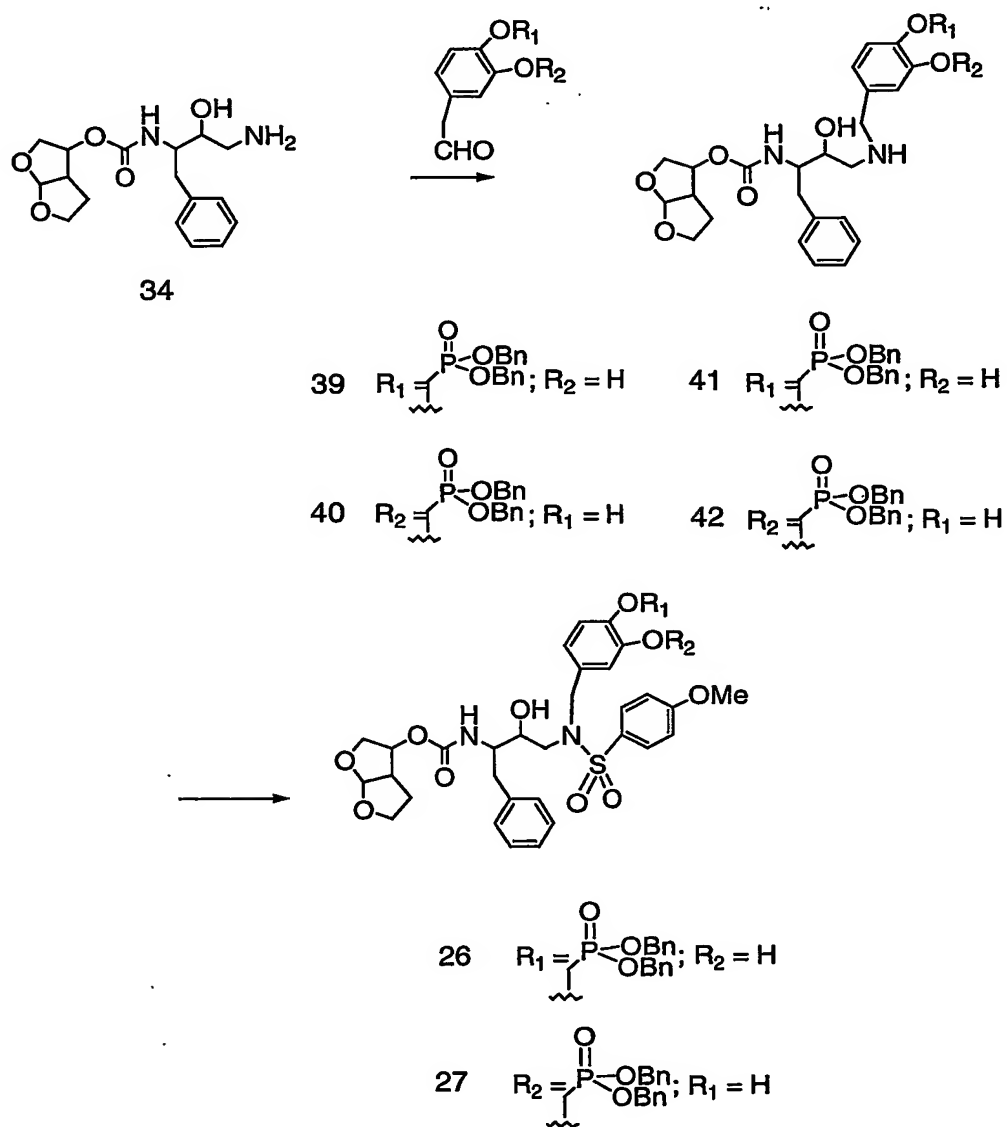
Scheme 108



- 5 Treatment of epoxide 32 with sulfonamides 37 and/or 38 under conditions described in Japanese Patent No. 9124630 furnishes 26 and 27.

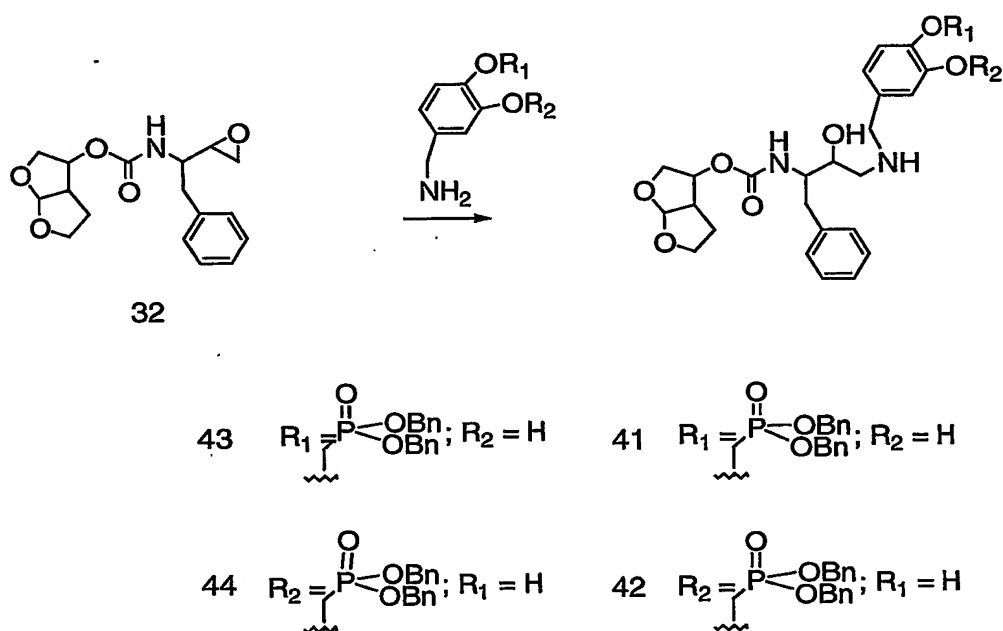
Scheme 109

Reductive amination of aminohydroxyl intermediate 34 with the aldehydes 39 and 40 as described in patent WO 00/47551, furnish 41 and 42 which undergoes smooth sulfonylation to give 26 and 27.

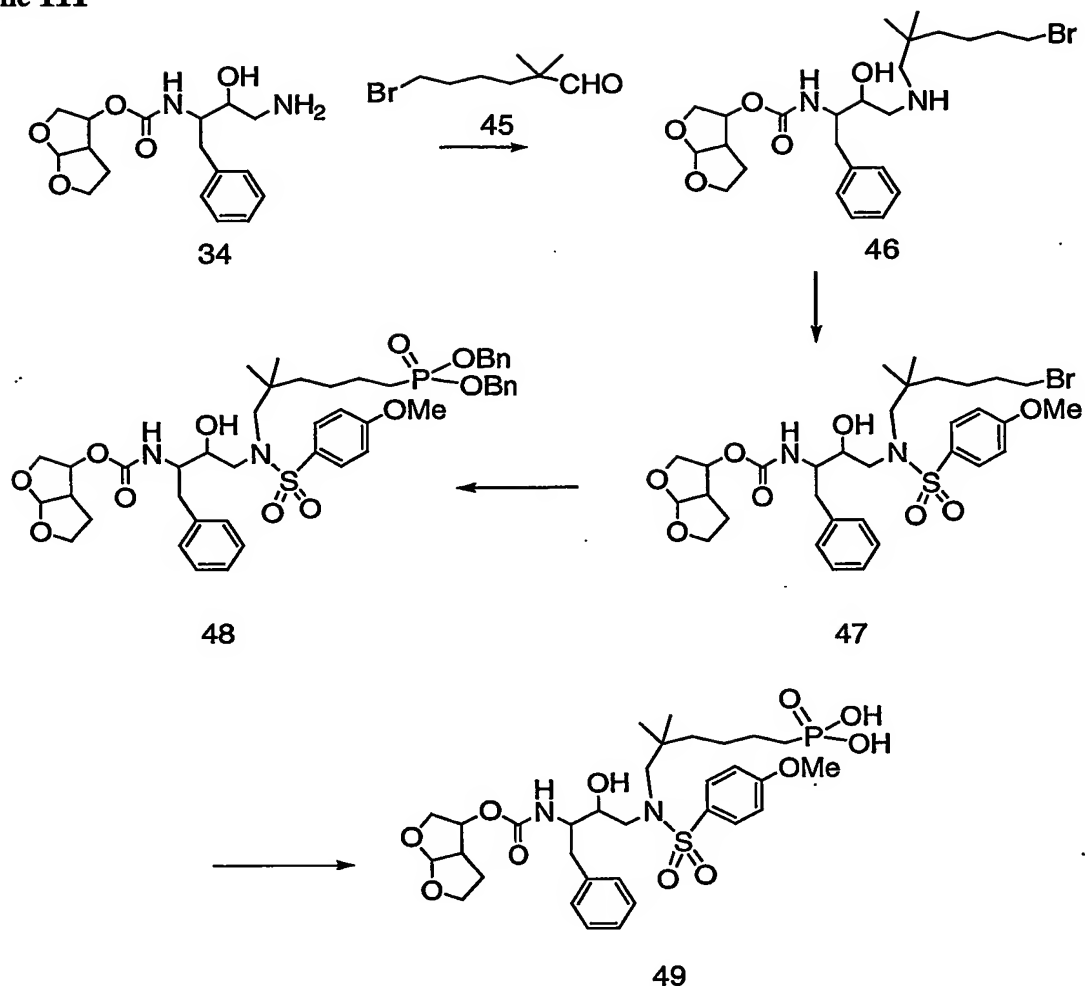


Scheme 110

In an alternate approach, where epoxide 32 is opened with benzyl amines 43 and 44 under conditions described above furnishes 41 and 42, respectively. Similar transformations were documented in the Japanese Patent No. 9124630.



Scheme 111

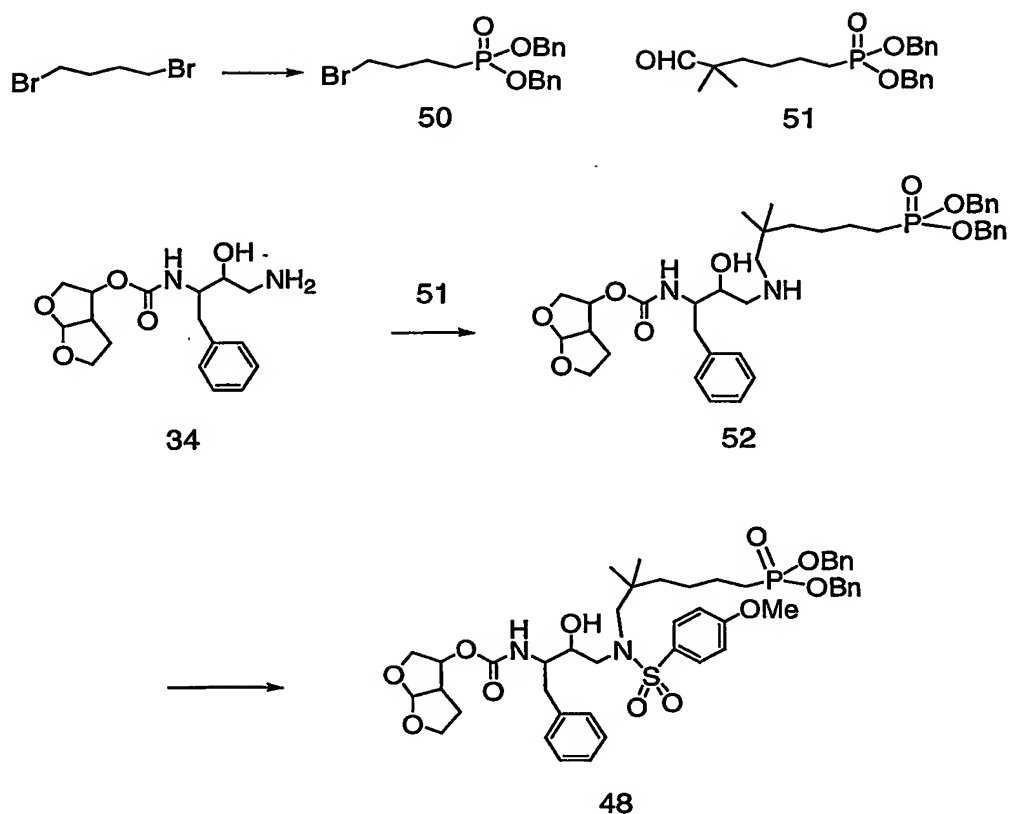


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Reductive amination of the bromoaldehyde 45 (J. Organomet. Chem., FR; 122, 123, 1976) with the amine 34 gives 46 which then undergoes sulfonylation to furnish 47. The bromoderivative 47 is converted to the phosphonate 48 under Michaelis-Arbuzov reaction conditions (Bioorg. Med. Chem. Lett., 9, 3069, 1999). Final hydrogenation of 48 delivers the phosphonic acid 49.

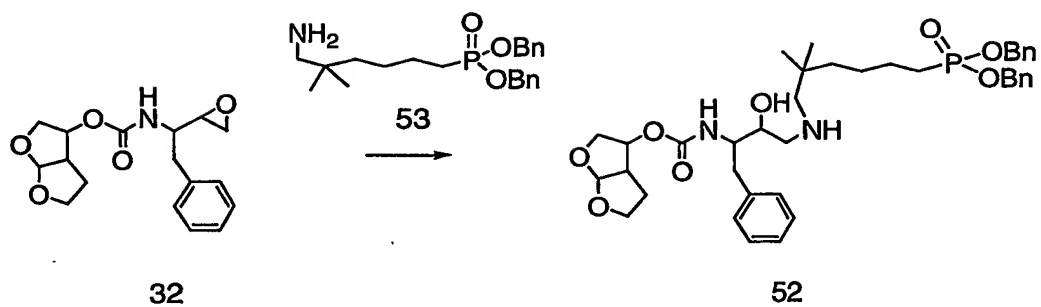
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Scheme 112



The intermediate 48 is also obtained as shown in scheme 112. Reductive amination of the aldehyde 52 with the amine 34 offers the phosphonate 52 and sulfonation of this intermediate furnishes 48.

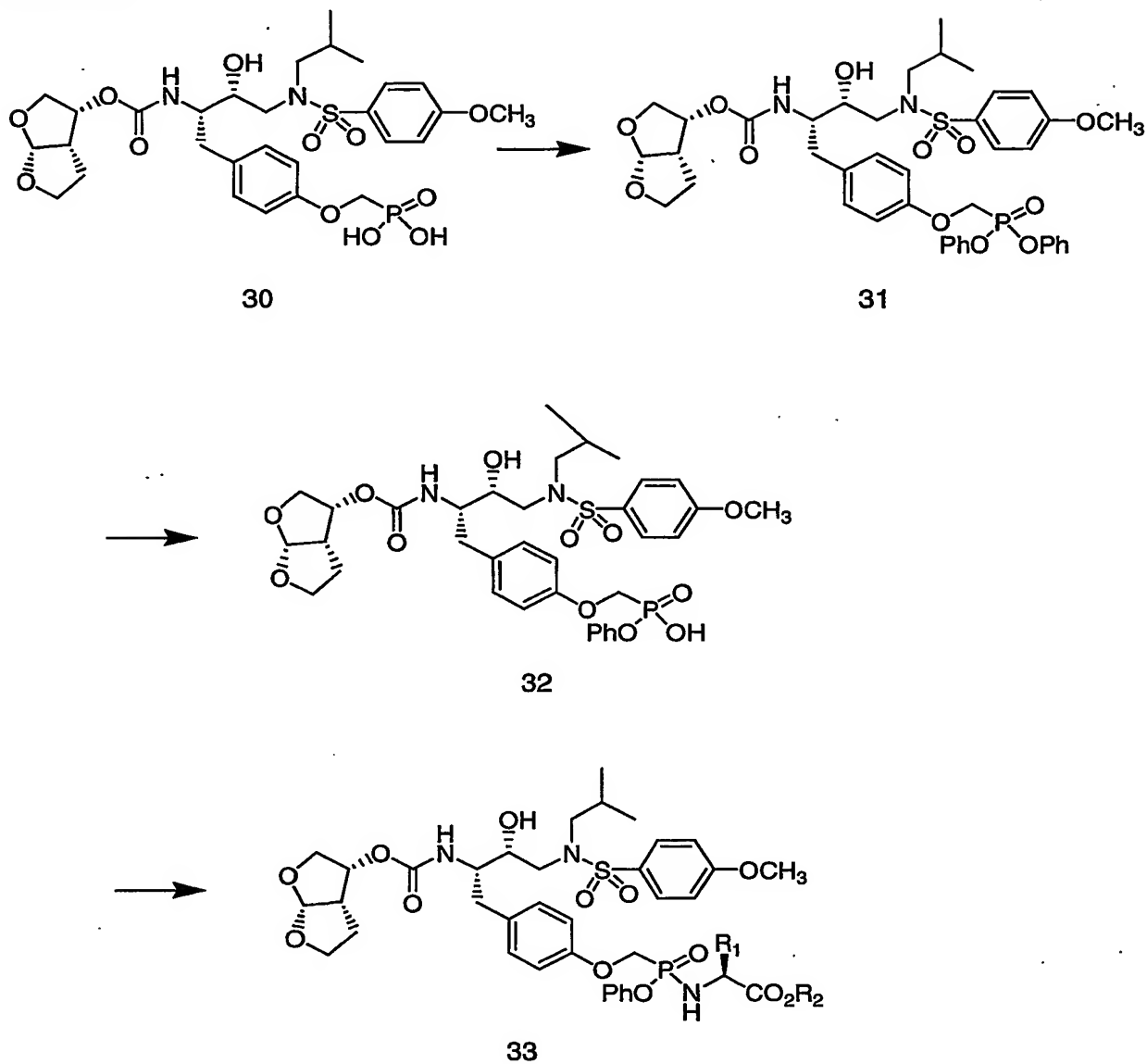
Scheme 113



Alternatively, compound 52 is obtained from the epoxide 32 by a ring opening reaction with
10 the aminophosphonate 53 (Scheme 113).

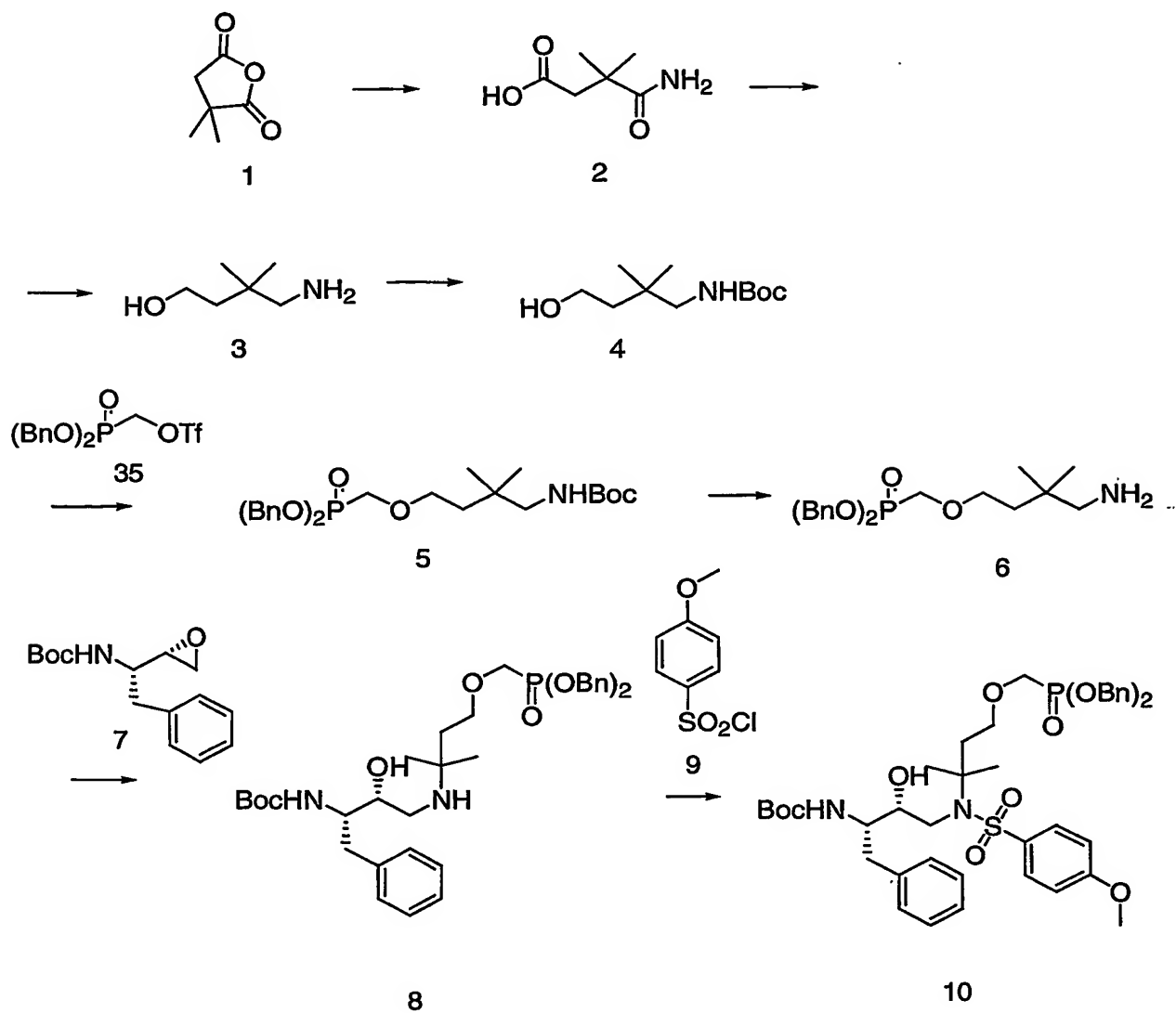
Scheme Section C

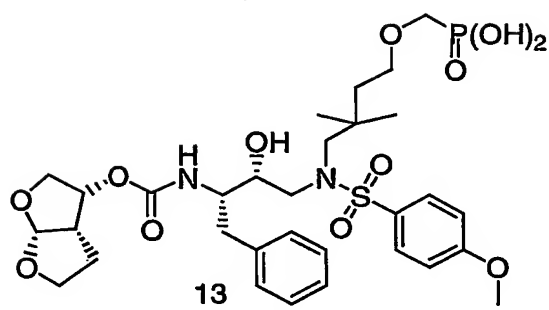
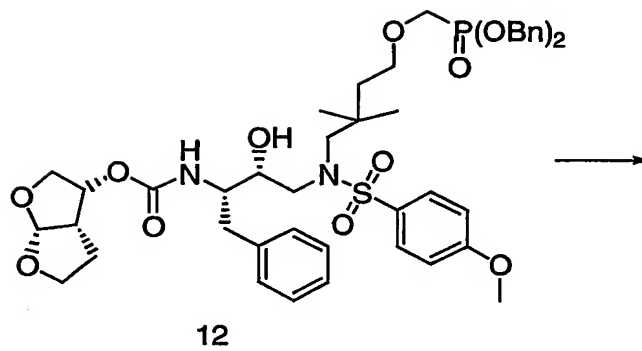
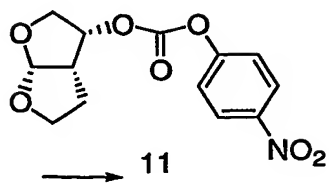
Scheme 9 is described in the Examples.

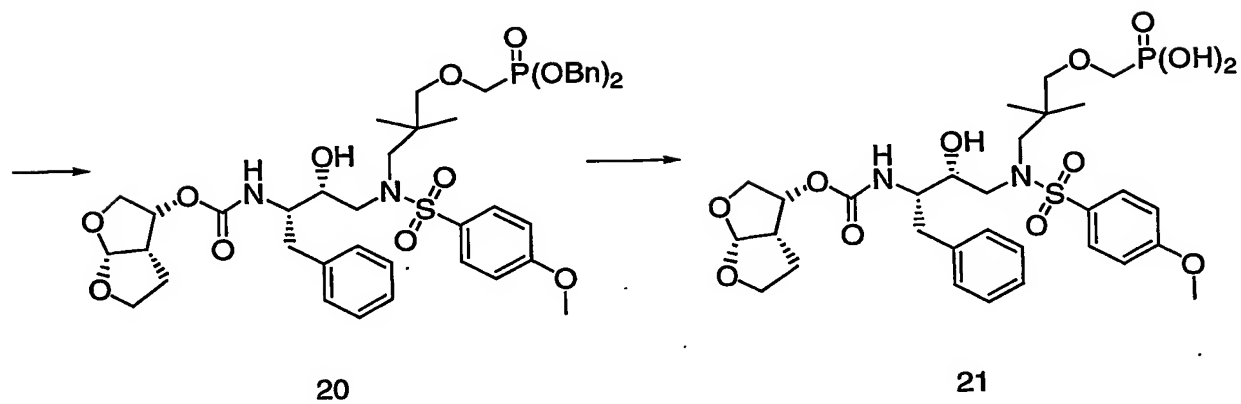
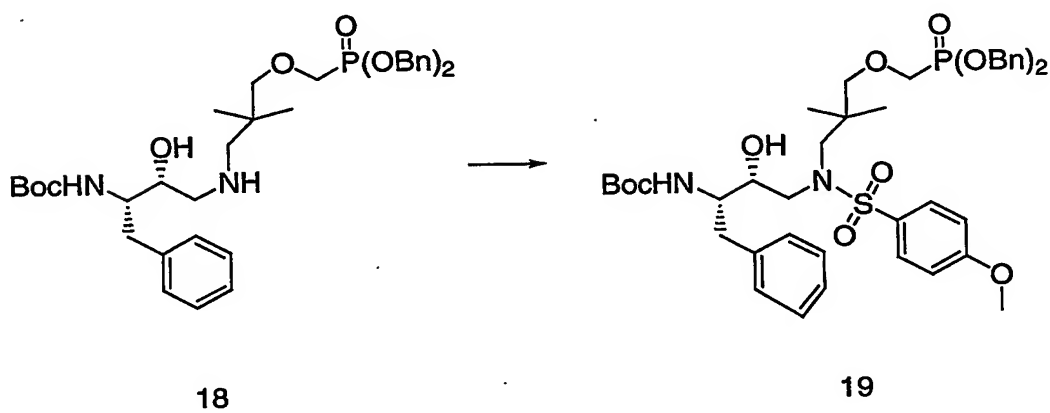
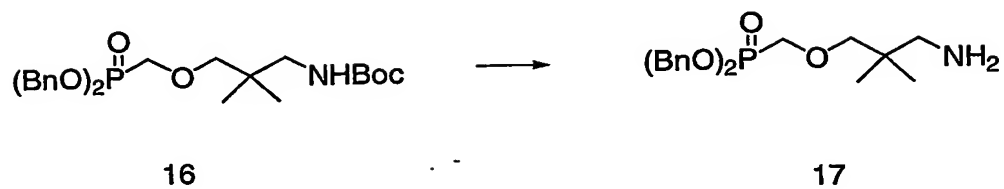
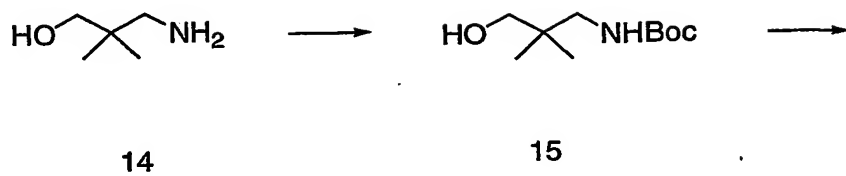
5 Scheme 9

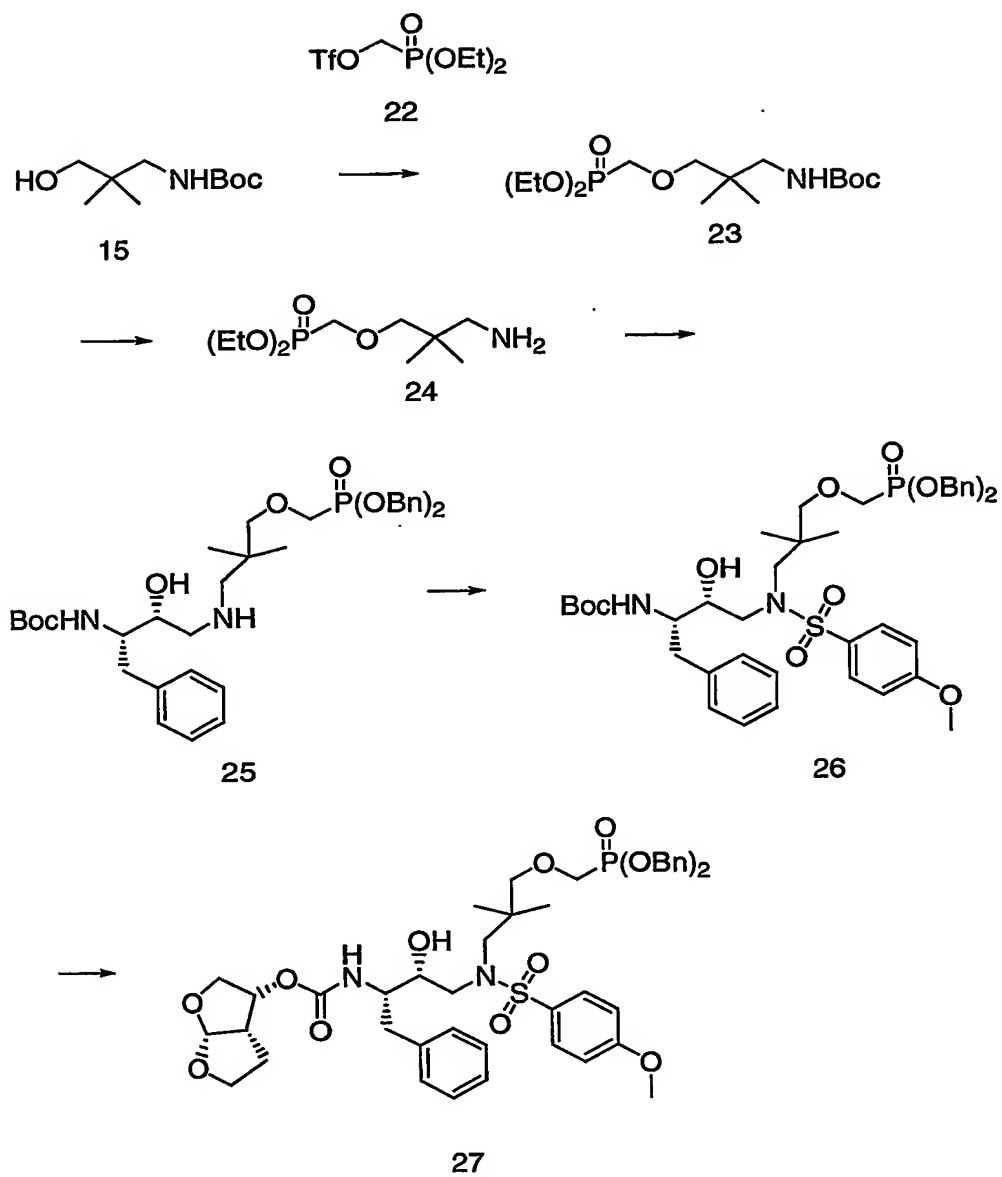
Scheme Section D

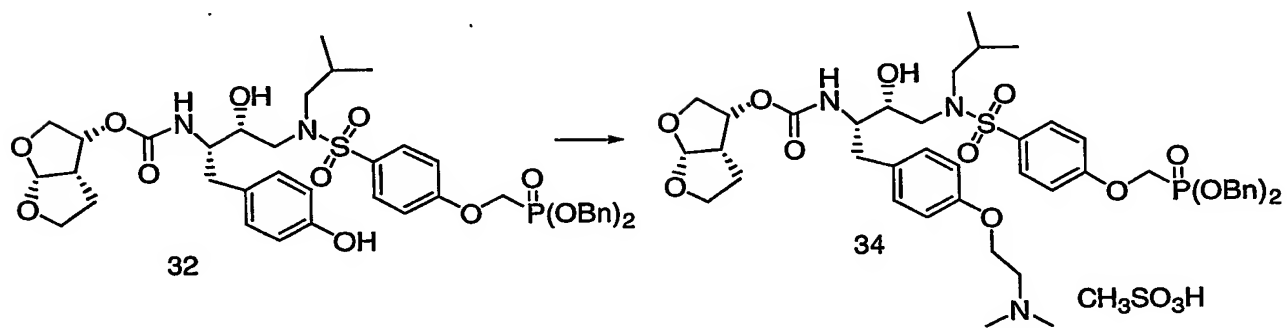
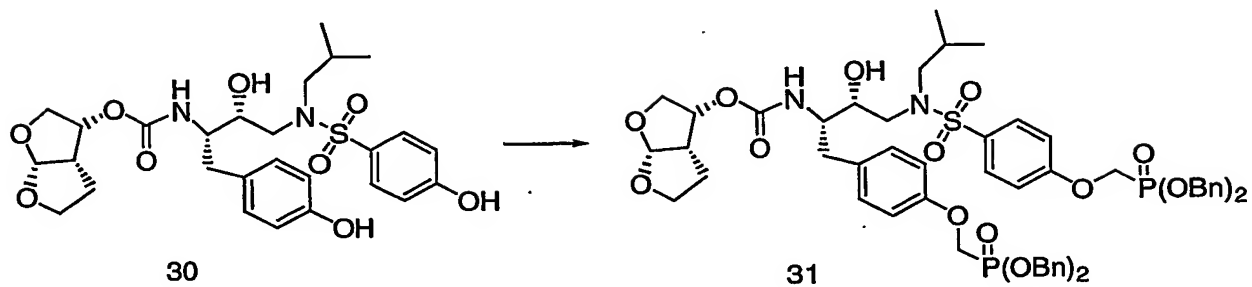
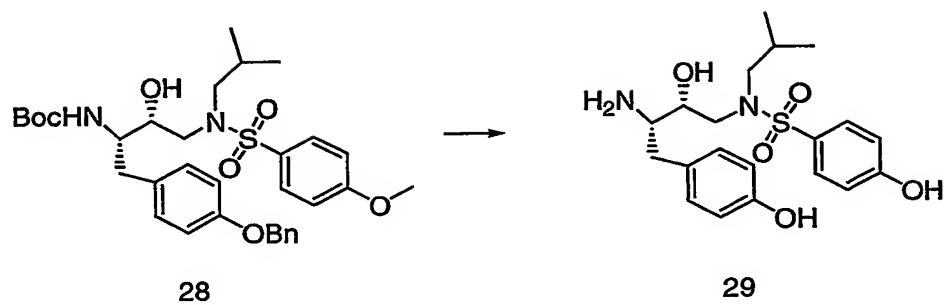
The following schemes are described in the Examples.





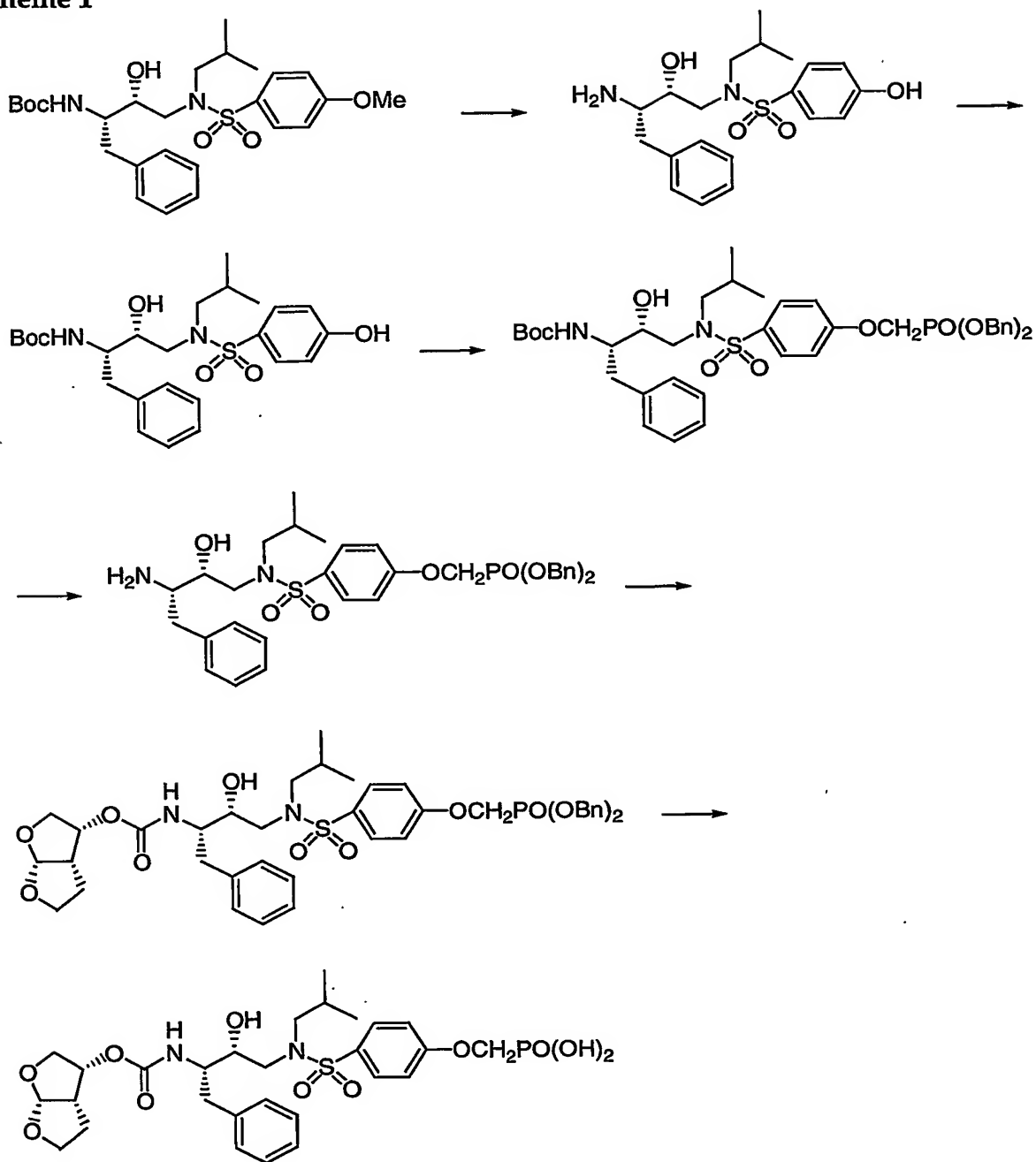




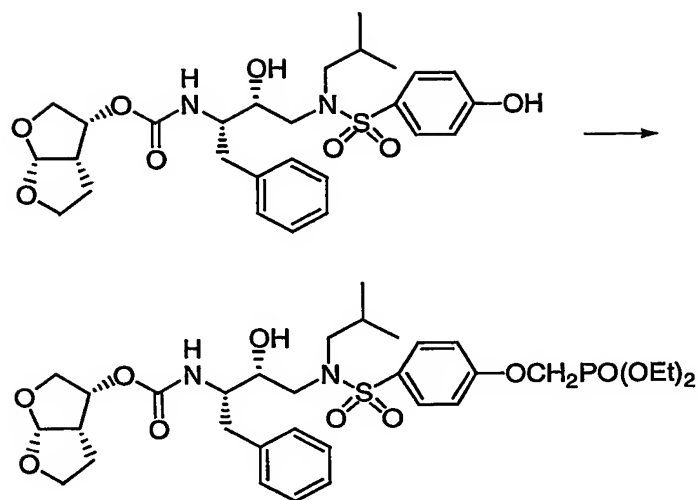


Scheme Section E

Schemes 1-3 are described in the examples.

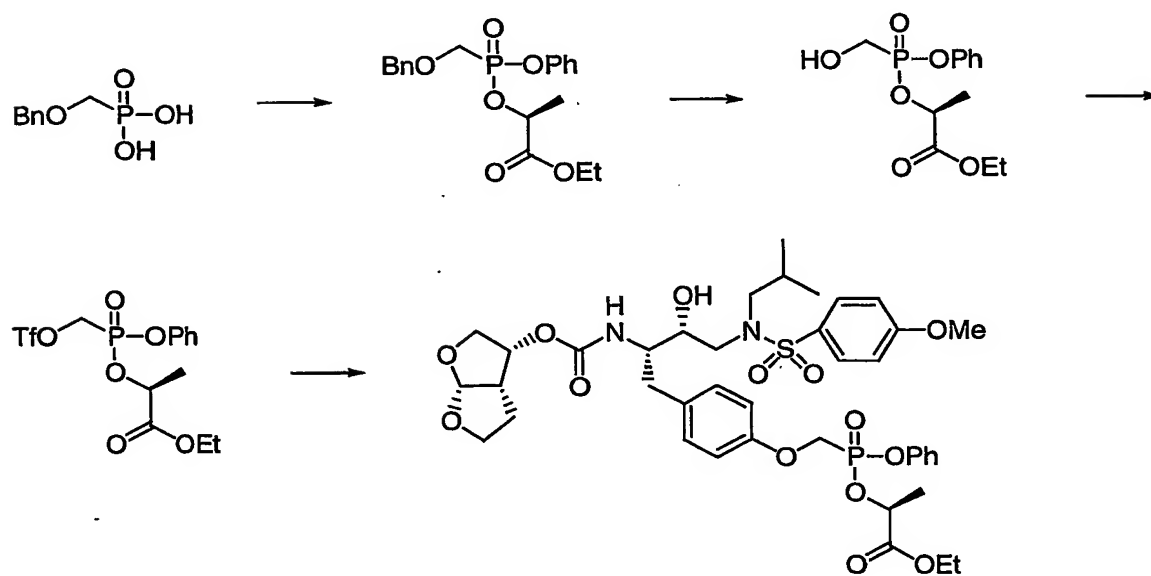
Scheme 1

Scheme 2



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Scheme 3

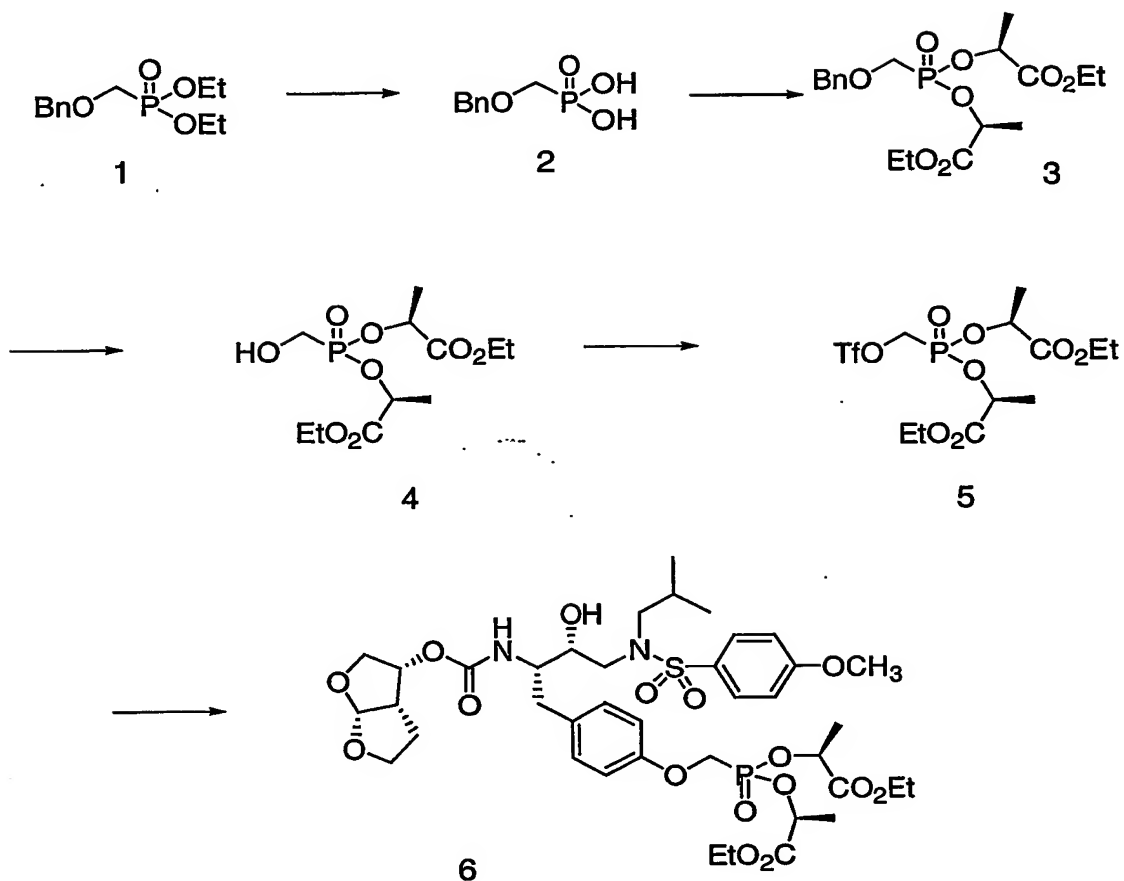


Scheme Section F

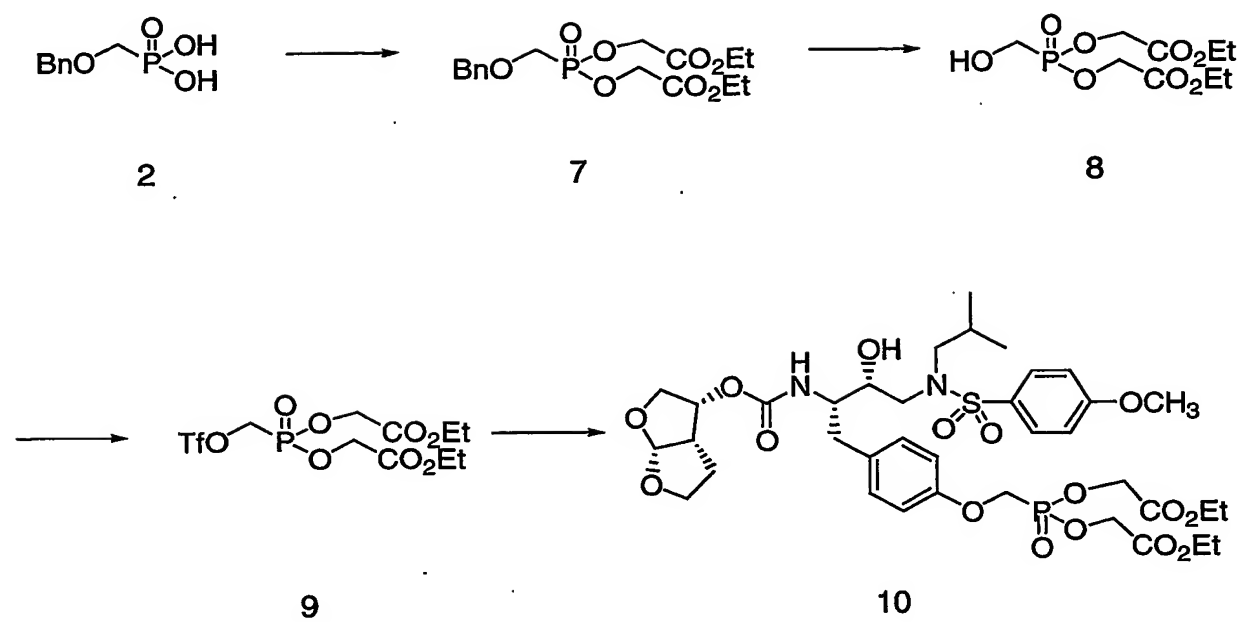
Schemes 1-5 are described in the examples.

Scheme 1

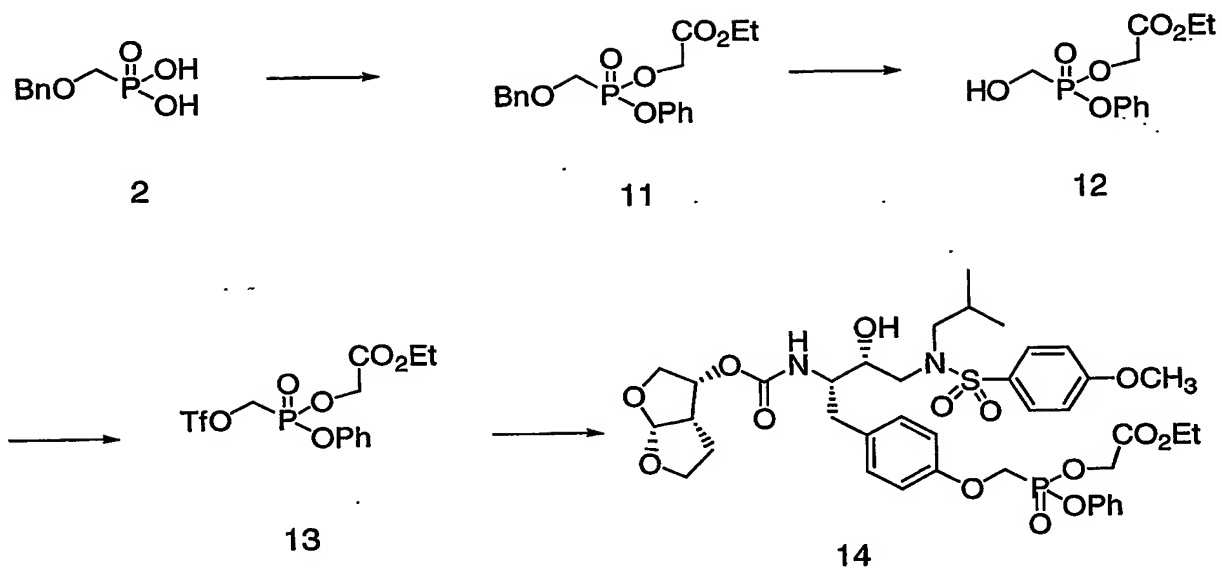
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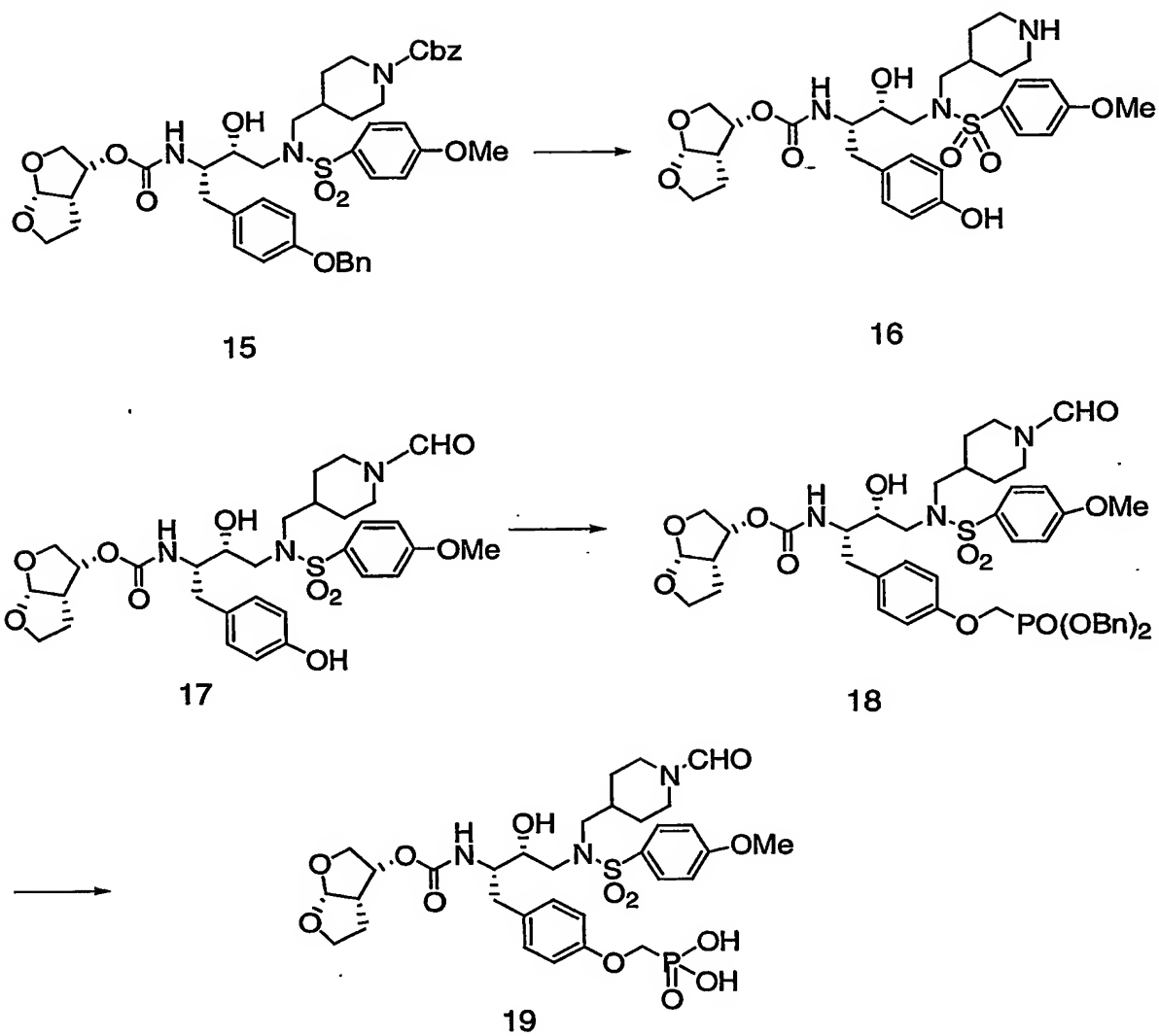
Scheme 2



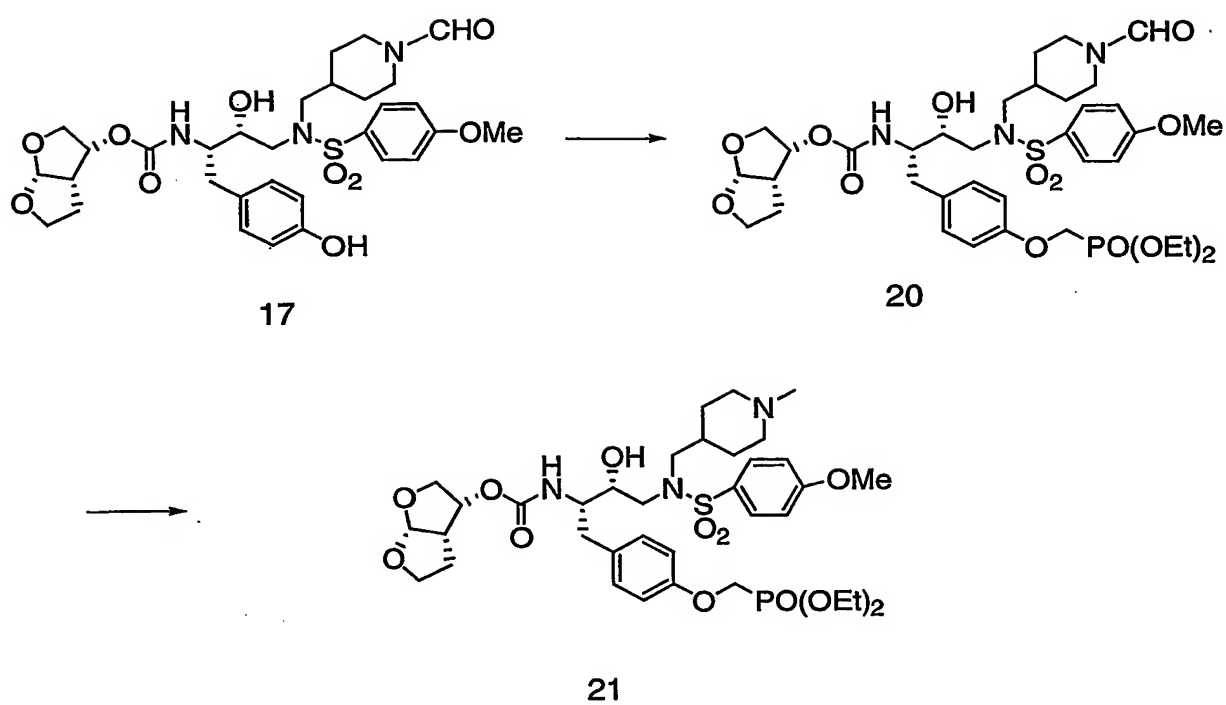
Scheme 3



Scheme 4

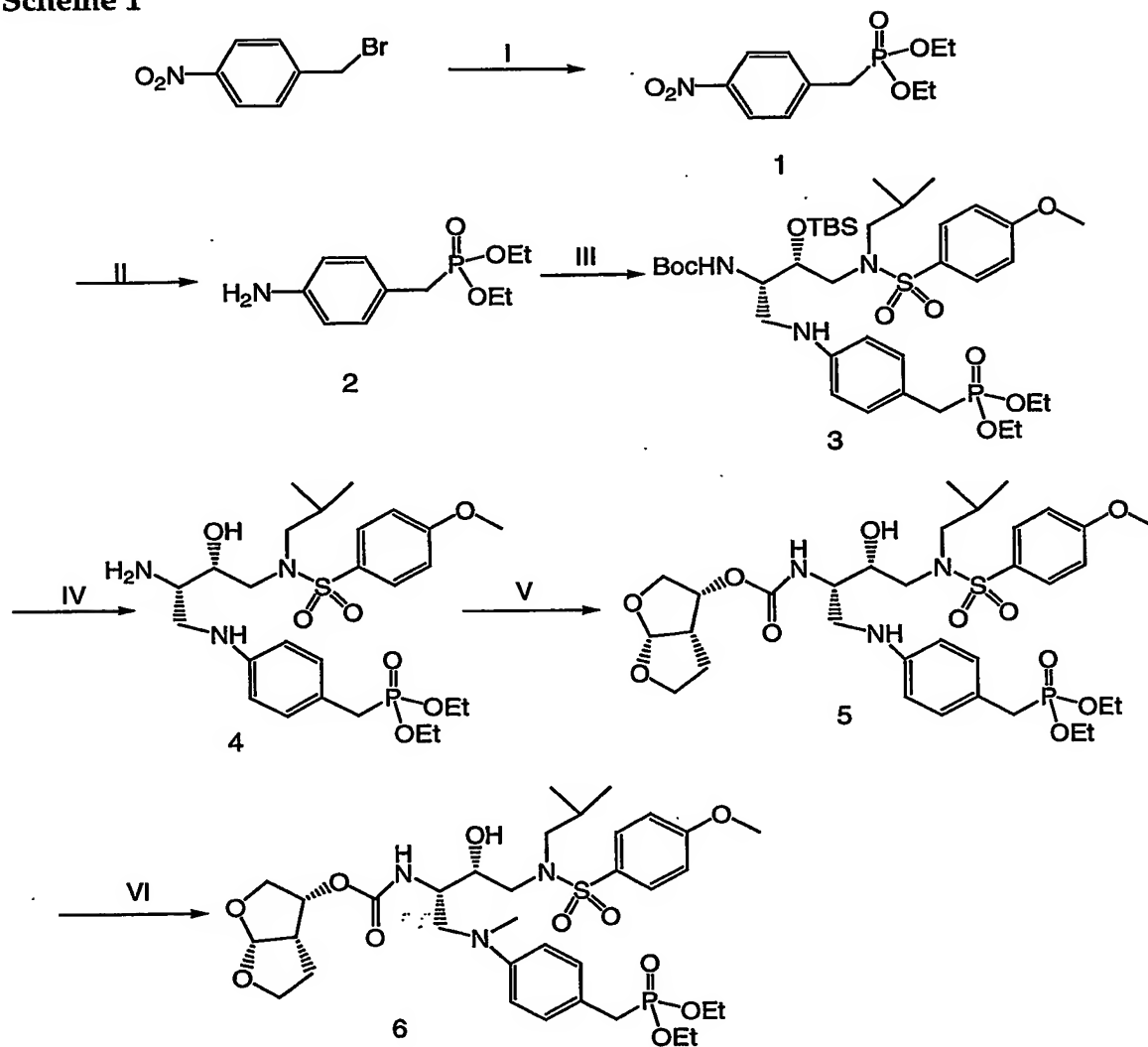


Scheme 5



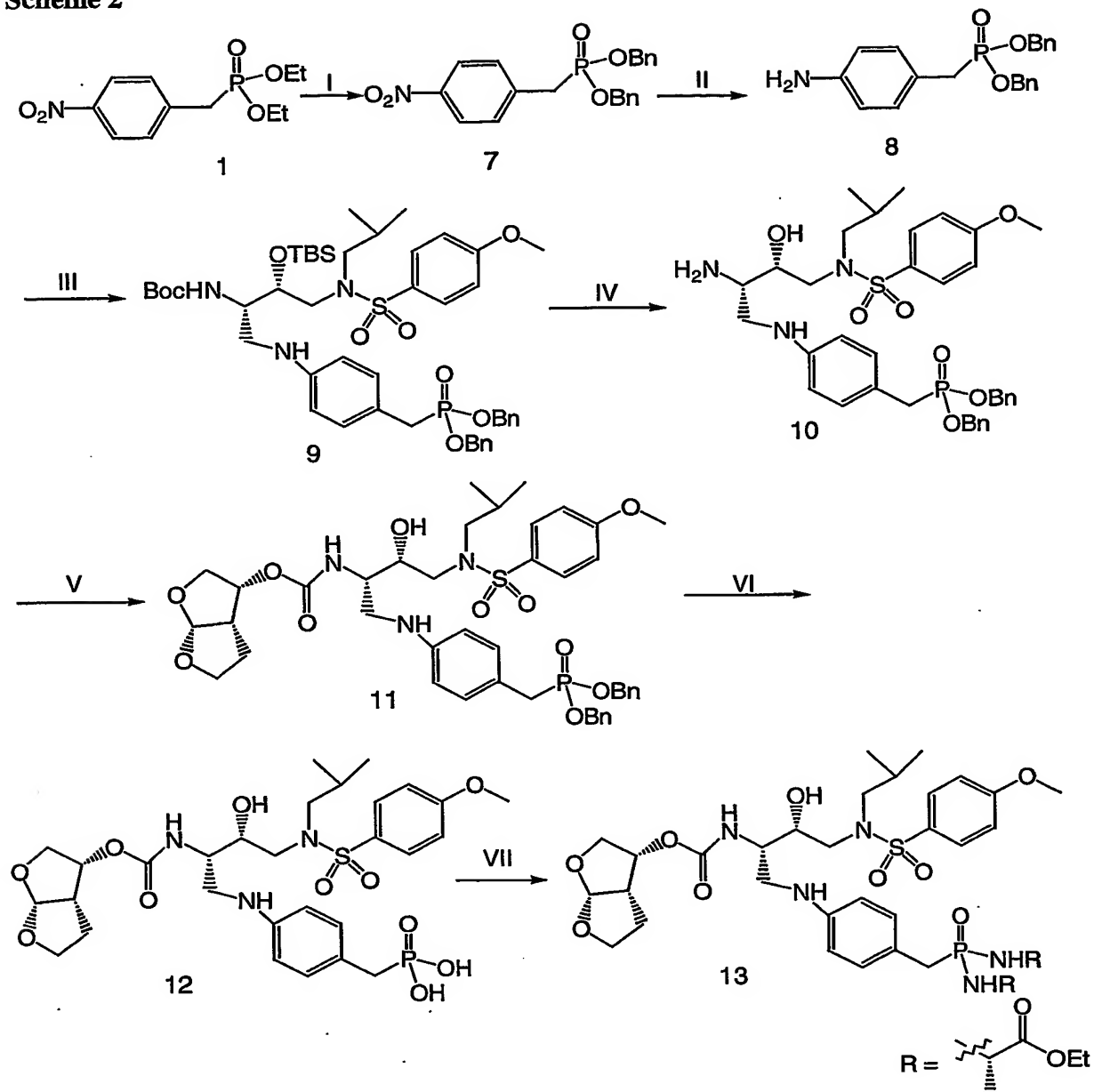
Scheme Section G

Schemes 1 to 9 are described in the examples.

Scheme 1

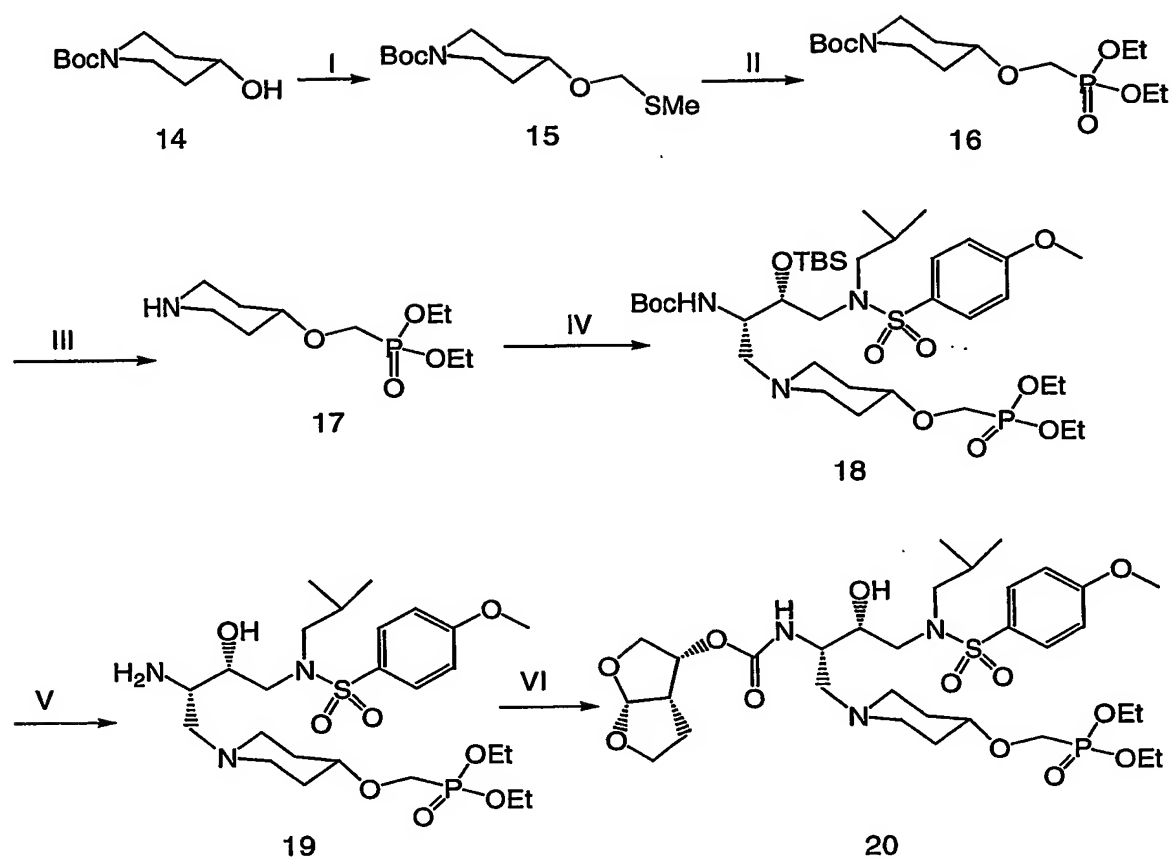
I. $P(OEt)_3/120\text{ }^\circ\text{C}$; II. $H_2/10\%Pd-C$; III. See Scheme Section H, Scheme 13, Compound 48 / $NaBH_3CN/HOAc/MeOH$; IV. a. TFA; b. $n-Bu_4NF$; V. bisfuran carbonate/DMAP; VI. $HCHO/NaBH_3CN/HOAc/MeOH$

Scheme 2



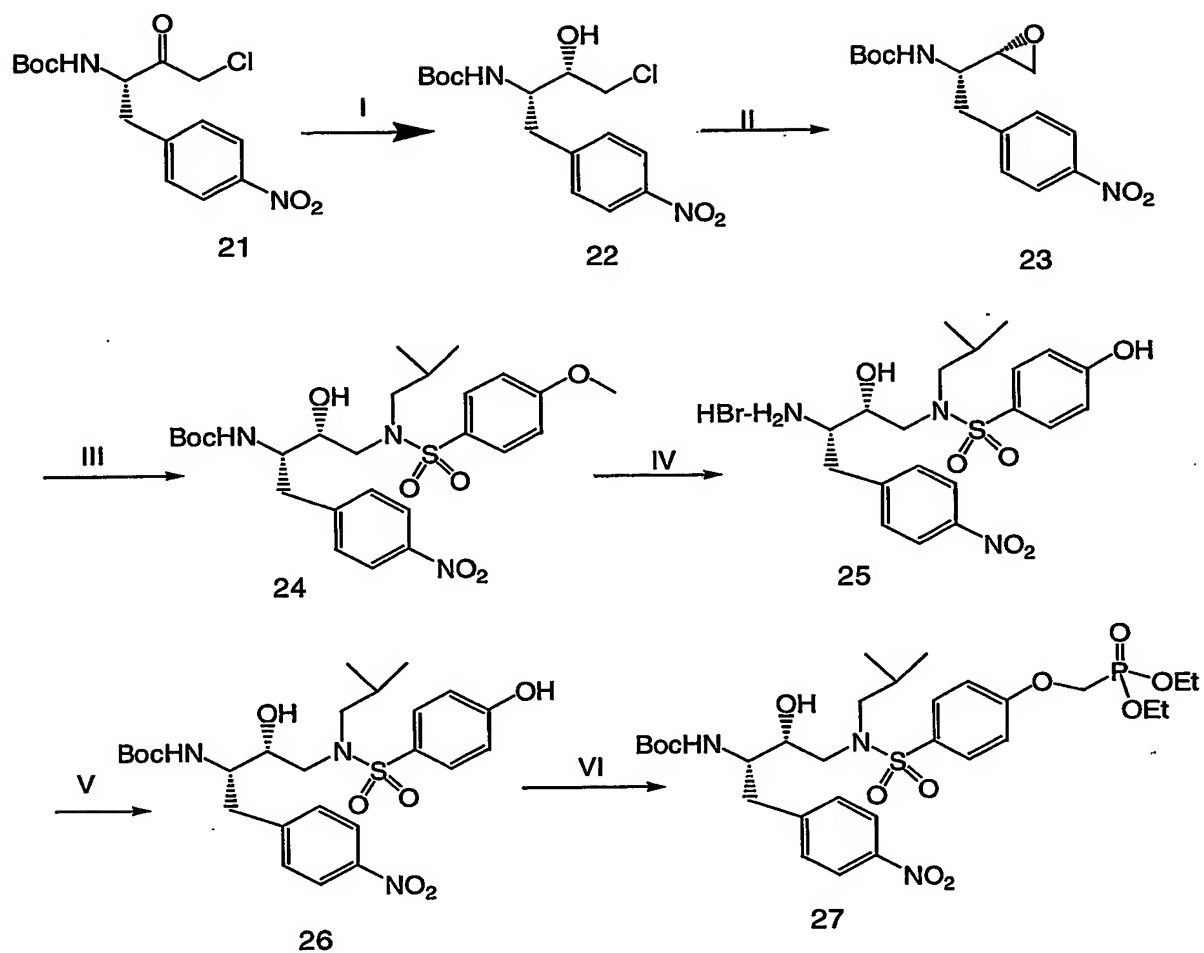
I. a. TMSBr; b. $\text{SOCl}_2/60^\circ\text{C}$; c. $\text{BnOH}/\text{Et}_3\text{N}$; II. Zn/HOAc ; III. See Scheme Section H, Scheme 13, Compound 48 / $\text{NaBH}_3\text{CN}/\text{HOAc}/\text{MeOH}$; IV. a. TFA; b. $n\text{-Bu}_4\text{NF}$; V. bisfuran carbonate/DMAP; VI. $\text{H}_2/10\%\text{Pd-C}$; VII. $\text{RNH}_2/\text{PPh}_3/\text{aldrithiol}$

Scheme 3



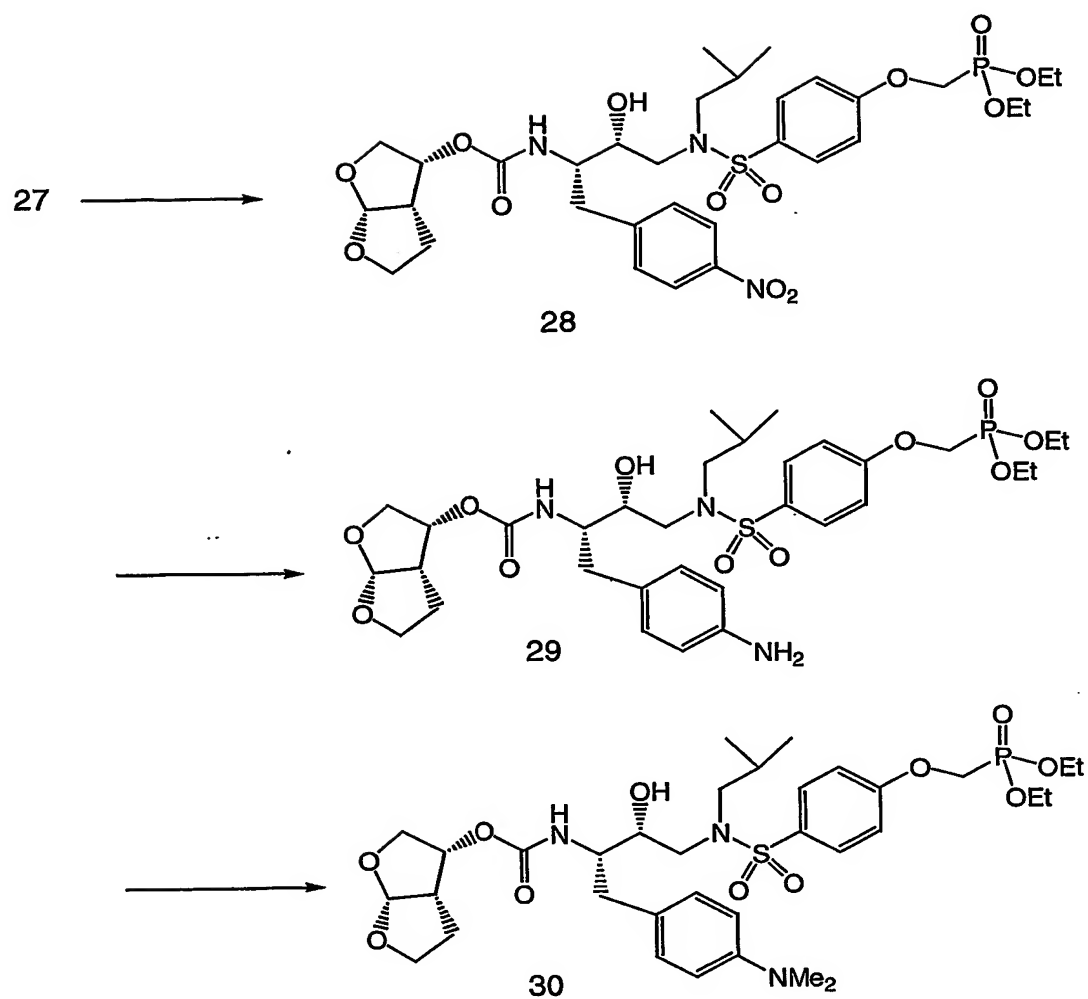
I. a. NaH; b. MTMCl; II. a. SOCl₂; b. P(OEt)₃/120 C; III. TFA; IV. See Scheme Section H, Scheme 13, Compound 48 /NaBH₃CN/HOAc/MeOH; V. a. TFA; b. n-Bu₄NF; VI. bifurancarboxylate/DMAP

Scheme 4



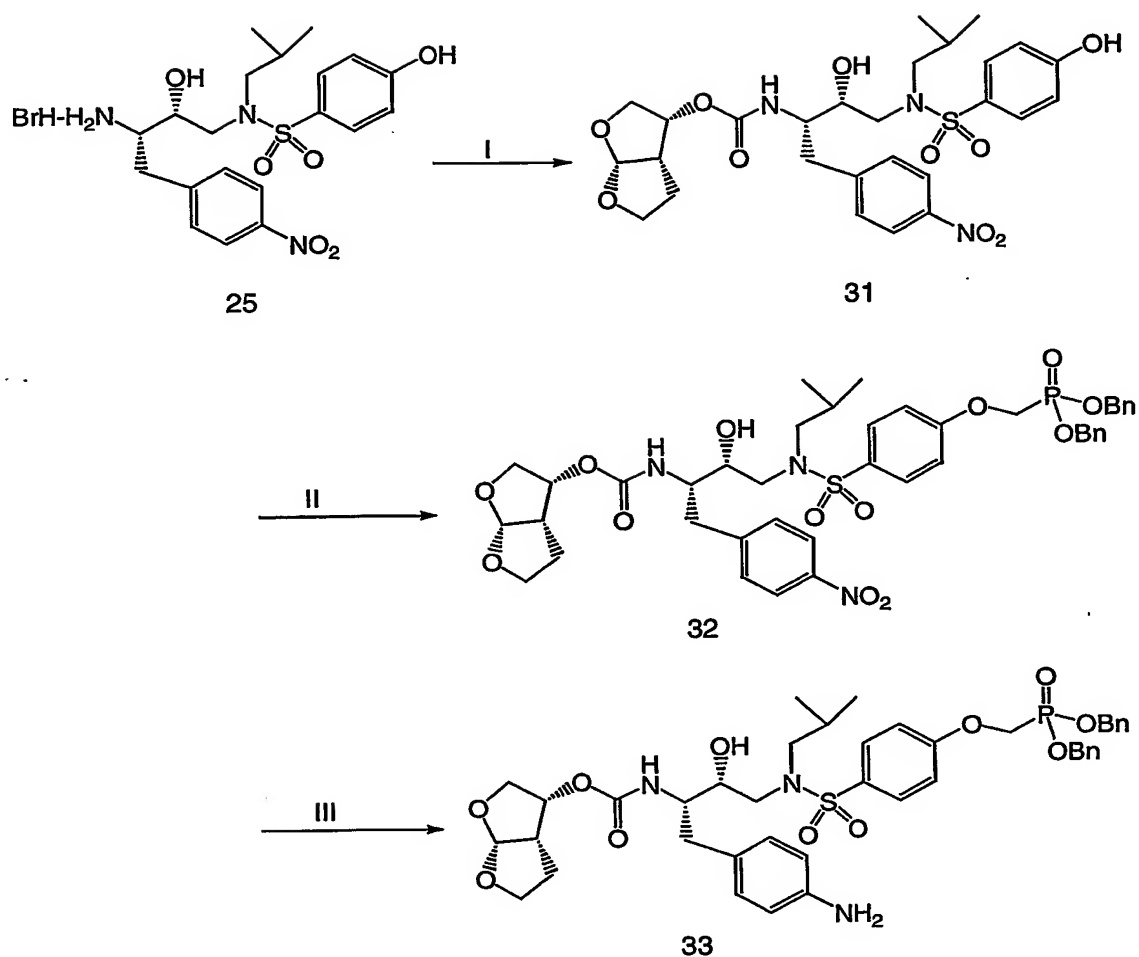
I. $\text{NaBH}_4/\text{THF}/\text{H}_2\text{O}$; II. KOH/EtOH ; III. a. isobutylamine/isopropanol/80 C; b. 4-methoxybenzenesulfonyl chloride/ Et_3N ; IV. $\text{BBr}_3/\text{CH}_2\text{Cl}_2$; V. $\text{Boc}_2\text{O}/\text{NaHCO}_3$; VI. $\text{TfOCH}_2\text{PO}(\text{OEt})_2/\text{Cs}_2\text{CO}_3$

Scheme 5



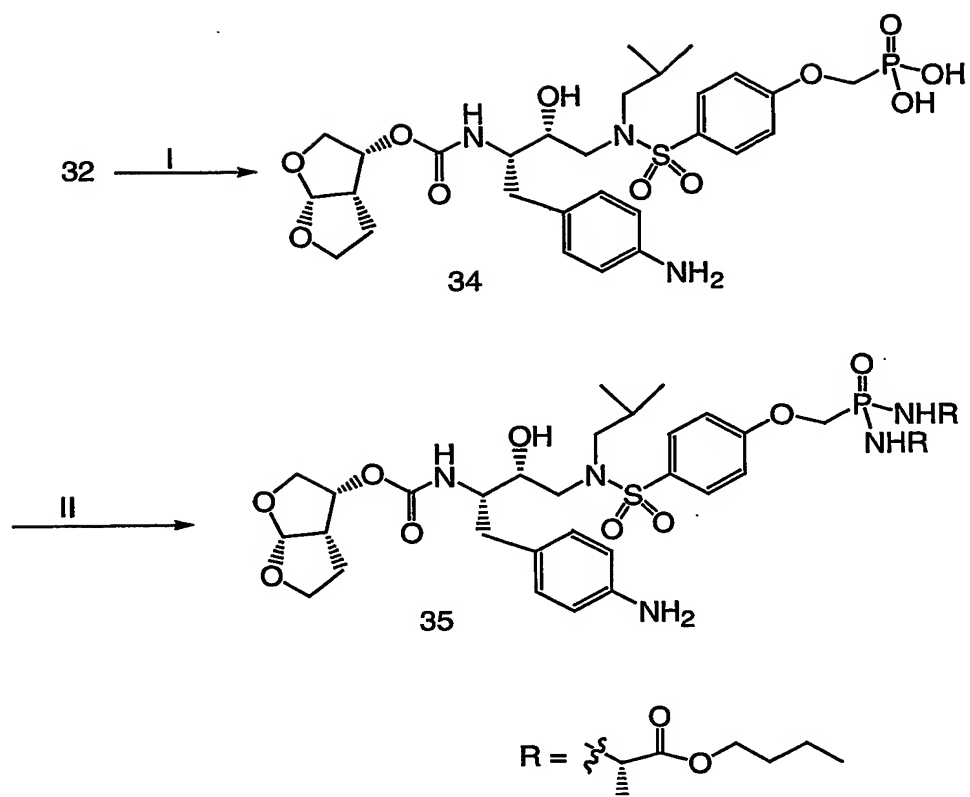
I. $\text{TFA}/\text{CH}_2\text{Cl}_2$; b. bisfurancarboxylate/DMAP ; II. $\text{H}_2/10\% \text{Pd-C}/\text{EtOH}$;
III. $\text{HCHO}/\text{NaBH}_3\text{CN}/\text{HOAc}/\text{MeOH}$

Scheme 6



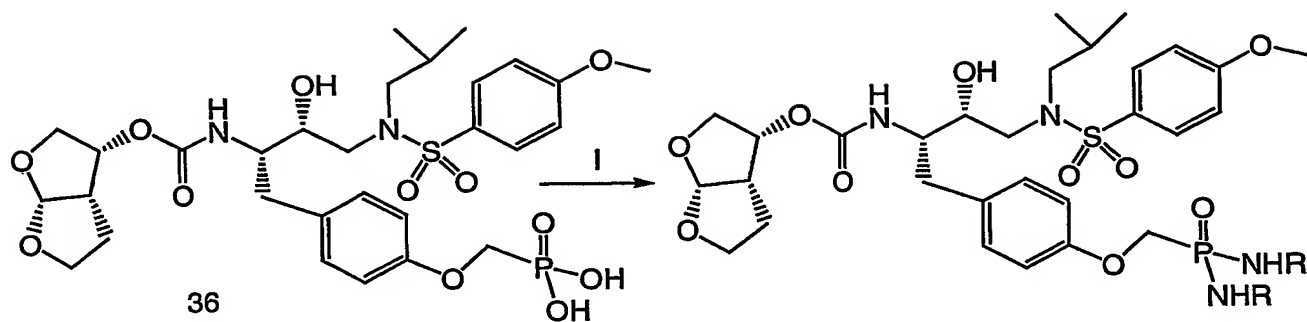
I. a. $\text{TMSCl/Et}_3\text{N}$; b. bisfurancarboxylate/DMAP; c. $\text{n-Bu}_4\text{NF/HOAc}$; II. $\text{TfOCH}_2\text{P(=O)(OBn)}_2/\text{Cs}_2\text{CO}_3$; III. Zn/HOAc

Scheme 7

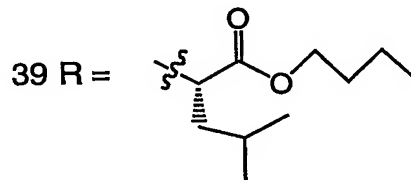
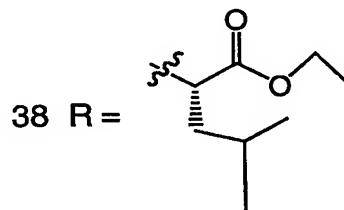
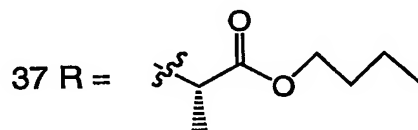


I. $\text{H}_2/10\% \text{ Pd-C}$; II. $\text{RNH}_2/\text{PPh}_3/\text{Aldrithiol}/\text{diisopropylethylamine}/\text{pyridine}$

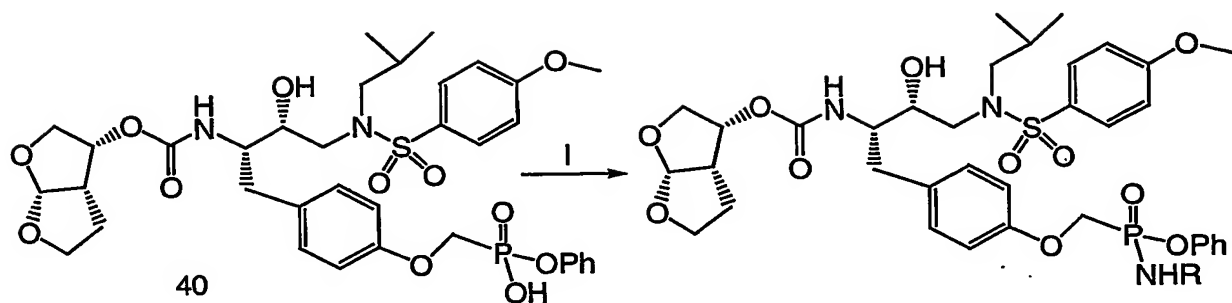
Scheme 8



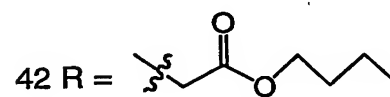
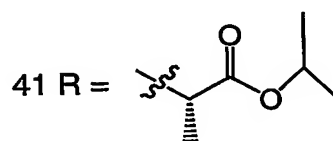
I. RNH₂/PPh₃/Aldrithiol/diisopropylethylamine/pyridine



Scheme 9

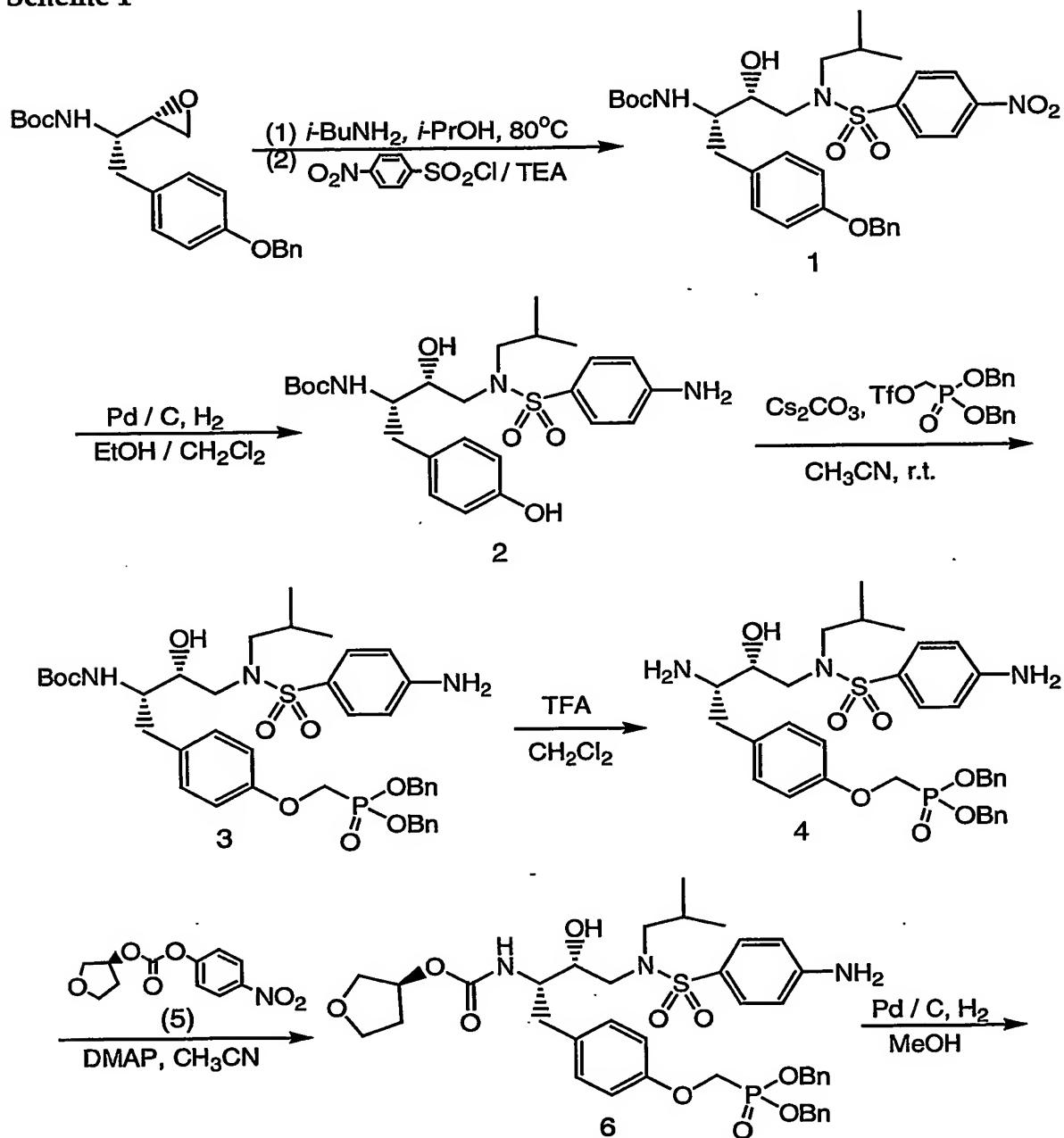


I. $\text{RNH}_2/\text{PPh}_3/\text{Aldrithiol}/\text{diisopropylethylamine}/\text{pyridine}$

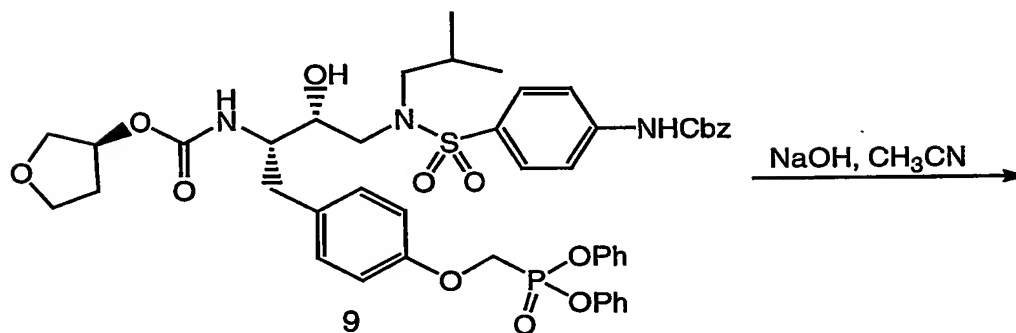
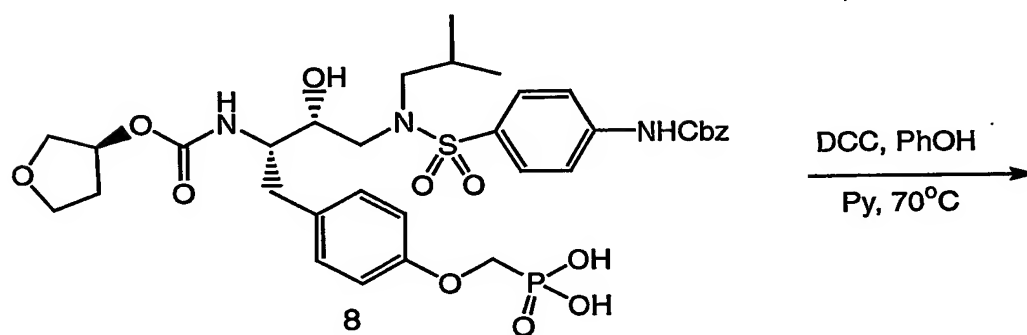
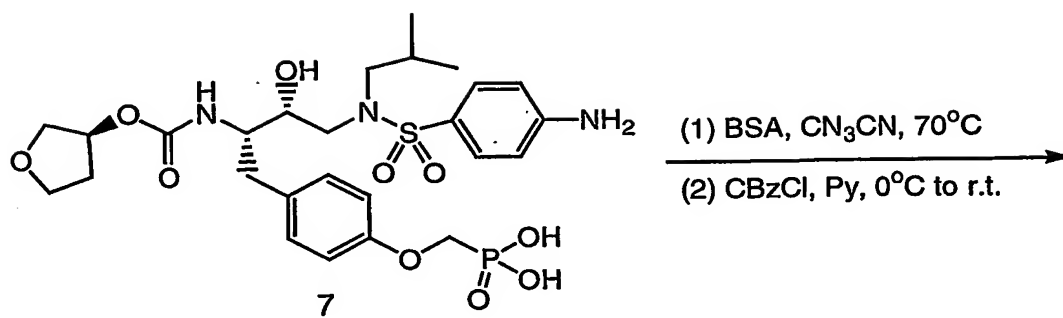


Scheme Section H

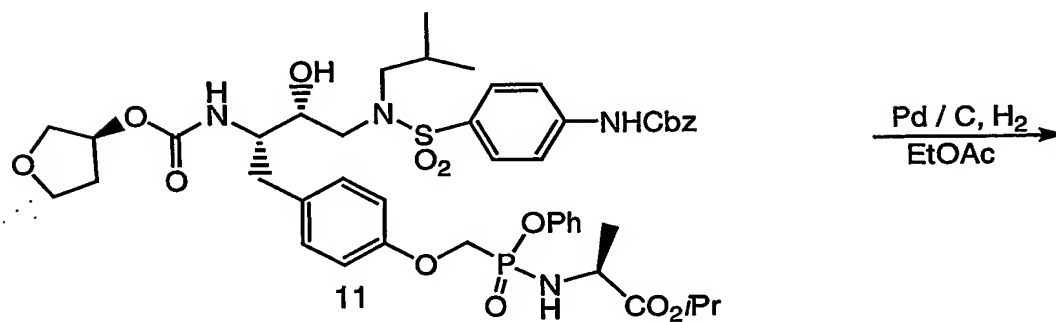
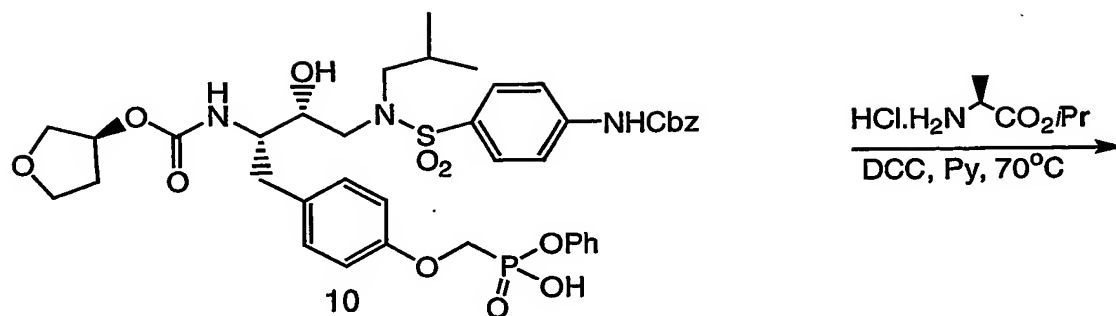
Schemes 1-14 are described in the examples.

Scheme 1

Scheme 2



Scheme 3

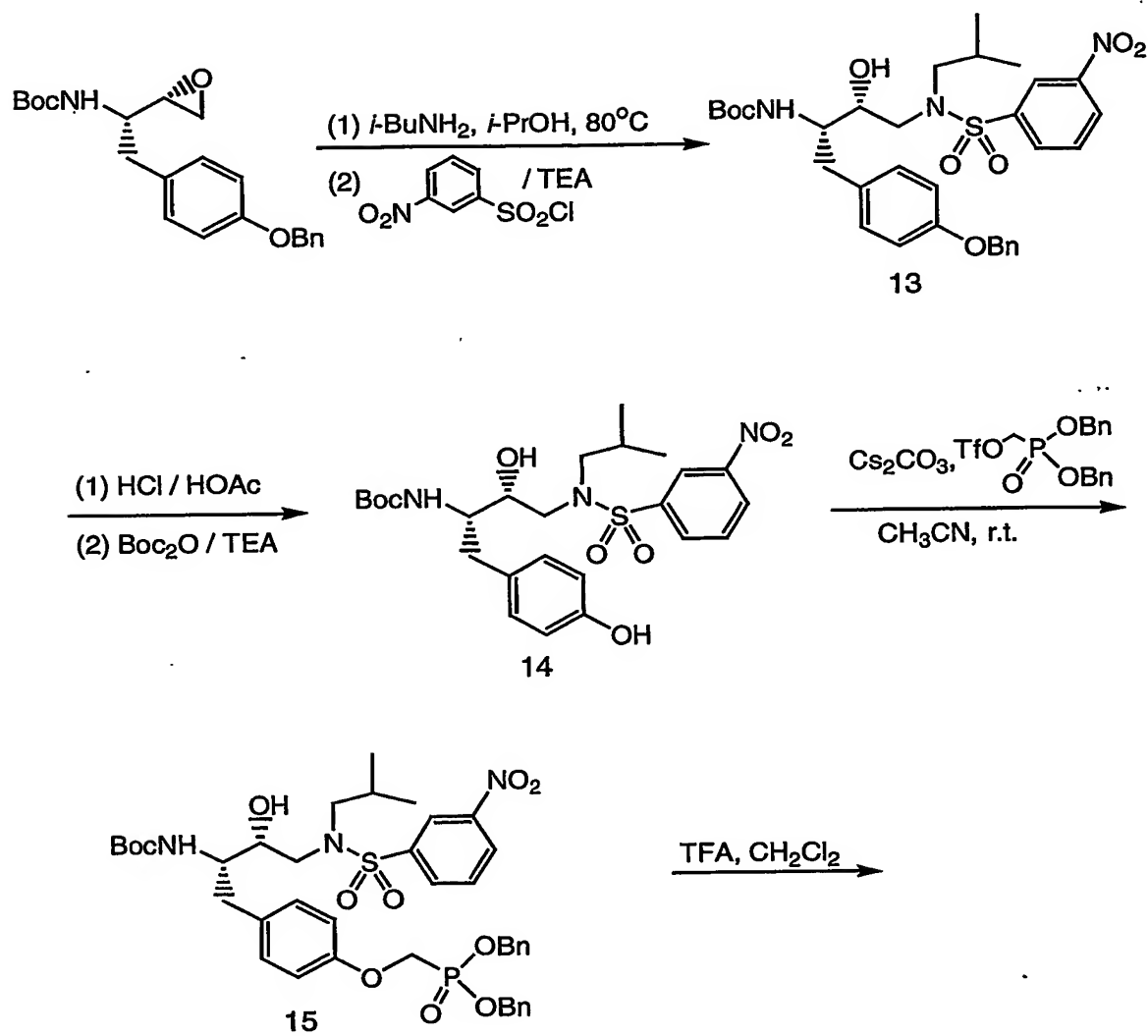


12a, GS 108577 (isomer A / B = 1 : 1)

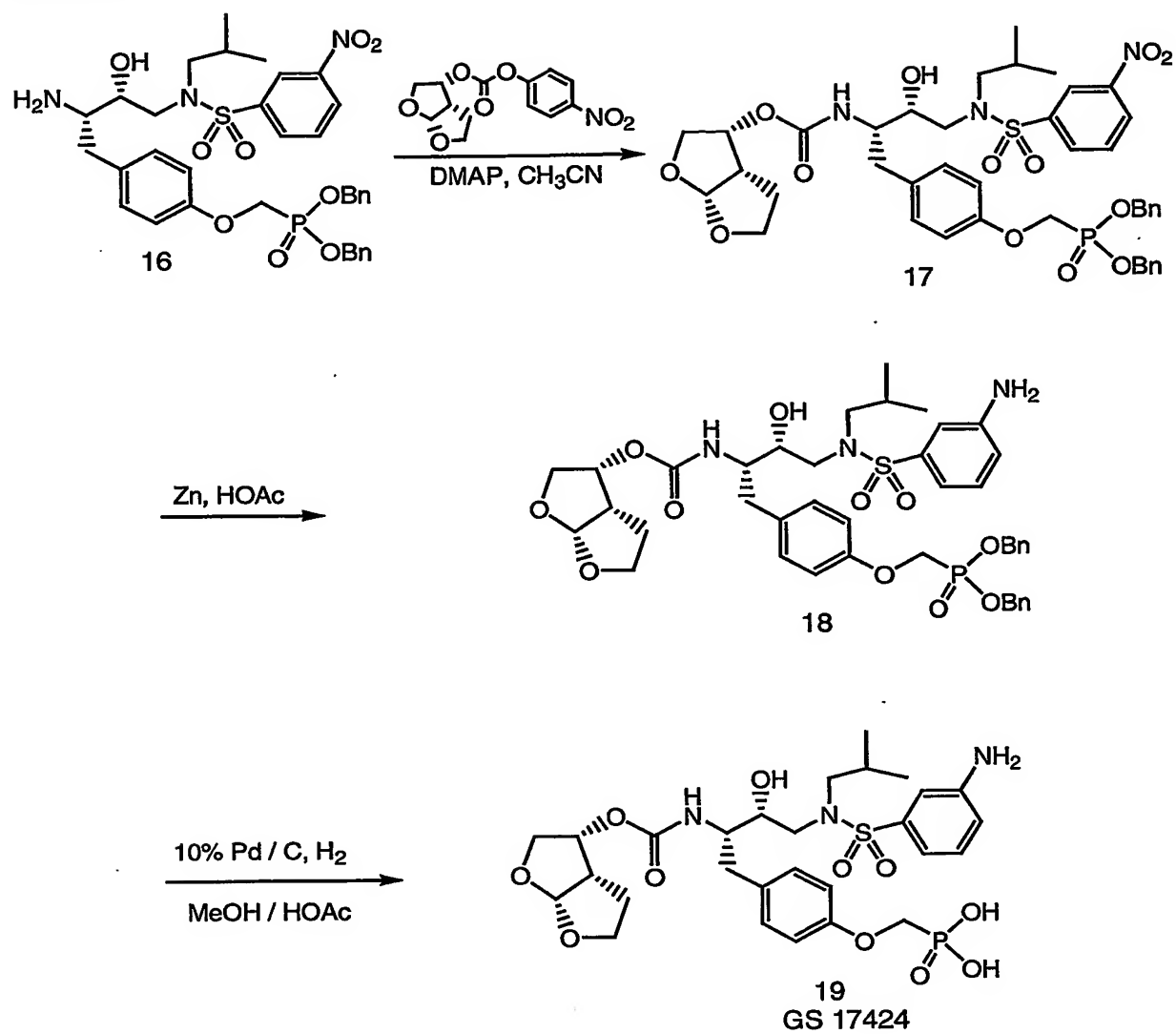
12b, GS 108578 (isomer A)

12c, GS 108579 (isomer B)

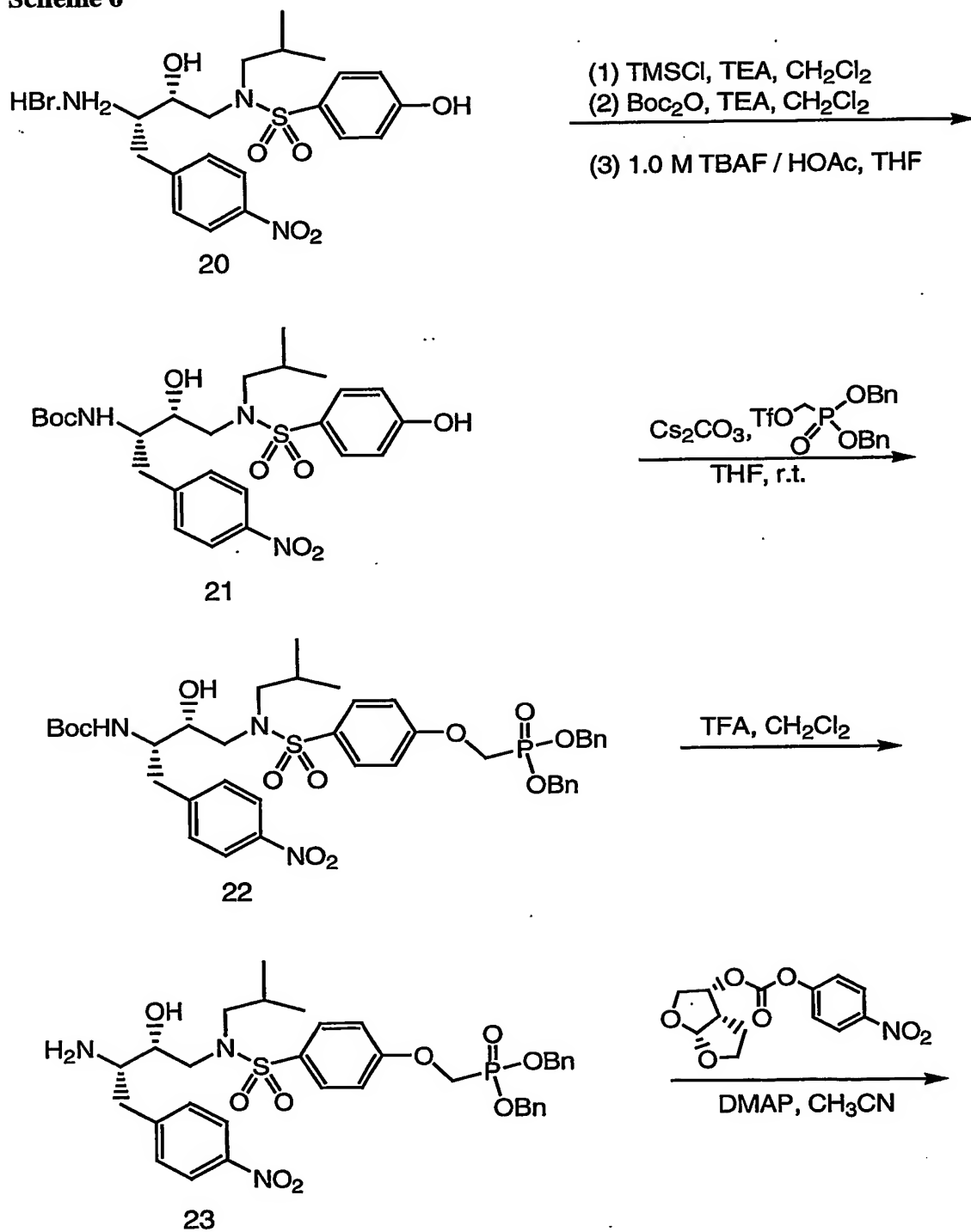
Scheme 4



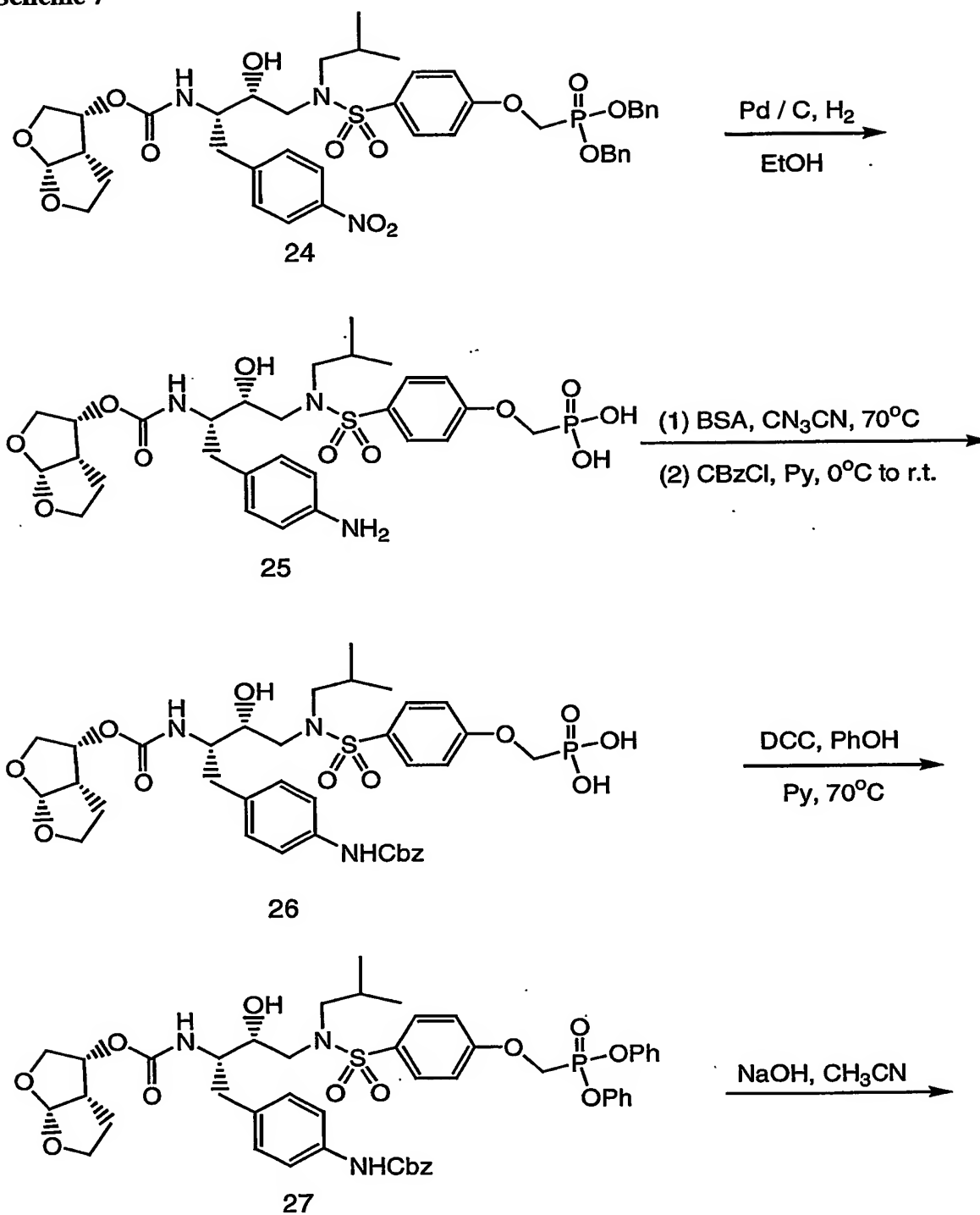
Scheme 5



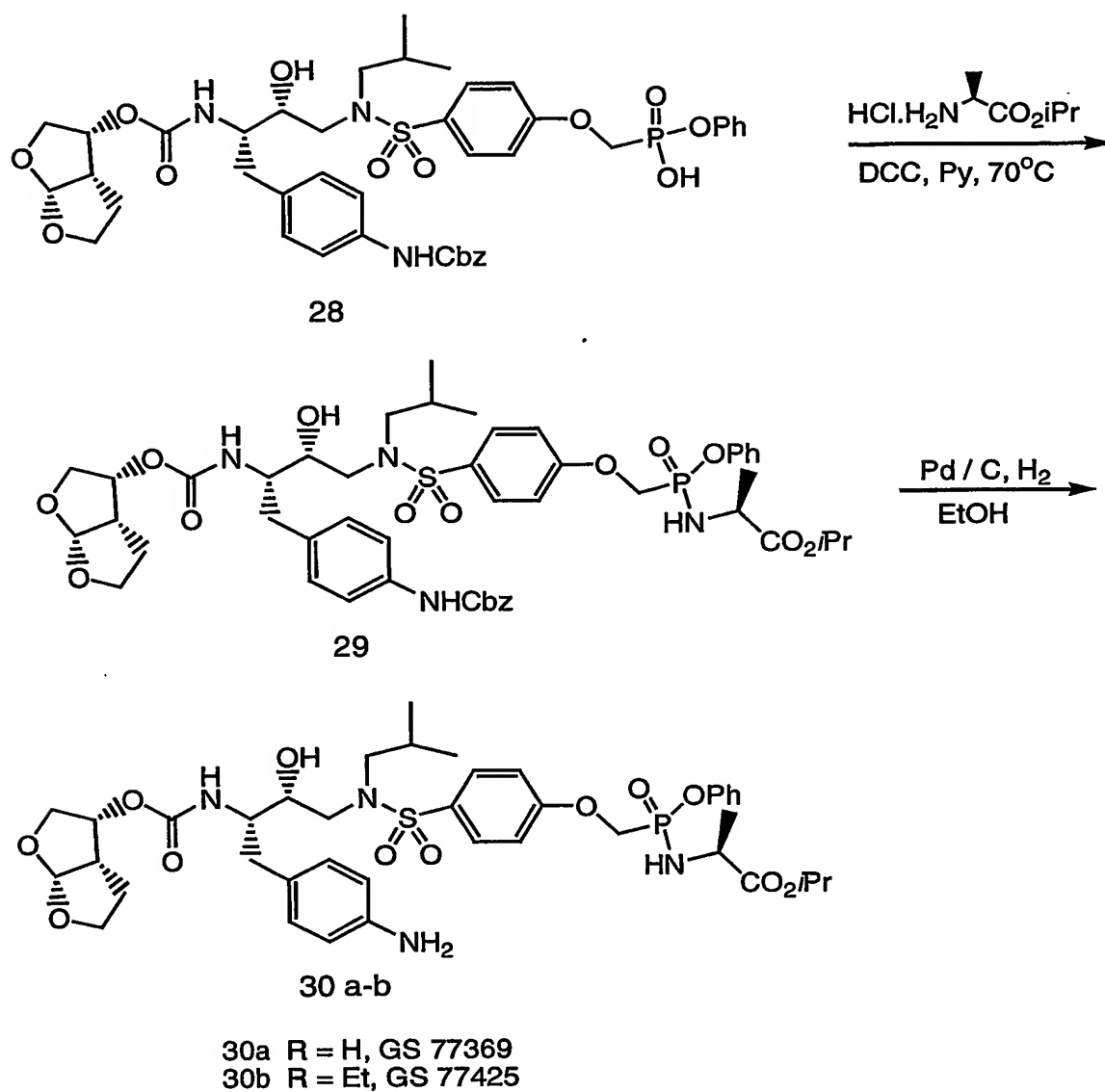
Scheme 6



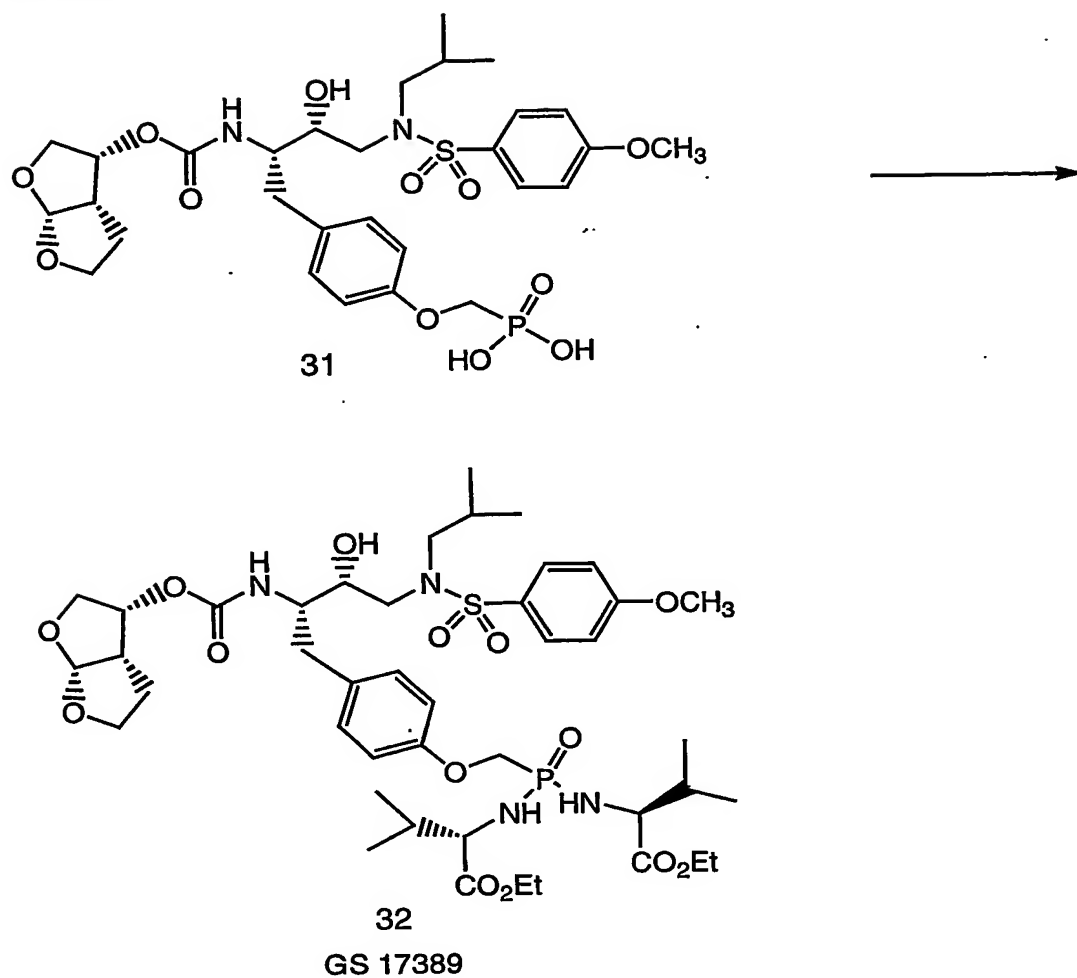
Scheme 7



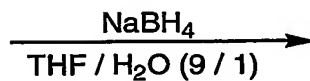
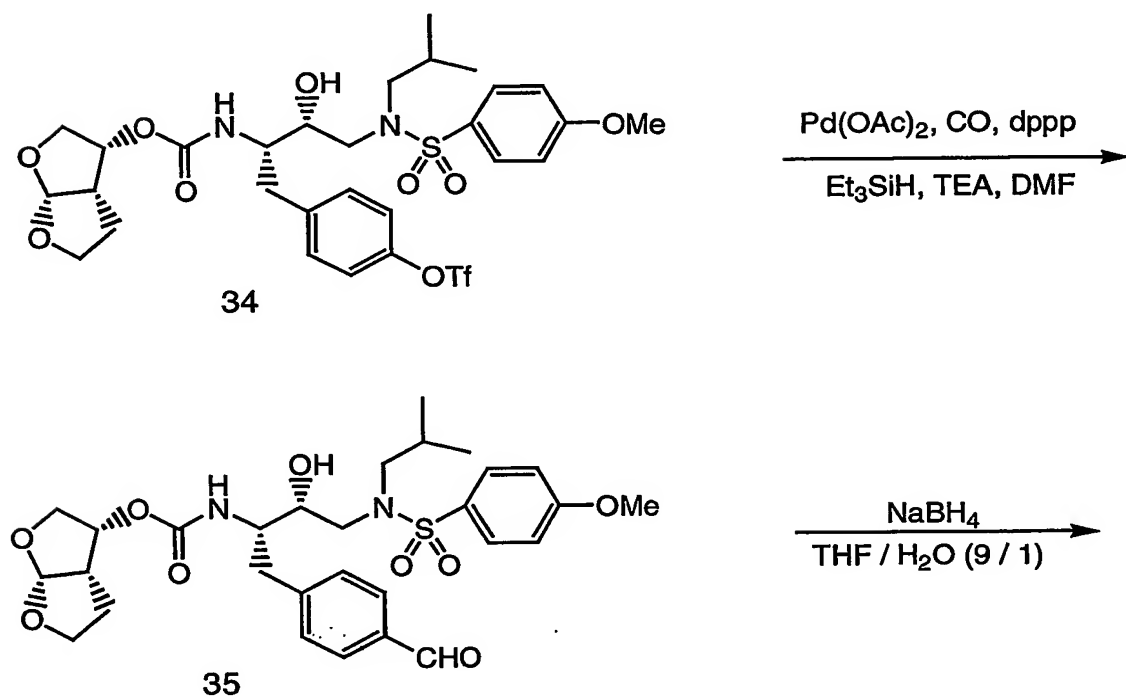
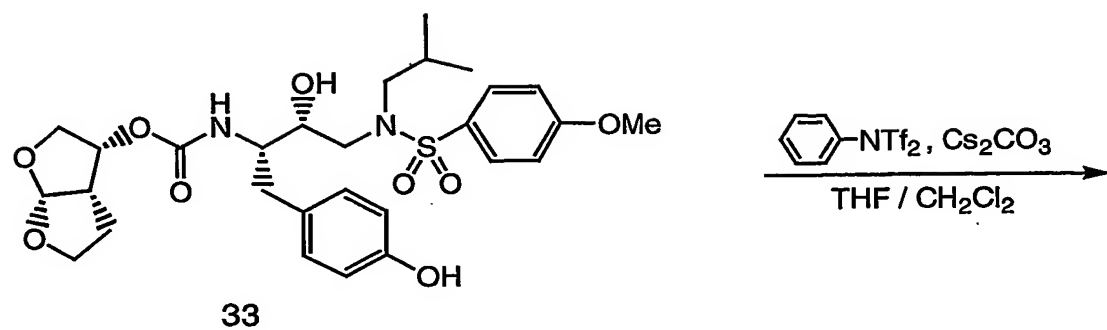
Scheme 8



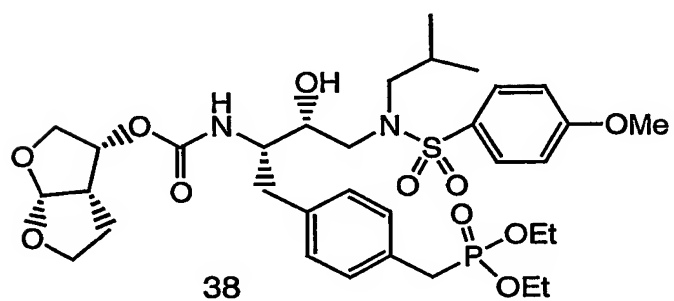
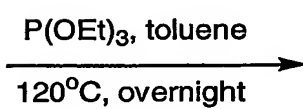
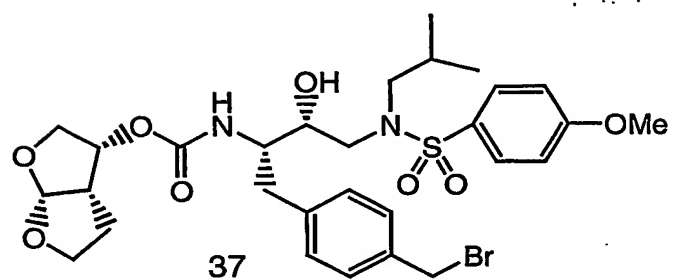
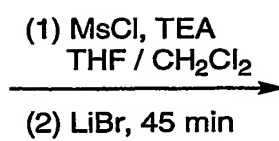
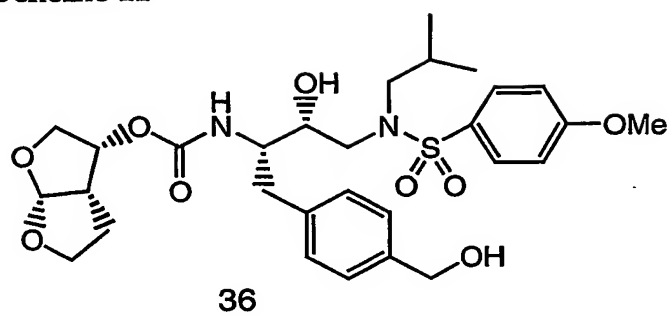
Scheme 9



Scheme 10

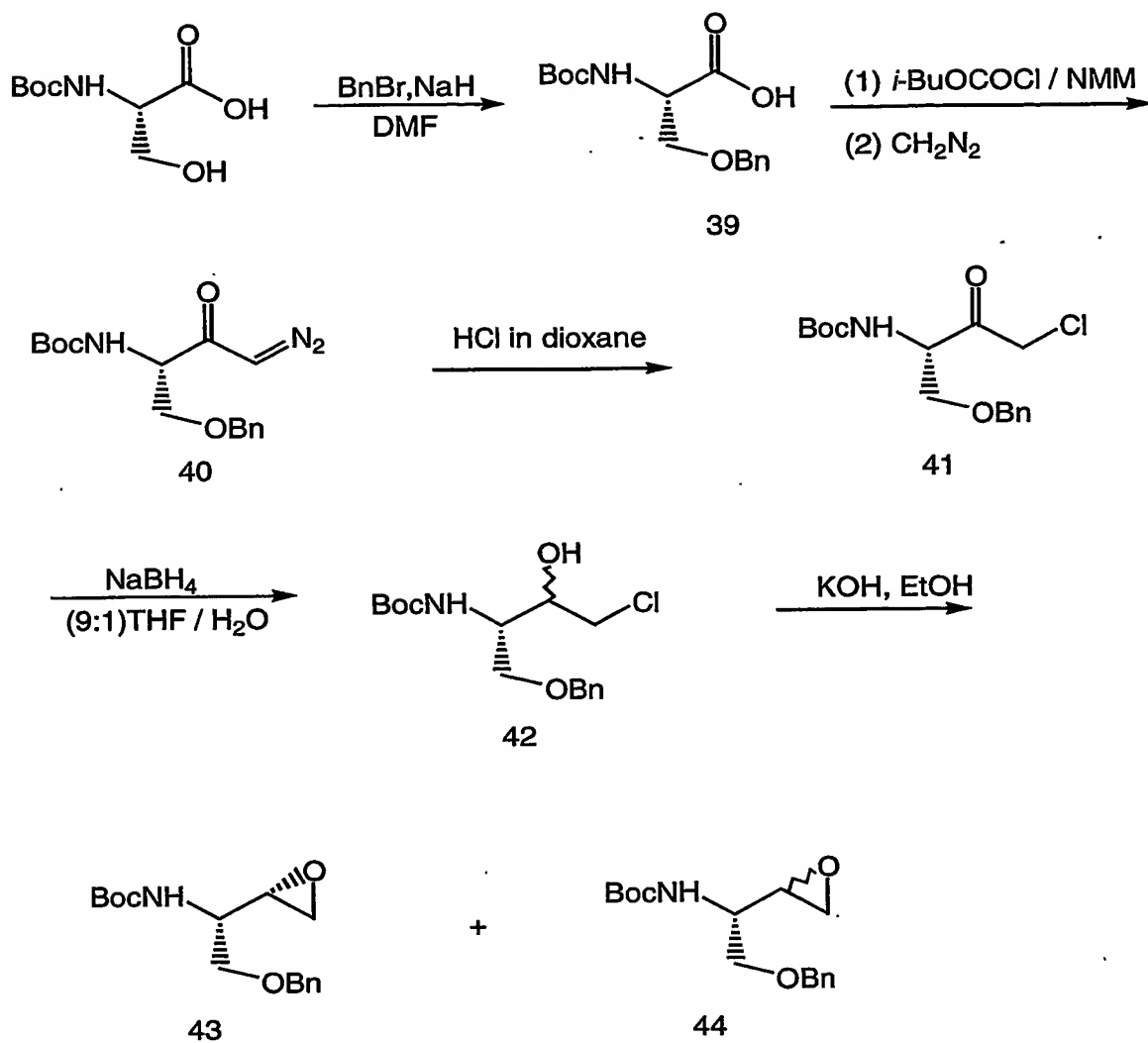


Scheme 11

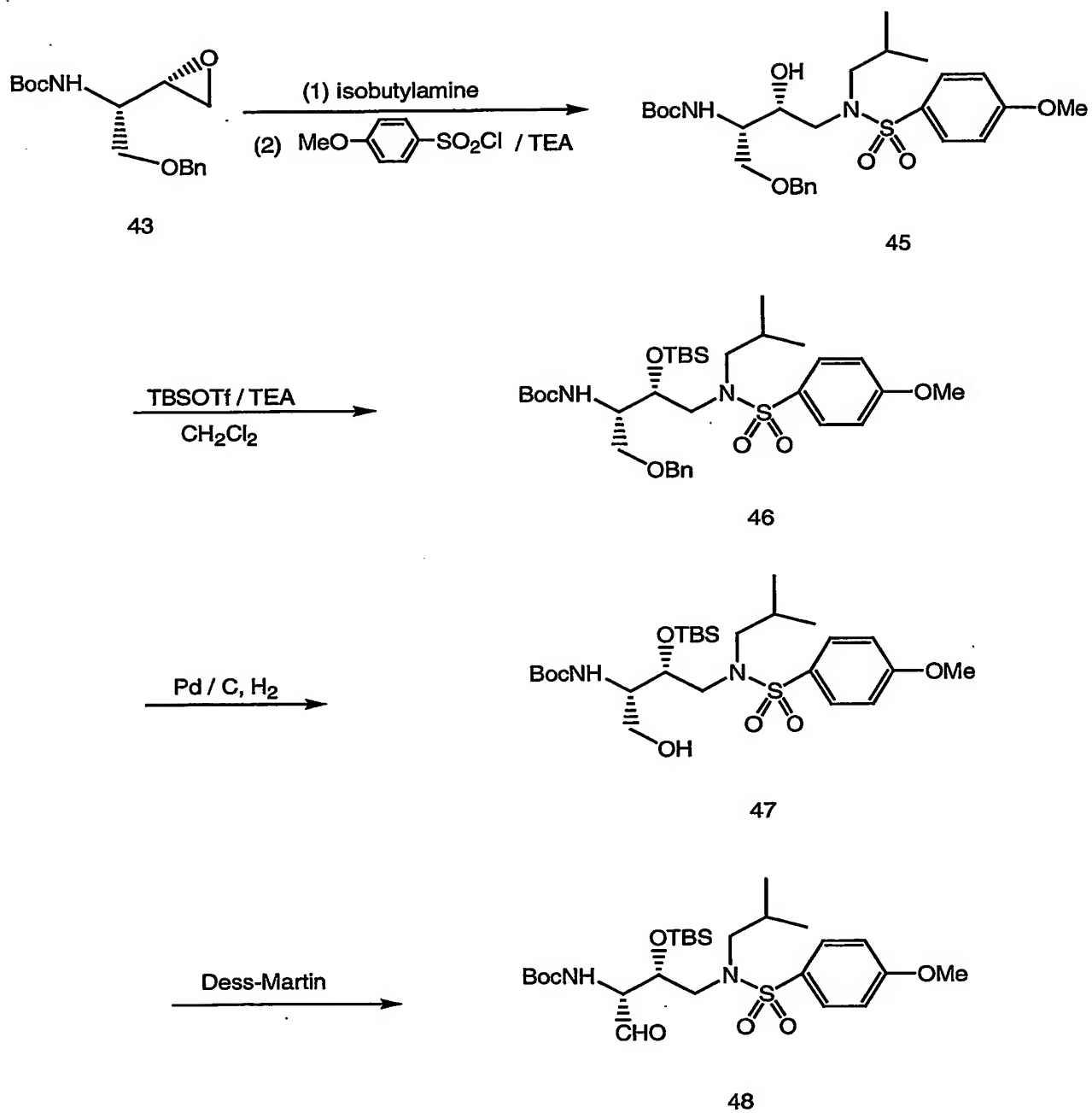


GS 191338

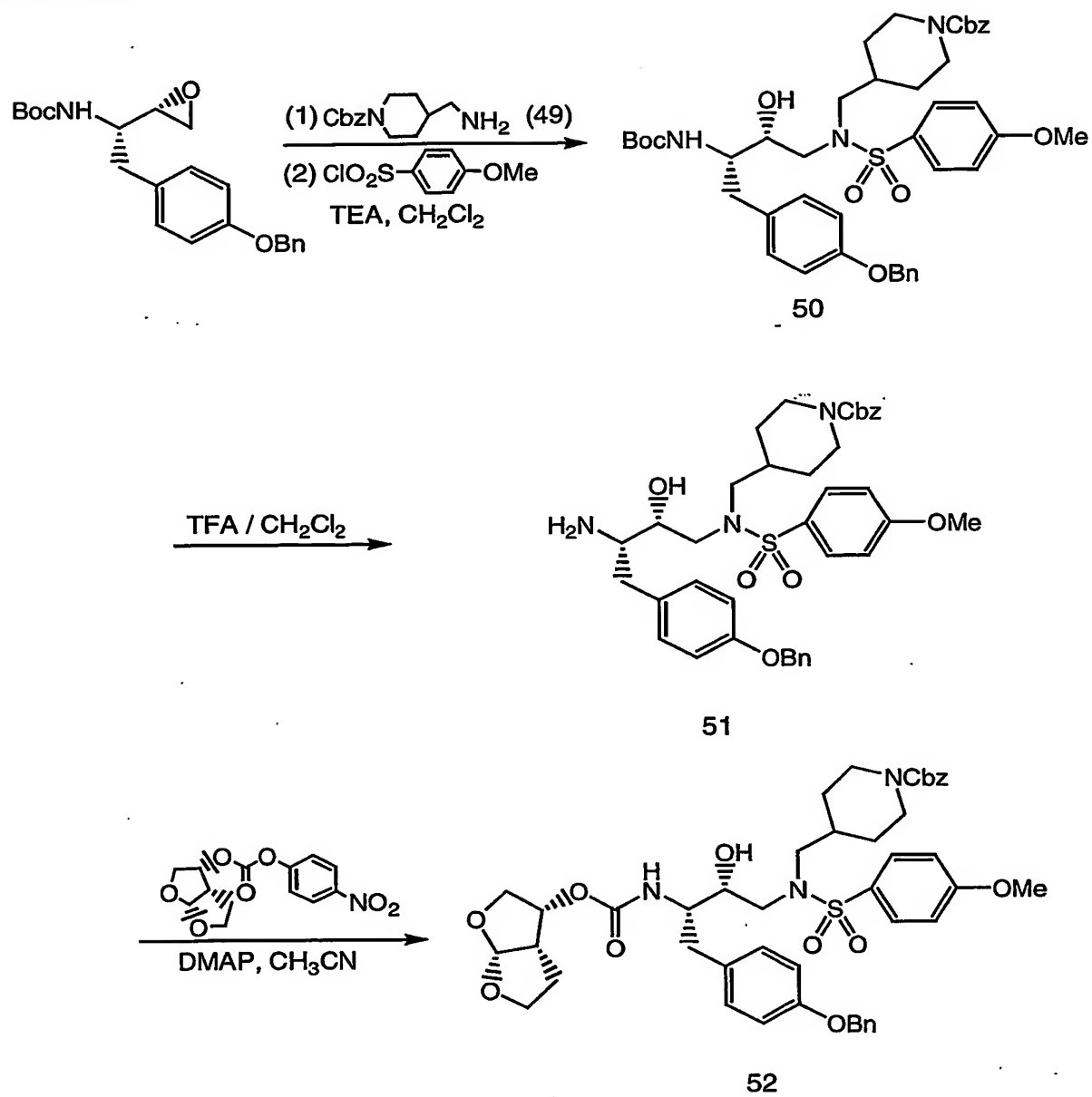
Scheme 12



Scheme 13

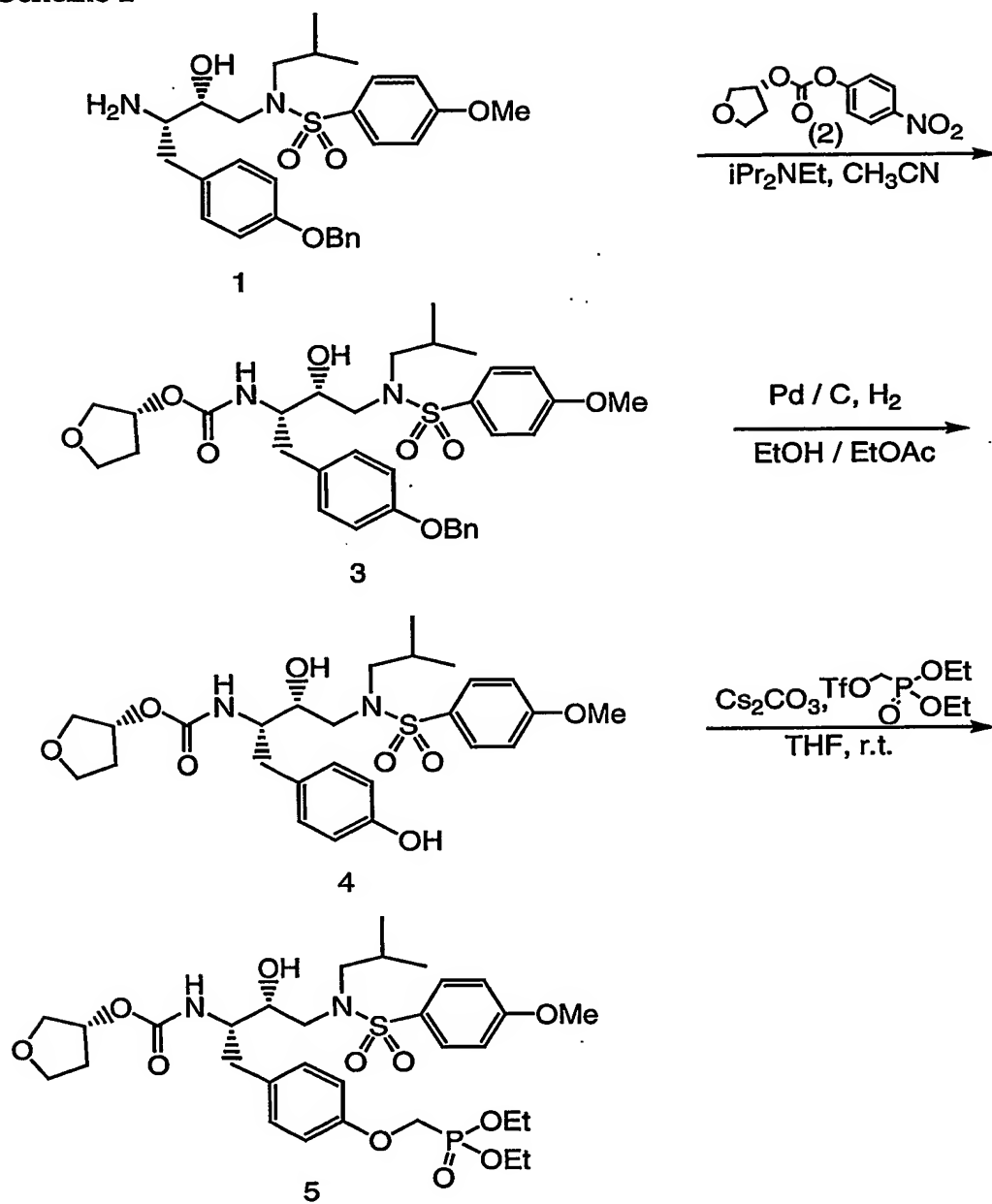


Scheme 14

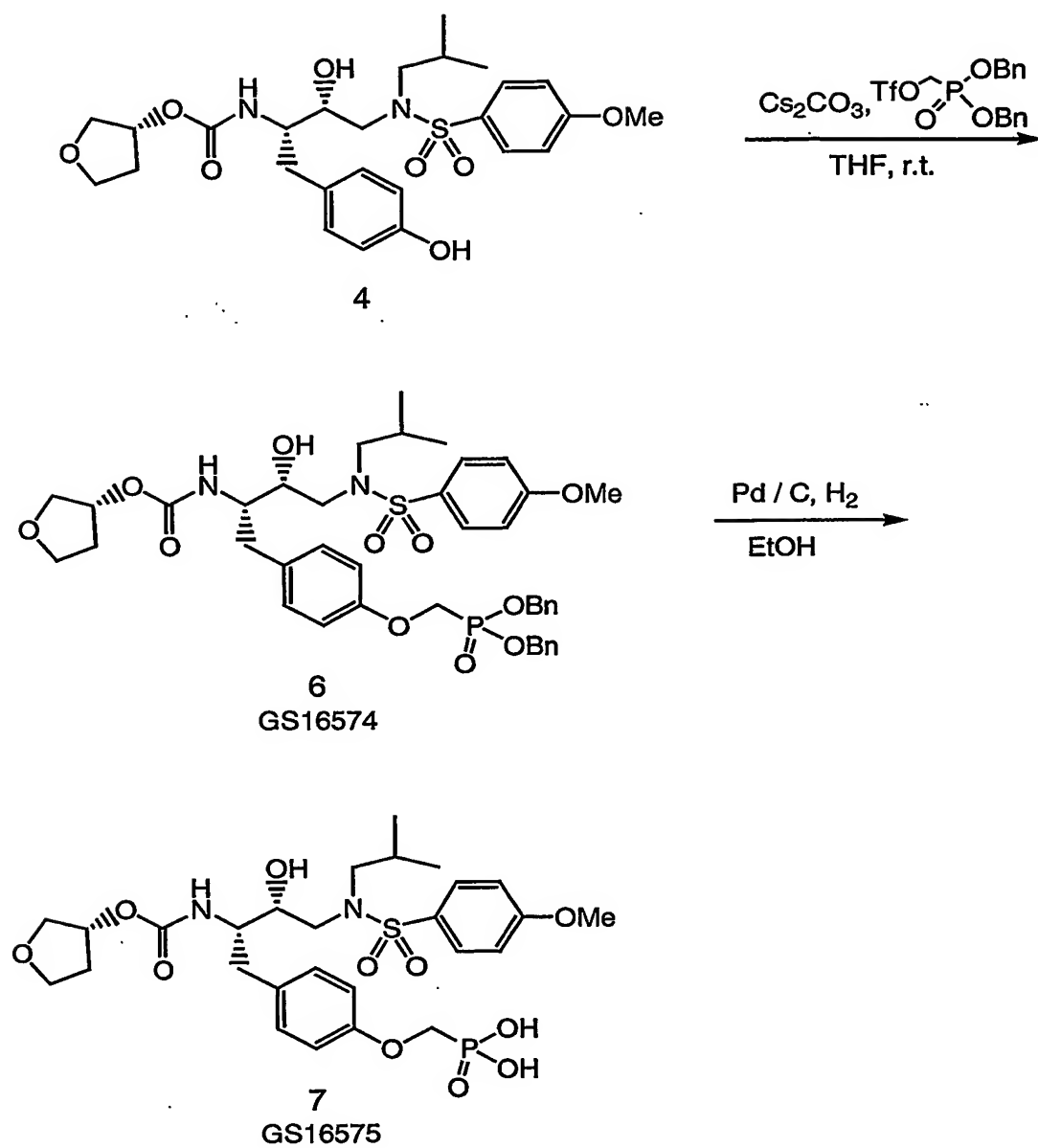


Scheme Section I

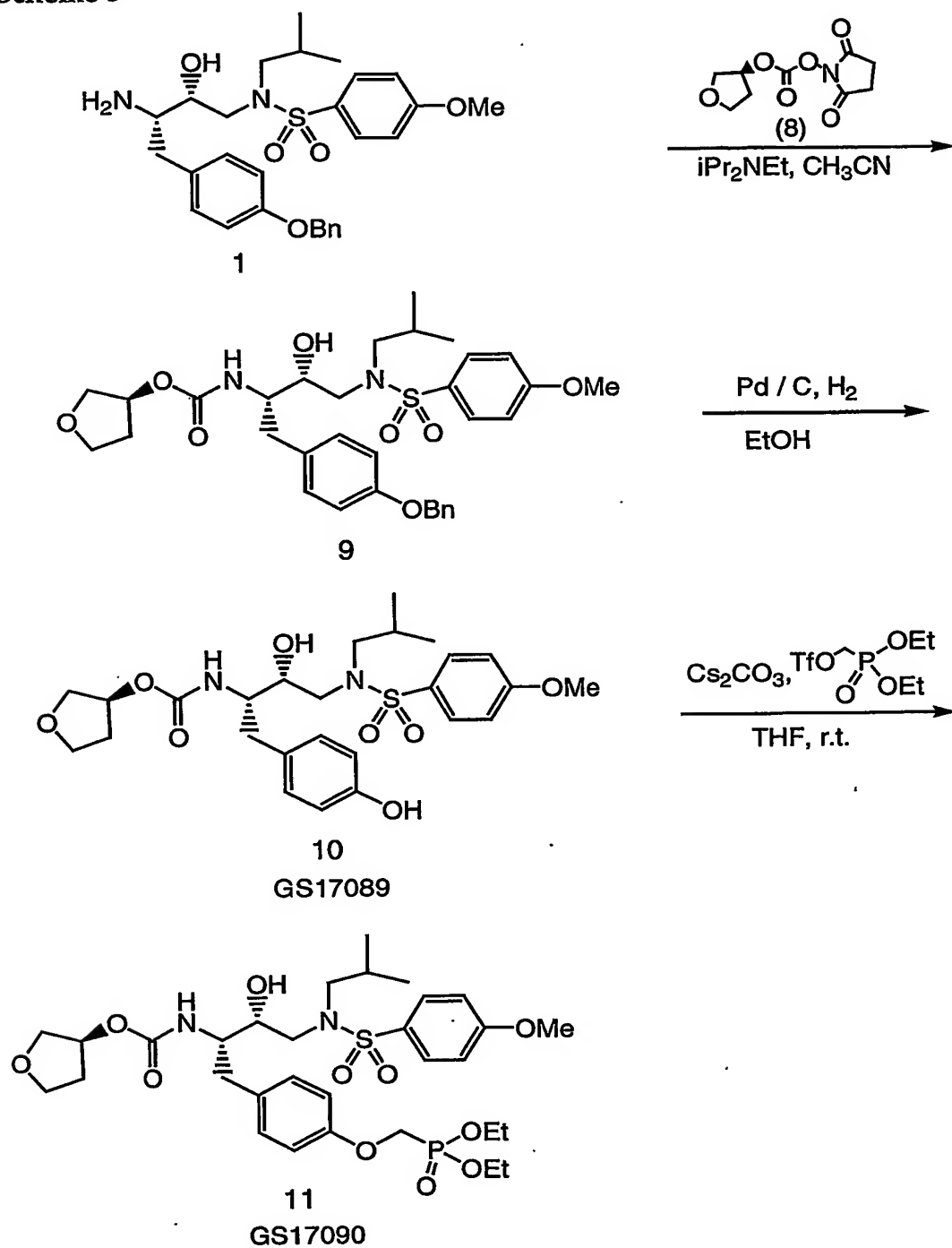
Schemes 1 to 3 are described in the examples.

Scheme 1

Scheme 2

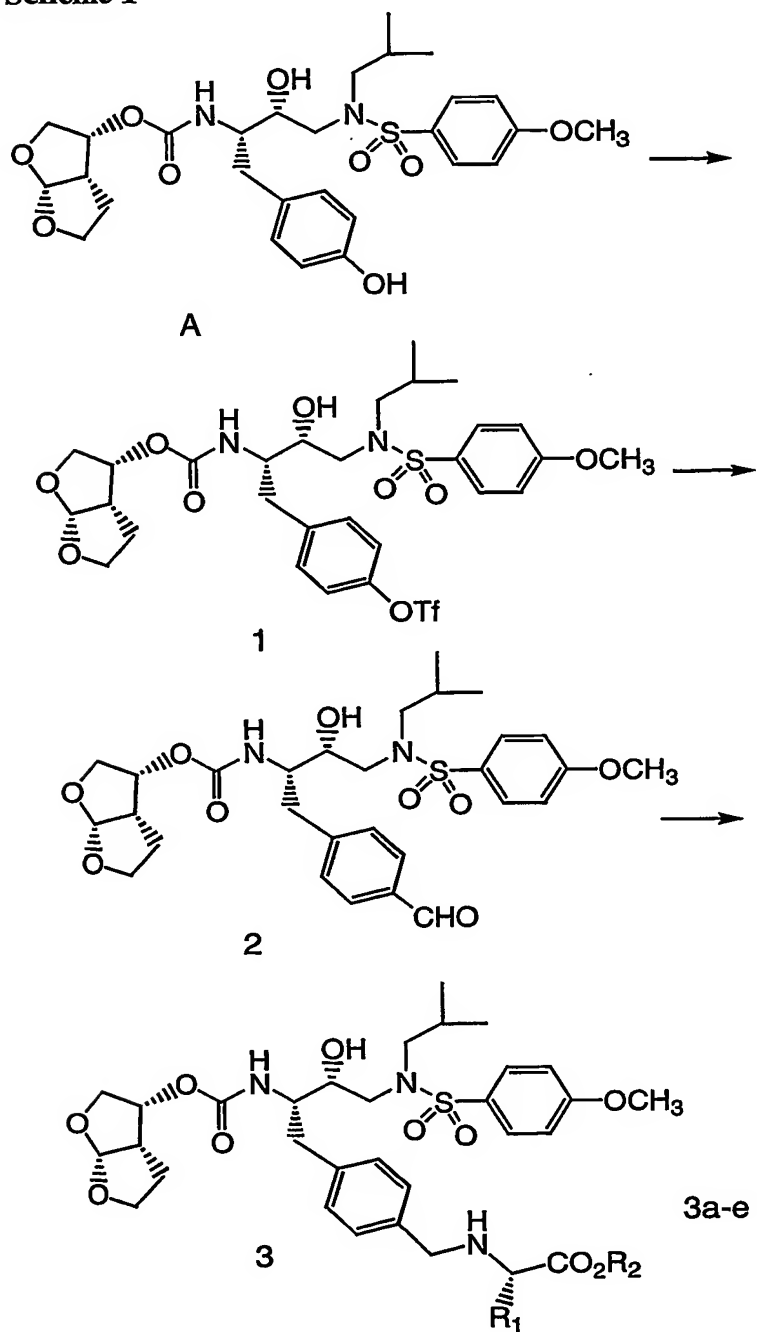


Scheme 3

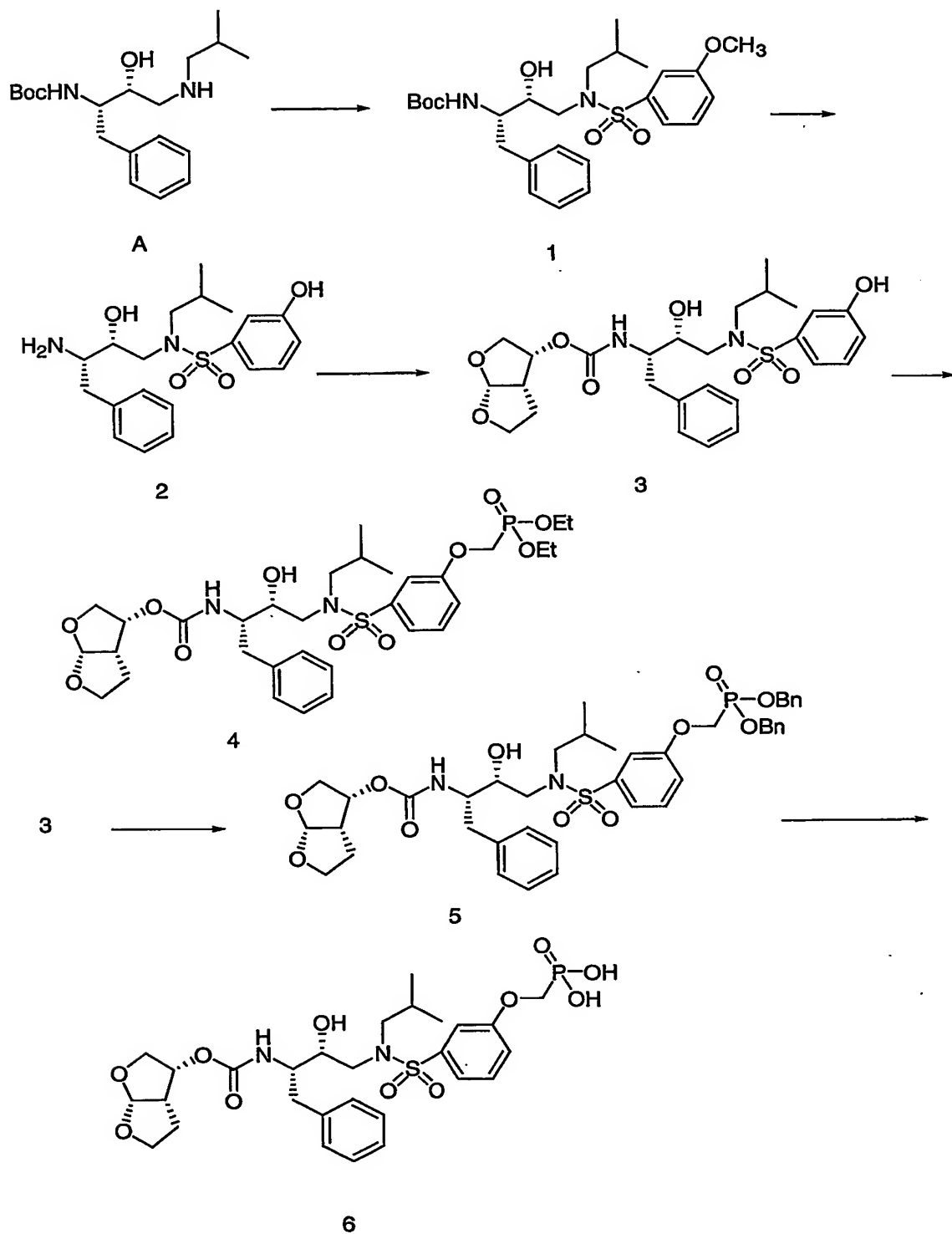


Scheme Section I

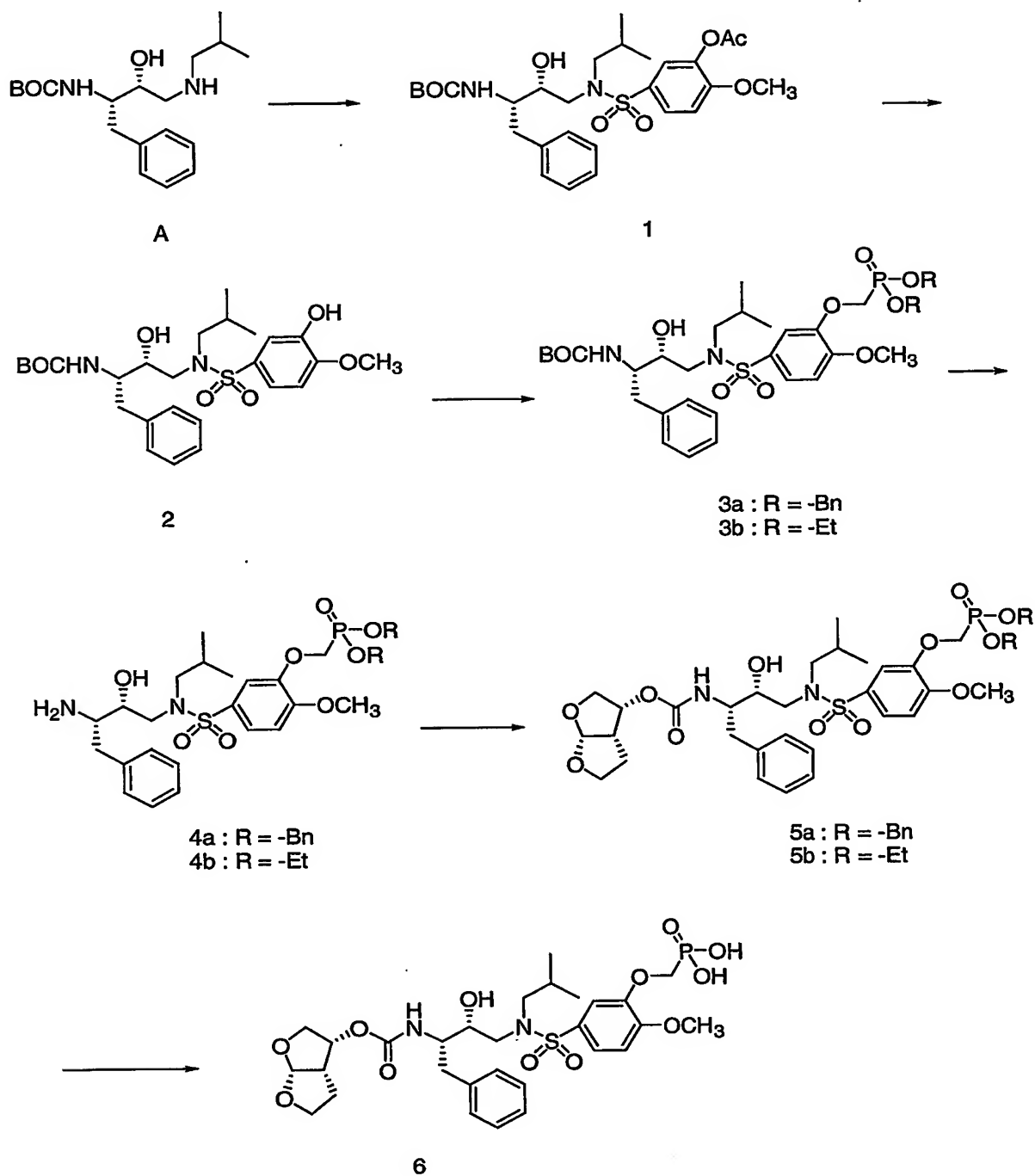
Schemes 1-4 are described in the examples.

Scheme 1

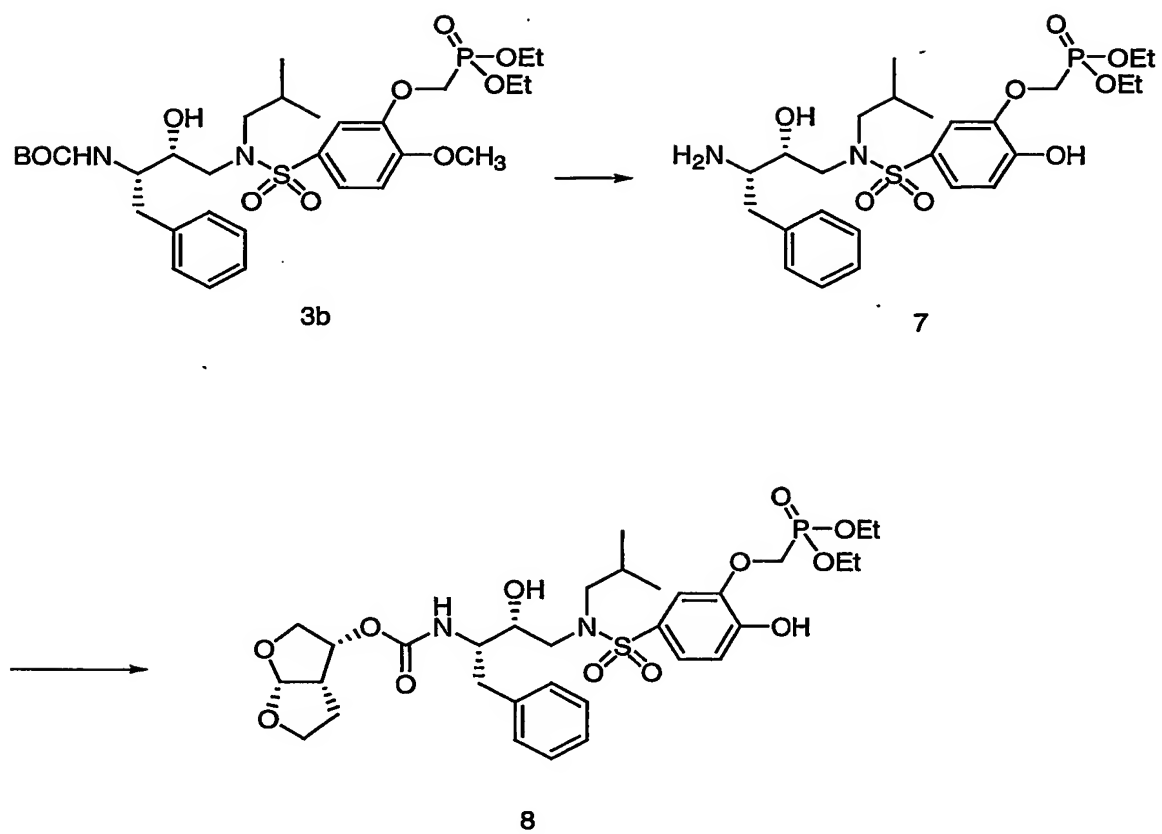
Scheme 2



Scheme 3

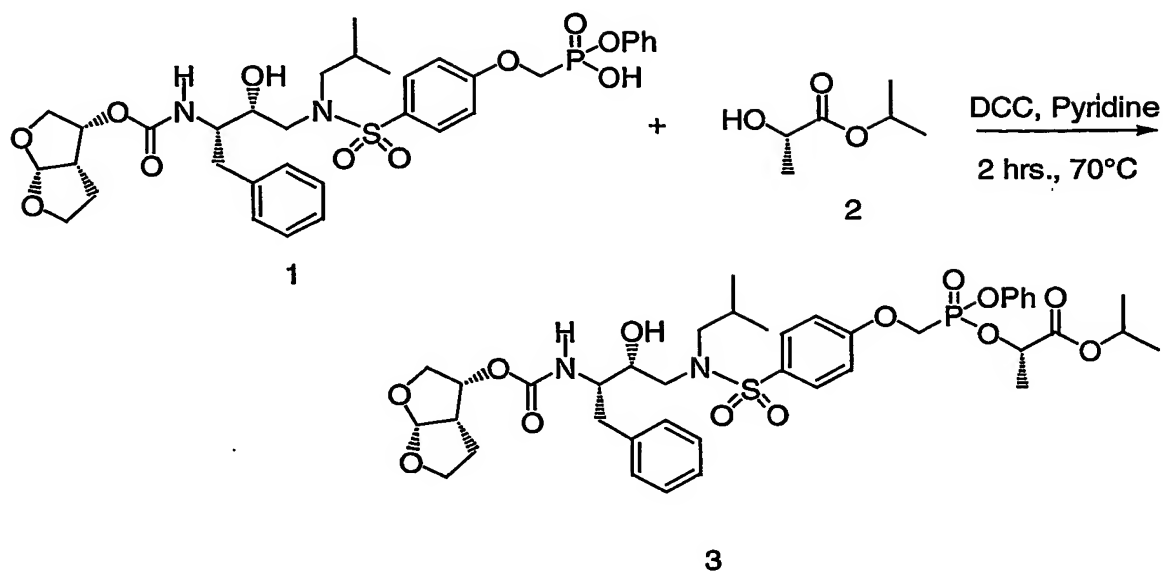
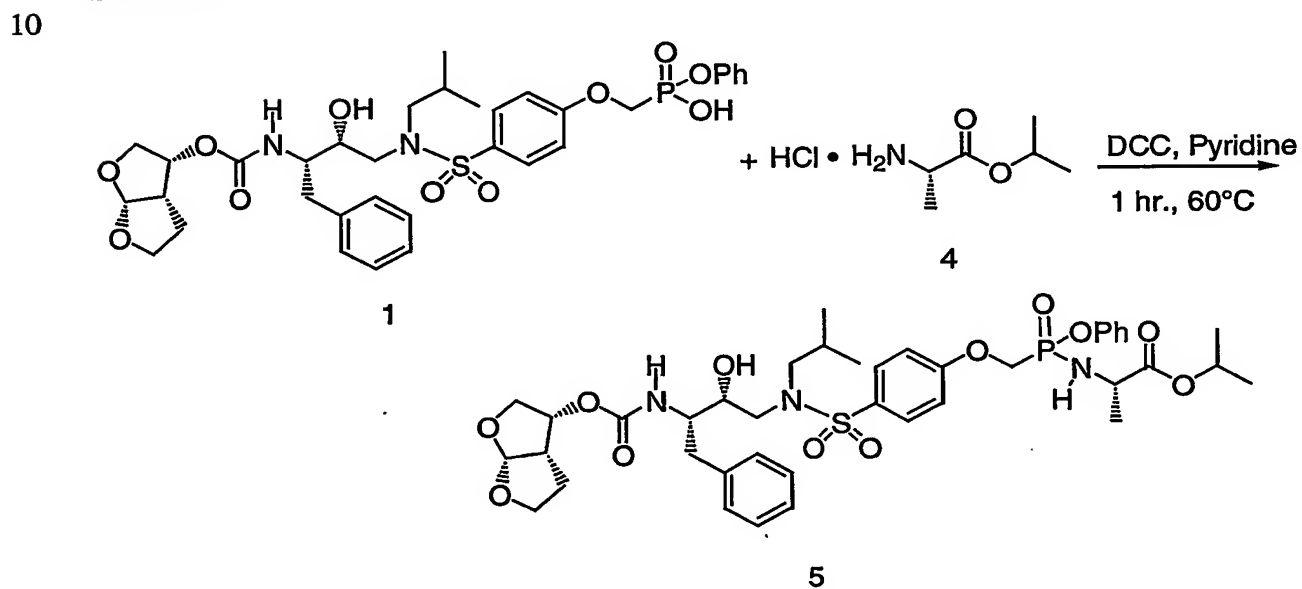


Scheme 4

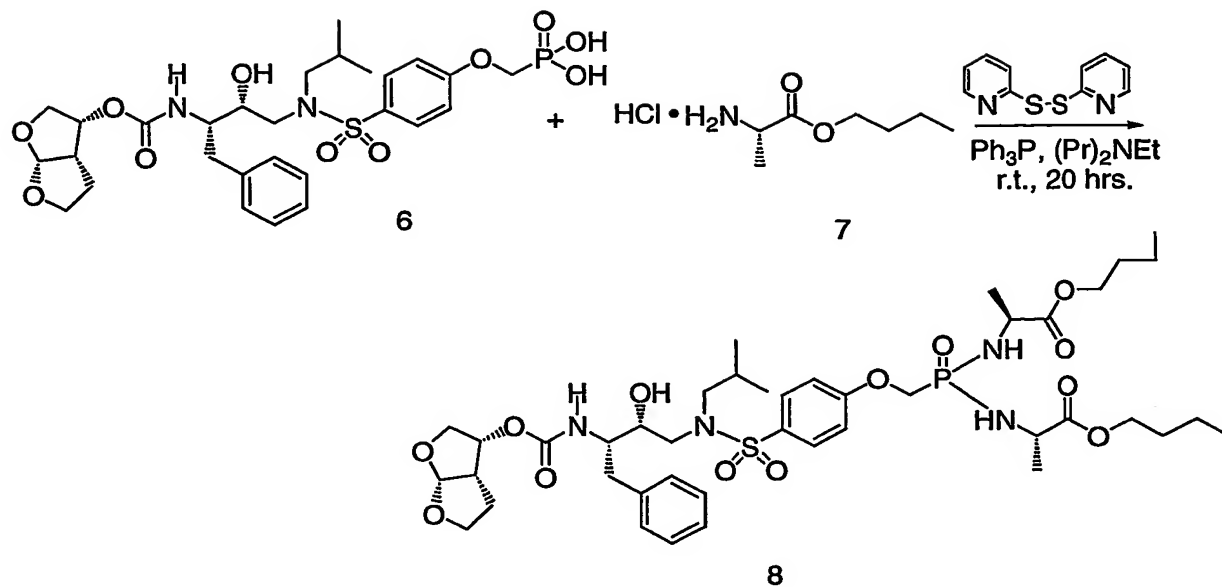


Scheme Section K

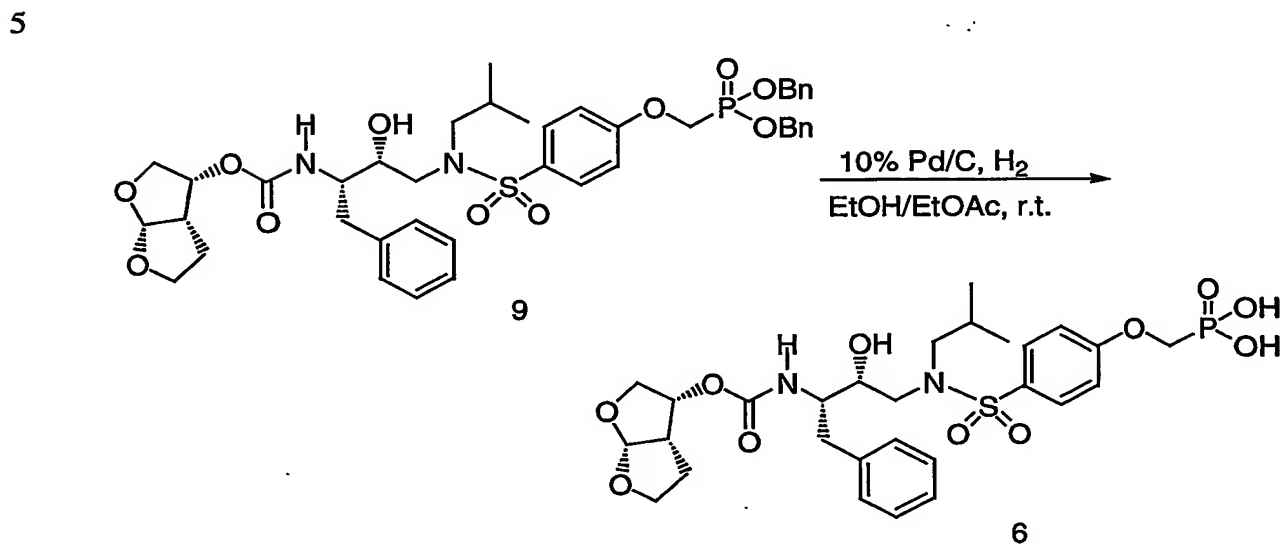
Schemes 1-9 are described in the examples.

5 Scheme 1**Scheme 2**

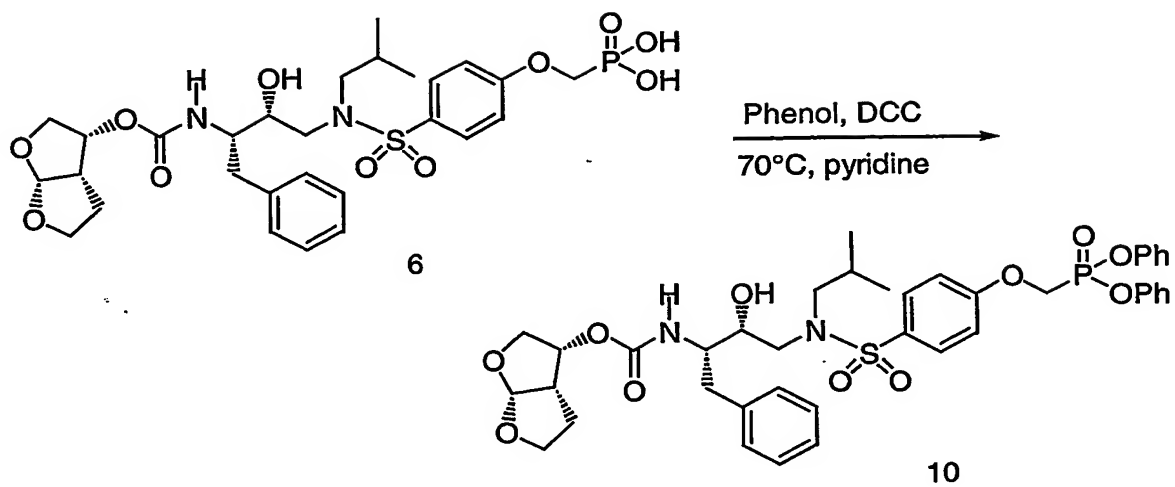
Scheme 3



Scheme 4

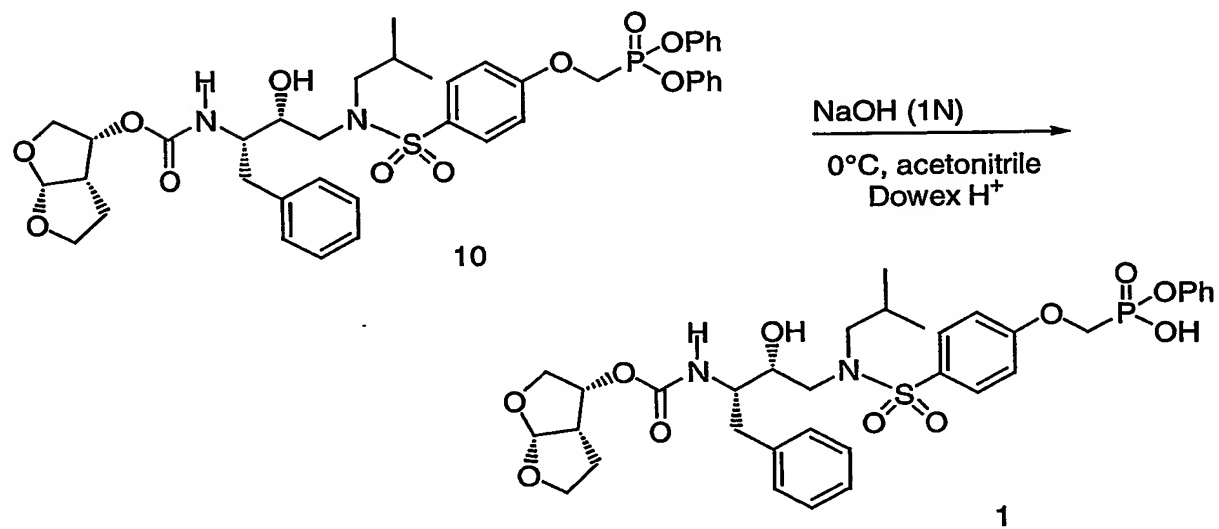


Scheme 5

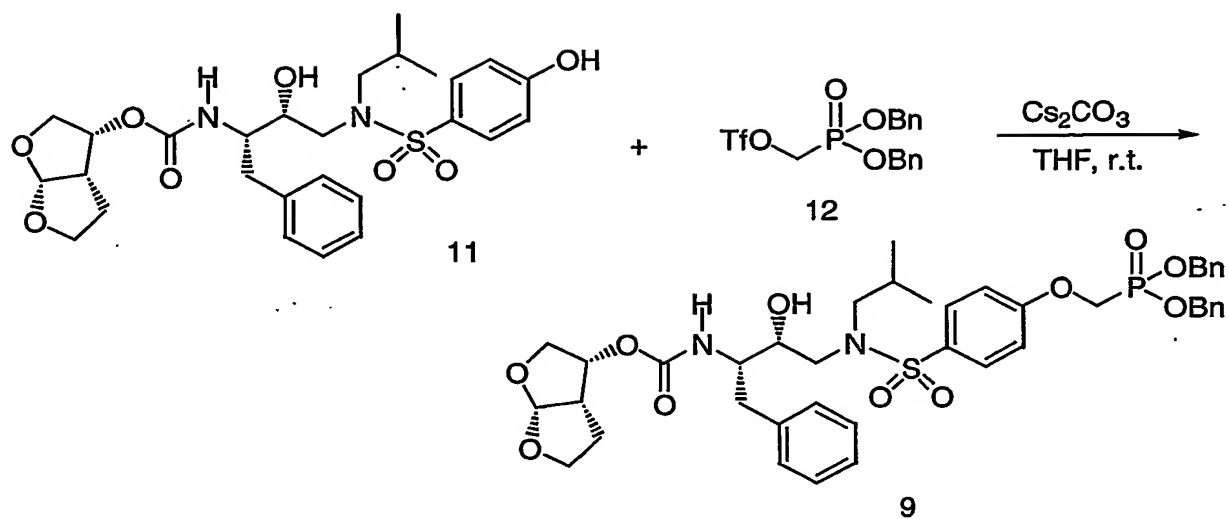


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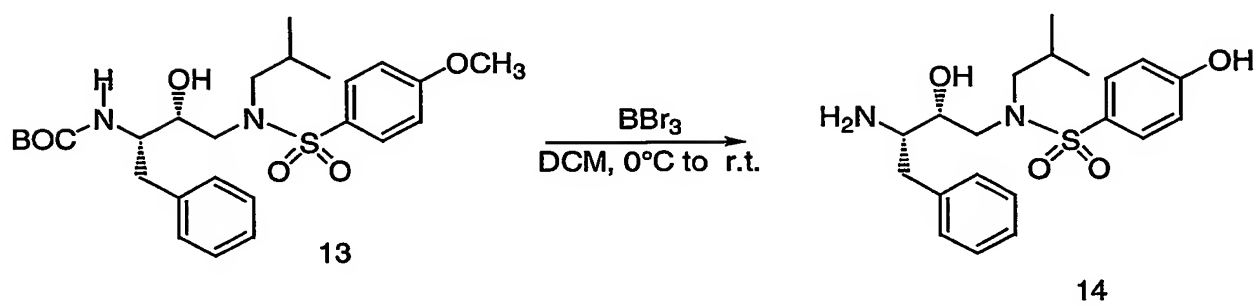
Scheme 6



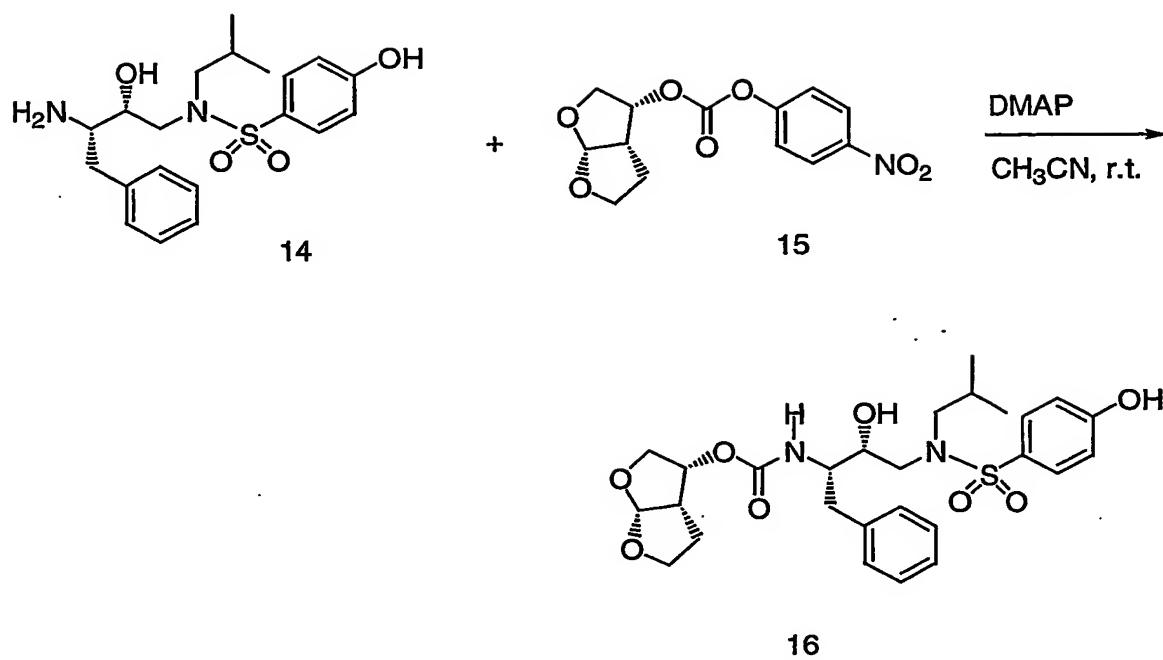
Scheme 7



5 Scheme 8

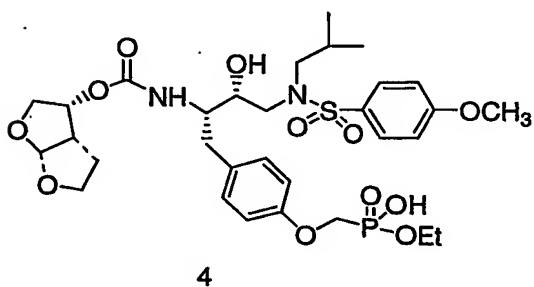
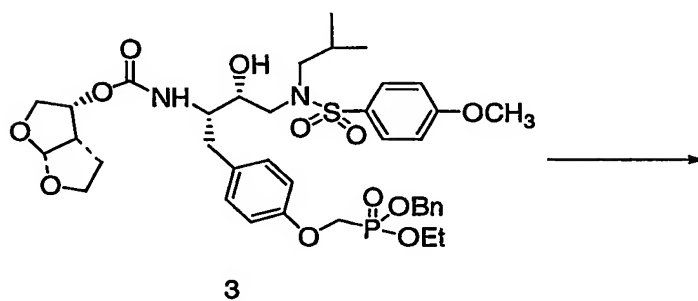
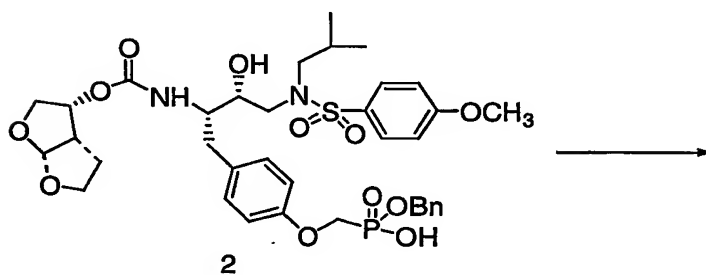
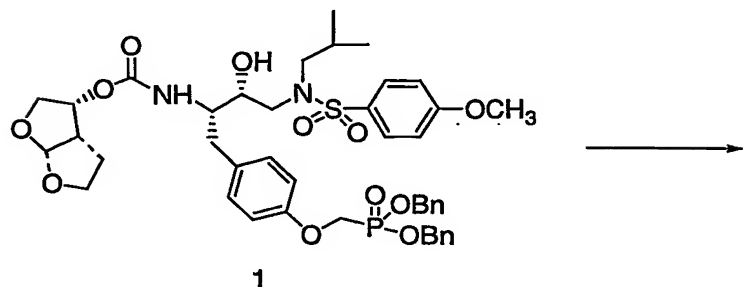


Scheme 9

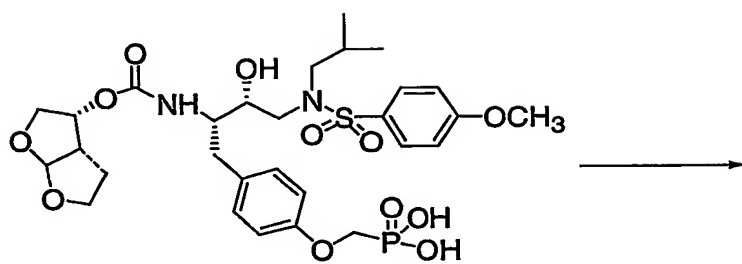


Scheme Section L

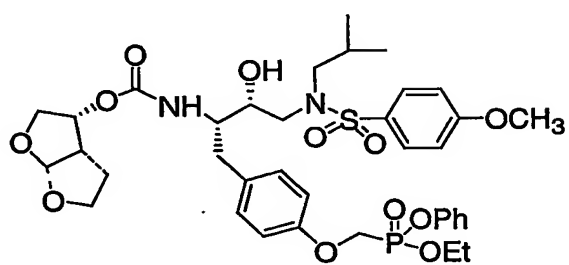
Schemes 1-9 are described in the examples.

Scheme 1**Synthesis of P1-Phosphonic ester**

Scheme 2



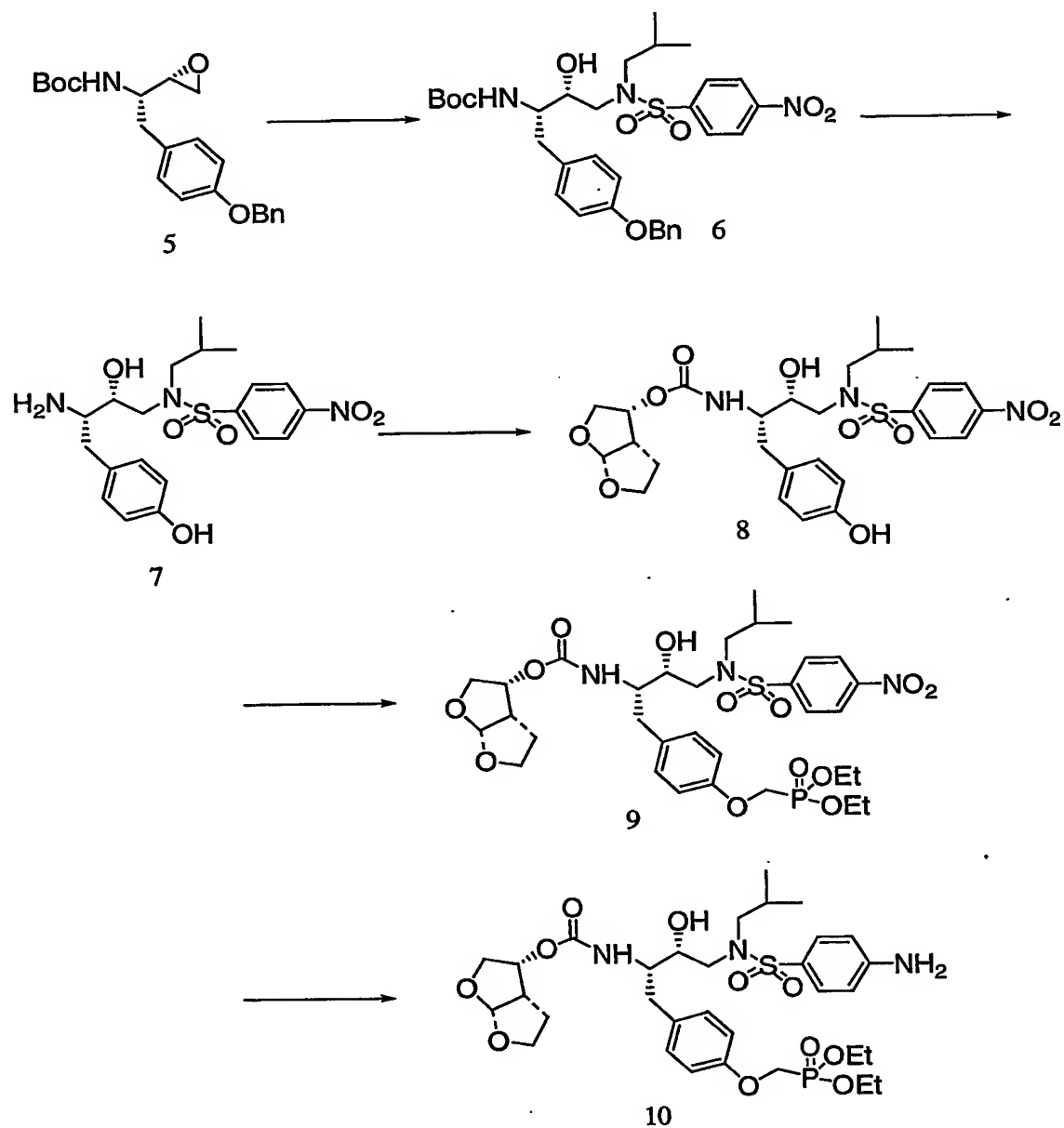
11



5

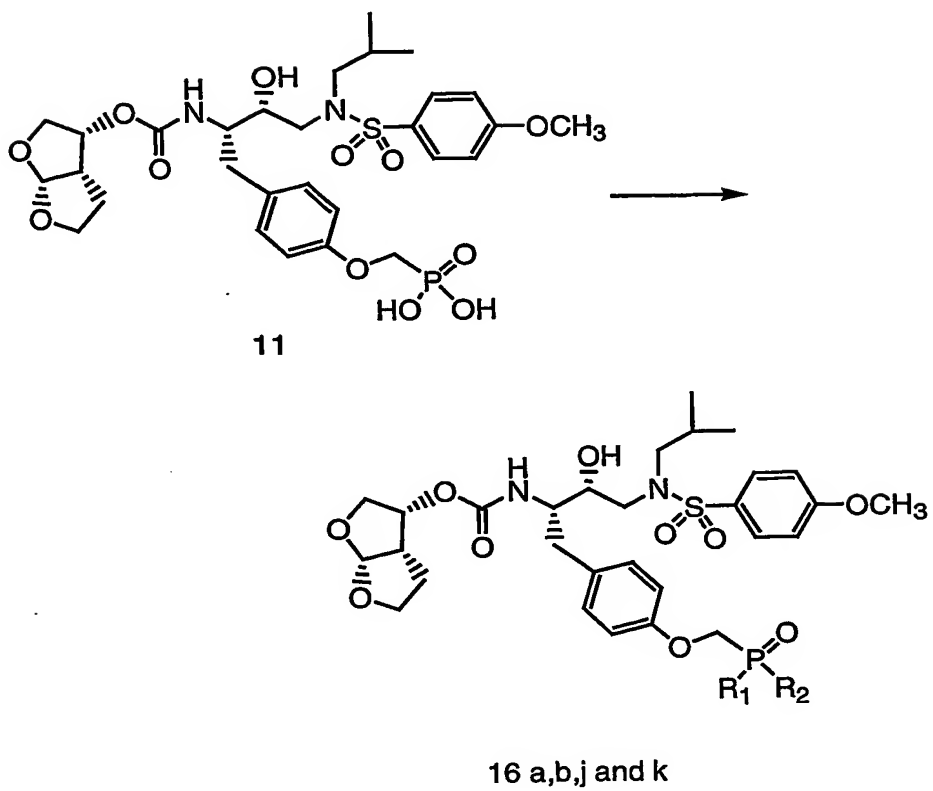
Scheme 3

Synthesis of P2'-Amino-P1-Phosphonic ester



Scheme 4

Synthesis of Bisamidates

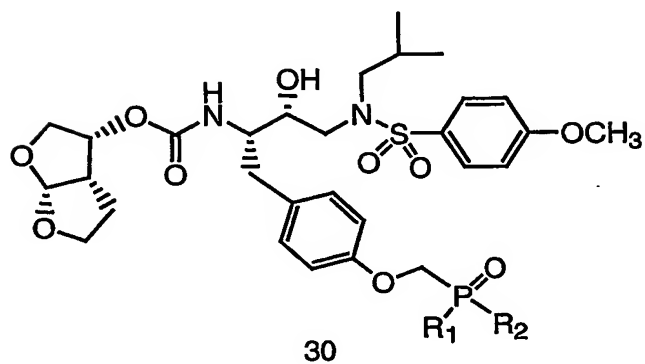
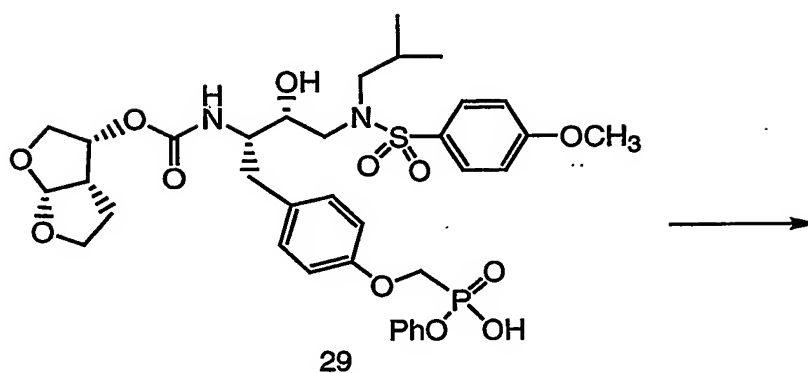


5

Compound	R ₁	R ₂
16a	Gly-Et	Gly-Et
16b	Gly-Bu	Gly-Bu
16j	Phe-Bu	Phe-Bu
16k	NHEt	NHEt

Scheme 5

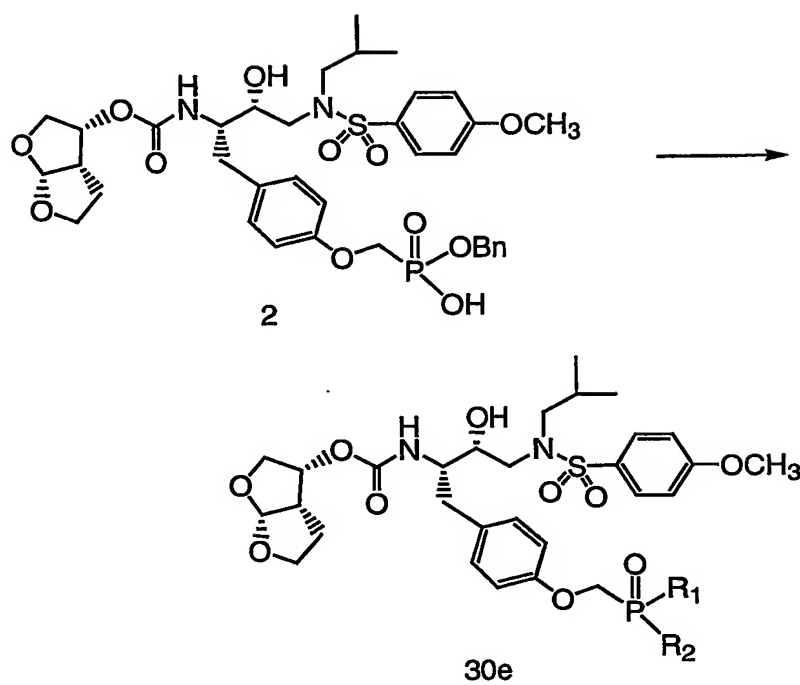
Synthesis of Monoamidates



5

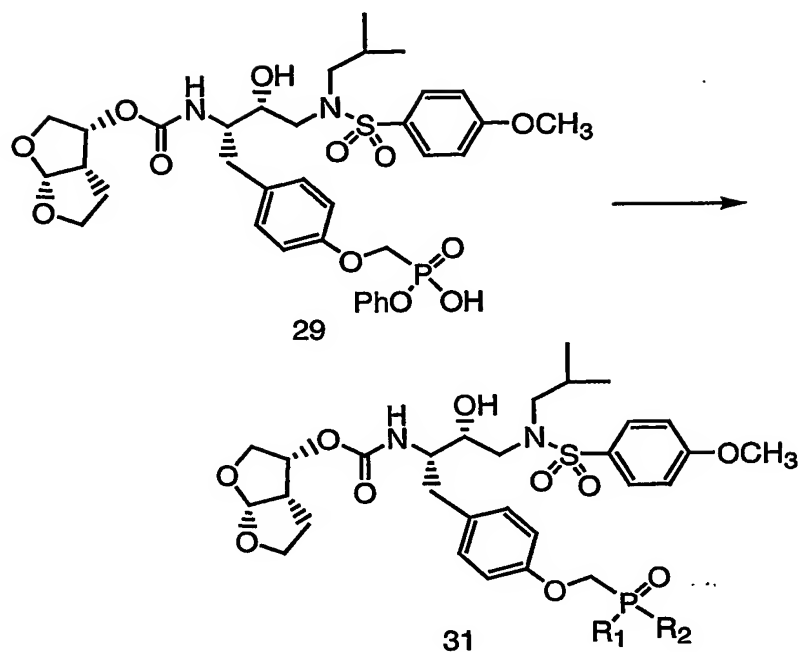
Compound	R ₁	R ₂
30a	OPh	Ala-Me
30b	OPh	Ala-Et
30c	OPh	(D)-Ala-iPr
30d	OPh	Ala-Bu
30e	OBn	Ala-Et

Scheme 6



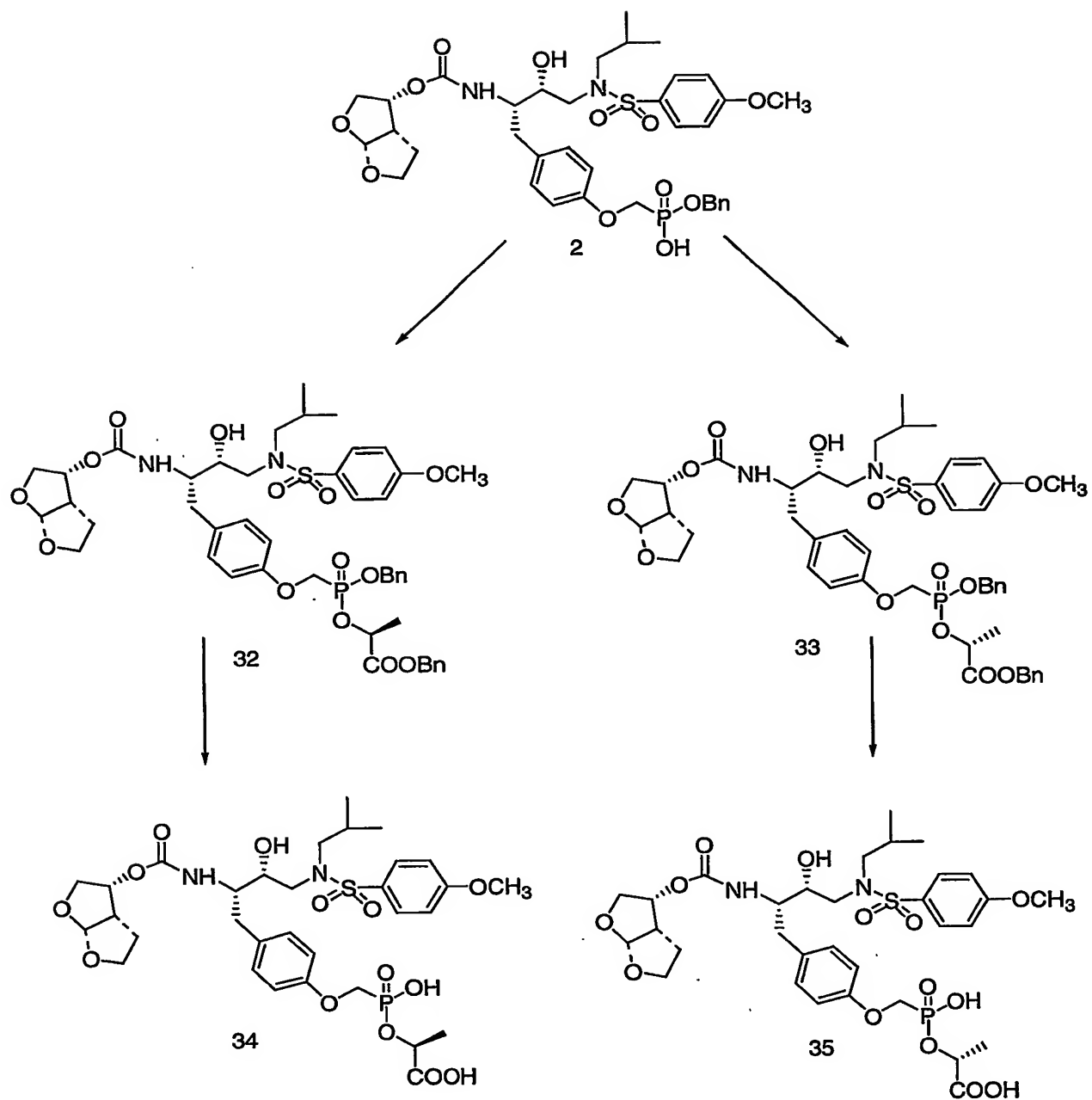
Scheme 7

Synthesis of Lactates



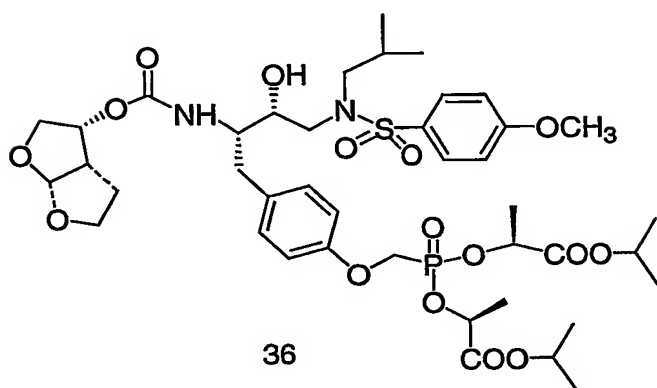
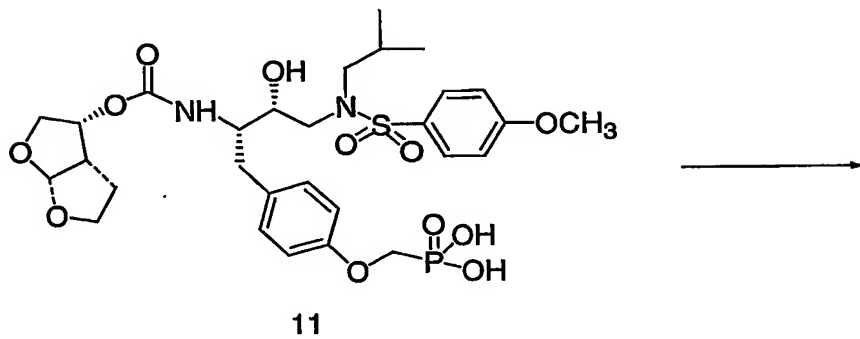
Compound	R_1	R_2
31a	OPh	Lac-iPr
31b	OPh	Lac-Et
31c	OPh	Lac-Bu
31d	OPh	(R)-Lac-Me
31e	OPh	(R)-Lac-Et

Scheme 8



Scheme 9

Synthesis of Bislactate



Examples

The following Examples refer to the Schemes.

- 5 Some Examples have been performed multiple times. In repeated Examples, reaction conditions such as time, temperature, concentration and the like, and yields were within normal experimental ranges. In repeated Examples where significant modifications were made, these have been noted where the results varied significantly from those described. In
- 10 Examples where different starting materials were used, these are noted. When the repeated Examples refer to a "corresponding" analog of a compound, such as a "corresponding ethyl ester", this intends that an otherwise present group, in this case typically a methyl ester, is taken to be the same group modified as indicated.

Example Section A

15 Example 1

- Diazo ketone 1: To a solution of N-tert-Butoxycarbonyl-O-benzyl-L-tyrosine (11 g, 30 mmol, Fluka) in dry THF (55 mL) at -25-30°C (external bath temperature) was added isobutylchloroformate (3.9 mL, 30 mmol) followed by the slow addition of
- 20 N-methylmorpholine (3.3 mL, 30 mmol). The mixture was stirred for 25 min, filtered while cold, and the filter cake was rinsed with cold (0°C) THF (50 mL). The filtrate was cooled to -25°C and diazomethane (~50 mmol, generated from 15 g Diazald according to Aldrichimica Acta 1983, 16, 3) in ether (~150 mL) was poured into the mixed anhydride solution. The
- 25 reaction was stirred for 15 min and was then placed in an icebath at 0°C, allowing the bath to warm to room temperature while stirring overnight for 15 h. The solvent was evaporated under reduced pressure and the residue was dissolved in EtOAc, washed with water, saturated NaHCO₃, saturated NaCl, dried (MgSO₄), filtered and evaporated to a pale yellow solid. The
- crude solid was slurried in hexane, filtered, and dried to afford the diazo ketone (10.9 g, 92%) which was used directly in the next step.

30 Example 2

- Chloroketone 2: To a suspension of diazoketone 1 (10.8 g, 27 mmol) in ether (600 mL) at 0°C was added 4M HCl in dioxane (7.5 mL, 30 mmol). The solution was removed from the cooling bath, and allowed to warm to room temperature at which time the reaction was stirred
- 1 h. The reaction solvent was evaporated under reduced pressure to give a solid residue that

was dissolved in ether and passed through a short column of silica gel. The solvent was evaporated to afford the chloroketone (10.7 g, 97%) as a solid.

Example 3

5 Chloroalcohol 3: To a solution of chloroketone 2 (10.6 g, 26 mmol) in THF (90 mL) was added water (10 mL) and the solution was cooled to 3-4°C (internal temperature). A solution of NaBH₄ (1.5 g, 39 mmol) in water (5 mL) was added dropwise over a period of 10 min. The mixture was stirred for 1 h at 0°C and saturated KHSO₄ was slowly added until the pH<4 followed by saturated NaCl. The organic phase was washed with saturated NaCl, dried
10 (MgSO₄) filtered and evaporated under reduced pressure. The crude product consisted of a 70:30 mixture of diastereomers by HPLC analysis (mobile phase, 77:25-CH₃CN:H₂O; flow rate: 1 mL/min; detection: 254 nm; sample volume: 20 µL; column: 5µ C18, 4.6X250 mm, Varian; retention times: major diastereomer 3, 5.4 min, minor diastereomer 4, 6.1 min). The residue was recrystallized from EtOAc/hexane twice to afford the chloro alcohol 3 (4.86g,
15 >99% diastereomeric purity by HPLC analysis) as a white solid.

Example 4

Epoxide 5: A solution of chloroalcohol 3 (4.32 g, 10.6 mmol) in EtOH (250 mL) and THF (100 mL) was treated with K₂CO₃ (4.4g, 325 mesh, 31.9 mmol) and the mixture was stirred
20 for at room temperature for 20h. The reaction mixture was filtered and was evaporated under reduced pressure. The residue was partitioned between EtOAc and water and the organic phase was washed with saturated NaCl, dried (MgSO₄), filtered, and evaporated under reduced pressure. The crude product was chromatographed on silica gel to afford the epoxide (3.68 g, 94%) as a white solid.

25

Example 5

Sulfonamide 6: To a suspension of epoxide 5 (2.08 g, 5.6 mmol) in 2-propanol (20 mL) was added isobutylamine (10.7 mL, 108 mmol) and the solution was refluxed for 30 min. The solution was evaporated under reduced pressure and the crude solid was dissolved in CH₂Cl₂
30 (20 mL) and cooled to 0°C. N,N'-diisopropylethylamine (1.96 mL, 11.3 mmol) was added followed by the addition of 4-methoxybenzenesulfonyl chloride (1.45 g, 7 mmol) in CH₂Cl₂ (5 mL) and the solution was stirred for 40 min at 0°C, warmed to room temperature and

evaporated under reduced pressure. The residue was partitioned between EtOAc and saturated NaHCO₃. The organic phase was washed with saturated NaCl, dried (MgSO₄), filtered and evaporated under reduced pressure. The crude product was recrystallized from EtOAc/hexane to give the sulfonamide (2.79 g, 81%) as a small white needles: mp 122-124°C (uncorrected).

Example 6

Carbamate 7: A solution of sulfonamide 6 (500 mg, 0.82 mmol) in CH₂Cl₂ (5 mL) at 0°C was treated with trifluoroacetic acid (5 mL). The solution was stirred at 0°C for 30 min and was removed from the cold bath stirring for an additional 30 min. Volatiles were evaporated under reduced pressure and the residue was partitioned between CH₂Cl₂ and saturated NaHCO₃. The aqueous phase was extracted twice with CH₂Cl₂ and the combined organic extracts were washed with saturated NaCl, dried (MgSO₄), filtered, and evaporated under reduced pressure. The residue was dissolved in CH₃CN (5 mL) and was treated with (3R, 3aR, 6aS)-hexahydrofuro[2, 3-*b*]furan-2-yl 4-nitrophenyl carbonate (263 mg, 0.89 mmol, prepared according to Ghosh et al., J. Med. Chem. 1996, 39, 3278.) and N,N-dimethylaminopyridine (197 mg, 1.62 mmol). After stirring for 1.5h at room temperature, the reaction solvent was evaporated under reduced pressure and the residue was partitioned between EtOAc and 5% citric acid. The organic phase was washed twice with 1% K₂CO₃, and then was washed with saturated NaCl, dried (MgSO₄), filtered, and evaporated under reduced pressure. The crude product was purified by chromatography on silica gel (1/1 - EtOAc/hexane) affording the carbamate (454 mg, 83%) as a solid: mp 128-129°C (MeOH, uncorrected).

Example 7

Phenol 8: A solution of carbamate 7 (1.15 g, 1.7 mmol) in EtOH (50 mL) and EtOAc (20 mL) was treated with 10% Pd/C (115 mg) and was stirred under H₂ atmosphere (balloon) for 18h. The reaction solution was purged with N₂, filtered through a 0.45 µm filter and was evaporated under reduced pressure to afford the phenol as a solid that contained residual solvent: mp 131-134°C (EtOAc/hexane, uncorrected).

Example 8

Dibenzylphosphonate 10: To a solution of dibenzylhydroxymethyl phosphonate (527 mg, 1.8 mmol) in CH_2Cl_2 (5 mL) was treated with 2,6-lutidine (300 μL , 2.6 mmol) and the reaction flask was cooled to -50°C (external temperature). Trifluoromethanesulfonic anhydride (360 μL , 2.1 mmol) was added and the reaction mixture was stirred for 15 min and then the cooling bath was allowed to warm to 0°C over 45 min. The reaction mixture was partitioned between ether and ice-cold water. The organic phase was washed with cold 1M H_3PO_4 , saturated NaCl, dried (MgSO_4), filtered and evaporated under reduced pressure to afford triflate 9 (697 mg, 91%) as an oil which was used directly without any further purification. To a solution of phenol 8 (775 mg, 1.3 mmol) in THF (5 mL) was added Cs_2CO_3 (423 mg, 1.3 mmol) and triflate 9 (710 mg, 1.7 mmol) in THF (2 mL). After stirring the reaction mixture for 30 min at room temperature additional Cs_2CO_3 (423 mg, 1.3 mmol) and triflate (178 mg, 0.33 mmol) were added and the mixture was stirred for 3.5h. The reaction mixture was evaporated under reduced pressure and the residue was partitioned between EtOAc and saturated NaCl. The organic phase was dried (MgSO_4), filtered and evaporated under reduced pressure. The crude product was chromatographed on silica gel eluting (5% 2-propanol/ CH_2Cl_2) to give the dibenzylphosphonate as an oil that solidified upon standing. The solid was dissolved in EtOAc, ether was added, and the solid was precipitated at room temperature overnight. After cooling to 0°C , the solid was filtered and washed with cold ether to afford the dibenzylphosphonate (836 mg, 76%) as a white solid: ^1H NMR (CDCl_3) δ 7.66 (d, 2H), 7.31 (s, 10H), 7.08 (d, 2H), 6.94 (d, 2H), 6.76 (d, 2H), 5.59 (d, 1H), 5.15-4.89 (m, 6H), 4.15 (d, 2H), 3.94-3.62 (m, 10H), 3.13-2.69 (m, 7H), 1.78 (m, 1H), 1.70-1.44 (m, 2H), 0.89-0.82 (2d, 6H); ^{31}P NMR (CDCl_3) δ 18.7; MS (ESI) 853 (M+H).

Example 9

Phosphonic acid 11: A solution of dibenzylphosphonate 10 (0.81 g) was dissolved in EtOH/EtOAc (30mL/10 mL), treated with 10% Pd/C (80 mg) and was stirred under H_2 atmosphere (balloon) for 1.5h. The reaction was purged with N_2 , and the catalyst was removed by filtration through celite. The filtrate was evaporated under reduced pressure and the residue was dissolved in MeOH and filtered with a 0.45 μM filter. After evaporation of the filtrate, the residue was triturated with ether and the solid was collected by filtration to afford the phosphonic acid (634 mg, 99%) as a white solid: ^1H NMR (CDCl_3) δ 7.77 (d, 2H), 7.19 (d, 2H), 7.09 (d, 2H), 6.92 (d, 2H), 5.60 (d, 1H), 4.95 (m, 1H), 4.17 (d, 2H), 3.94 (m, 1H), 3.89

(s, 3H), 3.85-3.68 (m, 5H), 3.42 (dd, 1H), 3.16-3.06 (m, 2H), 2.96-2.84 (m, 3H), 2.50 (m, 1H), 2.02 (m, 1H), 1.58 (m, 1H), 1.40 (dd, 1H), 0.94 (d, 3H), 0.89 (d, 3H); ^{31}P NMR (CDCl_3) δ 16.2; MS (ESI) 671 (M-H).

5 Example 10

Diethylphosphonate 13: Triflate 12 was prepared from diethyl hydroxymethylphosphonate (2g, 11.9 mmol), 2,6-lutidine (2.1 mL, 17.9 mmol), and trifluoromethanesulfonic anhydride (2.5 mL, 14.9 mmol) as described for compound 9. To a solution of phenol 8 (60 mg, 0.10 mmol) in THF (2 mL) was added Cs_2CO_3 (65mg, 0.20 mmol) and triflate 12 (45 mg, 0.15 mmol) in THF (0.25 mL). The mixture was stirred at room temperature for 2h and additional triflate (0.15 mmol) in THF (0.25 mL) was added. After 2h the reaction mixture was partitioned between EtOAc and saturated NaCl. The organic phase was dried (MgSO_4), filtered, and evaporated under reduced pressure. The crude product was chromatographed on silica gel (EtOAc) to give a residue that was purified by chromatography on silica gel (5% 2-propanol / CH_2Cl_2) to afford the diethylphosphonate as a foam: ^1H NMR (CDCl_3) δ 7.66 (d, 2H), 7.10 (d, 2H), 6.94 (d, 2H), 6.82 (d, 2H), 5.60 (d, 1H), 4.97 (d, 2H), 4.23-4.13 (m, 6H), 3.93-3.62 (m, 10H), 3.12-2.68 (m, 7H), 1.84-1.44 (m, 3H), 1.31 (t, 6H), 0.88-0.82 (2d, 6H); ^{31}P NMR (CDCl_3) δ 17.7; MS (ESI) 729 (M+H).

20 Example 11

Diphenylphosphonate 14: To a solution of 11 (100mg, 0.15 mmol) and phenol (141 mg, 1.5 mmol) in pyridine (1.5 mL) was added N, N-diisopropylcarbodiimide (50 μL , 0.38 mmol). The solution was stirred for 31h at room temperature and for 20h at 50°C. The solvent was evaporated under reduced pressure and the residue was purified by chromatography on silica gel eluting (EtOAc) to provide diphenylphosphonate 14 (16 mg) as a foam: ^{31}P NMR (CDCl_3) δ 10.9; MS (ESI) 847 (M+Na).

Example 12

Bis-Poc-phosphonate 15: To a solution of 11 (50 mg, 0.74 mmol) and isopropylchloromethyl carbonate (29 mg, 0.19 mmol) in DMF (0.5 mL) was added triethylamine (26 μL , 0.19 mmol) and the solution was heated at 70°C (bath temperature) for 4.5h. The reaction was concentrated under reduced pressure and the residue was purified by preparative layer

chromatography (2% 2-propanol/ CH₂Cl₂) to afford 15 (7 mg): ¹H NMR (CDCl₃) δ 7.71 (d, 2H), 7.15 (d, 2H); 7.01 (d, 2H), 6.93 (d, 2H), 5.80-5.71 (m, 4H), 5.67 (d, 1H), 5.07-4.87 (m, 4H), 4.35 (d, 2H), 4.04-3.68 (m, 10H), 3.13 (dd, 1H), 3.04-2.90 (m, 5H), 2.79 (dd, 1H), 1.88-1.50 (m, 3H+H₂O peak), 1.30 (m, 12H), 0.93 (d, 3H), 0.88 (d, 3H); ³¹P NMR (CDCl₃) δ 19.6.

5

Example 13

Synthesis of Bisamidates 16a-j. Representative Procedure, Bisamidate 16f: A solution of phosphonic acid 11 (100 mg, 0.15 mmol) and (S)-2-aminobutyric acid butyl ester hydrochloride (116 mg, 0.59 mmol) was dissolved in pyridine (5 mL) and the solvent was distilled under reduced pressure at 40-60°C. The residue was treated with a solution of Ph₃P (117 mg, 0.45 mmol) and 2,2'-dipyridyl disulfide (98 mg, 0.45 mmol) in pyridine (1 mL) stirring for 20h at room temperature. The solvent was evaporated under reduced pressure and the residue was chromatographed on silica gel (1% to 5% 2-propanol/CH₂Cl₂). The purified product was suspended in ether and was evaporated under reduced pressure to afford bisamidate 16f (106 mg, 75%) as a white solid: ¹H NMR (CDCl₃) δ 7.72 (d, 2H), 7.15 (d, 2H), 7.01 (d, 2H), 6.87 (d, 2H), 5.67 (d, 1H), 5.05 (m, 1H), 4.96 (d, 1H), 4.19-3.71 (m overlapping s, 18H), 3.42 (t, 1H), 3.30 (t, 1H), 3.20 (dd, 1H), 3.20-2.97 (m, 4H), 2.80 (dd, 2H), 1.87-1.54 (m, 19H), 1.42-1.35 (4H), 0.97-0.88 (m, 18H); ³¹P NMR (CDCl₃) δ 20.3; MS (ESI) 955 (M+H).

20

Compound	R ₁	R ₂	Amino Acid
16a	H	Et	Gly
16b	H	Bu	Gly
16c	Me	Et	Ala
16d	Me	Bu	Ala
16e	Et	Et	Aba ¹
16f	Et	Bu	Aba ¹
16g	iBu	Et	Leu
16h	iBu	Bu	Leu
16i	Bn	Et	Phe
16j	Bn	Bu	Phe

¹ Aba, 2-aminobutyric acid

Example 14

Diazo ketone 17: To a solution of N-tert-Butoxycarbonyl-p-bromo-L-phenylalanine (9.9 g, 28.8 mmol, Synthetech) in dry THF (55 mL) at -25-30°C (external bath temperature) was added isobutylchloroformate (3.74 mL, 28.8 mmol) followed by the slow addition of N-

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methyldimorpholine (3.16 mL, 28.8 mmol). The mixture was stirred for 25 min, filtered while cold, and the filter cake was rinsed with cold (0°C) THF (50 mL). The filtrate was cooled to - 25°C and diazomethane (~50 mmol, generated from 15 g diazald according to Aldrichimica Acta 1983, 16, 3) in ether (~150 mL) was poured into the mixed anhydride solution. The reaction was stirred for 15 min and was then placed in an icebath at 0°C, allowing the bath to warm to room temperature while stirring overnight for 15 h. The solvent was evaporated under reduced pressure and the residue was suspended in ether, washed with water, saturated NaHCO₃, saturated NaCl, dried (MgSO₄), filtered and evaporated to a pale yellow solid. The crude solid was slurried in hexane, filtered, and dried to afford diazo ketone 17 (9.73 g, 90%) which was used directly in the next step.

Example 15

Chloroketone 18: To a solution of diazoketone 17 (9.73 g, 26 mmol) in ether (500 mL) at 0°C was added 4M HCl in dioxane (6.6 mL, 26 mmol). The solution was stirred for 1 h at 0°C and 4M HCl in dioxane (1 mL) was added. After 1h, the reaction solvent was evaporated under reduced pressure to afford the chloroketone 18 (9.79 g, 98%) as a white solid.

Example 16

Chloroalcohol 19: A solution of chloroketone 18 (9.79g, 26 mmol) in THF (180 mL) and water (16 mL) was cooled to 0°C (internal temperature). Solid NaBH₄ (2.5 g, 66 mmol) was added in several portions over a period of 15 min while maintaining the internal temperature below 5°C. The mixture was stirred for 45 min and saturated KHSO₄ was slowly added until the pH<3. The mixture was partitioned between EtOAc and water. The aqueous phase was extracted with EtOAc and the combined organic extracts were washed with brine, dried (MgSO₄) filtered and evaporated under reduced pressure. The residue was dissolved in EtOAc, and was passed through a short column of silica gel, and the solvent was evaporated. The solid residue was recrystallized from EtOAc/hexane to afford the chloroalcohol 19 (3.84g) as a white solid.

Example 17

Epoxide 21: A partial suspension of chloroalcohol 19 (1.16g, 3.1 mmol) in EtOH (50 mL) was treated with K₂CO₃ (2g, 14.5 mmol) and the mixture was stirred for 4 h at room

temperature. The reaction mixture was diluted with EtOAc, filtered, and the solvents were evaporated under reduced pressure. The residue was partitioned between EtOAc and saturated NaCl, and the organic phase was dried (MgSO₄), filtered, and evaporated under reduced pressure to afford epoxide 21 (1.05g, 92%) as a white crystalline solid.

5

Example 18

Sulfonamide 22: To a solution of epoxide 21 (1.05g, 3.1 mmol) in 2-propanol (40 mL) was added isobutylamine (6 mL, 61 mmol) and the solution was refluxed for 30 min. The solution was evaporated under reduced pressure and the crude solid was dissolved in CH₂Cl₂ (20 mL) and cooled to 0°C. Triethylamine (642 µL, 4.6 mmol) was added followed by the addition of (634 mg, 3.4 mmol) in CH₂Cl₂ (5 mL) and the solution was stirred for 2h at 0°C at which time the reaction solution was treated with additional triethylamine (1.5 mmol) and 4-methoxybenzenesulfonyl chloride (0.31 mmol). After 1.5 h, the reaction solution was evaporated under reduced pressure. The residue was partitioned between EtOAc and cold 1M H₃PO₄. The organic phase was washed with saturated NaHCO₃, saturated NaCl, dried (MgSO₄), filtered and the solvent was evaporated under reduced pressure. The crude product was purified on silica gel (15/1 - CH₂Cl₂/EtOAc) to afford 1.67g of a solid which was recrystallized from EtOAc/hexane to give sulfonamide 22 (1.54g, 86%) as a white crystalline solid.

20

Example 19

Silyl ether 23: To a solution of the sulfonamide 22 (1.53g, 2.6 mmol) in CH₂Cl₂ (12 mL) at 0°C was added N,N-diisopropylethylamine (0.68 mL, 3.9 mmol) followed by tert-butyldimethylsilyl trifluoromethanesulfonate (0.75 mL, 3.3 mmol). The reaction solution was stirred for 1 h at 0°C and was warmed to room temperature, stirring for 17 h. Additional N,N-diisopropylethylamine (3.9 mmol) and tert-butyldimethylsilyl trifluoromethanesulfonate (1.6 mmol) was added, stirred for 2.5h, then heated to reflux for 3h and stirred at room temperature for 12 h. The reaction mixture was partitioned between EtOAc and cold 1M H₃PO₄. The organic phase was washed with saturated NaHCO₃, saturated NaCl, and was dried (MgSO₄), filtered and evaporated under reduced pressure. The crude product was purified on silica gel (2/1 - hexane/ether) to afford silyl ether 23 (780 mg, 43%) as an oil.

30

Example 20

Phosphonate 24: A solution of 23 (260 mg, 0.37 mmol), triethylamine (0.52 mL, 3.7 mmol), and diethylphosphite (0.24 mmol, 1.85 mmol) in toluene (2 mL) was purged with argon and to the solution was added $(\text{Ph}_3\text{P})_4\text{Pd}$ (43 mg, 10 mol%). The reaction mixture was heated at 110°C (bath temperature) for 6 h, and was then allowed to stir at room temperature for 12h.

5 The solvent was evaporated under reduced pressure and the residue was partitioned between ether and water. The aqueous phase was extracted with ether and the combined organic extracts were washed with saturated NaCl, dried (MgSO_4), filtered, and the solvent was evaporated under reduced pressure. The residue was purified by chromatography on silica gel (2/1 - ethyl acetate/hexane) to afford diethylphosphonate 24 (153 mg, 55%).

10

Example 21

Phosphonic acid 26: To a solution of 24 (143 mg) in MeOH (5 mL) was added 4N HCl (2 mL). The solution was stirred at room temperature for 9h and was evaporated under reduced pressure. The residue was triturated with ether and the solid was collected by filtration to provide hydrochloride salt 25 (100 mg, 92%) as a white powder. To a solution of X (47 mg, 15 0.87 mmol) in CH_3CN (1 mL) at 0°C was added TMSBr (130 μL , 0.97 mmol). The reaction was warmed to room temperature and stirred for 6.5h at which time TMSBr (0.87 mmol) was added and stirring was continued for 16h. The solution was cooled to 0°C and was quenched with several drops of ice-cold water. The solvents were evaporated under reduced pressure and the residue was dissolved in several milliliters of MeOH and treated with propylene oxide 20 (2 mL). The mixture was heated to gentle boiling and evaporated. The residue was triturated with acetone and the solid was collected by filtration to give phosphonic acid 26 (32 mg, 76%) as a white solid.

25 Example 22

Phosphonate 27: To a suspension of 26 (32 mg, 0.66 mmol) in CH_3CN (1 mL) was added bis(trimethylsilyl)acetamide (100 μL , 0.40 mmol) and the solution was stirred for 30 min at room temperature. The solvent was evaporated under reduced pressure and the residue was dissolved in CH_3CN (1 mL). To this solution was added (3R, 3aR, 6aS)-hexahydrofuro[2, 3- 30 b]furan-2-yl 4-nitrophenyl carbonate (20 mg, 0.069 mmol, prepared according to Ghosh et al. J. Med. Chem. 1996, 39, 3278.), N,N-diisopropylethylamine (35 μL , 0.20 mmol), and N,N-dimethylaminopyridine (catalytic amount). The solution was stirred for 22h at room temperature, diluted with water (0.5 mL) and was stirred with IR 120 ion exchange resin (325

mg, H⁺ form) until the pH was <2. The resin was removed by filtration, washed with methanol and the filtrate was concentrated under reduced pressure. The residue was dissolved water, treated with solid NaHCO₃ until pH=8 and was evaporated to dryness. The residue was dissolved in water and was purified on C18 reverse phase chromatography
5 eluting with water followed by 5%, 10% and 20% MeOH in water to give the disodium salt 27 (24 mg) as a pale yellow solid: ¹H NMR (D₂O) δ 7.72 (d, 2H), 7.52 (dd, 2H), 7.13 (dd, 2H), 7.05 (d, 2H), 5.58 (d, 1H), 4.87 (m, 1H), 3.86-3.53 (m overlapping s, 10H), 3.22 (dd, 1H), 3.12-2.85 (6H), 2.44 (m, 1H), 1.83 (m, 1H), 1.61 (m, 1H) 1.12 (dd, 1H), 0.77 (m, 6H); ³¹P NMR (D₂O) δ 11.23 ; MS (ESI) 641 (M-H).

10

Example 23

Diethylphosphonate 28: To a solution of 25 (16 mg, 0.028 mmol) in CH₃CN (0.5 mL) was added (3R, 3aR, 6aS)-hexahydrofuro[2, 3-*b*]furan-2-yl 4-nitrophenyl carbonate (9 mg, 0.031 mmol), N,N-diisopropylethylamine (20 μL, 0.11 mmol), and N,N-dimethylaminopyridine
15 (catalytic amount). The solution was stirred at room temperature for 48 h and was then concentrated under reduced pressure. The residue was partitioned between EtOAc and saturated NaHCO₃. The organic phase was washed with saturated NaHCO₃, saturated NaCl, and was dried (MgSO₄), filtered, and concentrated under reduced pressure. The residue was purified by silica gel chromatography (2.5-5% 2-propanol/CH₂Cl₂). The residue obtained
20 was further purified by preparative layer chromatography (5% MeOH/CH₂Cl₂) followed by column chromatography on silica gel (10% 2-propanol/CH₂Cl₂) to afford diethylphosphonate 28 (7 mg) as a foam: ¹H NMR (CDCl₃) δ 7.72-7.66 (m, 4H), 7.32-7.28 (2H), 6.96 (d, 2H), 5.60 (d, 1H), 4.97 (m, 2H), 4.18-4.01 (m, 4H), 3.94-3.60 (m overlapping s, 10H), 3.15-2.72 (m, 7H), 1.78 (m, 1H), 1.61 (m+H₂O, ~3H), 1.28 (t; 6H), 0.86 (m, 6H); ³¹P NMR (CDCl₃) δ
25 18.6 ; MS (ESI) 699 (M+H).

Prospective Example 24

Diphenyl phosphonate 14 is treated with aqueous sodium hydroxide to provide monophenyl phosphonate 29 according to the method found in J. Med. Chem. 1994, 37, 1857.

30 Monophenyl phosphonate 29 is then converted to the monoamidate 30 by reaction with an amino acid ester in the presence of Ph₃ and 2,2'-dipyridyl disulfide as described in the synthesis of bisamidate 16f. Alternatively, monoamidate 30 is prepared by treating 29 with an

amino acid ester and DCC. Coupling conditions of this type are found in Bull. Chem. Soc. Jpn. 1988, 61, 4491.

Example 25

- 5 Diazo ketone 1: To a solution of N-tert-Butoxycarbonyl-O-benzyl-L-tyrosine (25 g, 67 mmol, Fluka) in dry THF (150 mL) at -25-30°C (external bath temperature) was added isobutylchloroformate (8.9 mL, 69 mmol) followed by the slow addition of N-methylmorpholine (37.5 mL, 69 mmol). The mixture was stirred for 40 min, and diazomethane (170 mmol, generated from 25 g 1-methyl-3-nitro-1-nitroso-guanidine
- 10 according to Aldrichimica Acta 1983, 16, 3) in ether (400 mL) was poured into the mixed anhydride solution. The reaction was stirred for 15 min allowing the bath to warm to room temperature while stirring overnight for 4 h. The mixture was bubbled with N₂ for 30 min., washed with water, saturated NaHCO₃, saturated NaCl, dried (MgSO₄), filtered and evaporated to a pale yellow solid. The crude solid was slurried in hexane, filtered, and dried
- 15 to afford the diazo ketone (26.8 g, 99%) which was used directly in the next step.

Example 26

- Chloroketone 2: To a suspension of diazoketone 1 (26.8 g, 67 mmol) in ether/THF (750 mL, 3/2) at 0°C was added 4M HCl in dioxane (16.9 mL, 67 mmol). The solution was stirred at
- 20 0°C for 2 hr. The reaction solvent was evaporated under reduced pressure to give the chloroketone (27.7 g, 97%) as a solid.

Example 27

- Chloroalcohol 3: To a solution of chloroketone 2 (127.1 g, 67 mmol) in THF (350 mL) was
- 25 added water (40 mL) and the solution was cooled to 3-4°C (internal temperature). NaBH₄ (6.3 g, 168 mmol) was added in portions. The mixture was stirred for 1h at 0°C and the solvents were removed. The mixture was diluted with ethyl acetate and saturated KHSO₄ was slowly added until the pH<4 followed by saturated NaCl. The organic phase was washed with saturated NaCl, dried (MgSO₄) filtered and evaporated under reduced pressure. The
- 30 crude product consisted of a 70:30 mixture of diastereomers by HPLC analysis (mobile phase, 77:25-CH₃CN:H₂O; flow rate: 1 mL/min; detection: 254 nm; sample volume: 20 µL; column: 5µ C18, 4.6X250 mm, Varian; retention times: major diastereomer 3, 5.4 min, minor

diastereomer 4, 6.1 min). The residue was recrystallized from EtOAc/hexane twice to afford the chloro alcohol 3 (12.2g, >96% diastereomeric purity by HPLC analysis) as a white solid.

Example 28

- 5 Epoxide 5: To a solution of chloroalcohol 3 (12.17 g, 130 mmol) in EtOH (300 mL) was added KOH/EtOH solution (0.71N, 51 mL, 36 mmol). The mixture was stirred for at room temperature for 1.5h. The reaction mixture was evaporated under reduced pressure. The residue was partitioned between EtOAc and water and the organic phase was washed with saturated NH₄Cl, dried (MgSO₄), filtered, and evaporated under reduced pressure to afford
10 the epoxide (10.8 g, 97%) as a white solid.

Example 29

- Sulfonamide 6: To a suspension of epoxide 5 (10.8 g, 30 mmol) in 2-propanol (100 mL) was added isobutylamine (129.8 mL, 300 mmol) and the solution was refluxed for 1 hr. The
15 solution was evaporated under reduced pressure to give a crude solid. The solid (42 mmol) was dissolved in CH₂Cl₂ (200 mL) and cooled to 0°C. Triethylamine (11.7 mL, 84 mmol) was added followed by the addition of 4-methoxybenzenesulfonyl chloride (8.68 g, 42 mmol) and the solution was stirred for 40 min at 0°C, warmed to room temperature and evaporated under reduced pressure. The residue was partitioned between EtOAc and saturated NaHCO₃.
20 The organic phase was washed with saturated NaCl, dried (MgSO₄), filtered and evaporated under reduced pressure. The crude product was recrystallized from EtOAc/hexane to give the sulfonamide (23.4 g, 91%) as a small white needles: mp 122-124°C (uncorrected).

Example 30

- 25 Carbamate 7: A solution of sulfonamide 6 (6.29 mg, 10.1 mmol) in CH₂Cl₂ (20 mL) was treated with trifluoroacetic acid (10 mL). The solution was stirred for 3 hr. Volatiles were evaporated under reduced pressure and the residue was partitioned between EtOAc and 0.5 N NaOH. The organic phase were washed with 0.5 N NaOH (2x), water (2x) and saturated NaCl, dried (MgSO₄), filtered, and evaporated under reduced pressure. The residue was
30 dissolved in CH₃CN (60 mL), cooled to 0°C and was treated with (3R, 3aR, 6aS)-hexahydrofuro[2, 3-*b*]furan-2-yl 4-nitrophenyl carbonate (298.5 g, 10 mmol, prepared according to Ghosh et al. J. Med. Chem. 1996, 39, 3278.) and N,N-dimethylaminopyridine (2.4 g, 20 mmol). After stirring for 1h at 0°C, the reaction solvent was evaporated under

reduced pressure and the residue was partitioned between EtOAc and 5% citric acid. The organic phase was washed twice with 1% K_2CO_3 , and then was washed with saturated NaCl, dried ($MgSO_4$), filtered, and evaporated under reduced pressure. The crude product was purified by chromatography on silica gel (1/1 - EtOAc/hexane) affording the carbamate (5.4 g, 83%) as a solid: mp 128-129°C (MeOH, uncorrected).

Example 31

Phenol 8: A solution of carbamate 7 (5.4 g, 8.0 mmol) in EtOH (260 mL) and EtOAc (130 mL) was treated with 10% Pd/C (540 mg) and was stirred under H_2 atmosphere (balloon) for 3h. The reaction solution stirred with celite for 10 min, and passed through a pad of celite. The filtrate was evaporated under reduced pressure to afford the phenol as a solid (4.9 g) that contained residual solvent: mp 131-134°C (EtOAc/hexane, uncorrected).

Example 32

Dibenzylphosphonate 10: To a solution of dibenzylhydroxymethyl phosphonate (3.1 g, 10.6 mmol) in CH_2Cl_2 (30 mL) was treated with 2,6-lutidine (1.8 mL, 15.6 mmol) and the reaction flask was cooled to -50°C (external temperature). Trifluoromethanesulfonic anhydride (2.11 mL, 12.6 mmol) was added and the reaction mixture was stirred for 15 min and then the cooling bath was allowed to warm to 0°C over 45 min. The reaction mixture was partitioned between ether and ice-cold water. The organic phase was washed with cold 1M H_3PO_4 , saturated NaCl, dried ($MgSO_4$), filtered and evaporated under reduced pressure to afford triflate 9 (3.6 g, 80%) as an oil which was used directly without any further purification. To a solution of phenol 8 (3.61 g, 6.3 mmol) in THF (90 mL) was added Cs_2CO_3 (4.1 g, 12.6 mmol) and triflate 9 (4.1 g, 9.5 mmol) in THF (10 mL). After stirring the reaction mixture for 30 min at room temperature additional Cs_2CO_3 (6.96 g, 3 mmol) and triflate (1.26 g, 3 mmol) were added and the mixture was stirred for 3.5h. The reaction mixture was evaporated under reduced pressure and the residue was partitioned between EtOAc and saturated NaCl. The organic phase was dried ($MgSO_4$), filtered and evaporated under reduced pressure. The crude product was chromatographed on silica gel eluting (5% 2-propanol/ CH_2Cl_2) to give the dibenzylphosphonate as an oil that solidified upon standing. The solid was dissolved in EtOAc, ether was added, and the solid was precipitated at room temperature overnight. After cooling to 0°C the solid was filtered and washed with cold ether to afford the dibenzylphosphonate (3.43 g, 64%) as a white solid: 1H NMR ($CDCl_3$) δ 7.66

(d, 2H), 7.31 (s, 10H), 7.08 (d, 2H), 6.94 (d, 2H), 6.76 (d, 2H), 5.59 (d, 1H), 5.15-4.89 (m, 6H), 4.15 (d, 2H), 3.94-3.62 (m, 10H), 3.13-2.69 (m, 7H), 1.78 (m, 1H), 1.70-1.44 (m, 2H), 0.89-0.82 (2d, 6H); ^{31}P NMR (CDCl_3) δ 18.7; MS (ESI) 853 (M+H).

5 Example 33

Phosphonic acid 11: A solution of dibenzylphosphonate 10 (3.43 g) was dissolved in EtOH/EtOAc (150 mL/50 mL), treated with 10% Pd/C (350 mg) and was stirred under H_2 atmosphere (balloon) for 3 h. The reaction mixture was stirred with celite, and the catalyst was removed by filtration through celite. The filtrate was evaporated under reduced pressure and the residue was dissolved in MeOH and filtered with a 0.45 μM filter. After evaporation of the filtrate, the residue was triturated with ether and the solid was collected by filtration to afford the phosphonic acid (2.6 g, 94%) as a white solid: ^1H NMR (CDCl_3) δ 7.77 (d, 2H), 7.19 (d, 2H), 7.09 (d, 2H), 6.92 (d, 2H), 5.60 (d, 1H), 4.95 (m, 1H), 4.17 (d, 2H), 3.94 (m, 1H), 3.89 (s, 3H), 3.85-3.68 (m, 5H), 3.42 (dd, 1H), 3.16-3.06 (m, 2H), 2.96-2.84 (m, 3H), 2.50 (m, 1H), 2.02 (m, 1H), 1.58 (m, 1H), 1.40 (dd, 1H), 0.94 (d, 3H), 0.89 (d, 3H); ^{31}P NMR (CDCl_3) δ 16.2; MS (ESI) 671 (M-H).

Example Section B

There is no Section B in this application.

Example Section C

Example 1

Diphenyl phosphonate **31**: To a solution of phosphonic acid **30** (11 g, 16.4 mmol) and phenol (11 g, 117 mmol) in pyridine (100 mL) was added 1, 3-dicyclohexylcarbodiimide (13.5 g, 65.5 mmol). The solution was stirred at room temperature for 5 min and then at 70°C for 2h. The reaction mixture was cooled to room temperature, diluted with ethyl acetate (100 mL) and filtered. The filtrate was evaporated under reduced pressure to remove pyridine. The residue was dissolved in ethyl acetate (250 mL) and acidified to pH = 4 by addition of HCl (0.5 N) at 0°C. The mixture was stirred at 0°C for 0.5 h, filtered and the organic phase was separated and washed with brine, dried over MgSO₄, filtered and concentrated under reduced pressure. The residue was purified on silica gel to give diphenyl phosphonate **31** (9 g, 67%) as a solid. ³¹P NMR (CDCl₃) δ 12.5.

Example 2

Monophenyl phosphonate **32**: To a solution of diphenylphosphonate **31** (9.0 g, 10.9 mmol) in acetonitrile (400 mL) was added NaOH (1N, 27 mL) at 0°C. The reaction mixture was stirred at 0°C for 1 h, and then treated with Dowex (50WX8-200, 12 g). The mixture was stirred for 0.5 h at 0°C, and then filtered. The filtrate was concentrated under reduced pressure and co-evaporated with toluene. The residue was dissolved in ethyl acetate and hexane was added to precipitate out the monophenyl phosphonate **32** (8.1 g, 100%). ³¹P NMR (CDCl₃) δ 18.3.

Example 3

Monoamidate **33a** (R₁ = Me, R₂ = n-Bu): To a flask charged with monophenyl phosphonate **32** (4.0 g, 5.35 mmol), was added L-alanine n-butyl ester hydrochloride (4.0 g, 22 mmol), 1, 3-dicyclohexylcarbodiimide (6.6 g, 32 mmol), and finally pyridine (30 mL) under nitrogen. The resultant mixture was stirred at 60 – 70°C for 1 h, then cooled to room temperature and diluted with ethyl acetate. The mixture was filtered and the filtrate was concentrated under reduced pressure. The residue was partitioned between ethyl acetate and HCl (0.2 N) and the organic layer was separated. The ethyl acetate phase was washed with water, saturated NaHCO₃, dried over MgSO₄, filtered and concentrated under reduced pressure. The residue was purified on silica gel (pre-treated with 10% MeOH / CH₃CO₂Et, eluting with 40% CH₂Cl₂ / CH₃CO₂Et and CH₃CO₂Et) to give two isomers of **33a** in a total yield of 51%.

- Isomer A (1.1 g): ^1H NMR (CDCl_3) δ 0.88 (m, 9H), 1.3 (m, 2H), 1.35 (d, $J = 7$ Hz, 3H), 1.55 (m, 2H), 1.55-1.7 (m, 2H), 1.8 (m, 1H), 2.7-3.2 (m, 7H), 3.65-4.1 (m, 9H), 3.85 (s, 3H), 4.2 (m, 1H), 4.3 (d, $J = 9.6$ Hz, 2H), 5.0 (m, 2H), 5.65 (d, $J = 5.4$ Hz, 1H), 6.85 (d, $J = 8.7$ Hz, 2H), 7.0 (d, $J = 8.7$ Hz, 2H), 7.1-7.3 (m, 7H), 7.7 (d, $J = 8.7$ Hz, 2H); ^{31}P NMR (CDCl_3) δ 20.5.
- 5 Isomer B (1.3 g) ^1H NMR (CDCl_3) δ 0.88 (m, 9H), 1.3 (m, 2H), 1.35 (d, $J = 7$ Hz, 3H), 1.55 (m, 2H), 1.55-1.7 (m, 2H), 1.8 (m, 1H), 2.7-3.2 (m, 7H), 3.65-4.1 (m, 9H), 3.85 (s, 3H), 4.2-4.35 (m, 3H), 5.0 (m, 2H), 5.65 (d, $J = 5.4$ Hz, 1H), 6.85 (d, $J = 8.7$ Hz, 2H), 7.0 (d, $J = 8.7$ Hz, 2H), 7.1-7.3 (m, 7H), 7.7 (d, $J = 8.7$ Hz, 2H); ^{31}P NMR (CDCl_3) δ 19.4.
- 10 Example 4
- Monoamidate **33b** ($\text{R}_1 = \text{Me}$, $\text{R}_2 = i\text{-Pr}$) was synthesized in the same manner as **33a** in 77% yield. Isomer A : ^1H NMR (CDCl_3) δ 0.9 (2d, $J = 6.3\text{Hz}$, 6H), 1.2 (d, $J = 7$ Hz, 6H), 1.38 (d, $J = 7$ Hz, 3H), 1.55-1.9 (m, 3H), 2.7-3.2 (m, 7H), 3.65-4.1 (m, 8H), 3.85 (s, 3H), 4.2 (m, 1H), 4.3 (d, $J = 9.6$ Hz, 2H), 5.0 (m, 2H), 5.65 (d, $J = 5.4$ Hz, 1H), 6.85 (d, $J = 8.7$ Hz, 2H), 7.0 (d, $J = 8.7$ Hz, 2H), 7.1-7.3 (m, 7H), 7.7 (d, $J = 8.7$ Hz, 2H); ^{31}P NMR (CDCl_3) δ 20.4.
- 15 Isomer B: ^1H NMR (CDCl_3) δ 0.9 (2d, $J = 6.3\text{Hz}$, 6H), 1.2 (d, $J = 7$ Hz, 6H), 1.38 (d, $J = 7$ Hz, 3H), 1.55-1.9 (m, 3H), 2.7-3.2 (m, 7H), 3.65-4.1 (m, 8H), 3.85 (s, 3H), 4.2 (m, 1H), 4.3 (d, $J = 9.6$ Hz, 2H), 5.0 (m, 2H), 5.65 (d, $J = 5.4$ Hz, 1H), 6.85 (d, $J = 8.7$ Hz, 2H), 7.0 (d, $J = 8.7$ Hz, 2H), 7.1-7.3 (m, 7H), 7.7 (d, $J = 8.7$ Hz, 2H); ^{31}P NMR (CDCl_3) δ 19.5.

Example Section D

Example 1

Cyclic Anhydride 1 (6.57 g, 51.3 mmol) was treated according to the procedure of Brown et al., J. Amer. Chem. Soc. 1955, 77, 1089 -1091 to afford amino alcohol 3 (2.00g, 33%). *for intermediate 2* : ^1H NMR (CD_3OD) δ 2.40 (s, 2H), 1.20 (s, 6H).

Example 2

Amino alcohol 3 (2.0 g, 17 mmol) was stirred in 30 mL 1:1 THF: water. Sodium Bicarbonate (7.2 g, 86 mmol) was added, followed by Boc Anhydride (4.1 g, 19 mmol). The reaction was stirred for 1 hour, at which time TLC in 5% methanol/DCM with ninhydrin stain showed completion. The reaction was partitioned between water and ethyl acetate. The organic layer was dried and concentrated, and the resulting mixture was chromatographed on silica in 1:1 hexane: ethyl acetate to afford two fractions, "upper" and "lower" each having the correct mass. By NMR the correct product 4 was "lower" (0.56 g, 14%) ^1H NMR (CDCl_3) δ 3.7 (t, 2H), 3.0 (d, 2H), 1.45 (t, 2H) 1.4 (s, 9H), 0.85 (s, 6H), MS (ESI): 240 (M + 23).

Example 3

Sodium Hydride (60% emulsion in oil) was added to a solution of the alcohol 4 (1.1g, 5.2 mmol) in dry DMF in a 3-neck flask under dry nitrogen. Shortly afterward triflate 35 (2.4 g, 5.7 mmol) was added with stirring for 1.5 hrs. Mass spectrometry showed the presence of the starting material (240, M+23), thus 100 mg more 60% sodium hydride emulsion as well as ~1 g more triflate were added with an additional hour of stirring. The reaction was quenched by the addition of saturated NaHCO_3 then partitioned between ethyl acetate and water. The organic layer was dried with brine and MgSO_4 and eluted on silica with 1:1 hexane:ethyl acetate to afford 5 (0.445 g, 15%). NMR showed some contamination with alcohol 4 starting material. ^1H NMR (CDCl_3): δ 7.28 (s, 10H), 5.00 (m, 4H), 3.70 (t, 2H), 2.94, (d, 2H), 1.44 (t, 2H), 1.40 (s, 9H), 0.83 (s, 6H) MS (ESI): 514 (M+23).

Example 4

Phosphonate ester 5 (0.445 g, 0.906 mmol) was stirred with with 20% TFA in DCM. (5 mL) TLC showed completion in 1 hr time. The reaction was azeotroped with toluene then run on

a silica gel column with 10% methanol in DCM. Subsequently, the product was dissolved in ethyl acetate and shaken with saturated sodium bicarbonate: water (1:1), dried with brine and magnesium sulfate to afford the free amine 6 (30mg, 8.5%). ¹H NMR (CDCl₃): δ 7.30 (s, 10H), 5.00 (m, 4H), 3.67 (d, 2H), 3.47, (t, 2H), 2.4-2.6 (brs) 1.45 (t, 2H), 0.82 (s, 6H), MS (ESI): 393 (M+1).

Example 5

Amine 6 (30 mg, 0.08 mmol) and epoxide 7 (21 mg, 0.08 mmol) were dissolved in 2 mL IprOH and heated to reflux for 1 hr then monitored by TLC in 10% MeOH/DCM. Added ~20 mg more epoxide 7 and continued reflux for 1 hr. Cool to room temperature, dilute with ethyl acetate, shake with water and brine, dry with magnesium sulfate. Silica gel chromatography using first 5% then 10% MeOH in EtOAc yielded amine 8 (18 mg, 36%). ¹H NMR (CDCl₃): δ 7.30 (s, 10H), 7.20-7.14 (m, 5H), 5.25-4.91 (m, 4H), 3.83, (m, 1H), 3.71 (d, 2H) 3.64 (m, 1H), 3.54 (t, 2H), 3.02-2.61 (m, 5H), 2.65-2.36 (dd, 2H) (t, 2H), 1.30 (s, 9H) 0.93 (s, 9H) 0.83 (t, 2H) MS (ESI) 655 (M+1).

Example 6

Amine 8 (18 mg, 0.027 mmol) was dissolved in 1 mL DCM then acid chloride 9 (6 mg, 0.2 mmol) followed by triethylamine (0.004 mL, 0.029 mmol). The reaction was monitored by TLC. Upon completion the reaction was diluted with DCM shaken with 5% citric acid, saturated sodium bicarbonate, brine, and dried with MgSO₄. Purification on silica (1:1 Hexane:EtOAc) afforded sulfonamide 10 (10.5 mg, 46%). ¹H NMR (CDCl₃): δ 7.69 (d, 2H), 7.30 (s, 10H), 7.24-7.18 (m, 5H), 5.00 (m, 4H), 4.73, (d, 1H), 4.19 (s, 1H) 3.81 (m, 1H), 3.80 (s, 3H), 3.71 (d, 2H), 3.57 (t, 2H), 3.11-2.95 (m, 5H) 2.75 (m, 1H) 1.25 (s, 1H), 0.90 (s, 6H) MS (ESI) 847 (M+Na⁺).

Example 7

Sulfonamide 10 (10.5 mg, 0.013 mmol) was stirred at room temperature in 20% TFA/DCM. Once Boc deprotection was complete by TLC (1:1 Hexane:EtOAc) and MS, the reaction was azeotroped with toluene. The TFA salt of the amine was dissolved in acetonitrile (0.5 mg) and to this were added carbonate 11 (4.3 mg, 0.014 mmol) followed by DMAP (4.6 mg, 0.038 mg). Stir at room temp until TLC (1:1 Hexane:EtOAc) shows completion. Solvent was evaporated and the residue was redissolved in EtOAc then shaken

with saturated NaHCO_3 . The organic layer was washed with water and brine, then dried with MgSO_4 . Purification on silica with Hexane: EtOAc afforded compound 12 (7.1 mg, 50%). ^1H NMR (CDCl_3): δ 7.75 (d, 2H) 7.24-7.35 (15H) 6.98 (d, 2H), 5.62 (d, 1H) 5.04 (m, 4H) 4.98 (m, 1H) 4.03 (m, 1H), 3.85 (s, 3H), 3.61-3.91 (9H), 3.23-3.04 (5H) 2.85 (m, 1H), 2.74 (m, 1H) 1.61 (d, 2H), 1.55 (m, 1H) 1.36 (m, 1H) 0.96 (d, 6H) MS (ESI): 903 (M+23).

Example 8

Compound 12 (6.1 mg, 0.007 mmol) was dissolved in 1 mL 3:1 EtOH:EtOAc. Palladium catalyst (10% on C, 1mg) was added and the mixture was purged three times to vacuum with 1 atmosphere hydrogen gas using a balloon. The reaction was stirred for 2 hrs, when MS and TLC showed completion. The reaction was filtered through Celite with EtOH washing and all solvent to was evaporated to afford final compound 13 (5mg, 100%). ^1H NMR (CD_3OD): δ 7.79 (d, 2H) 7.16-7.24 (5H) 7.09 (d, 2H) 5.58 (d, 1H) 4.92 (m, 1H) 3.97 (m, 1H), 3.92 (dd, 1H) 3.89 (s, 3H) 3.66-3.78 (8H) 3.40 (d, 1H), 3.37 (dd, 1H), 3.15 (m, 1H) 3.12 (dd, 1H) 2.96 (d, 1H), 2.87 (m, 1H), 2.74 (m, 1H) 2.53 (m, 1H) 1.70 (m, 2H), 1.53 (m, 1H) 1.32 (m, 1H) 1.04 (d, 6H) MS (ESI): 723 (M+23).

Example 9

Amino Alcohol 14 (2.67g, 25.9 mmol) was dissolved in THF with stirring and Boc Anhydride (6.78g, 31.1 mmol) was added. Heat and gas evolution ensued. TEA (3.97 mL, 28.5 mmol) was added and the reaction was stirred overnight. In the morning, the reaction was quenched by the addition of saturated NaHCO_3 . The organic layer was separated out and shaken with water, dried with brine and MgSO_4 to afford 15 which was used without further purification. (100% yield) (some contamination): ^1H NMR (CDCl_3): δ 3.76 (t, 1H) 3.20, (d, 2H), 2.97 (d, 2H), 1.44 (s, 9H), 0.85 (s, 6H).

Example 10

A solution of the alcohol 15 (500 mg, 2.45 mmol) in dry THF was cooled under dry N_2 with stirring. To this was added n-butyl lithium (1.29 mL, 2.71 mmol) as a solution in hexane in a manner similar to that described in Tetrahedron. 1995, 51 #35, 9737-9746. Triflate 35 (1.15 g, 2.71 mmol) was added neat with a tared syringe. The reaction was stirred for four hours, then quenched with saturated NaHCO_3 . The mixture was then partitioned between water and EtOAc. The organic layer was dried with brine and MgSO_4 , then chromatographed on silica

in 1:1 Hexane:EtOAc to afford phosphonate 16 (445mg, 38%) ^1H NMR (CDCl_3): δ 7.37 (m, 10H), 5.09 (m, 4H), 3.73-3.75 (m, 2H), 3.24 (s, 2H), 3.02 (d, 2H), 1.43 (s, 9H), 0.86 (s, 6H).

Example 11

- 5 Phosphonate 16 (249 mg, 0.522 mmol) was stirred in 20% TFA/DCM for 1 hr. The reaction was then azeotroped with toluene. The residue was re-dissolved in EtOAc, then shaken with water: saturated NaHCO_3 (1:1). The organic layer was dried with brine and MgSO_4 and solvent was removed to afford amine 17 (143 mg, 73%) ^1H NMR (CDCl_3): δ 7.30 (s, 10H), 5.05-4.99 (m, 4H), 3.73 (d, 2H), 3.23 (s, 2H), 2.46 (brs, 2H), 0.80 (s, 6H) ^{31}P NMR (CDCl_3):
10 δ 23.77 (s).

Example 12

- Amine 17 (143 mg, 0.379 mmol) and epoxide 7 (95 mg, 0.360 mmol) were dissolved in 3 mL IprOH and heated to 85°C for 1 hr. The reaction was cooled to room temperature overnight
15 then heated to 85°C for 1 hr more in the morning. The reaction was then diluted with EtOAc, shaken with water, dried with brine MgSO_4 and concentrated. The residue was eluted on silica in a gradient from 5% to 10% MeOH in DCM to afford compound 18 (33 mg, 14%).

Example 13

- 20 Mix compound 18 (33 mg, 0.051 mmol) and chlorosulfonyl compound 9 (11 mg, 0.054 mmol) in 2 mL DCM then add TEA (0.0075 mL, 0.054 mmol), stir for 5 hrs. TLC in 1:1 EtOAc: hexane shows reaction not complete. Place in freezer overnight. In the morning, take out of freezer, stir for 2 hrs, TLC shows completion. Workup done with 5% citric acid, saturated NaHCO_3 , then dry with brine and MgSO_4 . The reaction mixture was concentrated
25 and chromatographed on a Monster Pipette column in 1:1 hexane: EtOAc then 7:3 hexane: EtOAc to avail compound 19 (28 mg, 67%) ^1H NMR (CDCl_3): δ 7.37 (d, 2H), 7.20 (m, 15H), 6.90 (d, 2H), 5.07-4.93 (m, 4H), 4.16 (brs, 1H), 3.80 (s, 3H), 3.75-3.37 (m, 4H), 3.36 (d, 1H), 3.20-2.93 (m, 6H), 2.80- 2.75 (dd, 1H).

Example 14

Compound 19 (28 mg, 0.35 mmol) was stirred in 4 mL DCM with addition of 1 mL TFA. Stir for 45 minutes, at which time complete deprotection was noted by TLC as well as MS. Azeotrope with toluene. The residue was dissolved in 1 mL CH_3CN , cooled to 0°C . Bis-

Furan *para*-Nitro phenol carbonate 11 (12 mg, 0.038 mmol), dimethyl amino pyridine (~ 1 mg, 0.008 mmol) and diisopropylethylamine (0.018 mL, 0.103 mmol) were added. The mixture was stirred and allowed to come to room temperature and stirred until TLC in 1:1 hexane:EtOAc showed completion. The reaction mixture was concentrated and the residue was partitioned between saturated NaHCO₃ and EtOAc. The organic layer was dried with brine and MgSO₄, then chromatographed on silica with hexane:EtOAc to afford compound 20 (20 mg, 67%). ¹NMR (CDCl₃): δ 7.76 (d, 2H), 7.34–7.16 (m, 15 H), 7.07 (d, 2H), 5.56 (d, 1H), 5.09 (m, 4H), 4.87 (m, 1H), 4.01 (m, 1H), 3.91 (m, 2H), 3.87 (s, 3H), 3.86 (m, 1H), 3.69 (m, 1H), 3.67 (m, 1H) 3.60 (d, 2H) 3.28 (m, 1H) 3.25 (d, 2H), 3.32 (d, 1H), 3.13 (m, 1H), 3.02 (m, 1H) 2.85 (d, 1H), 2.83 (m, 1H) 2.52 (m, 1H) 1.47 (m, 1H), 1.31 (m, 1H) 0.98 (s, 3H), 0.95 (s, 3H).

Example 15

Compound 20 (7 mg, 0.008 mmol) was treated in a manner identical to example 8 to afford compound 21 (5 mg, 90%) ¹H NMR (CDCl₃): δ 7.80 (d, 2H), 7.25–7.16 (m, 5H), 7.09 (d, 2H), 5.58 (d, 1H), 4.92 (m, 1H), 3.99 (m, 1H), 3.92 (m, 1H), 3.88 (s, 3H), 3.86 (m, 1H), 3.77 (m, 1H), 3.75 (m, 1H), 3.73 (m, 1H), 3.71 (m, 1H) 3.71 (m, 1H), 3.68 (m, 1H), 3.57 (d, 1H), 3.41 (d, 1H), 3.36 (m, 1H), 3.29 (d, 1H), 3.25 (d, 2H), 3.18 (m, 1H), 3.12 (m, 1H), 3.01 (d, 1H) 2.86 (m, 1H), 2.53 (m, 1H) 1.50 (m, 1H), 1.33 (m, 1H), 1.02 (s, 3H), 0.99 (s, 3H).

Example 16

Compound 15 (1.86 g, 9.20 mmol) was treated with triflate 22 in a manner identical to example 10 to afford compound 23 (0.71 g, 21.8%) ¹H NMR (CDCl₃): δ 5.21 (brs, 1H) 4.16–4.07 (m, 4H), 3.71–3.69 (d, 2H), 3.24 (s, 2H), 1.43 (s, 9H), 1.34–1.28 (m, 6H) 0.86 (s, 6H).

Example 17

Compound 23 (151 mg, 0.427 mmol) was dissolved in 10 mL DCM and 1.0 mL TFA was added. The reaction was stirred until completion. The reaction was azeotroped with toluene and the residue was then dissolved in THF and treated with basic Dowex resin beads. Afterwards, the beads were filtered away and solvent was removed to avail compound 24 (100 mg, 92%) ¹H NMR (CDCl₃): δ 4.15–4.05 (m, 4H), 3.72–3.69 (d, 2H), 3.27 (s, 2H), 1.30–1.26 (m, 6H) 0.81 (s, 6H).

Example 18

Compound 24 (100 mg, 0.395 mmol) was treated in a manner identical to example 12 to afford compound 25 (123 mg, 60%). ¹H NMR (CDCl₃): δ 7.26–7.13 (m, 5H), 4.48–4.83 (d, 1H) 4.17–4.06 (m, 4H), 3.75 (d, 2H) 3.56 (brs, 1H), 3.33 (s, 2H), 2.93–2.69 (m, 4H), 2.44–2.55 (dd, 2H) 1.32 (m, 6H), 0.916 (s, 6H).

Example 19

Compound 25 (88 mg, 0.171 mmol) was treated in a manner identical to example 13 to afford compound 26 (65 mg, 55%) ¹H NMR (CDCl₃): δ 7.26–7.13 (m, 5H), 4.48–4.83 (d, 1H) 4.17–4.06 (m, 4H), 3.75 (d, 2H) 3.56 (brs, 1H), 3.33 (s, 2H), 2.93–2.69 (m, 4H), 2.44–2.55 (dd, 2H) 1.32 (m, 6H), 0.916 (s, 6H).

Example 20

Compound 26 (65 mg, 0.171 mmol) was treated in a manner identical to example 14 to afford compound 27 (49 mg, 70%) ¹H NMR: (CDCl₃): δ 7.75 (d, 2H), 7.25–7.24 (m, 4 H), 7.18 (m, 1H) 6.99 (d, 2H), 5.63 (d, 1H), 5.01 (m, 1H), 4.16 (m, 4H), 3.94 (m, 1H), 3.88 (m, 1H), 3.88 (s, 3H), 3.84 (m, 1H), 3.81 (m, 1H), 3.74 (m, 2H),), 3.70 (m, 1H), 3.69 (m, 1H) 3.43 (m, 1H), 3.24 (m, 1H), 3.22 (m, 2H) 3.21 (m, 2H) 3.12 (m, 1H), 3.02 (m, 1H) 2.86 (m, 1H), 2.72 (m, 1H), 1.54 (m, 1H), 1.38 (m, 1H) 1.35 (m, 6H) 1.00 (s, 3H), 0.96 (s, 3H).

Example 21

Boc protected amine 28 (103 mg, 0.153 mmol) was dissolved in DCM (5 mL). The stirred solution was cooled to 0°C. BBr₃ as a 1.0 M solution in DCM (0.92 mL, 0.92 mmol) was added dropwise over 10 min, and the reaction was allowed to continue stirring at 0°C for 20 min. The reaction was warmed to room temperature and stirring was continued for 2 hours. The reaction was then cooled to 0°C and quenched by dropwise addition of MeOH (1 mL). The reaction mixture was evaporated and the residue suspended in methanol which was removed under reduced pressure. The procedure was repeated for EtOAc and finally toluene to afford free amine HBr salt 29 (107 mg, >100%) which was used without further purification.

Example 22

Amine HBr salt 29 (50 mg, 0.102 mmol) was suspended in 2 mL CH₃CN with stirring then cooled to 0°C. DMAP (25 mg, 0.205 mmol) was added, followed by Carbonate11. The reaction was stirred at 0°C for 1.5 hrs then allowed to warm to room temperature. The reaction was stirred overnight. A few drops Acetic acid were added to the reaction mixture, which was concentrated and re-diluted with ethyl acetate, shaken with 10% citric acid then saturated NaHCO₃. The organic layer was dried with brine and MgSO₄ and eluted on silica to afford di-phenol 30 (16 mg, 28%) ¹H NMR (CD₃OD): δ 7.61, (d, 2H), 7.01 (d, 2H), 6.87 (d, 2H), 6.62 (d, 2H), 5.55 (d, 1H), 4.93 (m, 1H), 3.92 (m, 2H), 3.79 (m, 5H), 3.35 (m, 1H), 3.07 (m, 2H), 2.88 (m, 3H), 2.41 (m, 1H), 2.00 (m, 1H), 1.54 (m, 1H), 1.31 (dd, 1H) 0.89-0.82 (dd, 6H).

Example 23

A solution of di-phenol 30 (100 mg, 0.177 mmol) was made in CH₃CN that had been dried over K₂CO₃. To this, the triflate (0.084 mL, 0.23 mmol) was added, followed by Cs₂CO₃ (173 mg, 0.531 mmol). The reaction was stirred for 1 hr. TLC (5% IprOH/DCM) showed 2 spots with no starting materials left. Solvent was evaporated and the residue was partitioned between EtOAc and water. The organic layer was washed with saturated NaHCO₃, then dried with brine and MgSO₄. The mixture was separated by column chromatography on silica with 3% IprOH in DCM. The upper spot 31 (90 mg, 46%) was confirmed to be the *bis* alkylation product. The lower spot required further purification on silica gel plates to afford a single *mono* alkylation product 32 (37 mg, 26%). The other possible alkylation product was not observed. NMR : ¹H NMR (CDCl₃): *for 31*: δ 7.57 (d, 2H), 7.37 (m, 10H) 7.03 (d, 2H), 6.99 (d, 2H), 6.73 (d, 2H), 5.69 (d, 1H), 5.15-5.09 (m, 4H), 5.10 (m, 1H), 4.32 (d, 2H), 4.02 (d, 1H), 3.82 (m, 1H) 3.81 (m, 1H), 3.93-3.81 (m, 2H), 3.74 (d, 1H), 3.06 (m, 1H), 3.00 (m, 1H), 2.96 (m, 1H), 2.91 (m, 1H) 2.77 (m, 1H) 2.64 (m, 1H) 2.47 (m, 1H) 1.82 (m, 2H) 1.79 (m, 1H), 0.94-0.86 (dd, 6H) *for 32*: δ 7.68 (d, 2H), 7.33-7.35 (m, 20H), 7.11 (d, 2H), 6.96 (d, 2H), 6.80 (d, 2H), 5.26 (d, 1H), 5.11 (m, 8H), 5.00 (m, 1H) 4.23 (d, 2H), 4.19 (d, 2H), 3.93 (m, 1H), 3.82-3.83 (m, 3H), 3.68-3.69 (m, 2H) 3.12-2.75 (m, 7H), 1.82 (m, 1H), 1.62-1.52 (d, 2H), 0.89-0.86 (dd, 6H).

Example 24

Ref: J. Med. Chem. 1992, 35 10,1681-1701

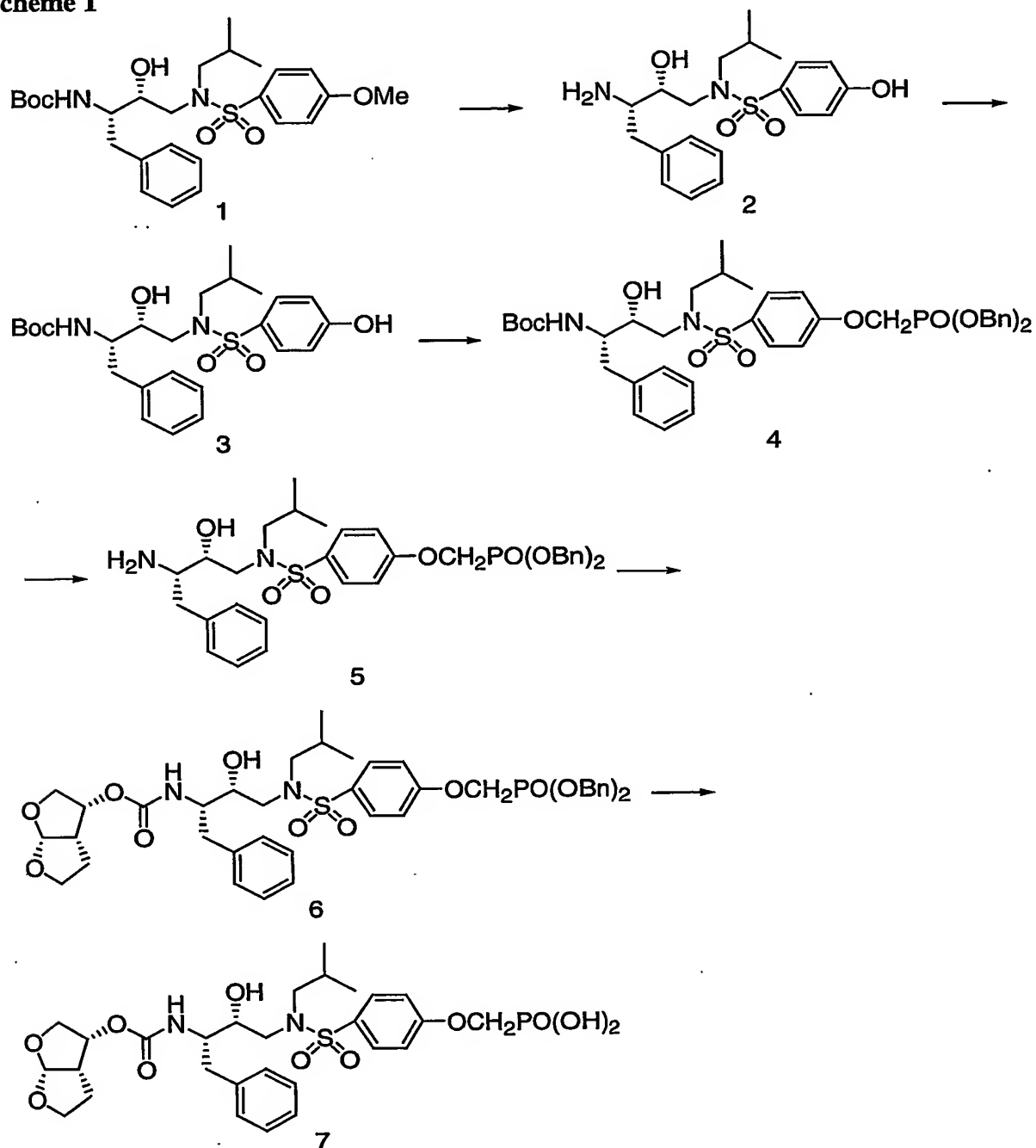
To a solution of phosphonate 32 (100 mg, 0.119 mmol) in dry dioxane was added Cs_2CO_3 (233 mg, 0.715 mmol), followed by 2-(dimethylamino) ethyl chloride hydrochloride salt (69 mg, 0.48 mmol). The reaction was stirred at room temperature and monitored by TLC.

When it was determined that starting material remained, additional Cs_2CO_3 (233 mg, 0.715 mmol) as well as amine salt (69 mg, 0.48 mmol) were added and the reaction was stirred overnight at 60°C. In the morning when TLC showed completion the reaction was cooled to room temperature, filtered, and concentrated. The product amine 33 (40 mg, 37%) was purified on silica. Decomposition was noted as lower spots were seen to emerge with time using 15% MeOH in DCM on silica.

Example 25:

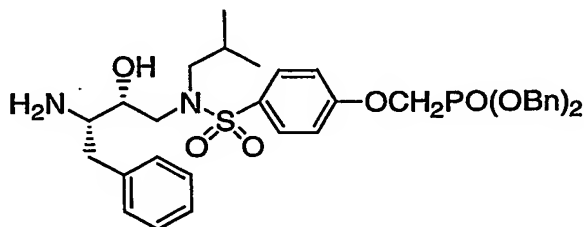
Amine 33 (19 mg, 0.021 mmol) was dissolved in 1.5 mL DCM. This solution was stirred in an icebath. Methane sulfonic acid (0.0015 mL, 0.023 mmol) was added and the reaction was stirred for 20 minutes. The reaction was warmed to room temperature and stirred for 1 hour.

The product, amine mesylate salt 34 (20 mg, 95%) was precipitated out by addition of hexane. ^1H NMR (CD_3OD): δ 7.69 (d, 2H), 7.35 (m, 10H), 7.15 (m, 4H) 6.85 (m, 2H), 5.49 (d, 1H), 5.10 (m, 4H), 4.83 (m, 1H), 4.62 (d, 2H), 4.22 (m, 2H), 3.82 (m, 1H), 3.56 (m, 1H), 3.48 (m, 2H), 3.35 (m, 1H), 2.99 (m, 1H), 2.95 (m, 1H), 2.84 (s, 6H), 2.78 (m, 1H), 2.75 (m, 1H), 2.70 (m, 1H), 2.40 (m, 1H) 1.94 (m, 1H), 1.43 (m, 1H), 1.27 (m, 1H), 0.77 (dd, 6H).

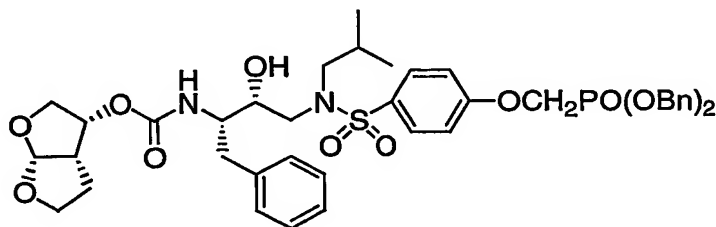
Example Section E**Scheme 1**

Example 1

To a solution of phenol **3** (336 mg, 0.68 mmol) in THF (10 mL) was added Cs_2CO_3 (717 mg, 2.2 mmol) and triflate (636 mg, 1.5 mmol) in THF (3 mL). After the reaction mixture was stirred for 30 min at room temperature, the mixture was partitioned between EtOAc and water. The organic phase was dried over Na_2SO_4 , filtered, and evaporated under reduced pressure. The crude product was chromatographed on silica gel (eluting 40-50% EtOAc/hexane) to give dibenzylphosphonate **4** (420 mg, 80%) as a colorless oil.

Example 2

To a solution of dibenzylphosphonate **4** (420 mg, 0.548 mmol) in CH_2Cl_2 (10 mL) was added TFA (0.21 mL, 2.74 mmol). After the reaction mixture was stirred for 2 h at room temperature, additional TFA (0.84 mL, 11 mmol) was added and the mixture was stirred for 3 h. The reaction mixture was evaporated under reduced pressure and the residue was partitioned between EtOAc and 1M NaHCO_3 . The organic phase was dried over Na_2SO_4 , filtered, and evaporated under reduced pressure to give amine **5** (325 mg, 89%).

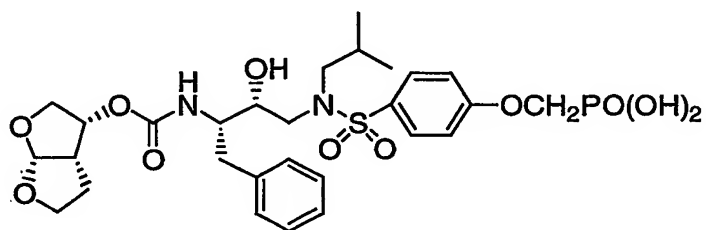
Example 3

To a solution of carbonate (79 mg, 0.27 mmol), amine **5** (178 mg, 0.27 mmol), and CH_3CN (10 mL) was added DMAP (66 mg, 0.54 mmol) at 0°C . After the reaction mixture was warmed to room temperature and stirred for 16 hours, the mixture was concentrated under reduced pressure. The residue was chromatographed on silica gel (eluting 60-90% EtOAc/hexane) to give a mixture of carbamate **6** and starting carbonate. The mixture was further purified by HPLC on C18 reverse phase chromatography (eluting 60% CH_3CN /water)

to give carbamate **6** (49 mg, 22%) as a colorless oil. ^1H NMR (300 MHz, CDCl_3) δ 7.68 (d, 2H), 7.22 (m, 15 H), 6.95 (d, 2H), 5.62 (d, 1H), 5.15 (dt, 4H), 5.00 (m, 2H), 4.21 (d, 2H), 3.88 (m, 4H), 3.67 (m, 3H), 3.15 (m, 2H), 2.98 (m, 3H), 2.80 (m, 2H), 1.82 (m, 1H), 1.61 (m, 1H), 0.93 (d, 3H), 0.88 (d, 3H).

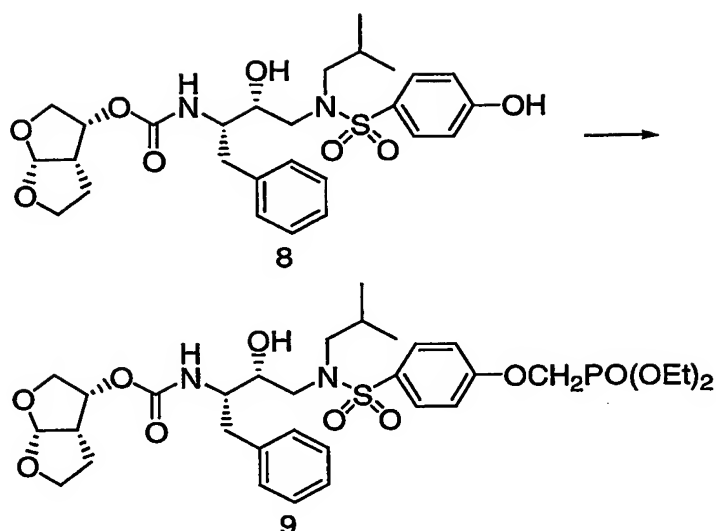
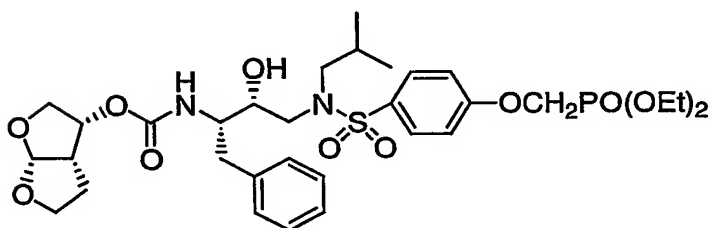
5

Example 4



To a solution of carbamate **6** (21 mg, 0.026 mmol) in EtOH / EtOAc (2 mL/1 mL) was added 10% Pd/C (11 mg). After the reaction mixture was stirred under H_2 atmosphere (balloon) for 2 hours, the mixture was filtered through Celite. The filtrate was evaporated under reduced pressure to give phosphonic acid **7** (17 mg, 100%) as a colorless solid. ^1H NMR (300 MHz, CD_3OD) δ 7.73 (d, 2H), 7.19 (m, 5H), 7.13 (d, 2H), 5.53 (d, 1H), 4.26 (d, 2H), 3.86 (m, 1H), 3.64 (m, 5H), 3.38 (d, 1H), 3.13 (d, 1H), 3.03 (dd, 1H), 2.86 (m, 3H), 2.48 (m, 1H), 1.97 (m, 1H), 1.47 (m, 1H), 1.28 (m, 2H), 1.13 (t, 1H), 0.88 (d, 3H), 0.83 (d, 3H).

Scheme 2

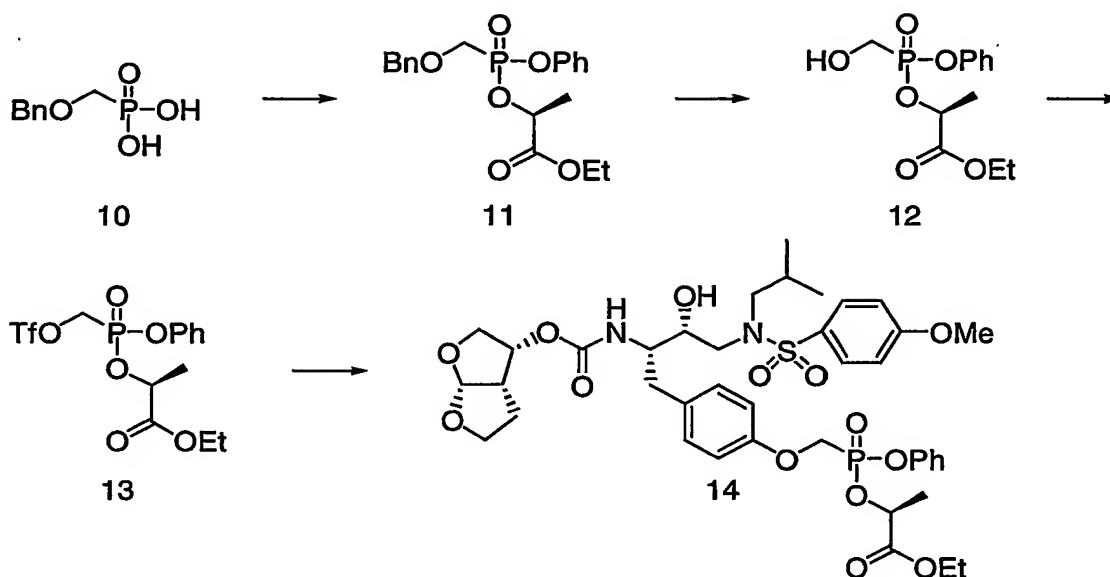
Example 5

5

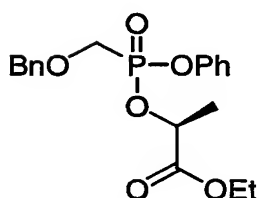
To a solution of phenol **8** (20 mg, 0.036 mmol) and triflate (22 mg, 0.073 mmol) in THF (2 mL) was added Cs_2CO_3 (29 mg, 0.090 mmol). After the reaction mixture was stirred for 30 min at room temperature, the mixture was partitioned between EtOAc and water. The organic phase was dried over Na_2SO_4 , filtered, and evaporated under reduced pressure. The crude product was purified by preparative thin layer chromatography (eluting 80% EtOAc/hexane) to give diethylphosphonate **9** (21 mg, 83%) as a colorless oil. ^1H NMR (300 MHz, CDCl_3) δ 7.73 (d, 2H), 7.25 (m, 5H), 7.07 (d, 2H), 5.64 (d, 1H), 5.01 (m, 2H), 4.25 (m, 6H), 3.88 (m, 4H), 3.70 (m, 3H), 2.97 (m, 6H), 1.70 (m, 4H), 1.38 (t, 6H), 0.92 (d, 3H), 0.88 (d, 3H). ^{31}P NMR (300 MHz, CDCl_3) δ 18.1.

15

Scheme 3

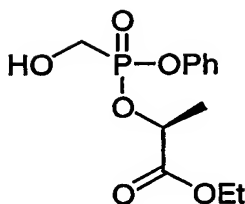


Example 6



5

To a solution of phosphonic acid **10** (520 mg, 2.57 mmol) in CH_3CN (5 mL) was added thionyl chloride (0.75 mL, 10.3 mmol) and heated to 70°C in an oil bath. After the reaction mixture was stirred for 2 h at 70°C , the mixture was concentrated and azeotroped with toluene. To a solution of the crude chloridate in toluene (5 mL) was added tetrazole (18 mg, 0.26 mmol) at 0°C . To this mixture was added phenol (121 mg, 1.28 mmol) and triethylamine (0.18 mL, 1.28 mmol) in toluene (3 mL) at 0°C . After the reaction mixture was warmed to room temperature and stirred for 2 h, ethyl lactate (0.29 mL, 2.57 mmol) and triethylamine (0.36 mL, 2.57 mmol) in toluene (2.5 mL) were added. The reaction mixture was stirred for 16 hours at room temperature, at which time the mixture was partitioned between EtOAc and sat. NH_4Cl . The organic phase was washed with sat. NH_4Cl , 1M NaHCO_3 , and brine, then dried over Na_2SO_4 , filtered, and evaporated under reduced pressure. The crude product was chromatographed on silica gel (eluting 20-40% EtOAc/hexane) to give two diastereomers of phosphonate **11** (66 mg, 109 mg, 18% total) as colorless oils.

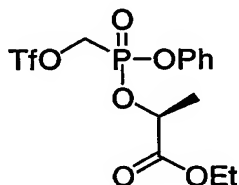
Example 7A

To a solution of phosphonate **11** isomer A (66 mg, 0.174 mmol) in EtOH (2 mL) was added
5 10% Pd/C (13 mg). After the reaction mixture was stirred under H₂ atmosphere (balloon) for
6 h, the mixture was filtered through Celite. The filtrate was evaporated under reduced
pressure to give alcohol **12** isomer A (49 mg, 98%) as a colorless oil.

Example 7B

10 To a solution of phosphonate **11** isomer B (110 mg, 0.291 mmol) in EtOH (3 mL) was added
10% Pd/C (22 mg). After the reaction mixture was stirred under H₂ atmosphere (balloon) for
6 h, it was filtered through Celite. The filtrate was evaporated under reduced pressure to give
alcohol **12** isomer B (80 mg, 95%) as a colorless oil.

15 Example 8A

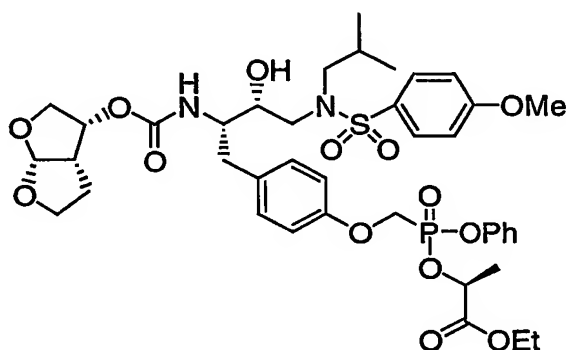


To a solution of alcohol **12** isomer A (48 mg, 0.167 mmol) in CH₂Cl₂ (2 mL) was added 2,6-
lutidine (0.03 mL, 0.250 mmol) and trifluoromethanesulfonic anhydride (0.04 mL, 0.217
20 mmol) at -40°C (dry ice-CH₃CN bath). After the reaction mixture was stirred for 15 min at -
40°C, the mixture was warmed to 0°C and partitioned between Et₂O and 1M H₃PO₄. The
organic phase was washed with 1M H₃PO₄ (3 times), dried over Na₂SO₄, filtered, and
evaporated under reduced pressure to give triflate **13** isomer A (70 mg, 100%) as a pale
yellow oil.

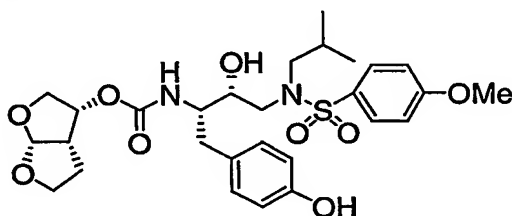
25

Example 8B

To a solution of alcohol **12** isomer B (80 mg, 0.278 mmol) in CH₂Cl₂ (3 mL) was added 2,6-lutidine (0.05 mL, 0.417 mmol) and trifluoromethanesulfonic anhydride (0.06 mL, 0.361 mmol) at -40°C (dry ice-CH₃CN bath). After the reaction mixture was stirred for 15 min at -40°C, the mixture was warmed to 0°C and partitioned between Et₂O and 1M H₃PO₄. The organic phase was washed with 1M H₃PO₄ (3 times), dried over Na₂SO₄, filtered, and evaporated under reduced pressure to give triflate **13** isomer B (115 mg, 98%) as a pale yellow oil.

Example 9A

To a solution of phenol (64 mg, 0.111 mmol):



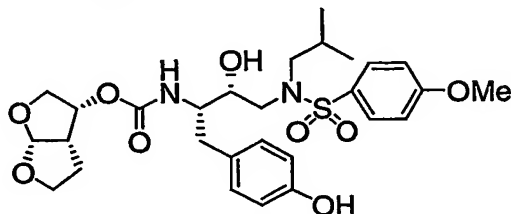
and triflate **13** isomer A (70 mg, 0.167 mmol) in THF (2 mL) was added Cs₂CO₃ (72 mg, 0.222 mmol). After the reaction mixture was stirred for 30 min at room temperature, the mixture was partitioned between EtOAc and water. The organic phase was dried over Na₂SO₄, filtered, and evaporated under reduced pressure. The crude product was chromatographed on silica gel (eluting 60-80% EtOAc/hexane) to give a mixture. The mixture was further purified by HPLC on C18 reverse phase chromatography (eluting 55% CH₃CN/water) to give phosphonate **14** isomer A (30 mg, 32%) as a colorless solid. ¹H NMR (300 MHz, CDCl₃) δ 7.71 (d, 2H), 7.26 (m, 6H), 7.00 (m, 5H), 5.65 (d, 1H), 5.14 (m, 1H), 5.00 (m, 2H), 4.54 (dd, 1H), 4.44 (dd, 1H), 4.17 (m, 2H), 3.96 (dd, 1H), 3.86 (m, 5H), 3.72

(m, 3H), 3.14 (m, 1H), 2.97 (m, 4H), 2.79 (m, 2H), 1.83 (m, 1H), 1.62 (m, 3H), 1.50 (d, 3H), 1.25 (m, 3H), 0.93 (d, 3H), 0.88 (d, 3H). ^{31}P NMR (300 MHz, CDCl_3) δ 17.4.

Example 9B

5

To a solution of phenol (106 mg, 0.183 mmol):



and triflate **13** isomer B (115 mg, 0.274 mmol) in THF (2 mL) was added Cs_2CO_3 (119 mg, 0.366 mmol). After the reaction mixture was stirred for 30 min at room temperature, the
10 mixture was partitioned between EtOAc and water. The organic phase was dried over Na_2SO_4 , filtered, and evaporated under reduced pressure. The crude product was chromatographed on silica gel (eluting 60-80% EtOAc/hexane) to give a mixture. The mixture was further purified by HPLC on C18 reverse phase chromatography (eluting 55% $\text{CH}_3\text{CN}/\text{water}$) to give phosphonate **14** isomer B (28 mg, 18%) as a colorless solid. ^1H NMR (300 MHz, CDCl_3) δ 7.71 (d, 2H), 7.26 (m, 6H), 6.94 (m, 5H), 5.66 (d, 1H), 5.17 (m, 1H), 4.99 (m, 2H), 4.55 (m, 1H), 4.42 (m, 1H), 4.16 (m, 2H), 3.97 (m, 1H), 3.85 (m, 5H), 3.72 (m, 3H), 3.13 (m, 1H), 2.97 (m, 4H), 2.80 (m, 2H), 1.83 (m, 1H), 1.60 (m, 6H), 1.22 (m, 3H), 0.93 (d, 3H), 0.88 (d, 3H). ^{31}P NMR (300 MHz, CDCl_3) δ 15.3.

20

Resolution of Compound 14 Diastereomers

Analysis was performed on an analytical Alltech Econosil column, conditions described below, with a total of about 0.5 mg **14** injected onto the column. This lot was a mixture of major and minor diastereomers where the lactate ester carbon is a mix of R and S
25 configurations. Up to 2 mg could be resolved on the analytical column. Larger scale injections (up to 50 mg **14**) were performed on an Alltech Econosil semi-preparative column, conditions described below.

The isolated diastereomer fractions were stripped to dryness on a rotary evaporator under
30 house vacuum, followed by a final high vacuum strip on a vacuum pump. The

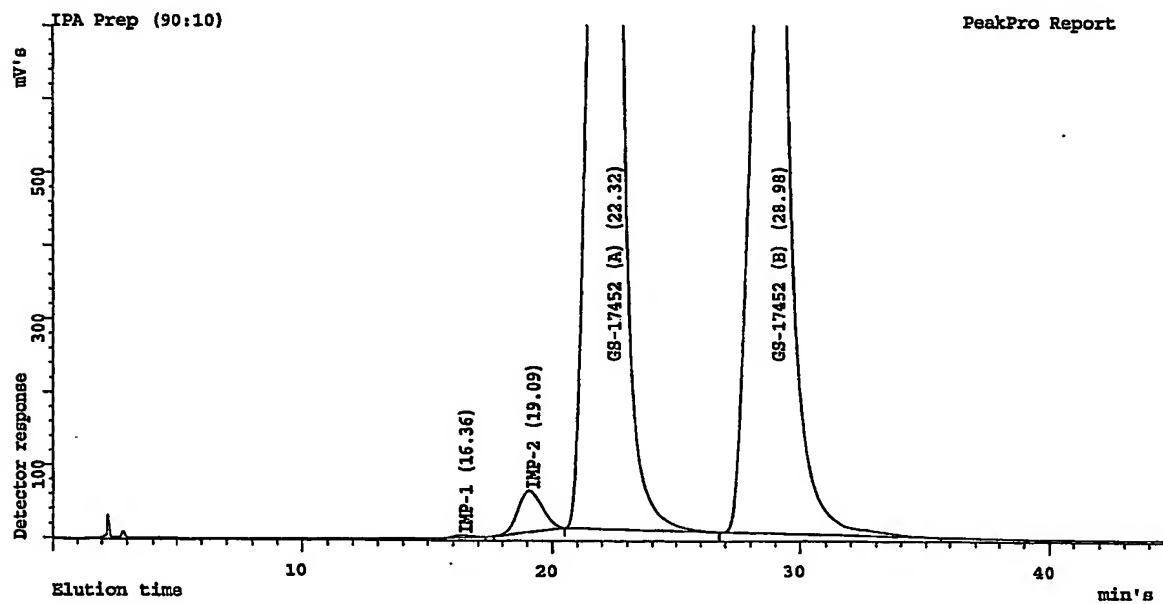
chromatographic solvents were displaced by two portions of dichloromethane before the final high vacuum strip to aid in removal of trace solvents, and to yield a friable foam.

5 The bulk of the diastereomer resolution was performed with *n*-heptane substituted for hexanes for safety considerations.

Sample Dissolution: While a fairly polar solvent mixture is described below, the sample may be dissolved in mobile phase with a minimal quantity of ethyl alcohol added to dissolve the sample.

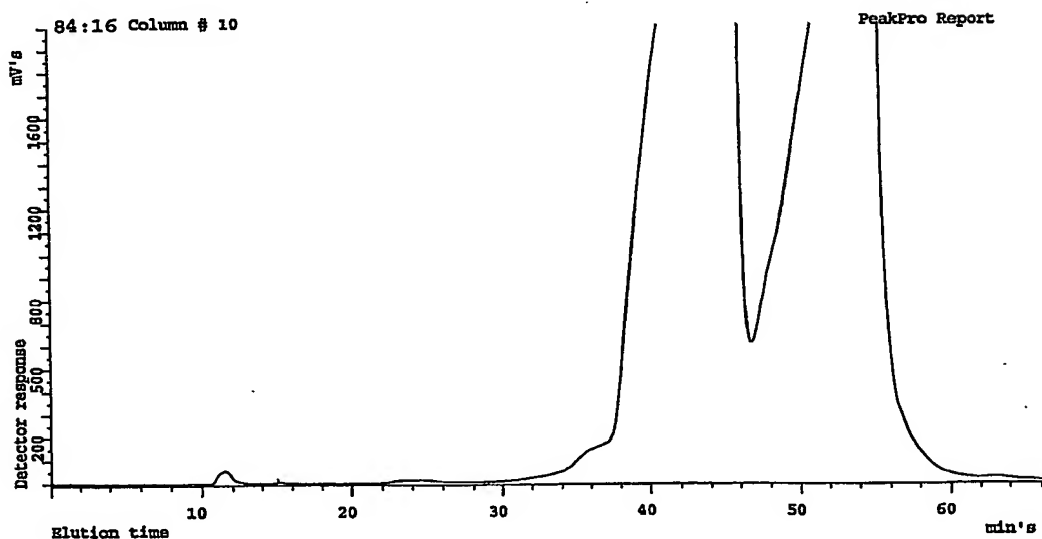
10

Analytical Column, 0.45 mg Injection, Hexanes – IPA (90:10)



HPLC CONDITIONS

Column : Alltech Econosil, 5 μ m, 4.6 x 250 mm
Mobile Phase : Hexanes – Isopropyl Alcohol (90:10)
Flow Rate : 1.5 mL/min
Run Time : 50 min
Detection : UV at 242 nm
Temperature : Ambient
Injection Size : 100 μ L
Sample Prep. : ~ 5 mg/mL, dissolved in hexanes –
ethyl alcohol (75:25)
Retention Times : 14 ~ 22 min
: 14 ~ 29 min
: Less Polar Impurity ~ 19 min

Semi-Preparative Column, 50 mg Injection, *n*-Heptane – IPA (84:16)

HPLC CONDITIONS

Column : Alltech Econosil, 10 μ m, 22 x 250 mm
Mobile Phase : *n*-Heptane – Isopropyl Alcohol (84:16)
Flow Rate : 10 mL/min
Run Time : 65 min
Detection : UV at 257 nm
Temperature : Ambient
Injection Size : ~50 mg
Dissolution : 2 mL mobile phase plus ~ 0.75 mL ethyl alcohol
Retention Times : 14 ~ 41 min
: 14 ~ 54 min
: Less Polar Impurity ~ Not resolved

Example Section F**Example 1**

Phosphonic acid 2: To a solution of compound 1 (A. Flohr et al, J. Med. Chem., 42, 12, 1999; 2633-2640) (4.45 g, 17 mmol) in CH₂Cl₂ (50 mL) at room temperature was added
5 bromotrimethylsilane (1.16 mL, 98.6 mmol). The solution was stirred for 19 h. The volatiles were evaporated under reduced pressure to give the oily phosphonic acid 2 (3.44 g, 100%).
¹H NMR (CDCl₃) δ 7.30 (m, 5H), 4.61 (s, 2 H), 3.69 (d, 2H).

Example 2

Compound 3: To a solution of phosphonic acid 2 (0.67 g, 3.3 mmol) in CH₃CN (5 mL) was added thionyl chloride (1 mL, 13.7 mmol) and the solution was heated at 70°C for 2.5 h. The volatiles were evaporated under reduced pressure and dried in vacuo to afford an oily
phophonyl dichloride. The crude chloride intermediate was dissolved in CH₂Cl₂ (20 mL) and
15 cooled in an ice/water bath. Ethyl lactate (1.5 mL, 13.2 mmol) and triethyl amine (1.8 mL, 13.2 mmol) were added dropwise. The mixture was stirred for 4 h at room temperature and diluted with more CH₂Cl₂ (100 mL). The organic solution was washed with 0.1N HCl, saturated aqueous NaHCO₃, and brine, dried (MgSO₄) filtered and evaporated under reduced pressure. The crude product was chromatographed on silica gel to afford oily compound 3
20 (0.548 g, 41%). ¹H NMR (CDCl₃) δ 7.30 (m, 5H), 5.00-5.20 (m, 2H), 4.65 (m, 2H), 4.20 (m, 4H), 3.90 (d, 2H), 1.52 (t, 6H), 1.20 (t, 6H).

Example 3

Alcohol 4: A solution of compound 3 (0.54 g, 1.34 mmol) in EtOH (15 mL) was treated with
25 10% Pd/C (0.1 g) under H₂ (100 psi) for 4 h. The mixture was filtered and the filtrate was treated with fresh 10% PD/C (0.1 g) under H₂ (1 atmosphere) for 18 h. The mixture was filtered and the filtrate was evaporated to afford alcohol 4 (0.395 g, 94%) as an oil. ¹H NMR (CDCl₃) δ 4.90-5.17 (m, 2H), 4.65 (q, 2H), 4.22 (m, 4H), 4.01 (m, 2H), 1.55 (t, 6H), 1.21 (t, 6H); ³¹P NMR (CDCl₃) δ 22.8.

30

Example 4

Triflate 5: To a solution of alcohol 4 (122.8 mg, 0.393 mmol) in CH₂Cl₂ (5 mL) at -40°C were added 2,6-lutidine (0.069 mL, 0.59 mmol) and trifluoromethansulfonic anhydride

(0.086 mL, 0.51 mmol). Stirring was continued at 0°C for 2 h. and the mixture partitioned in CH₂Cl₂ and saturated NaHCO₃. The organic layer was washed with 0.1N HCl, saturated NaCl, dried (MgSO₄), filtered and evaporated under reduced pressure. The crude product 5 (150 mg, 87%) was used for the next step without further purification. ¹H NMR (CDCl₃) δ 5.0-5.20 (m, 2H), 4.93 (d, 2H), 4.22 (m, 4H), 1.59 (m, 6H), 1.29 (t, 6H).

Example 5

Phosphonate 6: A solution of phenol 8 (see Scheme Section A, Scheme 1 and 2) (32 mg, 0.055 mmol) and triflate 5 (50 mg, 0.11 mmol) in THF (1.5 mL) at room temperature was treated with Cs₂CO₃ (45.6 mg, 0.14 mmol). The mixture was stirred for 2.5 h and partitioned in EtOAc and saturated NaHCO₃. The organic layer was washed with 0.1N HCl, saturated NaCl, dried (MgSO₄), filtered and evaporated under reduced pressure. The crude product was purified by chromatography on silica gel (30-70% EtOAc/hexane) affording the phosphonate 6 (41 mg, 84%) as a solid. ¹H NMR (CDCl₃) δ 7.71 (d, 2H), 7.13 (d, 2H), 7.00 (d, 2H), 6.90 (d, 2H), 5.65 (d, 1H), 4.90-5.22 (m, 3H), 4.40 (m, 2H), 4.20 (m, 4H), 3.90 (s, 3H), 3.65-4.00 (m, 5H), 2.70-3.20 (m, 6H), 1.52-1.87 (m, 12H), 1.25 (m, 6H), 0.85-0.90 (m, 6H); ³¹P NMR (CDCl₃) δ 20.0.

Example 6

Compound 7: To a solution of phosphonic acid 2 (0.48 g, 2.37 mmol) in CH₃CN (4 mL) was added thionyl chloride (0.65 mL, 9.48 mmol) and the solution was heated at 70°C for 2.5 h. The volatiles were evaporated under reduced pressure and dried in vacuo to afford an oily phophonyl dichloride. The crude chloride intermediate was dissolved in CH₂Cl₂ (5 mL) and cooled in an ice/water bath. Ethyl glycolate (0.9 mL, 9.5 mmol) and triethyl amine (1.3 mL, 9.5 mmol) were added dropwise. The mixture was stirred for 2 h at room temperature and dilluted with more CH₂Cl₂ (100 mL). The organic solution was washed with 0.1N HCl, saturated aqueous NaHCO₃, and saturated NaCl, dried (MgSO₄) filtered and concentrated under reduced pressure. The crude product was chromatographed on silica gel to afford oily compound 7 (0.223 g, 27%). ¹H NMR (CDCl₃) δ 7.30 (m, 5H), 4.65 (m, 6H), 4.25 (q, 4H), 3.96 (d, 2H), 1.27 (t, 6H); ³¹P NMR (CDCl₃) δ 24.0.

Example 7

Alcohol 8: A solution of compound 7 (0.22 g, 0.65 mmol) in EtOH (8 mL) was treated with 10% Pd/C (0.04 g) under H₂ (1 atmosphere) for 4 h. The mixture was filtered and the filtrate was evaporated to afford alcohol 8 (0.156 g, 96%) as an oil. ¹H NMR (CDCl₃) δ 4.66 (m, 4H), 4.23 (q, 4H), 4.06 (d, 2H), 1.55 (t, 6H), 1.26 (t, 6H); ³¹P NMR (CDCl₃) δ 26.8.

5

Example 8

Triflate 9: To a solution of alcohol 8 (156 mg, 0.62 mmol) in CH₂Cl₂ (5 mL) at -40°C were added 2,6-lutidine (0.11 mL, 0.93 mmol) and trifluoromethanesulfonic anhydride (0.136 mL, 0.8 mmol). Stirring was continued at 0°C for 2 h. and the mixture partitioned in CH₂Cl₂ and saturated NaHCO₃. The organic layer was washed with 0.1N HCl, saturated NaCl, dried (MgSO₄), filtered and evaporated under reduced pressure. The crude product 9 (210 mg, 88%) was used for the next step without further purification. ¹H NMR (CDCl₃) δ 4.90 (d, 2H), 4.76 (d, 4H), 4.27 (q, 4H), 1.30 (t, 6H).

Example 9

Phosphonate 10: A solution of phenol 8 (30 mg, 0.052 mmol) and triflate 9 (30 mg, 0.078 mmol) in THF (1.5 mL) at room temperature was treated with Cs₂CO₃ (34 mg, 0.1 mmol). The mixture was stirred for 2.5 h and partitioned in EtOAc and saturated NaHCO₃. The organic layer was washed with 0.1N HCl, saturated NaCl, dried (MgSO₄), filtered and evaporated under reduced pressure. The crude product was purified by chromatography on silica gel (30-70% EtOAc/hexane) affording the unreacted phenol (xx) (12 mg, 40%) and the phosphonate 10 (16.6 mg, 38%) as a solid. ¹H NMR (CDCl₃) δ 7.71 (d, 2H), 7.13 (d, 2H), 7.00 (d, 2H), 6.90 (d, 2H), 5.65 (d, 1H), 5.00 (m, 2H), 4.75 (m, 4H), 4.48 (d, 2H), 4.23 (q, 4H), 3.90 (s, 3H), 3.65-4.00 (m, 5H), 2.70-3.20 (m, 6H), 2.23 (b.s., 2H), 1.52-1.87 (m, 4H), 1.25 (t, 6H), 0.85-0.90 (m, 6H); ³¹P NMR (CDCl₃) δ 22.0.

Example 10

Compound 11: To a solution of phosphonic acid 2 (0.512 g, 2.533 mmol) in CH₃CN (5 mL) was added thionyl chloride (0.74 mL, 10 mmol) and the solution was heated at 70°C for 2.5 h. The volatiles were evaporated under reduced pressure and dried in vacuo to afford an oily phosphonyl dichloride. The crude chloride intermediate was dissolved in toluene (8 mL) and cooled in an ice/water bath. A catalytic amount of tetrazol (16 mg, 0.21 mmol) was added followed by the addition of a solution of triethylamine (0.35 mL, 2.53 mmol) and phenol (238

mg, 2.53 mmol) in toluene (5 mL). The mixture was stirred at room temperature for 3 h. A solution of ethyl glycolate (0.36 mL, 3.8 mmol) and triethyl amine (0.53 mL, 3.8 mmol) in toluene (3 mL) was added dropwise. The mixture was stirred for 18 h at room temperature and partitioned in EtOAc and 0.1N HCl. The organic solution was washed with saturated aqueous NaHCO₃, and saturated NaCl, dried (MgSO₄) filtered and concentrated under reduced pressure. The crude product was chromatographed on silica gel to afford diphenyl phosphonate as a byproduct (130 mg) and compound 11 (0.16 g, 18%). ¹H NMR (CDCl₃) δ 7.15-7.40 (m, 10H), 4.58-4.83 (m, 4H), 4.22 (q, 2H), 4.04 (dd, 2H), 1.24 (t, 3H).

10 Example 11

Alcohol 12: A solution of compound 11 (0.16 g, 0.44 mmol) in EtOH (5 mL) was treated with 10% Pd/C (0.036 g) under H₂ (1 atmosphere) for 22 h. The mixture was filtered and the filtrate was evaporated to afford alcohol 12 (0.112 g, 93%) as an oil. ¹H NMR (CDCl₃) δ 7.15-7.36 (m, 5H), 4.81 (dd, 1H), 4.55 (dd, 1H), 4.22 (q, 2H), 4.12 (m, 2H), 3.78 (b.s., 1H), 1.26 (t, 6H); ³¹P NMR (CDCl₃) δ 22.9

Example 12

Triflate 13: To a solution of alcohol 12 (112 mg, 0.41 mmol) in CH₂Cl₂ (5 mL) at -40°C were added 2,6-lutidine (0.072 mL, 0.62 mmol) and trifluoromethanesulfonic anhydride (0.09 mL, 0.53 mmol). Stirring was continued at 0°C for 3 h. and the mixture partitioned in CH₂Cl₂ and saturated NaHCO₃. The organic layer was washed with 0.1N HCl, saturated NaCl, dried (MgSO₄), filtered and evaporated under reduced pressure. The crude product was purified by chromatography on silica gel (30% EtOAc/hexane) affording triflate 13 (106 mg, 64%). ¹H NMR (CDCl₃) δ 7.36 (m, 2H), 7.25 (m, 3H), 4.80-5.10 (m, 3H), 4.60 (dd, 1H), 4.27 (q, 2H), 1.28 (t, 3H); ³¹P NMR (CDCl₃) δ 11.1

Example 13

Phosphonate 14: A solution of phenol 8 (32 mg, 0.052 mmol) and triflate 13 (32 mg, 0.079 mmol) in CH₃CN (1.5 mL) at room temperature was treated with Cs₂CO₃ (34 mg, 0.1 mmol). The mixture was stirred for 1 h and partitioned in EtOAc and saturated NaHCO₃. The organic layer was washed with saturated NaCl, dried (MgSO₄), filtered and evaporated under reduced pressure. The crude product was purified by chromatography on silica gel (70%

EtOAc/hexane) affording phosphonate 14 (18 mg, 40%). ^1H NMR (CDCl_3) δ 7.71 (d, 2H), 6.75-7.35 (m, 11H), 5.65 (d, 1H), 5.00 (m, 2H), 4.50-4.88 (m, 3H), 4.20 (q, 2H), 3.84 (s, 3H), 3.65-4.00 (m, 5H), 2.70-3.20 (m, 6H), 1.52-1.87 (m, 6H), 1.25 (t, 3H), 0.85-0.90 (m, 6H); ^{31}P NMR (CDCl_3) δ 17.9, 17.7.

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Example 14

Piperidine 16: A solution of compound 15 (3.1 g, 3.673 mmol) in MeOH (100 mL) was treated with 10% Pd/C (0.35 g) under H_2 (1 atmosphere) for 18 h. The mixture was filtered and the filtrate was evaporated to afford phenol 16 (2 g, 88%). ^1H NMR (CD_3OD) δ 7.76 (d, 2H), 7.08 (d, 2H), 7.04 (d, 2H), 6.65 (d, 2H), 5.59 (d, 1H), 4.95 (m, 1H), 3.98 (s, 3H), 3.65-4.00 (m, 5H), 3.30-3.50 (m, 3H), 2.80-3.26 (m, 5H), 2.40-2.70 (m, 3H), 1.35-2.00 (m, 7H), 1.16 (m, 2H); MS (ESI) 620 (M+H).

10

Example 15

Formamide 17: Piperidine 16 obtained above (193 mg, 0.3118 mmol) in DMF (4 mL) was treated with formic acid (0.035 mL, 0.936 mmol), triethylamine (0.173 mL, 1.25 mmol) and EDCI (179 mg, 0.936 mmol) at room temperature. The mixture was stirred for 18 h and partitioned in EtOAc and saturated NaHCO_3 . The organic layer was washed with saturated NaCl, dried (MgSO_4), filtered and evaporated under reduced pressure. The crude product was purified by chromatography on silica gel (EtOAc/hexane) affording formamide 17 (162 mg, 80%). ^1H NMR (CDCl_3) δ 7.96 (s, 1H), 7.68 (d, 2H), 7.04 (d, 2H), 6.97 (d, 2H), 6.76 (d, 2H), 5.63 (d, 1H), 5.37 (bs, 1H), 5.04 (m, 1H), 4.36 (m, 1H), 3.93 (s, 3H), 3.52-3.95 (m, 7H), 2.70-3.20 (m, 8H), 1.48-2.00 (m, 7H), 1.02 (m, 2H).

20

Example 16

Dibenzyl phosphonate 18: A solution of phenol 17 (123 mg, 0.19 mmol) and dibenzyl trifluoromethansulfonyloxymethanphosphonate YY (120 mg, 0.28 mmol) in CH_3CN (1.5 mL) at room temperature was treated Cs_2CO_3 (124 mg, 0.38 mmol). The mixture was stirred for 3 h and partitioned in CH_2Cl_2 and saturated NaHCO_3 . The organic layer was washed with 0.1N HCl, saturated NaCl, dried (MgSO_4), filtered and evaporated under reduced pressure. The crude product was purified by chromatography on silica gel (10% MeOH/ CH_2Cl_2) affording phosphonate 18 (154 mg, 88%). ^1H NMR (CDCl_3) δ 7.96 (s, 1H), 7.68 (d, 2H), 7.35 (m, 10H), 7.10 (d, 2H), 6.97 (d, 2H), 6.80 (d, 2H), 5.63 (d, 1H), 4.96-5.24 (m, 6H), 4.37

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(m, 1H), 4.20 (d, 2H), 3.84 (s, 3H), 3.52-3.95 (m, 7H), 2.55-3.20 (m, 8H), 1.48-2.00 (m, 7H), 1.02 (m, 2H). ^{31}P NMR (CDCl_3) δ 20.3.

Example 17

- 5 Phosphonic acid 19: A solution of phosphonate 18 (24 mg, 0.026 mmol) in MeOH (3 mL) was treated with 10% Pd/C (5 mg) under H_2 (1 atmosphere) for 4 h. The mixture was filtered and the filtrate was evaporated to afford phosphonic acid 19 as a solid (18 mg, 93%). ^1H NMR (CD_3OD) δ 8.00 (s, 1H), 7.67 (d, 2H), 7.18 (d, 2H), 7.09 (d, 2H), 6.90 (d, 2H), 5.60 (d, 1H), 4.30 (m, 1H), 4.16 (d, 2H), 3.88 (s, 3H), 3.60-4.00 (m, 7H), 3.04-3.58 (m, 5H), 2.44-
10 2.92 (m, 5H), 1.28-2.15 (m, 5H), 1.08 (m, 2H). ^{31}P NMR (CDCl_3) δ 16.3.

Example 18

- Diethyl phosphonate 20: A solution of phenol 17 (66 mg, 0.1 mmol) and diethyl trifluoromethansulfonyloxymethanphosphonate XY (46 mg, 0.15mmol) in CH_3CN (1.5 mL) at
15 room temperature was treated Cs_2CO_3 (66 mg, 0.2 mmol). The mixture was stirred for 3 h and partitioned in CH_2Cl_2 and saturated NaHCO_3 . The organic layer was washed with 0.1N HCl, saturated NaCl, dried (MgSO_4), filtered and evaporated under reduced pressure. The crude product was purified by chromatography on silica gel (10% MeOH/ CH_2Cl_2) affording the unreacted 17 (17 mg, 26%) and diethyl phosphonate 20 (24.5 mg, 41%). ^1H NMR (CDCl_3) δ
20 8.00 (s, 1H), 7.70 (d, 2H), 7.16 (d, 2H), 7.00(d, 2H), 6.88 (d, 2H), 5.66 (d, 1H), 4.98-5.10 (m, 2H), 4.39 (m, 1H), 4.24 (m, 5H), 3.89 (s, 3H), 3.602-3.98 (m, 7H), 2.55-3.16 (m, 8H), 1.50-2.00 (m, 7H), 1.36 (t, 6H), 1.08 (m, 2H). ^{31}P NMR (CDCl_3) δ 19.2

Example 19

- 25 N-methyl piperidine diethyl phosphonate 21: A solution of compound 20 (22.2 mg, 0.0278 mmol) in THF (1.5 mL) at 0°C was treated with a solution of borane in THF (1M, 0.083 mL). The mixture was stirred for 2 h at room temperature and the starting material was consumed completely as monitored by TLC. The reaction mixture was cooled in an ice/water bath and excess methanol (1 mL) was added to quench the reaction. The solution was concentrated in
30 vacuo and the crude product was chromatographed on silica gel with MeOH/EtOAc to afford compound 21 (7 mg, 32%). ^1H NMR (CDCl_3) δ 7.70 (d, 2H), 7.16 (d, 2H), 7.00(d, 2H), 6.88

(d, 2H), 5.66 (d, 1H), 4.98-5.10 (m, 2H), 4.24 (m, 4H), 3.89 (s, 3H), 3.602-3.98 (m, 7H), 2.62-3.15 (m, 9H), 2.26 (s, 3H), 1.52-2.15 (m, 10H), 1.36 (t, 6H). ^{31}P NMR (CDCl_3) δ 19.3

Example Section G

Example 1

Compound 1: To a solution of 4-nitrobenzyl bromide (21.6 g, 100 mmol) in toluene (100 mL) was added triethyl phosphite (17.15 mL, 100 mL). The mixture was heated at 120°C for 14 hrs. The evaporation under reduced pressure gave a brown oil, which was purified by flash column chromatography (hexane/EtOAc= 2/1 to 100 % EtOAc) to afford compound 1.

Example 2

Compound 2: To a solution of compound 1 (1.0 g) in ethanol (60 mL) was added 10% Pd-C (300 mg). The mixture was hydrogenated for 14 hrs. Celite was added and the mixture was stirred for 5 mins. The mixture was filtered through a pad of celite, and washed with ethanol. Concentration gave compound 2.

Example 3

Compound 3: To a solution of compound 3 (292 mg, 1.2 mmol) and aldehyde (111 mg, 0.2 mmol) in methanol (3 mL) was added acetic acid (48 µL, 0.8 mmol). The mixture was stirred for 5 mins, and sodium cyanoborohydride (25 mg, 0.4 mmol) was added. The mixture was stirred for 14 hrs, and methanol was removed under reduced pressure. Water was added, and was extracted with EtOAc. The organic phase was washed 0.5 N NaOH solution (1x), water (2x), and brine (1x), and was dried over MgSO₄. Purification by flash column chromatography (CH₂Cl₂/MeOH = 100/3) gave compound 3.

Example 4

Compound 4: To a solution of compound 3 (79 mg, 0.1 mmol) in CH₂Cl₂ (5 mL) was added trifluoroacetic acid (1 mL). The mixture was stirred for 2 hrs, and solvents were evaporated under reduced pressure. Coevaporation with EtOAc and CH₂Cl₂ gave an oil. The oil was dissolved in THF (1 mL) and tetrabutylammonium fluoride (0.9 mL, 0.9 mmol) was added. The mixture was stirred for 1 hr, and solvent was removed. Purification by flash column chromatography (CH₂Cl₂/MeOH = 100/7) gave compound 4.

Example 5

Compound 5: To a solution of compound 4 (0.1 mmol) in acetonitrile (1 mL) at 0°C was added DMAP (22 mg, 0.18 mmol), followed by bisfurancarbonate (27 mg, 0.09 mmol). The mixture was stirred for 3 hrs at 0°C, and diluted with EtOAc. The organic phase was washed

with 0.5 N NaOH solution (2x), water (2x), and brine (1x), and dried over MgSO₄.

Purification by flash column chromatography (CH₂Cl₂/MeOH = 100/3 to 100/5) afford

compound 5 (50 mg): ¹H NMR (CDCl₃) δ 7.70 (2 H, d, J = 8.9 Hz), 7.11 (2 H, d, J = 8.5 Hz), 6.98 (2 H, d, J = 8.9 Hz), 6.61 (2 H, d, J = 8.5 Hz), 5.71 (1 H, d, J = 5.2 Hz), 5.45 (1 H, m), 5.13 (1 H, m), 4.0 (6 H, m), 3.98-3.70 (4 H, m), 3.86 (3 H, s), 3.38 (2 H, m), 3.22 (1 H, m), 3.02 (5 H, m), 2.8 (1 H, m), 2.0-1.8 (3 H, m), 1.26 (6 H, t, J = 7.0 Hz), 0.95 (3 H, d, J = 6.7 Hz), 0.89 (3 H, d, J = 6.7 Hz).

Example 6

10 Compound 6: To a solution of compound 5 (30 mg, 0.04 mmol) in MeOH (0.8 mL) was added 37% formaldehyde (30 μL, 0.4 mmol), followed by acetic acid (23 μL, 0.4 mmol). The mixture was stirred for 5 mins, and sodium cyanoborohydride (25 mg, 0.4 mmol) was added. The reaction mixture was stirred for 14 hrs, and diluted with EtOAc. The organic phase was washed 0.5 N NaOH solution (2x), water (2x), and brine, and dried over MgSO₄. Purification
15 by flash column chromatography (CH₂Cl₂/MeOH = 100/3) gave compound 6 (11 mg): ¹H NMR (CDCl₃) δ 7.60 (2 H, d, J = 8.9 Hz), 7.17 (2 H, m), 6.95 (2 H, d, J = 8.9 Hz), 6.77 (2 H, d, J = 8.5 Hz), 5.68 (1 H, d, J = 5.2 Hz), 5.21 (1 H, m), 5.09 (1 H, m), 4.01 (6 H, m), 3.87 (3 H, s), 3.8-3.3 (4 H, m), 3.1-2.6 (7 H, m), 2.90 (3 H, s), 1.8 (3 H, m), 1.25 (6 H, m), 0.91 (6 H, m).

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Example 7

Compound 7: To a solution of compound 1 (24.6 g, 89.8 mmol) in acetonitrile (500 mL) was added TMSBr (36 mL, 269 mmol). The reaction mixture was stirred for 14 hrs, and evaporated under reduced pressure. The mixture was coevaporated with MeOH (2x), toluene
25 (2x), EtOAc (2x), and CH₂Cl₂ to give a yellow solid (20 g). To the suspension of above yellow solid (15.8 g, 72.5 mmol) in toluene (140 mL) was added DMF (1.9 mL), followed by thionyl chloride (53 mL, 725 mmol). The reaction mixture was heated at 60°C for 5 hrs, and evaporated under reduced pressure. The mixture was coevaporated with toluene (2x), EtOAc, and CH₂Cl₂ (2x) to afford a brown solid. To the solution of the brown solid in
30 CH₂Cl₂ at 0°C was added benzyl alcohol (29 mL, 290 mmol), followed by slow addition of pyridine (35 mL, 435 mmol). The reaction mixture was allowed to warm to 25°C and stirred for 14 hrs. Solvents were removed under reduced pressure. The mixture was diluted with EtOAc, and washed with water (3x) and brine (1x), and dried over MgSO₄. Concentration

gave a dark oil, which was purified by flash column chromatography (hexanes/EtOAc = 2/1 to 1/1) to afford compound 7.

Example 8

5 Compound 8: To a solution of compound 7 (15.3 g) in acetic acid (190 mL) was added Zinc dust (20 g). The mixture was stirred for 14 hrs, and celite was added. The suspension was filtered through a pad of celite, and washed with EtOAc. The solution was concentrated under reduced pressure to dryness. The mixture was diluted with EtOAc, and was washed with 2N NaOH (2x), water (2x), and brine (1x), and dried over MgSO₄. Concentration under
10 reduced pressure gave compound 8 as an oil (15 g).

Example 9

Compound 9: To a solution of compound 8 (13.5 g, 36.8 mmol) and aldehyde (3.9 g, 7.0 mmol) in methanol (105 mL) was added acetic acid (1.68 mL, 28 mmol). The mixture was
15 stirred for 5 mins, and sodium cyanoborohydride (882 mg, 14 mmol) was added. The mixture was stirred for 14 hrs, and methanol was removed under reduced pressure. Water was added, and was extracted with EtOAc. The organic phase was washed 0.5 N NaOH solution (1x), water (2x), and brine (1x), and was dried over MgSO₄. Purification by flash column chromatography (CH₂Cl₂/MeOH = 100/3) gave compound 9 (6.0 g).

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Example 10

Compound 10: To a solution of compound 9 (6.2 g, 6.8 mmol) in CH₂Cl₂ (100 mL) was added trifluoroacetic acid (20 mL). The mixture was stirred for 2 hrs, and solvents were evaporated under reduced pressure. Coevaporation with EtOAc and CH₂Cl₂ gave an oil. The
25 oil was dissolved in THF (1mL) and tetrabutylammonium fluoride (0.9 mL, 0.9 mmol) was added. The mixture was stirred for 1 hr, and solvent was removed. Purification by flash column chromatography (CH₂Cl₂/MeOH = 100/7) gave compound 10.

Example 11

30 Compound 11: To a solution of compound 10 (5.6 mmol) in acetonitrile (60 mL) at 0°C was added DMAP (1.36g, 11.1 mmol), followed by bisfurancarboxylate (1.65 g, 5.6 mmol). The mixture was stirred for 3 hrs at 0°C, and diluted with EtOAc. The organic phase was washed with 0.5 N NaOH solution (2x), water (2x), and brine (1x), and dried over MgSO₄.

Purification by flash column chromatography ($\text{CH}_2\text{Cl}_2/\text{MeOH} = 100/3$ to $100/5$) afford compound 11 (3.6 g): ^1H NMR (CDCl_3) δ 7.70 (2 H, d, $J = 8.9$ Hz), 7.30 (10 H, m), 7.07 (2 H, m), 6.97 (2 H, d, $J = 8.9$ Hz), 6.58 (2 H, d, $J = 8.2$ Hz), 5.70 (1 H, d, $J = 5.2$ Hz), 5.42 (1 H, m), 5.12 (1 H, m), 4.91 (4 H, m), 4.0-3.7 (6 H, m), 3.85 (3 H, s), 3.4 (2 H, m), 3.25 (1 H, m), 3.06 (2 H, d, $J = 21$ Hz), 3.0 (3 H, m), 2.8 (1 H, m), 1.95 (1 H, m), 1.82 (2 H, m), 0.91 (6 H, m).

Example 12

Compound 12: To a solution of compound 11 (3.6 g) in ethanol (175 mL) was added 10% Pd-C (1.5 g). The reaction mixture was hydrogenated for 14 hrs. The mixture was stirred with celite for 5 mins, and filtered through a pad of celite. Concentration under reduced pressure gave compound 12 as a white solid (2.8 g): ^1H NMR ($\text{DMSO}-d_6$) δ 7.68 (2 H, m), 7.08 (2 H, m), 6.93 (2 H, m), 6.48 (2 H, m), 5.95 (1 H, m), 5.0 (2 H, m), 3.9-3.6 (6 H, m), 3.82 (3 H, s), 3.25 (3 H, m), 3.05 (4 H, m), 2.72 (2 H, d, $J = 20.1$ Hz), 2.0-1.6 (3 H, m), 0.81 (6 H, m).

Example 13

Compound 13: Compound 12 (2.6 g, 3.9 mmol) and L-alanine ethyl ester hydrochloride (3.575 g, 23 mmol) were coevaporated with pyridine (2x). The mixture was dissolved in pyridine (20 mL) and diisopropylethylamine (4.1 mL, 23 mmol) was added. To above mixture was added a solution of Aldrithiol (3.46 g, 15.6 mmol) and triphenylphosphine (4.08 g, 15.6 mmol) in pyridine (20 mL). The reaction mixture was stirred for 20 hrs, and solvents were evaporated under reduced pressure. The mixture was diluted with ethyl acetate, and was washed with 0.5 N NaOH solution (2x), water (2x), and brine, and dried over MgSO_4 . Concentration under reduced pressure gave a yellow oil, which was purified by flash column chromatography ($\text{CH}_2\text{Cl}_2/\text{MeOH} = 100/5$ to $100/10$) to afford compound 13 (750 mg): ^1H NMR (CDCl_3) δ 7.71 (2 H, d, $J = 8.8$ Hz), 7.13 (2 H, m), 6.98 (2 H, d, $J = 8.8$ Hz), 6.61 (2 H, d, $J = 8.0$ Hz), 5.71 (1 H, d, $J = 5.2$ Hz), 5.54 (1 H, m), 5.16 (1 H, m), 4.15 (6 H, m), 4.1-3.6 (6 H, m), 3.86 (3 H, s), 3.4-3.2 (3 H, m), 3.1-2.8 (8 H, m), 2.0 (1 H, m), 1.82 (2 H, m), 1.3 (12 H, m), 0.92 (6 H, m).

Example 14

Compound 14: To a solution of 4-hydroxypiperidine (19.5 g, 193 mmol) in THF at 0°C was

added sodium hydroxide solution (160 mL, 8.10 g, 203 mmol), followed by di-tert-butyl dicarbonate (42.1 g, 193 mmol). The mixture was warmed to 25°C, and stirred for 12 hours. THF was removed under reduced pressure, and the aqueous phase was extracted with EtOAc (2x). The combined organic layer was washed with water (2x) and brine, and dried over
5 MgSO₄. Concentration gave a compound 14 as a white solid (35 g).

Example 15

Compound 15: To a solution of alcohol 14 (5.25 g, 25 mmol) in THF (100 mL) was added sodium hydride (1.2 g, 30 mmol, 60%). The suspension was stirred for 30 mins, and
10 chloromethyl methyl sulfide (2.3 mL, 27.5 mmol) was added. Starting material alcohol 14 still existed after 12 hrs. Dimethyl sulfoxide (50 mL) and additional chloromethyl methyl sulfide (2.3 mL, 27.5 mmol) were added. The mixture was stirred for additional 3 hrs, and THF was removed under reduced pressure. The reaction was quenched with water, and extracted with ethyl acetate. The organic phase was washed with water and brine, and was
15 dried over MgSO₄. Purification by flash column chromatography (hexanes/EtOAc = 8/1) gave compound 15 (1.24 g).

Example 16

Compound 16: To a solution of compound 15 (693 mg, 2.7 mmol) in CH₂Cl₂ (50 mL) at –
20 78°C was added a solution of sulfonyl chloride (214 µL, 2.7 mmol) in CH₂Cl₂ (5 mL). The reaction mixture was kept at –78°C for 3 hrs, and solvents were removed to give a white solid. The white solid was dissolved in toluene (7 mL), and triethyl phosphite (4.5 mL, 26.6 mmol) was added. The reaction mixture was heated at 120°C for 12 hrs. Solvent and excess reagent was removed under reduced pressure to give compound 16.

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Example 17

Compound 17: To a solution of compound 17 (600 mg) in CH₂Cl₂ (10 mL) was added trifluoroacetic acid (2 mL). The mixture was stirred for 2 hrs, and was concentrated under reduced pressure to give an oil. The oil was diluted with methylene chloride and base resin
30 was added. The suspension was filtered and the organic phase was concentrated to give compound 17.

Example 18

Compound 18: To a solution of compound 17 (350 mg, 1.4 mmol) and aldehyde (100 mg, 0.2 mmol) in methanol (4 mL) was added acetic acid (156 μ L, 2.6 mmol). The mixture was stirred for 5 mins, and sodium cyanoborohydride (164 mg, 2.6 mmol) was added. The mixture was stirred for 14 hrs, and methanol was removed under reduced pressure. Water was added, and was extracted with EtOAc. The organic phase was washed 0.5 N NaOH solution (1x), water (2x), and brine (1x), and was dried over MgSO_4 . Purification by flash column chromatography ($\text{CH}_2\text{Cl}_2/\text{MeOH} = 100/3$) gave compound 18 (62 mg).

Example 19

Compound 19: To a solution of compound 18 (62 mg, 0.08 mmol) in THF (3 mL) were added acetic acid (9 μ L, 0.15 mmol) and tetrabutylammonium fluoride (0.45 mL, 1.0 N, 0.45 mmol). The mixture was stirred for 3 hr, and solvent was removed. Purification by flash column chromatography ($\text{CH}_2\text{Cl}_2/\text{MeOH} = 100/5$) gave an oil. To a solution of above oil in CH_2Cl_2 (2 mL) was added trifluoroacetic acid (2 mL). The mixture was stirred for 1 hrs, and was concentrated under reduced pressure. Coevaporation with EtOAc and CH_2Cl_2 gave compound 19.

Example 20

Compound 20: To a solution of compound 19 (55 mg 0.08 mmol) in acetonitrile (1 mL) at 0°C was added DMAP (20 mg, 0.16 mmol), followed by bisfurancarboxonate (24 mg, 0.08 mmol). The mixture was stirred for 3 hrs at 0°C, and diluted with EtOAc. The organic phase was washed with 0.5 N NaOH solution (2x), water (2x), and brine (1x), and dried over MgSO_4 . Purification by flash column chromatography ($\text{CH}_2\text{Cl}_2/\text{MeOH} = 100/3$ to 100/5) afford compound 20 (46 mg): ^1H NMR (CDCl_3) δ 7.70 (2 H, d, $J = 8.9$ Hz), 7.01 (2 H, d, $J = 8.9$ Hz), 5.73 (1 H, d, $J = 5.1$ Hz), 5.51 (1 H, m), 5.14 (1 H, m), 4.16 (1 H, m), 4.06 (1 H, m), 3.94 (3 H, m), 3.86 (3 H, s), 3.80 (1 H, m), 3.75 (2 H, d, $J = 9.1$ Hz), 3.58 (1 H, m), 3.47 (1 H, m), 3.30 (1 H, m), 3.1-2.6 (8 H, m), 2.3 (2 H, m), 2.1-1.8 (5 H, m), 1.40 (2 H, m), 1.36 (6 H, t, $J = 7.0$ Hz), 0.93 (3 H, d, $J = 6.7$ Hz), 0.86 (3 h, d, $J = 6.7$ Hz).

Example 21

Compound 21: Compound 21 was made from Boc-4-Nitro-L-Phenylalanine (Fluka) following the procedure for Compound 2 in Scheme Section A, Scheme 1.

Example 22

Compound 22: To a solution of chloroketone 21 (2.76 g, 8 mmol) in THF (50 mL) and water (6 mL) at 0°C (internal temperature) was added solid NaBH₄ (766 mg, 20 mmol) in several portions over a period of 15 min while maintaining the internal temperature below 5°C. The mixture was stirred for 1.5 hrs at 0°C and solvent was removed under reduced pressure. The mixture was quenched with saturated KHSO₃ and extracted with EtOAc. The organic phase was washed with water and brine, and dried over MgSO₄. Concentration gave a solid, which was recrystallized from EtOAc/hexane (1/1) to afford the chloroalcohol 22 (1.72 g).

Example 23

Compound 23: To a suspension of chloroalcohol 22 (1.8 g, 5.2 mmol) in EtOH (50 mL) was added a solution of KOH in ethanol (8.8 mL, 0.71 N, 6.2 mmol). The mixture was stirred for 2 h at room temperature and ethanol was removed under reduced pressure. The reaction mixture was diluted with EtOAc, and washed with water (2x), saturated NH₄Cl (2x), water, and brine, and dried over MgSO₄. Concentration under reduced pressure afforded epoxide 23 (1.57g) as a white crystalline solid.

Example 24

Compound 24: To a solution of epoxide 23 (20 g, 65 mmol) in 2-propanol (250 mL) was added isobutylamine (65 mL) and the solution was refluxed for 90 min. The reaction mixture was concentrated under reduced pressure and was coevaporated with MeOH, CH₃CN, and CH₂Cl₂ to give a white solid. To a solution of the white solid in CH₂Cl₂ (300 mL) at 0°C was added triethylamine (19 mL, 136 mmol), followed by the addition of 4-methoxybenzenesulfonyl chloride (14.1 g, 65 mmol) in CH₂Cl₂ (50 mL). The reaction mixture was stirred at 0°C for 30 min, and warmed to room temperature and stirred for additional 2 hrs. The reaction solution was concentrated under reduced pressure and was diluted with EtOAc. The organic phase was washed with saturated NaHCO₃, water and brine, and dried over MgSO₄. Concentration under reduced pressure gave compound 24 as a white solid (37.5 g).

Example 25

Compound 25: To a solution of compound 24 (37.5 g, 68 mmol) in CH₂Cl₂ (100 mL) at 0°C was added a solution of tribromoborane in CH₂Cl₂ (340 mL, 1.0 N, 340 mmol). The reaction

mixture was kept at 0°C for 1 hr, and warmed to room temperature and stirred for additional 3 hrs. The mixture was cooled to 0°C, and methanol (200 mL) was added slowly. The mixture was stirred for 1 hr and solvents were removed under reduced pressure to give a brown oil. The brown oil was coevaporated with EtOAc and toluene to afford compound 25 as a brown solid, which was dried under vacuum for 48 hrs.

Example 26

Compound 26: To a solution of compound 25 in THF (80 mL) was added a saturated sodium bicarbonate solution (25 mL), followed by a solution of Boc₂O (982 mg, 4.5 mmol) in THF (20 mL). The reaction mixture was stirred for 5 hrs. THF was removed under reduced pressure, and aqueous phase was extracted with EtOAc. The organic phase was washed with water (2x) and Brine (1x), and dried over MgSO₄. Purification by flash column chromatography (hexanes/EtOAc = 1/1) gave compound 26 (467 mg).

Example 27

Compound 27: To a solution of compound 26 (300 mg, 0.56 mmol) in THF (6 mL) was added Cs₂CO₃ (546 mg, 1.68 mmol), followed by a solution of triflate (420 mg, 1.39 mmol) in THF (2 mL). The reaction mixture was stirred for 1.5 hrs. The mixture was diluted with EtOAc, and washed with water (3x) and brine (1x), and dried over MgSO₄. Purification by flash column chromatography (hexanes/EtOAc = 1/1 to 1/3) gave compound 27 (300 mg).

Example 28

Compound 28: To a solution of compound 27 (300 mg, 0.38 mmol) in CH₂Cl₂ (2 mL) was added trifluoroacetic acid (2 mL). The mixture was stirred for 2.5 hrs, and was concentrated under reduced pressure. The mixture was diluted with EtOAc and was washed with 0.5 N NaOH solution (3x), water (2x), and brine (1x), and dried over MgSO₄. Concentration gave a white solid. To the solution of above white solid in acetonitrile (3 mL) at 0°C was added DMAP (93 mg, 0.76 mmol), followed by bisfurancarboxylate (112 mg, 0.38 mmol). The mixture was stirred for 3 hrs at 0°C, and diluted with EtOAc. The organic phase was washed with 0.5 N NaOH solution (2x), water (2x), and brine (1x), and dried over MgSO₄. Purification by flash column chromatography (CH₂Cl₂/MeOH = 100/3 to 100/5) afford compound 28 (230 mg): ¹H NMR (CDCl₃) δ 8.16 (2 H, d, J = 8.5 Hz), 7.73 (2 H, d, J = 9.2 Hz), 7.42 (2 H, d, J = 8.5 Hz), 7.10 (2 H, d, J = 9.2 Hz), 5.65 (1 H, d, J = 4.8 Hz), 5.0 (2 H,

m), 4.34 (2 H, d, J = 10 Hz), 4.25 (4 H, m), 4.0-3.6 (6 H, m), 3.2-2.8 (7 H, m), 1.82 (1 H, m), 1.6 (2 H, m), 1.39 (6 H, t, J = 7.0 Hz), 0.95 (6 H, m).

Example 29

- 5 Compound 29: To a solution of compound 28 (50 mg) in ethanol (5 mL) was added 10% Pd-C (20 mg). The mixture was hydrogenated for 5 hrs. Celite was added, and the mixture was stirred for 5 mins. The reaction mixture was filtered through a pad of celite. Concentration under reduced pressure gave compound 29 (50 mg): ¹H NMR (CDCl₃) δ 7.72 (2 H, d, J = 8.8 Hz), 7.07 (2 H, 2 H, d, J = 8.8 Hz), 7.00 (2 H, d, J = 8.5 Hz), 6.61 (2 H, d, J = 8.5 Hz), 5.67 (1
10 H, d, J = 5.2 Hz), 5.05 (1 H, m), 4.90 (1 H, m), 4.34 (2 H, d, J = 10.3 Hz), 4.26 (2 H, m), 4.0-3.7 (6 H, m), 3.17 (1 H, m), 2.95 (4 H, m), 2.75 (2 H, m), 1.82 (1 H, m), 1.65 (2 H, m), 1.39 (6 H, t, J = 7.0 Hz), 0.93 (3 h, d, J = 6.4 Hz), 0.87 (3 h, d, J = 6.4 Hz).

Example 30

- 15 Compound 30: To a solution of compound 29 (50 mg, 0.07 mmol) and formaldehyde (52 μL, 37%, 0.7 mmol) in methanol (1 mL) was added acetic acid (40 μL, 0.7 mmol). The mixture was stirred for 5 mins, and sodium cyanoborohydride (44 mg, 0.7 mmol) was added. The mixture was stirred for 14 hrs, and methanol was removed under reduced pressure. Water was added, and was extracted with EtOAc. The organic phase was washed 0.5 N NaOH
20 solution (1x), water (2x), and brine (1x), and was dried over MgSO₄. Purification by flash column chromatography (CH₂Cl₂/MeOH = 100/3) gave compound 30 (40 mg): ¹H NMR (CDCl₃) δ 7.73 (2 H, d, J = 8.9 Hz), 7.10 (4 H, m), 6.66 (2 H, d, J = 8.2 Hz), 5.66 (1 H, d, J = 5.2 Hz), 5.02 (1 H, m), 4.88 (1 H, m), 4.32 (2 H, d, J = 10.1 Hz), 4.26 (4 H, m), 3.98 (1 H, m), 3.85 (3 H, m), 3.75 (2 H, m), 3.19 (1 H, m), 2.98 (4 H, m), 2.93 (6 H, s), 2.80 (2 H, m),
25 1.82 (1 H, m), 1.62 (2 H, m), 1.39 (6 H, t, J = 7.0 Hz), 0.90 (6 H, m).

Example 31

- Compound 31: To a suspension of compound 25 (2.55 g, 5 mmol) in CH₂Cl₂ (20 mL) at 0°C was added triethylamine (2.8 mL, 20 mmol), followed by TMSCl (1.26 mL, 10 mmol). The
30 mixture was stirred at 0°C for 30 mins, and warmed to 25°C and stirred for additional 1 hr. Concentration gave a yellow solid. The yellow solid was dissolved in acetonitrile (30 mL) and cooled to 0°C. To this solution was added DMAP (1.22 g, 10 mmol) and Bisfurancarbonate (1.48 g, 5 mmol). The reaction mixture was stirred at 0°C for 2 hrs and for

additional 1 hr at 25°C. Acetonitrile was removed under reduced pressure. The mixture was diluted with EtOAc, and washed with 5% citric acid (2x), water (2x), and brine (1x), and dried over MgSO₄. Concentration gave a yellow solid. The yellow solid was dissolved in THF (40 mL), and acetic acid (1.3 mL, 20 mmol) and tetrabutylammonium fluoride (8mL, 1.0 N, 8mmol) were added. The mixture was stirred for 20 mins, and THF was removed under reduced pressure. Purification by flash column chromatography (hexenes/EtOAc = 1/1) gave compound 31 (1.5 g).

Example 32

Compound 32: To a solution of compound 31 (3.04 g, 5.1 mmol) in THF (75 mL) was added Cs₂CO₃ (3.31 g, 10.2 mmol), followed by a solution of triflate (3.24 g, 7.65 mmol) in THF (2 mL). The reaction mixture was stirred for 1.5 hrs, and THF was removed under reduced pressure. The mixture was diluted with EtOAc, and washed with water (3x) and brine (1x), and dried over MgSO₄. Purification by flash column chromatography (hexanes/EtOAc = 1/1 to 1/3) gave compound 32 (2.4 g): ¹H NMR (CDCl₃) δ 8.17 (2 H, d, J = 8.5 Hz), 7.70 (2 H, J = 9.2 Hz), 7.43 (2 H, d, J = 8.5 Hz), 7.37 (10 H, m), 6.99 (2 H, d, J = 9.2 Hz), 5.66 (1 H, d, J = 5.2 Hz), 5.15 (4 H, m), 5.05 (2 H, m), 4.26 (2 H, d, J = 10.2 Hz), 3.9-3.8 (4 H, m), 3.75 (2 H, m), 3.2-2.8 (7 H, m), 1.82 (1 H, m), 1.62 (2 H, m), 0.92 (6 H, m).

Example 33

Compound 33: To a solution of compound 32 (45 mg) in acetic acid (3 mL) was added zinc (200 mg). The mixture was stirred for 5 hrs. Celite was added, and the mixture was filtered and washed with EtOAc. The solution was concentrated to dryness and diluted with EtOAc. The organic phase was washed with 0.5 N NaOH solution, water, and brine, and dried over MgSO₄. Purification by flash column chromatography (CH₂Cl₂/isopropanol = 100/5) gave compound 33 (25 mg): ¹H NMR (CDCl₃) δ 7.67 (2 H, d, J = 8.8 Hz), 7.36 (10 H, m), 6.98 (4 H, m), 6.60 (2 H, d, J = 8.0 Hz), 5.67 (1 H, d, J = 4.9 Hz), 5.12 (4 H, m), 5.05 (1 H, m), 4.90 (1 H, m), 4.24 (2 H, d, J = 10.4 Hz), 4.0-3.6 (6 H, m), 3.12 (1 H, m), 3.95 (4 H, m), 2.75 (2 H, m), 1.80 (1 H, m), 1.2 (2 H, m), 0.9 (6 H, m).

Example 34

Compound 34: To a solution of compound 32 (2.4 g) in ethanol (140 mL) was added 10% Pd-C (1.0 g). The mixture was hydrogenated for 14 hrs. Celite was added, and the mixture

was stirred for 5 mins. The slurry was filtered through a pad of celite, and washed with pyridine. Concentration under reduced pressure gave compound 34: ^1H NMR (DMSO-d_6) δ 7.67 (2 H, d, $J = 8.9$ Hz), 7.14 (2 H, d, $J = 8.9$ Hz), 6.83 (2 H, d, $J = 8.0$ Hz), 6.41 (2 H, d, $J = 8.0$ Hz), 5.51 (1 H, d, $J = 5.2$ Hz), 5.0-4.8 (2 H, m), 4.15 (2 H, d, $J = 10.0$ Hz), 3.9-3.2 (8 H, m), 3.0 (2 H, m), 2.8 (4 H, m), 2.25 (1 H, m), 1.4 (2 H, m), 0.8 (6 H, m).

Example 35

Compound 35: Compound 34 (1.62 g, 2.47 mmol) and L-alanine butyl ester hydrochloride (2.69 g, 14.8 mmol) were coevaporated with pyridine (2x). The mixture was dissolved in pyridine (12 mL) and diisopropylethylamine (2.6 mL, 14.8 mmol) was added. To above mixture was added a solution of Aldrithiol (3.29 g, 14.8 mmol) and triphenylphosphine (3.88 g, 14.8 g) in pyridine (12 mL). The reaction mixture was stirred for 20 hrs, and solvents were evaporated under reduced pressure. The mixture was diluted with ethyl acetate, and was washed with 0.5 N NaOH solution (2x), water (2x), and brine, and dried over MgSO_4 .

Concentration under reduced pressure gave a yellow oil, which was purified by flash column chromatography ($\text{CH}_2\text{Cl}_2/\text{MeOH} = 100/5$ to $100/15$) to afford compound 35 (1.17 g): ^1H NMR (CDCl_3) δ 7.70 (2 H, d, $J = 8.6$ Hz), 7.05 (2 H, d, $J = 8.6$ Hz), 6.99 (2 H, d, $J = 8.0$ Hz), 6.61 (2 H, d, $J = 8.0$ Hz), 5.67 (1 H, d, $J = 5.2$ Hz), 5.05 (1 H, m), 4.96 (1 H, m), 4.28 (2 H, m), 4.10 (6 H, m), 4.0-3.6 (6 H, m), 3.12 (2 H, m), 2.92 (3 H, m), 2.72 (2 H, m), 1.82 (1 H, m), 1.75-1.65 (2 H, m), 1.60 (4 H, m), 1.43 (6 H, m), 1.35 (4 H, m), 0.91 (12 H, m).

Example 36

Compound 37: Compound 36 (100 mg, 0.15 mmol) and L-alanine butyl ester hydrochloride (109 mg, 0.60 mmol) were coevaporated with pyridine (2x). The mixture was dissolved in pyridine (1 mL) and diisopropylethylamine (105 μL , 0.6 mmol) was added. To above mixture was added a solution of Aldrithiol (100 mg, 0.45 mmol) and triphenylphosphine (118 mg, 0.45 mmol) in pyridine (1 mL). The reaction mixture was stirred for 20 hrs, and solvents were evaporated under reduced pressure. The mixture was diluted with ethyl acetate, and was washed with water (2x), and brine, and dried over MgSO_4 . Concentration under reduced pressure gave an oil, which was purified by flash column chromatography ($\text{CH}_2\text{Cl}_2/\text{MeOH} = 100/5$ to $100/15$) to afford compound 37 (21 mg): ^1H NMR (CDCl_3) δ 7.71 (2 H, d, $J = 8.8$ Hz), 7.15 (2 H, d, $J = 8.2$ Hz), 7.01 (2 H, d, $J = 8.8$ Hz), 6.87 (2 H, d, $J = 8.2$ Hz), 5.66 (1 H, d, $J = 5.2$ Hz), 5.03 (1 H, m), 4.95 (1 H, m), 4.2-4.0 (8 H, m), 3.98 (1 H, m), 3.89 (3 H, s),

3.88-3.65 (5 H, m), 3.15 (1 H, m), 2.98 (4 H, m), 2.82 (2 H, m), 1.83 (1 H, m), 1.63 (4 H, m), 1.42 (6 H, m), 1.35 (4 H, m), 0.95 (12 H, m).

Example 37

5 Compound 38: Compound 36 (100 mg, 0.15 mmol) and L-leucine ethyl ester hydrochloride (117 mg, 0.60 mmol) were coevaporated with pyridine (2x). The mixture was dissolved in pyridine (1 mL) and diisopropylethylamine (105 μ L, 0.6 mmol) was added. To above mixture was added a solution of Aldrithiol (100 mg, 0.45 mmol) and triphenylphosphine (118 mg, 0.45 mmol) in pyridine (1 mL). The reaction mixture was stirred for 20 hrs, and solvents
10 were evaporated under reduced pressure. The mixture was diluted with ethyl acetate, and was washed with water (2x), and brine, and dried over MgSO_4 . Concentration under reduced pressure gave an oil, which was purified by flash column chromatography ($\text{CH}_2\text{Cl}_2/\text{MeOH} = 100/5$ to $100/15$) to afford compound 38 (12 mg): ^1H NMR (CDCl_3) δ 7.72 (2 H, d, $J = 8.5$ Hz), 7.14 (2 H, d, $J = 8.0$ Hz), 7.00 (2 H, d, $J = 8.5$ Hz), 6.86 (2 H, d, $J = 8.0$ Hz), 5.66 (1 H,
15 d, $J = 5.2$ Hz), 5.05 (1 H, m), 4.95 (1 H, m), 4.2-4.0 (8 H, m), 4.0-3.68 (6 H, m), 3.88 (3 H, s), 3.2-2.9 (5 H, m), 2.80 (2 H, m), 1.80 (1 H, m), 1.65 (4 H, m), 1.65-1.50 (4 H, m), 1.24 (6 H, m), 0.94 (18 H, m).

Example 38

20 Compound 39: Compound 36 (100 mg, 0.15 mmol) and L-leucine butyl ester hydrochloride (117 mg, 0.60 mmol) were coevaporated with pyridine (2x). The mixture was dissolved in pyridine (1 mL) and diisopropylethylamine (105 μ L, 0.6 mmol) was added. To above mixture was added a solution of Aldrithiol (100 mg, 0.45 mmol) and triphenylphosphine (118 mg, 0.45 mmol) in pyridine (1 mL). The reaction mixture was stirred for 20 hrs, and solvents
25 were evaporated under reduced pressure. The mixture was diluted with ethyl acetate, and was washed with water (2x), and brine, and dried over MgSO_4 . Concentration under reduced pressure gave an oil, which was purified by flash column chromatography ($\text{CH}_2\text{Cl}_2/\text{MeOH} = 100/5$ to $100/15$) to afford compound 39 (32 mg): ^1H NMR (CDCl_3) δ 7.72 (2 H, d, $J = 8.8$ Hz), 7.15 (2 H, d, $J = 8.0$ Hz), 7.0 (2 H, d, $J = 8.8$ Hz), 6.89 (2 H, d, $J = 8.0$ Hz), 5.66 (1 H, d,
30 $J = 4.3$ Hz), 5.07 (1 H, m), 4.94 (1 H, m), 4.2-4.0 (8 H, m), 3.89 (3 H, s), 4.0-3.6 (6 H, m), 3.2-2.9 (5 H, m), 2.8 (2 H, m), 1.81 (1 H, m), 1.78-1.44 (10 H, m), 1.35 (4 H, m), 0.95 (24 H, m).

Example 39

Compound 41: Compound 40 (82 mg, 0.1 mmol) and L-alanine isopropyl ester hydrochloride (92 mg, 0.53 mmol) were coevaporated with pyridine (2x). The mixture was dissolved in pyridine (1 mL) and diisopropylethylamine (136 μ L, 0.78 mmol) was added. To
5 above mixture was added a solution of Aldrithiol (72 mg, 0.33 mmol) and triphenylphosphine (87 mg, 0.33 mmol) in pyridine (1 mL). The reaction mixture was stirred at 75°C for 20 hrs, and solvents were evaporated under reduced pressure. The mixture was diluted with ethyl acetate, and was washed with water (2x), and brine, and dried over MgSO₄. Concentration under reduced pressure gave an oil, which was purified by flash column chromatography
10 (CH₂Cl₂/MeOH = 100/1 to 100/3) to afford compound 41 (19 mg): ¹H NMR (CDCl₃) δ 7.71 (2 H, d, J = 8.9 Hz), 7.2-7.35 (5 H, m), 7.15 (2 H, m), 7.01 (2 H, d, J = 8.9 Hz), 6.87 (2 H, m), 5.65 (1 H, d, J = 5.4 Hz), 5.05-4.93 (2 H, m), 4.3 (2 H, m), 4.19 (1 H, m), 3.98 (1 H, m), 3.88 (3 H, s), 3.80 (2 H, m), 3.70 (3 H, m), 3.18 (1 H, m), 2.95 (4 H, m), 2.78 (2 H, m), 1.82 (1 H, m), 1.62 (2 H, m), 1.35 (3 H, m), 1.25-1.17 (6 H, m), 0.93 (3 H, d, J = 6.4 Hz), 0.88 (3 H, d, J
15 = 6.4 Hz).

Example 40

Compound 42: Compound 40 (100 mg, 0.13 mmol) and L-glycine butyl ester hydrochloride (88 mg, 0.53 mmol) were coevaporated with pyridine (2x). The mixture was dissolved in
20 pyridine (1 mL) and diisopropylethylamine (136 μ L, 0.78 mmol) was added. To above mixture was added a solution of Aldrithiol (72 mg, 0.33 mmol) and triphenylphosphine (87 mg, 0.33 mmol) in pyridine (1 mL). The reaction mixture was stirred at 75°C for 20 hrs, and solvents were evaporated under reduced pressure. The mixture was diluted with ethyl acetate, and was washed with water (2x), and brine, and dried over MgSO₄. Concentration
25 under reduced pressure gave an oil, which was purified by flash column chromatography (CH₂Cl₂/MeOH = 100/1 to 100/3) to afford compound 42 (18 mg): ¹H NMR (CDCl₃) δ 7.71 (2 H, d, J = 9.2 Hz), 7.35-7.24 (5 H, m), 7.14 (2 H, m), 7.00 (2 H, d, J = 8.8 Hz), 6.87 (2 H, m), 5.65 (1 H, d, J = 5.2 Hz), 5.04 (1 H, m), 4.92 (1 H, m), 4.36 (2 H, m), 4.08 (2 H, m), 3.95 (3 H, m), 3.88 (3 H, s), 3.80 (2 H, m), 3.76 (3 H, m), 3.54 (1 H, m), 3.15 (1 H, m), 2.97 (4 H,
30 m), 2.80 (2 H, m), 1.82 (1 H, m), 1.62 (4 H, m), 1.35 (2 H, m), 0.9 (9 H, m).

Example Section H

Example 1

Sulfonamide 1: To a suspension of epoxide (20 g, 54.13 mmol) in 2-propanol (250 mL) was
5 added isobutylamine (54 mL, 541 mmol) and the solution was refluxed for 30 min. The
solution was evaporated under reduced pressure and the crude solid was dissolved in CH₂Cl₂
(250 mL) and cooled to 0°C. Triethylamine (15.1 mL, 108.26 mmol) was added followed by
the addition of 4-nitrobenzenesulfonyl chloride (12 g, 54.13 mmol) and the solution was
10 stirred for 40 min at 0°C, warmed to room temperature for 2 h, and evaporated under reduced
pressure. The residue was partitioned between EtOAc and saturated NaHCO₃. The organic
phase was washed with saturated NaCl, dried with Na₂SO₄, filtered, and evaporated under
reduced pressure. The crude product was recrystallized from EtOAc/hexane to give the
sulfonamide (30.59 g, 90%) as an off-white solid.

Example 2

Phenol 2: A solution of sulfonamide 1 (15.58 g, 24.82 mmol) in EtOH (450 mL) and CH₂Cl₂
(60 mL) was treated with 10% Pd/C (6 g). The suspension was stirred under H₂ atmosphere
(balloon) at room temperature for 24 h. The reaction mixture was filtered through a plug of
celite and concentrated under reduced pressure. The crude product was purified by column
20 chromatography on silica gel (6% MeOH/CH₂Cl₂) to give the phenol (11.34 g, 90%) as a
white solid.

Example 3

Dibenzylphosphonate 3: To a solution of phenol 2 (18.25 g, 35.95 mmol) in CH₃CN (200
25 mL) was added Cs₂CO₃ (23.43 g, 71.90 mmol) and triflate (19.83 g, 46.74 mmol). The
reaction mixture was stirred at room temperature for 1 h and the solvent was evaporated
under reduced pressure. The residue was partitioned between EtOAc and saturated NaCl.
The organic phase was dried with Na₂SO₄, filtered, and evaporated under reduced pressure.
The crude product was purified by column chromatography on silica gel (2/1-EtOAc/hexane)
30 to give the dibenzylphosphonate (16.87 g, 60%) as a white solid.

Example 4

Amine 4: A solution of dibenzylphosphonate (16.87 g, 21.56 mmol) in CH_2Cl_2 (60 mL) at 0°C was treated with trifluoroacetic acid (30 mL). The solution was stirred for 30 min at 0°C and then warmed to room temperature for an additional 30 min. Volatiles were evaporated under reduced pressure and the residue was partitioned between EtOAc and 0.5 N NaOH.

- 5 The organic phase was washed with 0.5 N NaOH (2x), water (2x), saturated NaCl, dried with Na_2SO_4 , filtered, and evaporated under reduced pressure to give the amine (12.94 g, 88%) as a white solid.

Example 5

- 10 Carbonate 5: To a solution of (S)-(+)-3-hydroxytetrahydrofuran (5.00 g, 56.75 mmol) in CH_2Cl_2 (80 mL) was added triethylamine (11.86 mL, 85.12 mmol) and bis(4-nitrophenyl)carbonate (25.90 g, 85.12 mmol). The reaction mixture was stirred at room temperature for 24 h and partitioned between CH_2Cl_2 and saturated NaHCO_3 . The CH_2Cl_2 layer was dried with Na_2SO_4 , filtered, and concentrated. The crude product was purified by
15 column chromatography on silica gel (2/1-EtOAc/hexane) to give the carbonate (8.62 g, 60%) as a pale yellow oil which solidified upon refrigerating.

Example 6

Carbamate 6: Two methods have been used.

- 20 Method 1: To a solution of 4 (6.8 g, 9.97 mmol) and 5 (2.65 g, 10.47 mmol) in CH_3CN (70 mL) at 0°C was added 4-(dimethylamino)pyridine (2.44 g, 19.95 mmol). The reaction mixture was stirred at 0°C for 3 h and concentrated. The residue was dissolved in EtOAc and washed with 0.5 N NaOH, saturated NaHCO_3 , H_2O , dried with Na_2SO_4 , filtered, and concentrated. The crude product was purified by column chromatography on silica gel (3%
25 2-propanol/ CH_2Cl_2) to give the carbamate (3.97 g, 50%) as a pale yellow solid.

- Method 2: To a solution of 4 (6.0 g, 8.80 mmol) and 5 (2.34 g, 9.24 mmol) in CH_3CN (60 mL) at 0°C was added 4-(dimethylamino)pyridine (0.22 g, 1.76 mmol) and N, N-diisopropylethylamine (3.07 mL, 17.60 mmol). The reaction mixture was stirred at 0°C for 1
30 h and warmed to room temperature overnight. The solvent was evaporated under reduced pressure. The crude product was dissolved in EtOAc and washed with 0.5 N NaOH, saturated NaHCO_3 , H_2O , dried with Na_2SO_4 , filtered, and concentrated. The crude product

was purified by column chromatography on silica gel (3% 2-propanol/CH₂Cl₂) to give the carbamate (3.85 g, 55%) as a pale yellow solid.

Example 7

- 5 Phosphonic Acid 7: To a solution of 6 (7.52 g, 9.45 mmol) in MeOH (350 mL) was added 10% Pd/C (3 g). The suspension was stirred under H₂ atmosphere (balloon) at room temperature for 48 h. The reaction mixture was filtered through a plug of celite. The filtrate was concentrated and dried under vacuum to give the phosphonic acid (5.24 g, 90%) as a white solid.

10

Example 8

- Cbz Amide 8: To a solution of 7 (5.23 g, 8.50 mmol) in CH₃CN (50 mL) was added N, O-bis(trimethylsilyl)acetamide (16.54 mL, 68 mmol) and then heated to 70°C for 3 h. The reaction mixture was cooled to room temperature and concentrated. The residue was co-
15 evaporated with toluene and dried under vacuum to afford the silylated intermediate which was used directly without any further purification. To a solution of the silylated intermediate in CH₂Cl₂ (40 mL) at 0°C was added pyridine (1.72 mL, 21.25 mmol) and benzyl chloroformate (1.33 mL, 9.35 mmol). The reaction mixture was stirred at 0°C for 1 h and warmed to room temperature overnight. A solution of MeOH (50 mL) and 1% aqueous HCl
20 (150 mL) was added at 0°C and stirred for 30 min. CH₂Cl₂ was added and two layers were separated. The organic layer was dried with Na₂SO₄, filtered, concentrated, co-evaporated with toluene, and dried under vacuum to give the Cbz amide (4.46 g, 70%) as an off-white solid.

25 Example 9

- Diphenylphosphonate 9: A solution of 8 (4.454 g, 5.94 mmol) and phenol (5.591 g, 59.4 mmol) in pyridine (40 mL) was heated to 70°C and 1,3-dicyclohexylcarbodiimide (4.903 g, 23.76 mmol) was added. The reaction mixture was stirred at 70°C for 4 h and cooled to room temperature. EtOAc was added and the side product 1,3-dicyclohexyl urea was filtered off.
30 The filtrate was concentrated and dissolved in CH₃CN (20 mL) at 0°C. The mixture was treated with DOWEX 50W x 8-400 ion-exchange resin and stirred for 30 min at 0°C. The resin was filtered off and the filtrate was concentrated. The crude product was purified by

column chromatography on silica gel (4% 2-propanol/CH₂Cl₂) to give the diphenylphosphonate (2.947 g, 55%) as a white solid.

Example 10

5 Monophosphonic Acid 10: To a solution of 9 (2.945 g, 3.27 mmol) in CH₃CN (25 mL) at 0°C was added 1N NaOH (8.2 mL, 8.2 mmol). The reaction mixture was stirred at 0°C for 1 h. DOWEX 50W x 8-400 ion-exchange resin was added and the reaction mixture was stirred for 30 min at 0°C. The resin was filtered off and the filtrate was concentrated and co-
10 evaporated with toluene. The crude product was triturated with EtOAc/hexane (1/2) to give the monophosphonic acid (2.427 g, 90%) as a white solid.

Example 11

Cbz Protected Monophosphoamidate 11: A solution of 10 (2.421 g, 2.93 mmol) and L-alanine isopropyl ester hydrochloride (1.969 g, 11.73 mmol) in pyridine (20 mL) was heated
15 to 70°C and 1,3-dicyclohexylcarbodiimide (3.629 g, 17.58 mmol) was added. The reaction mixture was stirred at 70°C for 2 h and cooled to room temperature. The solvent was evaporated under reduced pressure and the residue was partitioned between EtOAc and 0.2 N HCl. The EtOAc layer was washed with 0.2 N HCl, H₂O, saturated NaHCO₃, dried with Na₂SO₄, filtered, and concentrated. The crude product was purified by column
20 chromatography on silica gel (4% 2-propanol/CH₂Cl₂) to give the monoamidate (1.569 g, 57%) as a white solid.

Example 12

Monophosphoamidate 12: To a solution of 11 (1.569 g, 1.67 mmol) in EtOAc (80 mL) was
25 added 10% Pd/C (0.47 g). The suspension was stirred under H₂ atmosphere (balloon) at room temperature overnight. The reaction mixture was filtered through a plug of celite. The filtrate was concentrated and the crude product was purified by column chromatography on silica gel (CH₂Cl₂ to 1-8% 2-propanol/CH₂Cl₂) to give the monophosphoamidate 12a (1.12 g, 83%, GS 108577, 1:1 diastereomeric mixture A/B) as a white solid: ¹H NMR (CDCl₃) δ 7.45
30 (dd, 2H), 7.41-7.17 (m, 7H), 6.88 (dd, 2H), 6.67 (d, J = 8.4 Hz, 2H), 5.16 (broad s, 1H), 4.95 (m, 1H), 4.37-4.22 (m, 5H), 3.82-3.67 (m, 7H), 2.99-2.70 (m, 6H), 2.11-1.69 (m, 3H), 1.38 (m, 3H), 1.19 (m, 6H), 0.92 (d, J = 6.3 Hz, 3H), 0.86 (d, J = 6.3 Hz, 3H); ³¹P NMR (CDCl₃) δ 20.5, 19.6. 12b (29 mg, 2%, GS108578, diastereomer A) as a white solid: ¹H NMR (CDCl₃)

δ 7.43 (d, $J = 7.8$ Hz, 2H), 7.35-7.17 (m, 7H), 6.89 (d, $J = 8.4$ Hz, 2H), 6.67 (d, $J = 8.4$ Hz, 2H), 5.16 (broad s, 1H), 4.96 (m, 1H), 4.38-4.32 (m, 4H), 4.20 (m, 1H), 3.82-3.69 (m, 7H), 2.99-2.61 (m, 6H), 2.10 (m, 1H), 1.98 (m, 1H), 1.80 (m, 1H), 1.38 (d, $J = 7.2$ Hz, 3H), 1.20 (d, $J = 6.3$ Hz, 6H), 0.92 (d, $J = 6.3$ Hz, 3H), 0.86 (d, $J = 6.3$ Hz, 3H); ^{31}P NMR (CDCl_3) δ

5 20.5. 12c (22 mg, 1.6%, **GS 108579**, diastereomer B) as a white solid: ^1H NMR (CDCl_3) δ 7.45 (d, $J = 8.1$ Hz, 2H), 7.36-7.20 (m, 7H), 6.87 (d, $J = 8.7$ Hz, 2H), 6.67 (d, $J = 8.4$ Hz, 2H), 5.15 (broad s, 1H), 4.95 (m, 1H), 4.34-4.22 (m, 5H), 3.83-3.67 (m, 7H), 2.99-2.64 (m, 6H), 2.11-1.68 (m, 3H), 1.33 (d, $J = 6.9$ Hz, 3H), 1.20 (d, $J = 6.0$ Hz, 6H), 0.92 (d, $J = 6.3$ Hz, 3H), 0.86 (d, $J = 6.3$ Hz, 3H); ^{31}P NMR (CDCl_3) δ 19.6.

10

Example 13

Sulfonamide 13: To a suspension of epoxide (1.67 g, 4.52 mmol) in 2-propanol (25 mL) was added isobutylamine (4.5 mL, 45.2 mmol) and the solution was refluxed for 30 min. The solution was evaporated under reduced pressure and the crude solid was dissolved in CH_2Cl_2 (20 mL) and cooled to 0°C . Triethylamine (1.26 mL, 9.04 mmol) was added followed by the treatment of 3-nitrobenzenesulfonyl chloride (1.00 g, 4.52 mmol). The solution was stirred for 40 min at 0°C , warmed to room temperature for 2 h, and evaporated under reduced pressure. The residue was partitioned between EtOAc and saturated NaHCO_3 . The organic phase was washed with saturated NaCl, dried with Na_2SO_4 , filtered, and evaporated under reduced pressure. The crude product was purified by column chromatography on silica gel (1/1-EtOAc/hexane) to give the sulfonamide (1.99 g, 70%) as a white solid.

20

Example 14

Phenol 14: Sulfonamide 13 (1.50 g, 2.39 mmol) was suspended in HOAc (40 mL) and concentrated HCl (20 mL) and heated to reflux for 3 h. The reaction mixture was cooled to room temperature and concentrated under reduced pressure. The crude product was partitioned between 10% MeOH/ CH_2Cl_2 and saturated NaHCO_3 . The organic layers were washed with NaHCO_3 , H_2O , dried with Na_2SO_4 , filtered, and concentrated to give a yellow solid. The crude product was dissolved in CHCl_3 (20 mL) and treated with triethylamine (0.9 mL, 6.45 mmol) followed by the addition of Boc_2O (0.61 g, 2.79 mmol). The reaction mixture was stirred at room temperature for 6 h. The product was partitioned between CHCl_3 and H_2O . The CHCl_3 layer was washed with NaHCO_3 , H_2O , dried with Na_2SO_4 , filtered, and concentrated. The crude product was purified by column chromatography on silica gel (1-5%

30

MeOH/CH₂Cl₂) to give the phenol (0.52 g, 45%) as a pale yellow solid.

Example 15

Dibenzylphosphonate 15: To a solution of phenol 14 (0.51 g, 0.95 mmol) in CH₃CN (8 mL) was added Cs₂CO₃ (0.77 g, 2.37 mmol) and triflate (0.8 g, 1.90 mmol). The reaction mixture was stirred at room temperature for 1.5 h and the solvent was evaporated under reduced pressure. The residue was partitioned between EtOAc and saturated NaCl. The organic phase was dried Na₂SO₄, filtered, and evaporated under reduced pressure. The crude product was purified by column chromatography on silica gel (3% MeOH/CH₂Cl₂) to give the dibenzylphosphonate (0.62 g, 80%) as a white solid.

Example 16

Amine 16: A solution of dibenzylphosphonate 15 (0.61 g, 0.75 mmol) in CH₂Cl₂ (8 mL) at 0°C was treated with trifluoroacetic acid (2 mL). The solution was stirred for 30 min at 0°C and then warmed to room temperature for an additional 30 min. Volatiles were evaporated under reduced pressure and the residue was partitioned between EtOAc and 0.5 N NaOH. The organic phase was washed with 0.5 N NaOH (2x), water (2x), saturated NaCl, dried (Na₂SO₄), filtered, and evaporated under reduced pressure to give the amine (0.48 g, 90%) which was used directly without any further purification.

Example 17

Carbamate 17: To a solution of amine 16 (0.48 g, 0.67 mmol) in CH₃CN (8 mL) at 0°C was treated with (3R, 3aR, 6aS)-hexahydrofuro[2, 3-*b*]furan-2-yl 4-nitrophenyl carbonate (0.2 g, 0.67 mmol, prepared according to Ghosh et al. J. Med. Chem. 1996, 39, 3278.) and 4-(dimethylamino)pyridine (0.17 g, 1.34 mmol). After stirring for 2 h at 0°C, the reaction solvent was evaporated under reduced pressure and the residue was partitioned between EtOAc and 0.5 N NaOH. The organic phase was washed with 0.5N NaOH (2 x), 5% citric acid (2 x), saturated NaHCO₃, dried with Na₂SO₄, filtered, and evaporated under reduced pressure. The crude product was purified by column chromatography on silica gel (3% 2-propanol/CH₂Cl₂) to give the carbamate (0.234 g, 40%) as a white solid.

Example 18

Aniline 18: To a solution of carbamate 17 (78 mg, 0.09 mmol) in 2 mL HOAc was added zinc powder. The reaction mixture was stirred at room temperature for 1.5 h and filtered through a small plug of celite. The filtrate was concentrated and co-evaporated with toluene. The crude product was purified by column chromatography on silica gel (5% 2-propanol/CH₂Cl₂) to give the aniline (50 mg, 66%) as a white solid.

Example 19

Phosphonic Acid 19: To a solution of aniline (28 mg, 0.033 mmol) in MeOH (1 mL) and HOAc (0.5 mL) was added 10% Pd/C (14 mg). The suspension was stirred under H₂ atmosphere (balloon) at room temperature for 6 h. The reaction mixture was filtered through a small plug of celite. The filtrate was concentrated, co-evaporated with toluene, and dried under vacuum to give the phosphonic acid (15 mg, 68%, **GS 17424**) as a white solid: ¹H NMR (DMSO-d₆) δ 7.16-6.82 (m, 8H), 5.50 (d, 1H), 4.84 (m, 1H), 3.86-3.37 (m, 9H), 2.95-2.40 (m, 6H), 1.98 (m, 1H), 1.42-1.23 (m, 2H), 0.84 (d, J = 6.3 Hz, 3H), 0.79 (d, J = 6.3 Hz, 3H). MS (ESI) 657 (M-H).

Example 20

Phenol 21: A suspension of aminohydrobromide salt 20 (22.75 g, 44 mmol) in CH₂Cl₂ (200 mL) at 0°C was treated with triethylamine (24.6 mL, 176 mmol) followed by slow addition of chlorotrimethylsilane (11.1 mL, 88 mmol). The reaction mixture was stirred at 0°C for 30 min and warmed to room temperature for 1 h. The solvent was removed under reduced pressure to give a yellow solid. The crude product was dissolved in CH₂Cl₂ (300 mL) and treated with triethylamine (18.4 mL, 132 mmol) and Boc₂O (12 g, 55 mmol). The reaction mixture was stirred at room temperature overnight. The product was partitioned between CH₂Cl₂ and H₂O. The CH₂Cl₂ layer was washed with NaHCO₃, H₂O, dried with Na₂SO₄, filtered, and concentrated. The crude product was dissolved in THF (200 mL) and treated with 1.0 M TBAF (102 mL, 102 mmol) and HOAc (13 mL). The reaction mixture was stirred at room temperature for 1 h and concentrated under reduced pressure. The residue was partitioned between CH₂Cl₂ and H₂O, dried with Na₂SO₄, filtered, and concentrated. The crude product was purified by column chromatography on silica gel (1-3% 2-propanol/CH₂Cl₂) to give the phenol (13.75 g, 58%) as a white solid.

Example 21

Dibenzylphosphonate 22: To a solution of phenol 21 (13.70 g, 25.48 mmol) in THF (200 mL) was added Cs_2CO_3 (16.61 g, 56.96 mmol) and triflate (16.22 g, 38.22 mmol). The reaction mixture was stirred at room temperature for 1 h and the solvent was evaporated under reduced pressure. The residue was partitioned between EtOAc and saturated NaCl.

- 5 The organic phase was dried with Na_2SO_4 , filtered, and evaporated under reduced pressure. The crude product was purified by column chromatography on silica gel (3% MeOH/ CH_2Cl_2) to give the dibenzylphosphonate (17.59 g, 85%) as a white solid.

Example 22

- 10 Amine 23: A solution of dibenzylphosphonate 22 (17.58 g, 21.65 mmol) in CH_2Cl_2 (60 mL) at 0°C was treated with trifluoroacetic acid (30 mL). The solution was stirred for 30 min at 0°C and then warmed to room temperature for an additional 1.5 h. Volatiles were evaporated under reduced pressure and the residue was partitioned between EtOAc and 0.5 N NaOH. The organic phase was washed with 0.5 N NaOH (2x), water (2x), saturated NaCl, dried with
- 15 Na_2SO_4 , filtered, and evaporated under reduced pressure to give the amine (14.64 g, 95%) which was used directly without any further purification.

Example 23

- Carbamate 24: To a solution of amine 23 (14.64 g, 20.57 mmol) in CH_3CN (200 mL) at 0°C
- 20 was treated with (3R, 3aR, 6aS)-hexahydrofuro[2, 3-b]furan-2-yl 4-nitrophenyl carbonate (6.07 g, 20.57 mmol, prepared according to Ghosh et al., J. Med. Chem. 1996, 39, 3278.) and 4-(dimethylamino)pyridine (5.03 g, 41.14mmol). After stirring for 2 h at 0°C, the reaction solvent was evaporated under reduced pressure and the residue was partitioned between EtOAc and 0.5 N NaOH. The organic phase was washed with 0.5N NaOH (2 x), 5% citric
- 25 acid (2 x), saturated NaHCO_3 , dried with Na_2SO_4 , filtered, and evaporated under reduced pressure. The crude product was purified by column chromatography on silica gel (3% 2-propanol/ CH_2Cl_2) to give the carbamate (10 g, 56%) as a white solid.

Example 24

- 30 Phosphonic Acid 25: To a solution of carbamate 24 (8 g, 9.22 mmol) in EtOH (500 mL was added 10% Pd/C (4 g). The suspension was stirred under H_2 atmosphere (balloon) at room temperature for 30 h. The reaction mixture was filtered through a plug of celite. The celite paste was suspended in pyridine and stirred for 30 min and filtered. This process was

repeated twice. The combined solution was concentrated under reduced pressure to give the phosphonic acid (5.46 g, 90%) as an off-white solid.

Example 25

5 Cbz Amide 26: To a solution of 25 (5.26 g, 7.99 mmol) in CH₃CN (50 mL) was added N, O-bis(trimethylsilyl)acetamide (15.6 mL, 63.92 mmol) and then heated to 70°C for 3 h. The reaction mixture was cooled to room temperature and concentrated. The residue was co-evaporated with toluene and dried under vacuum to afford the silylated intermediate which was used directly without any further purification. To a solution of the silylated intermediate
10 in CH₂Cl₂ (40 mL) at 0°C was added pyridine (1.49 mL, 18.38 mmol) and benzyl chloroformate (1.25 mL, 8.79 mmol). The reaction mixture was stirred at 0°C for 1 h and warmed to room temperature overnight. A solution of MeOH (50 mL) and 1% aqueous HCl (150 mL) was added at 0°C and stirred for 30 min. CH₂Cl₂ was added and two layers were separated. The organic layer was dried with Na₂SO₄, filtered, concentrated, co-evaporated
15 with toluene, and dried under vacuum to give the Cbz amide (4.43 g, 70%) as an off-white solid.

Example 26

Diphenylphosphonate 27: A solution of 26 (4.43 g, 5.59 mmol) and phenol (4.21 g, 44.72
20 mmol) in pyridine (40 mL) was heated to 70°C and 1,3-dicyclohexylcarbodiimide (4.62 g, 22.36 mmol) was added. The reaction mixture was stirred at 70°C for 36 h and cooled to room temperature. EtOAc was added and the side product 1,3-dicyclohexyl urea was filtered off. The filtrate was concentrated and dissolved in CH₃CN (20 mL) at 0°C. The mixture was treated with DOWEX 50W x 8-400 ion-exchange resin and stirred for 30 min at 0°C. The
25 resin was filtered off and the filtrate was concentrated. The crude product was purified by column chromatography on silica gel (2/1-EtOAc/hexane to EtOAc) to give the diphenylphosphonate (2.11 g, 40%) as a pale yellow solid.

Example 27

30 Monophosphonic Acid 28: To a solution of 27 (2.11 g, 2.24 mmol) in CH₃CN (15 mL) at 0°C was added 1N NaOH (5.59 mL, 5.59 mmol). The reaction mixture was stirred at 0°C for 1 h. DOWEX 50W x 8-400 ion-exchange resin was added and the reaction mixture was stirred for 30 min at 0°C. The resin was filtered off and the filtrate was concentrated and co-

evaporated with toluene. The crude product was triturated with EtOAc/hexane (1/2) to give the monophosphonic acid (1.75 g, 90%) as a white solid.

Example 28

- 5 Cbz Protected Monophosphoamidate 29: A solution of 28 (1.54 g, 1.77 mmol) and L-alanine isopropyl ester hydrochloride (2.38 g, 14.16 mmol) in pyridine (15 mL) was heated to 70°C and 1,3-dicyclohexylcarbodiimide (2.20 g, 10.62 mmol) was added. The reaction mixture was stirred at 70°C overnight and cooled to room temperature. The solvent was removed under reduced pressure and the residue was partitioned between EtOAc and 0.2 N HCl. The
- 10 EtOAc layer was washed with 0.2 N HCl, H₂O, saturated NaHCO₃, dried with Na₂SO₄, filtered, and concentrated. The crude product was purified by column chromatography on silica gel (3% MeOH/CH₂Cl₂) to give the monophosphoamidate (0.70g, 40%) as an off-white solid.

Example 29

- 15 Monophosphoamidate 30a-b: To a solution of 29 (0.70 g, 0.71 mmol) in EtOH (10 mL) was added 10% Pd/C (0.3 g). The suspension was stirred under H₂ atmosphere (balloon) at room temperature for 6 h. The reaction mixture was filtered through a small plug of celite. The filtrate was concentrated and the crude products were purified by column chromatography on
- 20 silica gel (7-10% MeOH/CH₂Cl₂) to give the monoamidates 30a (0.106 g, 18%, **GS 77369**, 1/1 diastereomeric mixture) as a white solid: ¹H NMR (CDCl₃) δ 7.71 (d, J = 8.7 Hz, 2H), 7.73-7.16 (m, 5H), 7.10-6.98 (m, 4H), 6.61 (d, J = 8.1 Hz, 2H), 5.67 (d, J = 4.8 Hz, 1H), 5.31-4.91 (m, 2H), 4.44 (m, 2H), 4.20 (m, 1H), 4.00-3.61 (m, 6H), 3.18-2.74 (m, 7H), 1.86-1.64 (m, 3H), 1.38 (m, 3H), 1.20 (m, 6H), 0.93 (d, J = 6.6 Hz, 3H), 0.87 (d, J = 6.6 Hz, 3H);
- 25 ³¹P NMR (CDCl₃) □ 19.1, 18; MS(ESI) 869 (M+Na). 30b (0.200 g, 33%, **GS 77425**, 1/1 diastereomeric mixture) as a white solid: ¹H NMR (CDCl₃) δ 7.73 (dd, J = 8.7 Hz, J = 1.5 Hz, 2H), 7.36-7.16 (m, 5H), 7.09-7.00 (m, 4H), 6.53 (d, J = 8.7 Hz, 2H), 5.66 (d, J = 5.4 Hz, 1H), 5.06-4.91 (m, 2H), 4.40 (m, 2H), 4.20 (m, 1H), 4.00-3.60 (m, 6H), 3.14 (m, 3H), 3.00-2.65 (m, 6H), 1.86-1.60 (m, 3H), 1.35 (m, 3H), 1.20 (m, 9H), 0.92 (d, J = 6.6 Hz, 3H), 0.87
- 30 (d, J = 6.6 Hz, 3H); ³¹P NMR (CDCl₃) □ 19.0, 17.9. MS (ESI) 897 (M+Na).

Example 30

Synthesis of Bisamidates 32: A solution of phosphonic acid 31 (100 mg, 0.15 mmol) and L-valine ethyl ester hydrochloride (108 mg, 0.60 mmol) was dissolved in pyridine (5 mL) and the solvent was distilled under reduced pressure at 40-60°C. The residue was treated with a solution of Ph₃P (117 mg, 0.45 mmol) and 2,2'-dipyridyl disulfide (98 mg, 0.45 mmol) in pyridine (1 mL) followed by addition of N,N-diisopropylethylamine (0.1 mL, 0.60 mmol). The reaction mixture was stirred at room temperature for two days. The solvent was evaporated under reduced pressure and the residue was purified by column chromatography on silica gel to give the bisamidate (73 mg, 53%, **GS 17389**) as a white solid: ¹H NMR (CDCl₃) δ 7.72 (d, J = 8.7 Hz, 2H), 7.15 (d, J = 8.1 Hz, 2H), 7.00 (d, J = 8.7 Hz, 2H), 6.86 (d, J = 8.1 Hz, 2H), 5.66 (d, J = 4.8 Hz, 1H), 5.05 (m, 1H), 4.95 (d, J = 8.7 Hz, 1H), 4.23-4.00 (m, 4H), 3.97-3.68 (m, 11H), 3.39-2.77 (m, 9H), 2.16 (m, 2H), 1.82-1.60 (m, 3H), 1.31-1.18 (m, 6H), 1.01-0.87 (m, 18H); ³¹P NMR (CDCl₃) δ 21.3; MS (ESI) 950 (M+Na).

Example 31

15 Triflate 34: To a solution of phenol 33 (2.00 g, 3.46 mmol) in THF (15 mL) and CH₂Cl₂ (5 mL) was added N-phenyltrifluoromethanesulfonimide (1.40 g, 3.92 mmol) and cesium carbonate (1.40 g, 3.92 mmol). The reaction mixture was stirred at room temperature overnight and concentrated. The crude product was partitioned between CH₂Cl₂ and saturated NaCl, dried with Na₂SO₄, filtered, and concentrated. The crude product was
20 purified by column chromatography on silica gel (3% MeOH/CH₂Cl₂) to give the triflate (2.09 g, 85%) as a white solid.

Example 32

Aldehyde 35: To a suspension of triflate 34 (1.45 g, 2.05 mmol), palladium (II) acetate (46 mg, 0.20 mmol) and 1,3-bis(diphenylphosphino)propane (84 mg, 0.2 mmol) in DMF (8 mL) under CO atmosphere (balloon) was slowly added triethylamine (1.65 mL, 11.87 mmol) and triethylsilane (1.90 mL, 11.87 mmol). The reaction mixture was heated to 70°C under CO atmosphere (balloon) and stirred overnight. The solvent was concentrated under reduced pressure and partitioned between CH₂Cl₂ and H₂O. The organic phase was dried with
30 Na₂SO₄, filtered, and concentrated. The crude product was purified by column chromatography on silica gel (4% 2-propanol/CH₂Cl₂) to give the aldehyde (0.80 g, 66%) as a white solid.

Example 33

Substituted Benzyl Alcohol 36: To a solution of aldehyde 35 (0.80g, 1.35 mmol) in THF (9 mL) and H₂O (1 mL) at -10°C was added NaBH₄ (0.13 g, 3.39 mmol). The reaction mixture was stirred for 1 h at -10°C and the solvent was evaporated under reduced pressure. The residue was dissolved in CH₂Cl₂ and washed with NaHSO₄, H₂O, dried with Na₂SO₄, filtered, and concentrated. The crude product was purified by column chromatography on silica gel (6% 2-propanol/CH₂Cl₂) to give the alcohol (0.56 g, 70%) as a white solid.

Example 34

Substituted Benzyl Bromide 37: To a solution of alcohol 36 (77 mg, 0.13 mmol) in THF (1 mL) and CH₂Cl₂ (1 mL) at 0°C was added triethylamine (0.027 mL, 0.20 mmol) and methanesulfonyl chloride (0.011 mL, 0.14 mmol). The reaction mixture was stirred at 0°C for 30 min and warmed to room temperature for 3 h. Lithium bromide (60 mg, 0.69 mmol) was added and stirred for 45 min. The reaction mixture was concentrated and the residue was partitioned between CH₂Cl₂ and H₂O, dried with Na₂SO₄, filtered, and concentrated. The crude product was purified by column chromatography on silica gel (2% MeOH/CH₂Cl₂) to give the bromide (60 mg, 70%).

Example 35

Diethylphosphonate 38: A solution of bromide 37 (49 mg, 0.075 mmol) and triethylphosphite (0.13 mL, 0.75 mmol) in toluene (1.5 mL) was heated to 120°C and stirred overnight. The reaction mixture was cooled to room temperature and concentrated under reduced pressure. The crude product was purified by column chromatography on silica gel (6% MeOH/CH₂Cl₂) to give the diethylphosphonate (35 mg, 66%, **GS 191338**) as a white solid: ¹H NMR (CDCl₃) δ 7.72 (d, J = 8.7 Hz, 2H), 7.27-7.16 (m, 4H), 7.00 (d, J = 8.7 Hz, 2H), 5.66 (d, J = 5.1 Hz, 1H), 5.00 (m, 2H), 4.04-3.73 (m, 13H), 3.13-2.80 (m, 9H), 1.82-1.64 (m, 3H), 1.25 (t, J = 6.9 Hz, 6H), 0.92 (d, J = 6.3 Hz, 3H), 0.88 (d, J = 6.3 Hz, 3H); ³¹P NMR (CDCl₃) □ 26.4; MS (ESI) 735 (M+Na).

Example 36

N-tert-Butoxycarbonyl-O-benzyl-L-serine 39: To a solution of Boc-L-serine (15 g, 73.09 mmol) in DMF (300 mL) at 0°C was added NaH (6.43 g, 160.80 mmol, 60% in mineral oil) and stirred for 1.5 h at 0°C. After the addition of benzyl bromide (13.75 g, 80.40 mmol), the

reaction mixture was warmed to room temperature and stirred overnight. The solvent was evaporated under reduced pressure and the residue was dissolved in H₂O. The crude product was partitioned between H₂O and Et₂O. The aqueous phase was acidified to pH<4 with 3 N HCl and extracted with EtOAc three times. The combined EtOAc solution was washed with H₂O, dried with Na₂SO₄, filtered, and concentrated to give the N-tert-butoxycarbonyl-O-benzyl-L-serine (17.27 g, 80%).

Example 37

Diazo Ketone 40: To a solution of N-tert-Butoxycarbonyl-O-benzyl-L-serine 39 (10 g, 33.86 mmol) in dry THF (120 mL) at -15°C was added 4-methylmorpholine (3.8 mL, 34.54 mmol) followed by the slow addition of isobutylchloroformate (4.40 mL, 33.86 mmol). The reaction mixture was stirred for 30 min and diazomethane (~50 mmol, generated from 15 g Diazald according to Aldrichimica Acta 1983, 16, 3) in ether (~150 mL) was poured into the mixed anhydride solution. The reaction was stirred for 15 min and was then placed in an ice bath at 0°C and stirred for 1 h. The reaction was allowed to warm to room temperature and stirred overnight. The solvent was evaporated under reduced pressure and the residue was dissolved in EtOAc, washed with water, saturated NaHCO₃, saturated NaCl, dried with Na₂SO₄, filtered and evaporated. The crude product was purified by column chromatography (EtOAc/hexane) to afford the diazo ketone (7.50 g, 69%) as a yellow oil.

Example 38

Chloroketone 41: To a suspension of diazoketone 40 (7.50 g, 23.48 mmol) in ether (160 mL) at 0°C was added 4N HCl in dioxane (5.87 mL, 23.48 mmol). The reaction mixture was stirred at 0°C for 1 h. The reaction solvent was evaporated under reduced pressure to give the chloroketone which was used directly without any further purification.

Example 39

Chloroalcohol 42: To a solution of chloroketone 41 (7.70 g, 23.48 mmol) in THF (90 mL) was added water (10 mL) and the solution was cooled to 0°C. A solution of NaBH₄ (2.67 g, 70.45 mmol) in water (4 mL) was added dropwise over a period of 10 min. The mixture was stirred for 1 h at 0°C and saturated KHSO₄ was slowly added until the pH<4 followed by saturated NaCl. The organic phase was washed with saturated NaCl, dried with Na₂SO₄, filtered, and evaporated under reduced pressure. The crude product was purified by column

chromatography on silica gel (1/4 EtOAc/hexane) to give the chloroalcohol (6.20 g, 80%) as a diastereomeric mixture.

Example 40

- 5 Epoxide 43: A solution of chloroalcohol 42 (6.20 g, 18.79 mmol) in EtOH (150 mL) was treated with 0.71 M KOH (1.27 g, 22.55 mmol) and the mixture was stirred at room temperature for 1 h. The reaction mixture was evaporated under reduced pressure and the residue was partitioned between EtOAc and water. The organic phase was washed with saturated NaCl, dried with Na₂SO₄, filtered, and evaporated under reduced pressure. The
10 crude product was purified by column chromatography on silica gel (1/6 EtOAc/hexane) to afford the desired epoxide 43 (2.79 g, 45%) and a mixture of diastereomers 44 (1.43 g, 23%).

Example 41

- Sulfonamide 45: To a suspension of epoxide 43 (2.79 g, 8.46 mmol) in 2-propanol (30 mL)
15 was added isobutylamine (8.40 mL, 84.60 mmol) and the solution was refluxed for 1 h. The solution was evaporated under reduced pressure and the crude solid was dissolved in CH₂Cl₂ (40 mL) and cooled to 0°C. Triethylamine (2.36 mL, 16.92 mmol) was added followed by the addition of 4-methoxybenzenesulfonyl chloride (1.75 g, 8.46 mmol). The solution was stirred for 40 min at 0°C, warmed to room temperature, and evaporated under reduced
20 pressure. The residue was partitioned between EtOAc and saturated NaHCO₃. The organic phase was washed with saturated NaCl, dried with Na₂SO₄, filtered, and evaporated under reduced pressure. The crude product was directly used without any further purification.

Example 42

- 25 Silyl Ether 46: A solution of sulfonamide 45 (5.10 g, 8.46 mmol) in CH₂Cl₂ (50 mL) was treated with triethylamine (4.7 mL, 33.82 mmol) and TMSOTf (3.88 mL, 16.91 mmol). The reaction mixture was stirred at room temperature for 1 h and partitioned between CH₂Cl₂ and saturated NaHCO₃. The aqueous phase was extracted twice with CH₂Cl₂ and the combined organic extracts were washed with saturated NaCl, dried with Na₂SO₄, filtered, and
30 evaporated under reduced pressure. The crude product was purified by column chromatography on silica gel (1/6 EtOAc/hexane) to give the silyl ether (4.50 g, 84%) as a thick oil.

Example 43

Alcohol 47: To a solution of silyl ether 46 (4.5 g, 7.14 mmol) in MeOH (50 mL) was added 10% Pd/C (0.5 g). The suspension was stirred under H₂ atmosphere (balloon) at room temperature for 2 h. The reaction mixture was filtered through a plug of celite and concentrated under reduced pressure. The crude product was purified by column chromatography on silica gel (3% MeOH/CH₂Cl₂) to give the alcohol (3.40 g, 85%) as a white solid.

Example 44

Aldehyde 48: To a solution of alcohol 47 (0.60 g, 1.07 mmol) in CH₂Cl₂ (6 mL) at 0°C was added Dess Martin reagent (0.77 g, 1.82 mmol). The reaction mixture was stirred at 0°C for 3 h and partitioned between CH₂Cl₂ and NaHCO₃. The organic phase was washed with H₂O, dried with Na₂SO₄, filtered, and concentrated. The crude product was purified by column chromatography on silica gel (1/4 EtOAc/hexane) to give the aldehyde (0.45 g, 75%) as a pale yellow solid.

Example 45

Sulfonamide 50: To a suspension of epoxide (2.00 g, 5.41 mmol) in 2-propanol (20 mL) was added amine 49 (4.03 g, 16.23 mmol) (prepared in 3 steps starting from 4-(aminomethyl)piperidine according to Bioorg. Med. Chem. Lett., 2001, 11, 1261.). The reaction mixture was heated to 80°C and stirred for 1 h. The solution was evaporated under reduced pressure and the crude solid was dissolved in CH₂Cl₂ (20 mL) and cooled to 0°C. Triethylamine (4.53 mL, 32.46 mmol) was added followed by the addition of 4-methoxybenzenesulfonyl chloride (3.36 g, 16.23 mmol). The solution was stirred for 40 min at 0°C, warmed to room temperature for 1.5 h, and evaporated under reduced pressure. The residue was partitioned between EtOAc and saturated NaHCO₃. The organic phase was washed with saturated NaCl, dried with Na₂SO₄, filtered, and evaporated under reduced pressure. The crude product was purified by column chromatography on silica gel (3% 2-propanol/CH₂Cl₂) to give the sulfonamide (2.50 g, 59%).

Example 46

Amine 51: A solution of sulfonamide 50 (2.50 g, 3.17 mmol) in CH₂Cl₂ (6 mL) at 0°C was treated with trifluoroacetic acid (3 mL). The solution was stirred for 30 min at 0°C and then

warmed to room temperature for an additional 1.5 h. Volatiles were evaporated under reduced pressure and the residue was partitioned between EtOAc and 0.5 N NaOH. The organic phase was washed with 0.5 N NaOH (2x), water (2x) and saturated NaCl, dried with Na₂SO₄, filtered, and evaporated under reduced pressure to give the amine (1.96 g, 90%) which was used directly without any further purification.

Example 47

Carbamate 52: To a solution of amine 51 (1.96 g, 2.85 mmol) in CH₃CN (15mL) at 0°C was treated with (3R, 3aR, 6aS)-hexahydrofuro[2, 3-*b*]furan-2-yl 4-nitrophenyl carbonate (0.84g, 2.85mmol, prepared according to Ghosh et al., J. Med. Chem. 1996, 39, 3278.) and 4-(dimethylamino)pyridine (0.70 g, 5.70 mmol). After stirring for 2 h at 0°C, the reaction solvent was evaporated under reduced pressure and the residue was partitioned between EtOAc and 0.5 N NaOH. The organic phase was washed with 0.5N NaOH (2 x), 5% citric acid (2 x), saturated NaHCO₃, dried with Na₂SO₄, filtered, and evaporated under reduced pressure. The crude product was purified by column chromatography on silica gel (3% 2-propanol/CH₂Cl₂) to give the carbamate (1.44 g, 60%) as a white solid.

Example Section I

Example 1

Carbonate 2: To a solution of (R)-(+)-3-hydroxytetrahydrofuran (1.23 g, 14 mmol) in
5 CH₂Cl₂ (50 mL) was added triethylamine (2.9 mL, 21 mmol) and bis(4-nitrophenyl)carbonate
(4.7 g, 15.4 mmol). The reaction mixture was stirred at room temperature for 24 h and
partitioned between CH₂Cl₂ and saturated NaHCO₃. The CH₂Cl₂ layer was dried with
Na₂SO₄, filtered, and concentrated. The crude product was purified by column
chromatography on silica gel (2/1-EtOAc/hexane) to give the carbonate (2.3 g, 65%) as a pale
10 yellow oil which solidified upon standing.

Example 2

Carbamate 3: To a solution of 1 (0.385 g, 0.75 mmol) and 2 (0.210 g, 0.83 mmol) in CH₃CN
(7 mL) at room temperature was added N, N-diisopropylethylamine (0.16 mL, 0.90 mmol).
15 The reaction mixture was stirred at room temperature for 44 h. The solvent was evaporated
under reduced pressure. The crude product was dissolved in EtOAc and washed with
saturated NaHCO₃, brine, dried with Na₂SO₄, filtered, and concentrated. The crude product
was purified by column chromatography on silica gel (1/1-EtOAc/hexane) to give the
carbamate (0.322 g, 69%) as a white solid: mp 98-100°C (uncorrected).
20

Example 3

Phenol 4: To a solution of 3 (0.31 g, 0.49 mmol) in EtOH (10 mL) and EtOAc (5 mL) was
added 10% Pd/C (30 mg). The suspension was stirred under H₂ atmosphere (balloon) at
room temperature for 15 h. The reaction mixture was filtered through a plug of celite. The
25 filtrate was concentrated and dried under vacuum to give the phenol (0.265 g) in quantitative
yield.

Example 4

Diethylphosphonate 5: To a solution of phenol 4 (100 mg, 0.19 mmol) in THF (3 mL) was
30 added Cs₂CO₃ (124 mg, 0.38 mmol) and triflate (85 mg, 0.29 mmol). The reaction mixture
was stirred at room temperature for 4 h and the solvent was evaporated under reduced
pressure. The residue was partitioned between EtOAc and saturated NaCl. The organic
phase was dried with Na₂SO₄, filtered, and evaporated under reduced pressure. The crude
product was purified by column chromatography on silica gel (5% 2-propanol/CH₂Cl₂) to

give the diethylphosphonate (63 mg, 49%, **GS 16573**) as a white solid: ^1H NMR (CDCl_3) δ 7.65 (d, $J = 8.7\text{ Hz}$, 2H), 7.21 (d, $J = 8.7\text{ Hz}$, 2H), 6.95 (d, $J = 9\text{ Hz}$, 2H), 6.84 (d, $J = 8.4\text{ Hz}$, 2H), 5.06 (broad, s, 1H), 4.80 (d, $J = 7.5\text{ Hz}$, 1H), 4.19 (m, 6H), 3.83 (s, 3H), 3.80-3.70 (m, 6H), 3.09-2.72 (m, 6H), 2.00 (m, 1H), 1.79 (m, 2H), 1.32 (t, $J = 7.5\text{ Hz}$, 6H), 0.86 (d, $J = 6.6\text{ Hz}$, 3H), 0.83 (d, $J = 6.6\text{ Hz}$, 3H); ^{31}P NMR δ 17.8.

Example 5

Dibenzylphosphonate 6: To a solution of phenol 4 (100 mg, 0.19 mmol) in THF (3 mL) was added Cs_2CO_3 (137 mg, 0.42 mmol) and triflate (165 mg, 0.39 mmol). The reaction mixture was stirred at room temperature for 6 h and the solvent was evaporated under reduced pressure. The residue was partitioned between EtOAc and saturated NaCl. The organic phase was dried with Na_2SO_4 , filtered, and evaporated under reduced pressure. The crude product was purified by column chromatography on silica gel (5% 2-propanol/ CH_2Cl_2) to give the dibenzylphosphonate (130 mg, 84%, **GS 16574**) as a white solid: ^1H NMR (CDCl_3) δ 7.65 (d, $J = 9\text{ Hz}$, 2H), 7.30 (m, 10H), 7.08 (d, $J = 8.4\text{ Hz}$, 2H), 6.94 (d, $J = 9\text{ Hz}$, 2H), 6.77 (d, $J = 8.7\text{ Hz}$, 2H), 5.16-5.04 (m, 5H), 4.80 (d, $J = 8.1\text{ Hz}$, 1H), 4.16 (d, $J = 10.2\text{ Hz}$, 2H), 3.82 (s, 3H), 3.75-3.71 (m, 6H), 3.10-2.72 (m, 6H), 2.00 (m, 1H), 1.79 (m, 2H), 0.86 (d, $J = 6.6\text{ Hz}$, 3H), 0.83 (d, $J = 6.6\text{ Hz}$, 3H); ^{31}P NMR (CDCl_3) δ 18.8.

Example 6

Phosphonic Acid 7: To a solution of 6 (66 mg, 0.08 mmol) in EtOH (3 mL) was added 10% Pd/C (12 mg). The suspension was stirred under H_2 atmosphere (balloon) at room temperature for 15 h. The reaction mixture was filtered through a plug of celite. The filtrate was concentrated under reduced pressure and triturated with EtOAc to give the phosphonic acid (40 mg, 78%, **GS 16575**) as a white solid.

Example 7

Carbonate 8: To a solution of (S)-(+)-3-hydroxytetrahydrofuran (2 g, 22.7 mmol) in CH_3CN (50 mL) was added triethylamine (6.75 mL, 48.4 mmol) and N,N'-disuccinimidyl carbonate (6.4 g, 25 mmol). The reaction mixture was stirred at room temperature for 5 h and concentrated under reduced pressure. The residue was partitioned between EtOAc and H_2O . The organic phase was dried with Na_2SO_4 , filtered, and concentrated under reduced pressure. The crude product was purified by column chromatography on silica gel (EtOAc as eluant)

followed by recrystallization (EtOAc/hexane) to give the carbonate (2.3 g, 44%) as a white solid.

Example 8

- 5 Carbamate 9: To a solution of 1 (0.218 g, 0.42 mmol) and 8 (0.12 g, 0.53 mmol) in CH₃CN (3 mL) at room temperature was added N, N-diisopropylethylamine (0.11 mL, 0.63 mmol). The reaction mixture was stirred at room temperature for 2 h. The solvent was evaporated and the residue was partitioned between EtOAc and saturated NaHCO₃. The organic phase was washed with brine, dried with Na₂SO₄, filtered, and concentrated. The crude product
- 10 was purified by column chromatography on silica gel (1/1-EtOAc/hexane) to give the carbamate (0.176 g, 66%) as a white solid.

Example 9

- Phenol 10: To a solution of 9 (0.176 g, 0.28 mmol) in EtOH (10 mL) was added 10% Pd/C
- 15 (20 mg). The suspension was stirred under H₂ atmosphere (balloon) at room temperature for 4 h. The reaction mixture was filtered through a plug of celite. The filtrate was concentrated and dried under vacuum to give the phenol (0.151 g, **GS 10**) in quantitative yield.

Example 10

- 20 Diethylphosphonate 11: To a solution of phenol 10 (60 mg, 0.11 mmol) in THF (3 mL) was added Cs₂CO₃ (72 mg, 0.22 mmol) and triflate (66 mg, 0.22 mmol). The reaction mixture was stirred at room temperature for 4 h and the solvent was evaporated under reduced pressure. The residue was partitioned between EtOAc and saturated NaCl. The organic phase was dried with Na₂SO₄, filtered, and evaporated under reduced pressure. The crude
- 25 product was purified by column chromatography on silica gel (5% 2-propanol/CH₂Cl₂) to give the diethylphosphonate (38 mg, 49%, **GS 11**) as a white solid.

Example Section J

Example 1

Triflate 1: To a solution of A (4 g, 6.9 mmol) in THF (30 mL) and CH₂Cl₂ (10 mL) was added Cs₂CO₃ (2.7 g, 8 mmol) and N-phenyltrifluoromethanesulfonimide (2.8 g, 8.0 mmol) and stirred at room temperature for 16 h. The reaction mixture was concentrated under reduced pressure. The residue was partitioned between CH₂Cl₂ and saturated brine twice. The organic phase was dried over sodium sulfate and used for next reaction without further purification.

Example 2

Aldehyde 2: A solution of crude above triflate 1 (~6.9 mmol) in DMF (20 mL) was degassed (high vacuum for 5 min, argon purge, repeat 3 times). To this solution were quickly added Pd(OAc)₂ (120 mg, 266 μmol) and bis(diphenylphosphino-propane) (dppp, 220 mg, 266 μmol), and heated to 70°C. To this reaction mixture was rapidly introduced carbon monoxide, and stirred at room temperature under an atmospheric pressure of carbon monoxide, followed by slow addition of TEA (5.4 mL, 38 mmol) and triethylsilane (3 mL, 18 mmol). The resultant mixture was stirred at 70°C for 16 h, then cooled to room temperature, concentrated under reduced pressure, partitioned between CH₂Cl₂ and saturated brine. The organic phase was concentrated under reduced pressure and purified on silica gel column to afford aldehyde 2 (2.1 g, 51%) as white solid.

Example 3

Compounds 3a-3e: Representative Procedure, 3c: A solution of aldehyde 2 (0.35 g, 0.59 mmol), L-alanine isopropyl ester hydrochloride (0.2 g, 1.18 mmol), glacial acetic acid (0.21 g, 3.5 mmol) in 1,2-dichloroethane (10 mL) was stirred at room temperature for 16 h, followed by addition of sodium cyanoborohydride (0.22 g, 3.5 mmol) and methanol (0.5 mL). The resulting solution was stirred at room temperature for one h. The reaction mixture was washed with sodium bicarbonate solution, saturated brine, and chromatographed on silica gel to afford 3c (0.17 g, 40%). ¹H NMR (CDCl₃): δ 7.72 (d, 2H), 7.26 (d, 2H), 7.20 (d, 2H), 7.0 (d, 2H), 5.65 (d, 1H), 4.90-5.30 (m, 3H), 3.53-4.0 (m overlapping s, 13H), 3.31 (q, 1H), 2.70-3.20 (m, 7H), 1.50-1.85 (m, 3H), 1.25-1.31 (m, 9H), 0.92 (d, 3H), 0.88 (d, 3H). MS: 706 (M + 1).

Compound	R ₁	R ₂	Amino Acid
3a	Me	Me	Ala
3b	Me	Et	Ala
3c	Me	iPr	Ala
3d	Me	Bn	Ala
3e	iPr	Et	Val

Example 4

Sulfonamide 1: To a solution of crude amine A (1 g, 3 mmol) in CH₂Cl₂ was added TEA (0.6 g, 5.9 mmol) and 3-methoxybenzenesulfonyl chloride (0.6 g, 3 mmol). The resulting solution was stirred at room temperature for 5 h, and evaporated under reduced pressure. The residue was chromatographed on silica gel to afford sulfonamide 1 (1.0 g, 67%).

Example 5

Amine 2: To a 0°C cold solution of sulfonamide 1 (0.85 g, 1.6 mmol) in CH₂Cl₂ (40 mL) was treated with BBr₃ in CH₂Cl₂ (10 mL of 1 M solution, 10 mmol). The solution was stirred at 0°C 10 min and then warmed to room temperature and stirred for 1.5 h. The reaction mixture was quenched with CH₃OH, concentrated under reduced pressure, azeotroped with CH₃CN three times. The crude amine 2 was used for next reaction without further purification.

Example 6

Carbamate 3: A solution of crude amine 2 (0.83 mmol) in CH₃CN (20 mL) and was treated with (3R, 3aR, 6aS)-hexahydrofuro[2, 3-*b*]furan-2-yl 4-nitrophenyl carbonate (245 mg, 0.83 mmol, prepared according to Ghosh et al., J. Med. Chem. 1996, 39, 3278.) and N,N-dimethylaminopyridine (202 mg, 1.7 mmol). After stirring for 16 h at room temperature, the reaction solvent was evaporated under reduced pressure and the residue was partitioned between CH₂Cl₂ and saturated NaHCO₃ three times. The organic phase was evaporated under reduced pressure. The residue was purified by chromatography on silica gel affording the carbamate 3 (150 mg, 33%) as a solid.

Example 7

Diethylphosphonate 4: To a solution of carbamate 3 (30 mg, 54 μmol) in THF (5 mL) was added Cs_2CO_3 (54 mg, 164 μmol) and triflate # (33 mg, 109 μmol). After stirring the reaction mixture for 30 min at room temperature, additional Cs_2CO_3 (20 mg, 61 μmol) and triflate (15 mg, 50 μmol) were added and the mixture was stirred for 1 more hour. The

5 reaction mixture was evaporated under reduced pressure and the residue was partitioned between CH_2Cl_2 and water. The organic phase was dried (Na_2SO_4), filtered and evaporated under reduced pressure. The crude product was chromatographed on silica gel and repurified by HPLC (50% CH_3CN -50% H_2O on C18 column) to give the diethylphosphonate 4 (15 mg, 39%). ^1H NMR (CDCl_3): δ 7.45 (m, 3H), 7.17-7.30 (m, 6H), 5.64 (d, 1H), 5.10 (d, 1H), 5.02
10 (q, 1H), 4.36 (d, 2H), 4.18-4.29 (2 q overlap, 4H), 3.60-3.98 (m, 7H), 2.70-3.10 (m, 7H), 1.80-1.90 (m, 1H), 1.44-1.70 (m, 2H + H_2O), 1.38 (t, 6H), 0.94 (d, 3H), 0.90 (d, 3H). ^{31}P NMR (CDCl_3): 18.7 ppm; MS (ESI) 699 (M + H).

Example 8

15 Dibenzylphosphonate 5: To a solution of carbamate 3 (100 mg, 182 μmol) in THF (10 mL) was added Cs_2CO_3 (180 mg, 550 μmol) and dibenzylhydroxymethyl phosphonate triflate, Section A, Scheme 2, Compound 9, (150 mg, 360 μmol). After stirring the reaction mixture for 1 h at room temperature, the reaction mixture was evaporated under reduced pressure and the residue was partitioned between CH_2Cl_2 and water. The organic phase was dried
20 (Na_2SO_4), filtered and evaporated under reduced pressure. The residue was purified by HPLC (50% CH_3CN -50% H_2O on C18 column) to give the dibenzylphosphonate 5 (110 mg, 72%). ^1H NMR (CDCl_3): δ 7.41 (d, 2H), 7.35 (s, 10 H), 7.17-7.30 (m, 6H), 7.09-7.11 (m, 1H), 5.64 (d, 1H), 4.90-5.15 (m, 6H), 4.26 (d, 2H), 3.81-3.95 (m, 4H), 3.64-3.70 (m, 2H), 2.85-3.25 (m, 7H), 1.80-1.95 (m, 1H), 1.35-1.50 (m, 1H), 0.94 (d, 3H), 0.91 (d, 3H). ^{31}P
25 NMR (CDCl_3) δ 19.4 ppm; MS (ESI): 845 (M + Na), 1666 (2M + Na).

Example 9

Phosphonic acid 6: A solution of dibenzylphosphonate 5 (85 mg, 0.1 mmol) was dissolved in MeOH (10 mL) treated with 10% Pd/C (40 mg) and stirred under H_2 atmosphere (balloon)
30 overnight. The reaction was purged with N_2 , and the catalyst was removed by filtration through celite. The filtrate was evaporated under reduced pressure to afford phosphonic acid 6 (67 mg, quantitatively). ^1H NMR (CD_3OD): δ 7.40-7.55 (m, 3H), 7.10-7.35 (m, 6H), 5.57

(d, 1H), 4.32 (d, 2H), 3.90-3.95 (m, 1H), 3.64-3.78 (m, 5H), 3.47 (m, 1H), 2.85-3.31 (m, 5H), 2.50-2.60 (m, 1H), 2.00-2.06 (m, 1H), 1.46-1.60 (m, 1H), 1.30-1.34 (m, 1H), 0.9 (d, 3H), 0.90 (d, 3H). ³¹P NMR (CD₃OD): 16.60 ppm; MS (ESI): 641 (M – H).

5 Example 10

Sulfonamide 1: To a solution of crude amine A (0.67 g, 2 mmol) in CH₂Cl₂ (50 mL) was added TEA (0.24 g, 24 mmol) and crude 3-acetoxy-4-methoxybenzenesulfonyl chloride (0.58 g, 2.1 mmol, was prepared according to Kratzl et al., Monatsh. Chem.1952, 83, 1042-1043), and the solution was stirred at room temperature for 4 h, and evaporated under reduced
10 pressure. The residue was chromatographed on silica gel to afford sulfonamide 1 (0.64 g, 54%). MS: 587 (M + Na), 1150 (2M + Na)

Phenol 2: Sulfonamide 1 (0.64 g, 1.1 mmol) was treated with saturated NH₃ in MeOH (15 mL) at room temperature for 15 min., then evaporated under reduced pressure. The residue
15 was purified on silica gel column to afford phenol 2 (0.57 g, 96%).

Example 11

Dibenzylphosphonate 3a: To a solution of phenol 2 (0.3 g, 0.57 mmol) in THF (8 mL) was added Cs₂CO₃ (0.55 g, 1.7 mmol)) and dibenzylhydroxymethyl phosphonate triflate (0.5 g, 1.1 mmol). After stirring the reaction mixture for 1 h at room temperature, the reaction
20 mixture was quenched with water and partitioned between CH₂Cl₂ and saturated ammonium chloride aqueous solution. The organic phase was dried (Na₂SO₄), filtered and evaporated under reduced pressure. The residue was chromatographed on silica gel (40% EtOAc/ 60% hexane) to give the dibenzylphosphonate 3a (0.36 g, 82%). ¹H NMR (CDCl₃): δ 7.20-7.40
25 (m, 17H), 6.91 (d, 1H), 5.10-5.25 (2 q(ab) overlap, 4H), 4.58-4.70 (m, 1H), 4.34 (d, 2H), 3.66-3.87 (m + s, 5H), 2.85-3.25 (m, 6H), 1.80-1.95 (m, 1H), 1.58 (s, 9H), 0.86-0.92 (2d, 6H).

Example 12

30 Diethylphosphonate 3b: To a solution of phenol 2 (0.15 g, 0.28 mmol) in THF (4 mL) was added Cs₂CO₃ (0.3 g, 0.92 mmol)) and diethylhydroxymethyl phosphonate triflate (0.4 g, 1.3 mmol). After stirring the reaction mixture for 1 h at room temperature, the reaction mixture was quenched with water and partitioned between CH₂Cl₂ and saturated NaHCO₃ aqueous

solution. The organic phase was dried (Na_2SO_4), filtered and evaporated under reduced pressure. The residue was chromatographed on silica gel (1% $\text{CH}_3\text{OH}-\text{CH}_2\text{Cl}_2$) to give the diethylphosphonate 3b (0.14 g, 73%).

5 Example 13

Amine 4a: To a solution of 3a (0.35 g, 0.44 mmol) in CH_2Cl_2 (10 mL) was treated with TFA (0.75 g, 6.6 mmol) at room temperature for 2 h. The reaction was evaporated under reduced pressure, azeotroped with CH_3CN twice, dried to afford crude amine 4a. This crude 4a was used for next reaction without further purification.

10

Example 14

Amine 4b: To a solution of 3b (60 mg, 89 μmol) in CH_2Cl_2 (1 mL) was treated with TFA (0.1 mL, 1.2 mmol) at room temperature for 2 h. The reaction was evaporated under reduced pressure, azeotroped with CH_3CN twice, dried to afford crude amine 4b (68 mg). This crude
15 4b was used for next reaction without further purification.

Example 15

Carbamate 5a: An ice-cold solution of crude amine 4a (0.44 mmol) in CH_3CN (10 mL) and was treated with (3R, 3aR, 6aS)-hexahydrofuro[2, 3-*b*]furan-2-yl 4-nitrophenyl carbonate
20 (120 mg, 0.4 mmol) and N,N-dimethylaminopyridine (DMAP, 110 mg, 0.88 mmol). After 4 h, more DMAP (0.55 g, 4.4 mmol) was added to the reaction mixture. After stirring for 1.5 h at room temperature, the reaction solvent was evaporated under reduced pressure and the residue was partitioned between CH_2Cl_2 and saturated NaHCO_3 . The organic phase was evaporated under reduced pressure. The residue was purified by chromatography on silica
25 gel affording the crude carbamate 5a (220 mg) containing some p-nitrophenol. The crude 5a was repurified by HPLC (50% CH_3CN /50% H_2O) to afford pure carbamate 5a (176 mg, 46%, 2 steps). ^1H NMR (CDCl_3): δ 7.20-7.36 (m, 1H), 6.94 (d, 1H), 5.64 (d, 1H), 5.10-5.25 (2 q(ab) overlap, 4H), 4.90-5.10 (m, 1H), 4.90 (d, 1H), 4.34 (d, 2H), 3.82-3.91 (m + s, 6H), 3.63-3.70 (m, 3H), 2.79-3.30 (m, 7H), 1.80-1.90 (m, 1H), 1.40-1.50 (m, 1H), 0.94 (d, 3H),
30 0.89 (d, 3H). ^{31}P NMR (CDCl_3): 17.2 ppm.

Example 16

Carbamate 5b: An ice-cold solution of crude amine 4b (89 μmol) in CH_3CN (5 mL) and was treated with (3R, 3aR, 6aS)-hexahydrofuro[2, 3-*b*]furan-2-yl 4-nitrophenyl carbonate (26mg, 89 μmol) and N,N-dimethylaminopyridine (DMAP, 22 mg, 0.17 mmol). After 1 h at 0°C, more DMAP (10 mg, 82 μmol) was added to the reaction mixture. After stirring for 2 h at room temperature, the reaction solvent was evaporated under reduced pressure and the residue was partitioned between CH_2Cl_2 and saturated NaHCO_3 . The organic phase was evaporated under reduced pressure. The residue was purified by HPLC (C18 column, 45% $\text{CH}_3\text{CN}/55\% \text{H}_2\text{O}$) to afford pure carbamate 5b (18.8 mg, 29%, 3 steps). ^1H NMR (CDCl_3): δ 7.38 (d, 2H), 7.20-7.36 (m, 6H), 7.0 (d, 1H), 5.64 (d, 1H), 4.96-5.03 (m, 2H), 4.39 (d, 2H), 4.20-4.31 (2q overlap, 4H) 3.80-4.00 ((s overlap with m, 7H), 3.60-3.73 (m, 2H), 3.64-3.70 (m, 2H), 2.85-3.30 (m, 7H), 1.80-1.95 (m, 1H), 1.55-1.75 (m, 1H), 1.35-1.50 (s overlap with m, 7H), 0.94 (d, 3H), 0.88 (d, 3H). ^{31}P NMR (CDCl_3): 18.1ppm.

Example 17

Phosphonic acid 6: A solution of dibenzylphosphonate 5a (50 mg, 58 μmol) was dissolved in MeOH (5 mL) and EtOAc (3 mL) and treated with 10% Pd/C (25 mg) and was stirred at room temperature under H_2 atmosphere (balloon) for 8 h. The catalyst was filtered off. The filtrate was concentrated and redissolved in MeOH (5 mL), treated with 10% Pd/C (25 mg) and was stirred at room temperature under H_2 atmosphere (balloon) overnight. The catalyst was filtered off. The filtrate was evaporated under reduced pressure to afford phosphonic acid 6 (38 mg, quantitatively). ^1H NMR (CD_3OD): δ 7.42 (m, 1H), 7.36 (s, 1H), 7.10-7.25 (m, 6H), 5.58 7 (d, 1H), 4.32 (d, 2H), 3.90 (s, 3H), 3.60-3.80 (m, 6H), 3.38 (d, 1H), 2.85-3.25 (m, 5H), 2.50-2.60 (m, 1H), 1.95-2.06 (m, 1H), 1.46-1.60 (m, 1H), 1.30-1.40 (m, 1H), 0.93(d, 3H), 0.89 (d, 3H). ^{31}P NMR (CD_3OD): 14.8 ppm; MS (ESI): 671 (M - H).

Example 18

Amine 7: To a 0°C cold solution of diethylphosphonate 3b (80 mg, 0.118 mmol) in CH_2Cl_2 was treated with BBr_3 in CH_2Cl_2 (0.1 mL of 1 M solution, 1 mmol). The solution was stirred at 0°C 10 min and then warmed to room temperature and stirred for 3 h. The reaction mixture was concentrated under reduced pressure. The residue was redissolved in CH_2Cl_2 (containing some CH_3OH , concentrated, azeotroped with CH_3CN three times. The crude amine 7 was used for next reaction without further purification.

Example 19

Carbamate 8: An ice-cold solution of crude amine 7 (0.118 mmol) in CH₃CN (5 mL) and was treated with (3R, 3aR, 6aS)-hexahydrofuro[2, 3-*b*]furan-2-yl 4-nitrophenyl carbonate (35 mg, 0.118 mmol) and N,N-dimethylaminopyridine (29 mg, 0.24mmol), warmed to room temperature. After stirring for 1 h at room temperature, more DMAP (20 mg, 0.16 mmol) was added to reaction mixture. After 2 h stirred at room temperature, the reaction solvent was evaporated under reduced pressure and the residue was partitioned between CH₂Cl₂ and saturated NaHCO₃. The organic phase was evaporated under reduced pressure. The residue was purified by HPLC on C18 (CH₃CN-55%H₂O) to afford the desired carbamate 8 (11.4 mg, 13.4%) as an off-white solid. ¹H NMR (CDCl₃): δ 7.20-7.40 (m, 7H), 7.00 (d, 1H), 5.64 (d, 1H), 5.00-5.31 (m, 2H), 4.35 (d, 2H), 4.19-4.30 (2q overlap, 4H), 3.80-4.00 (m, 4H), 3.68-3.74 (m, 2H), 3.08-3.20 (m, 3H), 2.75-3.00 (m, 4H), 1.80-1.90 (m, 1H), 1.55-1.75 (m, 1H), 1.38 (t, 6H), 0.91 (2d overlap, 6H). ³¹P NMR (CD₃OD): δ19.5 ppm.

15

Example Section K**Example 1**

Monophenyl-monolactate 3: A mixture of monoacid 1 (0.500 g, 0.7 mmol), alcohol 2 (0.276 g, 2.09 mmol) and dicyclohexylcarbodiimide (0.431 g, 2.09 mmol) in dry pyridine (4 mL) was placed into a 70°C oil bath and heated for two hours. The reaction was monitored by TLC assay (SiO₂, 70% ethyl acetate in hexanes as eluent, product R_f = 0.68, visualization by UV). The reaction contents were cooled to ambient temperature with the aid of a cool bath and diluted with dichloromethane (25 mL). TLC assay may show presence of starting material. The diluted reaction mixture was filtered to remove solids. The filtrate was then cooled to 0°C and charged with 0.1 N HCl (10 mL). The pH 4 mixture was stirred for 10 minutes and poured into separatory funnel to allow the layers to separate. The lower organic layer was collected and dried over sodium sulfate. The drying agent was filtered off and the filtrate concentrated to an oil via rotary evaporator (< 30°C warm bath). The crude product oil was purified on pretreated silica gel (deactivated using 10% methanol in dichloromethane followed by rinse with 60% ethyl acetate in dichloromethane). The product was eluted with 60% ethyl acetate in dichloromethane to afford the product monophenyl-monolactate 3 as a white foam (0.497 g, 86% yield). ¹H NMR (CDCl₃) δ 7.75 (d, 2H), 7.40-7.00 (m, 14H), 5.65 (d, 1H), 5.20-4.90 (m, 4H), 4.70 (d, 1H), 4.55-4.50 (m, 1H), 4.00-3.80 (m, 4H), 3.80-3.60 (m, 3H), 3.25-2.75 (m, 7H), 1.50 (d, 3H), 1.30-1.20 (m, 7H), 0.95 (d, 3H), 0.85 (d, 3H). ³¹P NMR (CDCl₃) δ 16.2, 13.9.

Example 2

Monophenyl-monoamidate 5: A mixture of monoacid 1 (0.500 g, 0.70 mmol), amine hydrochloride 4 (0.467 g, 2.78 mmol) and dicyclohexylcarbodiimide (0.862 g, 4.18 mmol) in dry pyridine (8 mL) was placed into a 60°C oil bath, and heated for one hour (at this temperature, product degrades if heating continues beyond this point). The reaction was monitored by TLC assay (SiO₂, 70% ethyl acetate in hexanes as eluent, product R_f = 0.39, visualization by UV). The contents were cooled to ambient temperature and diluted with ethyl acetate (15 mL) to precipitate a white solid. The mixture was filtered to remove solids and the filtrate was concentrated via rotary evaporator to an oil. The oil was diluted with dichloromethane (20 mL) and washed with 0.1 N HCl (2 x 20 mL), water (1 x 20 mL) and dilute sodium bicarbonate (1 x 20 mL). The organic layer was dried over sodium sulfate,

filtered, and concentrated to an oil via rotary evaporator. The crude product oil was dissolved in dichloromethane (10 mL). Hexane was slowly charged to the stirring solution until cloudiness persisted. The cloudy mixture was stirred for a few minutes until TLC assay showed that the dichloromethane/hexane layer contained no product. The
5 dichloromethane/hexanes layer was decanted and the solid was further purified on silica gel first pretreated with 10% methanol in ethyl acetate and rinsed with 50% ethyl acetate in hexanes. The product 5 was eluted with 50% ethyl acetate in hexanes to afford a white foam (0.255 g, 44% yield) upon removal of solvents. ¹H NMR (CDCl₃) δ 7.75 (d, 2H), 7.40-7.15 (m, 10H), 7.15-7.00 (t, 2H), 5.65 (d, 1H), 5.10-4.90 (m, 3H), 4.50-4.35 (m, 2H), 4.25-4.10
10 (m, 1H), 4.00-3.60 (m, 8H), 3.20-2.75 (m, 7H), 1.40-1.20 (m, 11H), 0.95 (d, 3H), 0.85 (d, 3H). ³¹P NMR (CDCl₃) δ 19.1, 18.0.

Example 3

Bisamidate 8: A solution of triphenylphosphine (1.71 g, 6.54 mmol) and aldrithiol (1.44 g, 6.54 mmol) in dry pyridine (5 mL), stirred for at least 20 minutes at room temperature, was
15 charged into a solution of diacid 6 (1.20 g, 1.87 mmol) and amine hydrochloride 7 (1.30 g, 7.47 mmol) in dry pyridine (10 mL). Diisopropylethylamine (0.97 g, 7.48 mmol) was then added to this combined solution and the contents were stirred at room temperature for 20 hours. The reaction was monitored by TLC assay (SiO₂, 5:5:1 ethyl
20 acetate/hexanes/methanol as eluent, product R_f = 0.29, visualization by UV). The reaction mixture was concentrated via rotary evaporator and dissolved in dichloromethane (50 mL). Brine (25 mL) was charged to wash the organic layer. The aqueous layer was back extracted with dichloromethane (1 x 50 mL). The combined organic layers were dried over sodium sulfate, filtered, and concentrated via rotary evaporator to afford an oil. The crude product oil
25 was purified on silica gel using 4% isopropanol in dichloromethane as eluent. The combined fractions containing the product may have residual amine contamination. If so, the fractions were concentrated via rotary evaporator and further purified by silica gel chromatography using a gradient of 1:1 ethyl acetate/hexanes to 5:5:1 ethyl acetate/hexanes/methanol solution as eluent to afford the product 8 as a foam (0.500 g, 30% yield).

30

Example 4

Diacid 6: A solution of dibenzylphosphonate 9 (8.0 g, 9.72 mmol) in ethanol (160 mL) and ethyl acetate (65 mL) under a nitrogen atmosphere and at room temperature was charged 10%

Pd/C (1.60 g, 20 wt%). The mixture was stirred and evacuated by vacuum and purged with hydrogen several times. The contents were then placed under atmospheric pressure of hydrogen via a balloon. The reaction was monitored by TLC assay (SiO₂, 7:2.5:0.5 dichloromethane/methanol/ammonium hydroxide as eluent, product R_f = 0.05, visualization by UV) and was judged complete in 4 to 5 hours. The reaction mixture was filtered through a pad of celite to remove Pd/C and the filter cake rinsed with ethanol/ethyl acetate mixture (50 mL). The filtrate was concentrated via rotary evaporation followed by several co-evaporations using ethyl acetate (3 x 50 mL) to remove ethanol. The semi-solid diacid 6, free of ethanol, was carried forward to the next step without purification.

Example 5

Diphenylphosphonate 10: To a solution of diacid 6 (5.6 g, 8.71 mmol) in pyridine (58 mL) at room temperature was charged phenol (5.95 g, 63.1 mmol). To this mixture, while stirring, was charged dicyclohexylcarbodiimide (7.45 g, 36.0 mmol). The resulting cloudy, yellow mixture was placed in a 70-80°C oil bath. The reaction was monitored by TLC assay (SiO₂, 7:2.5:0.5 dichloromethane/methanol/ammonium hydroxide as eluent, diacid R_f = 0.05, visualization by UV for the disappearance of starting material. SiO₂, 60% ethyl acetate in hexanes as eluent, diphenyl R_f = 0.40, visualization by UV) and was judged complete in 2 hours. To the reaction mixture was charged isopropyl acetate (60 mL) to produce a white precipitation. The slurry was filtered through a pad of celite to remove the white precipitate and the filter cake rinsed with isopropyl acetate (25 mL). The filtrate was concentrated via rotary evaporator. To the resulting yellow oil was charged a premixed solution of water (58 mL) and 1N HCl (55 mL) followed by isopropyl acetate (145 mL). The mixture was stirred for one hour in an ice bath. After separating the layers, the aqueous layer was back extracted with ethyl acetate (2 x 50 mL). The combined organic layers were dried over sodium sulfate, filtered, and concentrated via rotary evaporator. The crude product oil was purified by silica gel column chromatography using 50% ethyl acetate in hexanes as eluent to afford the product 10 as a white foam (3.52 g, 51% yield). ¹H NMR (CDCl₃) δ 7.75 (d, 2H), 7.40-7.20 (m, 15H), 7.10 (d, 2H), 5.65 (d, 1H), 5.10-4.90 (m, 2H), 4.65 (d, 2H), 4.00-3.80 (m, 4H), 3.75-3.65 (m, 3H), 3.25-2.75 (m, 7H), 1.90-1.75 (m, 1H), 1.70-1.60 (m, 1H), 1.50-1.40 (m, 1H), 0.90 (d, 3H), 0.85 (d, 3H). ³¹P NMR (CDCl₃) δ 10.9.

Example 6

Monophenyl 1: To a solution of diphenyl 10 (3.40 g, 4.28 mmol) in acetonitrile (170 mL) at 0°C was charged 1N sodium hydroxide (4.28 mL). The reaction was monitored by TLC assay (SiO₂, 7:2.5:0.5 dichloromethane/methanol/ammonium hydroxide as eluent, diphenyl R_f = 0.65, visualization by UV for the disappearance of starting material. Product

monophenyl R_f = 0.80, visualization by UV). Additional 1N NaOH was added (if necessary) until the reaction was judged complete. To the reaction contents at 0°C was charged Dowex H⁺ (Dowex 50WX8-200) (4.42 g) and stirred for 30 minutes at which time the pH of the mixture reached pH 1 (monitored by pH paper). The mixture was filtered to remove the Dowex resin and the filtrate was concentrated via rotary evaporation (water bath < 40°C).

The resulting solution was co-evaporated with toluene to remove water (3 x 50 mL). The white foam was dissolved in ethyl acetate (8 mL) followed by slow addition of hexanes (16 mL) over 30 minutes to induce precipitation. A premixed solution of 2:1 hexanes/ethyl acetate solution (39 mL) was charged to the precipitated material and stirred. The product 1 was filtered and rinsed with premixed solution of 2:1 hexanes/ethyl acetate solution (75 mL) and dried under vacuum to afford a white powder (2.84 g, 92% yield). ¹H NMR (CD₃OD) δ 7.80 (d, 2H), 7.40-7.30 (m, 2H), 7.20-7.15 (m, 11H), 5.55 (d, 1H), 4.50 (d, 2H), 3.95-3.85 (m, 1H), 3.80-3.60 (m, 5H), 3.45 (bd, 1H), 3.25-3.15 (m, 2H), 3.00-2.80 (m, 3H), 2.60-2.45 (m, 1H), 2.10-1.95 (m, 2H), 1.85-1.60 (m, 2H), 1.50-1.40 (m, 1H), 1.40-1.30 (m, 1H), 0.95 (d, 3H), 0.85 (d, 3H). ³¹P NMR (CDCl₃) δ 13.8. The monophenyl product 1 is sensitive to silica gel. On contact with silica gel 1 converts to an unknown compound possessing ³¹P NMR chemical shift of 8 ppm. However, the desired monophenyl product 1 can be regenerated by treatment of the unknown compound with 2.5 M NaOH in acetonitrile at 0°C for one hour followed by Dowex H⁺ treatment as described above.

Example 7

Dibenzylphosphonate 9: To a solution of phenol 11 (6.45 g, 11.8 mmol) in tetrahydrofuran (161 mL) at room temperature was charged triflate reagent 12 (6.48 g, 15.3 mmol). Cesium carbonate (11.5 g, 35.3 mmol) was added and the mixture was stirred and monitored by TLC assay (SiO₂, 5% methanol in dichloromethane as eluent, dibenzyl product R_f = 0.26, visualization by UV or ninhydrin stain and heat). Additional Cs₂CO₃ was added until the reaction was judged complete. To the reaction contents was charged water (160 mL) and the mixture extracted with ethyl acetate (2 x 160 mL). The combined organic layer was dried over sodium sulfate, filtered, and concentrated via rotary evaporator to afford a viscous oil.

The crude oil was purified by silica gel column chromatography using a gradient of 100% dichloromethane to 1% methanol in dichloromethane to afford product 9 as a white foam (8.68 g, 90% yield). ¹H NMR (CDCl₃) δ 7.75 (d, 2H), 7.40-7.20 (m, 16H), 6.95 (d, 2H), 5.65 (d, 1H), 5.20-4.90 (m, 6H), 4.25 (d, 2H), 4.00-3.80 (m, 4H), 3.75-3.65 (m, 3H), 3.20-2.75 (m, 7H), 1.90-1.75 (m, 1H), 1.30-1.20 (m, 1H), 0.90 (d, 3H), 0.85 (d, 3H). ³¹P NMR (CDCl₃) δ 19.1.

Example 7a

Hydroxyphenylsulfonamide 14: To a solution of methoxyphenylsulfonamide 13 (35.9 g, 70.8 mmol) in dichloromethane (3.5 L) at 0°C was charged boron tribromide (1M in DCM, 40.1 mL, 425 mmol). The reaction content was allowed to warm to room temperature, stirred over two hours, and monitored by TLC assay (SiO₂, 10% methanol in dichloromethane as eluent, dibenzyl product R_f = 0.16, visualization by UV). To the contents at 0°C was slowly charged propylene oxide (82 g, 1.42 mmol). Methanol (200 mL) was added and the reaction mixture was concentrated via rotary evaporator to afford a viscous oil. The crude product mixture was purified by silica gel column chromatography using 10% methanol in dichloromethane to afford the product 14 as a foam (22 g, 80% yield). ¹H NMR (DMSO) δ 7.60 (d, 2H), 7.30-7.20 (m, 5H), 6.95 (d, 2H), 3.90-3.75 (m, 1H), 3.45-3.20 (m, 5H), 3.00-2.55 (m, 5H), 2.50-2.40 (m, 1H), 1.95-1.85 (m, 1H), 0.85 (d, 3H), 0.80 (d, 3H).

Example 8

Cisfuran carbamate 16: To a solution of amine 14 (20.4 g, 52.0 mmol) in acetonitrile (600 mL) at room temperature was charged dimethylaminopyridine (13.4 g, 109 mmol) followed by cisfuran *p*-nitrophenylcarbonate reagent 15 (14.6 g, 49.5 mmol). The resulting solution was stirred at room temperature for at least 48 hours and monitored by TLC assay (SiO₂, 10% methanol in dichloromethane as eluent, cisfuran product R_f = 0.34, visualization by UV). The reaction mixture was concentrated via rotary evaporator. The crude product mixture was purified by silica gel column chromatography using a gradient of 60% ethyl acetate in hexanes to 70% ethyl acetate in hexanes to afford the product 16 as a solid (18.2 g, 64% yield). ¹H NMR (DMSO) δ 10.4 (bs, 1H), 7.60 (d, 2H), 7.30-7.10 (m, 6H), 6.95 (d, 2H), 5.50 (d, 1H), 4.85 (m, 1H), 3.85 (m, 1H), 3.70 (m, 1H), 3.65-3.50 (m, 4H), 3.30 (d, 1H), 3.05-2.95 (m, 2H), 2.80-2.65 (m, 3H), 2.50-2.40 (m, 1H), 2.00-1.90 (m, 1H), 1.45-1.20 (m, 2H), 0.85 (d, 3H), 0.80 (d, 3H).

Example Section L

Example 1

Monobenzyl phosphonate 2 A solution of dibenzylphosphonate 1(150 mg, 0.175mmol) was
5 dissolved in toluene (1 mL), treated with DABCO (20 mg, 0.178 mmol) and was refluxed
under N₂ atmosphere (balloon) for 3 h. The solvent was removed and the residual was
dissolved in aqueous HCl (5%). The aqueous layer was extracted with ethyl acetate and the
organic layer was dried over sodium sulfate. After evaporation to yield the monobenzyl
phosphonate 2 (107 mg, 80%) as a white powder. ¹H NMR (CD₃OD) δ 7.75 (d, J = 5.4 Hz,
10 2H), 7.42-7.31 (m, 5H) 7.16 (d, J = 5.4 Hz, 2H), 7.01 (d, J = 5.4 Hz, 2H), 6.86 (d, J = 5.4 Hz,
2H), 5.55 (d, J = 3.3 Hz, 1H), 5.14 (d, J = 5.1 Hz, 2H), 4.91 (m, 1H), 4.24-3.66 (m
overlapping s, 11H), 3.45 (m, 2H), 3.14-2.82 (m, 6H), 2.49 (m, 1H), 2.01 (m, 1H), 1.51-1.34
(m, 2H), 0.92 (d, J = 3.9 Hz, 3H), 0.87 (d, J = 3.9 Hz, 3H); ³¹P NMR (CD₃OD) δ 20.5; MS
(ESI) 761 (M-H).

15

Example 2

Monobenzyl, ethyl phosphonate 3 To a solution of monobenzyl phosphonate 2 (100 mg, 0.13
mmol) in dry THF (5 mL) at room temperature under N₂ was added Ph₃P (136 mg, 0.52
mmol) and ethanol (30 μL, 0.52 mmol). After cooled to 0°C, DEAD (78μL, 0.52 mmol) was
20 added. The mixture was stirred for 20 h at room temperature. The solvent was evaporated
under reduced pressure and the residue was purified by using chromatograph on silica gel
(10% to 30% ethyl acetate / hexane) to afford the monobenzyl, ethyl phosphonate 3 (66 mg,
64%) as white solid. ¹H NMR (CDCl₃) 7.70 (d, J = 8.7 Hz, 2H), 7.43-7.34 (m, 5H) 7.14 (d,
J = 8.4 Hz, 2H), 7.01 (d, J = 8.7Hz, 2H), 6.84 (d, J = 8.4 Hz, 2H), 5.56 (d, J = 5.4 Hz, 1H),
25 5.19 (d, J = 8.7 Hz, 2H), 5.00 (m, 2H), 4.22-3.67 (m overlapping s, 13H), 3.18-2.76 (m, 7H),
1.82-1.54 (m, 3H), 1.33 (t, J = 7.0 Hz, 3H), 0.92 (d, J = 6.6 Hz, 3H), 0.88 (d, J = 6.6 Hz, 3H);
³¹P NMR (CDCl₃) δ 19.8; MS (ESI) 813 (M+Na).

Example 3

30 Monoethyl phosphonate 4 A solution of monobenzyl, ethyl phosphonate 3 (60 mg) was
dissolved in EtOAc (2 mL), treated with 10% Pd/C (6 mg) and was stirred under H₂
atmosphere (balloon) for 2h. The catalyst was removed by filtration through celite. The
filtered was evaporated under reduced pressure, the residue was triturated with ether and the

solid was collected by filtration to afford the monoethyl phosphonate 4 (50 mg, 94%) as white solid. ^1H NMR (CD_3OD) 7.76 (d, $J = 8.7$ Hz, 2H), 7.18 (d, $J = 8.4$ Hz, 2H), 7.01 (d, $J = 8.7$ Hz, 2H), 6.89 (d, $J = 8.4$ Hz, 2H), 5.58 (d, $J = 5.4$ Hz, 1H), 5.90 (m, 1H), 4.22-3.67 (m overlapping s, 13H), 3.18-2.50 (m, 7H), 1.98 (m, 1H), 1.56 (m, 2H), 1.33 (t, $J = 6.9$ Hz, 3H), 0.92 (d, $J = 6.6$ Hz, 3H), 0.87 (d, $J = 6.6$ Hz, 3H); ^{31}P NMR (CD_3OD) δ 18.7; MS (ESI) 700 (M-H).

Example 4

Monophenyl, ethyl phosphonate 5 To a solution of phosphonic acid 11 (800 mg, 1.19 mmol) and phenol (1.12 g, 11.9 mmol) in pyridine (8 mL) was added ethanol (69 μL , 1.19 mmol) and 1, 3-dicyclohexylcarbodiimide (1g, 4.8 mmol). The solution was stirred at 70°C for 2h. The reaction mixture was cooled to room temperature, then diluted with ethyl acetate (10 mL) and filtered. The filtrate was evaporated under reduced pressure to remove pyridine. The residue was dissolved in ethyl acetate and the organic phase was separated and washed with brine, dried over MgSO_4 , filtered and concentrated. The residue was purified by chromatography on silica gel to give monophenyl, ethyl phosphonate 5 (600 mg, 65%) as white solid. ^1H NMR (CDCl_3) 7.72 (d, $J = 9$ Hz, 2H), 7.36-7.18 (m, 5H), 7.15 (d, $J = 8.7$ Hz, 2H), 6.98 (d, $J = 9$ Hz, 2H), 6.87 (d, $J = 8.7$ Hz, 2H), 5.64 (d, $J = 5.4$ Hz, 1H), 5.00 (m, 2H), 4.34 (m, 4H), 3.94-3.67 (m overlapping s, 9H), 3.18-2.77 (m, 7H), 1.82-1.54 (m, 3H), 1.36 (t, $J = 7.2$ Hz, 3H), 0.92 (d, $J = 6.6$ Hz, 3H), 0.87 (d, $J = 6.6$ Hz, 3H); ^{31}P NMR (CDCl_3) δ 16.1; MS (ESI) 799 (M+Na).

Example 5

Sulfonamide 6 To a suspension of epoxide 5 (3 g, 8.12 mmol) in 2-propanol (30 mL) was added isobutylamine (8 mL, 81.2 mmol) and the solution was stirred at 80°C for 1 h. The solution was evaporated under reduced pressure and the crude solid was dissolved in CH_2Cl_2 (40 mL) and cooled to 0°C. TEA (2.3 mL, 16.3 mmol) was added followed by the addition of 4-nitrobenzenesulfonyl chloride (1.8 g, 8.13 mmol) in CH_2Cl_2 (5 mL) and the solution was stirred for 30 min at 0°C, warmed to room temperature and evaporated under reduced pressure. The residue was partitioned between EtOAc and saturated NaHCO_3 . The organic phase was washed with saturated NaCl, dried over Na_2SO_4 , filtered and evaporated under reduced pressure. The crude product was recrystallized from EtOAc/hexane to give the sulfonamide 6 (4.6 g, 91%) as an off-white solid. MS (ESI) 650 (M+Na).

Example 6

Phenol 7 A solution of sulfonamide 6 (4.5 g, 7.1 mmol) in CH₂Cl₂ (50 mL) at 0°C was treated with BBr₃ (1M in CH₂Cl₂, 50mL). The solution was stirred at 0°C to room temperature for 48h. CH₃OH (10 mL) was carefully added. The solvent was evaporated under reduced pressure and the residue was partitioned between EtOAc and saturated NaHCO₃. The organic phase washed with saturated NaCl, dried over Na₂SO₄, filtered, and evaporated under reduced pressure. The crude product was purified by chromatography on silica gel (10% - MeOH/CH₂Cl₂) to give the phenol 7 (2.5 g, 80%) as an off-white solid. MS (ESI) 528 (M+H).

Example 7

Carbamate 8 A solution of sulfonamide 7 (2.5 g, 5.7 mmol) in CH₃CN (100 mL) and was treated with proton-sponge (3 g, 14 mmol) and followed by (3R, 3aR, 6aS)-hexahydrofuro[2, 3-b]furan-2-yl 4-nitrophenyl carbonate (1.7 g, 5.7 mmol) at 0°C. After stirring for 48h at room temperature, the reaction solvent was evaporated under reduced pressure and the residue was partitioned between EtOAc and 10% HCl. The organic phase was washed with saturated NaCl, dried over Na₂SO₄, filtered, and evaporated under reduced pressure. The crude product was purified by chromatography on silica gel (10% MeOH/CH₂Cl₂) affording the carbamate 8 (2.1g, 62 %) as a white solid. MS (ESI) 616 (M+Na).

Example 8

Diethylphosphonate 9 To a solution of carbamate 8 (2.1 g, 3.5 mmol) in CH₃CN (50 mL) was added Cs₂CO₃ (3.2 g, 9.8 mmol) and diethyltriflate (1.6g, 5.3 mmol). The mixture was stirred at room temperature for 1h. After removed the solvent, the residue was partitioned between EtOAc and saturated NaCl. The organic phase was dried over Na₂SO₄, filtered, and evaporated under reduced pressure. The crude product was chromatographed on silica gel (1% to 5% MeOH /CH₂Cl₂) to afford the diethylphosphonate 9 as a white solid: ¹H NMR (CDCl₃) δ 8.35 (d, J = 9 Hz, 2H), 7.96 (d, J = 9 Hz, 2H), 7.13 (d, J = 8.4 Hz, 2H), 6.85 (d, J = 8.4 Hz, 2H), 5.63 (d, J = 5.1 Hz, 1H), 5.18-5.01 (m, 2H), 4.27-4.17 (m, 6H), 3.94-3.67 (m, 7H), 3.20-2.73 (m, 7H), 1.92-1.51 (m, 3H), 1.35 (t, J = 7.2 Hz, 6H), 0.88-0.85 (m, 6H); ³¹P NMR (CDCl₃) δ 19.2; MS (ESI) 756 (M+Na).

Example 9

Amine 10 A solution of diethylphosphonate 9 (1 g) was dissolved in EtOH (100 mL), treated with 10% Pd/C (300 mg) and was stirred under H₂ atmosphere (balloon) for 3h. The reaction was purged with N₂, and the catalyst was removed by filtration through celite. After evaporation of the filtrate, the residue was triturated with ether and the solid was collected by filtration to afford the amine 10 (920 mg, 96%) as a white solid. ¹H NMR (CDCl₃) δ 7.41 (d, J = 8.4 Hz, 2H), 7.17 (d, J = 8.4 Hz, 2H), 6.88 (d, J = 8.4 Hz, 2H), 6.68 (d, J = 8.4 Hz, 2H), 5.67 (d, J = 5.1 Hz, 1H), 5.13-5.05 (m, 2H), 4.42 (s, 2H), 4.29-4.20 (m, 6H), 4.00-3.69 (m, 7H), 3.00-2.66 (m, 7H), 1.80-1.69 (m, 3H), 1.38 (m, 6H), 0.94 (d, J = 6.4 Hz, 3H), 0.86 (d, J = 6.4 Hz, 6H); ³¹P NMR (CDCl₃) δ 19.4; MS (ESI) 736 (M+Na).

10

Compound	R ₁	R ₂
16a	Gly-Et	Gly-Et
16b	Gly-Bu	Gly-Bu
16j	Phe-Bu	Phe-Bu
16k	NHEt	NHEt

Example 10

Synthesis of Bisamidates 16a. A solution of phosphonic acid 11 (100 mg, 0.15 mmol) L-alanine ethyl ester hydrochloride (84 mg, 0.6 mmol) was dissolved in pyridine (5 mL) and the solvent was distilled under reduced pressure at 40-60°C. The residue was treated with a solution of Ph₃P (118 mg, 0.45 mmol) and 2,2'-dipyridyl disulfide (99 mg, 0.45 mmol) in pyridine (1 mL) stirring for 20h at room temperature. The solvent was evaporated under reduced pressure and the residue was chromatographed on silica gel (1% to 5% 2-

propanol/CH₂Cl₂). The purified product was suspended in ether and was evaporated under reduced pressure to afford bisamidate 16a (90 mg, 72%) as a white solid: ¹H NMR (CDCl₃) δ 7.72 (d, J = 8.7 Hz, 2H), 7.15 (d, J = 8.7 Hz, 2H), 7.01 (d, J = 8.7 Hz, 2H), 6.87 (d, J = 8.7 Hz, 2H), 5.68 (d, J = 5.1 Hz, 1H), 5.05 (m, 1H), 4.25 (d, J = 9.9 Hz, 2H), 4.19 (q, 4H), 3.99-3.65 (m overlapping s, 13H), 3.41 (m, 1H), 3.20-2.81 (m, 7H), 1.85-1.60 (m, 3H), 1.27 (t, J = 7.2 Hz, 6H), 0.93 (d, J = 6.3 Hz, 3H), 0.89 (d, J = 6.3 Hz, 3H); ³¹P NMR (CDCl₃) δ 21.8; MS (ESI) 843 (M+H).

Example 11

Synthesis of Bisamidates 16b. A solution of phosphonic acid 11 (100 mg, 0.15 mmol) L-alanine n-butyl ester hydrochloride (101 mg, 0.6 mmol) was dissolved in pyridine (5 mL) and the solvent was distilled under reduced pressure at 40-60°C. The residue was treated with a solution of Ph₃P (118 mg, 0.45 mmol) and 2,2'-dipyridyl disulfide (99 mg, 0.45 mmol) in pyridine (1 mL) stirring for 20h at room temperature. The solvent was evaporated under reduced pressure and the residue was chromatographed on silica gel (1% to 5% 2-propanol/CH₂Cl₂). The purified product was suspended in ether and was evaporated under reduced pressure to afford bisamidate 16b (100 mg, 74%) as a white solid: ¹H NMR (CDCl₃) δ 7.72 (d, J = 9 Hz, 2H), 7.15 (d, J = 9 Hz, 2H), 7.01 (d, J = 9 Hz, 2H), 6.87 (d, J = 9 Hz, 2H), 5.67 (d, J = 5.4 Hz, 1H), 5.05 (m, 1H), 4.96 (m, 1H), 4.25 (d, J = 9.9 Hz, 2H), 4.11 (t, J = 6.9 Hz, 4H), 3.99-3.71 (m overlapping s, 13H), 3.41 (m, 1H), 3.20-2.80 (m, 7H), 1.87-1.60 (m, 7H), 1.42 (m, 4H), 0.96-0.88 (m, 12H); ³¹P NMR (CDCl₃) δ 21.8; MS (ESI) 890 (M+H).

Example 12

Synthesis of Bisamidates 16j. A solution of phosphonic acid 11 (100 mg, 0.15 mmol) L-phenylalanine n-butyl ester hydrochloride (155 mg, 0.6 mmol) was dissolved in pyridine (5 mL) and the solvent was distilled under reduced pressure at 40-60°C. The residue was treated with a solution of Ph₃P (118 mg, 0.45 mmol) and 2,2'-dipyridyl disulfide (99 mg, 0.45 mmol) in pyridine (1 mL) stirring for 36h at room temperature. The solvent was evaporated under reduced pressure and the residue was chromatographed on silica gel (1% to 5% 2-propanol/CH₂Cl₂). The purified product was suspended in ether and was evaporated under reduced pressure to afford bisamidate 16j (106 mg, 66%) as a white solid. ¹H NMR (CDCl₃) δ 7.72 (d, J = 8.7 Hz, 2H), 7.31-7.10 (m, 12H), 7.01 (d, J = 9 Hz, 2H), 6.72 (d, J = 8.7 Hz, 2H), 5.67 (d, J = 5.1 Hz, 1H), 5.05 (m, 1H), 4.96 (m, 1H), 4.35-3.98 (m, 7H), 3.90-3.61 (m overlapping s, 10H), 3.19-2.78 (m, 11H), 1.87-1.25 (m, 11H), 0.96-0.88 (m, 12H); ³¹P NMR (CDCl₃) δ 19.3; MS (ESI) 1080 (M+H).

Example 13

Synthesis of Bisamidates 16k. A solution of phosphonic acid 11 (80 mg, 0.12 mmol), ethylamine (0.3 mL, 2M in THF, 0.6 mmol) was dissolved in pyridine (5 mL) and the solvent was distilled under reduced pressure at 40-60°C. The residue was treated with a solution of Ph₃P (109 mg, 0.42 mmol) and 2,2'-dipyridyl disulfide (93 mg, 0.42 mmol) in pyridine (1 mL) stirring for 48h at room temperature. The solvent was evaporated under reduced

pressure and the residue was chromatographed on silica gel (1% to 5% 2-propanol/CH₂Cl₂). The purified product was suspended in ether and was evaporated under reduced pressure to afford bisamidate 16k (60 mg, 70%) as a white solid: ¹H NMR (CDCl₃) δ 7.72 (d, J = 8.7 Hz, 2H), 7.15 (d, J = 8.7 Hz, 2H), 7.01 (d, J = 8.7 Hz, 2H), 6.87 (d, J = 8.7 Hz, 2H), 5.67 (d, J = 5.1 Hz, 1H), 5.05-4.95 (m, 2H), 4.15 (d, J = 9.6 Hz, 2H), 3.99-3.72 (m overlapping s, 9H), 3.18-2.81 (m, 11H), 2.55 (br, 1H), 1.85-1.65 (m, 3H), 1.18 (t, J = 7.2 Hz, 6H), 0.93 (d, J = 6.3 Hz, 3H), 0.89 (d, J = 6.3 Hz, 3H); ³¹P NMR (CDCl₃) δ 21.6; MS (ESI) 749 (M+Na).

Compound	R ₁	R ₂
30a	OPh	Ala-Me
30b	OPh	Ala-Et
30c	OPh	(D)-Ala-iPr
30d	OPh	Ala-Bu
30e	OBn	Ala-Et

Example 14

Monoamidate 30a (R₁ = OPh, R₂ = Ala-Me) To a flask was charged with monophenyl phosphonate 29 (75 mg, 0.1 mmol), L-alanine methyl ester hydrochloride (4.0 g, 22 mmol) and 1, 3-dicyclohexylcarbodiimide (84 mg, 0.6 mmol), then pyridine (1 mL) was added under N₂. The resulted mixture was stirred at 60 – 70°C for 2 h, then cooled to room temperature and diluted with ethyl acetate. The mixture was filtered and the filtrate was evaporated. The residue was partitioned between ethyl acetate and HCl (0.2 N), the ethyl acetate phase was washed with water and NaHCO₃, dried over Na₂SO₄ filtered and concentrated. The residue was purified by chromatography on silica gel (ethyl acetate/hexane 1:5) to give 30a (25 mg, 30%) as a white solid. ¹H NMR (CDCl₃) δ 7.72 (d, J = 8.7 Hz, 2H), 7.73-7.24 (m, 5H) 7.19-7.15 (m, 2H), 7.01 (d, J = 8.7 Hz, 2H), 6.90-6.83 (m, 2H), 5.65 (d, J = 5.1 Hz, 1H), 5.01 (m, 2H), 4.30 (m, 2H), 3.97-3.51 (m overlapping s, 12H), 3.20-2.77 (m, 7H), 1.81 (m, 1H), 1.58 (m, 3H), 0.92 (d, J = 6.3 Hz, 3H), 0.88 (d, J = 6.3 Hz, 3H); ³¹P NMR (CDCl₃) δ 20.4 and 19.3; MS (ESI) 856 (M+Na).

Example 15

Monoamidate 30b (R₁ = OPh, R₂ = Ala-Et) was synthesized in the same manner in 35% yield. ¹H NMR (CDCl₃) δ 7.72 (d, J = 8.7 Hz, 2H), 7.73-7.24 (m, 5H) 7.19-7.15 (m, 2H), 7.01 (d, J = 8.7 Hz, 2H), 6.90-6.83 (m, 2H), 5.65 (d, J = 5.4 Hz, 1H), 5.01 (m, 3H), 4.30-3.67

(m overlapping s, 14H), 3.18-2.77 (m, 7H), 1.81-1.35 (m, 6H), 1.22 (m, 3H), 0.92 (d, J = 6.3 Hz, 3H), 0.88 (d, J = 6.3 Hz, 3H); ^{31}P NMR (CDCl_3) δ 20.4 and 19.3; MS (ESI) 870 (M+Na).

Example 16

- 5 Monoamidate 30c (R1 = OPh, R2 = (D)-Ala-iPr) was synthesized in the same manner in 52% yield. Isomer A ^1H NMR (CDCl_3) δ 7.72 (d, J = 8.7 Hz, 2H), 7.73-7.24 (m, 5H) 7.19-7.15 (m, 2H), 7.01 (d, J = 8.7 Hz, 2H), 6.90-6.83 (m, 2H), 5.66 (m, 1H), 5.01 (m, 3H), 4.30 -3.67 (m overlapping s, 14H), 3.18-2.77 (m, 7H), 1.81-1.35 (m, 6H), 1.23 (m, 6H), 0.92 (d, J = 6.3 Hz, 3H), 0.88 (d, J = 6.3 Hz, 3H); ^{31}P NMR (CDCl_3) δ 20.4; MS (ESI) 884 (M+Na). Isomer
- 10 B ^1H NMR (CDCl_3) δ 7.72 (d, J = 8.7 Hz, 2H), 7.73-7.24 (m, 5H) 7.19-7.15 (m, 2H), 7.01 (d, J = 8.7 Hz, 2H), 6.90-6.83 (m, 2H), 5.66 (m, 1H), 5.01 (m, 3H), 4.30 -3.67 (m overlapping s, 14H), 3.18-2.77 (m, 7H), 1.81-1.35 (m, 6H), 1.23 (m, 6H), 0.92 (d, J = 6.3 Hz, 3H), 0.88 (d, J = 6.3 Hz, 3H); ^{31}P NMR (CDCl_3) δ 19.3; MS (ESI) 884 (M+Na).

15 Example 17

- Monoamidate 30d (R1 = OPh, R2 = Ala-Bu) was synthesized in the same manner in 25% yield. ^1H NMR (CDCl_3) δ 7.72 (d, J = 8.7 Hz, 2H), 7.73-7.24 (m, 5H) 7.19-7.15 (m, 2H), 7.01 (d, J = 8.7 Hz, 2H), 6.90-6.83 (m, 2H), 5.65 (d, J = 5.4 Hz, 1H), 5.01 (m, 3H), 4.30 -3.67 (m overlapping s, 16H), 3.18-2.77 (m, 7H), 1.81-1.35 (m, 8H), 1.22 (m, 3H), 0.92 (d, J = 6.3
- 20 Hz, 3H), 0.88 (d, J = 6.3 Hz, 3H); ^{31}P NMR (CDCl_3) δ 20.4 and 19.4; MS (ESI) 898 (M+Na).

Example 18

- Monoamidate 30e (R1 = OBn, R2 = Ala-Et) To a flask was charged with monobenzyl
- 25 phosphonate 2 (76 mg, 0.1 mmol), L-alanine methyl ester hydrochloride (4.0 g, 22 mmol) and 1, 3-dicyclohexylcarbodiimide (84 mg, 0.6 mmol), then pyridine (1 mL) was added under N₂. The resulted mixture was stirred at 60 – 70°C for 2 h, then cooled to room temperature and diluted with ethyl acetate. The mixture was filtered and the filtrate was evaporated. The residue was partitioned between ethyl acetate and HCl (0.2 N), the ethyl acetate phase was
- 30 washed with water and NaHCO₃, dried over Na₂SO₄ filtered and concentrated. The residue was purified by chromatography on silica gel (ethyl acetate / hexane 1:5) to give 30a (25 mg, 30%) as a white solid. ^1H NMR (CDCl_3) δ 7.72 (d, J = 8.7 Hz, 2H), 7.38-7.34 (m, 5H), 7.13

(d, J = 8.7 Hz, 2H), 7.00 (d, J = 8.7 Hz, 2H), 6.86-6.80 (m, 2H), 5.65 (d, J = 5.4 Hz, 1H), 5.15-5.01 (m, 5H), 4.30-3.67 (m overlapping s, 14H), 3.18-2.77 (m, 7H), 1.81-1.35 (m, 6H), 1.22 (m, 3H), 0.92 (d, J = 6.3 Hz, 3H), 0.88 (d, J = 6.3 Hz, 3H); ^{31}P NMR (CDCl_3) δ 23.3 and 22.4; MS (ESI) 884 (M+Na).

5

Compound	R ₁	R ₂
31a	OPh	Lac-iPr
31b	OPh	Lac-Et
31c	OPh	Lac-Bu
31d	OPh	(R)-Lac-Me
31e	OPh	(R)-Lac-Et

Example 19

Monolactate 31a (R₁ = OPh, R₂ = Lac-iPr): To a flask was charged with monophenyl phosphonate 29 (1.5 g, 2 mmol), isopropyl-(s)-lactate (0.88 mL, 6.6 mmol) and 1, 3-dicyclohexylcarbodiimide (1.36 g, 6.6 mmol), then pyridine (15 mL) was added under N₂. The resulted mixture was stirred at 60 – 70°C for 2 h, then cooled to room temperature and diluted with ethyl acetate. The mixture was filtered and the filtrate was evaporated. The residue was washed with ethyl acetate and the combined organic phase was washed with NH₄Cl, brine and water, dried over Na₂SO₄, filtered and concentrated. The residue was purified by chromatography on silica gel (ethyl acetate / CH₂Cl₂ 1:5) to give 31a (1.39g, 81%) as a white solid. Isomer A ^1H NMR (CDCl_3) δ 7.72 (d, J = 8.7 Hz, 2H), 7.73-7.19 (m, 5H), 7.15 (d, J = 8.4 Hz, 2H), 7.00 (d, J = 8.7 Hz, 2H), 6.92 (d, J = 8.4 Hz, 2H), 5.65 (d, J = 5.4 Hz, 1H), 5.15-5.00 (m, 4H), 4.56-4.44 (m, 2H), 3.96-3.68 (m overlapping s, 9H), 3.13-2.78 (m, 7H), 1.81-1.23 (m, 6H), 1.22 (m, 6H), 0.92 (d, J = 6.6 Hz, 3H), 0.88 (d, J = 6.6 Hz, 3H); ^{31}P NMR (CDCl_3) δ 17.4; MS (ESI) 885 (M+Na). Isomer B ^1H NMR (CDCl_3) δ 7.72 (d, J = 8.7 Hz, 2H), 7.73-7.19 (m, 5H), 7.14 (d, J = 8.4 Hz, 2H), 7.00 (d, J = 8.7 Hz, 2H), 6.88 (d, J = 8.4 Hz, 2H), 5.64 (d, J = 5.4 Hz, 1H), 5.15-5.00 (m, 4H), 4.53-4.41 (m, 2H), 3.96-3.68 (m overlapping s, 9H), 3.13-2.78 (m, 7H), 1.81-1.23 (m, 6H), 1.22 (m, 6H), 0.92 (d, J = 6.6 Hz, 3H), 0.88 (d, J = 6.6 Hz, 3H); ^{31}P NMR (CDCl_3) δ 15.3; MS (ESI) 885 (M+Na).

25

Example 20

Monolactate 31b (R₁ = OPh, R₂ = Lac-Et) was synthesized in the same manner in 75% yield. ^1H NMR (CDCl_3) δ 7.72 (d, J = 8.7 Hz, 2H), 7.73-7.14 (m, 7H), 6.99 (d, J = 8.7 Hz, 2H), 6.88 (d, J = 8.7 Hz, 2H), 5.63 (m, 1H), 5.19-4.95 (m, 3H), 4.44-4.40 (m, 2H), 4.17-4.12 (m,

2H), 3.95 -3.67 (m overlapping s, 9H), 3.15-2.77 (m, 7H), 1.81-1.58 (m, 6H), 1.23 (m, 3H), 0.91 (d, J = 6.6 Hz, 3H), 0.87 (d, J = 6.6 Hz, 3H); ^{31}P NMR (CDCl_3) δ 17.5 and 15.4; MS (ESI) 872 (M+Na).

5 Example 21

Monolactate 31c (R1 = OPh, R2 = Lac-Bu) was synthesized in the same manner in 58% yield. Isomer A ^1H NMR (CDCl_3) δ 7.72 (d, J = 8.7 Hz, 2H), 7.73-7.19 (m, 5H), 7.14 (d, J = 8.4 Hz, 2H), 7.00 (d, J = 8.7 Hz, 2H), 6.90 (d, J = 8.4 Hz, 2H), 5.63 (d, J = 5.4 Hz, 1H), 5.15-5.00 (m, 3H), 4.56-4.51 (m, 2H), 4.17-4.10 (m, 2H), 3.95 -3.67 (m overlapping s, 9H), 3.10-2.77 (m, 7H), 1.81-1.23 (m, 10H), 1.23 (m, 6H), 0.91 (d, J = 6.6 Hz, 3H), 0.87 (d, J = 6.6 Hz, 3H); ^{31}P NMR (CDCl_3) δ 17.3; MS (ESI) 899 (M+Na). Isomer B ^1H NMR (CDCl_3) δ 7.72 (d, J = 8.7 Hz, 2H), 7.73-7.19 (m, 5H), 7.14 (d, J = 8.4 Hz, 2H), 7.00 (d, J = 8.7 Hz, 2H), 6.90 (d, J = 8.4 Hz, 2H), 5.64 (d, J = 5.4 Hz, 1H), 5.15-5.00 (m, 3H), 4.44 -4.39 (m, 2H), 4.17-4.10 (m, 2H), 3.95 -3.67 (m overlapping s, 9H), 3.10-2.77 (m, 7H), 1.81-1.23 (m, 10H), 1.23 (m, 6H), 0.91 (d, J = 6.6 Hz, 3H), 0.87 (d, J = 6.6 Hz, 3H); ^{31}P NMR (CDCl_3) δ 15.3; MS (ESI) 899 (M+Na).

Example 22

Monolactate 31d (R1 = OPh, R2 = (R)-Lac-Me): To a stirred solution of monophenyl phosphonate 29 (100 mg, 0.13 mmol) in 10 mL of THF at room temperature under N_2 was added methyl-(S)-lactate (54 mg, 0.52 mmol) and Ph_3P (136 mg, 0.52 mmol), followed by DEAD (82 μL , 0.52 mmol). After 2 h, the solvent was removed under reduced pressure, and the resulting crude mixture was purified by chromatography on silica gel (ethyl acetate / hexane 1:1) to give 31d (33 mg, 30%) as a white solid. ^1H NMR (CDCl_3) δ 7.72 (d, J = 8.7 Hz, 2H), 7.73-7.14 (m, 7H), 6.99 (d, J = 8.7 Hz, 2H), 6.88 (d, J = 8.7 Hz, 2H), 5.63 (m, 1H), 5.19-4.95 (m, 3H), 4.44-4.40 (m, 2H), 3.95 -3.64 (m overlapping s, 12H), 3.15-2.77 (m, 7H), 1.81-1.55 (m, 4H), 0.91 (d, J = 6.6 Hz, 3H), 0.87 (d, J = 6.6 Hz, 3H); ^{31}P NMR (CDCl_3) δ 17.4 and 15.3; MS (ESI) 857 (M+Na).

30 Example 23

Monolactate 31e (R1 = OPh, R2 = (R)-Lac-Et): To a stirred solution of monophenyl phosphonate 29 (50 mg, 0.065 mmol) in 2.5 mL of THF at room temperature under N_2 was

added ethyl-(s)-lactate (31 mg, 0.52 mmol) and Ph_3P (68 mg, 0.26 mmol), followed by DEAD (41 μL , 0.52 mmol). After 2 h, the solvent was removed under reduced pressure, and the resulting crude mixture was purified by chromatography on silica gel (ethyl acetate / hexane 1:1) to give 31e (28 mg, 50%) as a white solid. ^1H NMR (CDCl_3) δ 7.72 (d, J = 8.7 Hz, 2H), 7.73-7.14 (m, 7H), 6.99 (d, J = 8.7 Hz, 2H), 6.85 (m, 2H), 5.63 (m, 1H), 5.19-4.95 (m, 3H), 4.44-4.40 (m, 2H), 4.17-4.12 (m, 2H), 3.95-3.67 (m overlapping s, 9H), 3.15-2.77 (m, 7H), 1.81-1.58 (m, 6H), 1.23 (m, 3H), 0.91 (d, J = 6.6 Hz, 3H), 0.87 (d, J = 6.6 Hz, 3H); ^{31}P NMR (CDCl_3) δ 17.5 and 15.4; MS (ESI) 872 ($\text{M}+\text{Na}$).

10 Example 24

Monolactate 32 ($\text{R}_1 = \text{OBn}$, $\text{R}_2 = (\text{S})\text{-Lac-Bn}$): To a stirred solution of monobenzyl phosphonate 2 (76 mg, 0.1 mmol) in 0.5 mL of DMF at room temperature under N_2 was added benzyl-(s)-lactate (27 mg, 0.15 mmol) and PyBOP (78 mg, 0.15 mmol), followed by DIEA (70 μL , 0.4 mmol). After 3 h, the solvent was removed under reduced pressure, and the resulting crude mixture was purified by chromatography on silica gel (ethyl acetate / hexane 1:1) to give 32 (46 mg, 50%) as a white solid. ^1H NMR (CDCl_3) δ 7.72 (d, J = 8.7 Hz, 2H), 7.38-7.44 (m, 10H), 7.13 (d, J = 8.4 Hz, 2H), 6.99 (d, J = 8.7 Hz, 2H), 6.81 (m, 2H), 5.63 (d, J = 5.1 Hz, 1H), 5.23-4.92 (m, 7H), 4.44-2.2 (m, 2H), 3.96-3.67 (m overlapping s, 9H), 3.15-2.77 (m, 7H), 1.81-1.58 (m, 6H), 0.93 (d, J = 6.3 Hz, 3H), 0.88 (d, J = 6.3 Hz, 3H); ^{31}P NMR (CDCl_3) δ 20.8 and 19.6; MS (ESI) 947 ($\text{M}+\text{Na}$).

Example 25

Monolactate 33 ($\text{R}_1 = \text{OBn}$, $\text{R}_2 = (\text{R})\text{-Lac-Bn}$): To a stirred solution of monobenzyl phosphonate 2 (76 mg, 0.1 mmol) in 5 mL of THF at room temperature under N_2 was added benzyl-(s)-lactate (72 mg, 0.4 mmol) and Ph_3P (105 mg, 0.4 mmol), followed by DEAD (60 μL , 0.4 mmol). After 20 h, the solvent was removed under reduced pressure, and the resulting crude mixture was purified by chromatography on silica gel (ethyl acetate / hexane 1:1) to give 33 (44 mg, 45%) as a white solid. ^1H NMR (CDCl_3) δ 7.72 (d, J = 8.7 Hz, 2H), 7.38-7.44 (m, 10H), 7.13 (m, 2H), 6.99 (d, J = 8.7 Hz, 2H), 6.81 (m, 2H), 5.63 (m, 1H), 5.23-4.92 (m, 7H), 4.44-2.2 (m, 2H), 3.96-3.67 (m overlapping s, 9H), 3.15-2.77 (m, 7H), 1.81-1.58 (m, 6H), 0.93 (d, J = 6.3 Hz, 3H), 0.88 (d, J = 6.3 Hz, 3H); ^{31}P NMR (CDCl_3) δ 20.8 and 19.6; MS (ESI) 947 ($\text{M}+\text{Na}$).

Example 26

Monophosphonic acid 34: A solution of monobenzyllactate 32 (20 mg) was dissolved in EtOH/ EtOAc (3 mL/1 mL), treated with 10% Pd/C (4 mg) and was stirred under H₂ atmosphere (balloon) for 1.5 h. The catalyst was removed by filtration through celite. The filtered was evaporated under reduced pressure, the residue was triturated with ether and the solid was collected by filtration to afford the monophosphonic acid 33 (15 mg, 94%) as a white solid. ¹H NMR (CD₃OD) δ 7.76 (d, J = 8.7 Hz, 2H), 7.18 (d, J = 8.7 Hz, 2H), 7.08 (d, J = 8.7 Hz, 2H), 6.90 (d, J = 8.7 Hz, 2H), 5.69 (d, J = 5.7 Hz, 1H), 5.03-4.95 (m, 2H), 4.20 (m, 2H), 3.90-3.65 (m overlapping s, 9H), 3.41 (m, 2H), 3.18-2.78 (m, 5H), 2.44 (m, 1H), 2.00 (m, 1H), 1.61-1.38 (m, 5H), 0.93 (d, J = 6.3 Hz, 3H), 0.88 (d, J = 6.3 Hz, 3H); ³¹P NMR (CD₃OD) δ 18.0; MS (ESI) 767 (M+Na).

Example 27

Monophosphonic acid 35: A solution of monobenzyllactate 33(20 mg) was dissolved in EtOH (3 mL), treated with 10% Pd/C (4 mg) and was stirred under H₂ atmosphere (balloon) for 1h. The catalyst was removed by filtration through celite. The filtered was evaporated under reduced pressure, the residue was triturated with ether and the solid was collected by filtration to afford the monophosphonic acid 35 (15 mg, 94%) as a white solid. ¹H NMR (CD₃OD) δ 7.76 (d, J = 8.7 Hz, 2H), 7.18 (d, J = 8.7 Hz, 2H), 7.08 (d, J = 8.7 Hz, 2H), 6.90 (d, J = 8.7 Hz, 2H), 5.69 (d, J = 5.7 Hz, 1H), 5.03-4.95 (m, 2H), 4.20 (m, 2H), 3.90-3.65 (m overlapping s, 9H), 3.41 (m, 2H), 3.18-2.78 (m, 5H), 2.44 (m, 1H), 2.00 (m, 1H), 1.61-1.38 (m, 5H), 0.93 (d, J = 6.3 Hz, 3H), 0.88 (d, J = 6.3 Hz, 3H); ³¹P NMR (CD₃OD) δ 18.0; MS (ESI) 767 (M+Na).

Example 28

Synthesis of Bislactate 36: A solution of phosphonic acid 11 (100 mg, 0.15 mmol) isopropyl-(S)-lactate (79 mg, 0.66 mmol) was dissolved in pyridine (1 mL) and the solvent was distilled under reduced pressure at 40-60°C. The residue was treated with a solution of Ph₃P (137 mg, 0.53 mmol) and 2,2'-dipyridyl disulfide (116 mg, 0.53 mmol) in pyridine (1 mL) stirring for 20h at room temperature. The solvent was evaporated under reduced pressure and the residue was chromatographed on silica gel (1% to 5% 2-propanol/CH₂Cl₂). The purified product was suspended in ether and was evaporated under reduced pressure to afford

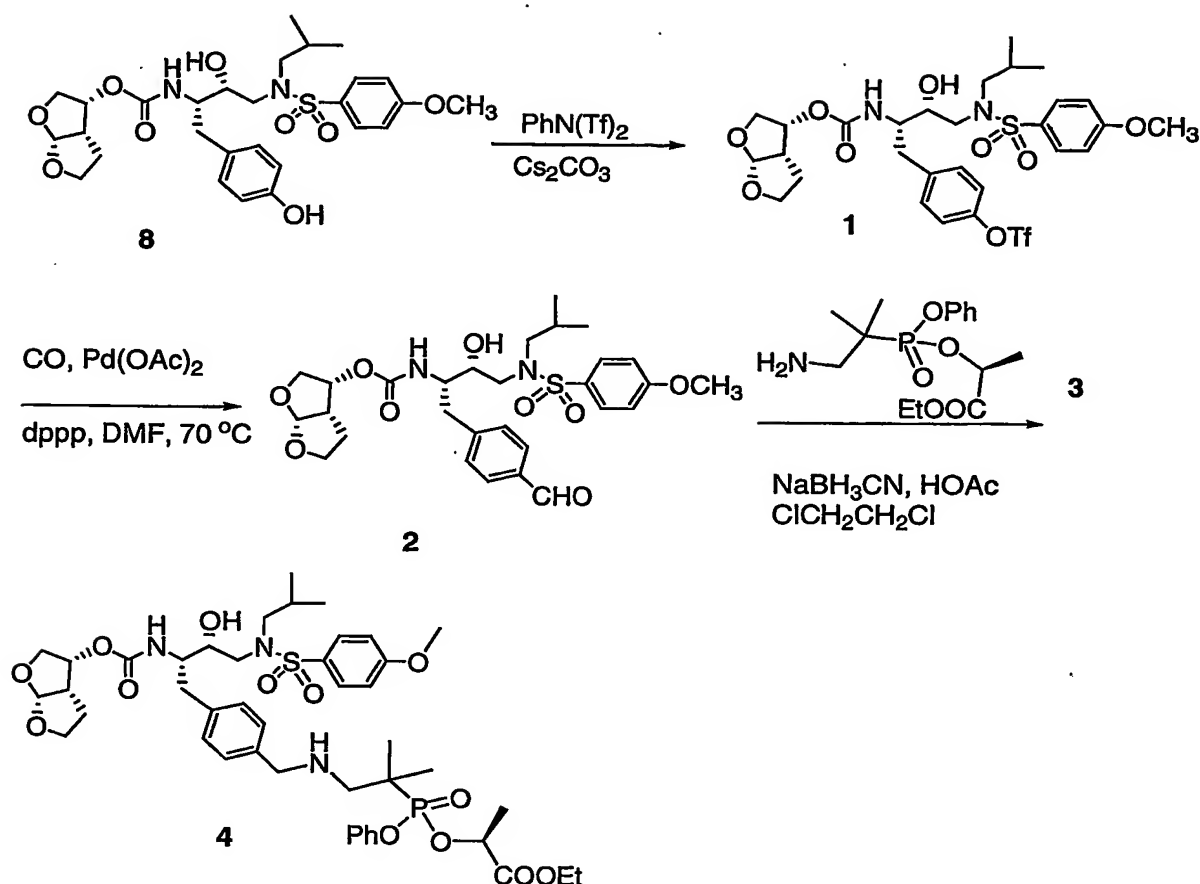
bislactate 36 (42 mg, 32%) as a white solid: ^1H NMR (CDCl_3) δ 7.72 (d, $J = 8.7$ Hz, 2H), 7.14 (d, $J = 8.7$ Hz, 2H), 7.01 (d, $J = 8.7$ Hz, 2H), 6.89 (d, $J = 8.7$ Hz, 2H), 5.66 (d, $J = 5.1$ Hz, 1H), 5.05 (m, 3H), 4.25 (d, $J = 9.9$ Hz, 2H), 4.19 (q, 4H), 3.99-3.65 (m overlapping s, 9H), 3.41 (m, 1H), 3.20-2.81 (m, 7H), 1.85-1.60 (m, 3H), 1.58 (m, 6H), 1.26 (m, 12H), 0.93 (d, $J = 6.3$ Hz, 3H), 0.89 (d, $J = 6.3$ Hz, 3H); ^{31}P NMR (CDCl_3) δ 21.1; MS (ESI) 923 (M+Na).

Example 29

Triflate derivative 1: A THF- CH_2Cl_2 solution (30mL-10 mL) of 8 (4 g, 6.9 mmol), cesium carbonate (2.7 g, 8 mmol), and N-phenyltrifluoromethane sulfonimide (2.8 g, 8 mmol) was reacted overnight. The reaction mixture was worked up, and concentrated to dryness to give crude triflate derivative 1.

Aldehyde 2: Crude triflate 1 (4.5 g, 6.9 mmole) was dissolved in DMF (20 mL), and the solution was degassed (high vacuum for 2 min, Ar purge, repeat 3 times). $\text{Pd}(\text{OAc})_2$ (0.12 g, 0.27 mmol), and bis(diphenylphosphino)propane (dppp, 0.22 g, 0.27 mmol) were added and the solution was heated to 70°C . Carbon monoxide was rapidly bubbled through the solution, then under 1 atmosphere of carbon monoxide. To this solution were slowly added TEA (5.4 mL, 38 mmol), and triethylsilane (3 mL, 18 mmol). The resulting solution was stirred overnight at room temperature. The reaction mixture was worked up, and purified on silica gel column chromatograph to afford aldehyde 2 (2.1 g, 51%). (Hostetler, et al. J. Org. Chem., 1999. 64, 178-185).

Lactate prodrug 4: Compound 4 is prepared as described above procedure for 3a-e by the reductive amination between 2 and 3 with NaBH_3CN in 1,2-dichloroethane in the presence of HOAc.

**Example 30**

Preparation of compound 3 Diethyl (cyano(dimethyl)methyl) phosphonate 5: A THF solution (30 mL) of NaH (3.4 g of 60% oil dispersion, 85 mmole) was cooled to -10°C , followed by the addition of diethyl (cyanomethyl)phosphonate (5g, 28.2 mmol) and iodomethane (17 g, 112 mmol). The resulting solution was stirred at -10°C for 2 hr, then 0°C for 1 hr, was worked up, and purified to give dimethyl derivative 5 (5 g, 86%).

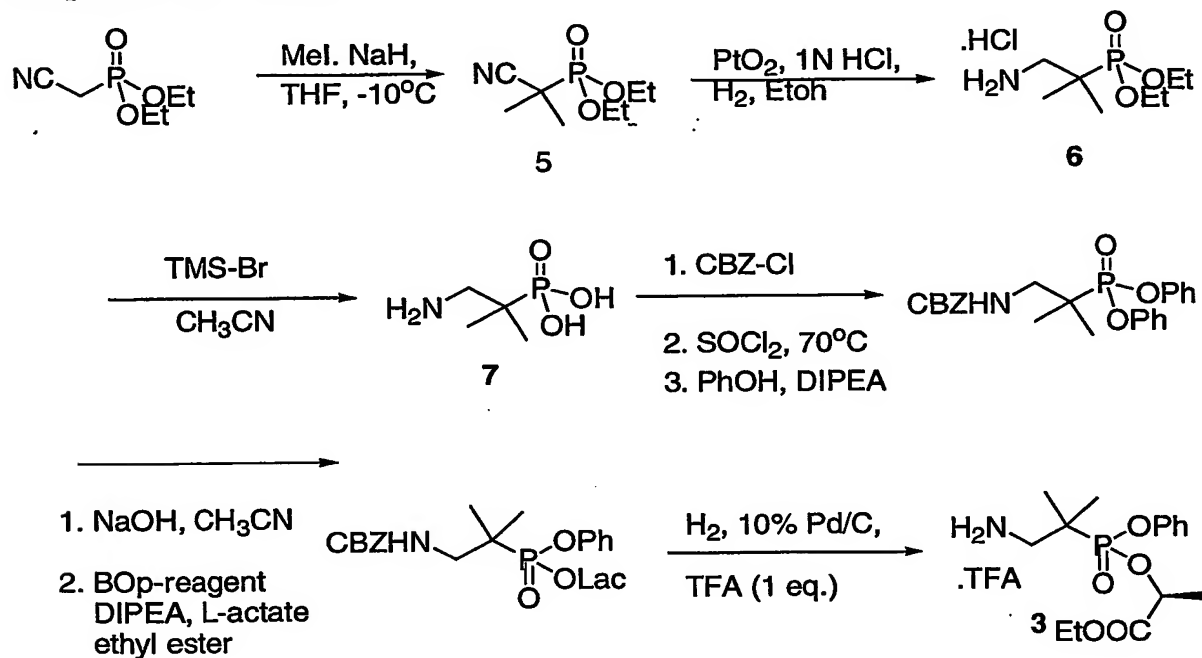
Diethyl (2-amino-1,1-diemthyl-ethyl)phosphonate 6: Compound 5 was reduced to amine derivative 6 by the described procedure (J. Med. Chem. 1999, 42, 5010-5019).

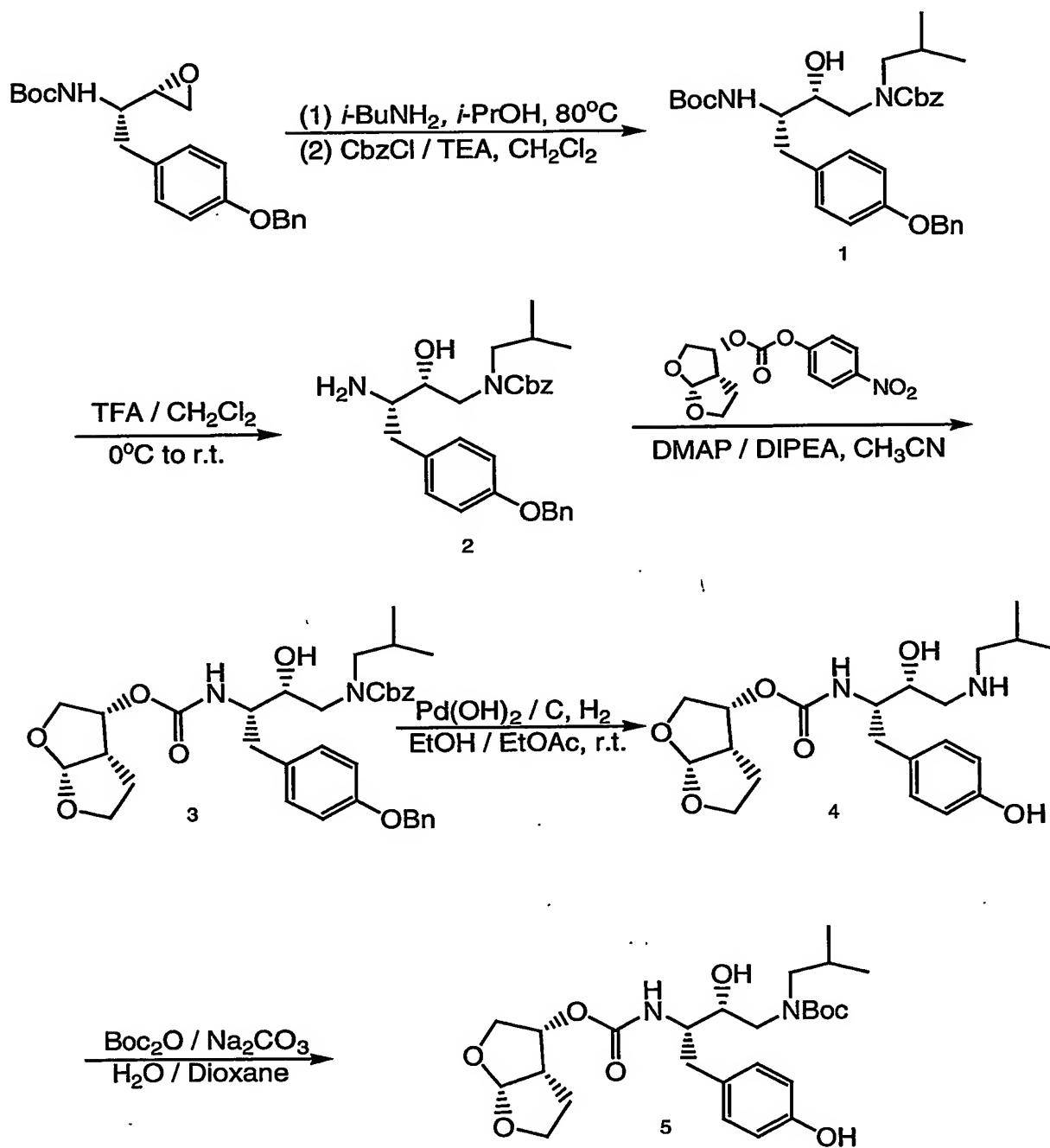
A ethanol (150 mL) and 1N HCl aqueous solution (22 mL) of 5 (2.2 g, 10.7 mmol) was hydrogenated at 1 atmosphere in the presence of PtO_2 (1.25 g) at room temperature overnight. The catalyst was filtered through a celite pad. The filtrate was concentrated to dryness, to give crude 6 (2.5g, as HCl salt).

2-Amino-1,1-dimethyl-ethyl phosphonic acid 7: A CH_3CN (30 mL) of crude 6 (2.5 g) was cooled to 0°C , and treated with TMSBr (8 g, 52 mmol) for 5 hr. The reaction mixture was

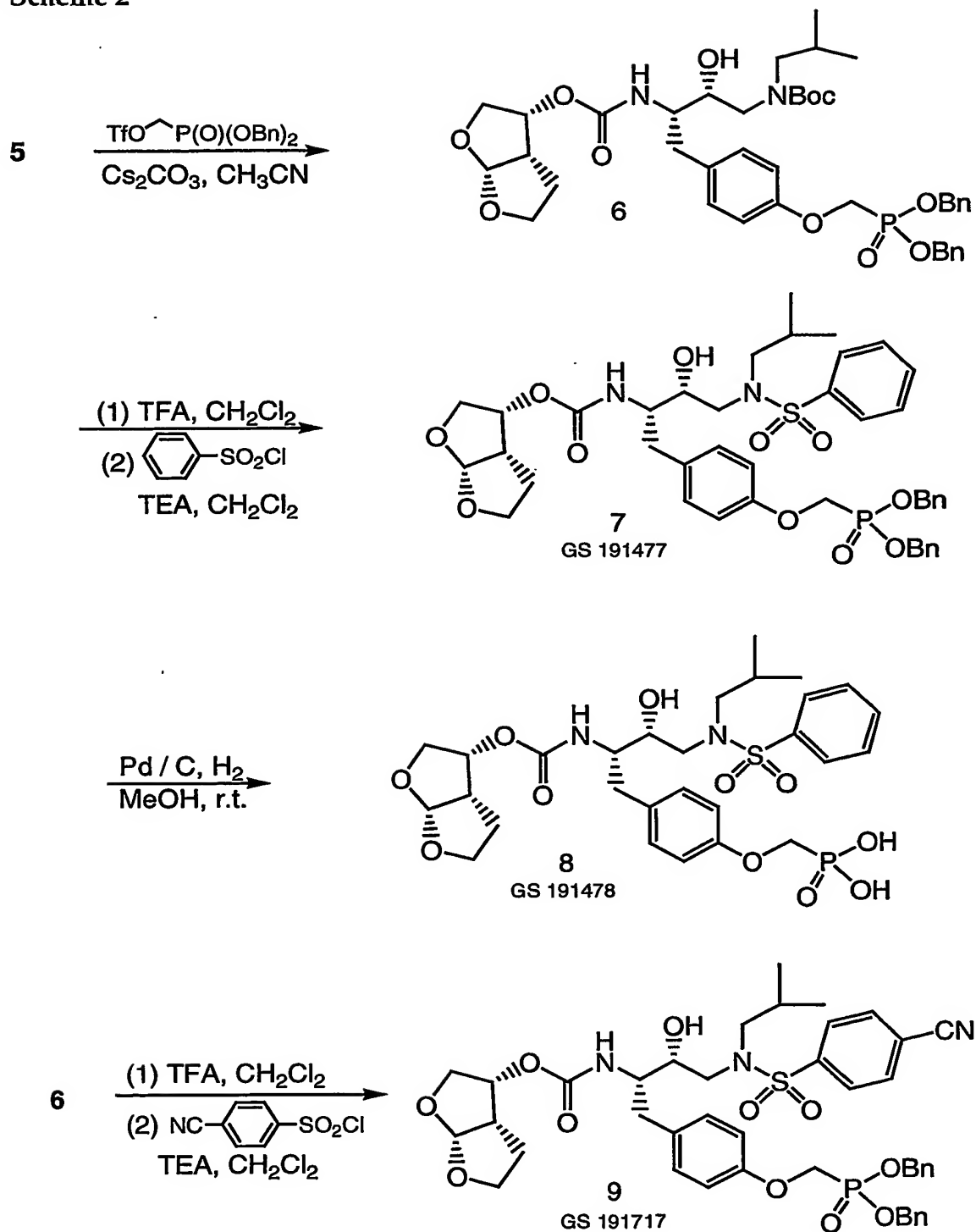
stirred with methanol for 1.5 hr at room temperature, concentrated, recharged with methanol, concentrated to dryness to give crude **7** which was used for next reaction without further purification.

- 5 Lactate phenyl (2-amino-1,1-dimethyl-ethyl)phosphonate **3**: Compound **3** is synthesized according to the procedures described in a previous scheme for the preparation of a lactate phenyl 2-aminoethyl phosphonate. Compound **7** is protected with CBZ, followed by the reaction with thionyl chloride at 70°C. The CBZ protected dichlorodate is reacted phenol in the presence of DIPEA. Removal of one phenol, follow by coupling with ethyl L-lactate leads N-CBZ-2-amino-1,1-dimethyl-ethyl phosphonated derivative. Hydrogenation of N-CBZ derivative at 1 atmosphere in the presence of 10% Pd/C and 1 equivalent of TFA affords compound **3** as TFA salt.

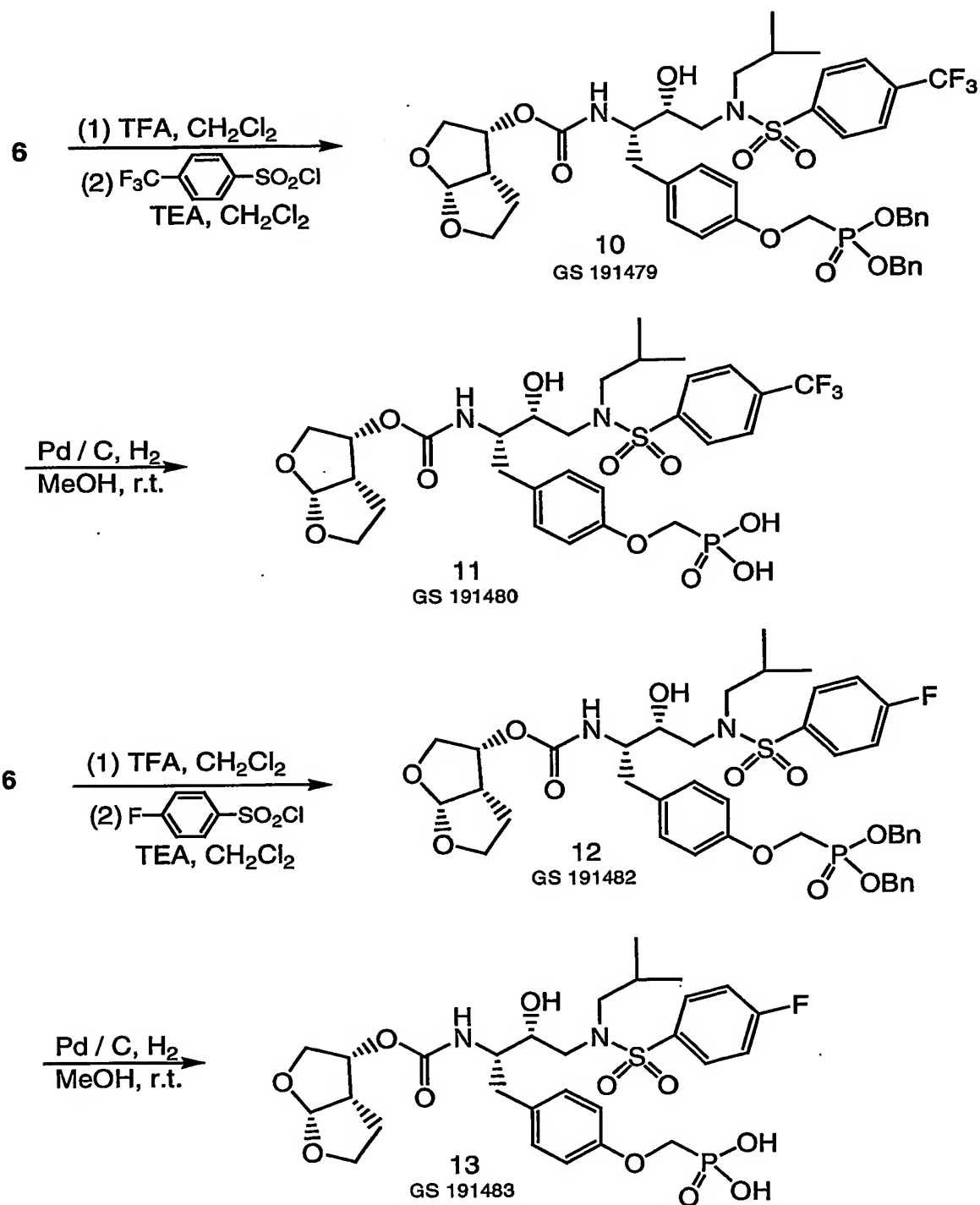


Example Section M**Scheme 1**

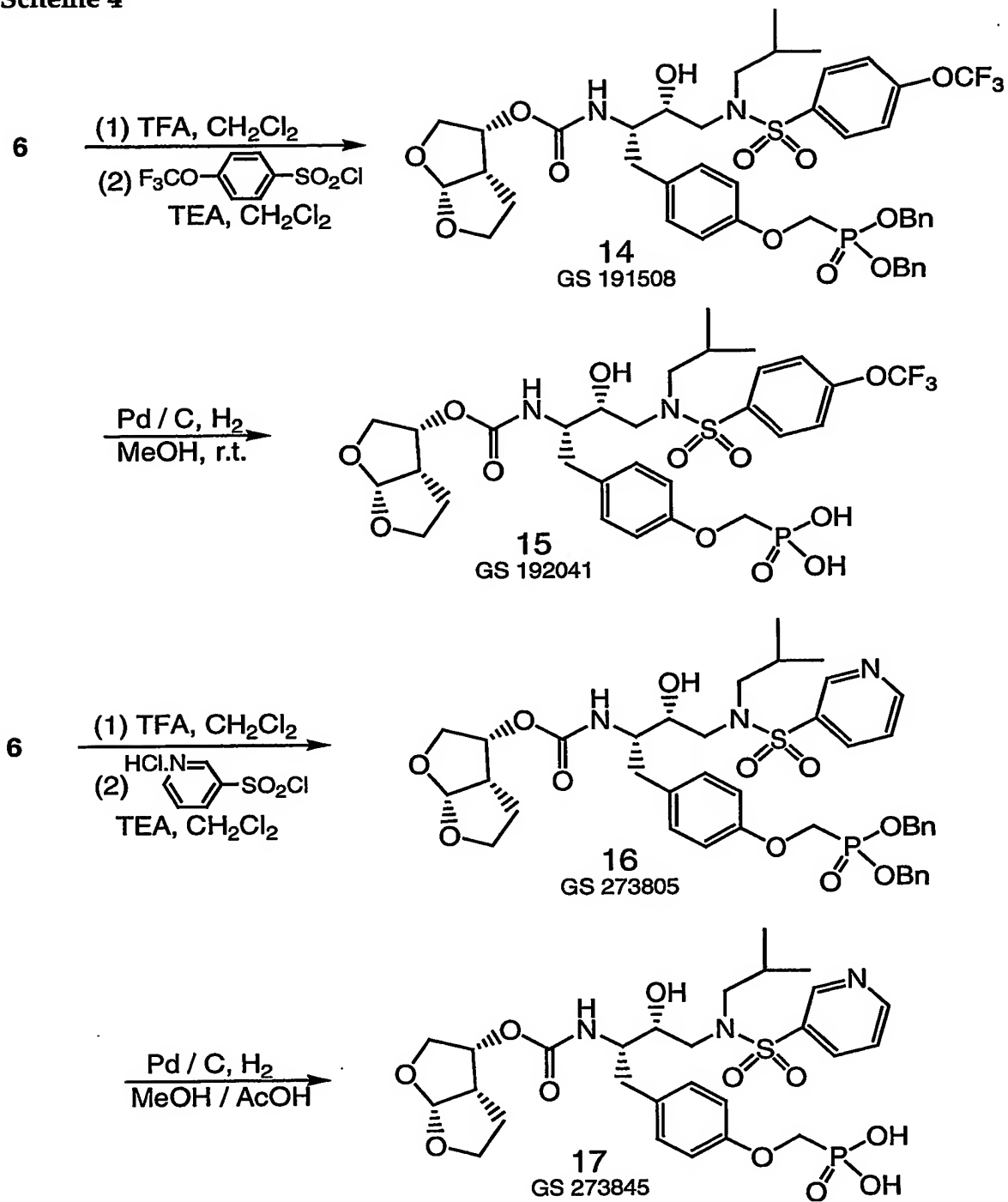
Scheme 2



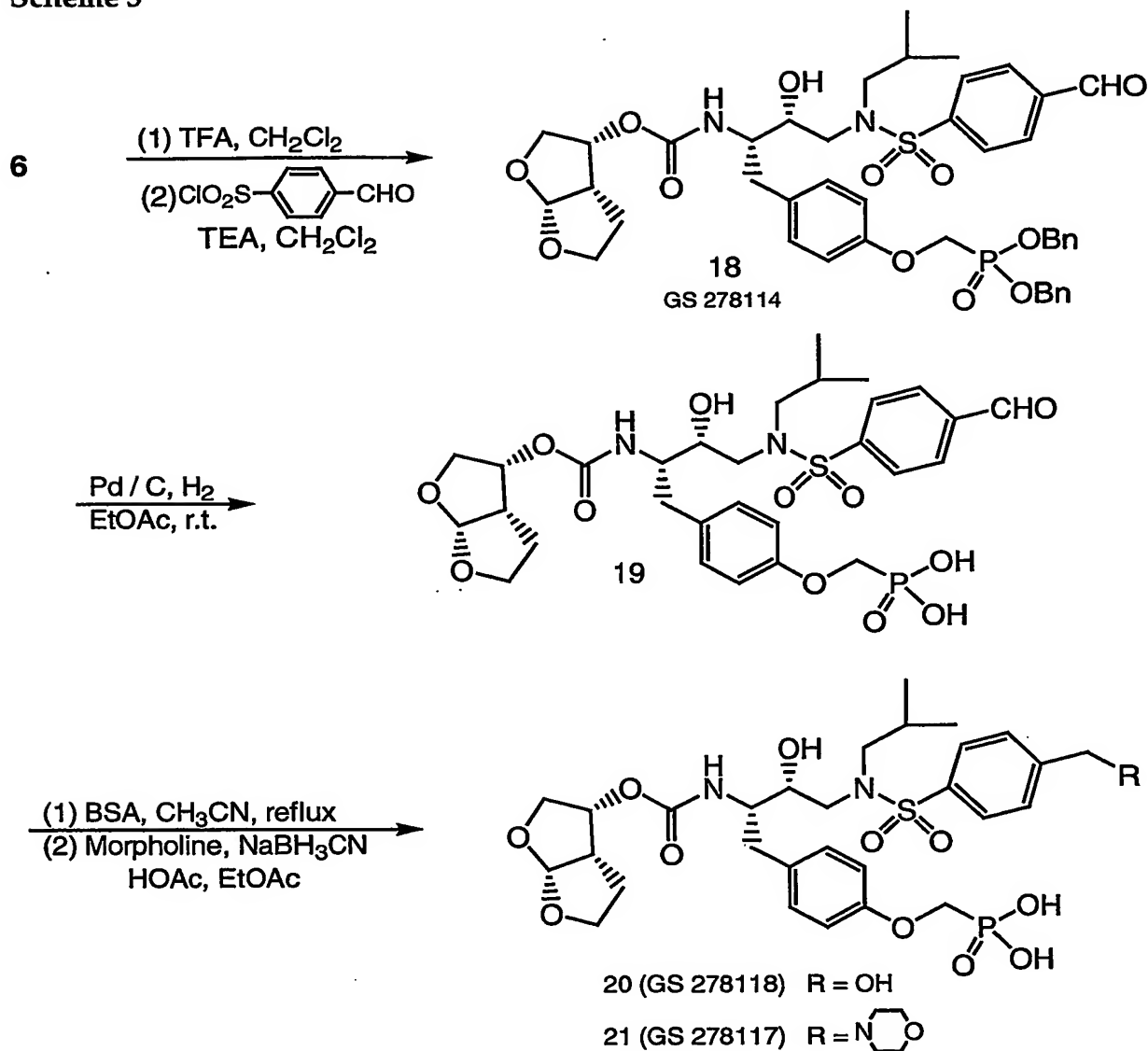
Scheme 3



Scheme 4



Scheme 5

Example 1

- 5 Cbz Amide 1: To a suspension of epoxide (34 g, 92.03 mmol) in 2-propanol (300 mL) was added isobutylamine (91.5 mL, 920 mmol) and the solution was refluxed for 1 h. The solution was evaporated under reduced pressure and the crude solid was dried under vacuum to give the amine (38.7 g, 95%) which was dissolved in CH₂Cl₂ (300 mL) and cooled to 0°C. Triethylamine (18.3 mL, 131 mmol) was added followed by the addition of benzyl
- 10 chloroformate (13.7 mL, 96.14 mmol) and the solution was stirred for 30 min at 0°C, warmed to room temperature overnight, and evaporated under reduced pressure. The residue was partitioned between EtOAc and 0.5 M H₃PO₄. The organic phase was washed with saturated NaHCO₃, brine, dried with Na₂SO₄, filtered, and evaporated under reduced pressure. The

crude product was purified by column chromatography on silica gel (1/2-EtOAc/hexane) to give the Cbz amide (45.37 g, 90%) as a white solid.

Example 2

- 5 Amine 2: A solution of Cbz amide 1 (45.37 g, 78.67 mmol) in CH₂Cl₂ (160 mL) at 0°C was treated with trifluoroacetic acid (80 mL). The solution was stirred for 30 min at 0°C and then warmed to room temperature for an additional 30 min. Volatiles were evaporated under reduced pressure and the residue was partitioned between EtOAc and 0.5 N NaOH. The organic phase was washed with 0.5 N NaOH (2 x), water (2 x), saturated NaCl, dried with
- 10 Na₂SO₄, filtered, and evaporated under reduced pressure to give the amine (35.62 g, 95%) as a white solid.

Example 3

- Carbamate 3: To a solution of amine 2 (20.99 g, 44.03 mmol) in CH₃CN (250 mL) at 0°C
- 15 was treated with (3R, 3aR, 6aS)-hexahydrofuro[2, 3-*b*]furan-2-yl 4-nitrophenyl carbonate (13.00 g, 44.03 mmol, prepared according to Ghosh et al. J. Med. Chem. 1996, 39, 3278.), *N,N*-diisopropylethylamine (15.50 mL, 88.06 mmol) and 4-dimethylaminopyridine (1.08 g, 8.81 mmol). The reaction mixture was stirred at 0°C for 30 min and then warmed to room temperature overnight. The reaction solvent was evaporated under reduced pressure and the
- 20 residue was partitioned between EtOAc and 0.5 N NaOH. The organic phase was washed with 0.5 N NaOH (2 x), 5% citric acid (2 x), saturated NaHCO₃, dried with Na₂SO₄, filtered, and evaporated under reduced pressure. The crude product was purified by column chromatography on silica gel (3% 2-propanol/CH₂Cl₂) to give the carbamate (23.00 g, 83%) as a white solid.

25

Example 4

- Amine 4: To a solution of 3 (23.00 g, 36.35 mmol) in EtOH (200 mL) and EtOAc (50 mL) was added 20% Pd(OH)₂/C (2.30 g). The suspension was stirred under H₂ atmosphere (balloon) at room temperature for 3 h. The reaction mixture was filtered through a plug of
- 30 celite. The filtrate was concentrated and dried under vacuum to give the amine (14.00 g, 94%) as a white solid.

Example 5

Phenol 5: To a solution of amine 4 (14.00 g, 34.27 mmol) in H₂O (80 mL) and 1,4-dioxane (80 mL) at 0°C was added Na₂CO₃ (5.09 g, 47.98 mmol) and di-*tert*-butyl dicarbonate (8.98 g, 41.13 mmol). The reaction mixture was stirred at 0°C for 2 h and then warmed to room temperature for 30 min. The residue was partitioned between EtOAc and H₂O. The organic layer was dried with Na₂SO₄, filtered, and concentrated. The crude product was purified by column chromatography on silica gel (3% MeOH/CH₂Cl₂) to give the phenol (15.69 g, 90%) as a white solid.

Example 6

Dibenzylphosphonate 6: To a solution of phenol 5 (15.68 g, 30.83 mmol) in CH₃CN (200 mL) was added Cs₂CO₃ (15.07 g, 46.24 mmol) and triflate (17.00 g, 40.08 mmol). The reaction mixture was stirred at room temperature for 1 h, the salt was filtered off, and the solvent was evaporated under reduced pressure. The residue was partitioned between EtOAc and saturated NaCl. The organic phase was dried with Na₂SO₄, filtered, and evaporated under reduced pressure. The crude product was purified by column chromatography on silica gel (3% 2-propanol/CH₂Cl₂) to give the dibenzylphosphonate (15.37 g, 73%) as a white solid.

Example 7

Sulfonamide 7: A solution of dibenzylphosphonate 6 (0.21 g, 0.26 mmol) in CH₂Cl₂ (0.5 mL) at 0°C was treated with trifluoroacetic acid (0.25 mL). The solution was stirred for 30 min at 0°C and then warmed to room temperature for an additional 30 min. The reaction mixture was diluted with toluene and concentrated under reduced pressure. The residue was co-evaporated with toluene (2 x), chloroform (2 x), and dried under vacuum to give the ammonium triflate salt which was dissolved in CH₂Cl₂ (3 mL) and cooled to 0°C. Triethylamine (0.15 mL, 1.04 mmol) was added followed by the treatment of benzenesulfonyl chloride (47 mg, 0.26 mmol). The solution was stirred for 1 h at 0°C and the product was partitioned between CH₂Cl₂ and saturated NaHCO₃. The organic phase was washed with saturated NaCl, dried with Na₂SO₄, filtered, and evaporated under reduced pressure. The crude product was purified by column chromatography on silica gel (3% 2-propanol/CH₂Cl₂) to give the sulfonamide 7 (0.12 g, 55%, GS 191477) as a white solid: ¹HNMR (CDCl₃) δ 7.79 (dd, 2H), 7.61-7.56 (m, 3H), 7.38-7.36 (m, 10H), 7.13 (d, J = 8.4 Hz, 2H), 6.81 (d, J = 8.4 Hz, 2H), 5.65 (d, J = 5.4 Hz, 1H), 5.18 (m, 4H), 5.05 (m, 1H), 4.93 (d, J = 8.7 Hz, 1H), 4.20 (d, J = 10.2 Hz, 2H), 4.0-3.67 (m, 7H), 3.15-2.8 (m, 7H), 1.84 (m, 1H),

1.65-1.59 (m, 2H), 0.93 (d, J = 6.6 Hz, 3H), 0.88 (d, J = 6.3 Hz, 3H); ^{31}P NMR (CDCl_3) δ 20.36.

Example 8

- 5 Phosphonic Acid 8: To a solution of 7 (70 mg, 0.09 mmol) in MeOH (4 mL) was added 10% Pd/C (20 mg). The suspension was stirred under H_2 atmosphere (balloon) at room temperature overnight. The reaction mixture was filtered through a plug of celite. The filtrate was concentrated and dried under vacuum to give the phosphonic acid (49 mg, 90% GS 191478) as a white solid: ^1H NMR (CD_3OD) δ 7.83 (dd, 2H), 7.65-7.56 (m, 3H), 7.18 (d, J = 8.4 Hz, 2H), 6.91 (d, J = 7.8 Hz, 2H), 5.59 (d, J = 5.4 Hz, 1H), 4.96 (m, 1H), 4.15 (d, J = 9.9 Hz, 2H), 3.95-3.68 (m, 6H), 3.44 (dd, 2H), 3.16 (m, 2H), 2.99-2.84 (m, 4H), 2.48 (m, 1H), 2.02 (m, 1H), 1.6 (m, 1H), 1.37 (m, 1H), 0.93 (d, J = 6.3 Hz, 3H), 0.87 (d, J = 6.3 Hz, 3H); ^{31}P NMR (CD_3OD) δ 17.45.

15 Example 9

- Sulfonamide 9: A solution of dibenzylphosphonate 6 (0.24 g, 0.31 mmol) in CH_2Cl_2 (0.5 mL) at 0°C was treated with trifluoroacetic acid (0.25 mL). The solution was stirred for 30 min at 0°C and then warmed to room temperature for an additional 30 min. The reaction mixture was diluted with toluene and concentrated under reduced pressure. The residue was co-evaporated with toluene (2 x), chloroform (2 x), and dried under vacuum to give the ammonium triflate salt which was dissolved in CH_2Cl_2 (3 mL) and cooled to 0°C . Triethylamine (0.17 mL, 1.20 mmol) was added followed by the treatment of 4-cyanobenzenesulfonyl chloride (61.4 mg, 0.30 mmol). The solution was stirred for 1 h at 0°C and the product was partitioned between CH_2Cl_2 and saturated NaHCO_3 . The organic phase was washed with saturated NaCl, dried with Na_2SO_4 , filtered, and evaporated under reduced pressure. The crude product was purified by column chromatography on silica gel (3% 2-propanol/ CH_2Cl_2) to give the sulfonamide 9 (0.20 g, 77%, GS 191717) as a white solid: ^1H NMR (CDCl_3) δ 7.90 (d, J = 8.4 Hz, 2H), 7.83 (d, J = 7.8 Hz, 2H), 7.36 (m, 10H), 7.11 (d, J = 8.4 Hz, 2H), 6.82 (d, J = 8.7 Hz, 2H), 5.65 (d, J = 5.4 Hz, 1H), 5.2-4.9 (m, 5H), 4.8 (d, 1H), 4.2 (d, J = 9.9 Hz, 2H), 3.99 (m 1H), 3.94 (m, 3H), 3.7 (m, 2H), 3.48 (broad, s, 1H), 3.18-2.78 (m, 7H), 1.87 (m, 1H), 1.66-1.47 (m, 2H), 0.91 (d, J = 6.3 Hz, 3H), 0.87 (d, J = 6.3 Hz, 3H); ^{31}P NMR (CDCl_3) δ 20.3..

Example 10

Sulfonamide 10: A solution of dibenzylphosphonate 6 (0.23 g, 0.29 mmol) in CH₂Cl₂ (0.5 mL) at 0°C was treated with trifluoroacetic acid (0.25 mL). The solution was stirred for 30 min at 0°C and then warmed to room temperature for an additional 30 min. The reaction mixture was diluted with toluene and concentrated under reduced pressure. The residue was co-evaporated with toluene (2 x), chloroform (2 x), and dried under vacuum to give the ammonium triflate salt which was dissolved in CH₂Cl₂ (3 mL) and cooled to 0°C.

Triethylamine (0.16 mL, 1.17 mmol) was added followed by the treatment of 4-

trifluoromethyl benzenesulfonyl chloride (72 mg, 0.29 mmol). The solution was stirred for 1 h at 0°C and the product was partitioned between CH₂Cl₂ and saturated NaHCO₃. The organic phase was washed with saturated NaCl, dried with Na₂SO₄, filtered, and evaporated under reduced pressure. The crude product was purified by column chromatography on silica gel (3% 2-propanol/CH₂Cl₂) to give the sulfonamide (0.13 g, 50%, GS 191479) as a white solid: ¹H NMR (CDCl₃) δ 7.92 (d, J = 8.1 Hz, 2H), 7.81 (d, J = 8.1 Hz, 2H), 7.36 (m, 10H), 7.12 (d, J = 8.4 Hz, 2H), 6.81 (d, J = 8.4 Hz, 2H), 5.65 (d, J = 5.1 Hz, 1H), 5.20-4.89 (m, 6H), 4.20 (d, J = 9.9 Hz, 2H), 3.95 (m, 1H), 3.86 (m, 3H), 3.71 (m, 2H), 3.19-2.78 (m, 7H), 1.86 (m, 1H), 1.65 (m, 2H), 0.93 (d, J = 6.3 Hz, 3H), 0.88 (d, J = 6.3 Hz, 3H); ³¹P NMR (CDCl₃) δ 20.3.

Example 11

Phosphonic Acid 11: To a solution of 10 (70 mg, 0.079 mmol) in MeOH (4 mL) was added 10% Pd/C (20 mg). The suspension was stirred under H₂ atmosphere (balloon) at room temperature overnight. The reaction mixture was filtered through a plug of celite. The filtrate was concentrated and dried under vacuum to give the phosphonic acid (50 mg, 90%, GS 191480) as a white solid: ¹H NMR (CD₃OD) δ 8.03 (dd, 2H), 7.90 (dd, 2H), 7.17 (d, J = 8.1 Hz, 2H), 6.91 (d, J = 7.8 Hz, 2H), 5.59 (d, J = 5.7 Hz, 1H), 4.94 (m, 1H), 4.15 (d, J = 10.2 Hz, 2H), 3.94-3.72 (m, 6H), 3.48 (m, 1H), 3.2-3.1 (m, 3H), 3.0-2.9 (m, 2H), 2.47 (m, 1H), 2.06 (m, 1H), 1.56 (m, 1H), 1.37 (m, 1H), 0.93 (d, J = 6.3 Hz, 3H), 0.88 (d, J = 6.3 Hz, 3H); ³¹P NMR (CD₃OD) δ 17.5.

Example 12

Sulfonamide 12: A solution of dibenzylphosphonate 6 (0.23 g, 0.29 mmol) in CH_2Cl_2 (0.5 mL) at 0°C was treated with trifluoroacetic acid (0.25 mL). The solution was stirred for 30 min at 0°C and then warmed to room temperature for an additional 30 min. The reaction mixture was diluted with toluene and concentrated under reduced pressure. The residue was co-evaporated with toluene (2 x), chloroform (2 x), and dried under vacuum to give the ammonium triflate salt which was dissolved in CH_2Cl_2 (3 mL) and cooled to 0°C .

Triethylamine (0.16 mL, 1.17 mmol) was added followed by the treatment of 4-fluorobenzenesulfonyl chloride (57 mg, 0.29 mmol). The solution was stirred for 1 h at 0°C and the product was partitioned between CH_2Cl_2 and saturated NaHCO_3 . The organic phase was washed with saturated NaCl, dried with Na_2SO_4 , filtered, and evaporated under reduced pressure. The crude product was purified by column chromatography on silica gel (3% 2-propanol/ CH_2Cl_2) to give the sulfonamide (0.13 g, 55%, GS 191482) as a white solid: ^1H NMR (CDCl_3) δ 7.81 (m, 2H), 7.38 (m, 10H), 7.24 (m, 2H), 7.12 (d, $J = 8.1$ Hz, 2H), 6.82 (d, $J = 8.4$ Hz, 2H), 5.65 (d, $J = 5.4$ Hz, 1H), 5.17 (m, 4H), 5.0 (m, 1H), 4.90 (d, 1H), 4.20 (d, $J = 9.9$ Hz, 2H), 3.97 (m, 1H), 3.86 (m, 3H), 3.73 (m, 2H), 3.6 (broad, s, 1H), 3.13 (m, 1H), 3.03-2.79 (m, 6H), 1.86 (m, 1H), 1.66-1.58 (m, 2H), 0.92 (d, $J = 6.6$ Hz, 3H), 0.88 (d, $J = 6.6$ Hz, 3H); ^{31}P NMR (CDCl_3) δ 20.3.

Example 13

Phosphonic Acid 13: To a solution of 12 (70 mg, 0.083 mmol) in MeOH (4 mL) was added 10% Pd/C (20 mg). The suspension was stirred under H_2 atmosphere (balloon) at room temperature overnight. The reaction mixture was filtered through a plug of celite. The filtrate was concentrated and dried under vacuum to give the phosphonic acid (49 mg, 90%, GS 191483) as a white solid: ^1H NMR (CD_3OD) δ 7.89 (m, 2H), 7.32 (m, 2H), 7.18 (d, $J = 8.4$ Hz, 2H), 6.9 (d, $J = 8.1$ Hz, 2H), 5.59 (d, $J = 5.1$ Hz, 1H), 4.94 (m, 1H), 4.16 (d, $J = 9.9$ Hz, 2H), 3.94 (m, 1H), 3.85-3.7 (m, 5H), 3.43 (dd, 1H), 3.15-2.87 (m, 5H), 2.48 (m, 1H), 2.03 (m, 1H), 1.59-1.36 (m, 2H), 0.93 (d, $J = 6.3$ Hz, 3H), 0.87 (d, $J = 6.3$ Hz, 3H); ^{31}P NMR (CD_3OD) δ 17.5.

Example 14

Sulfonamide 14: A solution of dibenzylphosphonate 6 (0.21 g, 0.26 mmol) in CH_2Cl_2 (0.5 mL) at 0°C was treated with trifluoroacetic acid (0.25 mL). The solution was stirred for 30 min at 0°C and then warmed to room temperature for an additional 30 min. The reaction mixture was diluted with toluene and concentrated under reduced pressure. The residue was co-evaporated with toluene (2 x), chloroform (2 x), and dried under vacuum to give the ammonium triflate salt which was dissolved in CH_2Cl_2 (3 mL) and cooled to 0°C .

Triethylamine (0.15 mL, 1.04 mmol) was added followed by the treatment of 4-trifluoromethoxybenzenesulfonyl chloride (69 mg, 0.26 mmol). The solution was stirred for 1 h at 0°C and the product was partitioned between CH_2Cl_2 and saturated NaHCO_3 . The organic phase was washed with saturated NaCl, dried with Na_2SO_4 , filtered, and evaporated under reduced pressure. The crude product was purified by column chromatography on silica gel (3% 2-propanol/ CH_2Cl_2) to give the sulfonamide (0.17 g, 70%, GS 191508) as a white solid: ^1H NMR (CDCl_3) δ 7.84 (d, J = 9 Hz, 2H), 7.36 (m, 12H), 7.12 (d, J = 8.7 Hz, 2H), 6.81 (d, J = 8.7 Hz, 2H), 5.65 (d, J = 5.4 Hz, 1H), 5.16 (m, 4H), 5.03 (m, 1H), 4.89 (d, 1H), 4.2 (d, J = 9.9 Hz, 2H), 3.97 (m, 1H), 3.85 (m, 3H), 3.7 (m, 2H), 3.59 (broad, s, 1H), 3.18 (m, 1H), 3.1-3.0 (m, 3H), 2.96-2.78 (m, 3H), 1.86 (m, 1H), 1.66-1.5 (m, 2H), 0.93 (d, J = 6.6 Hz, 3H), 0.88 (d, J = 6.6 Hz, 3H); ^{31}P NMR (CDCl_3) δ 20.3.

Example 15

Phosphonic Acid 15: To a solution of 14 (70 mg, 0.083 mmol) in MeOH (4 mL) was added 10% Pd/C (20 mg). The suspension was stirred under H_2 atmosphere (balloon) at room temperature overnight. The reaction mixture was filtered through a plug of celite. The filtrate was concentrated and dried under vacuum to give the phosphonic acid (50 mg, 90%, GS 192041) as a white solid: ^1H NMR (CD_3OD) δ 7.95 (dd, 2H), 7.49 (dd, 2H), 7.17 (dd, 2H), 6.92 (dd, 2H), 5.58 (d, J = 5.4 Hz, 1H), 4.89 (m, 1H), 4.17 (d, J = 9 Hz, 2H), 3.9 (m, 1H), 3.82-3.7 (m, 5H), 3.44 (m, 1H), 3.19-2.9 (m, 5H), 2.48 (m, 1H), 2.0 (m, 1H), 1.6 (m, 1H), 1.35 (m, 1H), 0.93 (d, J = 6.0 Hz, 3H), 0.88 (d, J = 6.0 Hz, 3H); ^{31}P NMR (CD_3OD) δ 17.4.

Example 16

Sulfonamide 16: A solution of dibenzylphosphonate 6 (0.59 g, 0.76 mmol) in CH_2Cl_2 (2.0 mL) at 0°C was treated with trifluoroacetic acid (1.0 mL). The solution was stirred for 30 min at 0°C and then warmed to room temperature for an additional 30 min. The reaction

mixture was diluted with toluene and concentrated under reduced pressure. The residue was co-evaporated with toluene (2 x), chloroform (2 x), and dried under vacuum to give the ammonium triflate salt which was dissolved in CH_2Cl_2 (3 mL) and cooled to 0°C .

Triethylamine (0.53 mL, 3.80 mmol) was added followed by the treatment of hydrogen chloride salt of 3-pyridinylsulfonyl chloride (0.17 g, 0.80 mmol, prepared according to Karaman, R. et al. J. Am. Chem. Soc. 1992, 114, 4889). The solution was stirred for 30 min at 0°C and warmed to room temperature for 30 min. The product was partitioned between CH_2Cl_2 and saturated NaHCO_3 . The organic phase was washed with saturated NaCl , dried with Na_2SO_4 , filtered, and evaporated under reduced pressure. The crude product was purified by column chromatography on silica gel (4% 2-propanol/ CH_2Cl_2) to give the sulfonamide (0.50 g, 80%, GS 273805) as a white solid: ^1H NMR (CDCl_3) δ 9.0 (d, J = 1.5 Hz, 1H), 8.8 (dd, 1H), 8.05 (d, J = 8.7 Hz, 1H), 7.48 (m, 1H), 7.36 (m, 10H), 7.12 (d, J = 8.4 Hz, 2H), 6.82 (d, J = 9.0 Hz, 2H), 5.65 (d, J = 5.1 Hz, 1H), 5.18 (m, 4H), 5.06 (m, 1H), 4.93 (d, 1H), 4.21 (d, J = 8.4 Hz, 2H), 3.97 (m, 1H), 3.86 (m, 3H), 3.74 (m, 2H), 3.2 (m, 1H), 3.1-2.83 (m, 5H), 2.76 (m, 1H), 1.88 (m, 1H), 1.62 (m, 2H), 0.92 (d, J = 6.3 Hz, 3H), 0.88 (d, J = 6.3 Hz, 3H); ^{31}P NMR (CDCl_3) δ 20.3.

Example 17

Phosphonic Acid 17: To a solution of 16 (40 mg, 0.049 mmol) in MeOH (3 mL) and AcOH (1 mL) was added 10% Pd/C (10 mg). The suspension was stirred under H_2 atmosphere (balloon) at room temperature overnight. The reaction mixture was filtered through a plug of celite. The filtrate was concentrated and dried under vacuum to give the phosphonic acid (28 mg, 90%, GS 273845) as a white solid: ^1H NMR (CD_3OD) δ 8.98 (s, 1H), 8.77 (broad, s, 1H), 8.25 (dd, 1H), 7.6 (m, 1H), 7.15 (m, 2H), 6.90 (m, 2H), 5.6 (d, J = 5.4 Hz, 1H), 4.98 (m, 1H), 4.15 (d, 2H), 3.97-3.7 (m, 6H), 3.45-2.89 (m, 6H), 2.50 (m, 1H), 2.0 (m, 1H), 1.6-1.35 (m, 2H), 0.9 (m, 6H).

Example 18

Sulfonamide 18: A solution of dibenzylphosphonate 6 (0.15 g, 0.19 mmol) in CH_2Cl_2 (0.60 mL) at 0°C was treated with trifluoroacetic acid (0.30 mL). The solution was stirred for 30 min at 0°C and then warmed to room temperature for an additional 30 min. The reaction mixture was diluted with toluene and concentrated under reduced pressure. The residue was co-evaporated with toluene (2 x), chloroform (2 x), and dried under vacuum to give the

ammonium triflate salt which was dissolved in CH₂Cl₂ (2 mL) and cooled to 0°C.

Triethylamine (0.11 mL, 0.76 mmol) was added followed by the treatment of 4-formylbenzenesulfonyl chloride (43 mg, 0.21 mmol). The solution was stirred for 30 min at 0°C and warmed to room temperature for 30 min. The product was partitioned between CH₂Cl₂ and saturated NaHCO₃. The organic phase was washed with saturated NaCl, dried with Na₂SO₄, filtered, and evaporated under reduced pressure. The crude product was purified by column chromatography on silica gel (3% 2-propanol/CH₂Cl₂) to give the sulfonamide (0.13 g, 80%, GS 278114) as a white solid: ¹H NMR (CDCl₃) δ 10.1 (s, 1H), 8.04 (d, J = 8.1 Hz, 2H), 7.94 (d, J = 8.1 Hz, 2H), 7.35 (m, 10H), 7.13 (m, J = 8.1 Hz, 2H), 6.82 (d, J = 8.1 Hz, 2H), 5.65 (d, J = 5.4 Hz, 1H), 5.17 (m, 4H), 5.06 (m, 1H), 4.93 (m, 1H), 4.2 (d, J = 9.9 Hz, 2H), 3.94 (m, 1H), 3.85 (m, 3H), 3.7 (m, 2H), 3.18-2.87 (m, 5H), 2.78 (m, 1H), 1.86 (m, 1H), 1.67-1.58 (m, 2H), 0.93 (d, J = 6.6 Hz, 3H), 0.88 (d, J = 6.6 Hz, 3H); ³¹P NMR (CDCl₃) δ 20.3.

Example 19

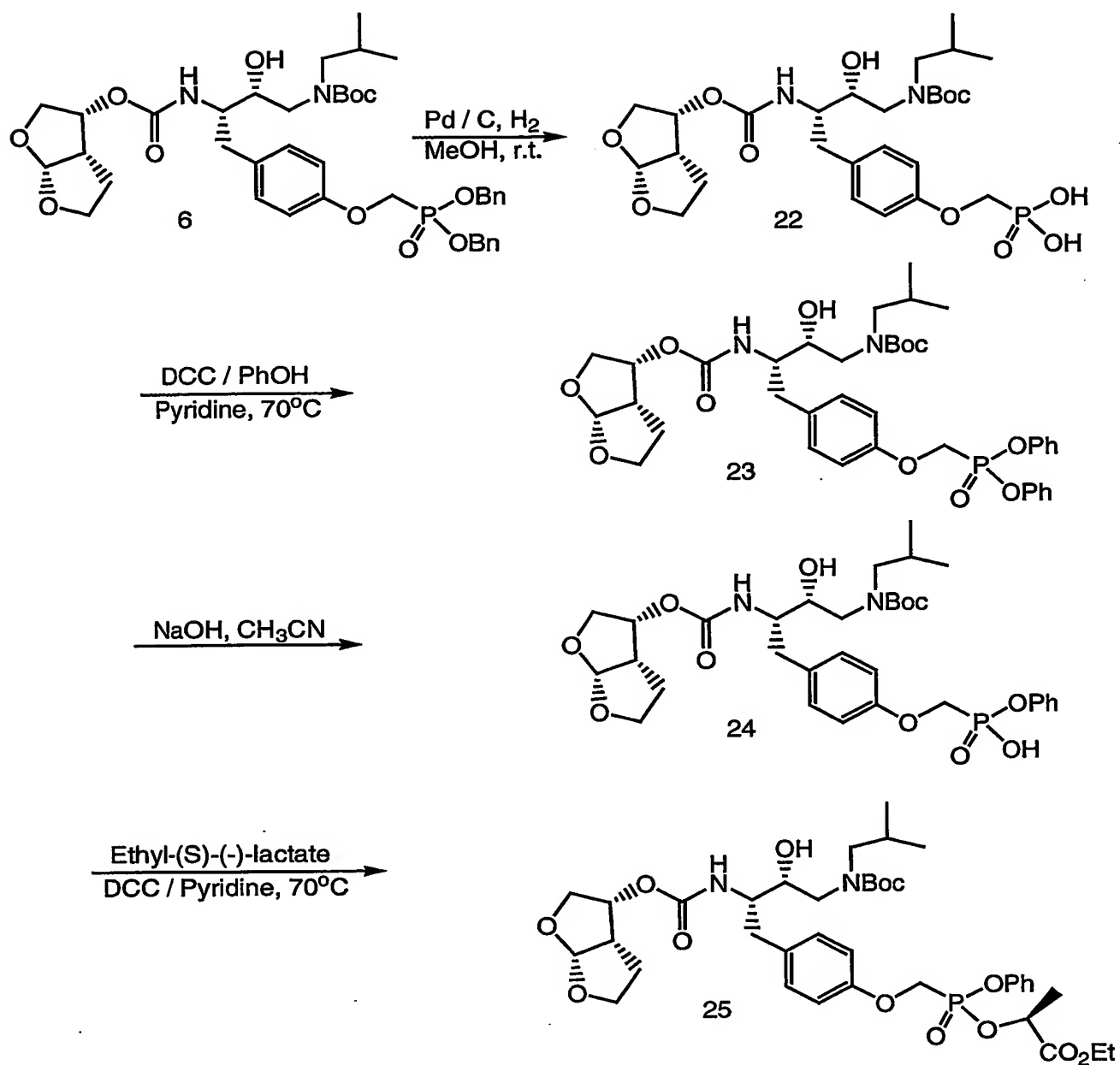
Phosphonic Acid 19: To a solution of 18 (0.12 g, 0.15 mmol) in EtOAc (4 mL) was added 10% Pd/C (20 mg). The suspension was stirred under H₂ atmosphere (balloon) at room temperature for 6 h. The reaction mixture was filtered through a plug of celite. The filtrate was concentrated and dried under vacuum to give the phosphonic acid (93 mg, 95%) as a white solid.

Example 20

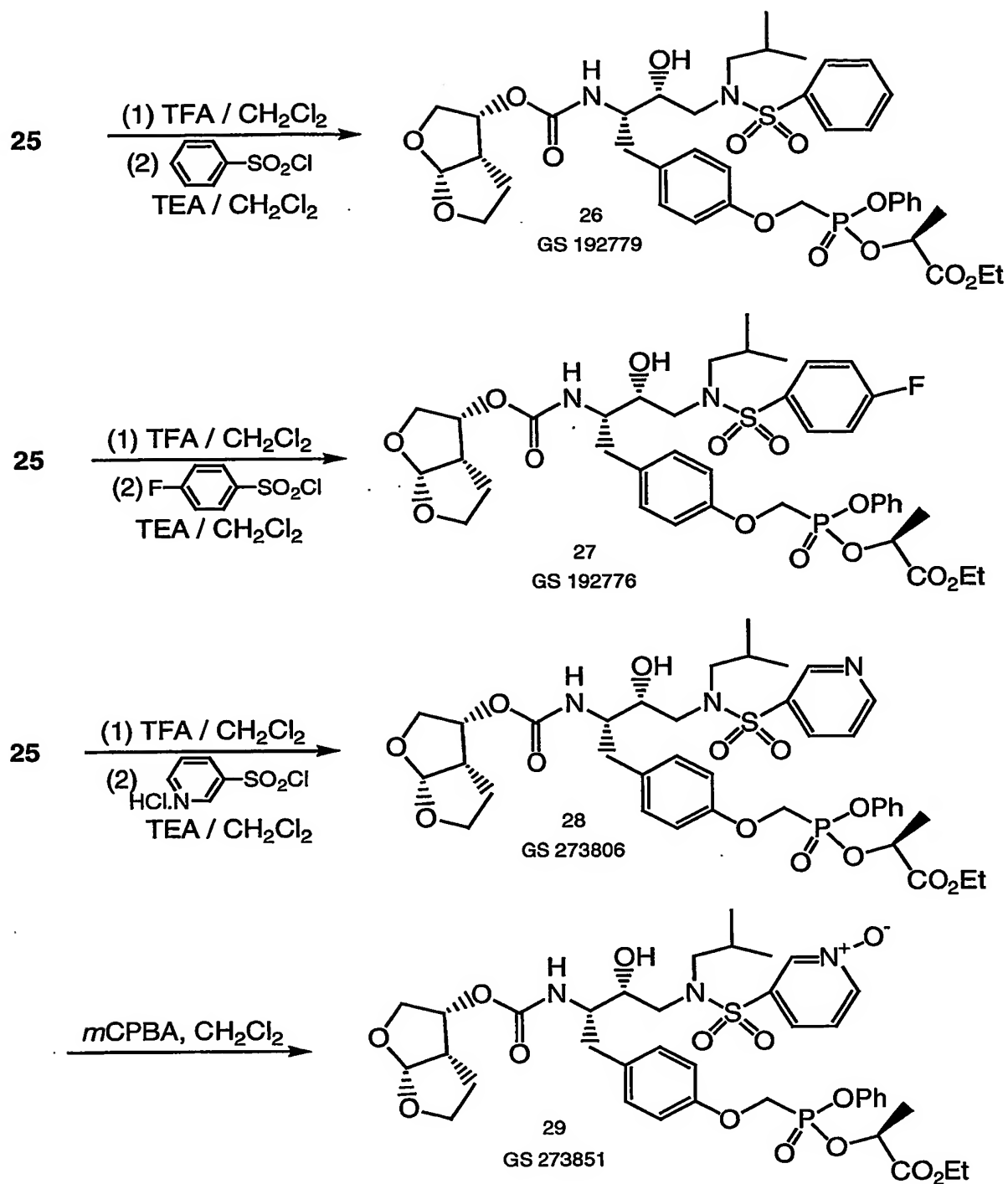
Phosphonic Acids 20 and 21: Compound 19 (93 mg, 0.14 mmol) was dissolved in CH₃CN (2 mL). *N,O*-Bis(trimethylsilyl)acetamide (BSA, 0.28 g, 1.4 mmol) was added. The reaction mixture was heated to reflux for 1 h, cooled to room temperature and concentrated. The residue was co-evaporated with toluene and chloroform and dried under vacuum to give a semi-solid which was dissolved in EtOAc (2 mL). Morpholine (60 µL, 0.9 mmol), AcOH (32 µL, 0.56 mmol), and NaBH₃CN (17 mg, 0.28 mmol) were added and the reaction mixture was stirred at room temperature overnight. The reaction was quenched with H₂O, stirred for 2 h, filtered, and concentrated. The crude product was purified by HPLC to give the phosphonic acid 20 (10 mg, GS 278118) as a white solid: ¹H NMR (CD₃OD) δ 7.80 (d, J = 7.8 Hz, 2H), 7.56 (d, J = 7.5 Hz, 2H), 7.17 (d, J = 7.8 Hz, 2H), 6.91 (d, J = 7.5 Hz, 2H), 5.59

(d, J = 5.1 Hz, 1H), 5.06 (m, 1H), 4.7 (s, 2H), 4.15 (d, J = 10.2 Hz, 2H), 3.92 (m, 1H), 3.82-3.7 (m, 5H), 3.43 (dd, 1H), 3.11-2.89 (m, 6H), 2.50 (m, 1H), 2.0 (m, 1H), 1.6-1.35 (m, 2H), 0.93 (d, J = 6.3 Hz, 3H), 0.88 (d, J = 6.3 Hz, 3H); ^{31}P NMR (CD_3OD) δ 17.3. Phosphonic acid 21 (15 mg, GS 278117) as a white solid: ^1H NMR (CD_3OD) δ 7.8-7.7 (m, 4H), 7.20 (d, J = 8.4 Hz, 2H), 6.95 (d, J = 8.4 Hz, 2H), 5.62 (d, J = 5.1 Hz, 1H), 5.00 (m, 1H), 4.42 (s, 2H), 4.20 (dd, 2H), 3.98-3.68 (m, 9H), 3.3-2.92 (m, 11H), 2.6 (m, 1H), 2.0 (m, 1H), 1.6 (m, 2H), 0.92 (d, J = 6.6 Hz, 3H), 0.88 (d, J = 6.6 Hz, 3H); ^{31}P NMR (CD_3OD) δ 16.2.

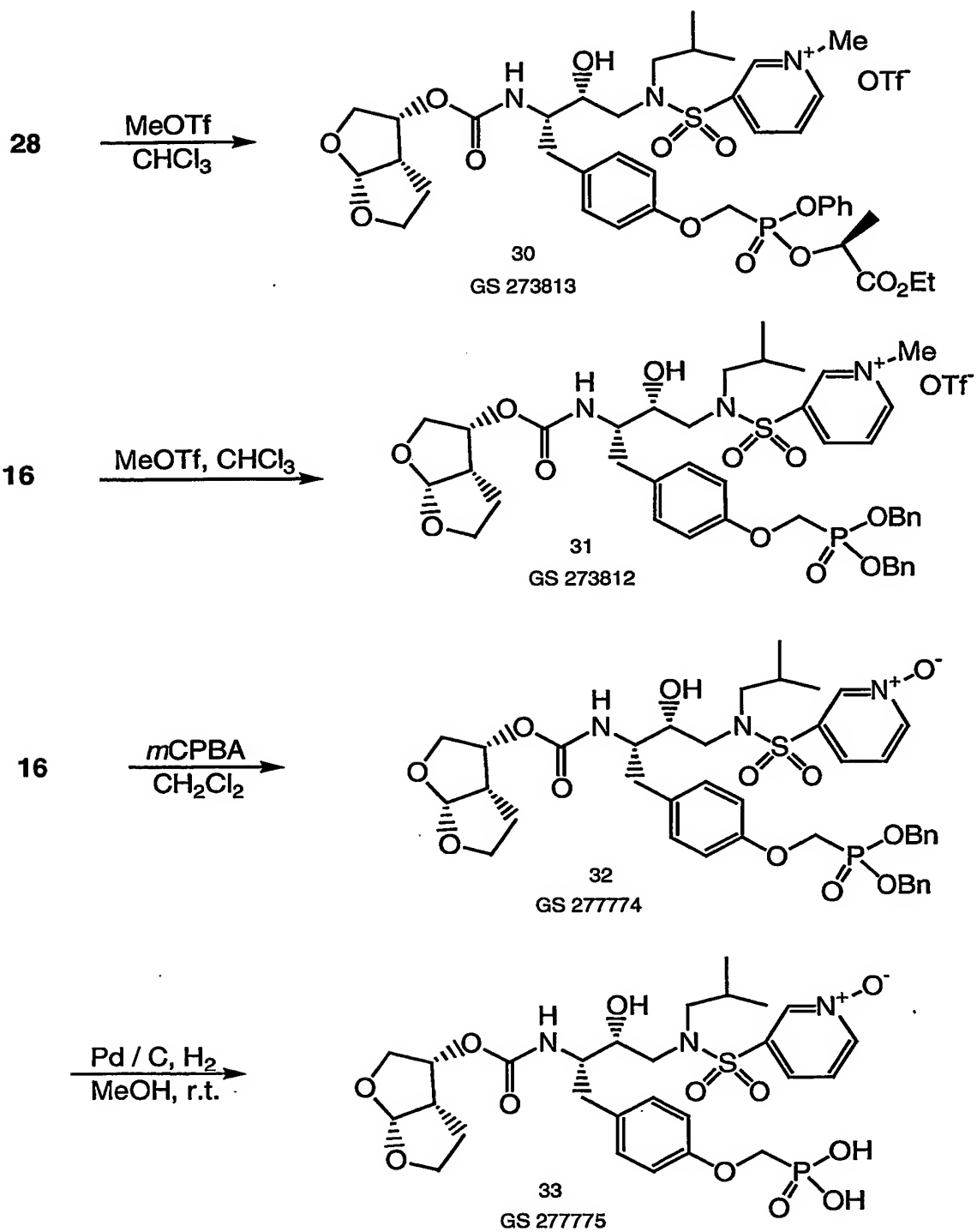
Scheme 6



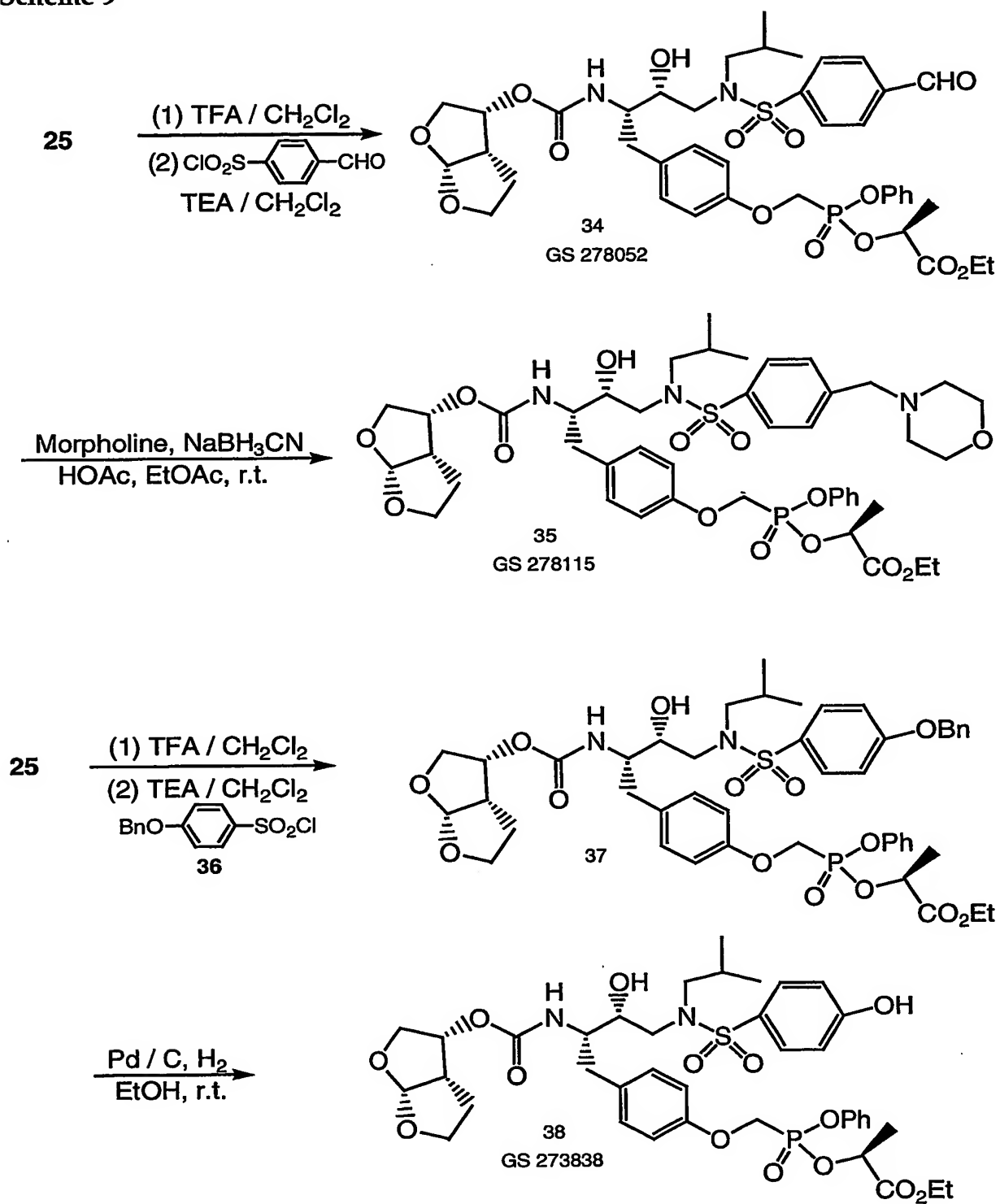
Scheme 7



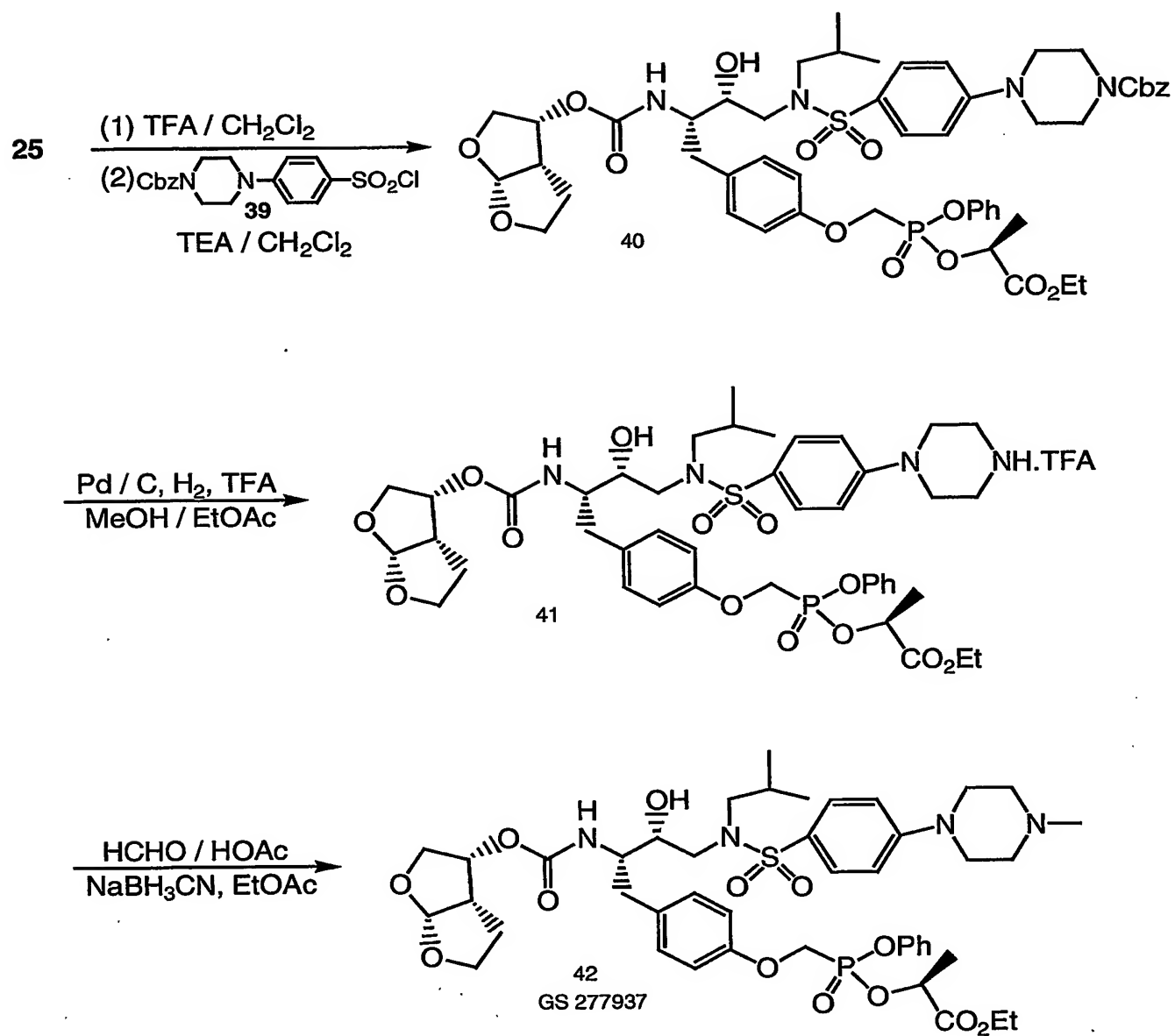
Scheme 8



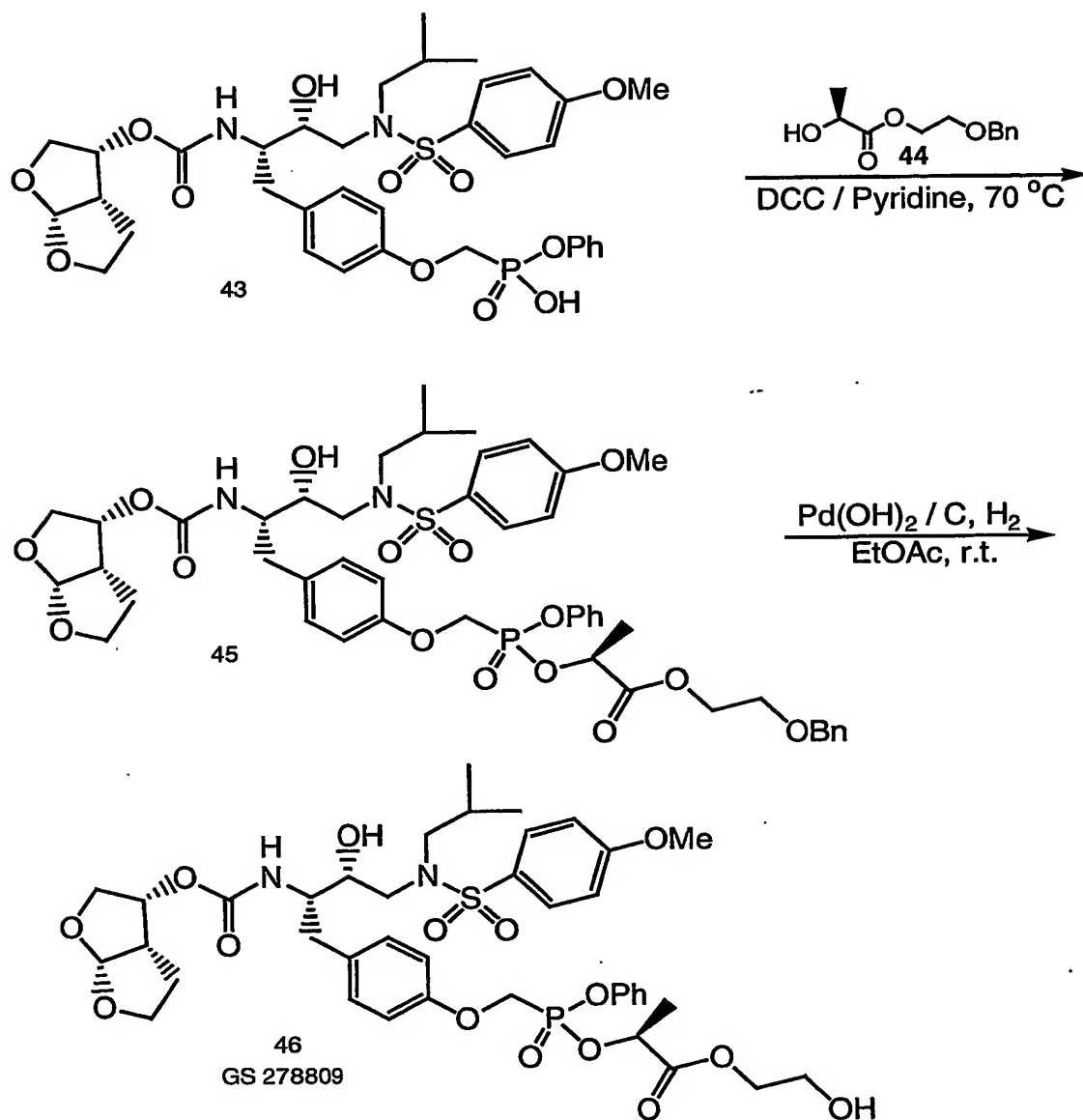
Scheme 9



Scheme 10



Scheme 11

5 Example 21

Phosphonic Acid 22: To a solution of dibenzylphosphonate 6 (5.00 g, 6.39 mmol) in EtOH (100 mL) was added 10% Pd/C (1.4 g). The suspension was stirred under H_2 atmosphere (balloon) at room temperature overnight. The reaction mixture was filtered through a plug of celite. The filtrate was concentrated and dried under vacuum to give the phosphonic acid (3.66 g, 95%) as a white solid.

Example 22

Diphenylphosphonate 23: A solution of 22 (3.65 g, 6.06 mmol) and phenol (5.70 g, 60.6 mmol) in pyridine (30 mL) was heated to 70°C and 1,3-dicyclohexylcarbodiimide (5.00 g, 24.24 mmol) was added. The reaction mixture was stirred at 70°C for 2 h and cooled to room temperature. EtOAc was added and the side product 1,3-dicyclohexyl urea was filtered off.

5 The filtrate was concentrated and dissolved in CH₃CN (20 mL) at 0°C. The mixture was treated with DOWEX 50W x 8-400 ion-exchange resin and stirred for 30 min at 0°C. The resin was filtered off and the filtrate was concentrated. The crude product was purified by column chromatography on silica gel (3% 2-propanol/CH₂Cl₂) to give the diphenylphosphonate (2.74 g, 60%) as a white solid.

10

Example 23

Monophosphonic Acid 24: To a solution of 23 (2.74 g, 3.63 mmol) in CH₃CN (40 mL) at 0°C was added 1 N NaOH (9.07 mL, 9.07 mmol). The reaction mixture was stirred at 0°C for 1 h. DOWEX 50W x 8-400 ion-exchange resin was added and the reaction mixture was

15 stirred for 30 min at 0°C. The resin was filtered off and the filtrate was concentrated and co-evaporated with toluene. The crude product was triturated with EtOAc/hexane (1/2) to give the monophosphonic acid (2.34 g, 95%) as a white solid.

Example 24

20 Monophospholactate 25: A solution of 24 (2.00 g, 2.95 mmol) and ethyl-(S)-(-)-lactate (1.34 mL, 11.80 mmol) in pyridine (20 mL) was heated to 70°C and 1,3-dicyclohexylcarbodiimide (2.43 g, 11.80 mmol) was added. The reaction mixture was stirred at 70°C for 2 h and cooled to room temperature. The solvent was removed under reduced pressure. The residue was suspended in EtOAc and 1,3-dicyclohexyl urea was filtered off. The product was partitioned

25 between EtOAc and 0.2 N HCl. The EtOAc layer was washed with 0.2 N HCl, H₂O, saturated NaCl, dried with Na₂SO₄, filtered, and concentrated. The crude product was purified by column chromatography on silica gel (3% 2-propanol/CH₂Cl₂) to give the monophospholactate (1.38 g, 60%) as a white solid.

Example 25

30 Monophospholactate 26: A solution of 25 (0.37 g, 0.48 mmol) in CH₂Cl₂ (0.80 mL) at 0°C was treated with trifluoroacetic acid (0.40 mL). The solution was stirred for 30 min at 0°C and then warmed to room temperature for an additional 30 min. The reaction mixture was

diluted with toluene and concentrated under reduced pressure. The residue was co-evaporated with toluene (2 x), chloroform (2 x), and dried under vacuum to give the ammonium triflate salt which was dissolved in CH_2Cl_2 (3 mL) and cooled to 0°C .

Triethylamine (0.27 mL, 1.92 mmol) was added followed by the treatment of

- 5 benzenesulfonyl chloride (84 mg, 0.48 mmol). The solution was stirred for 30 min at 0°C and then warmed to room temperature for 30 min. The product was partitioned between CH_2Cl_2 and 0.2 N HCl. The organic phase was washed with saturated NaCl, dried with Na_2SO_4 , filtered, and evaporated under reduced pressure. The crude product was purified by column chromatography on silica gel (3% 2-propanol/ CH_2Cl_2) to give the
- 10 monophospholactate (0.33 g, 85%, GS 192779, 1:1 diastereomeric mixture) as a white solid: ^1H NMR (CDCl_3) δ 7.78 (dd, 2H), 7.59 (m, 3H), 7.38-7.18 (m, 7H), 6.93 (dd, 2H), 5.66 (m, 1H), 5.18-4.93 (m, 3H), 4.56-4.4 (m, 2H), 4.2 (m, 2H), 4.1-3.7 (m, 6H), 3.17 (m, 1H), 3.02-2.8 (m, 6H), 1.84 (m, 1H), 1.82-1.5 (m, 5H), 1.27 (m, 3H), 0.93 (d, $J = 6.3$ Hz, 3H), 0.88 (d, $J = 6.3$ Hz, 3H); ^{31}P NMR (CDCl_3) δ 17.4, 15.3.

15

Example 26

Monophospholactate 27: A solution of 25 (0.50 g, 0.64 mmol) in CH_2Cl_2 (1.0 mL) at 0°C was treated with trifluoroacetic acid (0.5 mL). The solution was stirred for 30 min at 0°C and then warmed to room temperature for an additional 30 min. The reaction mixture was diluted

20 with toluene and concentrated under reduced pressure. The residue was co-evaporated with toluene (2 x), chloroform (2 x), and dried under vacuum to give the ammonium triflate salt which was dissolved in CH_2Cl_2 (4 mL) and cooled to 0°C . Triethylamine (0.36 mL, 2.56 mmol) was added followed by the treatment of 4-fluorobenzenesulfonyl chloride (0.13 g, 0.64 mmol). The solution was stirred for 30 min at 0°C and then warmed to room

25 temperature for 30 min. The product was partitioned between CH_2Cl_2 and 0.2 N HCl. The organic phase was washed with saturated NaCl, dried with Na_2SO_4 , filtered, and evaporated under reduced pressure. The crude product was purified by column chromatography on silica gel (3% 2-propanol/ CH_2Cl_2) to give the monophospholactate (0.44 g, 81%, GS 192776, 3/2 diastereomeric mixture) as a white solid: ^1H NMR (CDCl_3) δ 7.80 (m, 2H), 7.38-7.15 (m,

30 9H), 6.92 (m, 2H), 5.66 (m, 1H), 5.2-4.9 (m, 3H), 4.57-4.4 (m, 2H), 4.2 (m, 2H), 4.1-3.7 (m, 6H), 3.6 (broad, s, 1H), 3.17 (m, 1H), 3.02-2.75 (m, 6H), 1.85 (m, 1H), 1.7-1.5 (m, 5H), 1.26 (m, 3H), 0.93 (d, $J = 6.3$ Hz, 3H), 0.88 (d, $J = 6.3$ Hz, 3H); ^{31}P NMR (CDCl_3) δ 17.3, 15.2.

Example 27

Monophospholactate 28: A solution of 25 (0.50 g, 0.64 mmol) in CH₂Cl₂ (1.0 mL) at 0°C was treated with trifluoroacetic acid (0.5 mL). The solution was stirred for 30 min at 0°C and then warmed to room temperature for an additional 30 min. The reaction mixture was diluted with toluene and concentrated under reduced pressure. The residue was co-evaporated with toluene (2 x), chloroform (2 x), and dried under vacuum to give the ammonium triflate salt which was dissolved in CH₂Cl₂ (3 mL) and cooled to 0°C. Triethylamine (0.45 mL, 3.20 mmol) was added followed by the treatment of hydrogen chloride salt of 3-pyridinylsulfonyl chloride (0.14 g, 0.65 mmol). The solution was stirred for 30 min at 0°C and then warmed to room temperature for 30 min. The product was partitioned between CH₂Cl₂ and H₂O. The organic phase was washed with saturated NaCl, dried with Na₂SO₄, filtered, and evaporated under reduced pressure. The crude product was purified by column chromatography on silica gel (4% 2-propanol/CH₂Cl₂) to give the monophospholactate (0.41 g, 79%, GS 273806, 1:1 diastereomeric mixture) as a white solid: ¹H NMR (CDCl₃) δ 9.0 (s, 1H), 8.83 (dd, 1H), 8.06 (d, J = 7.8 Hz, 1H), 7.5 (m, 1H), 7.38-7.15 (m, 7H), 6.92 (m, 2H), 5.66 (m, 1H), 5.18-4.95 (m, 3H), 4.6-4.41 (m, 2H), 4.2 (m, 2H), 4.0 (m, 1H), 3.95-3.76 (m, 6H), 3.23-2.8 (m, 7H), 1.88 (m, 1H), 1.7-1.5 (m, 5H), 1.26 (m, 3H), 0.93 (d, J = 6.6 Hz, 3H), 0.83 (d, J = 6.6 Hz, 3H); ³¹P NMR (CDCl₃) δ 17.3, 15.3.

Example 28

Monophospholactate 29: A solution of compound 28 (0.82 g, 1.00 mmol) in CH₂Cl₂ (8 mL) at 0°C was treated with *m*CPBA (1.25 eq). The solution was stirred for 1 h at 0°C and then warmed to room temperature for an additional 6 h. The reaction mixture was partitioned between CH₂Cl₂ and saturated NaHCO₃. The organic phase was washed with saturated NaCl, dried with Na₂SO₄, filtered, and evaporated under reduced pressure. The crude product was purified by column chromatography on silica gel (10% 2-propanol/CH₂Cl₂) to give the monophospholactate (0.59 g, 70%, GS 273851, 1:1 diastereomeric mixture) as a white solid: ¹H NMR (CDCl₃) δ 8.63 (dd, 1H), 8.3 (dd, 1H), 7.57 (m, 1H), 7.44 (m, 1H), 7.38-7.13 (m, 7H), 6.92 (m, 2H), 5.66 (m, 1H), 5.2-5.05 (m, 2H), 4.57-4.4 (m, 2H), 4.2 (m, 2H), 4.0-3.73 (m, 6H), 3.2 (m, 2H), 3.0 (m, 4H), 2.77 (m, 1H), 1.92 (m, 1H), 1.7-1.49 (m, 5H), 1.26 (m, 3H), 0.91 (m, 6H); ³¹P NMR (CDCl₃) δ 17.3, 15.3.

Example 29

Monophospholactate 30: A solution of compound 28 (71 mg, 0.087 mmol) in CHCl_3 (1 mL) was treated with MeOTf (18 mg, 0.11 mmol). The solution was stirred at room temperature for 1 h. The reaction mixture was concentrated and co-evaporated with toluene (2 x), CHCl_3 (2 x) and dried under vacuum to give the monophospholactate (81 mg, 95%, GS 273813, 1:1 diastereomeric mixture) as a white solid: ^1H NMR (CDCl_3) δ 9.0 (dd, 1H), 8.76 (m, 2H), 8.1 (m, 1H), 7.35-7.1 (m, 7H), 6.89 (m, 2H), 5.64 (m, 1H), 5.25-5.0 (m, 3H), 4.6-4.41 (m, 5H), 4.2 (m, 2H), 3.92-3.72 (m, 6H), 3.28 (m, 2H), 3.04-2.85 (m, 3H), 2.62 (m, 1H), 1.97 (m, 1H), 1.62-1.5 (m, 5H), 1.25 (m, 3H), 0.97 (m, 6H); ^{31}P NMR (CDCl_3) δ 17.4, 15.4.

10 Example 30

Dibenzylphosphonate 31: A solution of compound 16 (0.15 g, 0.18 mmol) in CHCl_3 (2 mL) was treated with MeOTf (37 mg, 0.23 mmol). The solution was stirred at room temperature for 2 h. The reaction mixture was concentrated and co-evaporated with toluene (2 x), CHCl_3 (2 x) and dried under vacuum to give the dibenzylphosphonate (0.17 g, 95%, GS 273812) as a white solid: ^1H NMR (CDCl_3) δ 9.0 (dd, 1H), 8.73 (m, 2H), 8.09 (m, 1H), 7.35 (m, 10H), 7.09 (d, J = 8.4 Hz, 2H), 6.79 (d, J = 8.1 Hz, 2H), 5.61 (d, J = 4.2 Hz, 1H), 5.2-4.96 (m, 6H), 4.54 (s, 3H), 4.2 (dd, 2H), 3.92-3.69 (m, 6H), 3.3 (m, 2H), 3.04-2.6 (m, 5H), 1.97 (m, 1H), 1.6 (m, 2H), 0.98 (m, 6H); ^{31}P NMR (CDCl_3) δ 20.4.

20 Example 31

Dibenzylphosphonate 32: A solution of compound 16 (0.15 g, 0.18 mmol) in CH_2Cl_2 (3 mL) at 0°C was treated with *m*CPBA (1.25 eq). The solution was stirred for 1 h at 0°C and then warmed to room temperature overnight. The reaction mixture was partitioned between 10% 2-propanol/ CH_2Cl_2 and saturated NaHCO_3 . The organic phase was washed with saturated NaCl, dried with Na_2SO_4 , filtered, and evaporated under reduced pressure. The crude product was purified by column chromatography on silica gel (10% 2-propanol/ CH_2Cl_2) to give the dibenzylphosphonate (0.11 g, 70%, GS 277774) as a white solid: ^1H NMR (CDCl_3) δ 8.64 (m, 1H), 8.27 (d, J = 6.9 Hz, 1H), 7.57 (d, J = 8.4 Hz, 1H), 7.36 (m, 11H), 7.10 (d, J = 8.4 Hz, 2H), 6.81 (d, J = 8.7 Hz, 2H), 5.65 (d, J = 5.4 Hz, 1H), 5.22-5.02 (m, 6H), 4.21 (dd, 2H), 3.99-3.65 (m, 6H), 3.2 (m, 2H), 3.03-2.73 (m, 5H), 1.90 (m, 1H), 1.66-1.56 (m, 2H), 0.91 (m, 6H); ^{31}P NMR (CDCl_3) δ 20.3.

Example 32

Phosphonic Acid 33: To a solution of dibenzylphosphonate 32 (0.1 g, 0.12 mmol) in MeOH (4 mL) was added 10% Pd/C (20 mg). The suspension was stirred under H₂ atmosphere (balloon) at room temperature for 1 h. The reaction mixture was filtered through a plug of celite. The filtrate was concentrated and purified by HPLC to give the phosphonic acid (17 mg, **GS 277775**) as a white solid: ¹H NMR (CD₃OD) δ 8.68 (s, 1H), 8.47 (d, J = 6.0 Hz, 1H), 7.92 (d, J = 7.8 Hz, 1H), 7.68 (m, 1H), 7.14 (m, 2H), 6.90 (d, J = 7.8 Hz, 2H), 5.58 (d, J = 5.4 Hz, 1H), 5.00 (m, 1H), 4.08 (d, J = 9.9 Hz, 2H), 3.93-3.69 (m, 6H), 3.4-2.9 (m, 7H), 2.5 (m, 1H), 2.04 (m, 1H), 1.6-1.35 (m, 2H), 0.92 (m, 6H); ³¹P NMR (CD₃OD) δ 15.8.

Example 33

Monophospholactate 34: A solution of 25 (2.50 g, 3.21 mmol) in CH₂Cl₂ (5.0 mL) at 0°C was treated with trifluoroacetic acid (2.5 mL). The solution was stirred for 30 min at 0°C and then warmed to room temperature for an additional 30 min. The reaction mixture was diluted with toluene and concentrated under reduced pressure. The residue was co-evaporated with toluene (2 x), chloroform (2 x), and dried under vacuum to give the ammonium triflate salt which was dissolved in CH₂Cl₂ (30 mL) and cooled to 0°C. Triethylamine (1.79 mL, 12.84 mmol) was added followed by the treatment of 4-formylbenzenesulfonyl chloride (0.72 g, 3.53 mmol) and the solution was stirred at 0°C for 1 h. The product was partitioned between CH₂Cl₂ and 5% HCl. The organic phase was washed with H₂O, saturated NaCl, dried with Na₂SO₄, filtered, and evaporated under reduced pressure. The crude product was purified by column chromatography on silica gel (3% 2-propanol/CH₂Cl₂) to give the monophospholactate (2.11 g, 77%, **GS 278052**, 1:1 diastereomeric mixture) as a white solid: ¹H NMR (CDCl₃) δ 10.12 (s, 1H), 8.05 (d, J = 8.7 Hz, 2H), 7.95 (d, J = 7.5 Hz, 2H), 7.38-7.15 (m, 7H), 6.94 (m, 2H), 5.67 (m, 1H), 5.18-4.91 (m, 3H), 4.57-4.4 (m, 2H), 4.2 (m, 2H), 4.0-3.69 (m, 6H), 3.57 (broad s, 1H), 3.19-2.8 (m, 7H), 1.87 (m, 1H), 1.69-1.48 (m, 5H), 1.25 (m, 3H), 0.93 (d, J = 6.3 Hz, 3H), 0.88 (d, J = 6.3 Hz, 3H); ³¹P NMR (CDCl₃) δ 17.3, 15.2.

Example 34

Monophospholactate 35: A solution of 34 (0.60 g, 0.71 mmol) and morpholine (0.31 mL, 3.54 mmol) in EtOAc (8 mL) was treated with HOAc (0.16 mL, 2.83 mmol) and NaBH₃CN (89 mg, 1.42 mmol). The reaction mixture was stirred at room temperature for 4 h. The

product was partitioned between EtOAc and H₂O. The organic phase was washed with brine, dried with Na₂SO₄, filtered, and concentrated. The crude product was purified by column chromatography on silica gel (6% 2-propanol/CH₂Cl₂) to give the monophospholactate (0.46 g, 70%, GS 278115, 1:1 diastereomeric mixture) as a white solid: ¹H NMR (CDCl₃) δ 7.74 (d, J = 8.4 Hz, 2H), 7.52 (d, J = 8.4 Hz, 2H), 7.38-7.15 (m, 7H), 6.92 (m, 2H), 5.66 (m, 1H), 5.2-5.0 (m, 2H), 4.57-4.4 (m, 2H), 4.2 (m, 2H), 3.97-3.57 (m, 12H), 3.2-2.78 (m, 7H), 2.46 (broad, s, 4H), 1.87 (m, 1H), 1.64-1.5 (m, 5H), 1.25 (m, 3H), 0.93 (d, J = 6.3 Hz, 3H), 0.88 (d, J = 6.3 Hz, 3H); ³¹P NMR (CDCl₃) δ 17.3, 15.3.

10 Example 35

Monophospholactate 37: A solution of 25 (0.50 g, 0.64 mmol) in CH₂Cl₂ (2.0 mL) at 0°C was treated with trifluoroacetic acid (1 mL). The solution was stirred for 30 min at 0°C and then warmed to room temperature for an additional 30 min. The reaction mixture was diluted with toluene and concentrated under reduced pressure. The residue was co-evaporated with toluene (2 x), chloroform (2 x), and dried under vacuum to give the ammonium triflate salt which was dissolved in CH₂Cl₂ (3 mL) and cooled to 0°C. Triethylamine (0.45 mL, 3.20 mmol) was added followed by the treatment of 4-benzyloxybenzenesulfonyl chloride (0.18 g, 0.64 mmol, prepared according to Toja, E. et al. Eur. J. Med. Chem. 1991, 26, 403). The solution was stirred for 30 min at 0°C and then warmed to room temperature for 30 min. The product was partitioned between CH₂Cl₂ and 0.1 N HCl. The organic phase was washed with saturated NaCl, dried with Na₂SO₄, filtered, and concentrated. The crude product was purified by column chromatography on silica gel (4% 2-propanol/CH₂Cl₂) to give the monophospholactate (0.51 g, 85%) as a white solid.

25 Example 36

Monophospholactate 38: To a solution of 37 (0.48 g, 0.52 mmol) in EtOH (15 mL) was added 10% Pd/C (0.10 g). The suspension was stirred under H₂ atmosphere (balloon) at room temperature overnight. The reaction mixture was filtered through a plug of celite. The filtrate was concentrated and the crude product was purified by column chromatography on silica gel (5% 2-propanol/CH₂Cl₂) to give the monophospholactate (0.38 g, 88%, GS 273838, 1:1 diastereomeric mixture) as a white solid: ¹H NMR (CDCl₃) δ 8.86 (dd, 1H), 7.42-7.25 (m, 9H), 6.91 (m, 4H), 5.73 (d, J = 5.1 Hz, 1H), 5.42 (m, 1H), 5.18 (m, 2H), 4.76-4.31 (m, 2H), 4.22 (m, 2H), 4.12-3.75 (m, 6H), 3.63 (broad, s, 1H), 3.13 (m, 3H), 2.87 (m, 1H), 2.63

(m, 1H), 2.4 (m, 1H), 2.05 (m, 2H), 1.9 (m, 1H), 1.8(m, 1H), 1.6 (m, 3H), 1.25 (m, 3H), 0.95 (d, J = 6.6 Hz, 3H), 0.85 (d, J = 6.6 Hz, 3H); ^{31}P NMR (CDCl_3) δ 17.1, 15.7.

Example 37

- 5 Monophospholactate 40: A solution of 25 (0.75 g, 0.96 mmol) in CH_2Cl_2 (2.0 mL) at 0°C was treated with trifluoroacetic acid (1 mL). The solution was stirred for 30 min at 0°C and then warmed to room temperature for an additional 30 min. The reaction mixture was diluted with toluene and concentrated under reduced pressure. The residue was co-evaporated with toluene (2 x), chloroform (2 x), and dried under vacuum to give the ammonium triflate salt
- 10 which was dissolved in CH_2Cl_2 (4 mL) and cooled to 0°C . Triethylamine (0.67 mL, 4.80 mmol) was added followed by the treatment of 4-(4'-benzyloxycarbonyl piperazinyl)benzenesulfonyl chloride (0.48 g, 1.22 mmol, prepared according to Toja, E. et al. *Arzneim. Forsch.* 1994, 44, 501). The solution was stirred at 0°C for 1 h and then warmed to room temperature for 30 min. The product was partitioned between 10% 2-
- 15 propanol/ CH_2Cl_2 and 0.1 N HCl. The organic phase was washed with saturated NaCl, dried with Na_2SO_4 , filtered, and concentrated. The crude product was purified by column chromatography on silica gel (3% 2-propanol/ CH_2Cl_2) to give the monophospholactate (0.63 g, 60%) as a white solid.

20 Example 38

- Monophospholactate 41: To a solution of 40 (0.62 g, 0.60 mmol) in MeOH (8 mL) and EtOAc (2 mL) was added 10% Pd/C (0.20 g). The suspension was stirred under H_2 atmosphere (balloon) at room temperature overnight. The reaction mixture was filtered through a plug of celite. The filtrate was treated with 1.2 equivalent of TFA, co-evaporated
- 25 with CHCl_3 and dried under vacuum to give the monophospholactate (0.55 g, 90%) as a white solid.

Example 39

- Monophospholactate 42: A solution of 41 (0.54 g, 0.53 mmol) and formaldehyde (0.16 mL, 5.30 mmol) in EtOAc (10 mL) was treated with HOAc (0.30 mL, 5.30 mmol) and NaBH_3CN (0.33 g, 5.30 mmol). The reaction mixture was stirred at room temperature overnight. The product was partitioned between EtOAc and H_2O . The organic phase was washed with brine, dried with Na_2SO_4 , filtered, and concentrated. The crude product was purified by column
- 30

chromatography on silica gel (6% 2-propanol/CH₂Cl₂) to give the monophospholactate (97.2 mg, 20%, GS 277937, 1:1 diastereomeric mixture) as a white solid: ¹H NMR (CDCl₃) δ 7.64 (d, J = 9.0 Hz, 2H), 7.38-7.17 (m, 7H), 6.95-6.88 (m, 4H), 5.67 (m, 1H), 5.2-4.96 (m, 2H), 4.57-4.4 (m, 2H), 4.2 (m, 2H), 3.97-3.64 (m, 8H), 3.49-3.37 (m, 4H), 3.05-2.78 (m, 12H), 1.88-1.62 (m, 3H), 1.58 (m, 3H), 1.25 (m, 3H), 0.93 (d, J = 6.3 Hz, 3H), 0.88 (d, J = 6.3 Hz, 3H); ³¹P NMR (CDCl₃) δ 17.3, 15.3.

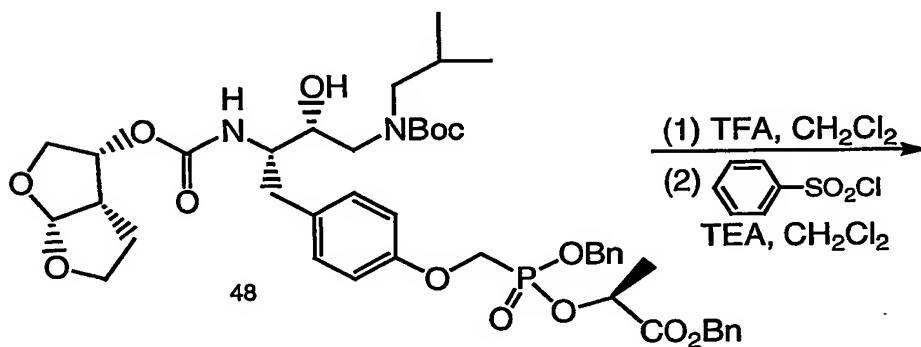
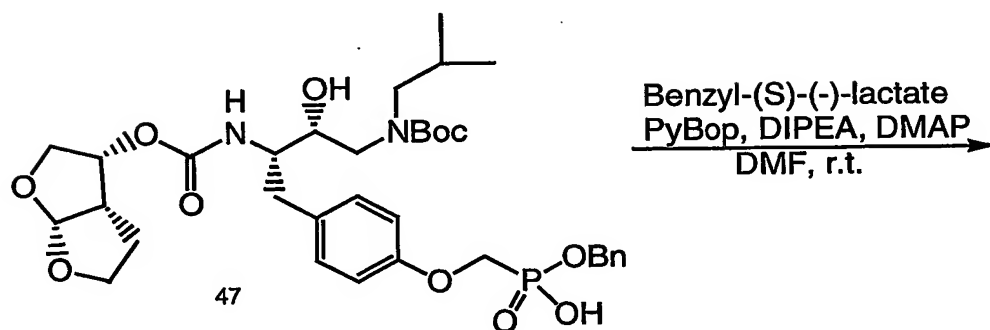
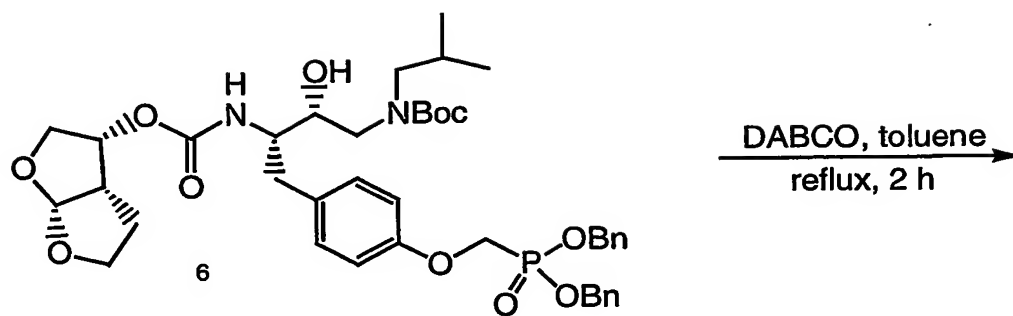
Example 40

Monophospholactate 45: A solution of 43 (0.12 g, 0.16 mmol) and lactate 44 (0.22 g, 1.02 mmol) in pyridine (1 mL) was heated to 70°C and 1,3-dicyclohexylcarbodiimide (0.17 g, 0.83 mmol) was added. The reaction mixture was stirred at 70°C for 4 h and cooled to room temperature. The solvent was removed under reduced pressure. The residue was suspended in EtOAc and 1,3-dicyclohexyl urea was filtered off. The product was partitioned between EtOAc and 0.2 N HCl. The EtOAc layer was washed with 0.2 N HCl, H₂O, saturated NaCl, dried with Na₂SO₄, filtered, and concentrated. The crude product was purified by column chromatography on silica gel (3% 2-propanol/CH₂Cl₂) to give the monophospholactate (45 mg, 26%) as a white solid.

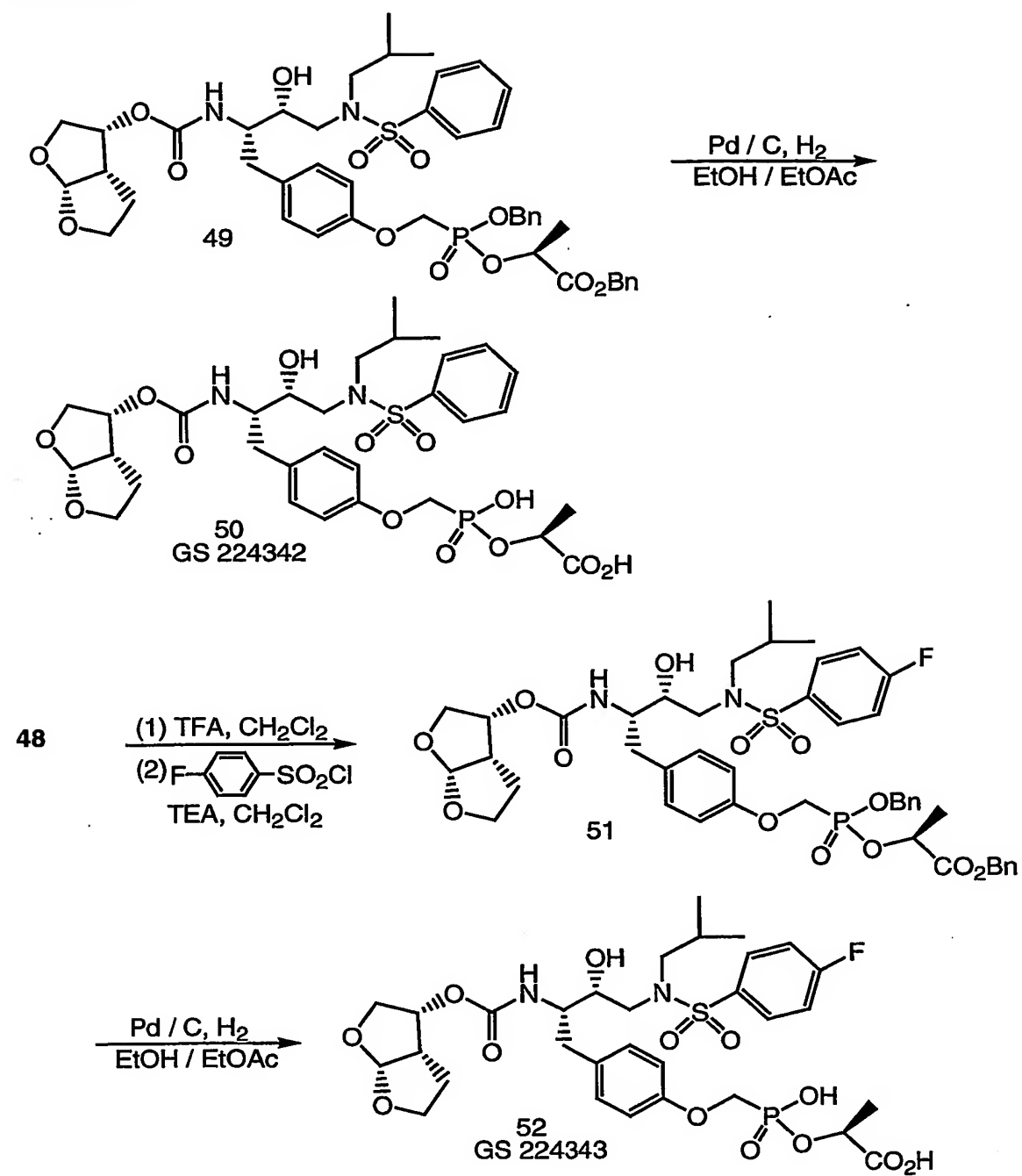
Example 41

Alcohol 46: To a solution of 45 (40 mg, 0.042 mmol) in EtOAc (2 mL) was added 20% Pd(OH)₂/C (10 mg). The suspension was stirred under H₂ atmosphere (balloon) at room temperature for 3 h. The reaction mixture was filtered through a plug of celite. The filtrate was concentrated and the product was dried under vacuum to give the alcohol (33 mg, 90%, GS 278809, 3/2 diastereomeric mixture) as a white solid: ¹H NMR (CDCl₃) δ 7.72 (d, J = 8.7 Hz, 2H), 7.39-7.15 (m, 7H), 7.02-6.88 (m, 4H), 5.66 (d, J = 4.5 Hz, 1H), 5.13-5.02 (m, 2H), 4.54-4.10 (m, 4H), 4.00-3.69 (m, 11H), 3.14 (m, 1H), 3.02-2.77 (m, 6H), 1.85-1.6 (m, 6H), 0.94 (d, J = 6.3 Hz, 3H), 0.89 (d, J = 6.3 Hz, 3H); ³¹P NMR (CDCl₃) δ 17.4, 15.9.

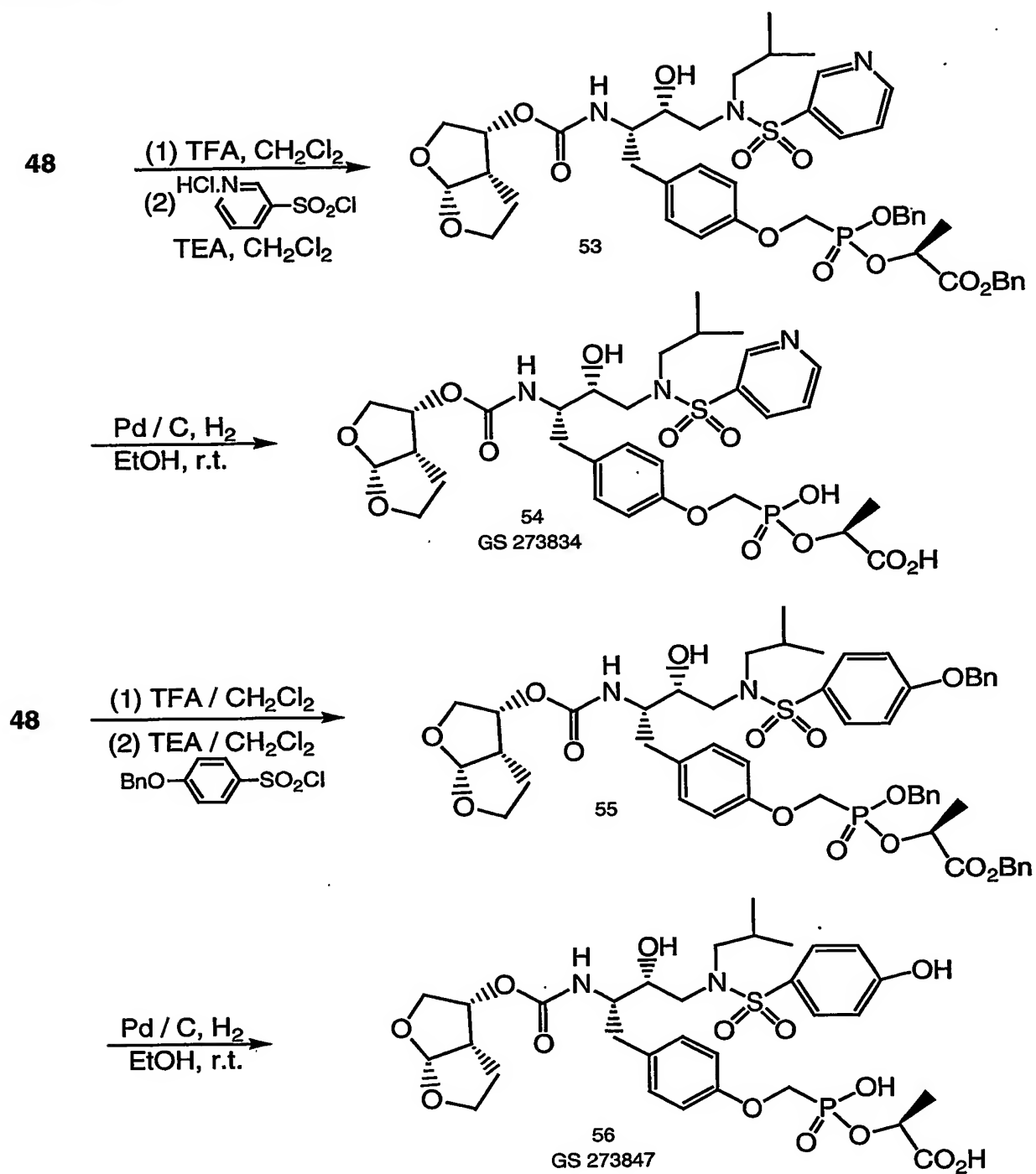
Scheme 12



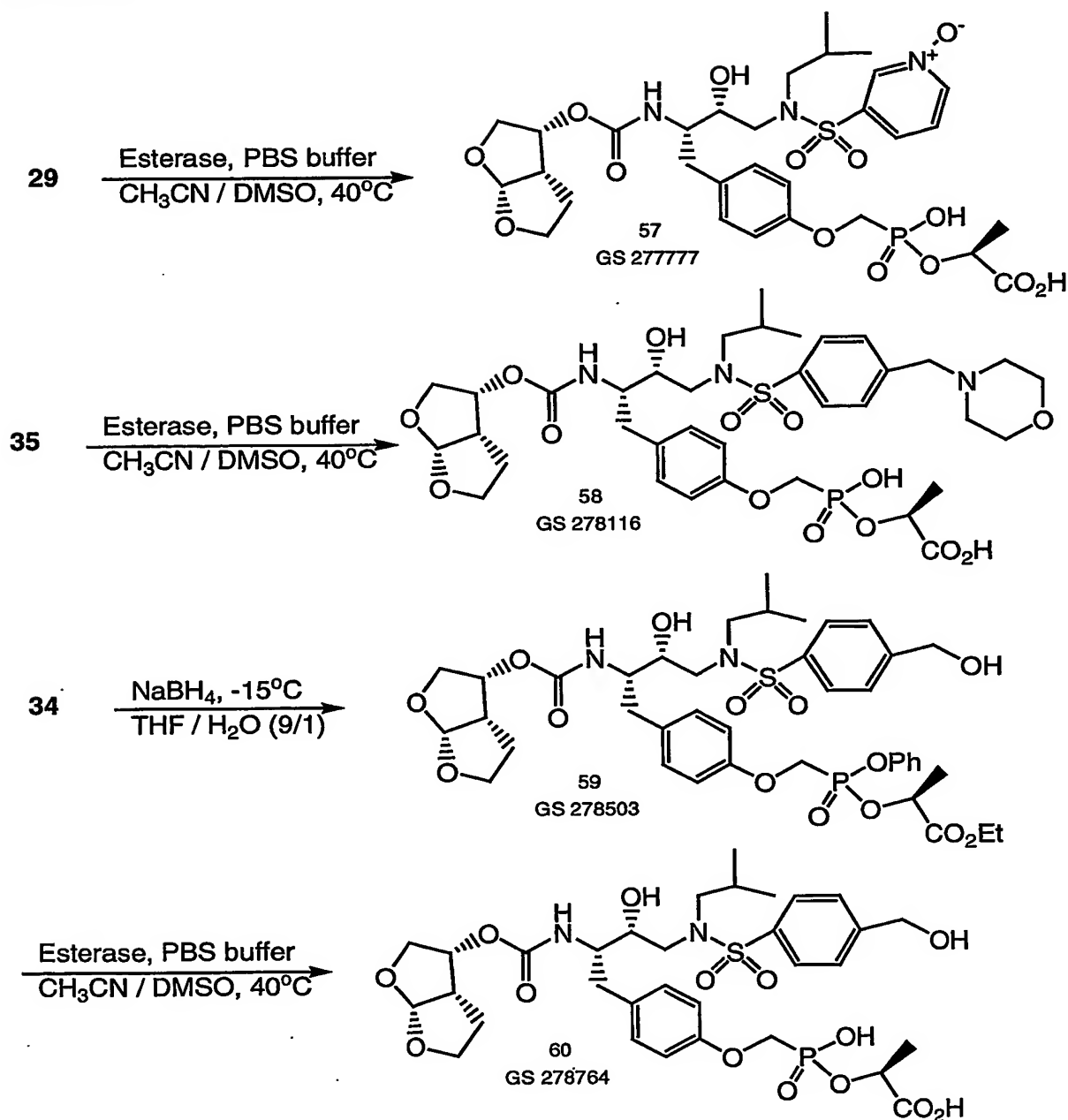
Scheme 13



Scheme 14



Scheme 15



Example 42

- 5 Monobenzylphosphonate 47: A solution of 6 (2.00 g, 2.55 mmol) and DABCO (0.29 g, 2.55 mmol) in toluene (10 mL) was heated to reflux for 2 h. The solvent was evaporated under reduced pressure. The residue was partitioned between EtOAc and 0.2 N HCl. The EtOAc layer was washed with H₂O, saturated NaCl, dried with Na₂SO₄, filtered, and concentrated.

The crude product was dried under vacuum to give the monobenzylphosphonate (1.68 g, 95%) as a white solid.

Example 43

5 Monophospholactate 48: To a solution of 47 (2.5 g, 3.61 mmol) and benzyl-(S)-(-)-lactate (0.87 mL, 5.42 mmol) in DMF (12 mL) was added PyBop (2.82 g, 5.42 mmol) and *N,N*-diisopropylethylamine (2.51 mL, 14.44 mmol). The reaction mixture was stirred at room temperature for 3 h and concentrated. The residue was partitioned between EtOAc and 0.2 N HCl. The EtOAc layer was washed with H₂O, saturated NaCl, dried with Na₂SO₄, filtered,
10 and concentrated. The crude product was purified by column chromatography on silica gel (3% 2-propanol/CH₂Cl₂) to give the monophospholactate (1.58 g, 51%) as a white solid.

Example 44

Monophospholactate 49: A solution of 48 (0.30 g, 0.35 mmol) in CH₂Cl₂ (0.6 mL) at 0°C
15 was treated with trifluoroacetic acid (0.3 mL). The solution was stirred for 30 min at 0°C and then warmed to room temperature for an additional 30 min. The reaction mixture was diluted with toluene and concentrated under reduced pressure. The residue was co-evaporated with toluene (2 x), chloroform (2 x), and dried under vacuum to give the ammonium triflate salt which was dissolved in CH₂Cl₂ (2 mL) and cooled to 0°C. Triethylamine (0.20 mL, 1.40
20 mmol) was added followed by the treatment of benzenesulfonyl chloride (62 mg, 0.35 mmol). The solution was stirred at 0°C for 30 min and then warmed to room temperature for 30 min. The product was partitioned between CH₂Cl₂ and 0.1 N HCl. The organic phase was washed with saturated NaCl, dried with Na₂SO₄, filtered, and concentrated. The crude product was purified by column chromatography on silica gel (3% 2-propanol/CH₂Cl₂) to give the
25 monophospholactate (0.17 g, 53%) as a white solid.

Example 45

Metabolite X 50: To a solution of 49 (80 mg, 0.09 mmol) in EtOH (6 mL) and EtOAc (2 mL) was added 10% Pd/C (20 mg). The suspension was stirred under H₂ atmosphere
30 (balloon) at room temperature for 8 h. The reaction mixture was filtered through a plug of celite. The filtrate was concentrated, co-evaporated with CHCl₃ and dried under vacuum to give the metabolite X (61 mg, 95%, GS 224342) as a white solid: ¹H NMR (CD₃OD) δ 7.83 (d, J = 6.9 Hz, 2H), 7.65-7.58 (m, 3H), 7.18 (d, J = 7.8 Hz, 2H), 6.90 (d, J = 7.8 Hz, 2H), 5.59

(d, $J = 4.8$ Hz, 1H), 5.0 (m, 1H), 4.27 (d, $J = 10.2$ Hz, 2H), 3.95-3.68 (m, 6H), 3.45 (dd, 1H), 3.18-2.84 (m, 6H), 2.50 (m, 1H), 2.02 (m, 1H), 1.6-1.38 (m, 5H), 0.93 (d, $J = 6.3$ Hz, 3H), 0.88 (d, $J = 6.3$ Hz, 3H); ^{31}P NMR (CD_3OD), δ 18.0.

5 Example 46

Monophospholactate 51: A solution of 48 (0.28 g, 0.33 mmol) in CH_2Cl_2 (0.6 mL) at 0°C was treated with trifluoroacetic acid (0.3 mL). The solution was stirred for 30 min at 0°C and then warmed to room temperature for an additional 30 min. The reaction mixture was diluted with toluene and concentrated under reduced pressure. The residue was co-evaporated with toluene (2 x), chloroform (2 x), and dried under vacuum to give the ammonium triflate salt which was dissolved in CH_2Cl_2 (2 mL) and cooled to 0°C . Triethylamine (0.18 mL, 1.32 mmol) was added followed by the treatment of 4-fluorobenzenesulfonyl chloride (64 mg, 0.33 mmol). The solution was stirred at 0°C for 30 min and then warmed to room temperature for 30 min. The product was partitioned between CH_2Cl_2 and 0.1 N HCl. The organic phase was washed with saturated NaCl, dried with Na_2SO_4 , filtered, and concentrated. The crude product was purified by column chromatography on silica gel (3% 2-propanol/ CH_2Cl_2) to give the monophospholactate (0.16 g, 52%) as a white solid.

Example 47

20 Metabolite X 52: To a solution of 51 (80 mg, 0.09 mmol) in EtOH (6 mL) and EtOAc (2 mL) was added 10% Pd/C (20 mg). The suspension was stirred under H_2 atmosphere (balloon) at room temperature for 8 h. The reaction mixture was filtered through a plug of celite. The filtrate was concentrated, co-evaporated with CHCl_3 and dried under vacuum to give the metabolite X (61 mg, 95%, GS 224343) as a white solid: ^1H NMR (CD_3OD) δ 7.9 (dd, 2H), 7.32 (m, 2H), 7.18 (dd, 2H), 6.90 (dd, 2H), 5.59 (d, $J = 5.4$ Hz, 1H), 5.0 (m, 1H), 4.28 (d, $J = 10.2$ Hz, 2H), 3.95-3.72 (m, 6H), 3.44 (dd, 1H), 3.15-2.85 (m, 6H), 2.5 (m, 1H), 2.02 (m, 1H), 1.55-1.38 (m, 5H), 0.93 (d, $J = 6.3$ Hz, 3H), 0.88 (d, $J = 6.3$ Hz, 3H). ^{31}P NMR (CD_3OD) δ 18.2.

30 Example 48

Monophospholactate 53: A solution of 48 (0.20 g, 0.24 mmol) in CH_2Cl_2 (0.6 mL) at 0°C was treated with trifluoroacetic acid (0.3 mL). The solution was stirred for 30 min at 0°C and

then warmed to room temperature for an additional 30 min. The reaction mixture was diluted with toluene and concentrated under reduced pressure. The residue was co-evaporated with toluene (2 x), chloroform (2 x), and dried under vacuum to give the ammonium triflate salt which was dissolved in CH_2Cl_2 (2 mL) and cooled to 0°C . Triethylamine (0.16 mL, 1.20 mmol) was added followed by the treatment of hydrogen chloride salt of 3-pyridinysulfonyl chloride (50 mg, 0.24 mmol). The solution was stirred at 0°C for 30 min and then warmed to room temperature for 30 min. The product was partitioned between CH_2Cl_2 and H_2O . The organic phase was washed with saturated NaCl, dried with Na_2SO_4 , filtered, and concentrated. The crude product was purified by column chromatography on silica gel (4% 2-propanol/ CH_2Cl_2) to give the monophospholactate (0.11 g, 53%) as a white solid.

Example 49

Metabolite X 54: To a solution of 53 (70 mg, 0.09 mmol) in EtOH (5 mL) was added 10% Pd/C (20 mg). The suspension was stirred under H_2 atmosphere (balloon) at room temperature for 5 h. The reaction mixture was filtered through a plug of celite. The filtrate was concentrated, co-evaporated with CHCl_3 and dried under vacuum to give the metabolite X (53 mg, 95%, GS 273834) as a white solid: ^1H NMR (CD_3OD) δ 8.99 (s, 1H), 8.79 (d, J = 4.2 Hz, 1H), 8.29 (d, J = 7.5 Hz, 1H), 7.7 (m, 1H), 7.15 (d, J = 8.4 Hz, 2H), 6.9 (d, J = 7.8 Hz, 2H), 5.59 (d, J = 5.4 Hz, 1H), 5.0 (m, 1H), 4.28 (d, J = 9.9 Hz, 2H), 3.97-3.70 (m, 6H), 3.44 (dd, 1H), 3.17-2.85 (m, 6H), 2.5 (m, 1H), 2.03 (m, 1H), 1.65-1.38 (m, 5H), 0.93 (d, J = 6.3 Hz, 3H), 0.88 (d, J = 6.3 Hz, 3H). ^{31}P NMR (CD_3OD) δ 17.8.

Example 50

Monophospholactate 55: A solution of 48 (0.15 g, 0.18 mmol) in CH_2Cl_2 (1 mL) at 0°C was treated with trifluoroacetic acid (0.5 mL). The solution was stirred for 30 min at 0°C and then warmed to room temperature for an additional 30 min. The reaction mixture was diluted with toluene and concentrated under reduced pressure. The residue was co-evaporated with toluene (2 x), chloroform (2 x), and dried under vacuum to give the ammonium triflate salt which was dissolved in CH_2Cl_2 (2 mL) and cooled to 0°C . Triethylamine (0.12 mL, 0.88 mmol) was added followed by the treatment of 4-benzyloxybenzenesulfonyl chloride (50 mg, 0.18 mmol). The solution was stirred at 0°C for 30 min and then warmed to room temperature for 30 min. The product was partitioned between CH_2Cl_2 and 0.1 N HCl. The organic phase was washed with saturated NaCl, dried with Na_2SO_4 , filtered, and

concentrated. The crude product was purified by column chromatography on silica gel (3% 2-propanol/CH₂Cl₂) to give the monophospholactate (0.11 g, 63%) as a white solid.

Example 51

5 Metabolite X 56: To a solution of 55 (70 mg, 0.07 mmol) in EtOH (4 mL) was added 10% Pd/C (20 mg). The suspension was stirred under H₂ atmosphere (balloon) at room temperature for 4 h. The reaction mixture was filtered through a plug of celite. The filtrate was concentrated, co-evaporated with CHCl₃ and dried under vacuum to give the metabolite X (46 mg, 90%, GS 273847) as a white solid: ¹H NMR (CD₃OD), δ 7.91 (s, 1H), 7.65 (d, J = 8.4 Hz, 2H), 7.17 (d, J = 8.1 Hz, 2H), 6.91 (m, 4H), 5.59 (d, J = 5.1 Hz, 1H), 5.0 (m, 1H), 10 4.27 (d, J = 10.2 Hz, 2H), 3.97-3.74 (m, 6H), 3.4 (dd, 1H), 3.17-2.8 (m, 6H), 2.5 (m, 1H), 2.0 (m, 1H), 1.6-1.38 (m, 5H), 0.93 (d, J = 6.3 Hz, 3H), 0.88 (d, J = 6.3 Hz, 3H); ³¹P NMR (CD₃OD) δ 17.9.

15 Example 52

Metabolite X 57: To a suspension of 29 (40 mg, 0.05 mmol) in CH₃CN (1 mL), DMSO (0.5 mL), and 1.0 M PBS buffer (5 mL) was added esterase (200 μL). The suspension was heated to 40°C for 48 h. The reaction mixture was concentrated, suspended in MeOH and filtered. The filtrate was concentrated and purified by HPLC to give the metabolite X (20 mg, 57%, 20 GS 277777) as a white solid: ¹H NMR (CD₃OD) δ 8.68 (s, 1H), 8.47 (d, J = 6.0 Hz, 1H), 7.93 (d, J = 7.8 Hz, 1H), 7.68 (m, 1H), 7.15 (d, J = 8.4 Hz, 2H), 6.9 (d, J = 8.4 Hz, 2H), 5.59 (d, J = 5.4 Hz, 1H), 5.0 (m, 1H), 4.23 (d, J = 10.5 Hz, 2H), 3.97-3.68 (m, 6H), 3.45 (dd, 1H), 3.15-2.87 (m, 6H), 2.46 (m, 1H), 2.0 (m, 1H), 1.6-1.38 (m, 5H), 0.95 (d, J = 6.6 Hz, 3H), 0.92 (d, J = 6.6 Hz, 3H); ³¹P NMR (CD₃OD) δ 17.2.

25

Example 53

Metabolite X 58: To a suspension of 35 (60 mg, 0.07 mmol) in CH₃CN (1 mL), DMSO (0.5 mL), and 1.0 M PBS buffer (5 mL) was added esterase (400 μL). The suspension was heated to 40°C for 3 days. The reaction mixture was concentrated, suspended in MeOH and filtered. 30 The filtrate was concentrated and purified by HPLC to give the metabolite X (20 mg, 38%, GS 278116) as a white solid: ¹H NMR (CD₃OD) δ 7.74 (d, J = 6.9 Hz, 2H), 7.63 (d, J = 7.5 Hz, 2H), 7.21 (d, J = 8.4 Hz, 2H), 6.95 (d, J = 8.1 Hz, 2H), 5.64 (d, J = 5.1 Hz, 1H), 5.0 (m,

2H), 4.41 (m, 2H), 4.22 (m, 2H), 3.97-3.65 (m, 12H), 3.15-2.9 (m, 8H), 2.75 (m, 1H), 2.0 (m, 1H), 1.8 (m, 2H), 1.53 (d, J = 6.9 Hz, 3H), 0.88 (m, 6H).

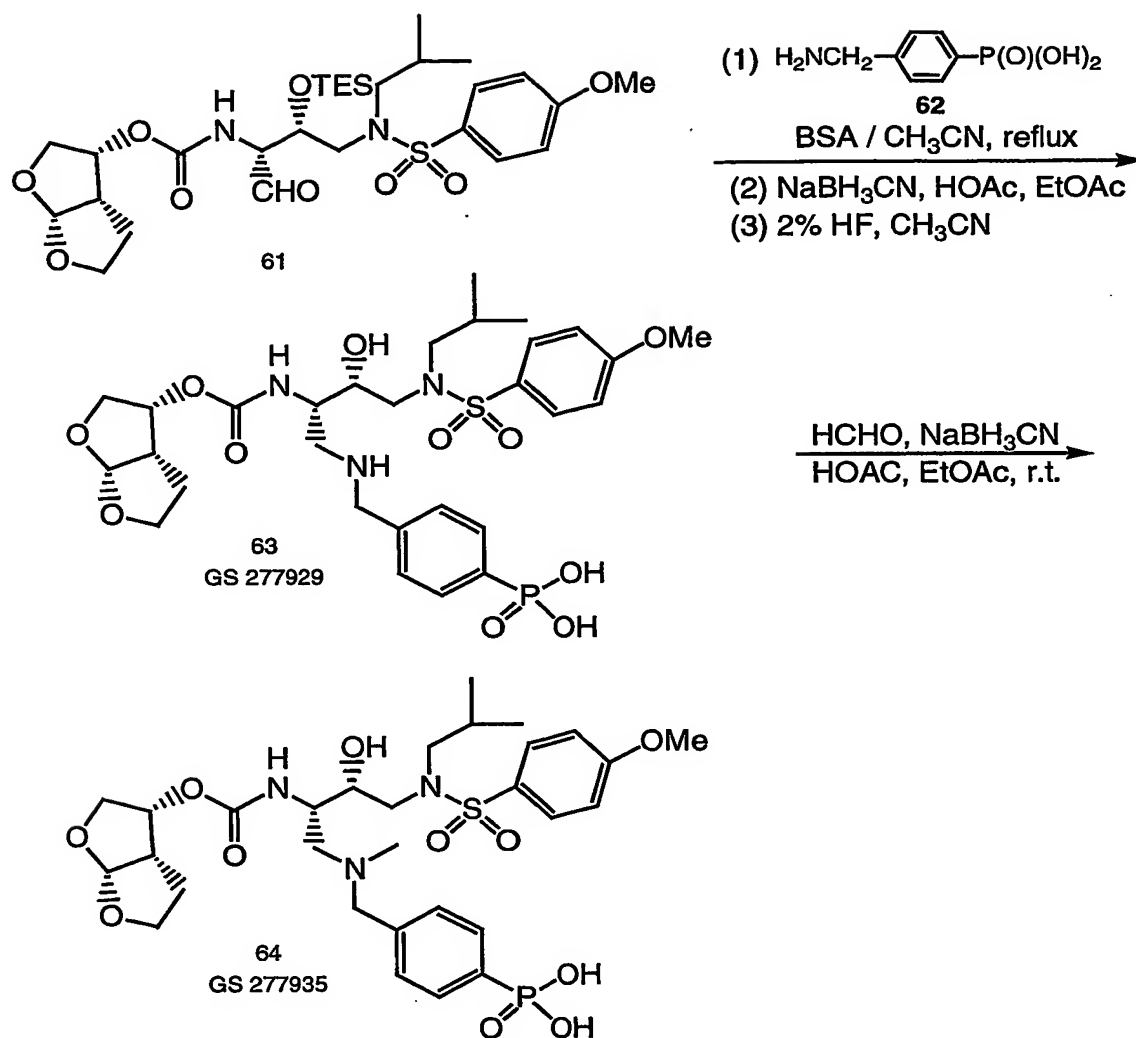
Example 54

- 5 Monophospholactate 59: A solution of 34 (2.10 g, 2.48 mmol) in THF (72 mL) and H₂O (8 mL) at -15°C was treated with NaBH₄ (0.24 g, 6.20 mmol). The reaction mixture was stirred for 10 min at -15°C. The reaction was quenched with 5% aqueous NaHSO₃ and extracted with CH₂Cl₂ (3 x). The combined organic layers were washed with H₂O, dried with Na₂SO₄, filtered, and concentrated. The crude product was purified by column chromatography on
10 silica gel (5% 2-propanol/CH₂Cl₂) to give monophospholactate (1.89 g, 90%, GS 278053, 1:1 diastereomeric mixture) as a white solid: ¹H NMR (CDCl₃) δ 7.64 (m, 2H), 7.51 (m, 2H), 7.38-7.19 (m, 7H), 6.92 (m, 2H), 5.69 (d, J = 4.8 Hz, 1H), 5.15 (m, 2H), 4.76 (s, 2H), 4.54 (d, J = 10.5 Hz, 1H), 4.44 (m, 1H), 4.2 (m, 2H), 4.04-3.68 (m, 6H), 3.06-2.62 (m, 7H), 1.8 (m, 3H), 1.62-1.5 (dd, 3H), 1.25 (m, 3H), 0.94 (d, J = 6.3 Hz, 3H), 0.87 (d, J = 6.3 Hz, 3H); ³¹P
15 NMR (CDCl₃) δ 17.4, 15.4.

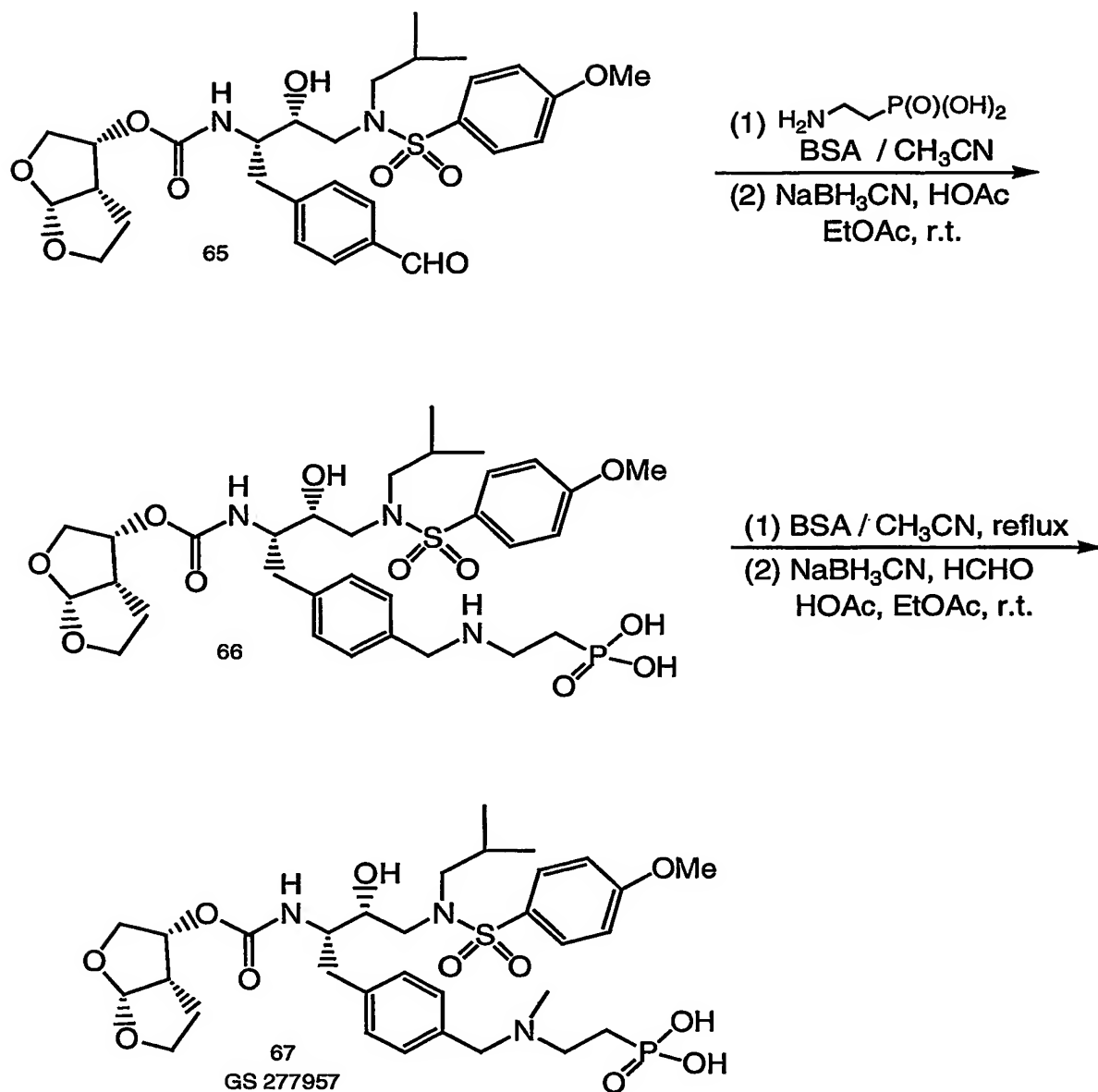
Example 55

- 20 Metabolite X 60: To a suspension of 59 (70 mg, 0.08 mmol) in CH₃CN (1 mL), DMSO (0.5 mL), and 1.0 M PBS buffer (5 mL) was added esterase (600 μL). The suspension was heated to 40°C for 36 h. The reaction mixture was concentrated, suspended in MeOH and filtered. The filtrate was concentrated and purified by HPLC to give the metabolite X (22 mg, 36%, GS 278764) as a white solid: ¹H NMR (CD₃OD) δ 7.78 (dd, 2H), 7.54 (dd, 2H), 7.15 (m, 2H), 6.9 (m, 2H), 5.57 (d, 1H), 5.0 (m, 2H), 4.65 (m, 4H), 4.2 (m, 2H), 3.9-3.53 (m, 6H), 3.06-2.82 (m, 6H), 2.5 (m, 1H), 2.0 (m, 2H), 1.62-1.35 (m, 3H), 0.94 (m, 6H).

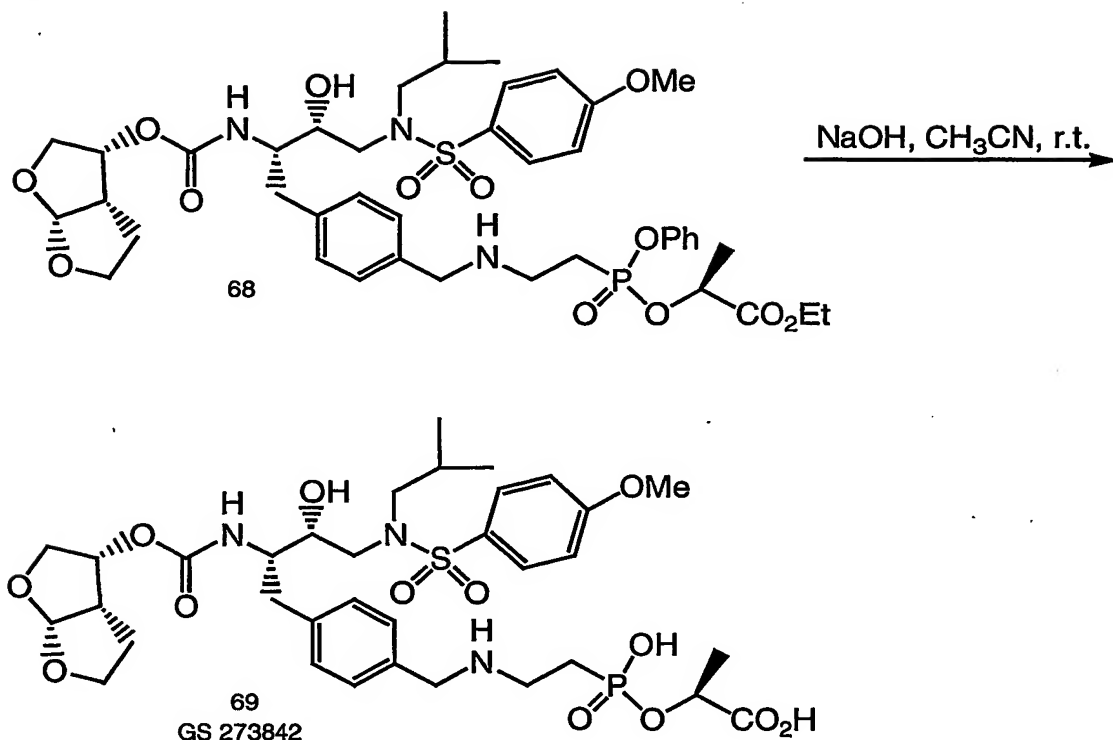
Scheme 16



Scheme 17



Scheme 18



Example 56

- 5 Phosphonic Acid 63: Compound 62 (0.30 g, 1.12 mmol) was dissolved in CH₃CN (5 mL). *N,O*-Bis(trimethylsilyl)acetamide (BSA, 2.2 mL, 8.96 mmol) was added. The reaction mixture was heated to reflux for 2 h, cooled to room temperature, and concentrated. The residue was co-evaporated with toluene and chloroform and dried under vacuum to give a thick oil which was dissolved in EtOAc (4 mL) and cooled to 0°C. Aldehyde 61 (0.20 g, 0.33
- 10 mmol), AcOH (0.18 mL, 3.30 mmol), and NaBH₃CN (0.20 g, 3.30 mmol) were added. The reaction mixture was warmed to room temperature and stirred overnight. The reaction was quenched with H₂O, stirred for 30 min, filtered, and concentrated. The crude product was dissolved in CH₃CN (13 mL) and 48% aqueous HF (0.5 mL) was added. The reaction mixture was stirred at room temperature for 2 h and concentrated. The crude product was
- 15 purified by HPLC to give the phosphonic acid (70 mg, 32%, GS 277929) as a white solid: ¹H NMR (CD₃OD) δ 7.92 (dd, 2H), 7.73 (d, *J* = 8.7 Hz, 2H), 7.63 (dd, 2H), 7.12 (d, *J* = 8.7 Hz, 2H), 5.68 (d, *J* = 5.1 Hz, 1H), 5.13 (m, 1H), 4.4 (m, 2H), 4.05-3.89 (m, 8H), 3.75 (m, 1H), 3.5 (m, 1H), 3.37 (m, 1H), 3.23-3.0 (m, 3H), 2.88-2.7 (m, 2H), 2.2 (m, 1H), 1.8 (m, 2H), 0.92 (d, *J* = 6.3 Hz, 3H), 0.85 (d, *J* = 6.3 Hz, 3H); ³¹P NMR (CD₃OD) δ 14.5.

Example 57

Phosphonic Acid 64: A solution of 63 (50 mg, 0.07 mmol) and formaldehyde (60 mg, 0.70 mmol) in EtOAc (2 mL) was treated with HOAc (43 μ L, 0.70 mmol) and NaBH₃CN (47 mg, 0.7 mmol). The reaction mixture was stirred at room temperature for 26 h. The reaction was quenched with H₂O, stirred for 20 min, and concentrated. The crude product was purified by HPLC to give the phosphonic acid (15 mg, 29%, **GS 277935**) as a white solid: ¹H NMR (CD₃OD) δ 7.93 (m, 2H), 7.75 (m, 2H), 7.62 (m, 2H), 7.11 (m, 2H), 5.66 (m, 1H), 5.13 (m, 1H), 4.4 (m, 2H), 4.05-3.89 (m, 8H), 3.75 (m, 2H), 3.09-2.71 (m, 6H), 2.2 (m, 1H), 1.9 (m, 5H), 0.92 (d, J = 6.3 Hz, 3H), 0.85 (d, J = 6.3 Hz, 3H); ³¹P NMR (CD₃OD) δ 14.0.

Example 58

Phosphonic Acid 66: 2-Aminoethylphosphonic acid (2.60 g, 21.66 mmol) was dissolved in CH₃CN (40 mL). *N,O*-Bis(trimethylsilyl)acetamide (BSA, 40 mL) was added. The reaction mixture was heated to reflux for 2 h and cooled to room temperature and concentrated. The residue was co-evaporated with toluene and chloroform and dried under vacuum to give a thick oil which was dissolved in EtOAc (40 mL). Aldehyde 65 (1.33 g, 2.25 mmol), AcOH (1.30 mL, 22.5 mmol) and NaBH₃CN (1.42 g, 22.5 mmol) were added. The reaction mixture was stirred at room temperature overnight. The reaction was quenched with H₂O, stirred for 1 h, filtered, and concentrated. The residue was dissolved in MeOH and filtered. The crude product was purified by HPLC to give the phosphonic acid (1.00 g, 63%) as a white solid.

Example 59

Phosphonic Acid 67: Phosphonic acid 66 (0.13 g, 0.19 mmol) was dissolved in CH₃CN (4 mL). *N,O*-Bis(trimethylsilyl)acetamide (BSA, 0.45 mL, 1.90 mmol) was added. The reaction mixture was heated to reflux for 2 h, cooled to room temperature, and concentrated. The residue was co-evaporated with toluene and chloroform and dried under vacuum to give a thick oil which was dissolved in EtOAc (3 mL). Formaldehyde (0.15 mL, 1.90 mmol), AcOH (0.11 mL, 1.90 mmol) and NaBH₃CN (63 mg, 1.90 mmol) were added. The reaction mixture was stirred at room temperature overnight. The reaction was quenched with H₂O, stirred for 6 h, filtered, and concentrated. The residue was dissolved in MeOH and filtered. The crude product was purified by HPLC to give the phosphonic acid (40 mg, 30%, **GS**

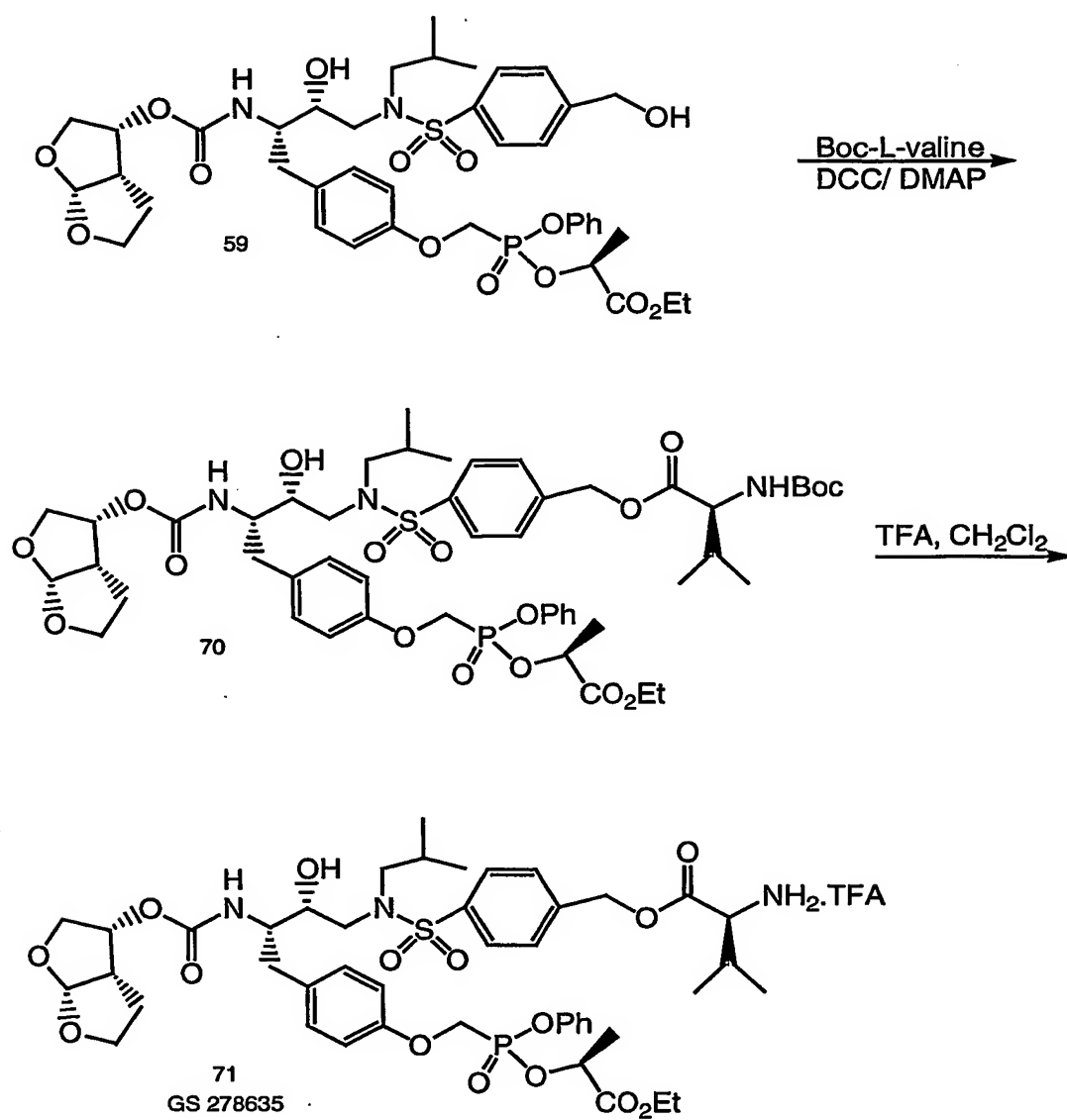
277957) as a white solid: ^1H NMR (CD_3OD) δ 7.78 (d, $J = 8.4$ Hz, 2H), 7.4 (m, 4H), 7.09 (d, $J = 8.4$ Hz, 2H), 5.6 (d, $J = 5.1$ Hz, 1H), 4.33 (m, 2H), 3.95-3.65 (m, 9H), 3.5-3.05 (m, 6H), 2.91-2.6 (m, 7H), 2.0 (m, 3H), 1.5 (m, 2H), 0.93 (d, $J = 6.3$ Hz, 3H), 0.87 (d, $J = 6.3$ Hz, 3H); ^{31}P NMR (CD_3OD) δ 19.7.

5

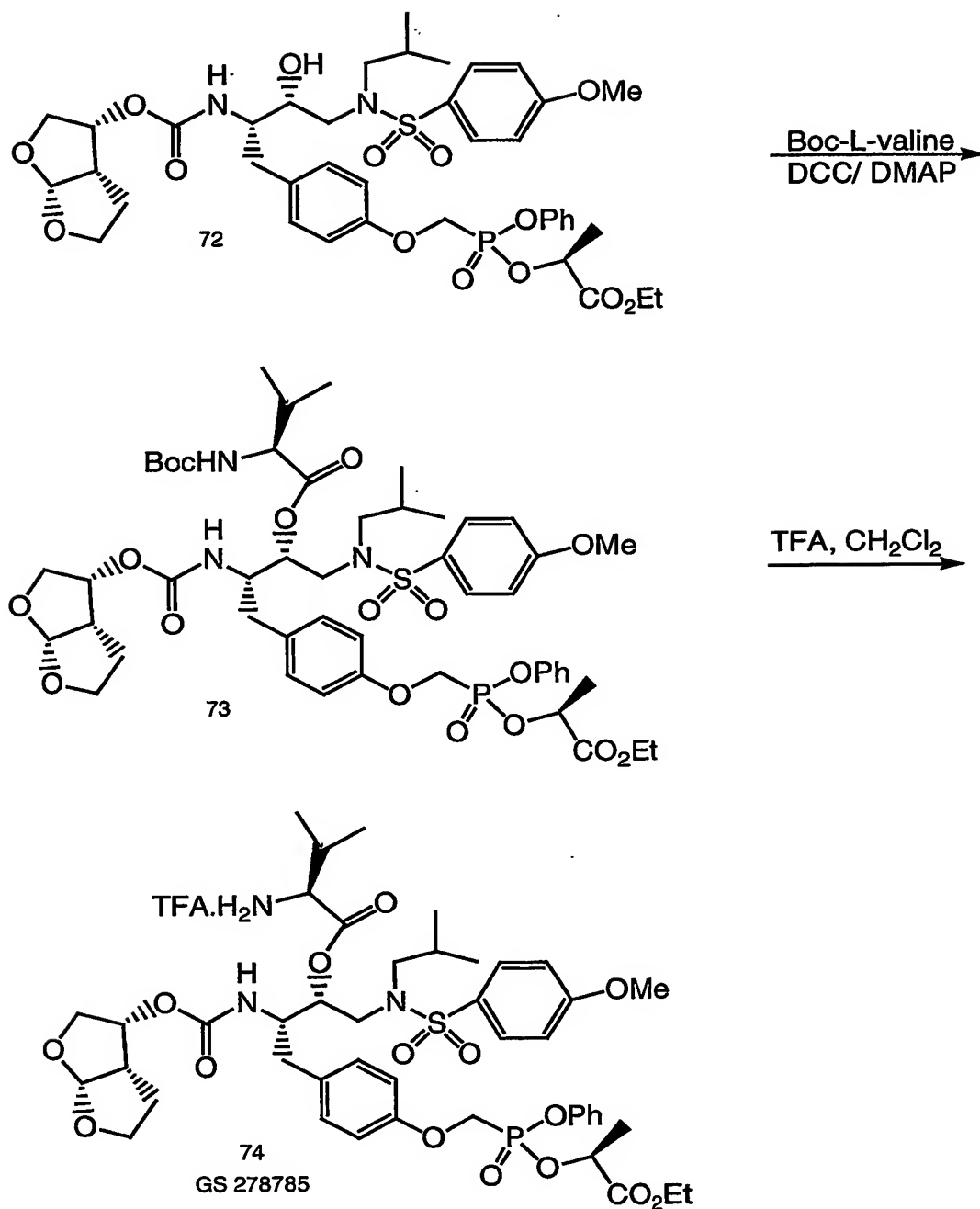
Example 60

Metabolite X 69: Monophospholactate 68 (1.4 g, 1.60 mmol) was dissolved in CH_3CN (20 mL) and H_2O (20 mL). 1.0 N NaOH (3.20 mL, 3.20 mmol) was added. The reaction mixture was stirred at room temperature for 1.5 h and cooled to 0°C . The reaction mixture was acidified to pH = 1-2 with 2 N HCl (1.6 mL, 3.20 mmol). The solvent was evaporated under reduced pressure. The crude product was purified by HPLC to give the metabolite X (0.60 g, 49%, GS 273842) as a white solid: ^1H NMR ($\text{DMSO}-d_6$) δ 7.72 (d, $J = 8.7$ Hz, 2H), 7.33 (m, 4H), 7.09 (d, $J = 9.0$ Hz, 2H), 5.52 (d, $J = 5.7$ Hz, 1H), 5.1 (broad, s, 1H), 4.85 (m, 1H), 4.63 (m, 1H), 4.13 (m, 2H), 3.8 (m, 5H), 3.6 (m, 4H), 3.36 (m, 1H), 3.03 (m, 4H), 2.79 (m, 3H), 2.5 (m, 1H), 2.0 (m, 3H), 1.5-1.3 (m, 5H), 0.85 (d, $J = 6.6$ Hz, 3H), 0.79 (d, $J = 6.6$ Hz, 3H); ^{31}P NMR ($\text{DMSO}-d_6$) δ 21.9.

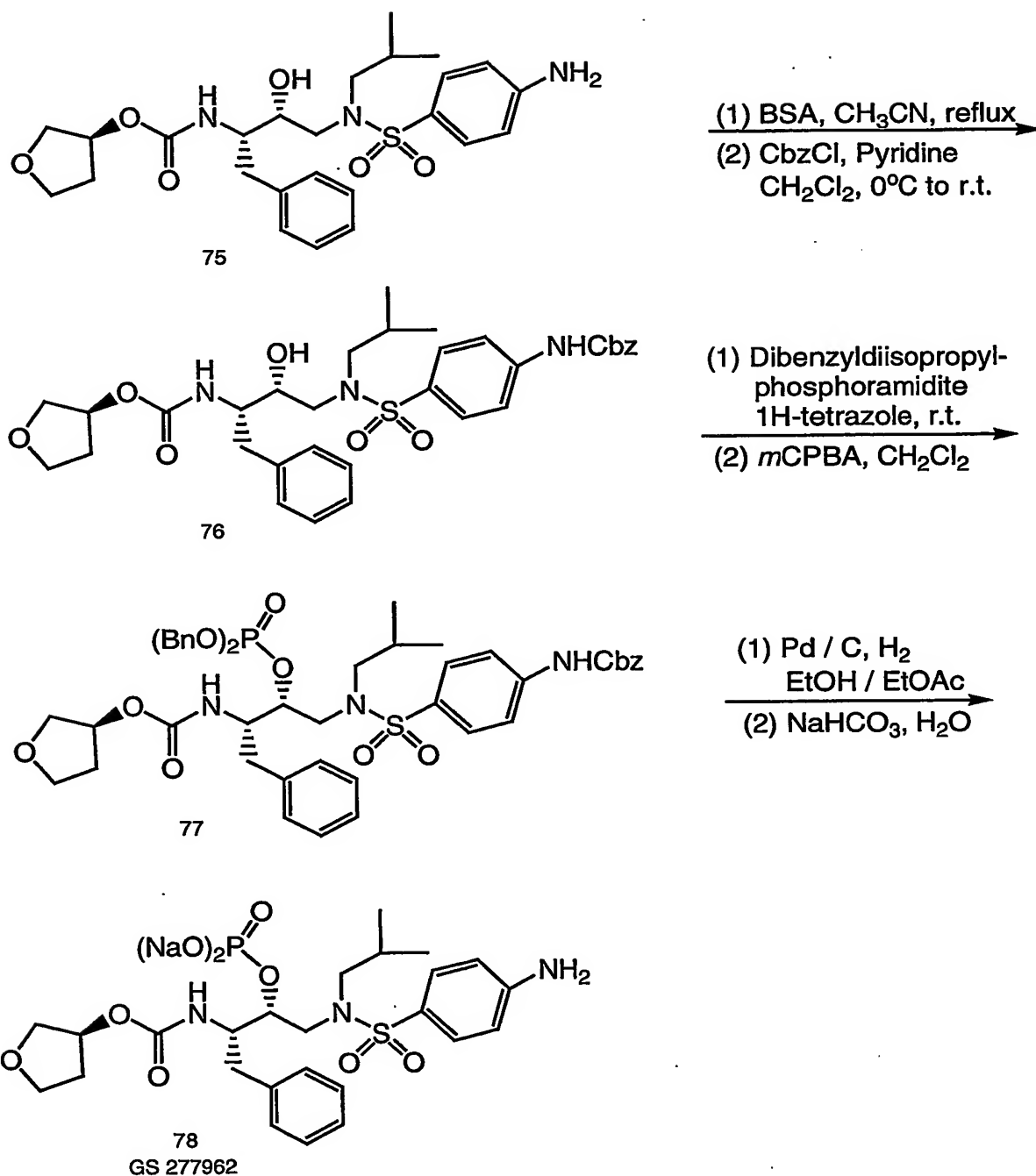
Scheme 19



Scheme 20



Scheme 21

5 Example 61

Monophospholactate 70: A solution of 59 (1.48 g, 1.74 mmol) and Boc-L-valine (0.38 g, 1.74 mmol) in CH₂Cl₂ (30 mL) at 0°C was treated with 1,3- dicyclohexylcarbodiimide (0.45 g, 2.18 mmol) and 4-dimethylaminopyridine (26 mg, 0.21 mmol). The reaction mixture was stirred at 0°C for 1 h and then warmed to room temperature for 2 h. The product was

partitioned between CH_2Cl_2 and 0.2 N HCl. The organic layer was washed with H_2O , dried with Na_2SO_4 , filtered, and concentrated. The crude product was purified by column chromatography on silica gel (4% 2-propanol/ CH_2Cl_2) to give the monophospholactate (1.65 g, 90%) as a white solid.

5

Example 62

Monophospholactate 71: A solution of 70 (1.65 g, 1.57 mmol) in CH_2Cl_2 (8 mL) at 0°C was treated with trifluoroacetic acid (4 mL). The solution was stirred for 30 min at 0°C and then warmed to room temperature for an additional 30 min. The reaction mixture was diluted with toluene and concentrated under reduced pressure. The crude product was purified by column chromatography on silica gel (10% 2-propanol/ CH_2Cl_2) to give the monophospholactate (1.42 g, 85%, GS 278635, 2/3 diastereomeric mixture) as a white solid: ^1H NMR (CDCl_3) δ 7.73 (m, 2H), 7.49 (d, $J = 7.2$ Hz, 2H), 7.4-7.1 (m, 7H), 6.89 (m, 2H), 5.64 (m, 1H), 5.47 (m, 1H), 5.33-5.06 (m, 4H), 4.57-4.41 (m, 2H), 4.2 (m, 2H), 3.96-3.7 (m, 7H), 3.15-2.73 (m, 7H), 2.38 (m, 1H), 1.9 (m, 1H), 1.7 (m, 1H), 1.63-1.5 (m, 4H), 1.24 (m, 3H), 1.19 (m, 6H), 0.91 (d, 3H), 0.88 (d, 3H); ^{31}P NMR (CDCl_3) δ 17.3, 15.4.

15

Example 63

Monophospholactate 73: A solution of 72 (0.43 g, 0.50 mmol) and Boc-L-valine (0.11 g, 0.50 mmol) in CH_2Cl_2 (6 mL) was treated with 1,3-dicyclohexylcarbodiimide (0.13 g, 0.63 mmol) and 4-dimethylaminopyridine (62 mg, 0.5 mmol). The reaction mixture was stirred at room temperature overnight. The product was partitioned between CH_2Cl_2 and 0.2 N HCl. The organic layer was washed with H_2O , dried with Na_2SO_4 , filtered, and concentrated. The crude product was purified by column chromatography on silica gel (2% 2-propanol/ CH_2Cl_2) to give the monophospholactate (0.45 g, 85%) as a white solid.

20

25

Example 64

Monophospholactate 74: A solution of 73 (0.44 g, 0.42 mmol) in CH_2Cl_2 (1 mL) at 0°C was treated with trifluoroacetic acid (0.5 mL). The solution was stirred for 30 min at 0°C and then warmed to room temperature for an additional 30 min. The reaction mixture was diluted with toluene and concentrated under reduced pressure. The crude product was purified by column chromatography on silica gel (10% 2-propanol/ CH_2Cl_2) to give the monophospholactate (0.40 g, 90%, GS 278785, 1:1 diastereomeric mixture) as a white solid:

30

¹H NMR (CDCl₃) δ 7.69 (d, J = 8.4 Hz, 2H), 7.34-7.2 (m, 7H), 6.98 (d, J = 8.4 Hz, 2H), 6.88 (m, 2H), 6.16 (m, 1H), 5.64 (m, 1H), 5.46 (m, 1H), 5.2-5.0 (m, 2H), 4.5 (m, 2H), 4.2 (m, 3H), 4.0-3.4 (m, 9H), 3.3 (m, 1H), 3.0-2.8 (m, 5H), 2.5 (m, 1H), 1.83 (m, 1H), 1.6-1.5 (m, 5H), 1.25 (m, 3H), 1.15 (m, 6H), 0.82 (d, J = 6.0 Hz, 3H), 0.76 (d, J = 6.0 Hz, 3H); ³¹P NMR (CDCl₃) δ 17.3, 15.5.

Example 65

Cbz Amide 76: Compound 75 (0.35 g, 0.69 mmol) was dissolved in CH₃CN (6 mL). *N,O*-Bis(trimethylsilyl)acetamide (BSA, 0.67 mL, 2.76 mmol) was added. The reaction mixture was heated to reflux for 1 h, cooled to room temperature, and concentrated. The residue was co-evaporated with toluene and chloroform and dried under vacuum to give a thick oil which was dissolved in CH₂Cl₂ (3 mL) and cooled to 0°C. Pyridine (0.17 mL, 2.07 mmol) and benzyl chloroformate (0.12 mL, 0.83 mmol) were added. The reaction mixture was stirred at 0°C for 1 h and then warmed to room temperature overnight. The reaction was quenched with MeOH (5 mL) and 10% HCl (20 mL) at 0°C and stirred for 1 h. The product was extracted with CH₂Cl₂, washed with brine, dried with Na₂SO₄, filtered, and concentrated. The crude product was purified by column chromatography on silica gel (3% 2-propanol/CH₂Cl₂) to give the CBz amide (0.40 g, 90%) as a white solid.

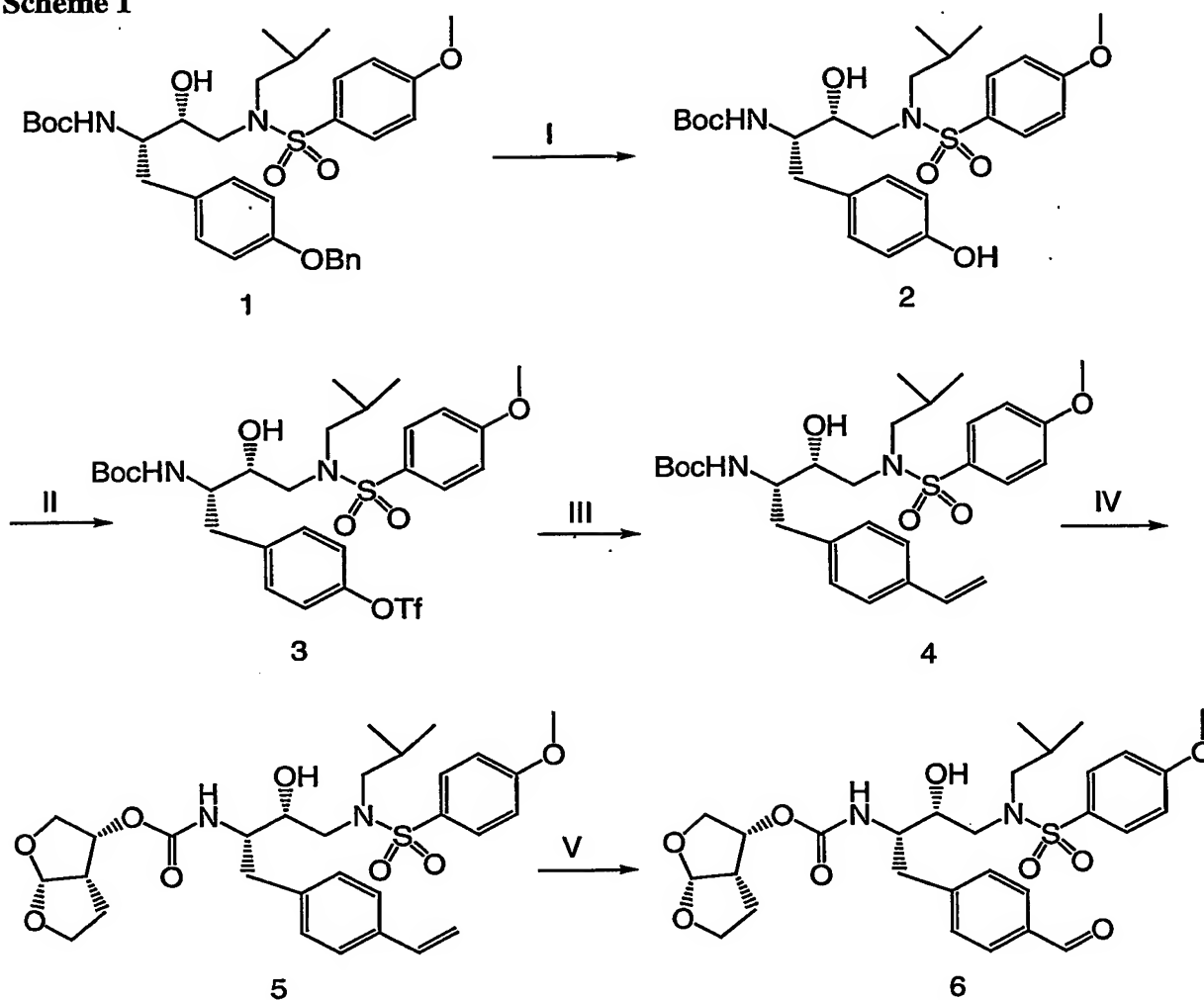
Example 66

Dibenzylphosphonate 77: A solution of 76 (0.39 g, 0.61 mmol) and 1*H*-tetrazole (54 mg, 0.92 mmol) in CH₂Cl₂ (8 mL) was treated with dibenzyl-diisopropylphosphoramidite (0.32 g, 0.92 mmol) and stirred at room temperature overnight. The solution was cooled to 0°C, treated with *m*CPBA, stirred for 1 h at 0°C and then warmed to room temperature for 1 h. The reaction mixture was poured into a mixture of aqueous Na₂SO₃ and NaHCO₃ and extracted with CH₂Cl₂. The organic layer was washed with H₂O, dried with Na₂SO₄, filtered, and concentrated. The crude product was purified by column chromatography on silica gel (3% 2-propanol/CH₂Cl₂) to give the dibenzylphosphonate (0.42 g, 76%) as a white solid.

Example 67

Disodium Salt of Phosphonic Acid 78: To a solution of 77 (0.18 g, 0.20 mmol) in EtOH (20 mL) and EtOAc (4 mL) was added 10% Pd/C (40 mg). The suspension was stirred under H₂ atmosphere (balloon) at room temperature for 4 h. The reaction mixture was filtered through

a plug of celite. The filtrate was concentrated and dried under vacuum to give the phosphonic acid (0.11 g, 95%) which was dissolved in H₂O (4 mL) and treated with NaHCO₃ (32 mg, 0.38 mmol). The reaction mixture was stirred at room temperature for 1 h and lyophilized overnight to give the disodium salt of phosphonic acid (0.12 g, 99%, GS 277962) as a white solid: ¹H NMR (D₂O) δ 7.55 (dd, 2H), 7.2 (m, 5H), 7.77 (dd, 2H), 4.65 (m, 1H), 4.24 (m, 1H), 4.07 (m, 1H), 3.78-2.6 (m, 12H), 1.88-1.6 (m, 3H), 0.75 (m, 6H).

Scheme 1

I. $H_2/10\%Pd-C/EtOAc-EtOH$; II. Tf_2NPh/Cs_2CO_3 ;
 III. $Bu_3SnCH=CH_2/PdCl_2(PPh_3)_2/LiCl/DMF/90\text{ }^\circ C$;
 IV. a. TFA/CH_2Cl_2 ; b. $Bisfuran carbonate/i-Pr_2NEt/DMAP$;
 V. $NaIO_4/OsO_4/EtOAc-H_2O$

Example 1

- 5 Compound 1 was prepared by methods from Examples herein.

Example 2

Compound 2: To a solution of compound 1 (47.3 g) in EtOH/EtOAc (1000 mL/500 mL) was added 10% Pd-C (5 g). The mixture was hydrogenated for 19 hours. Celite was added and

the mixture was stirred for 10 minutes. The mixture was filtered through a pad of celite and was washed with ethyl acetate. Concentration gave compound 2 (42.1 g).

Example 3

5 Compound 3: To a solution of compound 2 (42.3 g, 81 mmol) in CH_2Cl_2 (833 mL) was added N-phenyltrifluoromethanesulfonimide (31.8 g, 89 mmol), followed by cesium carbonate (28.9 g, 89 mmol). The mixture was stirred for 24 hours. The solvent was removed under reduced pressure, and ethyl acetate was added. The reaction mixture was washed with water (3x) and brine (1x), and was dried over MgSO_4 . Purification by flash
10 column chromatography ($\text{CH}_2\text{Cl}_2/\text{EtOAc} = 13/1$) gave compound 3 (49.5 g) as a white powder.

Example 4

Compound 4: To a solution of compound 3 (25.2, 38.5 mmol) in DMF (240 mL) was added
15 lithium chloride (11.45 g, 270 mmol), followed by dichlorobis(triphenylphosphine) palladium(II) (540 mg, 0.77 mmol). The mixture was stirred for 3 minutes under high vacuum and recharged with nitrogen. To the above solution was added tributylvinyltin (11.25 mL). The reaction mixture was heated at 90°C for 6 hours and cooled to 25°C . Water was added to the reaction, and the mixture was extracted with ethyl acetate (3X). The
20 combined organic layer was washed with water (6x) and brine, and dried over MgSO_4 . Concentration gave an oil. The oil was diluted with dichloromethane (40 mL), water (0.693 mL, 38.5 mmol) and DBU (5.76 mL, 38.5 mmol) were added. The mixture was stirred for 5 minutes, and subjected to flash column chromatography (hexanes/ $\text{EtOAc} = 2.5/1$). Compound 4 was obtained as white solid (18.4 g).

Example 5

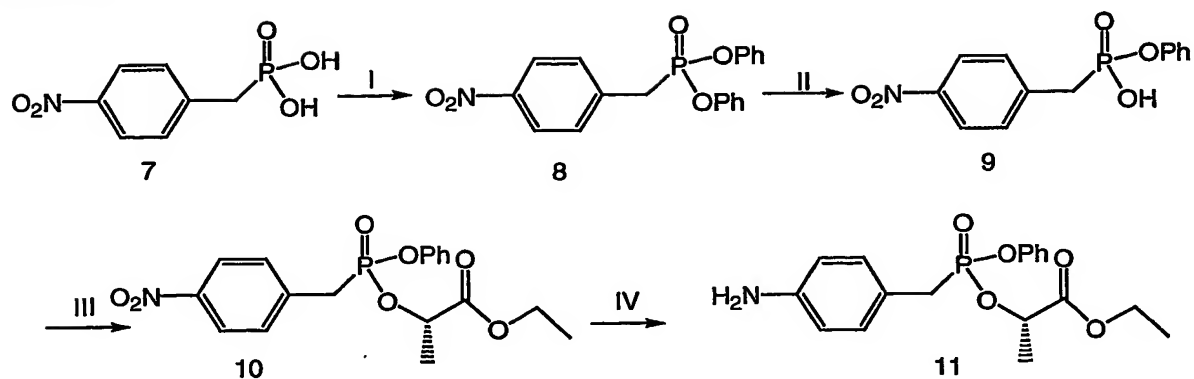
Compound 5: To a solution of compound 4 (18.4 g, 34.5 mmol) in CH_2Cl_2 (70 mL) at 0°C was added trifluoroacetic acid (35 mL). The mixture was stirred at 0°C for 2 hrs, and solvents were evaporated under reduced pressure. The reaction mixture was quenched with
30 saturated sodium carbonate solution, and was extracted with ethyl acetate (3x). The combined organic layer was washed with saturated sodium carbonate solution (1x), water (2x), and brine (1x), and dried over MgSO_4 . Concentration gave a solid. To a solution of the above solid in acetonitrile (220 mL) at 0°C was added bisfurancarboxylate (10.09 g, 34.2

mmol), followed by di-isopropylethylamine (12.0 mL, 69.1 mmol) and DMAP (843 mg, 6.9 mmol). The mixture was warmed to 25°C and stirred for 12 hours. Solvents were removed under reduced pressure. The mixture was diluted with ethyl acetate, and was washed with water (2X), 5% hydrochloric acid (2x), water (2x), 1N sodium hydroxide (2x), water (2x),
5 and brine (1x), and dried over MgSO₄. Purification by flash column chromatography (hexanes/EtOAc = 1/1)) gave compound 5 (13.5 g).

Example 6

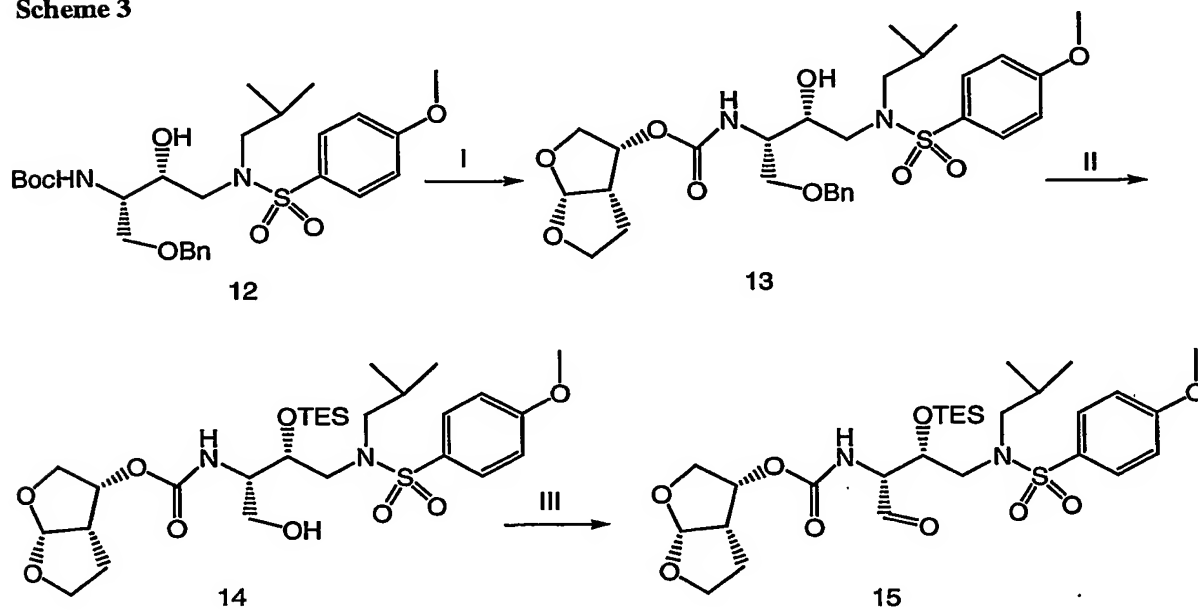
Compound 6: To a solution of compound 5 (13.5 g, 23 mmol) in ethyl acetate (135 mL) was
10 added water (135 mL), followed by 2.5% osmium tetroxide/tert-butanol (17 mL). Sodium periodate (11.5 g) was added in portions over 2 minutes period. The mixture was stirred for 90 minutes, and was diluted with ethyl acetate. The organic layer was separated and washed with water (3x) and brine (1x), and dried over MgSO₄. Purification by flash column chromatography (hexanes/EtOAc = 1/2) gave compound 6 as white powder (12 g): ¹H NMR
15 (CDCl₃) δ 9.98 (1 H, s), 7.82 (2 H, m), 7.75 (2 H, m), 7.43 (2 H, m), 6.99 (2 H, m), 5.64 (1 H, m), 5.02 (2 H, m), 4.0-3.8 (9 H, m), 3.2-2.7 (7 H, m), 1.9-1.4 (3 H, m), 0.94 (6 H, m).

Scheme 2



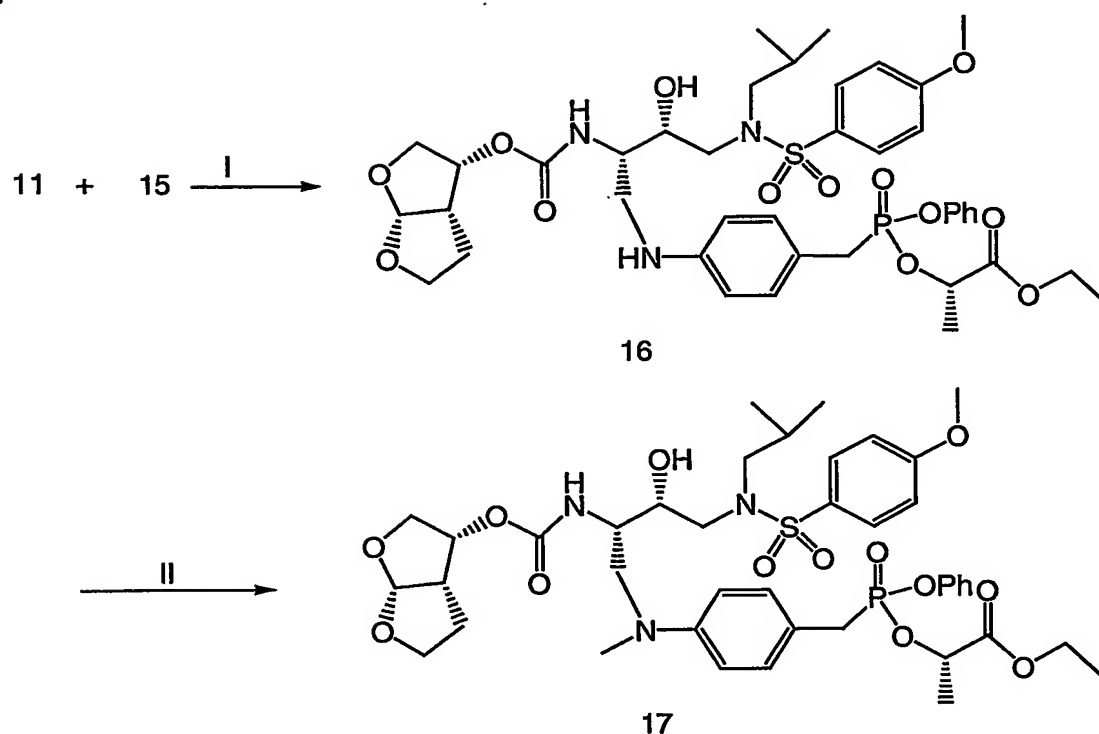
I. a. SOCl_2 /toluene/60 °C; b. PhOH/pyridine; II. a. NaOH/THF/ H_2O ; b. HCl;
III. b. SOCl_2 /toluene/60 °C; c. ethyl lactate/pyridine; IV. H_2 /10%Pd-C/EtOAc

Scheme 3



I. a. TFA/CH₂Cl₂; b. bisfurancarboxylate/*i*-Pr₂NEt/DMAP; II. a. Et₃SiCl/imidazole/DMF; b. H₂/20%Pd(OH)₂-C/*i*PrOH; III. Des-Martin reagent/CH₂Cl₂

Scheme 4



I. a. $\text{NaBH}_3\text{CN}/\text{HOAc}/\text{EtOAc}$; b. 2% $\text{HF}/\text{CH}_3\text{CN}$;
 II. $\text{HCHO}/\text{NaBH}_3\text{CN}/\text{HOAc}/\text{EtOAc}$

Example 8

Compound 8: To the suspension of compound 7 (15.8 g, 72.5 mmol) in toluene (140 mL) was added DMF (1.9 mL), followed by thionyl chloride (53 mL, 725 mmol). The reaction mixture was heated at 60°C for 5 hrs, and evaporated under reduced pressure. The mixture was coevaporated with toluene (2x), EtOAc, and CH_2Cl_2 (2x) to afford a brown solid. To the solution of the brown solid in CH_2Cl_2 at 0°C was added phenol (27.2 g, 290 mmol), followed by slow addition of pyridine (35 mL, 435 mmol). The reaction mixture was allowed to warm to 25°C and stirred for 14 hrs. Solvents were removed under reduced pressure. The mixture was diluted with EtOAc, and washed with water (3x) and brine (1x), and dried over MgSO_4 . Concentration gave a dark oil, which was purified by flash column chromatography (hexanes/EtOAc = 4/1 to 1/1) to afford compound 8 (12.5 g).

15 Example 9

Compound 9: To a solution of compound 8 (2.21 g, 6 mmol) in THF (30 mL) was added 12 mL of 1.0 N NaOH solution. The mixture was stirred at 25°C for 2 hours, and THF was removed under reduced pressure. The mixture was diluted with water, and acetic acid (343 mL, 6 mmol) was added. The aqueous phase was washed with EtOAc (3x), and then
5 acidified with concentrated HCl until pH = 1. The aqueous was extracted with EtOAc (3x). The combined organic layer was washed with water (1x) and brine (1x), and dried over MgSO₄. Concentration under reduced pressure gave compound 9 as a solid (1.1 g).

Example 10

10 Compound 10: To a suspension of compound 9 (380 mg, 1.3 mmol) in toluene (2.5 mL) was added thionyl chloride (1 mL, 13 mmol), followed by DMF (1 drop). The mixture was heated at 60°C for 2 hours. The solvent and reagent were removed under reduced pressure. The mixture was coevaporated with toluene (2x) and CH₂Cl₂ to give a white solid. To the
15 solution of the above solid in CH₂Cl₂ (5 mL) at -20°C was added ethyl lactate (294 µL, 2.6 mmol), followed by pyridine (420 µL, 5.2 mmol). The mixture was warmed to 25°C and stirred for 12 hours. The reaction mixture was concentrated under reduced pressure to give a yellow solid, which was purified by flash column chromatography to generate compound 10 (427 mg).

20 Example 11

Compound 11: To a solution of compound 10 (480 mg) in EtOAc (20 mL) was added 10% Pd-C (80 mg). The reaction mixture was hydrogenated for 6 hrs. The mixture was stirred with celite for 5 mins, and filtered through a pad of celite. Concentration under reduced
25 pressure gave compound 11 (460 mg).

Example 12

Compound 12 was prepared by the methods of the Examples herein

Example 13

30 Compound 13: To a solution of compound 12 (536 mg, 1.0 mmol) in CH₂Cl₂ (10 mL) was added trifluoroacetic acid (2 mL). The mixture was stirred for 2 hrs, and was concentrated under reduced pressure. The liquid was coevaporated with CH₂Cl₂ (3x) and EtOAc (3x) to give a brown solid. To the solution of above brown solid in acetonitrile (6.5 mL) at 0°C was

added bisfurancarboxylate (295 mg, 1.0 mmol), followed by diisopropylethylamine (350 μ L, 2.0 mmol) and DMAP (24 mg). The mixture was warmed to 25°C, and was stirred for 12 hrs. The mixture was diluted with EtOAc, and was washed sequentially with water (2x), 0.5 N HCl (2x), water (2x), 0.5 N NaOH solution (2x), water (2x), and brine (1x), and dried over
5 MgSO₄. Purification by flash column chromatography (hexanes/EtOAc = 1/1) afford compound 13 (540 mg).

Example 14

Compound 14: To a solution of compound 13 (400 mg, 0.67 mmol) in DMF (3 mL) was
10 added imidazole (143 mg, 2.10 mmol), followed by triethylchlorosilane (224 μ L, 1.34 mmol). The mixture was stirred for 12 hours. The mixture was diluted with EtOAc, and was washed with water (5x) and brine, and dried over MgSO₄. Purification by flash column chromatography (hexanes/EtOAc = 2/1) gave a white solid (427 mg). To the solution of
15 above solid in isopropanol (18 mL) was added 20% palladium(II) hydroxide on carbon (120 mg). The mixture was hydrogenated for 12 hours. The mixture was stirred with celite for 5 mins, and filtered through a pad of celite. Concentration under reduced pressure gave compound 14(360 mg).

Example 15

20 Compound 15: To a solution of compound 14 (101 mg, 0.18 mmol) in CH₂Cl₂ (5 mL) was added Dess-Martin periodiane (136 mg, 0.36 mmol). The mixture was stirred for 1 hour. Purification by flash column chromatography (hexanes/EtOAc = 2/1) gave compound 15 (98 mg).

Example 16

Compound 16: To a solution of compound 15 (50 mg, 0.08 mmol) in EtOAc (0.5 mL) was added compound 11 (150 mg, 0.41 mmol). The mixture was cooled to 0°C, acetic acid (19 μ L, 0.32 mmol) was added, followed by sodium cyanoborohydride (10 mg, 0.16 mmol). The mixture was warmed to 25°C, and was stirred for 14 hrs. The mixture was diluted with
30 EtOAc, and was washed with water (3x) and brine, and was dried over MgSO₄. Concentration gave a oil. To the solution of above oil in acetonitrile (2.5 mL) was added 48% HF/CH₃CN (0.1 mL). The mixture was stirred for 30 minutes, and was diluted with EtOAc. The organic phase was washed with water (3x) and brine (1x), and was dried over

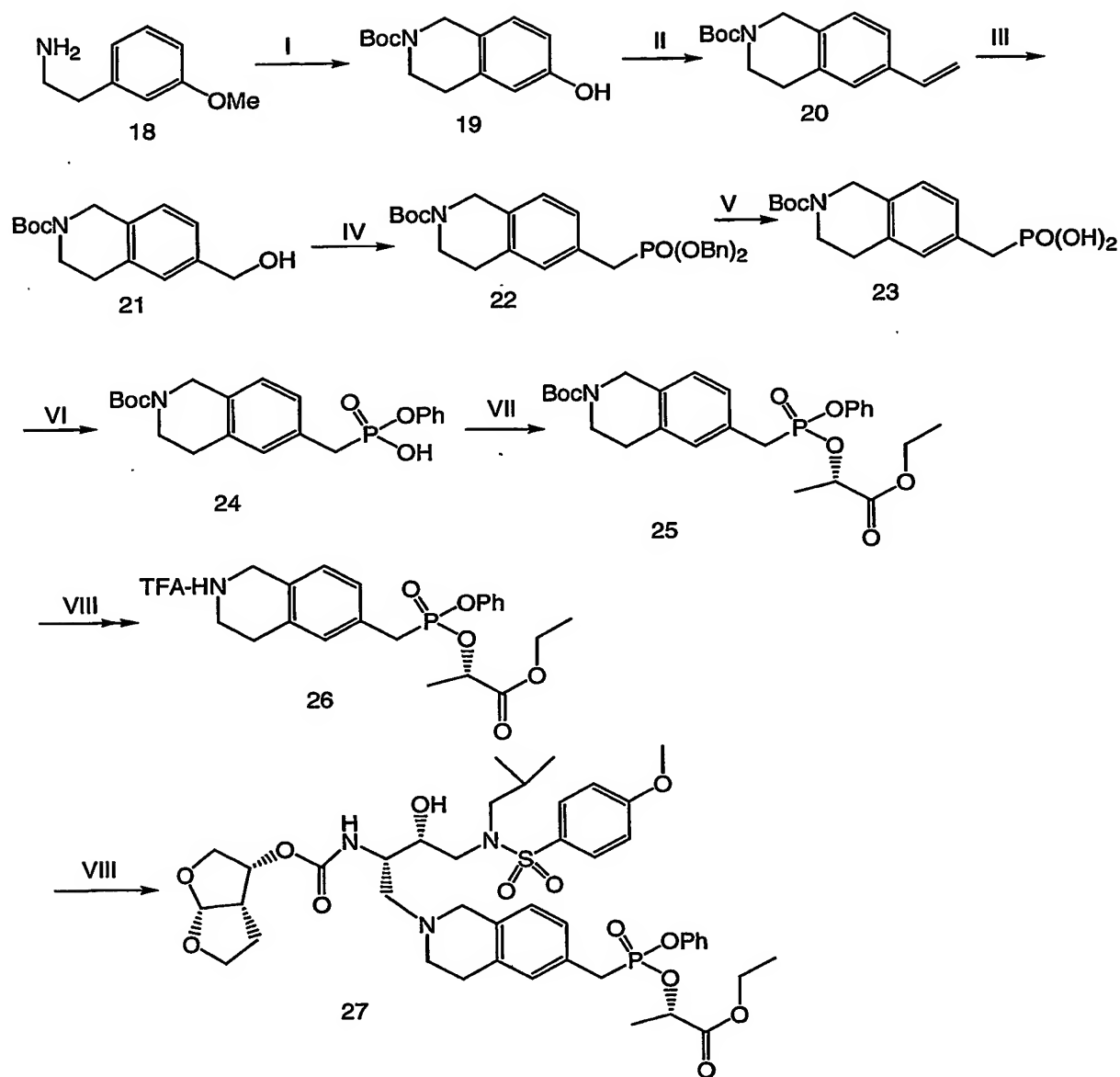
MgSO₄. Purification by flash column chromatography (CH₂Cl₂/iPrOH = 100/3) gave compound 16 (50 mg): ¹H NMR (CDCl₃) δ 7.72 (2 H, d, J = 8.9 Hz), 7.15-7.05 (7 H, m), 7.30 (2 H, d, J = 8.9 Hz), 6.64 (2 H, m), 5.73 (1 H, m), 5.45 (1 H, m), 5.13 (1 H, m), 4.93 (1 H, m), 4.22-3.75 (11 H, m), 3.4 (4 H, m), 3.35-2.80 (5 H, m), 2.1-1.8 (3 H, m), 1.40-1.25 (6 H, m), 0.94 (6 H, m).

Example 17

Compound 17: To a solution of compound 16 (30 mg, 0.04 mmol) in EtOAc (0.8 mL) was added 37% formaldehyde (26 μL, 0.4 mmol). The mixture was cooled to 0°C, acetic acid (20 μL, 0.4 mmol) was added, followed by sodium cyanoborohydride (22 mg, 0.4 mmol).

The mixture was warmed to 25°C, and was stirred for 14 hrs. The mixture was diluted with EtOAc, and was washed with water (3x) and brine, and was dried over MgSO₄. Purification by flash column chromatography (CH₂Cl₂/iPrOH = 100/3) gave compound 17 (22 mg): ¹H NMR (CDCl₃) δ 7.63 (2 H, m), 7.3-6.9 (9 H, m), 6.79 (2 H, m), 5.68 (1 H, m), 5.2 (1 H, m), 5.10 (1 H, m), 4.95 (1 H, m), 4.22 (2 H, m), 4.2-3.7 (21 H, m), 2.0-1.7 (3 H, m), 1.4-1.2 (6 H, m), 0.93 (6 H, m).

Scheme 5



I. a. HCHO/100 °C; b. HCl/100 °C; c. HBr/120 °C; d. Boc₂O/Na₂CO₃ II. a. Tf₂NPh/Cs₂CO₃; b. Bu₃SnCH=CH₂/LiCl/PdCl₂(PPh₃)₂/90 °C; III. a. NaIO₄/OsO₄; b. NaBH₄; IV. a. CBr₄/PPh₃; b. (BnO)₂POH/Cs₂CO₃; V. H₂/10% Pd-C; VI. a. PhOH/DCC; b. NaOH; C. HCl; VII. Ethyl lactate/BOP; VIII. TFA/CH₂Cl₂; VIII. compound 15/NaBH₃CN/HOAc.

Example 18

Compound 18: Compound 18 was purchased from Aldrich.

5

Example 19

Compound 19: To compound 18 (12.25 g, 81.1 mmol) was added 37% formaldehyde (6.15 mL, 82.7 mmol) slowly. The mixture was heated at 100°C for 1 hour. The mixture was cooled to 25°C, and was diluted with benzene, and was washed with water (2x).

Concentration under reduced pressure gave a yellow oil. To above oil was added 20% HCl (16 mL), and the mixture was heated at 100°C for 12 hours. The mixture was basified with 40% KOH solution at 0°C, and was extracted with EtOAc (3x). The combined organic layer was washed with water and brine, and was dried over MgSO₄. Concentration gave a oil. To the oil was added 48% HBr (320 mL), and the mixture was heated at 120°C for 3 hours.

Water was removed at 100°C under reduced pressure to give a brown solid. To the solution of above solid in water/dioxane (200 mL/200mL) at 0°C was added sodium carbonate (25.7 g, 243 mmol) slowly, followed by di-tert-butyl dicarbonate (19.4 g, 89 mmol). The mixture was warmed to 25°C and stirred for 12 hours. Dioxane was removed under reduced pressure, and the remaining was extracted with EtOAc (3x). The combined organic phase was washed with water (3x) and brine, and was dried over MgSO₄. Purification by flash column chromatography (hexanes/EtOAc = 4/1 to 3/1) gave compound 19 as white solid (13.6 g).

Example 20

Compound 20: To a solution of compound 19 (2.49 g, 10 mmol) in CH₂Cl₂ (100 mL) was added N-phenyltrifluoromethanesulfonimide (3.93 g, 11 mmol), followed by cesium carbonate (3.58 g, 11 mmol). The mixture was stirred for 48 hours. The solvent was removed under reduced pressure, and ethyl acetate was added. The reaction mixture was washed with water (3x) and brine (1x), and was dried over MgSO₄. Purification by flash column chromatography (hexanes/EtOAc = 6/1) gave a white solid (3.3 g). To the solution of above solid (2.7 g, 7.1 mmol) in DMF (40 mL) was added lithium chloride (2.11 g, 49.7 mmol), followed by dichlorobis(triphenylphosphine) palladium(II) (100 mg, 0.14 mmol). The mixture was stirred for 3 minutes under high vacuum and recharged with nitrogen. To the above solution was added tributylvinyltin (2.07 mL, 7.1 mmol). The reaction mixture was heated at 90°C for 3 hours and cooled to 25°C. Water was added to the reaction, and the mixture was extracted with ethyl acetate (3X). The combined organic layer was washed with water (6x) and brine, and dried over MgSO₄. Concentration gave an oil. The oil was diluted with CH₂Cl₂ (5 mL), water (128 µL, 7.1mmol) and DBU (1 mL, 7.1 mmol) were added. The mixture was stirred for 5 minutes, and was subjected to flash column chromatography (hexanes/EtOAc = 9/1). Compound 20 was obtained as white solid (1.43 g).

Example 21

Compound 21: To a solution of compound 20 (1.36 g, 5.25 mmol) in ethyl acetate (16 mL) was added water (16 mL), followed by 2.5% osmium tetroxide/tert-butanol (2.63 mL).

- 5 Sodium periodate (2.44 g) was added in portions over 2 minutes period. The mixture was stirred for 45 minutes, and was diluted with ethyl acetate. The organic layer was separated and washed with water (3x) and brine (1x), and dried over MgSO_4 . Concentration gave a brown solid. To the solution of above solid in methanol (100 mL) at 0°C was added sodium borohydride. The mixture was stirred for 1 hour at 0°C , and was quenched with saturated
- 10 NH_4Cl (40 mL). Methanol was removed under reduced pressure, and the remaining was extracted with EtOAc (3x). The combined organic layer was washed with water and brine, and was dried over MgSO_4 . Purification by flash column chromatography (hexanes/EtOAc = 2/1) gave compound 21 (1.0 g).

15 Example 22

Compound 22: To a solution of compound 21 (657 mg, 2.57 mmol) in CH_2Cl_2 (2 mL) was added a solution of tetrabromocarbon (1.276 g, 3.86 mmol) in CH_2Cl_2 (2 mL). To the above mixture was added a solution of triphenylphosphine (673 mg, 2.57 mmol) in CH_2Cl_2 (2 mL) over 30 minutes period. The mixture was stirred for 2 hours, and was concentrated under

20 reduced pressure. Purification by flash column chromatography (hexanes/EtOAc = 9/1) gave the bromide intermediate (549 mg). To the solution of above bromide (548 mg, 1.69 mmol) in acetonitrile (4.8 mL) was added dibenzyl phosphite (0.48 mL, 2.19 mmol), followed by cesium carbonate (828 mg, 2.54 mmol). The mixture was stirred for 48 hours, and was diluted with EtOAc.

- 25 The mixture was washed with water (3x) and brine, and was dried over MgSO_4 . Purification by flash column chromatography (hexanes/EtOAc = 3/1 to 100% EtOAc) gave compound 22 (863 mg).

Example 23

- 30 Compound 23: To a solution of compound 22 (840 mg) in ethanol (80 mL) was added 10% palladium on carbon (200 mg). The mixture was hydrogenated for 2 hours. The mixture was stirred with celite for 5 mins, and was filtered through a pad of celite. Concentration under reduced pressure gave compound 23 (504 mg).

Example 24

Compound 24: To a solution of compound 23 (504 mg, 1.54 mmol) in pyridine (10.5 mL) was added phenol (1.45 g, 15.4 mmol), followed by DCC (1.28 g, 6.2 mmol). The mixture
5 was heated at 65°C for 3 hours, and pyridine was removed under reduced pressure. The mixture was diluted with EtOAc (5 mL), and was filtered and washed with EtOAc (2x5 mL). Concentration gave a oil, which was purified by flash column chromatography (CH₂Cl₂/isopropanol = 100/3) to give diphenylphosphonate intermediate (340 mg). To a
10 solution of above compound (341 mg, 0.71 mmol) in THF (1 mL) was added 0.85 mL of 1.0 N NaOH solution. The mixture was stirred at 25°C for 3 hours, and THF was removed under reduced pressure. The mixture was diluted with water, and was washed with EtOAc (3x), and then acidified with concentrated HCl until pH = 1. The aqueous was extracted with EtOAc (3x). The combined organic layer was washed with water (1x) and brine (1x), and dried over MgSO₄. Concentration under reduced pressure gave compound 24 as a solid (270
15 mg).

Example 25:

Compound 25: To a solution of compound 24 (230 mg, 0.57 mmol) in DMF (2 mL) was added ethyl (s)-lactate (130 µL, 1.14 mmol), followed by diisopropylethylamine (400 µL,
20 2.28 mmol) and benzotriazol-1-yloxytris(dimethylamino)phosphonium hexafluorophosphate (504 mg, 1.14 mmol). The mixture was stirred for 14 hours, was diluted with EtOAc. The organic phase was washed with water (5x) and brine (1x), and was dried over MgSO₄. Purification by flash column chromatography (CH₂Cl₂/isopropanol = 100/3) gave compound 25 (220 mg).

25

Example 26

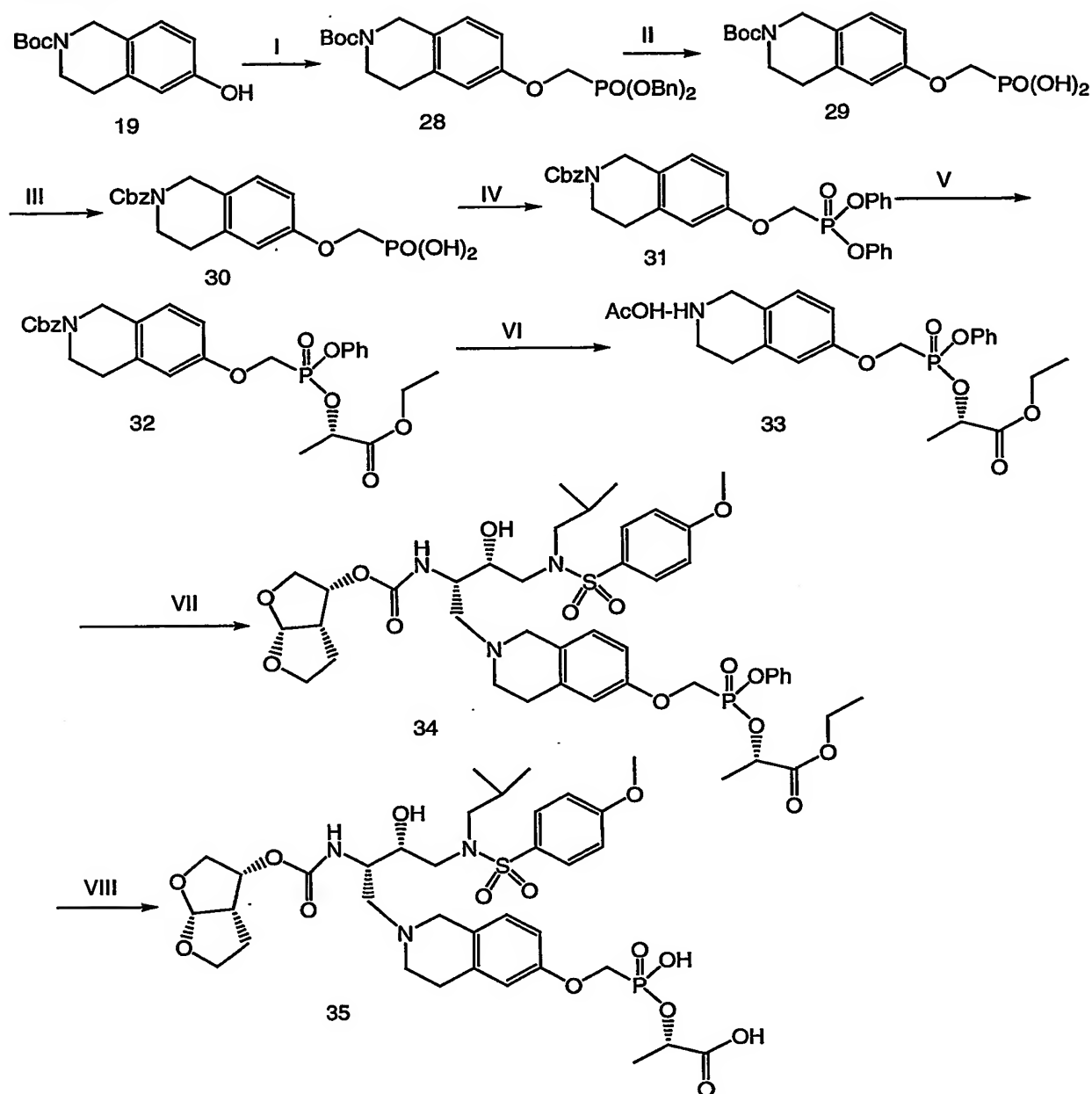
Compound 26: To a solution of compound 25 (220 mg) in CH₂Cl₂ (2 mL) was added trifluoroacetic acid (1 mL). The mixture was stirred for 2 hrs, and was concentrated under reduced pressure. The mixture was diluted with EtOAc, and was washed with saturated
30 sodium carbonate solution, water, and brine, and was dried over MgSO₄. Concentration gave compound 26 (170 mg).

Example 27

Compound 27: To a solution of compound 15 (258 mg, 0.42 mmol) in EtOAc (2.6 mL) was added compound 26 (170 mg, 0.42 mmol), followed by acetic acid (75 μ L, 1.26 mmol). The mixture was stirred for 5 minutes, and sodium cyanoborohydride (53 mg, 0.84 mmol) was added. The mixture was stirred for 14 hrs. The mixture was diluted with EtOAc, and was washed with saturated sodium bicarbonate solution, water (3x) and brine, and was dried over MgSO₄. Purification by flash column chromatography (CH₂Cl₂/iPrOH = 100/4 to 100/6) gave the intermediate (440 mg). To the solution of above compound (440 mg) in acetonitrile (10 mL) was added 48% HF/ CH₃CN (0.4 mL). The mixture was stirred for 2 hours, and acetonitrile was removed under reduced pressure. The remaining was diluted with EtOAc, and was washed with water (3x) and brine (1x), and was dried over MgSO₄. Purification by flash column chromatography (CH₂Cl₂/iPrOH = 100/5) gave compound 27 (120 mg): ¹H NMR (CDCl₃) δ 7.70 (2 H, m), 7.27 (2 H, m), 7.15 (5 H, m), 6.95 (3 H, m), 5.73 (1 H, m), 5.6-5.4 (1 H, m), 5.16 (1 H, m), 4.96 (1 H, m), 4.22-3.60 (13 H, m), 3.42 (2 H, m), 3.4-2.6 (11 H, m), 2.1-3.8 (3 H, m), 1.39 (3 H, m), 1.24 (3 H, m), 0.84 (6 H, m).

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Scheme 6



I. $\text{TiOCH}_2\text{PO}(\text{OBn})_2/\text{Cs}_2\text{CO}_3$ II. $\text{H}_2/10\% \text{ Pd-C}$; III. a. $\text{TFA}/\text{CH}_2\text{Cl}_2$;
 b. CbzCl/NaOH ; IV. a. $\text{SOCl}_2/60^\circ\text{C}$; b. $\text{PhOH}/\text{pyridine}$; V. a. NaOH/THF ;
 b. HCl ; c. $\text{SOCl}_2/60^\circ\text{C}$; d. $\text{Ethyl (s) Lactate}/\text{pyridine}$; VI. $\text{H}_2/10\% \text{ Pd-C}/\text{HOAc}$;
 VII. a. compound 15/ $\text{NaBH}_3\text{CN}/\text{HOAc}$; b. $2\% \text{ HF}/\text{CH}_3\text{CN}$;
 VIII. esterase/ $1.0 \text{ PBS buffer}/\text{CH}_3\text{CN}/\text{DMSO}$

Example 28

Compound 28: To a solution of compound 19 (7.5 g, 30 mmol) in acetonitrile (420 mL) was added dibenzyl triflate (17.8 g, 42 mmol), followed by cesium carbonate (29.4 g, 90 mmol).

The mixture was stirred for 2.5 hours, and was filtered. Acetonitrile was removed under reduced pressure, and the remaining was diluted with EtOAc. The mixture was washed with water (3x) and brine, and was dried over MgSO₄. Purification by flash column chromatography (hexanes/EtOAc = 2/1 to 1/1) gave compound 28 (14.3 g).

5

Example 29

Compound 29: To a solution of compound 28 (14.3 g) in ethanol (500 mL) was added 10% palladium on carbon (1.45 g). The mixture was hydrogenated for 2 hours. The mixture was stirred with celite for 5 mins, and was filtered through a pad of celite. Concentration under reduced pressure gave compound 29 (9.1 g).

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Example 30

Compound 30: To a solution of compound 29 (9.1 g) in CH₂Cl₂ (60 mL) was added trifluoroacetic acid (30 mL). The mixture was stirred for 4 hrs, and was concentrated under reduced pressure. The mixture was coevaporated with CH₂Cl₂ (3x) and toluene, and was dried under high vacuum to give a white solid. The white solid was dissolved in 2.0 N NaOH solution (45 mL, 90 mmol), and was cooled to 0°C. To the above solution was added slowly a solution of benzyl chloroformate (6.4 mL, 45 mmol) in toluene (7 mL). The mixture was warmed to 25°C, and was stirred for 6 hours. 2.0 N sodium hydroxide was added to above solution until pH = 11. The aqueous was extracted with ethyl ether (3x), and was cooled to 0°C. To the above aqueous phase at 0°C was added concentrated HCl until pH = 1. The aqueous was extracted with EtOAc (3x). The combine organic layers were washed with brine, and were dried over MgSO₄. Concentration gave compound 30 (11.3 g) as a white solid.

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Example 31

Compound 31: To the suspension of compound 30 (11.3 g, 30 mmol) in toluene (150 mL) was added thionyl chloride (13 mL, 180 mmol), followed by DMF (a few drops). The reaction mixture was heated at 65°C for 4.5 hrs, and evaporated under reduced pressure. The mixture was coevaporated with toluene (2x) to afford a brown solid. To the solution of the brown solid in CH₂Cl₂ (120 mL) at 0°C was added phenol (11.28 g, 120 mmol), followed by slow addition of pyridine (14.6 mL, 180 mmol). The reaction mixture was allowed to warm to 25°C and stirred for 14 hrs. Solvents were removed under reduced pressure. The mixture

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was diluted with EtOAc, and washed with water (3x) and brine (1x), and dried over MgSO₄. Concentration gave a dark oil, which was purified by flash column chromatography (hexanes/EtOAc = 3/1 to 1/1) to afford compound 31 (9.8 g).

5 Example 32

Compound 32: To a solution of compound 31 (9.8 g, 18.5 mmol) in THF (26 mL) was added 20.3 mL of 1.0 N NaOH solution. The mixture was stirred at 25°C for 2.5 hours, and THF was removed under reduced pressure. The mixture was diluted with water, and was washed with EtOAc (3x). The aqueous phase was cooled to 0°C, and was acidified with concentrated HCl until pH = 1. The aqueous was extracted with EtOAc (3x). The combined organic layer was washed with water (1x) and brine (1x), and dried over MgSO₄. Concentration under reduced pressure gave a solid (8.2 g). To a suspension of above solid (4.5 g, 10 mmol) in toluene (50 mL) was added thionyl chloride (4.4 mL, 60 mmol), followed by DMF (0.2 mL). The mixture was heated at 70°C for 3.5 hours. The solvent and reagent were removed under reduced pressure. The mixture was coevaporated with toluene (2x) to give a white solid. To the solution of the above solid in CH₂Cl₂ (40 mL) at 0°C was added ethyl (s)-lactate (2.3 mL, 20 mmol), followed by pyridine (3.2 mL, 40 mmol). The mixture was warmed to 25°C and stirred for 12 hours. The reaction mixture was concentrated under reduced pressure, and was diluted with EtOAc. The organic phase was washed with 1 N HCl, water, and brine, and was dried over MgSO₄. Purification by flash column chromatography (hexanes/EtOAc = 2/1 to 1/1) gave compound 32 (4.1 g).

Example 33

Compound 33: To a solution of compound 32 (3.8 g, 6.9 mmol) in EtOAc/EtOH (30 mL/30 mL) was added 10% palladium on carbon (380 mg), followed by acetic acid (400 µL, 6.9 mmol). The mixture was hydrogenated for 3 hours. The mixture was stirred with celite for 5 mins, and was filtered through a pad of celite. Concentration under reduced pressure gave compound 33 (3.5 g).

30 Example 34

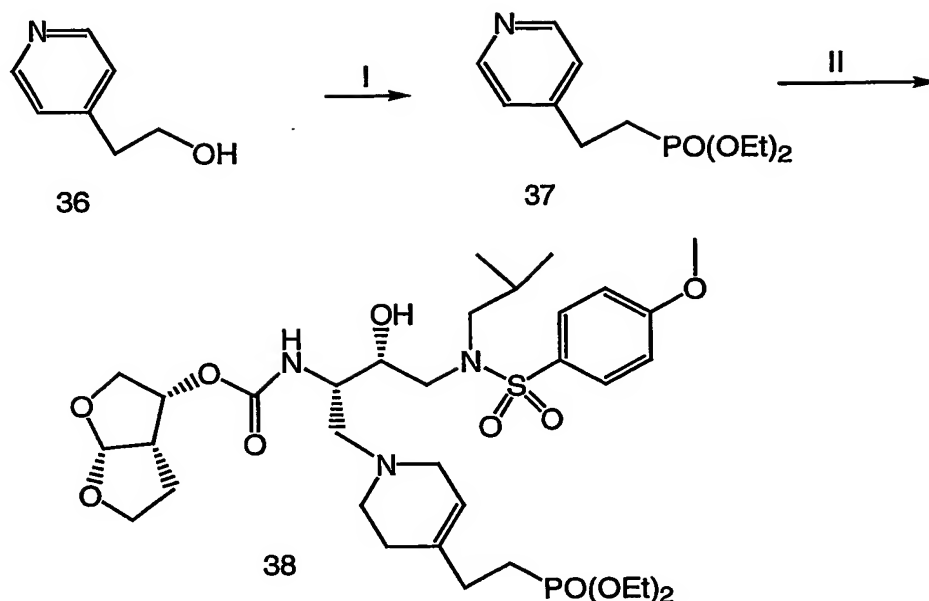
Compound 34: To a solution of compound 15 (1.70 g, 2.76 mmol) in EtOAc (17 mL) was added compound 33 (3.50 g, 6.9 mmol). The mixture was stirred for 5 minutes, and was cooled to 0°C, and sodium cyanoborohydride (347 mg, 5.52 mmol) was added. The mixture

was stirred for 6 hrs. The mixture was diluted with EtOAc, and was washed with saturated sodium bicarbonate solution, water (3x) and brine, and was dried over MgSO₄. Purification by flash column chromatography (CH₂Cl₂/iPrOH = 100/6) gave the intermediate (3.4 g). To the solution of above compound (3.4 g) in acetonitrile (100 mL) was added 48% HF/ CH₃CN (4 mL). The mixture was stirred for 2 hours, and acetonitrile was removed under reduced pressure. The remaining was diluted with EtOAc, and was washed with saturated sodium carbonate, water (3x), and brine (1x), and was dried over MgSO₄. Purification by flash column chromatography (CH₂Cl₂/iPrOH = 100/5) gave compound 34 (920 mg): ¹H NMR (CDCl₃) δ 7.71 (2 H, m), 7.38-7.19 (5 H, m), 6.92 (3 H, m), 6.75 (2 H, m), 5.73 (1 H, m), 5.57-5.35 (1 H, m), 5.16 (2 H, m), 4.5 (2 H, m), 4.2-3.6 (13 H, m), 3.25-2.50 (11 H, m), 2.0-1.8 (3 H, m), 1.5 (3 H, m), 1.23 (3 H, m), 0.89 (6 H, m).

Example 35

Compound 35: To a solution of compound 34 (40 mg) in CH₃CN /DMSO (1 mL/0.5 mL) was added 1.0 M PBS buffer (5 mL), followed by esterase (200 μL). The mixture was heated at 40°C for 48 hours. The mixture was purified by reverse phase HPLC to give compound 35 (11 mg).

Scheme 7



I. a. SOCl_2 /toluene/60 °C; b. $\text{P}(\text{OEt})_3$ /toluene/120 °C;

II. a. compound 14/ Tf_2O ; b. NaBH_4 /EtOH/HOAc; c. 2% HF/ CH_3CN

Example 36

Compound 36: Compound 36 was purchased from Aldrich.

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Example 37

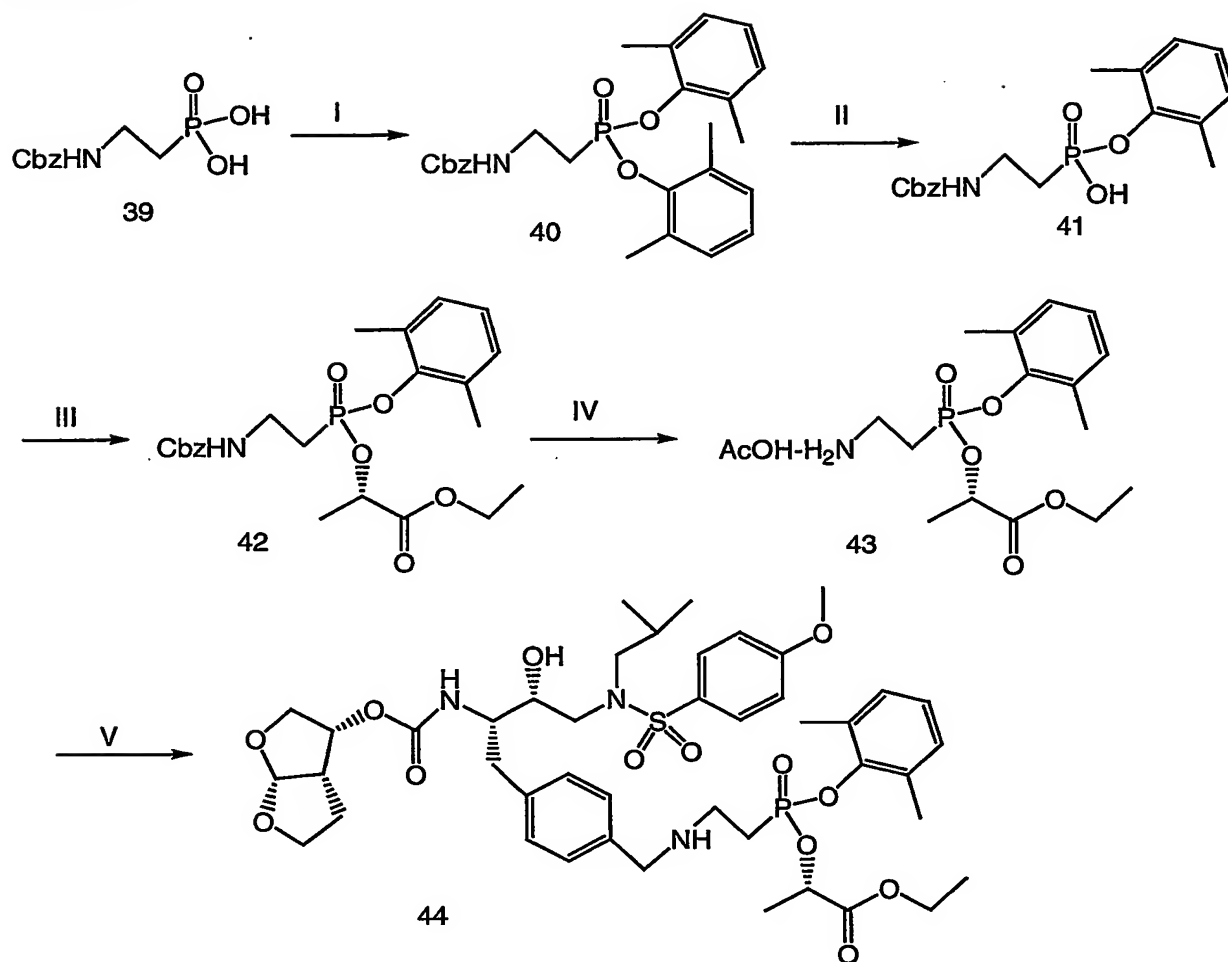
Compound 37: To a solution of compound 36 (5.0 g, 40 mmol) in chloroform (50 mL) was added thionyl chloride (12 mL) slowly. The mixture was heated at 60°C for 2.5 hours. The mixture was concentrated under reduced pressure to give a yellow solid. To the suspension of above solid (5.2 g, 37 mmol) in toluene (250 mL) was added triethyl phosphite (19 mL, 370 mmol). The mixture was heated at 120°C for 4 hours, and was concentrated under reduced pressure to give a brown solid. The solid was dissolved in EtOAc, and was basified with 1.0 N NaOH. The organic phase was separated and was washed with water (2x) and brine, and was dried over MgSO_4 . Purification by flash column chromatography ($\text{CH}_2\text{Cl}_2/\text{iPrOH} = 9/1$) gave compound 37 (4.8 g).

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Example 38

Compound 38: To a solution of compound 14 (100 mg, 0.16 mmol) and compound 37 (232 mg, 0.74 mmol) in CH_2Cl_2 (1 mL) at -40°C was added triflic anhydride (40 μL , 0.24 mmol) slowly. The mixture was warmed to 25°C slowly, and was stirred for 12 hours. The mixture was concentrated, and was diluted with EtOH/EtOAc (2 mL/0.4 mL). To the above solution at 0°C was added sodium borohydride (91 mg) in portions. The mixture was stirred at 0°C for 3 hours, and was diluted with EtOAc. The mixture was washed with saturated sodium bicarbonate, water, and brine, and was dried over MgSO_4 . Purification by flash column chromatograph ($\text{CH}_2\text{Cl}_2/\text{iPrOH} = 100/5$ to $100/10$) gave the intermediate (33 mg). To the solution of above intermediate in acetonitrile (2.5 mL) was added 48% HF/ CH_3CN (0.1 mL). The mixture was stirred for 30 minutes, and was diluted with EtOAc. The organic solution was washed with 0.5 N sodium hydroxide, water, and brine, was dried over MgSO_4 . Purification by reverse HPLC gave compound 38 (12 mg): ^1H NMR (CDCl_3) δ 7.72 (2 H, d, $J = 8.9$ Hz), 7.02 (2 H, d, $J = 8.9$ Hz), 5.70 (1 H, m), 5.45 (1 H, m), 5.05 (1 H, m), 4.2-3.4 (19 H, m), 3.4-2.8 (5 H, m), 2.45-2.20 (4 H, m), 2.15-1.81 (5 H, m), 1.33 (6 H, m), 0.89 (6 H, m).

Scheme 8



I. a..SOCl₂/toluene/60 C; b. ArOH/pyridine; II. a.NaOH/THF/H₂O; b. HCl;
 III. b.SOCl₂/toluene/60 C; c.ethyl lactate/pyridine; IV. H₂/10%Pd-C/EtOAc/HOAc;
 V. a. compound 6/MgSO₄; b. HOAc/NaCNBH₃

Example 39

Compound 39 was prepared by the methods of the previous Examples.

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Example 40

Compound 40: To the suspension of compound 39 (4.25 g, 16.4 mmol) in toluene (60 mL) was added thionyl chloride (7.2 mL, 99 mmol), followed by DMF (a few drops). The reaction mixture was heated at 65°C for 5 hrs, and evaporated under reduced pressure. The mixture was coevaporated with toluene (2x) to afford a brown solid. To the solution of the brown solid in CH₂Cl₂ (60 ml) at 0°C was added 2,6-dimethylphenol (8.1 g, 66 mmol),

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followed by slow addition of pyridine (8mL, 99 mmol). The reaction mixture was allowed to warm to 25°C and stirred for 14 hrs. Solvents were removed under reduced pressure. The mixture was diluted with EtOAc, and washed with water (3x) and brine (1x), and dried over MgSO₄. Purification by flash column chromatography (hexanes/EtOAc = 3/1 to 1/1)

5 afforded compound 40 (1.38 g).

Example 41

Compound 41: To a solution of compound 40 (1.38 g, 1.96 mmol) in THF (6 mL) was added 3.55 mL of 1.0 N NaOH solution. The mixture was stirred at 25°C for 24 hours, and THF
10 was removed under reduced pressure. The mixture was diluted with water, and was washed with EtOAc (3x). The aqueous phase was cooled to 0°C, and was acidified with concentrated HCl until pH = 1. The aqueous was extracted with EtOAc (3x). The combined organic layer was washed with water (1x) and brine (1x), and dried over MgSO₄. Concentration under reduced pressure gave compound 41 as a white solid (860 mg).

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Example 42

Compound 42: To a suspension of compound 41 (1.00 g, 2.75 mmol) in toluene (15 mL) was added thionyl chloride (1.20 mL, 16.5 mmol), followed by DMF (3 drops). The mixture was heated at 65°C for 5 hours. The solvent and reagent were removed under reduced pressure.
20 The mixture was coevaporated with toluene (2x) to give a brown solid. To the solution of the above solid in CH₂Cl₂ (11 mL) at 0°C was added ethyl (s)-lactate (1.25, 11 mmol), followed by pyridine (1.33 mL, 16.6 mmol). The mixture was warmed to 25°C and stirred for 12 hours. The reaction mixture was concentrated under reduced pressure, and was diluted with EtOAc. The organic phase was washed with 1 N HCl, water, and brine, and was dried over
25 MgSO₄. Purification by flash column chromatography (hexanes/EtOAc = 1.5/1 to 1/1) gave compound 42 (470 mg).

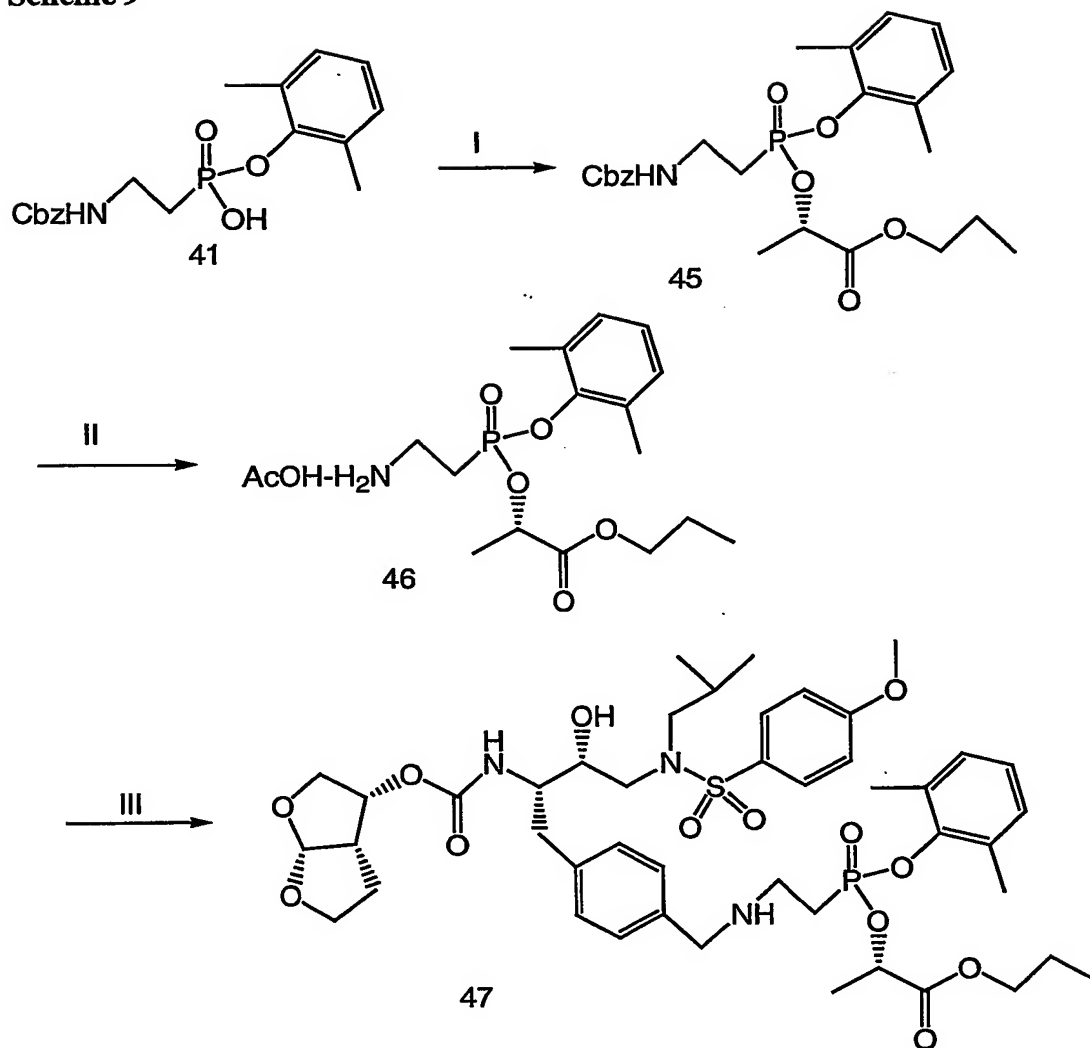
Example 43

Compound 43: To a solution of compound 42 (470 mg) in EtOH (10 mL) was added 10%
30 palladium on carbon (90 mg), followed by acetic acid (150 µL). The mixture was hydrogenated for 6 hours. The mixture was stirred with celite for 5 mins, and was filtered through a pad of celite. Concentration under reduced pressure gave compound 43 (400 mg).

Example 44

Compound 44: To a solution of compound 6 (551 mg, 0.93 mmol) in 1,2-dichloroethane (4 mL) was added compound 43 (400 mg, 1.0 mmol), followed by MgSO_4 (1 g). The mixture was stirred for 3 hours, and acetic acid (148 μL) and sodium cyanoborohydride (117 mg, 1.86 mmol) were added sequentially. The mixture was stirred for 1 hour. The mixture was diluted with EtOAc, and was washed with saturated sodium bicarbonate solution, water (3x) and brine, and was dried over MgSO_4 . Purification by flash column chromatography (EtOAc to EtOAc/EtOH = 9/1) gave compound 44. Compound 44 was dissolved in CH_2Cl_2 (25 mL), and trifluoroacetic acid (100 μL) was added. The mixture was concentrated to give compound 44 as a TFA salt (560 mg): ^1H NMR (CDCl_3) δ 7.74 (2 H, m), 7.39 (2 H, m), 7.20 (2 H, m), 7.03 (5 H, m), 5.68 (1 H, m), 5.43 (1 H, m), 5.01 (1 H, m), 4.79 (1 H, m), 4.35-4.20 (4 H, m), 4.18-3.4 (11 H, m), 3.2-2.6 (9 H, m), 2.30 (6 H, m), 1.82 (1 H, m), 1.70 (2 H, m), 1.40-1.18 (6 H, m), 0.91 (6 H, m).

Scheme 9



I. b. SOCl_2 /toluene/60 C; c. propyl (s)-lactate/pyridine;
 II. H_2 /10%Pd-C/EtOAc/HOAc;
 III. a. compound 6/ MgSO_4 ; b. HOAc/ NaCNBH_3

Example 45

Compound 45: To a suspension of compound 41 (863 mg, 2.4 mmol) in toluene (13 mL) was added thionyl chloride (1.0 mL, 14.3 mmol), followed by DMF (3 drops). The mixture was heated at 65°C for 5 hours. The solvent and reagent were removed under reduced pressure. The mixture was coevaporated with toluene (2x) to give a brown solid. To the solution of the above solid in CH_2Cl_2 (10 mL) at 0°C was added propyl (s)-lactate (1.2 mL, 9.6 mmol), followed by triethylamine (2.0 mL, 14.4 mmol). The mixture was warmed to 25°C and stirred for 12 hours. The reaction mixture was concentrated under reduced pressure, and was

diluted with EtOAc. The organic phase was washed with water and brine, and was dried over MgSO₄. Purification by flash column chromatography (hexanes/EtOAc = 1.5/1 to 1/1) gave compound 45 (800 mg).

5 Example 46

Compound 46: To a solution of compound 45 (785 mg) in EtOH (17 mL) was added 10% palladium on carbon (150 mg), followed by acetic acid (250 μ L). The mixture was hydrogenated for 16 hours. The mixture was stirred with celite for 5 mins, and was filtered through a pad of celite. Concentration under reduced pressure gave compound 46 (700 mg).

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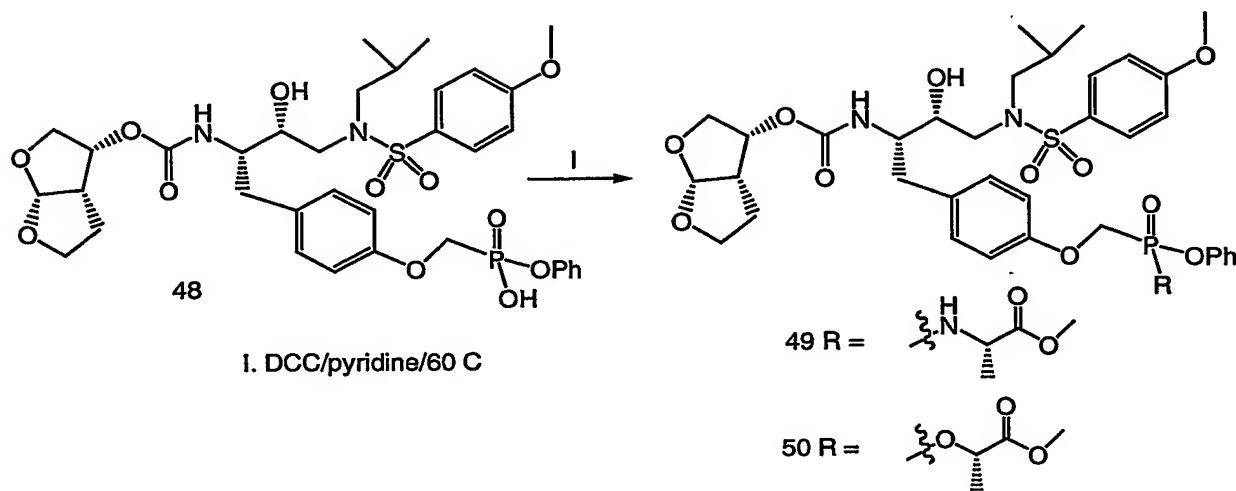
Example 47

Compound 47: To a solution of compound 6 (550 mg, 0.93 mmol) in 1,2-dichloroethane (4 mL) was added compound 43 (404 mg, 1.0 mmol), followed by MgSO₄ (1 g). The mixture was stirred for 3 hours, and acetic acid (148 μ L) and sodium cyanoborohydride (117 mg, 1.86 mmol) were added sequentially. The mixture was stirred for 1 hour. The mixture was diluted with EtOAc, and was washed with saturated sodium bicarbonate solution, water (3x) and brine, and was dried over MgSO₄. Purification by flash column chromatography (EtOAc to EtOAc/EtOH = 9/1) gave compound 47. Compound 47 was dissolved in CH₂Cl₂ (25 mL), and trifluoroacetic acid (100 μ L) was added. The mixture was concentrated to give compound 47 as a TFA salt (650 mg): ¹H NMR (CDCl₃) δ 7.74 (2 H, m), 7.41 (2 H, m), 7.25-7.1 (2 H, m), 7.02 (5 H, m), 5.65 (1 H, m), 5.50 (1 H, m), 5.0-4.75 (2 H, m), 4.25-4.05 (4 H, m), 4.0-3.4 (11 H, m), 3.2-2.6 (9 H, m), 2.31 (6 H, m), 1.82-1.51 (3 H, m), 1.45-1.2 (5 H, m), 0.93 (9 H, m).

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Scheme 10

**Example 48**

Compound 48 was made by the methods of the previous Examples.

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Example 49

Compound 49: To a solution of compound 48 (100 mg, 0.13 mmol) in pyridine (0.75 mL) was added L-alanine methyl ester hydrochloride (73 mg, 0.52 mmol), followed by DCC (161 mg, 0.78 mmol). The mixture was heated at 60°C for 1 hour. The mixture was diluted with EtOAc, and was washed with 0.2 N HCl, water, 5% sodium bicarbonate, and brine, and was dried over MgSO₄. Purification by flash column chromatography (CH₂Cl₂/iPrOH = 100/5) gave compound 49 (46 mg): ¹H NMR (CDCl₃) δ 7.73 (2 H, m), 7.38-7.18 (7 H, m), 7.03 (2 H, m), 6.89 (2 H, m), 5.68 (1 H, m), 5.05 (1 H, m), 4.95 (1 H, m), 4.30 (3 H, m), 4.0-3.6 (12 H, m), 3.2-2.8 (7 H, m), 1.84-1.60 (3 H, m), 1.38 (3 H, m), 0.93 (6 H, m).

15

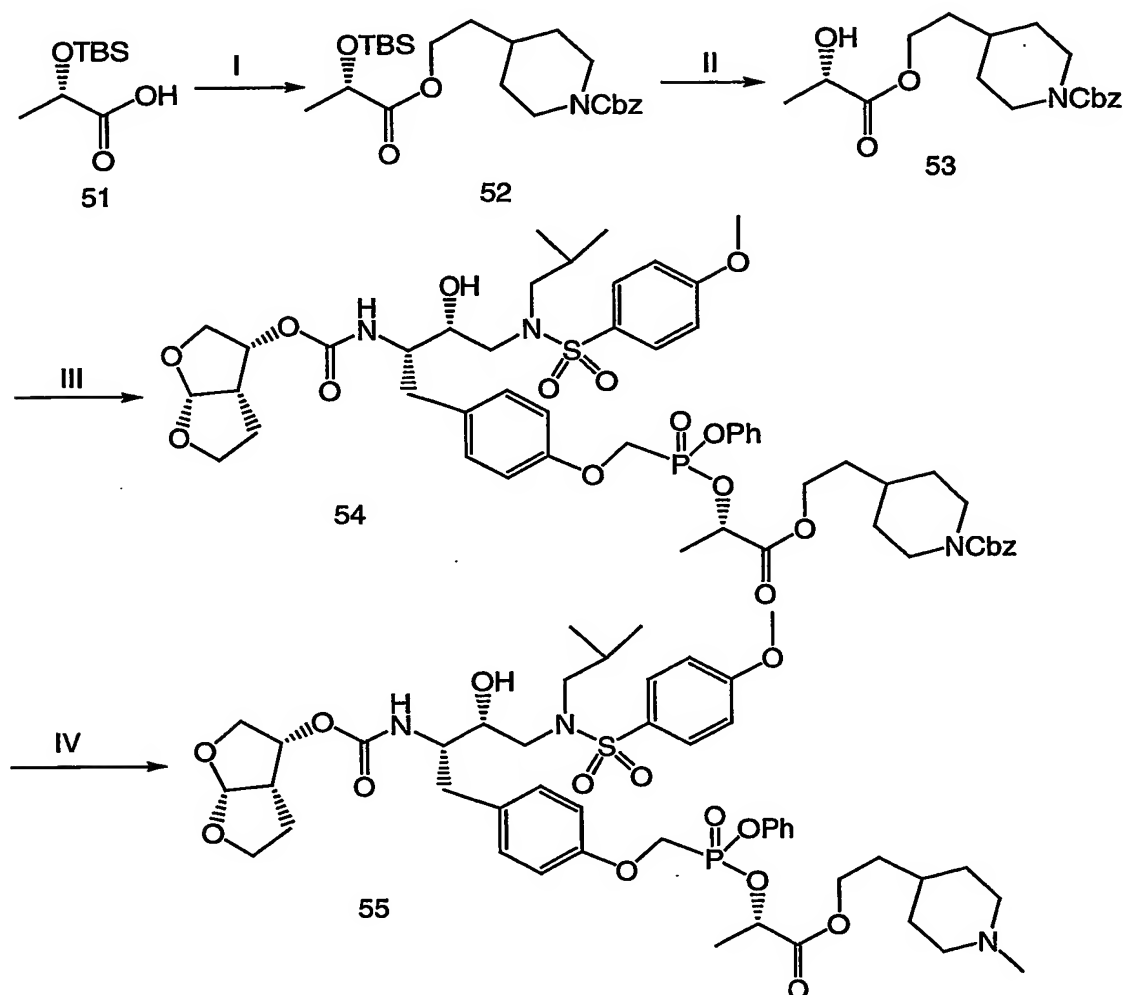
Example 50

Compound 50: To a solution of compound 48 (100 mg, 0.13 mmol) in pyridine (0.75 mL) was added methyl (S)-lactate (41 mg, 0.39 mmol), followed by DCC (81 mg, 0.39 mmol). The mixture was heated at 60°C for 2 hours, and pyridine was removed under reduced pressure. The mixture was diluted with EtOAc (5 mL), and was filtered. Purification by flash column chromatography (CH₂Cl₂/iPrOH = 100/5) gave compound 50 (83 mg): ¹H NMR (CDCl₃) δ 7.74 (2 H, m), 7.38-7.14 (7 H, m), 7.02 (2 H, m), 6.93 (2 H, m), 5.67 (1 H,

20

m), 5.18 (1 H, m), 5.04 (1 H, m), 4.92 (1 H, m), 4.5 (2 H, m), 4.0-3.68 (12 H, m), 3.2-2.75 (7 H, m), 1.82 (1 H, m), 1.75-1.50 (5 H, m), 0.93 (6 H, m).

Scheme 11



I. Benzotriazol-1-yloxytripyrrolidinophosphonium hexafluorophosphate/ROH/ $i\text{Pr}_2\text{NEt}$;
 II. 15% HF/ CH_3CN ; III. Compound 48/DCC/pyridine/60 C; IV. a. H_2 /10%Pd-C;
 b. NaBH_3CN /HCHO/HOAc

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Example 51

Compound 51: To a solution of benzyl (S)-lactate (4.0 g, 20 mmol) in DMF (40 mL) was added imidazole (2.7 g, 20 mmol), followed by tert-butyldimethylsilyl chloride (3.3 g, 22 mmol). The mixture was stirred for 14 hours, and diluted with EtOAc. The organic phase was washed with 1.0 N HCl solution (2x), water (2x), and brine (1x), and dried over MgSO_4 .

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Concentration gave the lactate intermediate (6.0 g). To the solution of the above intermediate in EtOAc (200 mL) was added 10% Palladium on carbon (700 mg). The mixture was hydrogenated for 2 hours. The mixture was stirred with celite for 5 minutes, and was filtered through a pad of celite. Concentration gave compound 51 (3.8 g).

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Example 52

Compound 52: To a solution of compound 51 (1.55 g, 7.6 mmol) in CH₂Cl₂ (20 mL) was added 4-benzyloxycarbonylpiperidineethanol (2.00 g, 7.6 mmol), followed by benzotriazol-1-yloxytripyrrolidinophosphonium hexafluorophosphate (4.74 g, 9.1 mmol) and
10 diisopropylethylamine (1.58 mL, 9.1 mmol). The mixture was stirred for 14 hours, and dichloromethane was removed. The mixture was diluted with EtOAc, and was washed with brine, and dried with MgSO₄. Purification by flash column chromatography (hexanes/EtOAc = 10/1) gave compound 52 (1.50 g).

15 Example 53

Compound 53: To a solution of compound 52 (1.50 g) in CH₃CN was added 58% HF/CH₃CN (5 mL). The mixture was stirred for 30 minutes, and acetonitrile was removed under reduced pressure. The mixture was diluted with EtOAc, and was washed with water and brine, and was dried over MgSO₄. Purification by flash column chromatography
20 (hexanes/EtOAc = 1/1) gave compound 53 (1.00 g).

Example 54

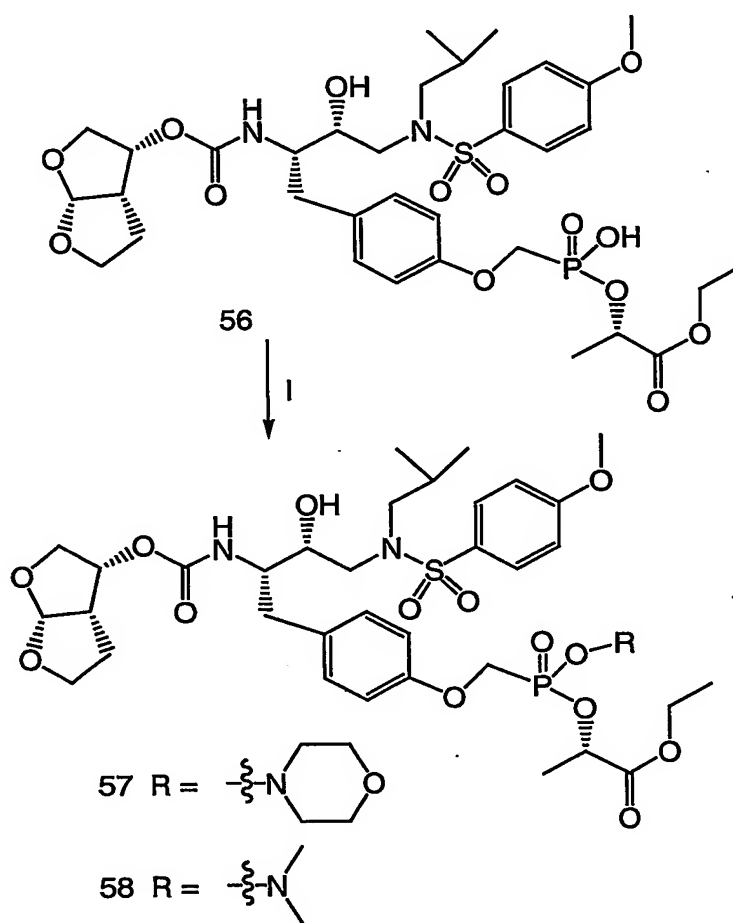
Compound 54: To a solution of compound 48 (769 mg, 1.0 mmol) in pyridine (6.0 mL) was added compound 53 (1.0 g, 3.0 mmol), followed by DCC (618 mg, 3.0 mmol). The mixture
25 was heated at 60°C for 2 hours, and pyridine was removed under reduced pressure. The mixture was diluted with EtOAc (5 mL), and was filtered. Purification by flash column chromatography (CH₂Cl₂/iPrOH = 100/4) gave compound 54 (630 mg).

Example 55

30 Compound 55: To a solution of compound 54 (630 mg, 0.58 mmol) in EtOAc (30 mL) was added 10% Palladium on carbon (63 mg), followed by acetic acid (80 µL). The mixture was hydrogenated for 2 hours. The mixture was stirred with celite for 5 minutes, and was filtered through a pad of celite. Concentration gave the intermediate. To the solution of the above

intermediate in EtOAc (10 mL) was added 37% formaldehyde (88 μ L, 1.18 mmol), followed by acetic acid (101 μ L, 1.77 mmol). The mixture was cooled to 0°C, and sodium cyanoborohydride (74 mg, 1.18 mmol) was added. The mixture was stirred at 25°C for 80 minutes, and was diluted with EtOAc. The mixture was washed with water and brine, and was dried over MgSO₄. Concentration gave compound 55 as a white solid (530 mg): ¹H NMR (CDCl₃) δ 7.74 (2 H, m), 7.40-7.15 (7 H, m), 7.03 (2 H, m), 6.92 (2 H, m), 5.66 (1 H, m), 5.20-5.00 (3 H, m), 4.58-4.41 (2 H, m), 4.16 (2 H, m), 4.0-3.7 (9 H, m), 3.4-2.6 (14 H, m), 1.90-1.50 (13 H, m), 0.92 (6 H, m).

Scheme 12



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I. R₂NOH/DCC/pyridine

Example 56

Compound 56 was made by the methods of the previous Examples.

Example 57

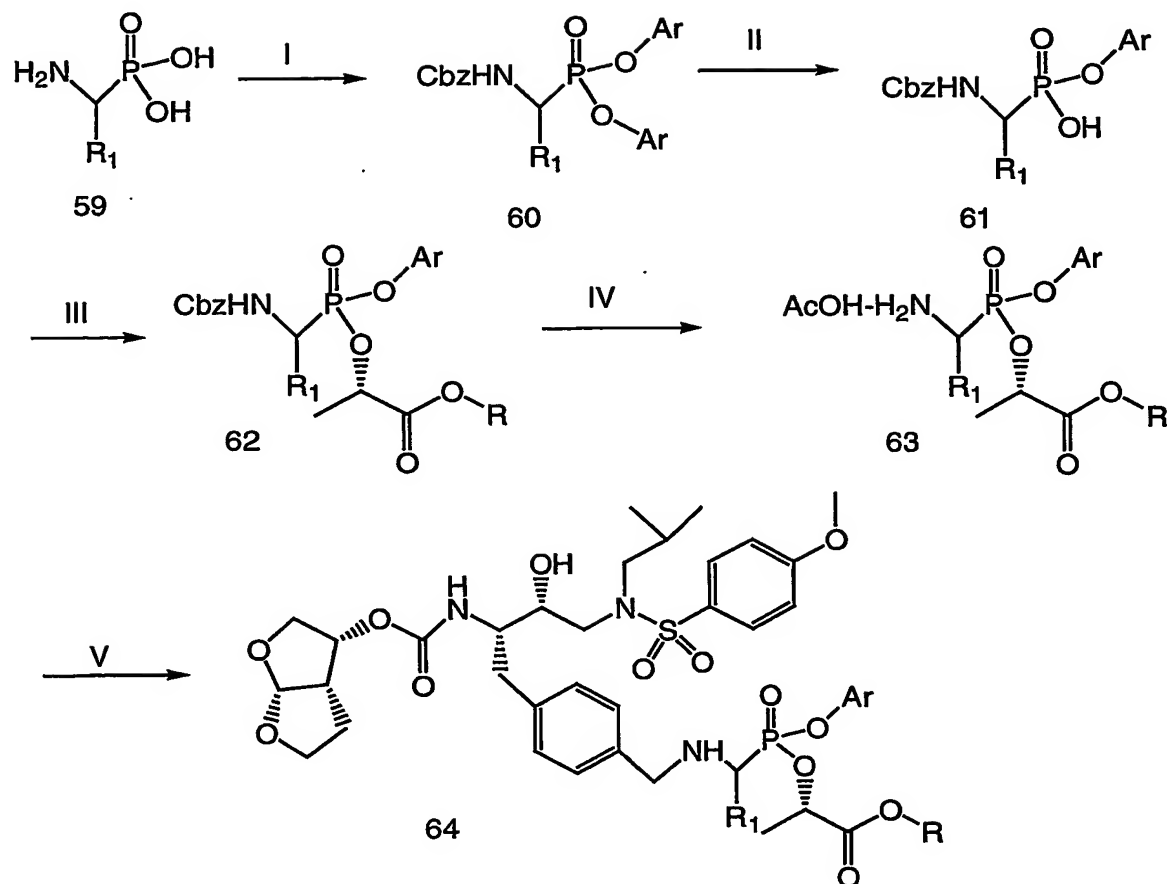
Compound 57: To a solution of compound 56 (100 mg, 0.12 mmol) in pyridine (0.6 mL) was added N-hydroxymorpholine (50 mg, 0.48 mmol), followed by DCC (99 mg, 0.48 mmol).

- 5 The mixture was stirred for 14 hours, and pyridine was removed under reduced pressure. The mixture was diluted with EtOAc, and was filtered. Purification by flash column chromatography ($\text{CH}_2\text{Cl}_2/\text{iPrOH} = 100/5$) gave compound 57 (53 mg): ^1H NMR (CDCl_3) δ 7.71 (2 H, d, $J = 8.6$ Hz), 7.15 (2 H, d, $J = 7.6$ Hz), 6.99 (2 H, d, $J = 8.8$ Hz), 6.90 (2 H, m), 5.67 (1 H, m), 5.18 (1 H, m), 5.05 (1 H, m), 4.95 (1 H, m), 4.58-4.38 (2 H, m), 4.21 (2 H, m),
10 4.02-3.80 (13 H, m), 3.55-3.38 (2 H, m), 3.2-2.78 (9 H, m), 1.9-1.8 (1 H, m), 1.8-0.95 (5 H, m), 1.29 (3 H, m), 0.93 (6 H, m).

Example 58

Compound 58: To a solution of compound 56 (100 mg, 0.12 mmol) in pyridine (0.6 mL) was
15 added N,N-dimethylhydroxylamine hydrochloride (47 mg, 0.48 mmol), followed by DCC (99 mg, 0.48 mmol). The mixture was stirred for 6 hours, and pyridine was removed under reduced pressure. The mixture was diluted with EtOAc, and was filtered. Purification by flash column chromatography ($\text{CH}_2\text{Cl}_2/\text{iPrOH} = 100/5$) gave compound 58 (35 mg). ^1H NMR (CDCl_3) δ 7.71 (2 H, d, $J = 8.9$ Hz), 7.15 (2 H, d, $J = 8.2$ Hz), 6.99 (2 H, d, $J = 8.4$ Hz), 6.89
20 (2 H, m), 5.65 (1 H, d, $J = 5.2$ Hz), 5.15 (1 H, m), 4.98 (2 H, m), 4.42 (2 H, m), 4.18 (2 H, m), 4.0-3.6 (9 H, m), 3.2-2.7 (13 H, m), 1.92-1.45 (6 H, m), 1.25 (3 H, m), 0.90 (6 H, m).

Scheme 13



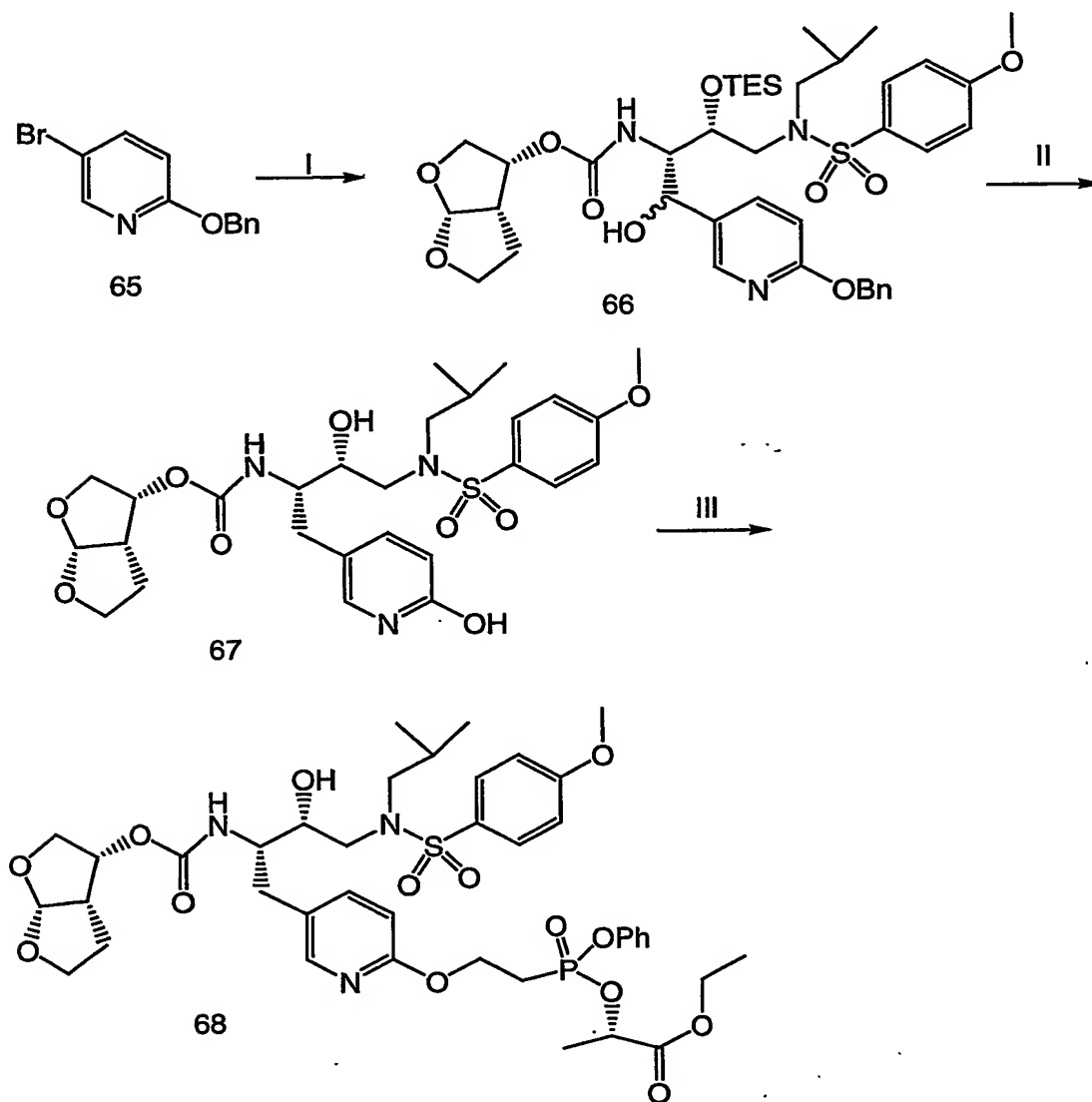
R = Me, Et, Pr, i-Pr; R_1 = H, Me, Et, i-Pr; Ar = phenyl, 2, 6-dimethylphenyl

I. a. CbzCl/NaOH; b. SOCl_2 /toluene/60 °C; c. ArOH/pyridine; II. a. NaOH/THF/ H_2O ; b. HCl;
 III. a. SOCl_2 /toluene/60 °C; b. alkyl lactate/pyridine; IV. H_2 /10% Pd-C/EtOAc/HOAc;
 V. a. compound 6/MgSO₄; b. HOAc/ NaCNBH_3

Aminomethylphosphonic acid 59 is protected as benzyl carbamate. The phosphonic acid is treated with thionyl chloride to generate dichloridate, which reacts with phenol or 2,6-dimethylphenol to give compound 60. Compound 60 is hydrolyzed with sodium hydroxide, followed by acidification to afford monoacid 61. Monoacid 61 is treated with thionyl chloride to generate monochloridate, which reacts with different alkyl (s)-lactates to form compound 62. Compound 62 is hydrogenated with 10% Pd-C in the presence of acetic acid to

give compound 63. Compound 63 reacts with aldehyde 6 in the presence of MgSO_4 to form imine, which is reduced with sodium cyanoborohydride to generate compound 64.

Scheme 14



I.a. $n\text{-BuLi}$; b. compound 15; II. $\text{H}_2/10\%\text{Pd-C/HOAc}$; IV. PPh_3/DEAD

Compound 65 is prepared from 2-hydroxy-5-bromopyridine by alkylation. J. Med.

5 Chem. 1992, 35, 3525. Compound 65 is treated with $n\text{-Butyl}$ lithium to generate aryl lithium, which reacts with aldehyde 15 to form compound 66. J. Med. Chem. 1994, 37, 3492.

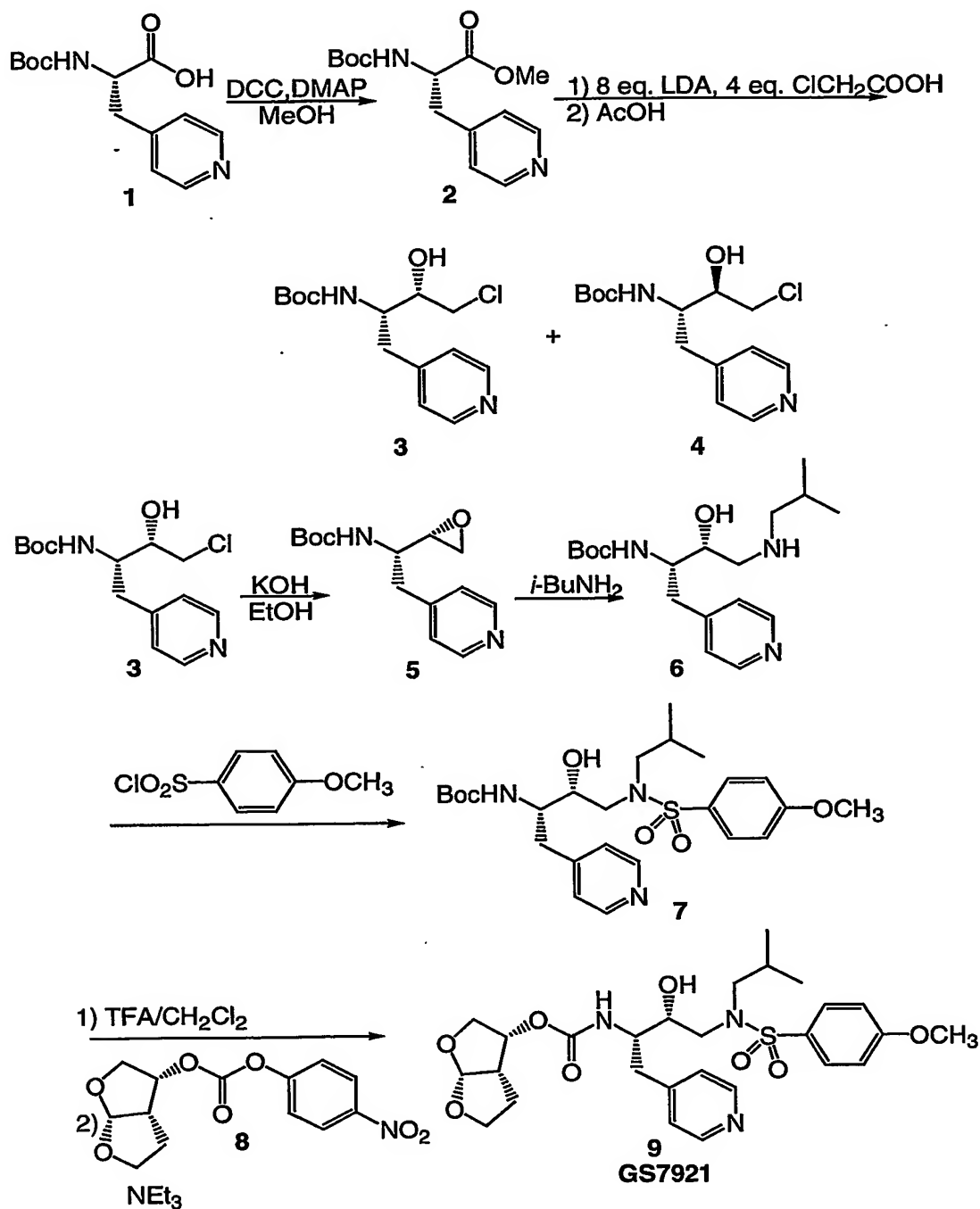
Compound 66 is hydrogenated with 10% Pd-C in the presence of acetic acid to give

compound 67. J. Med. Chem. 2000, 43, 721. Compound 68 is prepared from compound 67

with corresponding alcohol under Mitsunobu reaction conditions. Bioorg. Med. Chem. Lett. 1999, 9, 2747.

Scheme 1

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Example 1

Methyl 2-(*S*)-(dimethylethoxycarbonylamino)-3-(4-pyridyl)propanoate (2): A solution of N-tert-Butoxycarbonyl-4-pyridylalanine (1, 9.854 g, 37 mmol, Peptech), 4-dimethylaminopyridine (4.52 g, 37 mmol, Aldrich), and dicyclohexylcarbodiimide (15.30 g, 74.2 mmol, Aldrich) in methanol (300 mL) was stirred at 0°C for 2 h and at room temperature for 12 h. After the solids were removed by filtration, the filtrate was concentrated under reduced pressure. More dicyclohexylurea was removed by repeated trituration of the concentrated residue in EtOAc followed by filtration. The residue was chromatographed on silica gel to afford the methyl ester 2 (9.088 g, 88%): ¹H NMR (CDCl₃) δ 8.53 (d, 2H, *J* = 5.7 Hz), 7.09 (d, 2H, *J* = 5.7 Hz), 5.04 (br, 1H), 4.64 (br, 1H), 3.74 (s, 3H), 3.16 (dd, 1H, *J* = 13.5 and 5.7 Hz), 3.02 (dd, 1H, *J* = 13.5 and 6.3 Hz), 1.42 (s, 9H); MS (ESI) 281 (M+H).

Example 2

1-Chloro-3-(*S*)-(dimethylethoxycarbonylamino)-4-(4-pyridyl)-2-(*S*)-butanol (3): A solution of diisopropylamine (37.3 mL, 266 mmol, Aldrich) in THF (135 mL) was stirred at -78°C as a solution of *n*-butyllithium (102 mL of 2.3 M solution and 18 mL of 1.4 M solution 260 mmol, Aldrich) in hexane was added. After 10 min, the cold bath was removed and stirred the solution for 10 min at the ambient temperature. The solution was cooled at -78°C again and stirred as a solution of chloroacetic acid (12.255 g, 130 mmol, Aldrich) in THF (50 mL) was added over 20 min. After the solution was stirred for 15 min, this dianion solution was transferred to a stirred solution of the methyl ester 2 (9.087 g, 32.4 mmol) in THF (100 mL) at 0°C over 15 min. The resulting yellow slurry was stirred at 0°C for 10 min and cooled at -78°C. A solution of acetic acid (29 mL, 507 mmol, Aldrich) in THF (29 mL) was added quickly to the slurry and the resulting slurry was stirred at -78°C for 30 min, at 0°C for 30 min, and at room temperature for 15 min. The resulting slurry was dissolved in saturated NaHCO₃ solution (750 mL) and EtOAc (500 mL). The separated aqueous layer was extracted with EtOAc (300 mL x 2) and the combined organic fractions were washed with water (750 mL x 2) and saturated NaCl solution (250 mL). The resulting solution was dried (MgSO₄) and evaporated under reduced pressure.

A solution of the residue in THF (170 mL) and water (19 mL) was stirred at 0°C as NaBH₄ (3.375 g, 89.2 mmol, Aldrich) was added. After 30 min, the solution was evaporated under reduced pressure and the residue was dissolved in EtOAc, acidified with aqueous NaHSO₄,

and then neutralized by adding saturated aqueous NaHCO₃ solution. The separated aqueous fraction was extracted with EtOAc (100 mL) and the combined organic fractions were washed with water (500 mL) and saturated NaCl solution (100 mL). The solution was dried (MgSO₄) and evaporated under reduced pressure. The residue was chromatographed on

5 silica gel to afford the chlorohydrin 3 and 4 (4.587 g, 47%) as a mixture of two diastereomers (3~4:1). The obtained mixture was recrystallized from EtOAc-hexane twice to obtain pure desired diastereomer 3 (2.444 g, 25%) as yellow crystals: ¹H NMR (CDCl₃) δ 8.53 (d, 2H, *J* = 5.7 Hz), 7.18 (d, 2H, *J* = 5.7 Hz), 4.58 (br, 1H), 3.94 (m, 1H), 3.87 (br, 1H), 3.75-3.54 (m, 2H), 3.05 (dd, 1H, *J* = 13.8 and 3.9 Hz), 2.90 (dd, 1H, *J* = 13.8 and 8.4 Hz), 1.36 (s, 9H); MS
10 (ESI) 301 (M+H).

Example 3

The epoxide 5: A solution of the chlorohydrin 3 (1.171 g, 3.89 mmol) in ethanol (39 mL) was stirred at room temperature as 0.71 M KOH in ethanol (6.6 mL) was added. After 1.5 h, the mixture was concentrated under reduced pressure and the residue was dissolved in EtOAc
15 (60 mL) and water (60 mL). The separated aqueous fraction was extracted with EtOAc (60 mL) and the combined organic fractions were washed with saturated NaCl solution, dried (MgSO₄), and concentrated under reduced pressure to obtain the epoxide (1.058 g, quantitative): ¹H NMR (CDCl₃) δ 8.52 (d, 2H, *J* = 6.0 Hz), 7.16 (d, 2H, *J* = 6.0 Hz), 4.57 (d, 1H, *J* = 7.8 Hz), 3.76 (br, 1H), 3.02-2.92 (m, 2H), 2.85-2.79 (m, 2H), 2.78-2.73 (m, 1H), 1.37
20 (s, 9H); MS (ESI) 265 (M+H).

Example 4

The hydroxy-amine 6: A solution of the epoxide 5 obtained above and *i*-BuNH₂ (3.9 mL, 39.2 mmol, Aldrich) in 58 mL of *i*-PrOH was stirred at 65°C for 2 h and the solution was concentrated under reduced pressure. The residual *i*-PrOH was removed by dissolving the
25 residue in toluene and concentration of the solution twice: ¹H NMR (CDCl₃) δ 8.51 (d, 2H, *J* = 6.0 Hz), 7.18 (d, 2H, *J* = 6.0 Hz), 4.70 (d, 1H, *J* = 9.6 Hz), 3.86 (br, 1H), 3.46 (q, 1H, *J* = 5.8 Hz), 3.06 (dd, 1H, *J* = 14.1 and 3.9 Hz), 2.79 (dd, 1H, *J* = 14.1 and 9.0 Hz), 2.76-2.63 (m, 3H), 2.43 (m, 2H, *J* = 6.9 Hz), 1.73 (m, 1H, *J* = 6.6 Hz), 1.36 (s, 9H), 0.93 (d, 3H, *J* = 6.6 Hz), 0.92 (d, 3H, *J* = 6.6 Hz); MS (ESI) 338 (M+H).

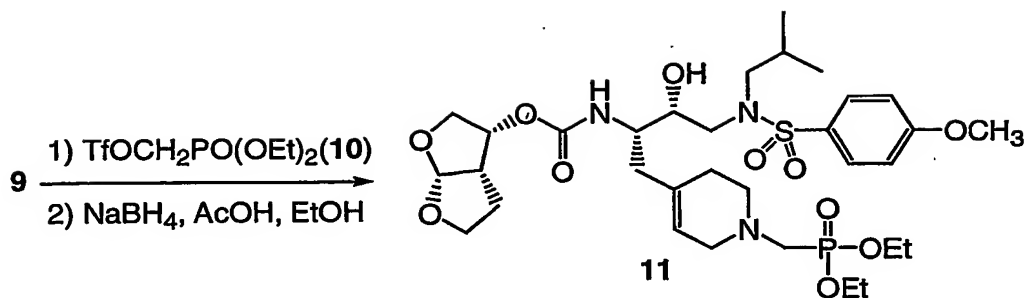
Example 5

The sulfoamide 7: A solution of the crude 6 and *p*-methoxybenzene sulfonyl chloride (890 mg, 4.31 mmol, Aldrich) in CH₂Cl₂ (24 mL) was stirred at 0°C for 2 h and at room temperature for 13 h. The solution was washed with saturated NaHCO₃ solution and the aqueous washing was extracted with CH₂Cl₂ (60 mL). After the combined organic fractions were dried (MgSO₄) and concentrated under reduced pressure, the residue was purified by chromatography on silica gel to obtain the sulfoamide 7 (1.484 g, 75%): ¹H NMR (CDCl₃) δ 8.51 (d, 2H, *J* = 5.7 Hz), 7.73 (d, 2H, *J* = 8.7 Hz), 7.21 (d, 2H, *J* = 5.7 Hz), 7.00 (d, 2H, *J* = 8.7 Hz), 4.68 (d, 1H, *J* = 8.1 Hz), 4.08 (br, 1H), 3.88 (s, 3H), 3.83 (br, 2H), 3.09 (d, 2H, *J* = 5.1 Hz), 3.06-2.80 (m, 4H), 1.85 (m, 1H, *J* = 7.0 Hz), 1.34 (s, 9H), 0.92 (d, 3H, *J* = 6.3 Hz), 0.89 (d, 3H, *J* = 6.6 Hz); MS (ESI) 508 (M+H).

Example 6

The bisfurancarbamate 9: A solution of the sulfoamide 7 (1.484 g, 2.92 mmol) and trifluoroacetic acid (6.8 mL, 88.3 mmol, Aldrich) in CH₂Cl₂ (18 mL) was stirred at room temperature for 2 h. After the solution was evaporated under reduced pressure, the residue was dissolved in acetonitrile (10 mL) and toluene (10 mL), and evaporated to dryness twice to result crude amine as TFA salt. A solution of the crude amine, dimethylaminopyridine (72 mg, 0.59 mmol, Aldrich), diisopropylethylamine (2.55 mL, 14.6 mmol, Aldrich) in acetonitrile was stirred at 0°C as the bisfurancarboxylate 8 (907 mg, 3.07 mmol, obtained from Azar) was added in portion. The solution was stirred at 0°C for 1 h and at room temperature for 19 h, and concentrated under reduced pressure. The residue was dissolved in EtOAc (60 mL) and washed with saturated NaHCO₃ solution (60 mL). After the aqueous washing was extracted with EtOAc (60 mL), the combined organic fractions were washed with saturated NaHCO₃ (60 mL) and saturated NaCl solution (60 mL), dried (MgSO₄), and concentrated under reduced pressure. The residue was purified by chromatography on silica gel to obtain the carbamate 9 (1.452 g, 88%): ¹H NMR (CDCl₃) δ 8.50 (d, 2H, *J* = 5.7 Hz), 7.72 (d, 2H, *J* = 8.7 Hz), 7.19 (d, 2H, *J* = 5.7 Hz), 7.01 (d, 2H, *J* = 8.7 Hz), 5.65 (d, 1H, *J* = 5.1 Hz), 5.12 (d, 1H, *J* = 9.3 Hz), 5.02 (q, 1H, *J* = 6.7 Hz), 4.01-3.77 (m, 4H), 3.88 (s, 3H), 3.76-3.63 (m, 2H), 3.18-2.76 (m, 7H), 1.95-1.77 (m, 1H), 1.77-1.56 (m, 2H), 1.56-1.41 (m, 1H), 0.94 (d, 3H, *J* = 6.6 Hz), 0.90 (d, 3H, *J* = 6.9 Hz); MS (ESI) 564 (M+H).

Scheme 2

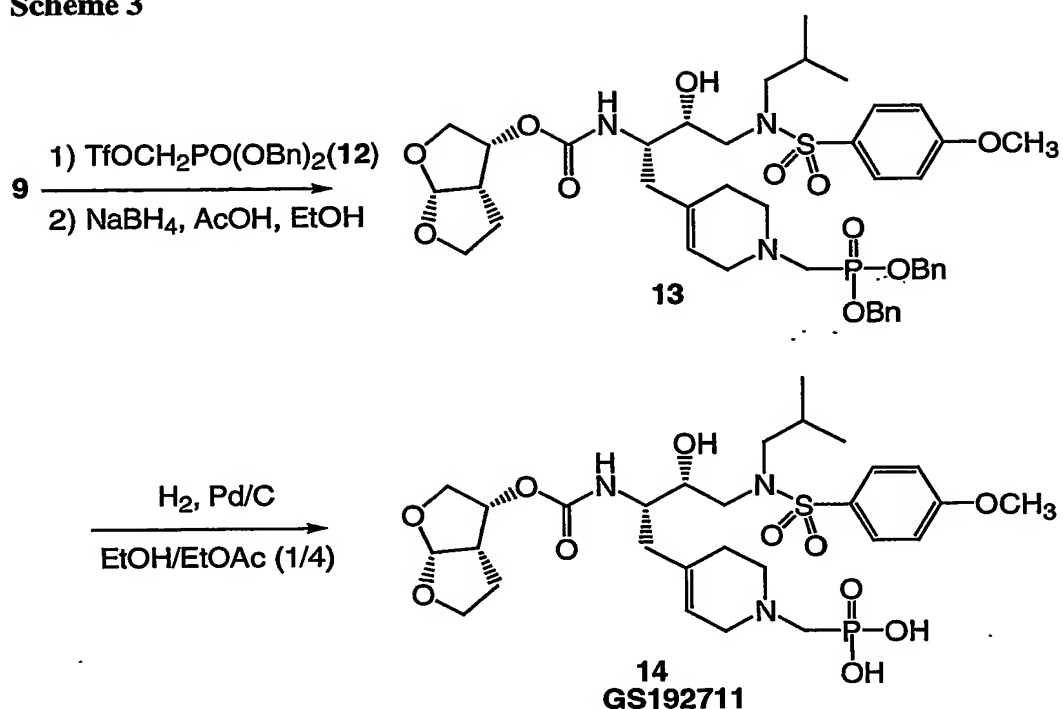


GS192710

Example 7

The tetrahydropyridine-diethyl phosphonate 11: A solution of the pyridine 9 (10.4 mg, 0.018 mmol) and the triflate 10 (8.1 mg, 0.027 mmol, in acetone- d_6 (0.75 mL) was stored at room temperature for 9 h and the solution was concentrated under reduced pressure: ^{31}P NMR (acetone- d_3) δ 14.7; MS (ESI) 714 (M^+). The concentrated crude pyridinium salt was dissolved in ethanol (2 mL) and stirred at room temperature as NaBH_4 (~10 mg, Aldrich) was added occasionally over 4 h. To the mixture was added a solution of acetic acid (0.6 mL, Aldrich) in ethanol (3 mL) until the pH of the mixture became 3~4. More NaBH_4 and acetic acid were added until the reaction was completed. The mixture was carefully concentrated under reduced pressure and the residue was dissolved in saturated NaHCO_3 solution (10 mL). The product was extracted using EtOAc (10 mL x 3) and washed with saturated NaCl solution, dried (MgSO_4), and concentrated under reduced pressure. The residue was purified by chromatography on silica gel to obtain the product 11 (8.5 mg, 64%): ^1H NMR (CDCl_3) δ 7.73 (d, 2H, $J = 8.7$ Hz), 7.00 (d, 2H, $J = 8.7$ Hz), 5.71 (d, 1H, $J = 5.1$ Hz), 5.41 (br, 1H), 5.15-5.08 (m, 1H), 5.00 (br, 1H), 4.14 (dq, 4H, $J = 7.2$ Hz), 4.06-3.94 (m, 2H), 3.88 (s, 3H), 3.92-3.80 (m, 2H), 3.75 (dd, 1H, $J = 9.6$ and 6.6 Hz), 3.79-3.61 (m, 1H), 3.24-2.94 (m, 6H), 2.85 (d, 2H, $J = 11.7$ Hz), 2.88-2.76 (m, 2H), 2.75-2.63 (m, 1H), 2.38-2.29 (m, 1H), 2.24-2.2.12 (m, 2H), 2.12-1.78 (m, 4H), 1.30 (t, 6H, $J = 7.1$ Hz), 0.94 (d, 3H, $J = 6.6$ Hz), 0.91 (d, 3H, $J = 6.3$ Hz); ^{31}P NMR (CDCl_3) δ 24.6; MS (ESI) 740 ($\text{M}+\text{Na}$).

Scheme 3



Example 8

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The tetrahydropyridine-dibenzyl phosphonate 13: The compound **13** was obtained by the same procedure as described for compound **11** using the pyridine **9** (10.0 mg, 0.018 mmol) and the triflate **12** (9.4 mg, 0.022 mmol). The product **13** was purified by preparative TLC to afford the dibenzyl phosphonate **13** (8.8 mg, 59%): ^1H NMR (CDCl_3) δ 7.73 (d, 2H, $J = 8.7$ Hz), 7.35 (s, 10H), 7.00 (d, 2H, $J = 8.7$ Hz), 5.65 (d, 1H, $J = 5.1$ Hz), 5.39 (br, 1H), 5.15-4.92 (m, 6H), 4.03-3.77 (m, 6H), 3.77-3.62 (m, 2H), 3.56 (br, 1H), 3.24-2.62 (m, 9H), 2.32 (d, 1H, $J = 13.5$ Hz), 2.24-1.75 (m, 6H), 0.94 (d, 3H, $J = 6.6$ Hz), 0.89 (d, 3H, $J = 6.3$ Hz); ^{31}P NMR (CDCl_3) δ 25.5; MS (ESI) 842 ($\text{M}+\text{H}$).

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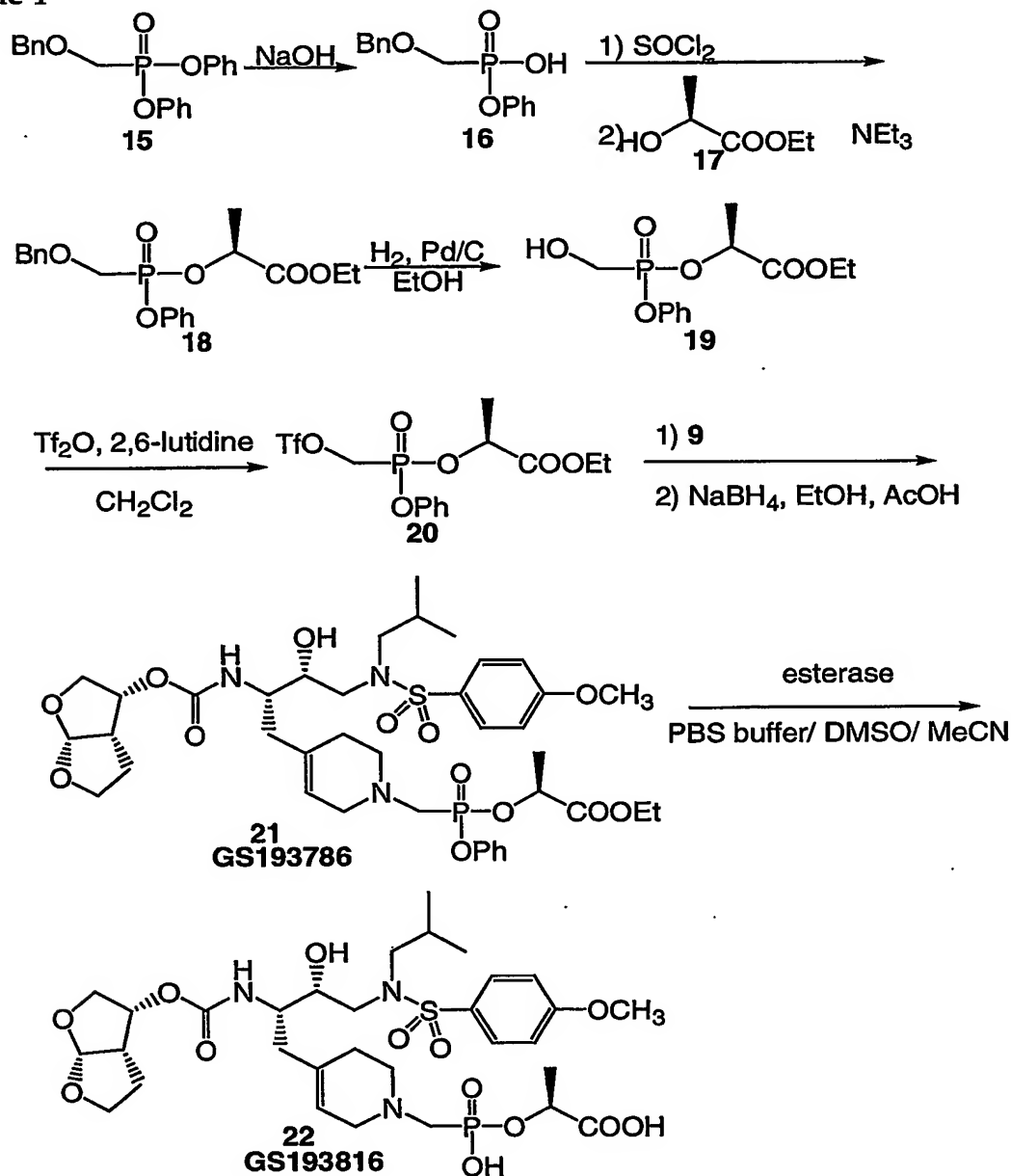
15 Example 9

The phosphonic acid 14: A mixture of the dibenzyl phosphonate **13** (8.8 mg, 0.011 mmol) and 10% Pd/C in EtOAc (2 mL) and EtOH (0.5 mL) was stirred under H_2 atmosphere for 10 h at room temperature. After the mixture was filtered through celite, the filtrate was concentrated to dryness to afford the product **14** (6.7 mg, quantitative): ^1H NMR (CD_3OD) δ 7.76 (d, 2H, $J = 9.0$ Hz), 7.10 (d, 2H, $J = 9.0$ Hz), 5.68 (d, 1H, $J = 5.1$ Hz), 5.49 (br, 1H), 5.11 (m, 1H), 3.90 (s, 3H), 4.04-3.38 (m, 10H), 3.22 (d, 2H, $J = 12.9$ Hz), 3.18-3.00 (m, 2H),

20

2.89-2.75 (m, 2H), 2.68-2.30 (m, 3H), 2.21-1.80 (m, 4H), 0.92 (d, 3H, $J = 6.3$ Hz), 0.85 (d, 3H, $J = 6.3$ Hz); ^{31}P NMR (CD_3OD) δ 6.29; MS (ESI) 662 ($\text{M}+\text{H}$).

Scheme 4



5

Example 10

Diphenyl benzyloxymethylphosphonate 15: To a solution of diphenylphosphite (46.8 g, 200 mmol, Aldrich) in acetonitrile (400 mL) (at ambient temperature) was added potassium carbonate (55.2 g, 400 mmol) followed by the slow addition of benzyl chloromethyl ether (42

mL, 300 mmol, about 60%, Fluka). The mixture was stirred overnight, and was concentrated under reduced pressure. The residue was dissolved in EtOAc, washed with water, saturated NaCl, dried (Na_2SO_4), filtered and evaporated. The crude product was chromatographed on silica gel to afford the benzylether (6.8 g, 9.6%) as a colorless liquid.

5

Example 11

Monoacid 16: To a solution of diphenyl benzyloxymethylphosphonate 15 (6.8 g, 19.1 mmol) in THF (100 mL) at room temperature was added 1N NaOH in water (21 mL, 21 mmol). The solution was stirred 3 h. The THF was evaporated under reduced pressure and water (100 mL) was added. The aqueous solution was cooled to 0°C, neutralized to pH 7 with 3N HCl and washed with EtOAc. The aqueous solution was again cooled to 0°C, acidified with 3N HCl to pH 1, saturated with sodium chloride, and extracted with EtOAc. The organic layer was washed with brine and dried (Na_2SO_4), filtered and evaporated, then co-evaporated with toluene to yield the monoacid (4.0 g, 75%) as a colorless liquid. ^1H NMR (CDCl_3) δ 7.28-7.09 (m, 10H), 4.61 (s, 2H), 3.81 (d, 2H); ^{31}P NMR (CDCl_3) δ 20.8.

15

Example 12

Ethyl lactate phosphonate 18: To a solution of monoacid 16 (2.18 g, 7.86 mmol) in anhydrous acetonitrile (50 mL) under a nitrogen atmosphere was slowly added thionyl chloride (5.7 mL, 78 mmol). The solution was stirred in a 70°C oil bath for three hours, cooled to room temperature and concentrated. The residue was dissolved in anhydrous dichloromethane (50 mL), and this solution cooled to 0°C and stirred under a nitrogen atmosphere. To the stirring solution was added ethyl (S)-(-)-lactate (2.66 mL, 23.5 mmol) and triethylamine (4.28 mL, 31.4 mmol). The solution was warmed to room temperature and allowed to stir for one hour. The solution was diluted with ethyl acetate, washed with water, brine, citric acid and brine again, dried (MgSO_4), filtered through Celite, concentrated under reduced pressure and chromatographed on silica gel using 30% ethylacetate in hexane. The two diastereomers were pooled together. ^1H NMR (CDCl_3) δ 7.40-7.16 (m, 20H), 5.18-5.13 (m, 2H), 4.73 (s, 2H), 4.66 (d, 2H), 4.28-4.11 (m, 5H), 4.05 (d, 2H), 3.95 (d, 2H), 1.62 (d, 3H), 1.46 (d, 3H), 1.30-1.18 (m, 6H); ^{31}P NMR (CDCl_3) δ 19.6, 17.7.

25

30

Example 13

Ethyl lactate phosphonate with free alcohol 19: Ethyl lactate phosphonate 18 was dissolved in EtOH (50mL) and under a nitrogen atmosphere 10% Pd-C (approximately 20 wt %) was added. The nitrogen atmosphere was replaced with hydrogen (1atm) and the suspension stirred for two hours. 10% Pd-C was again added (20 wt %) and the suspension stirred five hours longer. Celite was added, the reaction mixture was filtered through Celite and the filtrate was concentrated to afford 1.61 g (71% from monoacid 16) of the alcohol as a colorless liquid. ^1H NMR (CDCl_3) δ 7.40-7.16 (m, 10H), 5.16-5.03 (m, 2H), 4.36-4.00 (m, 8H), 1.62 (d, 3H), 1.46 (d, 3H), 1.30-1.22 (m, 6H); ^{31}P NMR (CDCl_3) δ 22.3, 20.0.

Example 14

Triflate 20: To a solution of ethyl lactate phosphonate with free alcohol 19 (800 mg, 2.79 mmol) in anhydrous dichloromethane (45 mL) chilled to -40°C under a nitrogen atmosphere was added triflic anhydride (0.516 mL, 3.07 mmol) and 2-6 lutidine (0.390 mL, 3.34 mmol). The solution was stirred for 3 hr, then warmed to -20°C and stirred one hour longer. 0.1 equivalents of triflic anhydride and 2-6 lutidine were then added and stirring was resumed for 90 minutes more. The reaction mixture was diluted with ice-cold dichloromethane, washed with ice-cold water, washed with ice-cold brine and the organic layer was dried (MgSO_4) and filtered. The filtrate was concentrated and chromatographed on silica gel using 30% EtOAc in hexane as eluent to afford 602 mg (51%) of the triflate diastereomers as a slightly pink, transparent liquid. ^1H NMR (CDCl_3) δ 7.45-7.31 (m, 4H), 7.31-7.19 (m, 6H), 5.15-4.75 (m, 6H), 4.32-4.10 (4H), 1.62 (d, 3H), 1.50 (d, 3H), 1.30-1.22 (m, 6H); ^{31}P NMR (CDCl_3) δ 10.3, 8.3.

Example 15

The tetrahydropyridine-prodrug 21: A solution of the pyridine 9 (11.1 mg, 0.020 mmol) and the triflate 20 (11.4 mg, 0.027 mmol) in acetone- d_6 (0.67 mL, Aldrich) was stored at room temperature for 7 h and the solution was concentrated under reduced pressure: ^{31}P NMR (acetone- d_6) δ 11.7, 10.9; MS (ESI) 838 (M+H). The concentrated crude pyridinium salt was dissolved in ethanol (1 mL) and added 2~3 drops of a solution of acetic acid (0.6 mL, Aldrich) in ethanol (3 mL). The solution was stirred at 0°C as NaBH_4 (7~8 mg, Aldrich) was

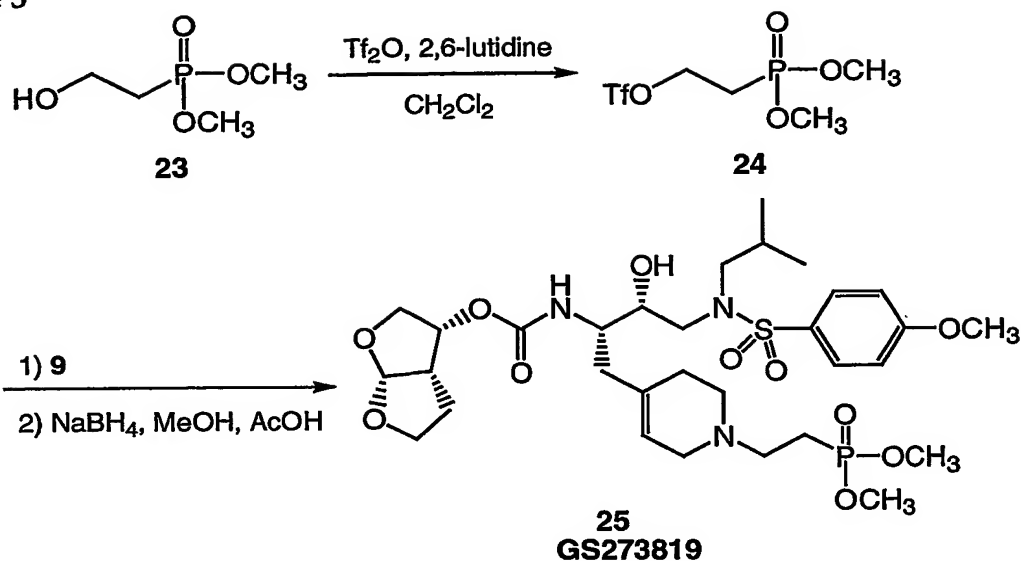
added. More acetic acid solution was added to adjust pH 3~4 of the reaction mixture. Additions of NaBH₄ and the acetic acid solution were repeated until the reaction was completed. The mixture was carefully concentrated under reduced pressure and the residue was purified by chromatography on C18 reverse phase column material followed by

5 preparative TLC using C18 reverse phase plate to obtain the prodrug **21** (13.6 mg, 70%) as a 2:3 mixture of two diastereomers: ¹H NMR (CD₃CN) δ 7.78 (d, 2H, *J* = 9.0 Hz), 7.48-7.42 (m, 2H), 7.35-7.27 (m, 3H), 7.10 (d, 2H, *J* = 9.0 Hz), 5.86 (m, 1H), 5.60 (m, 1H), 5.48 (br, 1H), 5.14-5.03 (m, 2H), 4.29-4.13 (m, 2H), 3.89 (s, 3H), 3.97-3.32 (m, 12H), 3.29 (br, 0.4H), 3.24 (br, 0.6H), 3.02-2.82 (m, 4H), 2.64-2.26 (m, 3H), 2.26-2.08 (m, 1H), 1.94-1.76 (m, 3H),
10 1.57 (d, 1.8H, *J* = 6.9 Hz), 1.46 (d, 1.2H, *J* = 6.9 Hz), 1.28 (d, 1.2H, *J* = 6.9 Hz), 1.21 (d, 1.8H, *J* = 7.2 Hz), 0.92-0.88 (m, 6H); ³¹P NMR (CD₃CN) δ 14.4 (0.4P), 13.7 (0.6P); MS (ESI) 838 (M+H).

Example 16

15 Metabolite 22: To a solution of the prodrug **21** (10.3 mg, 0.011 mmol) in DMSO (0.1 mL) and acetonitrile (0.2 mL) was added 0.1 M PBS buffer (3 mL) mixed thoroughly to result a suspension. To the suspension was added porcine liver esterase suspension (0.05 mL, EC3.1.1.1, Sigma). After the suspension was stored in 37°C for 1.5 h, the mixture was
20 centrifuged and the supernatant was taken. The product was purified by HPLC and the collected fraction was lyophilized to result the product **22** as trifluoroacetic acid salt (7.9 mg, 86%): ¹H NMR (D₂O) δ 7.70 (d, 1H), 7.05 (d, 2H), 5.66 (d, 1H), 5.40 (br, 1H), 5.02 (br, 1H), 4.70 (br, 1H), 3.99-3.89 (m, 2H), 3.81 (s, 3H), 3.83-3.50 (m, 8H), 3.34-2.80 (m, 7H), 2.50-2.18 (m, 3H), 2.03 (m, 1H), 1.92-1.70 (m, 3H), 1.39 (d, 3H), 0.94 (d, 3H), 0.93 (d, 3H);
25 ³¹P NMR (D₂O) δ 9.0, 8.8; MS (ESI) 734 (M+H).

Scheme 5

Example 17

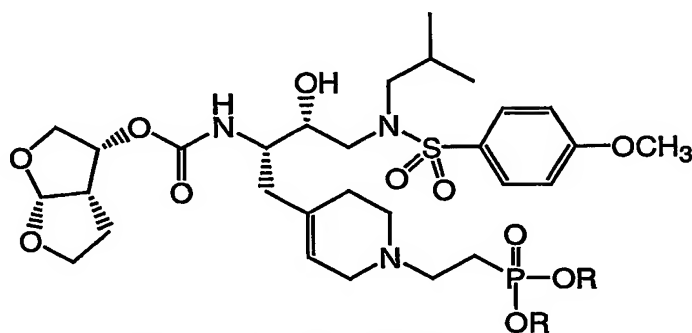
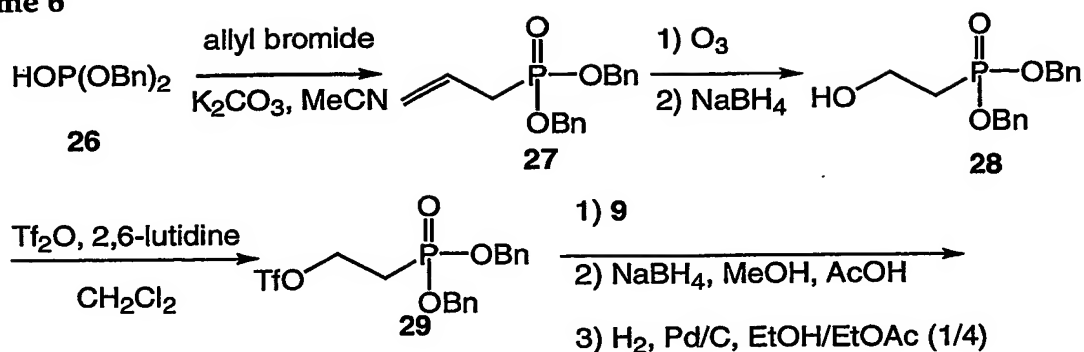
5 Triflate 24: Triflate 24 was prepared analogously to triflate 20, except that dimethylhydroxyethylphosphonate 23 (Aldrich) was substituted for ethyl lactate phosphonate with free alcohol 19.

10 Example 18

Tetrahydropyridine 25: Tetrahydropyridine 25 was prepared analogously to tetrahydropyridine 30, except that triflate 24 was substituted for triflate 29.

^1H NMR (CDCl_3) δ 7.71 (d, 2H), 7.01 (d, 2H), 5.71 (d, 2H), 5.43 (bs, 1H), 5.07-4.87 (m, 1H), 4.16-3.46 (m, 13H), 3.34-3.18 (m, 3H), 3.16-2.80 (m, 5H), 2.52-1.80 (m, 12H), 1.28-1.04 (m, 3H+H₂O peak), 0.98-0.68 (m, 6H).

Scheme 6



30: R = Bn (GS173848)
 31: R = H (GS173850)

5 Example 19

Dibenzyld phosphonate with double bond 27: To a stirring solution of allyl bromide (4.15 g, 34 mmol, Aldrich) and dibenzylphosphite (6 g, 23 mmol, Aldrich) in acetonitrile (25 mL) was added potassium carbonate (6.3 g, 46 mmol, powder 325 mesh Aldrich) to create a suspension, which was heated to 65°C and stirred for 72 hours. The suspension was cooled to room temperature, diluted with ethyl acetate, filtered, and the filtrate was washed with water, then brine, dried (MgSO₄), concentrated and used directly in the next step.

Example 20

Dibenzyldhydroxyethylphosphonate 28: Dibenzyld phosphonate with double bond 27 was dissolved in methanol (50mL), chilled to -78°C, stirred, and subjected to ozone by bubbling ozone into the solution for three hours until the solution turned pale blue. The ozone flow was stopped and oxygen bubbling was done for 15 minutes until the solution became colorless. Sodium borohydride (5 g, excess) was added slowly portionwise. After the evolution of gas subsided the solution was allowed to warm to room temperature, concentrated, diluted with ethyl acetate, made acidic with acetic acid and water and

partitioned. The ethyl acetate layer was washed with water, then brine and dried (MgSO_4), filtered, concentrated and chromatographed on silica gel eluting with a gradient of eluent from 50% ethyl acetate in hexane to 100% ethyl acetate, affording 2.76 g of the desired product. ^1H NMR (CDCl_3) δ 7.36 (m, 10H), 5.16–4.95 (m, 4H), 3.94–3.80 (dt, 2H), 2.13–2.01 (dt, 2H); ^{31}P NMR (CDCl_3) δ 31.6.

Example 21

Dibenzyl phosphonate 30: A solution of the alcohol **28** (53.3 mg, 0.174 mmol) and 2,6-lutidine (0.025 mL, 0.215 mmol, Aldrich) in CH_2Cl_2 (1 mL) was stirred at -45°C as trifluoromethanesulfonic anhydride (0.029 mL, 0.172 mmol, Aldrich) was added. The solution was stirred for 1 h at -45°C and evaporated under reduced pressure to obtain the crude triflate **29**.

A solution of the crude triflate **29**, 2,6-lutidine (0.025 mL, 0.215 mmol, Aldrich), and the pyridine **9** in acetone- d_6 (1.5 mL, Aldrich) was stored at room temperature for 2 h. The solution was concentrated under reduced pressure to obtain crude pyridinium product. ^{31}P NMR (acetone- d_6) δ 25.8; MS (ESI) 852 (M^+).

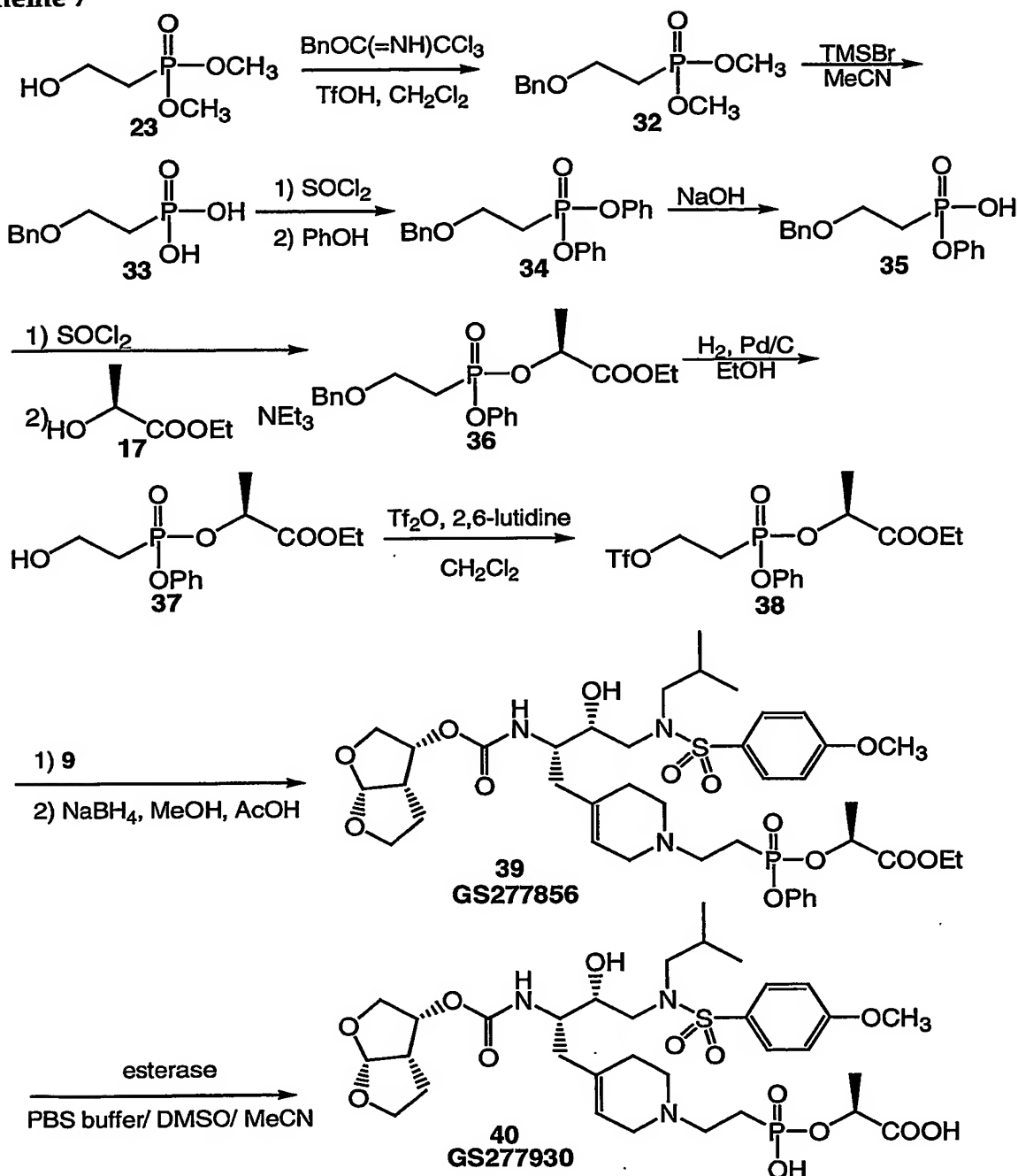
To a solution of the crude pyridinium salt in ethanol (2 mL) was added 7–8 drops of a solution of acetic acid (0.4 mL, Aldrich) in ethanol (2 mL). The solution was stirred at 0°C as NaBH_4 (7–8 mg) was added. The solution was maintained to be pH 3–4 by adding the acetic acid solution. More NaBH_4 and the acetic acid were added until the reduction was completed. After 4 h, the mixture was concentrated and the remaining residue was dissolved in saturated NaHCO_3 (10 mL). The product was extracted with EtOAc (10 mL x 3), dried (MgSO_4), and concentrated under reduced pressure. The residue was purified by repeated chromatography on silica gel followed by HPLC purification. Lyophilization of the collected fraction resulted the product **30** (13.5 mg, 26%) as trifluoroacetic acid salt: ^1H NMR (CDCl_3) δ 7.72 (d, 2H, $J = 8.7$ Hz), 7.36 (br, 10H), 7.00 (d, 2H, $J = 8.7$ Hz), 5.69 (d, 1H, $J = 5.1$ Hz), 5.41 (br, 1H), 5.13–4.93 (m, 6H), 4.05–2.5 (m, 19H), 3.88 (s, 3H), 2.5–1.9 (m, 5H), 1.90–1.74 (m, 2H), 0.88 (d, 6H, $J = 6.1$ Hz); ^{31}P NMR (CDCl_3) δ 25.8; MS (ESI) 856 ($\text{M}+\text{H}$).

Example 22

Phosphonic acid 31: A mixture of the dibenzyl phosphonate **30** (9.0 mg, 0.009 mmol) and 10% Pd/C (5.2 mg, Aldrich) in EtOAc (2 mL) and ethanol (0.5 mL) was stirred under H_2 atmosphere for 3 h at room temperature. After the mixture was filtered through celite, a drop

of trifluoroacetic acid (Aldrich) was added to the filtrate and the filtrate was concentrated to dryness to afford the product **31** (6.3 mg, 86%): ^1H NMR (CD_3OD) δ 7.76 (d, 2H, $J = 9.0$ Hz), 7.11 (d, 2H, $J = 9.0$ Hz), 5.69 (d, 1H, $J = 5.1$ Hz), 5.54 (br, 1H), 5.09 (br, 1H), 4.05-3.84 (m, 4H), 3.89 (s, 3H), 3.84-3.38 (m, 9H), 3.07 (dd, 2H, $J = 13.5$ and 8.4 Hz), 2.9-2.31 (m, 5H), 2.31-1.83 (m, 6H), 0.92 (d, 3H, $J = 6.3$ Hz), 0.85 (d, 3H, $J = 6.9$ Hz); ^{31}P NMR (CD_3OD) δ 21.6; MS (ESI) 676 (M+H).

Scheme 7

5 Example 23

Benzylether 32: A solution of dimethyl hydroxyethylphosphonate (5.0 g, 32.5 mmol, Across) and benzyl 2,2,2-trichloroacetimidate (97.24 mL, 39.0 mmol, Aldrich) in CH_2Cl_2 (100 mL) at 0°C under a nitrogen atmosphere was treated with trifluoromethanesulfonic acid (0.40 mL). Stirring was performed for three hours at 0°C and the reaction was then allowed to warm to

room temperature while stirring continued. The reaction continued for 15 hours, and the reaction mixture was then diluted with dichloromethane, washed with saturated sodium bicarbonate, washed with brine, dried (MgSO_4), concentrated under reduced pressure and chromatographed on silica gel eluting with a gradient of eluent from 60% EtOAc in hexane to 100% EtOAc to afford 4.5 g, (57%) of the benzyl ether as a colorless liquid. ^{31}P NMR (CDCl_3) δ 31.5.

Example 24

10 Diacid 33: A solution of benzylether 32 (4.5 g, 18.4 mmol) was dissolved in anhydrous acetonitrile (100mL), chilled to 0°C under a nitrogen atmosphere and treated with TMS bromide (9.73 mL, 74mmol). The reaction mixture was warmed to room temperature and after 15 hours of stirring was concentrated repeatedly with MeOH/water to afford the diacid, which was used directly in the next step. ^{31}P NMR (CDCl_3) δ 31.9.

15 Example 25

Diphenylphosphonate 34 : Diacid 33 (6.0 g, 27 mmol) was dissolved in toluene and concentrated under reduced pressure three times, dissolved in anhydrous acetonitrile, stirred under a nitrogen atmosphere, and treated with thionyl chloride (20 mL, 270 mmol) by slow addition. The solution was heated to 70°C for two hours, then cooled to room temperature, 20 concentrated and dissolved in anhydrous dichloromethane, chilled to -78°C and treated with phenol (15 g, 162 mmol) and triethylamine (37 mL, 270 mmol). The reaction mixture was warmed to room temperature and stirred for 15 hours, and was then diluted with ice cold dichloromethane, washed with ice cold 1 N. NaOH, washed with ice cold water, dried (MgSO_4), and concentrated under reduced pressure. The resulting residue was used directly 25 in the next step. ^1H NMR (CDCl_3) δ 7.40-7.16 (d, 15H), 4.55 (s, 2H), 3.98-3.84 (m, 2H), 2.55-2.41 (m, 2H); ^{31}P NMR (CDCl_3) δ 22.1.

Example 26

30 Mono acid 35: Monoacid 35 was prepared using conditions analogous to those used to prepare monoacid 16, except that diphenylphosphonate 34 was substituted for benzylether 15. ^1H NMR (CDCl_3) δ 7.38-7.16 (d, 10H), 4.55 (s, 2H), 3.82-3.60 (m, 3H), 2.33-2.21 (m, 2H); ^{31}P NMR (CDCl_3) δ 29.0.

Example 27

Ethyl lactate phosphonate 36: Ethyl lactate phosphonate 36 was prepared analogously to ethyl lactate phosphonate 18 except monoacid 35 was substituted for monoacid 16. ³¹P NMR (CDCl₃) δ 27.0, 25.6.

Example 28

Ethyl lactate phosphonate with free alcohol 37: Ethyl lactate phosphonate with free alcohol 37 was prepared analogously to ethyl lactate phosphonate with free alcohol 19 except that ethyl lactate phosphonate 36 was substituted for ethyl lactate phosphonate 18. ³¹P NMR (CDCl₃) δ 28.9, 26.8.

Example 29

Triflate 38: A solution of the alcohol 37 (663 mg, 2.19 mmol) and 2,6-lutidine (0.385 mL, 3.31 mmol, Aldrich) in CH₂Cl₂ (5 mL) was stirred at -45°C as trifluoromethanesulfonic anhydride (0.48 mL, 2.85 mmol, Aldrich) was added. The solution was stirred for 1.5 h at -45°C, diluted with ice-cold water (50 mL), and extracted with EtOAc (30 mL x 2). The combined extracts were washed with ice cold water (50 mL), dried (MgSO₄), and concentrated under reduced pressure to obtain a crude mixture of two diastereomers (910 mg, 96%, 1:3 ratio): ¹H NMR (acetone-d₆) δ 7.48-7.37 (m, 2H), 7.37-7.18 (m, 3H), 5.2-4.95 (m, 3H), 4.3-4.02 (m, 2H), 3.38-3.0 (m, 1H), 3.0-2.7 (m, 2H), 2.1-1.9 (m, 1H), 1.52 (d, 1H), 1.4 (d, 2H), 1.4-1.1 (m, 3H); ³¹P NMR (acetone-d₆) δ 21.8 (0.75P), 20.5 (0.25P).

Example 30

The prodrug 39: A solution of the crude triflate 38 (499 mg, 1.15 mmol) and the pyridine 9 (494 mg, 0.877 mmol) in acetone (5 mL) was stirred at room temperature for 16.5 h. The solution was concentrated under reduced pressure to obtain the crude pyridinium salt. To a solution of the crude pyridinium salt in ethanol (10 mL) was added 5 drops of a solution of acetic acid (1 mL) in ethanol (5 mL). The solution was stirred at 0°C as NaBH₄ (~10 mg, Aldrich) was added. The solution was maintained to be pH 3-4 by adding the acetic acid solution. More NaBH₄ and the acetic acid were added until the reduction was completed. After 5.5 h, the mixture was concentrated under reduced pressure and the remaining residue was dissolved in ice-cold saturated NaHCO₃ (50 mL). The product was extracted with ice-

cold EtOAc (30 mL x 2) and the combined extracts were washed with 50% saturated NaHCO₃ (50 mL), dried (MgSO₄), and concentrated under reduced pressure. The residue was purified by a chromatography on silica gel followed by a chromatography on C18 reverse phase column material. Lyophilization of the collected fraction resulted the product

5 **39** mixture (376 mg, 50%, ~2.5:1 ratio) as trifluoroacetic acid salt: ¹H NMR (CD₃CN+TFA) δ 7.78 (d, 2H, *J* = 8.7 Hz), 7.52-7.42 (m, 2H); 7.37-7.22 (m 3H), 7.10 (d, 2H, *J* = 8.7 Hz), 5.78 (d, 1H, *J* = 9.0 Hz), 5.64 (m, 1H), 5.50 (br, 1H), 5.08 (m, 2H), 4.31-4.12 (m, 2H), 4.04-3.42 (m, 11H), 3.90 (s, 3H), 3.29 (m, 2H), 3.23 -3.16 (m, 1H), 3.08-2.78 (m, 6H), 2.76-2.27 (m, 5H), 2.23-2.11 (m, 1H), 2.08-1.77 (m, 3H), 1.58 (d, 0.9H, *J* = 7.2 Hz), 1.45 (d, 2.1H, *J* =

10 6.6 Hz), 1.32-1.20 (m, 3H), 0.95 - 0.84 (m, 6H); ³¹P NMR (CD₃CN+TFA) δ 24.1 and 23.8, 22.2 and 22.1; MS (ESI) 852 (M+H).

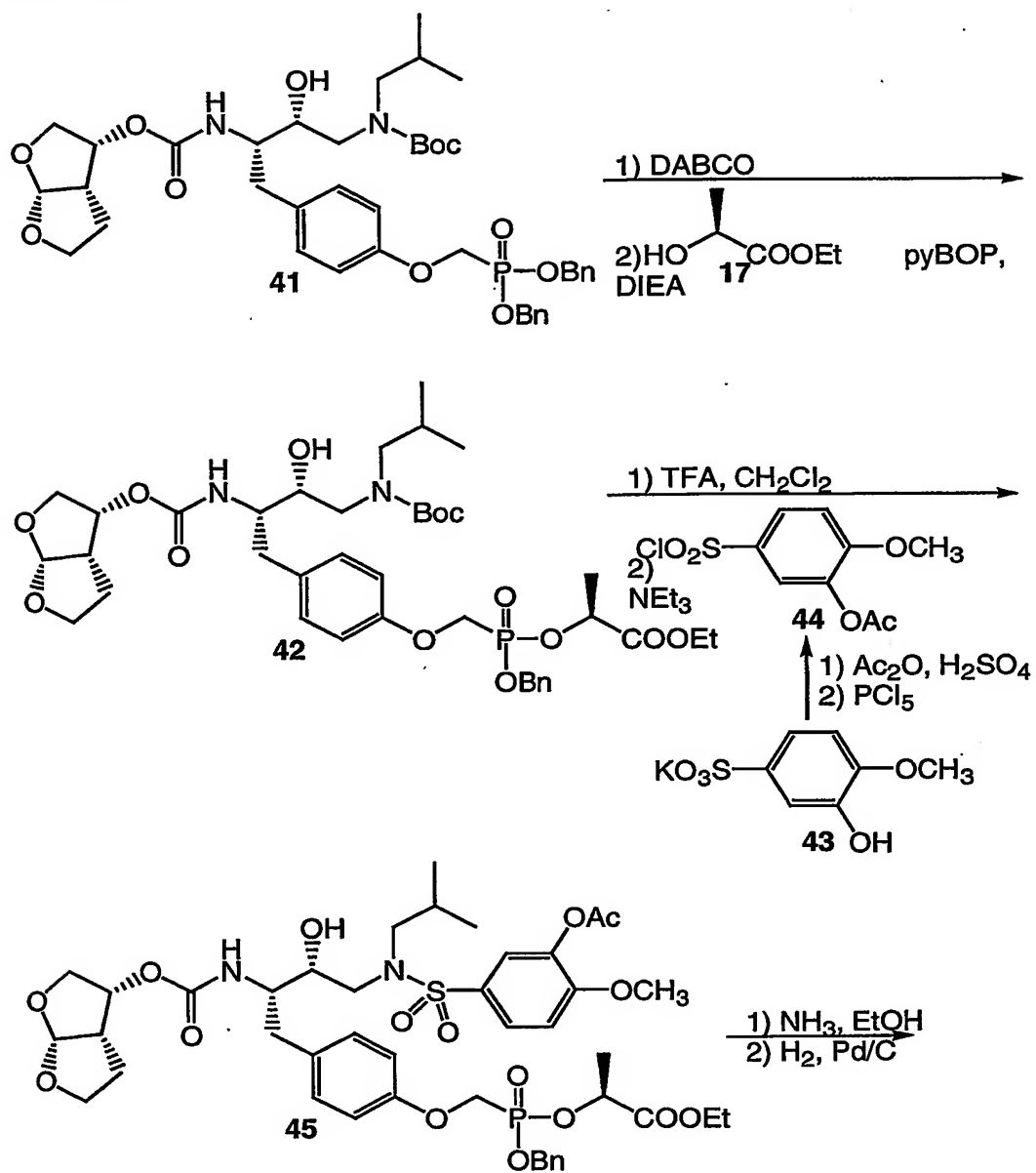
Example 31

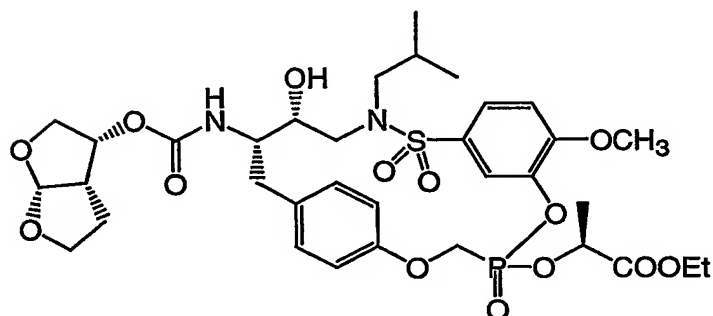
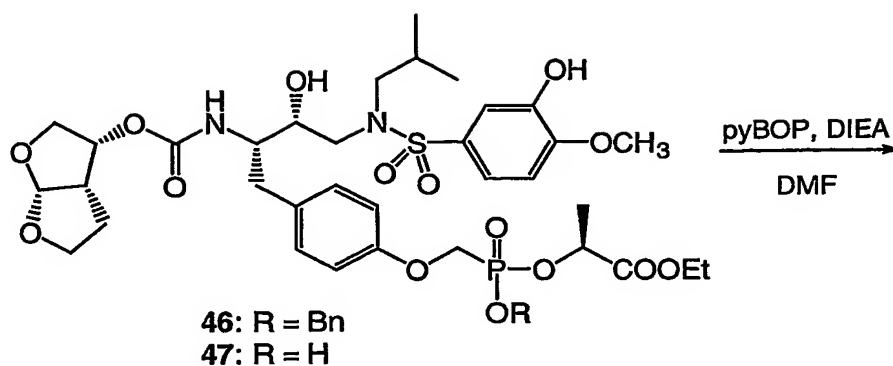
Metabolite 40: To a solution of the prodrug **39** (35.4 mg, 0.037 mmol) in DMSO (0.35 mL)

15 and acetonitrile (0.70 mL) was added 0.1 M PBS buffer (10.5 mL) mixed thoroughly to result a suspension. To the suspension was added porcine liver esterase suspension (0.175 mL, EC3.1.1.1, Sigma). After the suspension was stored in 37°C for 6.5 h, the mixture was filtered through 0.45 um membrane filter and the filtrate was purified by HPLC. The collected fraction was lyophilized to result the product **40** as trifluoroacetic acid salt (28.8

20 mg, 90%): ¹H NMR (D₂O) δ 7.96 (d, 2H, *J* = 8.7 Hz), 7.32 (d, 2H, *J* = 8.7 Hz), 5.89 (d, 1H, *J* = 5.1 Hz), 5.66 (br, 1H), 5.27 (m, 1H), 4.97 (m, 1H), 4.23-4.12 (m, 2H), 4.08 (s, 3H), 4.06-3.10 (m, 14H), 3.03 (dd, 1H, *J* = 14.1 and 6.6 Hz), 2.78-1.97 (m, 9H), 1.66 (d, 3H, *J* = 6.9 Hz), 1.03 (d, 3H, *J* = 7.5 Hz), 1.01 (d, 3H, *J* = 6.9 Hz); ³¹P NMR (CD₃CN+TFA) δ 20.0, 19.8; MS (ESI) 748 (M+H).

Scheme 8





48A: a minor diastereomer (**GS277932**)

48B: a major diastereomer (**GS277933**)

Example 32

Compound 42: The dibenzyl phosphonate **41** (947 mg, 1.21 mmol) was treated with DABCO (140.9 mg, 1.26mmol, Aldrich) in 4.5 mL toluene to obtain the monoacid (890 mg, 106%). The crude monoacid (890 mg) was dried by evaporation with toluene twice and dissolved in DMF (5.3 mL) with ethyl (*S*)-lactate (0.3 mL, 2.65 mmol, Aldrich) and pyBOP (945 mg, 1.82 mmol, Aldrich) at room temperature. After diisopropylethylamine (0.85 mL, 4.88 mmol, Aldrich) was added, the solution was stirred at room temperature for 4 h and concentrated under reduced pressure to a half volume. The resulting solution was diluted with 5% aqueous HCl (30 mL) and the product was extracted with EtOAc (30 mL x 3). After the combined extracts were dried (MgSO₄) and concentrated, the residue was chromatographed on silica gel to afford the compound **42** (686 mg, 72%) as a mixture of two diastereomers (2:3 ratio): ¹H NMR (CDCl₃) δ 7.46-7.32 (m, 5H), 7.13 (d, 2H, *J* = 8.1 Hz), 6.85 (t, 2H, *J* = 8.1 Hz), 5.65 (m, 1H), 5.35-4.98 (m, 4H), 4.39 (d, 0.8H, *J* = 10.2 Hz), 4.30-4.14 (m, 3.2H), 3.98 (dd, 1H, *J* = 9.3 and 6.0 Hz), 3.92-3.78 (m, 3H), 3.78-3.55 (m, 3H), 3.16-2.68 (m, 6H), 1.85 (m, 1H), 1.74-1.55 (m, 2H), 1.56 (d, 1.8H, *J* = 7.2 Hz), 1.49 (d, 1.2H), 1.48 (s, 9H), 1.30-1.23 (m, 3H), 0.88 (d, 3H, *J* = 6.3 Hz), 0.87 (d, 3H, *J* = 6.3 Hz); ³¹P NMR (CDCl₃) δ 20.8 (0.4P), 19.5 (0.6P); MS (ESI) 793 (M+H).

Example 33

Compound 45: A solution of compound **42** (101 mg, 0.127 mmol) and trifluoroacetic acid (0.27 mL, 3.5 mmol, Aldrich) in CH₂Cl₂ (0.6 mL) was stirred at 0°C for 3.5 h and

5 concentrated under reduced pressure. The resulting residue was dried in vacuum to result the crude amine as TFA salt.

A solution of the crude amine salt and triethylamine (0.072 mL, 0.52 mmol, Aldrich) in CH₂Cl₂ (1 mL) was stirred at 0°C as the sulfonyl chloride **42** (37 mg, 0.14 mmol) was added. After the solution was stirred at 0°C for 4 h and 0.5 h at room temperature, the reaction

10 mixture was diluted with saturated NaHCO₃ (20 mL) and extracted with EtOAc (20 mL x 1; 15 mL x 2). The combined organic fractions were washed with saturated NaCl solution, dried (MgSO₄), and concentrated under reduced pressure. Purification by chromatography on silica gel provided the sulfonamide **45** (85 mg, 72%) as a mixture of two diastereomers (~1:2 ratio): ¹H NMR (CDCl₃) δ 7.45-7.31 (m, 7H), 7.19 (d, 1H, *J* = 8.4 Hz), 7.12 (d, 2H, *J* = 7.8 Hz), 6.85 (m, 2H), 5.65 (d, 1H, *J* = 5.4 Hz), 5.34-5.16 (m, 2H), 5.13-4.97 (m, 2H), 4.97-4.86 (m, 1H), 4.38 (d, 0.7H, *J* = 10.8 Hz), 4.29-4.12 (m, 3.3H), 3.96 (dd, 1H, *J* = 9.3 and 6.3 Hz), 3.89 (s, 3H), 3.92-3.76 (m, 3H), 3.76-3.64 (m, 2H), 3.64-3.56 (br, 1H), 3.34-3.13 (m, 1H), 3.11-2.70 (m, 6H), 2.34 (s, 3H), 1.86 (m, 1H, *J* = 7.0 Hz), 1.75-1.58 (m, 2H), 1.56 (d, 2H, *J* = 7.2 Hz), 1.49 (d, 1H, *J* = 7.2 Hz), 1.29-1.22 (m, 3H), 0.94 (d, 3H, *J* = 6.6 Hz), 0.90 (d, 3H, *J* = 6.9 Hz); ³¹P NMR (CDCl₃) δ 20.7 (0.3P), 19.5 (0.7P); MS (ESI) 921 (M+H).

Example 34

Compound 46: Compound **45** (257 mg, 0.279 mmol) was stirred in a saturated solution of ammonia in ethanol (5 mL) at 0°C for 15 min and the solution was concentrated under

25 reduced pressure. Purification of the residue by chromatography on silica gel provided compound **46** (2.6 mg, 84%): ¹H NMR (CDCl₃) δ 7.48-7.34 (m, 4H), 7.22-7.05 (m, 5H), 7.01 (d, 1H, *J* = 8.1 Hz), 6.87-6.80 (m, 2H), 5.68 (d, 1H, *J* = 4.8 Hz), 5.32 (dd, 1.3H, *J* = 8.7 and 1.8 Hz), 5.22 (d, 0.7H, *J* = 9.0 Hz), 5.11-5.00 (m, 3H), 4.47-4.14 (m, 4H), 4.00 (dd, 1H, *J* = 9.9 and 6.6 Hz), 3.93 (s, 3H), 3.95-3.63 (m, 5H), 3.07-2.90 (m, 4H), 2.85-2.75 (m, 1H), 2.75-2.63 (m, 2H), 1.88-1.67 (m, 3H), 1.65-1.55 (m, 2H), 1.57 (d, 2H, *J* = 6.9 Hz), 1.50 (d, 1H, *J* = 7.2 Hz), 1.31-1.20 (m, 3H), 0.95 (d, 3H, *J* = 6.6 Hz), 0.88 (d, 3H, *J* = 6.3 Hz); ³¹P NMR (CDCl₃) δ 20.7 (0.3P), 19.6 (0.7P); MS (ESI) 879 (M+H).

Example 35

Compound 47: A mixture of compound 46 (176 mg, 0.200 mmol) and 10% Pd/C (9.8 mg, Aldrich) in EtOAc (4 mL) and ethanol (1 mL) was stirred under H₂ atmosphere for 3 h at room temperature. After the mixture was filtered through celite, the filtrate was concentrated to dryness to afford compound 47 (158 mg, 100%) as white powder: ¹H NMR (CDCl₃) δ 7.30-7.16 (m, 2H), 7.12 (d, 2H, *J* = 7.5 Hz), 7.01 (d, 1H, *J* = 7.8 Hz), 6.84 (d, 2H, *J* = 7.5 Hz), 5.66 (d, 1H, *J* = 4.5 Hz), 5.13-4.97 (m, 2H), 4.38-4.10 (m, 4H), 3.93 (s, 3H), 4.02-3.66 (m, 6H), 3.13-2.69 (m, 7H), 1.96-1.50 (m, 3H), 1.57 (d, 3H, *J* = 6.6 Hz), 1.26 (t, 3H, *J* = 7.2 Hz), 0.93 (d, 3H, *J* = 6.0 Hz), 0.88 (d, 3H, *J* = 6.0 Hz); ³¹P NMR (CDCl₃) δ 20.1; MS (ESI) 789 (M+H).

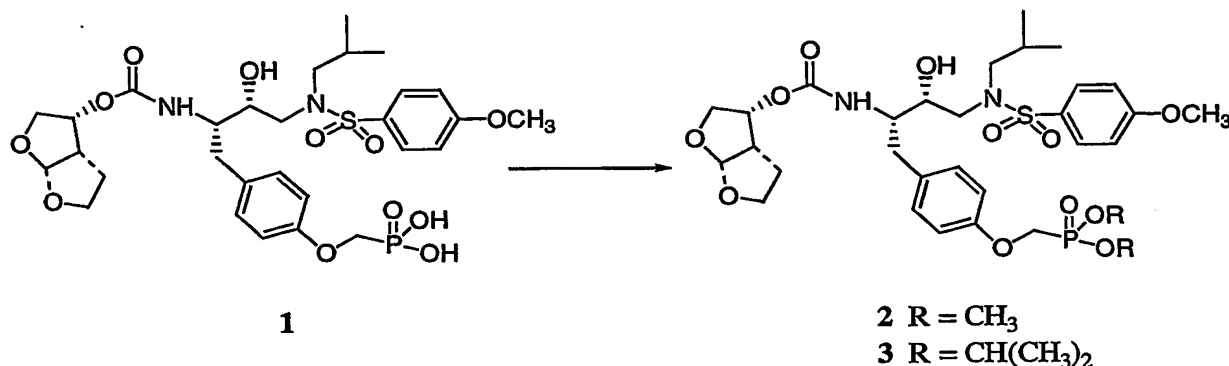
Example 36

Compound 48A and 48B: A solution of pyBOP (191 mg, 0.368 mmol, Aldrich) and diisopropylethylamine (0.1 mL, 0.574 mmol, Aldrich) in DMF (35 mL) was stirred at room temperature as a solution of compound 47 (29 mg, 0.036 mmol) in DMF (5.5 mL) was added over 16 h. After addition, the solution was stirred at room temperature for 3 h and concentrated under reduced pressure. The residue was dissolved in ice-cold water and extracted with EtOAc (20 mL x 1; 10 mL x 2). The combined extracts were dried (MgSO₄) and concentrated under reduced pressure. The residue was purified by chromatography on silica gel followed by preparative TLC gave two isomers of structure 48 (1.0 mg, 3.6% and 3.6 mg, 13%). Isomer 48A: ¹H NMR (CDCl₃) δ 7.39 (m, 1H), 7.12 (br, 1H), 7.01 (d, 2H, *J* = 8.1 Hz), 6.98 (br, 1H), 6.60 (d, 2H, *J* = 8.1 Hz), 5.75 (d, 1H, *J* = 5.1 Hz), 5.37-5.28 (m, 2H), 5.18 (q, 1H, *J* = 8.7 Hz), 4.71 (dd, 1H, *J* = 14.1 and 7.5 Hz), 4.29 (m, 3H), 4.15-4.06 (m, 1H), 3.99 (s, 3H), 4.05-3.6 (m, 5H), 3.35 (m, 1H), 3.09 (br, 1H), 2.90-2.78 (m, 3H), 2.2-2.0 (m, 3H), 1.71 (d, 3H, *J* = 6.6 Hz), 1.34 (t, 3H, *J* = 6.9 Hz), 1.01 (d, 3H, *J* = 6.3 Hz), 0.95 (d, 3H, *J* = 6.3 Hz); ³¹P NMR (CDCl₃) δ 17.8; MS (ESI) 793 (M+Na); isomer 48B: ¹H NMR (CDCl₃) δ 7.46 (d, 1H, *J* = 9.3 Hz), 7.24 (br, 1H), 7.00 (d, 2H, *J* = 8.7 Hz), 6.91 (d, 1H, *J* = 8.7 Hz), 6.53 (d, 2H, *J* = 8.7 Hz), 5.74 (d, 1H, *J* = 5.1 Hz), 5.44 (m, 1H), 5.35 (d, 1H, *J* = 9.0 Hz), 5.18 (q, 1H, *J* = 7.2 Hz), 4.68 (dd, 1H, *J* = 14.4 and 6.3 Hz), 4.23 (m, 3H), 4.10 (m, 1H), 4.04 (s, 3H), 3.77-4.04 (m, 6H), 3.46 (dd, 1H, *J* = 12.9 and 11.4 Hz), 3.08 (br, 1H), 2.85 (m, 2H), 2.76 (dd, 1H, *J* = 12.9 and 4.8 Hz), 1.79-2.11 (m, 3H), 1.75 (d, 3H, *J* = 6.6 Hz), 1.70 (m, 2H),

1.27 (t, 3H, $J = 6.9$ Hz), 1.01 (d, 3H, $J = 6.6$ Hz), 0.93 (d, 3H, $J = 6.6$ Hz); ^{31}P NMR (CDCl_3) δ 15.4; MS (ESI) 793 ($\text{M}+\text{Na}$).

Example 1

5



Example 1A

Dimethylphosphonic ester 2 (R = CH₃): To a flask was charged with phosphonic acid 1 (67 mg, 0.1 mmol), methanol (0.1 mL, 2.5 mmol) and 1, 3-dicyclohexylcarbodiimide (83 mg, 0.4 mmol), then pyridine (1 mL) was added under N₂. The resulted mixture was stirred at 60
 10 -70°C for 2 h, then cooled to room temperature and diluted with ethyl acetate. The mixture was filtered and the filtrate was evaporated. The residue was diluted with ethyl acetate and the combined organic phase was washed with NH₄Cl, brine and water, dried over Na₂SO₄, filtered and concentrated. The residue was purified by chromatography on silica gel
 15 (isopropanol/CH₂Cl₂, 1% to 7%) to give 2 (39 mg, 56 %) as a white solid. ^1H NMR (CDCl_3) δ 7.71(d, $J = 8.7$ Hz, 2H), 7.15 (d, $J = 8.7\text{Hz}$, 2H), 7.00 (d, $J = 8.7$ Hz, 2H), 6.87 (d, $J = 8.7$ Hz, 2H), 5.65 (d, $J = 5.1$ Hz, 1H), 5.10-4.92 (m, 4H), 4.26 (d, $J = 9.9$ Hz, 2H), 3.96 -3.65 (m overlapping s, 15H), 3.14-2.76 (m, 7H), 1.81-1.55 (m, 3H), 0.91 (d, $J = 6.6$ Hz, 3H), 0.88 (d, $J = 6.6$ Hz, 3H); ^{31}P NMR (CDCl_3) δ 21.7; MS (ESI) 723 ($\text{M}+\text{Na}$).

20

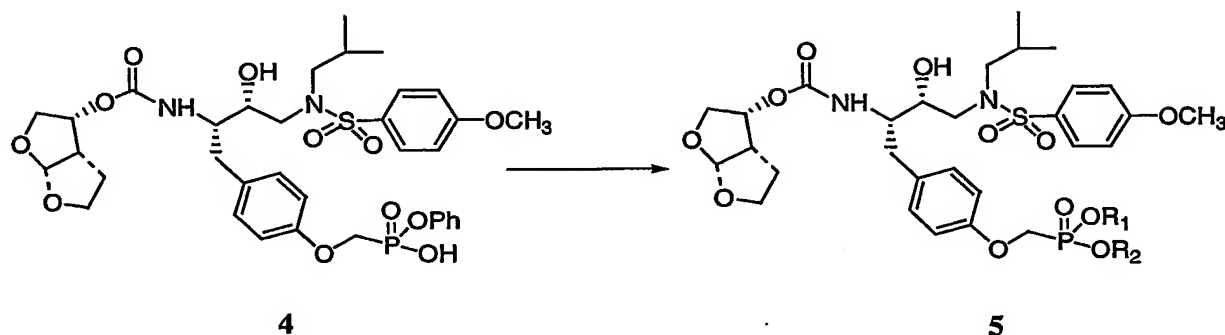
Example 1B

Diisopropylphosphonic ester 3 (R = CH (CH₃)₂) was synthesized in the same manner in 60% yield. ^1H NMR (CDCl_3) δ 7.71(d, $J = 8.7$ Hz, 2H), 7.15 (d, $J = 8.7\text{Hz}$, 2H), 7.15 (d, $J = 8.7$ Hz, 2H), 6.99 (d, $J = 8.7$ Hz, 2H), 6.87 (d, $J = 8.7$ Hz, 2H), 5.66 (d, $J = 5.1$ Hz, 1H), 5.08-4.92
 25 (m, 3H), 4.16 (d, $J = 10.5$ Hz, 2H), 3.98 -3.68 (m overlapping s, 9H), 3.16-2.78 (m, 7H),

1.82-1.56 (m, 3H), 1.37 (t, $J = 6.3$ Hz, 6H), 0.93 (d, $J = 6.6$ Hz, 3H), 0.88 (d, $J = 6.6$ Hz, 3H); ^{31}P NMR (CDCl_3) δ 17.3; MS (ESI) 779 ($\text{M}+\text{Na}$).

Example 2

5



Compound	R ₁	R ₂
5a	OPh	mix-Hba-Et
5b	OPh	(<i>S</i>)-Hba-Et
5c	OPh	(<i>S</i>)-Hba-tBu
5d	OPh	(<i>S</i>)-Hba-EtMor
5e	OPh	(<i>R</i>)-Hba-Et

Example 2A

- 10 Monolactate **5a** ($\text{R}_1 = \text{OPh}$, $\text{R}_2 = \text{Hba-Et}$): To a flask was charged with monophenyl phosphonate **4** (250 mg, 0.33 mmol), 2-hydroxy-*n*-butyric acid ethyl ester (145 mg, 1.1 mmol) and 1, 3-dicyclohexylcarbodiimide (226 mg, 1.1 mmol), then pyridine (2.5 mL) was added under N_2 . The resulted mixture was stirred at 60–70°C for 2 h, then cooled to room temperature and diluted with ethyl acetate. The mixture was filtered and the filtrate was
- 15 evaporated. The residue was diluted with ethyl acetate and the combined organic phase was washed with NH_4Cl , brine and water, dried over Na_2SO_4 , filtered and concentrated. The residue was purified by chromatography on silica gel ($\text{EtOAc}/\text{CH}_2\text{Cl}_2$, 1:1) to give **5a** (150 mg, 52 %) as a white solid. ^1H NMR (CDCl_3) δ 7.70 (d, $J = 8.7$ Hz, 2H), 7.37-7.19 (m, 5H), 7.14 (d, $J = 8.7$ Hz, 2H), 7.00 (d, $J = 8.7$ Hz, 2H), 6.91 (d, $J = 8.7$ Hz, 1H), 6.86 (d, $J = 8.7$
- 20 Hz, 1H), 5.65 (m, 1H), 5.10-4.95 (m, 3H), 4.57-4.39 (m, 2H), 4.26 (m, 2H), 3.96-3.68 (m overlapping s, 9H), 3.15-2.77 (m, 7H), 1.81-1.55 (m, 5H), 1.21 (m, 3H), 1.04-0.86 (m, 6H); ^{31}P NMR (CDCl_3) δ 17.5 and 15.1; MS (ESI) 885 ($\text{M}+\text{Na}$).

Example 2B

Monolactate **5b** (R1 = OPh, R2 = (*S*)-Hba-Et): To a flask was charged with monophenyl phosphonate **4** (600 mg, 0.8 mmol), (*S*)-2-hydroxy-*n*-butyric acid ethyl ester (317 mg, 2.4 mmol) and 1, 3-dicyclohexylcarbodiimide (495 mg, 2.4 mmol), then pyridine (6 mL) was added under N₂. The resulted mixture was stirred at 60–70°C for 2 h, then cooled to room temperature and diluted with ethyl acetate. The mixture was filtered and the filtrate was evaporated. The residue was diluted with ethyl acetate and the combined organic phase was washed with NH₄Cl, brine and water, dried over Na₂SO₄, filtered and concentrated. The residue was purified by chromatography on silica gel (EtOAc/CH₂Cl₂, 1:1) to give **5b** (360 mg, 52 %) as a white solid. ¹H NMR (CDCl₃) δ 7.71 (d, J = 8.7 Hz, 2H), 7.37-7.19 (m, 5H), 7.15 (d, J = 8.7 Hz, 2H), 7.00 (d, J = 8.7 Hz, 2H), 6.92 (d, J = 8.7 Hz, 1H), 6.86 (d, J = 8.7 Hz, 1H), 5.65 (m, 1H), 5.10-4.95 (m, 3H), 4.57-4.39 (m, 2H), 4.26 (m, 2H), 3.96 -3.68 (m overlapping s, 9H), 3.15-2.77 (m, 7H), 1.81-1.55 (m, 5H), 1.23 (m, 3H), 1.04-0.86 (m, 6H); ³¹P NMR (CDCl₃) δ 17.5 and 15.2; MS (ESI) 885 (M+Na).

Example 2C

Monolactate **5c**(R1 = OPh, R2 = (*S*)-Hba-*t*Bu): To a flask was charged with monophenyl phosphonate **4** (120 mg, 0.16 mmol), *tert*-butyl (*S*)-2-hydroxybutyrate (77 mg, 0.48 mmol) and 1, 3-dicyclohexylcarbodiimide (99 mg, 0.48 mmol), then pyridine (1 mL) was added under N₂. The resulted mixture was stirred at 60–70°C for 2 h, then cooled to room temperature and diluted with ethyl acetate. The mixture was filtered and the filtrate was evaporated. The residue was diluted with ethyl acetate and the combined organic phase was washed with NH₄Cl, brine and water, dried over Na₂SO₄, filtered and concentrated. The residue was purified by chromatography on silica gel (EtOAc/CH₂Cl₂, 1:1) to give **5c** (68 mg, 48 %) as a white solid. ¹H NMR (CDCl₃) δ 7.71 (d, J = 8.7 Hz, 2H), 7.37-7.19 (m, 5H), 7.14 (d, J = 8.7 Hz, 2H), 7.00 (d, J = 8.7 Hz, 2H), 6.93 (d, J = 8.7 Hz, 1H), 6.86 (d, J = 8.7 Hz, 1H), 5.64 (m, 1H), 5.10-4.95 (m, 3H), 4.57-4.39 (m, 2H), 4.26 (m, 2H), 3.96 -3.68 (m overlapping s, 9H), 3.15-2.77 (m, 7H), 1.81-1.55 (m, 5H), 1.44 (d, J = 11 Hz, 9H), 1.04-0.86 (m, 9H); ³¹P NMR (CDCl₃) δ 17.5 and 15.2; MS (ESI) 913 (M+Na).

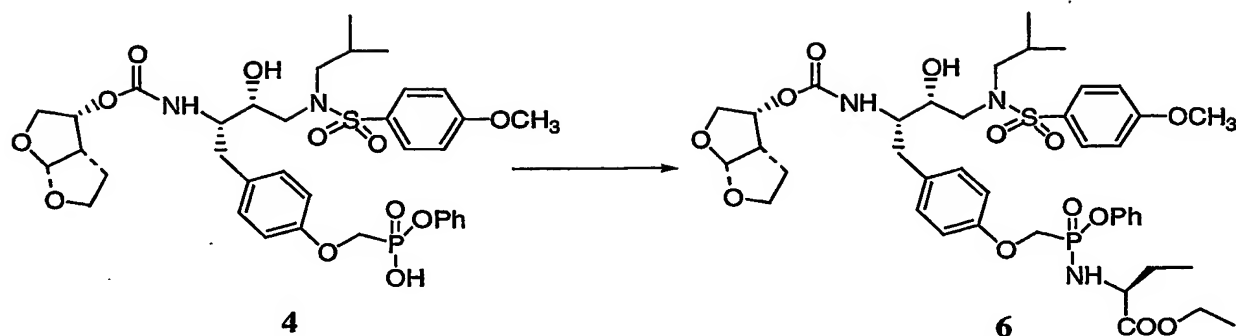
Example 2D

Monolactate **5d** (R1 = OPh, R2 = (*S*)-Lac-EtMor): To a flask was charged with monophenyl phosphonate **4** (188 mg, 0.25 mmol), (*S*)-lactate ethylmorpholine ester (152 mg, 0.75 mmol)

and 1, 3-dicyclohexylcarbodiimide (155 mg, 0.75 mmol), then pyridine (2mL) was added under N₂. The resulted mixture was stirred at 60–70°C for 2 h, then cooled to room temperature and diluted with ethyl acetate. The mixture was filtered and the filtrate was evaporated. The residue was washed with ethyl acetate and the combined organic phase was washed with NH₄Cl, brine and water, dried over Na₂SO₄, filtered and concentrated. The residue was purified by chromatography on silica gel (isopropanol/CH₂Cl₂, 1:9) to give **5d** (98 mg, 42 %) as a white solid. ¹H NMR (CDCl₃) δ 7.72 (d, J = 8.7 Hz, 2H), 7.34-7.20 (m, 5H), 7.15 (d, J = 8.7 Hz, 2H), 7.00 (d, J = 8.7 Hz, 2H), 6.92 (d, J = 8.7 Hz, 1H), 6.87 (d, J = 8.7 Hz, 1H), 5.65 (m, 1H), 5.21-4.99 (m, 3H), 4.57-4.20 (m, 4H), 3.97 -3.63 (m overlapping s, 13H), 3.01-2.44 (m, 13H), 1.85-1.50 (m, 6H), 0.92 (d, J = 6.5 Hz, 3H), 0.88 (d, J = 6.5, 3H); ³¹P NMR (CDCl₃) δ 17.4 and 15.3; MS (ESI) 934(M).

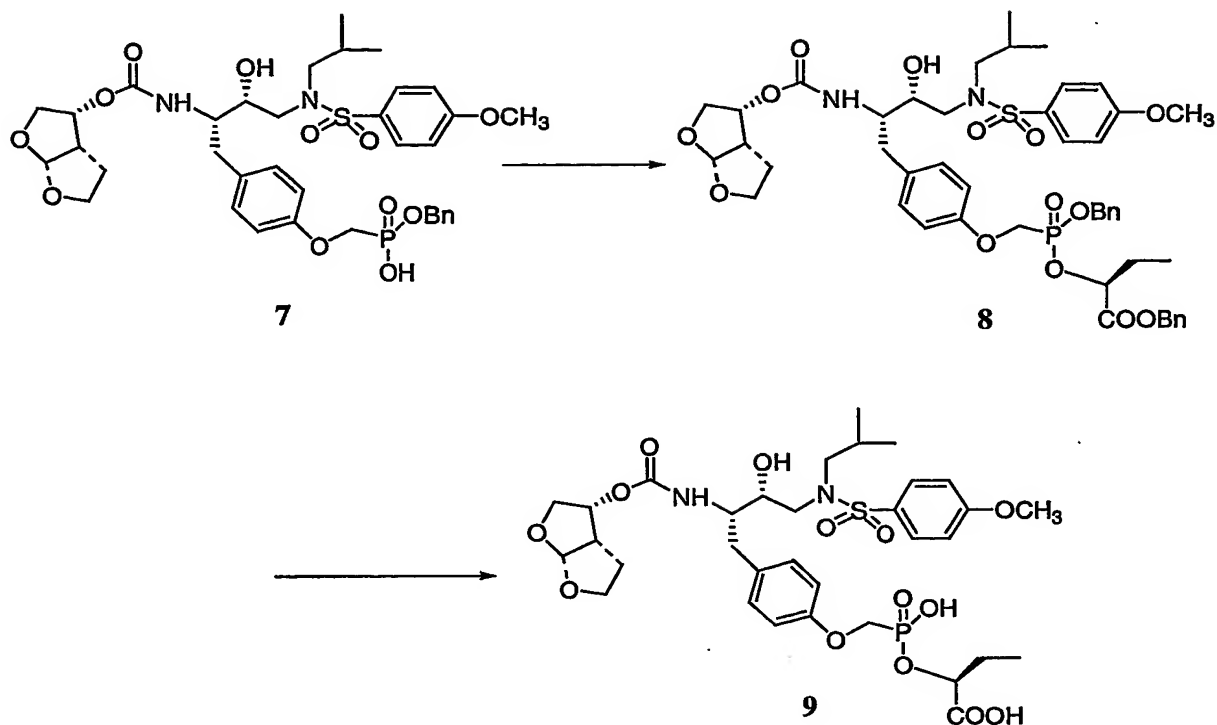
Example 2E

Monolactate **5e** (R1 = OPh, R2 = (*R*)-Hba-Et): To a flask was charged with monophenyl phosphonate **4** (600 mg, 0.8 mmol), (*R*)-2-hydroxy-n-butyric acid ethyl ester (317 mg, 2.4 mmol) and 1, 3-dicyclohexylcarbodiimide (495 mg, 2.4 mmol), then pyridine (6 mL) was added under N₂. The resulted mixture was stirred at 60–70°C for 2 h, then cooled to room temperature and diluted with ethyl acetate. The mixture was filtered and the filtrate was evaporated. The residue was diluted with ethyl acetate and the combined organic phase was washed with NH₄Cl, brine and water, dried over Na₂SO₄, filtered and concentrated. The residue was purified by chromatography on silica gel (EtOAc/CH₂Cl₂, 1:1) to give **5e** (345 mg, 50 %) as a white solid. ¹H NMR (CDCl₃) δ 7.70 (d, J = 8.7 Hz, 2H), 7.37-7.19 (m, 5H), 7.15 (d, J = 8.7 Hz, 2H), 7.00 (d, J = 8.7 Hz, 2H), 6.92 (d, J = 8.7 Hz, 1H), 6.86 (d, J = 8.7 Hz, 1H), 5.65 (m, 1H), 5.10-4.95 (m, 3H), 4.57-4.39 (m, 2H), 4.26 (m, 2H), 3.96 -3.68 (m overlapping s, 9H), 3.15-2.77 (m, 7H), 1.81-1.55 (m, 5H), 1.23 (m, 3H), 1.04-0.86 (m, 6H); ³¹P NMR (CDCl₃) δ 17.5 and 15.1; MS (ESI) 885 (M+Na).



Example 3

Monoamidate **6**: To a flask was charged with monophenyl phosphonate **4** (120 mg, 0.16 mmol), L-alanine butyric acid ethyl ester hydrochloride (160 mg, 0.94 mmol) and 1, 3-dicyclohexylcarbodiimide (132 mg, 0.64 mmol), then pyridine (1 mL) was added under N₂. The resulted mixture was stirred at 60–70°C for 2 h, then cooled to room temperature and diluted with ethyl acetate. The mixture was filtered and the filtrate was evaporated. The residue was diluted with ethyl acetate and the combined organic phase was washed with NH₄Cl, brine and water, dried over Na₂SO₄, filtered and concentrated. The residue was purified by chromatography on silica gel (isopropanol/CH₂Cl₂, 1:9) to give **6** (55 mg, 40 %) as a white solid. ¹H NMR (CDCl₃) δ 7.72 (d, J = 8.7 Hz, 2H), 7.37-7.23 (m, 5H), 7.16 (d, J = 8.7 Hz, 2H), 7.00 (d, J = 8.7 Hz, 2H), 6.90-6.83 (m, 2H), 5.65 (d, J = 5.1 Hz, 1H), 5.10-4.92 (m, 3H), 4.28 (m, 2H), 3.96 -3.68 (m overlapping s, 9H), 3.15-2.77 (m, 7H), 1.81-1.55 (m, 5H), 1.23 (m, 3H), 1.04-0.86 (m, 6H); ³¹P NMR (CDCl₃) δ 20.7 and 19.6; MS (ESI) 884(M+Na).

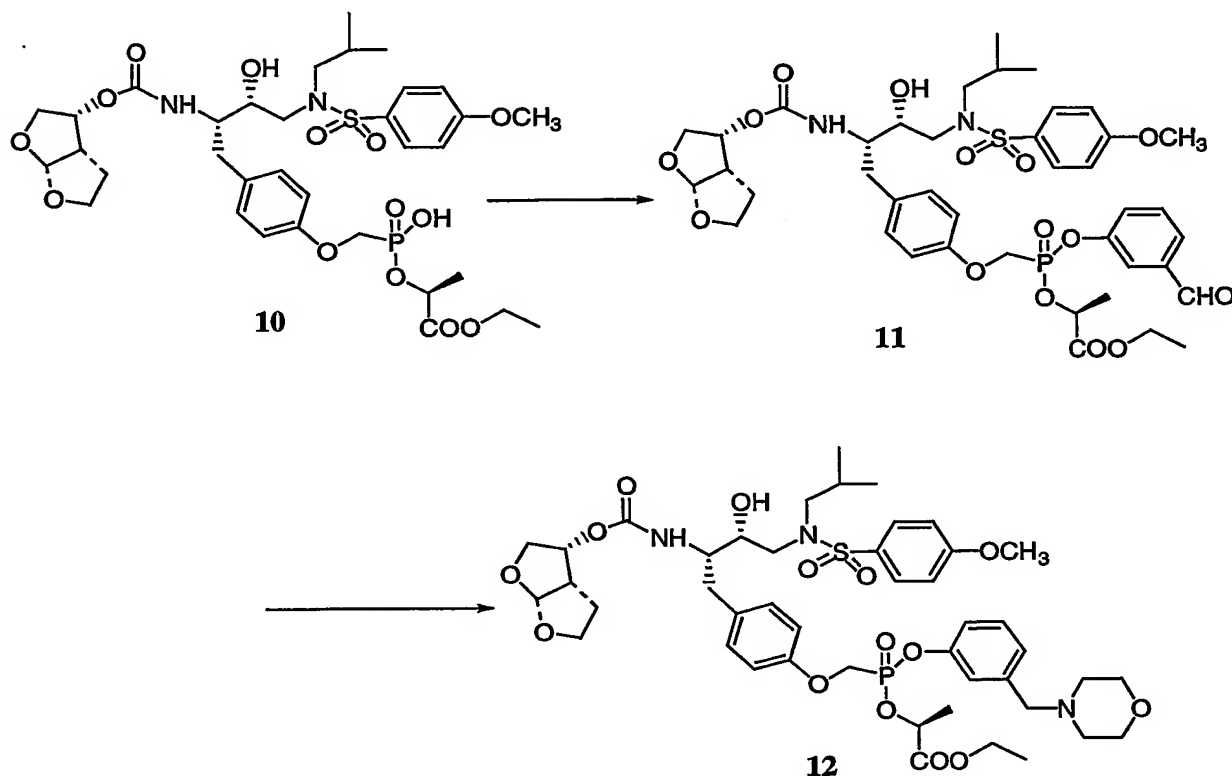
**Example 4A**

Compound 8: To a stirred solution of monobenzyl phosphonate 7 (195 mg, 0.26mmol) in 1 mL of DMF at room temperature under N₂ was added benzyl-(s)-lactate (76 mg, 0.39 mmol) and PyBOP (203 mg, 0.39mmol), followed by DIEA (181μL, 1 mmol). After 3 h, the solvent was removed under reduced pressure, and the resulting crude mixture was purified by chromatography on silica gel (ethyl acetate/hexane 1:1) to give 8 (120 mg, 50%) as a white solid. ¹H NMR (CDCl₃) δ 7.71 (d, J = 8.7 Hz, 2H), 7.38-7.34 (m, 5H), 7.12 (d, J = 8.7 Hz, 2H), 6.99 (d, J = 8.7 Hz, 2H), 6.81(d, J = 8.7 Hz, 2H), 5.64 (d, J = 5.4 Hz, 1H), 5.24-4.92 (m, 7H), 4.28 (m, 2H), 3.96 -3.67 (m overlapping s, 9H), 3.16-2.76 (m, 7H), 1.95-1.62 (m, 5H), 0.99-0.87 (m, 9H); ³¹P NMR (CDCl₃) δ 21.0 and 19.7; MS (ESI) 962 (M+Na).

Example 4B

Compound 9: A solution of compound 8 (100 mg) was dissolved in EtOH/ EtOAc (9 mL/ 3mL), treated with 10 % Pd/C (10 mg) and was stirred under H₂ atmosphere (balloon) for 1.5 h. The catalyst was removed by filtration through celite. The filtered was evaporated under reduced pressure, the residue was triturated with ether and the solid was collected by filtration to afford the compound 9 (76mg, 94%) as a white solid. ¹H NMR (CD₃OD) δ 7.76 (d, J = 8.7 Hz, 2H), 7.18 (d, J = 8.7 Hz, 2H), 7.08 (d, J = 8.7 Hz, 2H), 6.90 (d, J = 8.7 Hz, 2H), 5.59 (d, J = 5.4 Hz, 1H), 5.03-4.95 (m, 2H), 4.28 (m, 2H), 3.90 -3.65 (m overlapping s, 9H).

9H), 3.41 (m, 2H), 3.18-2.78 (m, 5H), 2.44 (m, 1H), 1.96 (m, 3H), 1.61 (m, 2H), 1.18 (m, 3H), 0.93 (d, $J = 6.3$ Hz, 3H), 0.87 (d, $J = 6.3$ Hz, 3H); ^{31}P NMR (CD_3OD) δ 18.3; MS (ESI) 782 ($\text{M}+\text{Na}$).



5

Example 5A

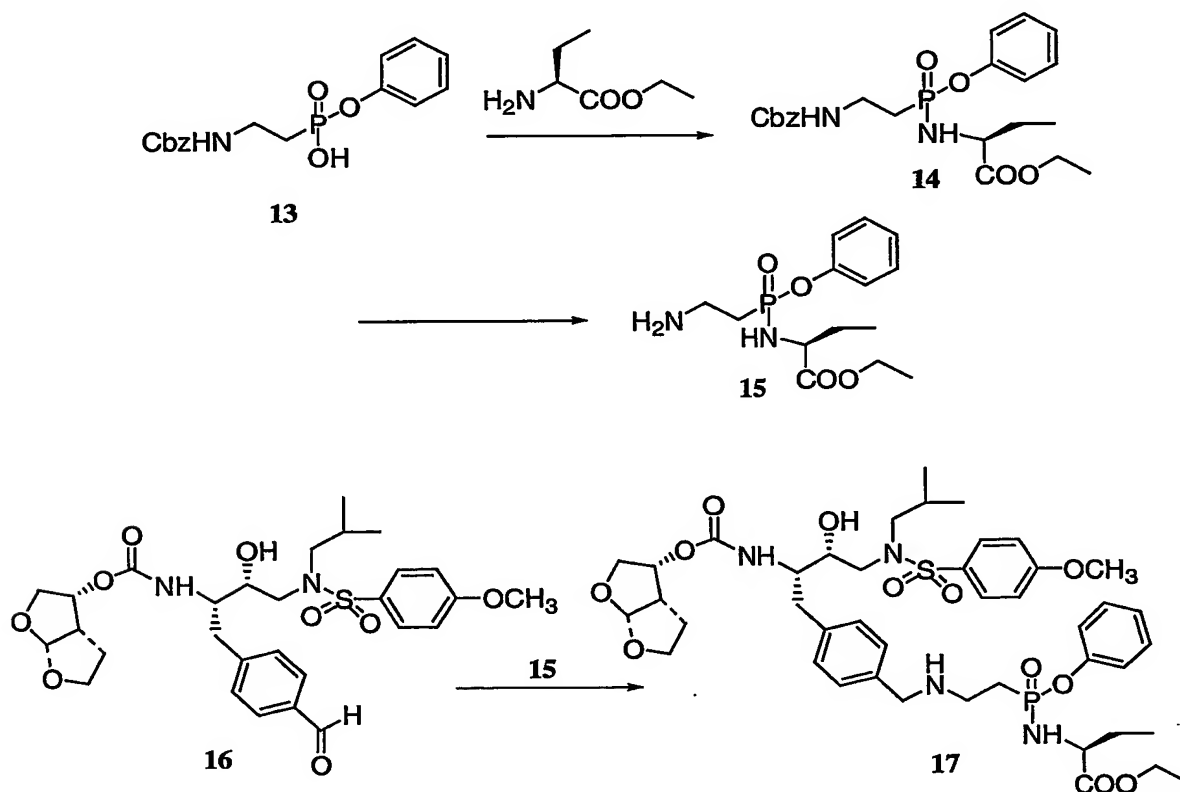
Compound 11: To a stirred solution of compound 10 (1 g, 1.3mmol) in 6 mL of DMF at room temperature under N_2 was added 3-hydroxybenzaldehyde (292 mg, 2.6 mmol) and PyBOP (1 g, 1.95mmol), followed by DIEA (0.9 mL, 5.2 mmol). After 5 h, the solvent was removed under reduced pressure, and the resulting crude mixture was purified by chromatography on silica gel (ethyl acetate/hexane 1:1) to give 11 (800 mg, 70%) as a white solid. ^1H NMR (CDCl_3) δ 9.98 (s, 1H), 7.79-6.88 (m, 12H), 5.65 (m, 1H), 5.21-4.99 (m, 3H), 4.62-4.16 (m, 4H), 3.99-3.61 (m overlapping s, 9H), 3.11-2.79 (m, 5H), 1.85-1.53 (m, 6H), 1.25 (m, 3H), 0.90 (m, 6H); ^{31}P NMR (CDCl_3) δ 17.9 and 15.9; MS (ESI) 899 ($\text{M}+\text{Na}$).

15

Example 5B

Compound 12: To a stirred solution of compound 11 (920 mg, 1.05 mmol) in 10 mL of ethyl acetate at room temperature under N_2 was added morpholine (460 mg, 5.25 mmol) and acetic

acid (0.25 mL, 4.2 mmol), followed by sodium cyanoborohydride (132 mg, 2.1 mmol). After 20h, the solvent was removed under reduced pressure, and the residue was diluted with ethyl acetate and the combined organic phase was washed with NH_4Cl , brine and water, dried over Na_2SO_4 , filtered and concentrated. The residue was purified by chromatography on silica gel (isopropanol / CH_2Cl_2 , 6%) to give **12** (600 mg, 60%) as a white solid. ^1H NMR (CDCl_3) δ 7.71 (d, $J = 8.7$ Hz, 2H), 7.27 (m, 4H), 7.15 (d, $J = 8.7$ Hz, 2H), 6.95 (d, $J = 8.7$ Hz, 2H), 6.89 (m, 2H), 5.65 (m, 1H), 5.21-5.02 (m, 3H), 4.58-4.38 (m, 2H), 4.21-4.16 (m, 2H), 3.99-3.63 (m overlapping s, 15H), 3.47 (s, 2H), 3.18-2.77 (m, 7H), 2.41 (s, 4H), 1.85-1.53 (m, 6H), 1.25 (m, 3H), 0.90 (m, 6H); ^{31}P NMR (CDCl_3) δ 17.4 and 15.2; MS (ESI) 971 ($\text{M}+\text{Na}$).



Example 6A

Compound **14**: To a stirred solution of compound **13** (1 g, 3 mmol) in 30 mL of acetonitrile at room temperature under N_2 was added thionyl chloride (0.67 mL, 9 mmol). The resulted mixture was stirred at 60-70°C for 0.5 h. After cooled to room temperature, the solvent was removed under reduced pressure, and the residue was added 30 mL of DCM, followed by DIEA (1.7 mL, 10 mmol), L-alanine butyric acid ethyl ester hydrochloride (1.7 g, 10 mmol) and TEA (1.7 mL, 12 mmol). After 4h at room temperature, the solvent was removed under

reduced pressure, and the residue was diluted with DCM and washed with brine and water, dried over Na₂SO₄, filtered and concentrated. The residue was purified by chromatography on silica gel (Hexane/EtOAc 1:1) to give **14** (670 mg, 50%) as a yellow oil. ¹H NMR (CDCl₃) δ 7.33-7.11 (m, 10H), 5.70 (m, 1H), 5.10 (s, 2H), 4.13-3.53 (m, 5H), 2.20-2.10 (m, 2H), 1.76-1.55 (m, 2H), 1.25-1.19 (m, 3H), 0.85-0.71 (m, 3H); ³¹P NMR (CDCl₃) δ 30.2 and 29.9; MS (ESI) 471 (M+Na).

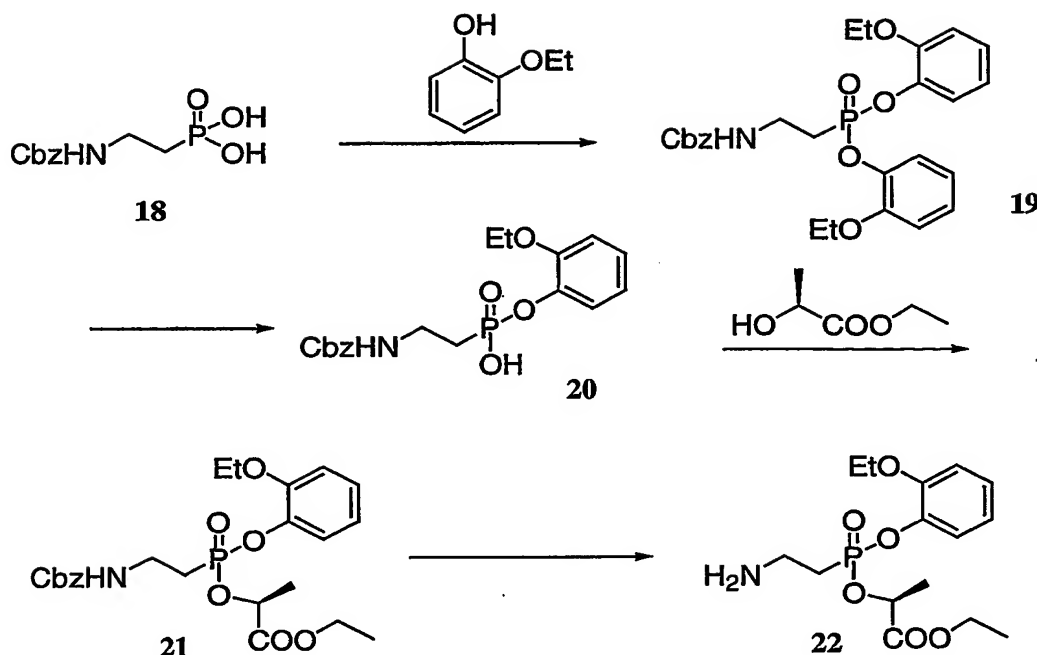
Example 6B

Compound **15**: A solution of compound **14** (450mg) was dissolved in 9 mL of EtOH, then 0.15 mL of acetic acid and 10 % Pd/C (90 mg) was added. The resulted mixture was stirred under H₂ atmosphere (balloon) for 4 h. After filtration through celite, the filtered was evaporated under reduced pressure to afford the compound **15** (300mg, 95%) as a colorless oil. ¹H NMR (CDCl₃) δ 7.29-7.12 (m, 5H), 4.13-3.53 (m, 5H), 2.20-2.10 (m, 2H), 1.70-1.55 (m, 2H), 1.24-1.19 (m, 3H), 0.84-0.73(m, 3H); ³¹P NMR (CDCl₃) δ 29.1 and 28.5; MS (ESI) 315 (M+1).

Example 6C

Monoamidate **17**: To a stirred solution of compound **16** (532 mg, 0.9 mmol) in 4 mL of 1,2-dichloroethane was added compound **15** (300 mg, 0.96 mmol) and MgSO₄ (50 mg), the resulted mixture was stirred at room temperature under argon for 3h, then acetic acid (1.3 mL, 23 mmol) and sodium cyanoborohydride (1.13 g, 18 mmol) were added. The reaction mixture was stirred at room temperature for 1 h under argon. Then aqueous NaHCO₃ (50 mL) was added, and the mixture was extracted with ethyl acetate, and the combined organic layers were washed with brine and water, dried over Na₂SO₄, filtered and concentrated. The residue was purified by chromatography on silica gel (EtOH / EtOAc, 1/9) to give **17** (600 mg, 60%) as a white solid. ¹H NMR (CDCl₃) δ 7.73 (d, J = 8.7 Hz, 2H), 7.33-7.13 (m, 9H), 7.00 (d, J = 8.7 Hz, 2H), 5.65 (d, J = 5.4 Hz, 1H), 5.11-4.98 (m, 2H), 4.22 -3.68 (m overlapping s, 15H), 3.20-2.75 (m, 9H), 2.21-2.10 (m, 2H), 1.88-1.55(m, 5H), 1.29-1.19 (m, 3H), 0.94-0.70 (m, 9H); ³¹P NMR (CDCl₃) δ 31.8 and 31.0; MS (ESI) 889 (M).

Example 7

**Example 7A**

Compound 19: To a stirred solution of compound 18 (3.7 g, 14.3 mmol) in 70 mL of acetonitrile at room temperature under N₂ was added thionyl chloride (6.3 mL, 86 mmol). The resulted mixture was stirred at 60-70°C for 2 h. After cooled to room temperature, the solvent was removed under reduced pressure, and the residue was added 150 mL of DCM, followed by TEA (12 mL, 86 mmol) and 2-ethoxyphenol (7.2 mL, 57.2 mmol). After 20h at room temperature, the solvent was removed under reduced pressure, and the residue was diluted with ethyl acetate and washed with brine and water, dried over Na₂SO₄, filtered and concentrated. The residue was purified by chromatography on silica gel (DCM/EtOAc 9:1) to give 19 (4.2 g, 60%) as a yellow oil. ¹H NMR (CDCl₃) δ 7.32-6.83 (m, 13H), 5.22 (m, 1H), 5.12 (s, 2H), 4.12-3.73 (m, 6H), 2.52-2.42 (m, 2H), 1.41-1.37 (m, 6H); ³¹P NMR (CDCl₃) δ 25.4; MS (ESI) 522 (M+Na).

Example 7B

Compound 20: A solution of compound 19 (3 g, 6 mmol) was dissolved in 70 mL of acetonitrile at 0°C, then 2N NaOH (12 mL, 24 mmol) was added dropwisely. The reaction mixture was stirred at room temperature for 1.5 h. Then the solvent was removed under reduced pressure, and the residue diluted with water and extracted with ethyl acetate. The aqueous layer was acidified with conc. HCl to PH = 1, then extracted with ethyl acetate,

combined the organic layer and dried over Na_2SO_4 , filtered and concentrated to give compound **20** (2 g, 88%) as a off-white solid. ^1H NMR (CDCl_3) δ 7.33-6.79 (m, 9H), 5.10 (s, 2H), 4.12-3.51 (m, 6H), 2.15-2.05 (m, 2H), 1.47-1.33 (m, 3H); ^{31}P NMR (CDCl_3) δ 30.5; MS (ESI) 380 (M+1).

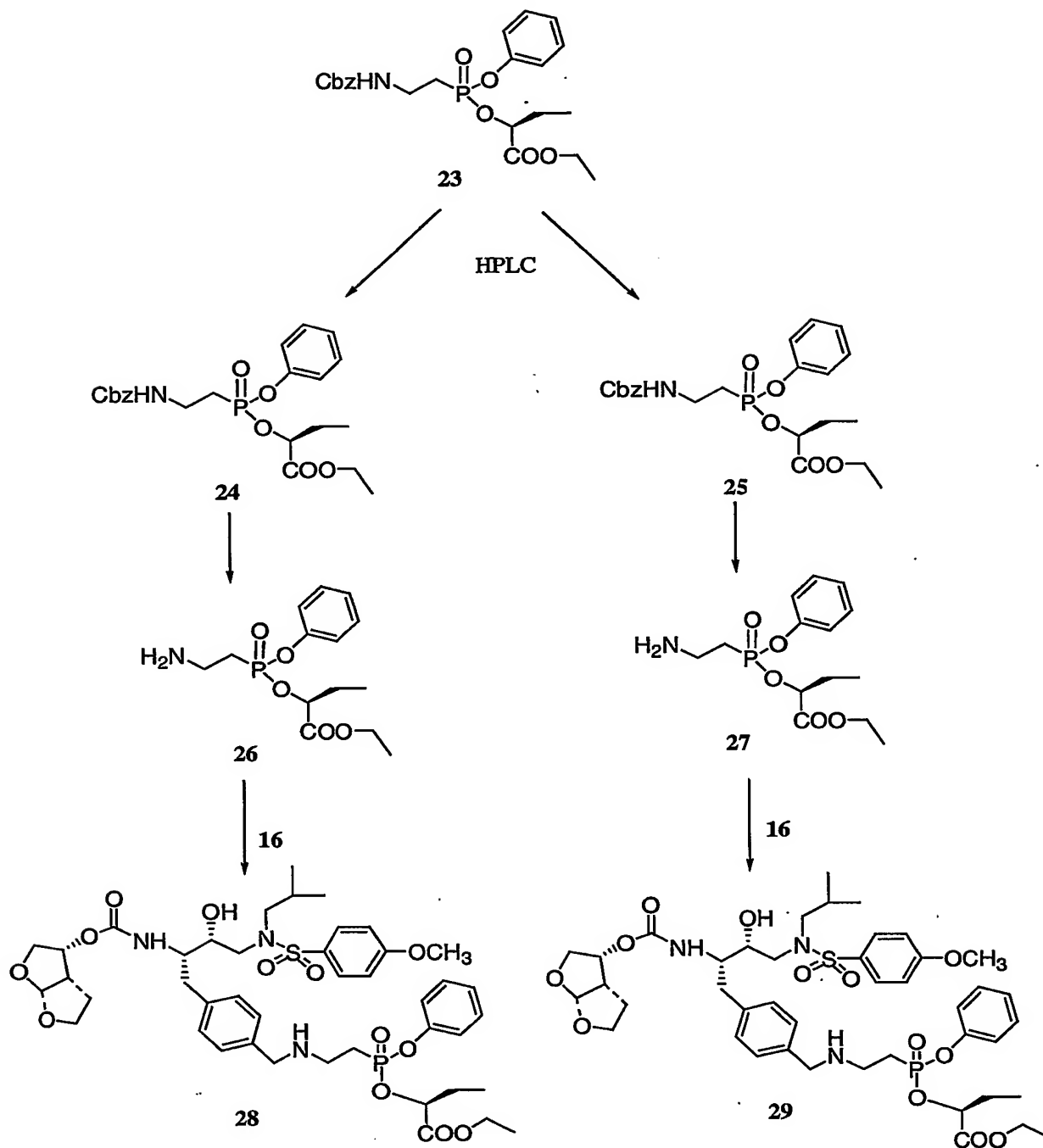
5

Example 7C

Compound **21**: To a stirred solution of compound **20** (1 g, 2.6 mmol) in 20 mL of acetonitrile at room temperature under N_2 was added thionyl chloride (1.1 mL, 15.6 mmol). The resulted mixture was stirred at 60-70°C for 45 min. After cooled to room temperature, the solvent was removed under reduced pressure, and the residue was added 25 mL of DCM, followed by TEA (1.5 mL, 10.4 mmol) and (S) lactate ethyl ester (0.9 mL, 7.8 mmol). After 20h at room temperature, the solvent was removed under reduced pressure, and the residue was diluted with DCM and washed with brine and water, dried over Na_2SO_4 , filtered and concentrated. The residue was purified by chromatography on silica gel (DCM / EtOAc 3:1) to give **21** (370 mg, 30%) as a yellow oil. ^1H NMR (CDCl_3) δ 7.33- 6.84 (m, 9H), 6.17-6.01 (m, 1H), 5.70 (m, 1H), 5.18-5.01 (m, 3H), 4.25-4.04 (m, 4H), 3.78-3.57 (m, 2H), 2.38-2.27 (m, 2H), 1.5-1.23 (m, 9H); ^{31}P NMR (CDCl_3) δ 29.2 and 27.3; MS (ESI) 502 (M+Na).

Example 7D

Compound **22**: A solution of compound **21** (370mg) was dissolved in 8 mL of EtOH, then 0.12 mL of acetic acid and 10 % Pd/C (72 mg) was added. The resulted mixture was stirred under H_2 atmosphere (balloon) for 4 h. After filtration through celite, the filtered was evaporated under reduced pressure to afford the compound **22** (320mg, 96%) as a colorless oil. ^1H NMR (CDCl_3) 7.27- 6.86 (m, 4H), 5.98 (s, 2H), 5.18-5.02 (m, 1H), 4.25-4.06 (m, 4H), 3.34-3.24 (m, 2H), 2.44-2.30 (m, 2H), 1.62-1.24 (m, 9H); ^{31}P NMR (CDCl_3) δ 28.3 and 26.8; MS (ESI) 346 (M+1).



Example 8A

Compound 24: Compound 23 was purified using a Dynamax SD-200 HPLC system. The mobile phase consisted of acetonitrile: water (65:35, v/v) at a flow rate of 70 mL/ min. The injection volume was 4 mL. The detection was by fluorescence at 245 nm and peak area ratios were used for quantitations. Retention time was 8.2 min for compound 24 as yellow oil. ¹H NMR (CDCl₃) δ 7.36-7.19 (m, 10H), 5.88 (m, 1H), 5.12 (s, 2H), 4.90-4.86 (m, 1H),

4.26-4.12 (m, 2H), 3.72-3.61(m, 2H), 2.36-2.29 (m, 2H), 1.79-1.74 (m, 2H); 1.27 (t, J = 7.2 Hz, 3H), 0.82 (t, J = 7.2 Hz, 3H); ^{31}P NMR (CDCl_3) δ 28.3; MS (ESI) 472 (M+Na).

Example 8B

- 5 Compound 25 was purified in the same manner and retention time was 7.9 min for compound 25 as yellow oil. ^1H NMR (CDCl_3) δ 7.34-7.14 (m, 10H), 5.75 (m, 1H), 5.10 (s, 2H), 4.96-4.91 (m, 1H), 4.18-4.12 (m, 2H), 3.66-3.55(m, 2H), 2.29-2.19 (m, 2H), 1.97-1.89 (m, 2H); 1.21 (t, J = 7.2 Hz, 3H), 0.97 (t, J = 7.2 Hz, 3H); ^{31}P NMR (CDCl_3) δ 26.2; MS (ESI) 472 (M+Na).

10

Example 8C

- Compound 26: A solution of compound 24 (1 g) was dissolved in 20 mL of EtOH, then 0.3 mL of acetic acid and 10 % Pd/C (200 mg) was added. The resulted mixture was stirred under H_2 atmosphere (balloon) for 4 h. After filtration through celite, the filtered was
15 evaporated under reduced pressure to afford the compound 26 (830mg, 99 %) as a colorless oil. ^1H NMR (CDCl_3) δ 7.46-7.19 (m, 5H), 4.92-4.81 (m, 1H), 4.24-4.21 (m, 2H), 3.41-3.28 (m, 2H), 2.54-2.38 (m, 2H), 1.79-1.74 (m, 2H), 1.27 (t, J = 7.2 Hz, 3H), 0.80 (t, J = 7.2 Hz, 3H); ^{31}P NMR (CDCl_3) δ 26.9; MS (ESI) 316 (M+1).

Example 8D

- Compound 27: A solution of compound 25 (700g) was dissolved in 14 mL of EtOH, then 0.21 mL of acetic acid and 10 % Pd/C (140 mg) was added. The resulted mixture was stirred under H_2 atmosphere (balloon) for 4 h. After filtration through celite, the filtered was
25 evaporated under reduced pressure to afford the compound 27 (510mg, 98 %) as a colorless oil. ^1H NMR (CDCl_3) δ 7.39-7.18 (m, 5H), 4.98-4.85 (m, 1H), 4.25-4.22 (m, 2H), 3.43-3.28 (m, 2H), 2.59-2.41 (m, 2H), 1.99-1.85 (m, 2H), 1.28 (t, J = 7.2 Hz, 3H), 1.02 (t, J = 7.2 Hz, 3H); ^{31}P NMR (CDCl_3) δ 24.2; MS (ESI) 316 (M+1).

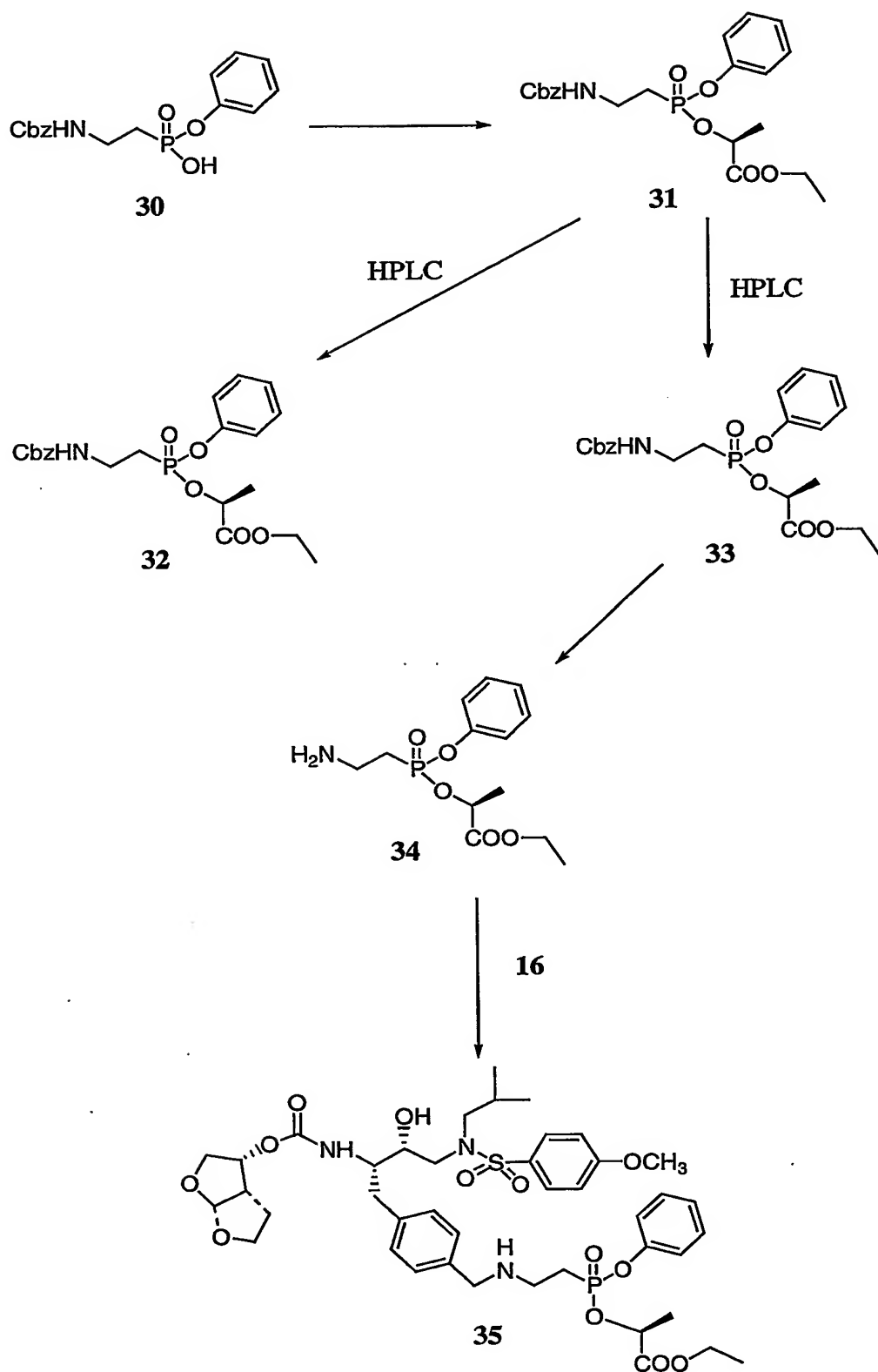
Example 8E

- 30 Compound 28: To a stirred solution of compound 16 (1.18 g, 2 mmol) in 9 mL of 1,2-dichloroethane was added compound 26 (830 mg, 2.2 mmol) and MgSO_4 (80 mg), the resulted mixture was stirred at room temperature under argon for 3h, then acetic acid (0.34

mL, 6 mmol) and sodium cyanoborohydride (251mg, 4 mmol) were added. The reaction mixture was stirred at room temperature for 2 h under argon. Then aqueous NaHCO₃ (50 mL) was added, and the mixture was extracted with ethyl acetate, and the combined organic layers were washed with brine and water, dried over Na₂SO₄, filtered and concentrated. The residue was purified by chromatography on silica gel (EtOH/EtOAc, 1/9) to give **28** (880 mg, 50 %) as a white solid. ¹H NMR (CDCl₃) δ 7.71 (d, J = 8.7 Hz, 2H), 7.35-7.16 (m, 9H), 6.99 (d, J = 8.7 Hz, 2H), 5.64 (d, J = 5.4 Hz, 1H), 5.03-4.85 (m, 3H), 4.24-3.67 (m, overlapping s, 15H), 3.14-2.70 (m, 9H), 2.39-2.28 (m, 2H), 1.85-1.51 (m, 5H), 1.29-1.25 (m, 3H), 0.93-0.78 (m, 9H); ³¹P NMR (CDCl₃) δ 29.2; MS (ESI) 912 (M+Na).

Example 8F

Compound **29**: To a stirred solution of compound **16** (857 g, 1.45 mmol) in 7 mL of 1,2-dichloroethane was added compound **27** (600 mg, 1.6 mmol) and MgSO₄ (60 mg), the resulted mixture was stirred at room temperature under argon for 3h, then acetic acid (0.23 mL, 3 mmol) and sodium cyanoborohydride (183mg, 2.9 mmol) were added. The reaction mixture was stirred at room temperature for 2 h under argon. Then aqueous NaHCO₃ (50 mL) was added, and the mixture was extracted with ethyl acetate, and the combined organic layers were washed with brine and water, dried over Na₂SO₄, filtered and concentrated. The residue was purified by chromatography on silica gel (EtOH/EtOAc, 1/9) to give **29** (650 mg, 50 %) as a white solid. ¹H NMR (CDCl₃) δ 7.72 (d, J = 8.7 Hz, 2H), 7.35-7.16 (m, 9H), 7.00 (d, J = 8.7 Hz, 2H), 5.64 (d, J = 5.4 Hz, 1H), 5.03-4.90 (m, 3H), 4.17-3.67 (m, overlapping s, 15H), 3.16-2.77 (m, 9H), 2.26-2.19 (m, 2H), 1.94-1.53 (m, 5H), 1.26-1.18 (m, 3H), 1.00-0.87 (m, 9H); ³¹P NMR (CDCl₃) δ 27.4; MS (ESI) 912 (M+Na).



Example 9A

Compound **31**: To a stirred solution of compound **30** (20 g, 60 mmol) in 320 mL of toluene at room temperature under N₂ was added thionyl chloride (17.5 mL, 240 mmol) and a few drops of DMF. The resulted mixture was stirred at 60-70°C for 3 h. After cooled to room temperature, the solvent was removed under reduced pressure, and the residue was added 280 mL of DCM, followed by TEA (50 mL, 360 mmol) and (S) lactate ethyl ester (17 mL, 150 mmol). After 20h at room temperature, the solvent was removed under reduced pressure, and the residue was diluted with DCM and washed with brine and water, dried over Na₂SO₄, filtered and concentrated. The residue was purified by chromatography on silica gel (DCM / EtOAc, 1:1) to give **31** (24 g, 92 %) as a yellow oil. ¹H NMR (CDCl₃) δ 7.33-7.18 (m, 10H), 5.94-6.63 (m, 1H), 5.70 (m, 1H), 5.12-4.95 (m, 3H), 4.24-4.14 (m, 2H), 3.72-3.59(m, 2H), 2.35-2.20 (m, 2H), 1.58-1.19 (m, 6H); ³¹P NMR (CDCl₃) δ 28.2 and 26.2; MS (ESI) 458 (M+Na).

15 Example 9B

Compound **32**: Compound **31** was purified using a Dynamax SD-200 HPLC system. The mobile phase consisted of acetonitrile: water (60:40, v/v) at a flow rate of 70 mL/ min. The injection volume was 3 mL. The detection was by fluorescence at 245 nm and peak area ratios were used for quantitations. Retention time was 8.1 min for compound **32** as yellow oil. ¹H NMR (CDCl₃) δ 7.33-7.18 (m, 10H), 5.94-6.63 (m, 1H), 5.70 (m, 1H), 5.12-4.95 (m, 3H), 4.24-4.14 (m, 2H), 3.72-3.59(m, 2H), 2.35-2.20 (m, 2H), 1.58-1.19 (m, 6H); ³¹P NMR (CDCl₃) δ 28.2; MS (ESI) 458 (M+Na).

Example 9C

25 Compound **33** was purified in the same manner and retention time was 7.9 min for compound **33** as yellow oil. ¹H NMR (CDCl₃) δ 7.33-7.18 (m, 10H), 5.94-6.63 (m, 1H), 5.70 (m, 1H), 5.12-4.95 (m, 3H), 4.24-4.14 (m, 2H), 3.72-3.59(m, 2H), 2.35-2.20 (m, 2H), 1.58-1.19 (m, 6H); ³¹P NMR (CDCl₃) δ 26.2; MS (ESI) 458 (M+Na).

30 Example 9D

Compound **34**: A solution of compound **33** (3.2 g) was dissolved in 60 mL of EtOH, then 0.9 mL of acetic acid and 10 % Pd/C (640 mg) was added. The resulted mixture was stirred

under H₂ atmosphere (balloon) for 4 h. After filtration through celite, the filtered was evaporated under reduced pressure to afford the compound **34** (2.7 g, 99 %) as a colorless oil. ¹H NMR (CDCl₃) δ 7.42-7.18 (m, 5H), 6.10 (s, 1H), 5.15-5.02 (m, 1H), 4.24-4.05 (m, 2H), 3.25-3.16 (m, 2H), 2.36-2.21 (m, 2H), 1.61-1.58 (m, 3H), 1.35- 1.18, m, 3H); ³¹P NMR (CDCl₃) δ 26.1; MS (ESI) 302 (M+1).

Example 9E

Compound **35**: To a stirred solution of compound **16** (8.9 g, 15 mmol) in 70 mL of 1,2-dichloroethane was added compound **34** (8.3 g, 23 mmol) and MgSO₄ (80 mg), the resulted mixture was stirred at room temperature under argon for 2.5h, then acetic acid (3 mL, 52.5 mmol) and sodium cyanoborohydride (1.9g, 30 mmol) were added. The reaction mixture was stirred at room temperature for 1.5 h under argon. Then aqueous NaHCO₃ (100 mL) was added, and the mixture was extracted with ethyl acetate, and the combined organic layers were washed with brine and water, dried over Na₂SO₄, filtered and concentrated. The residue was purified by chromatography on silica gel (EtOH/EtOAc, 1/9) to give **35** (8.4 g, 64 %) as a white solid. ¹H NMR (CDCl₃) δ 7.73 (d, J = 8.7 Hz, 2H), 7.36-7.17(m, 9H), 7.00 (d, J = 8.7 Hz, 2H), 5.64 (d, J = 5.1 Hz, 1H), 5.07-4.97 (m, 3H), 4.19 -3.67 (m overlapping s, 13H), 3.15-2.78 (m, 9H), 2.25-2.19 (m, 2H), 1.91-1.54 (m, 6H), 1.24-1.20 (m, 3H), 0.94-0.87 (m, 6H); ³¹P NMR (CDCl₃) δ 27.4; MS (ESI) 876 (M+1).

Resolution of Compound 35 Diastereomers

Analysis was performed on an analytical Daicel Chiralcel OD column, conditions described below, with a total of about 3.5 mg compound **35** free base injected onto the column. This lot was about a 3:1 mixture of major to minor diastereomers where the lactate ester carbon is a 3:1 mix of R and S configurations.

Two injections of 3.8 and 3.5 mg each were made using the conditions described below. The isolated major diastereomer fractions were evaporated to dryness on a rotary evaporator under house vacuum. The chromatographic solvents were displaced by two portions of ethyl acetate followed by a single portion of ethyl acetate – trifluoroacetic acid (about 95:5) and a final high vacuum strip to aid in removal of trace solvents. This yielded the major diastereomer trifluoroacetate salt as a gummy solid.

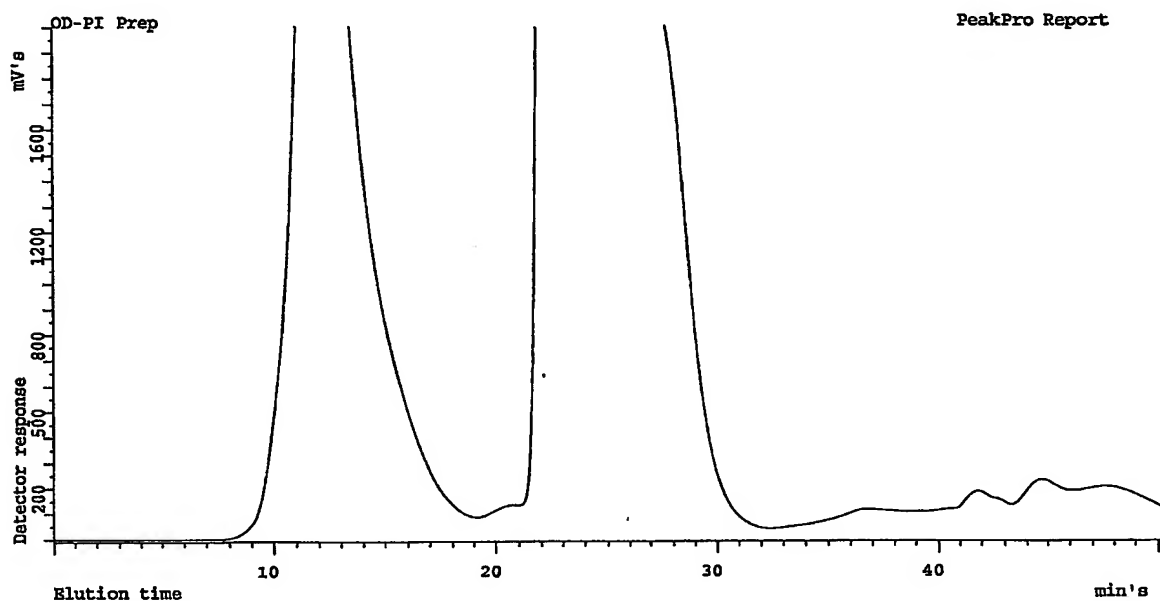
The resolved minor diastereomer was isolated for biological evaluation by an 11 mg injection, performed on an analytical Daicel Chiralcel OD column, using the conditions described in below. The minor diastereomer of 35 was isolated as the trifluoroacetate salt by the conditions described above.

5

Larger scale injections (~ 300 mg 35 per injection) were later performed on a Daicel Chiralcel OD column semi-preparative column with a guard column, conditions described below. A minimal quantity of isopropyl alcohol was added to heptane to dissolve the 3:1 diastereomeric mix of 35 and the resolved diastereomers sample, and the isolated fractions were refrigerated until the eluted mobile phase was stripped.

10

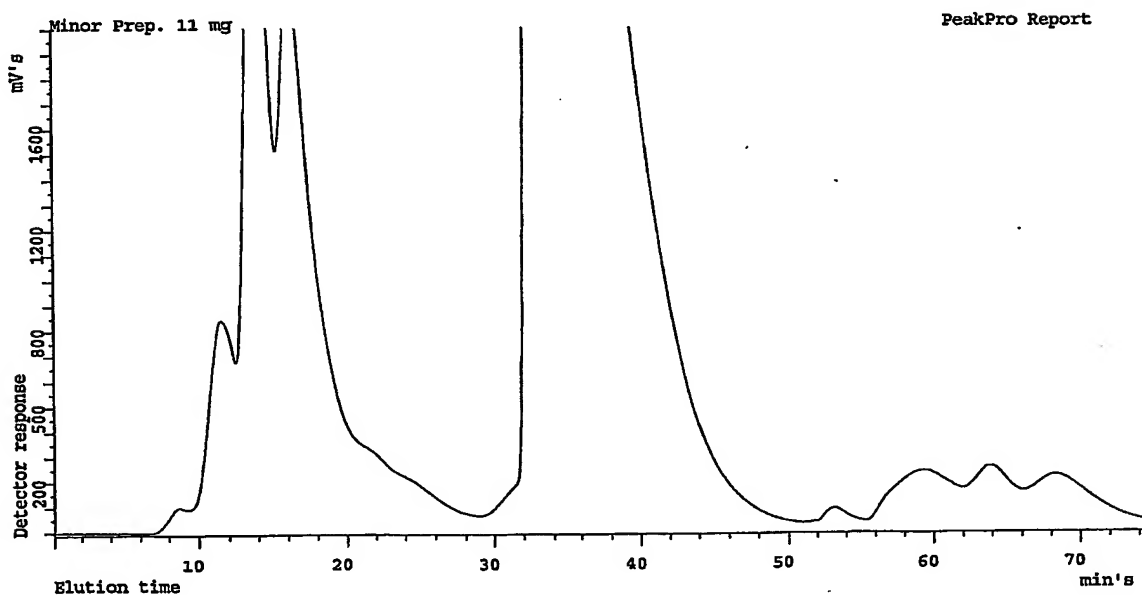
Analytical Column, ~ 4 mg Injection, Heptane – EtOH (20:80) Initial



15

HPLC CONDITIONS

Column : Chiralcel OD, 10 μ m, 4.6 x 250 mm
Mobile Phase : Heptane – Ethyl Alcohol (20:80 initial)
: 100% Ethyl Alcohol (final)
Note: Final began after first peak eluted
Flow Rate : 1.0 mL/min
Run Time : As needed
Detection : UV at 250 nm
Temperature : Ambient
Injection : ~ 4 mg on Column
Sample Prep. : Dissolved in ~ 1 mL heptane –
ethyl alcohol (50:50)
Retention Times : 35 Minor ~ 14 min
: 35 Major ~ 25 min

Analytical Column, ~ 6 mg Injection, Heptane – EtOH (65:35) Initial

HPLC CONDITIONS

Column : Chiralcel OD, 10 μ m, 4.6 x 250 mm

Mobile Phase : Heptane – Ethyl Alcohol (65:35 initial)
: Heptane – Ethyl Alcohol (57.5:42.5 intermediate)
Note: Intermediate began after impurity peaks eluted
: Heptane – Ethyl Alcohol (20:80 final)
Note: Final mobile phase began after minor
diastereomer eluted

Flow Rate : 1.0 mL/min

Run Time : As needed

Detection : UV at 250 nm

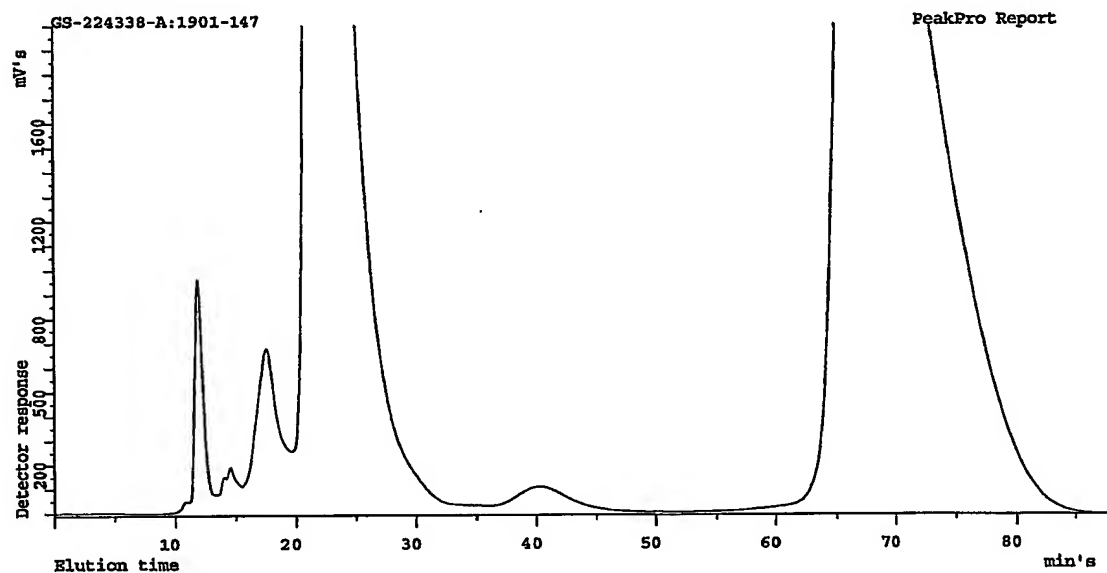
Temperature : Ambient

Injection : ~ 4 mg on Column

Sample Prep. : Dissolved in ~ 1 mL heptane –
ethyl alcohol (50:50)

Retention Times : 35 Minor ~ 14 min
: 35 Major ~ 40 min

Semi-Preparative Column, ~ 300 mg Injection, Heptane – EtOH (65:35) Initial



HPLC CONDITIONS

Columns : Chiralcel OD, 20 μ m, 21 x 50 mm (guard)
: Chiralcel OD, 20 μ m, 21 x 250 mm

Mobile Phase : Heptane – Ethyl Alcohol (65:35 initial)
: Heptane – Ethyl Alcohol (50:50 intermediate)
Note: Intermediate began after minor
diastereomer peak eluted
: Heptane – Ethyl Alcohol (20:80 final)
Note: Final mobile phase began after major
diastereomer began to elute

Flow Rate : 10.0 mL/min

Run Time : As needed

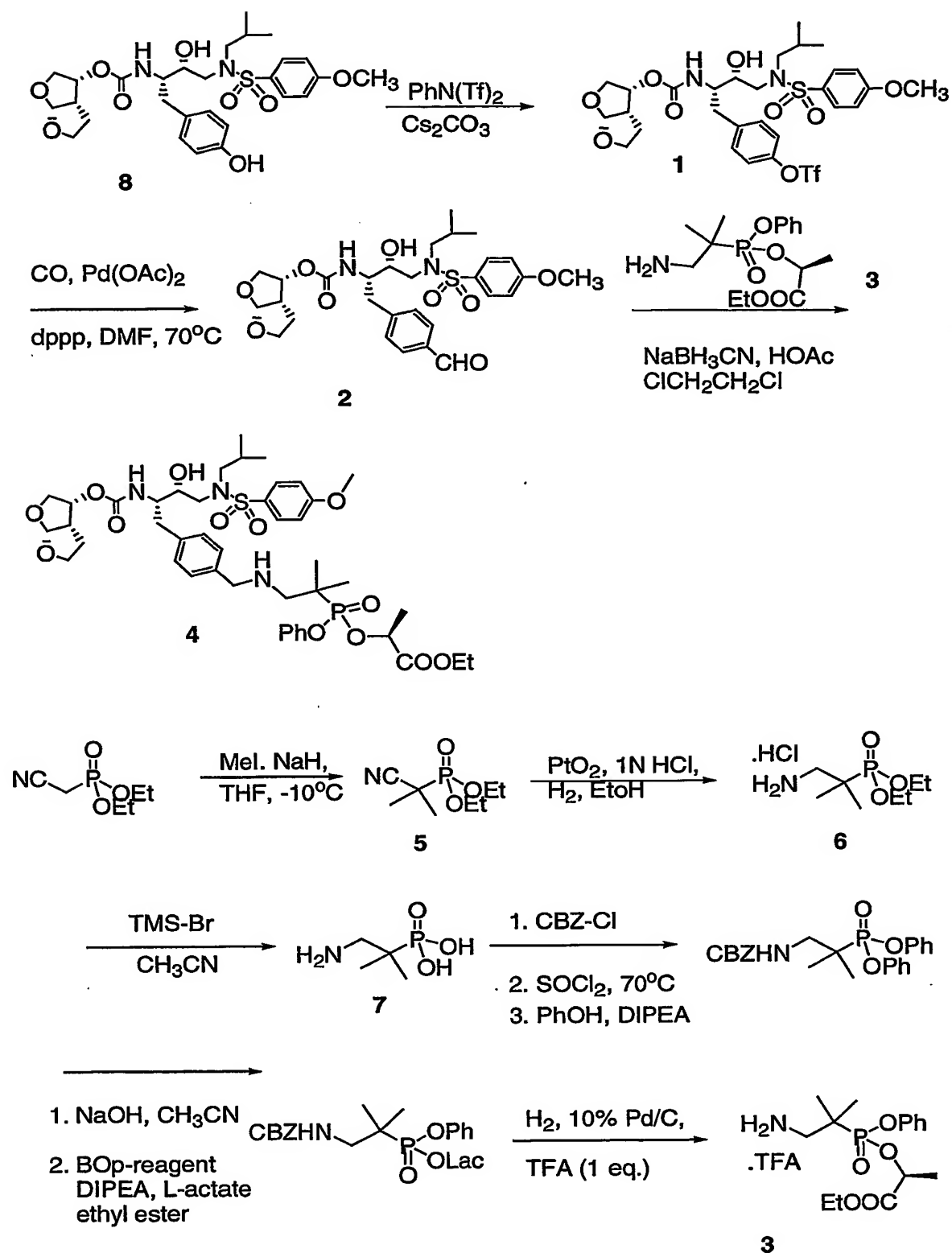
Detection : UV at 260 nm

Temperature : Ambient

Injection : ~ 300 mg on Column

Sample Prep. : Dissolved in ~ 3.5 mL heptane –
ethyl alcohol (70:30)

Retention Times : 35 Minor ~ 14 min
: 35 Major ~ 40 min



Example 29

Triflate derivative 1: A THF-CH₂Cl₂ solution (30mL-10 mL) of 8 (4 g, 6.9 mmol), cesium carbonate (2.7 g, 8 mmol), and N-phenyltrifluoromethane sulfonimide (2.8 g, 8 mmol) was reacted overnight. The reaction mixture was worked up, and concentrated to dryness to give
5 crude triflate derivative 1.

Aldehyde 2: Crude triflate 1 (4.5 g, 6.9 mmol) was dissolved in DMF (20 mL), and the solution was degassed (high vacuum for 2 min, Ar purge, repeat 3 times). Pd(OAc)₂ (0.12 g, 0.27 mmol), and bis(diphenylphosphino)propane (dppp, 0.22 g, 0.27 mmol) were added, the
10 solution was heated to 70°C. Carbon monoxide was rapidly bubbled through the solution, then under 1 atmosphere of carbon monoxide. To this solution were slowly added TEA (5.4 mL, 38 mmol), and triethylsilane (3 ml), 18 mmol). The resulting solution was stirred overnight at room temperature. The reaction mixture was worked up, and purified on silica gel column chromatograph to afford aldehyde 2 (2.1 g, 51 %). (Hostetler, et al J. Org. Chem.,
15 1999. 64, 178-185).

Lactate prodrug 4: Compound 4 is prepared as described above procedure for Example 9E, Compound 35 by the reductive amination between 2 and 3 with NaBH₃CN in 1,2-dichloroethane in the presence of HOAc.

Example 30 Preparation of Compound 3

Diethyl (cyano(dimethyl)methyl) phosphonate 5: A THF solution (30 mL) of NaH (3.4 g of 60% oil dispersion, 85 mmol) was cooled to -10°C, followed by the addition of diethyl (cyanomethyl)phosphonate (5g, 28.2 mmol) and iodomethane (17 g, 112 mmol). The
25 resulting solution was stirred at -10°C for 2 hr, then 0°C for 1 hr, was worked up, and purified to give dimethyl derivative 5 (5 g, 86 %).

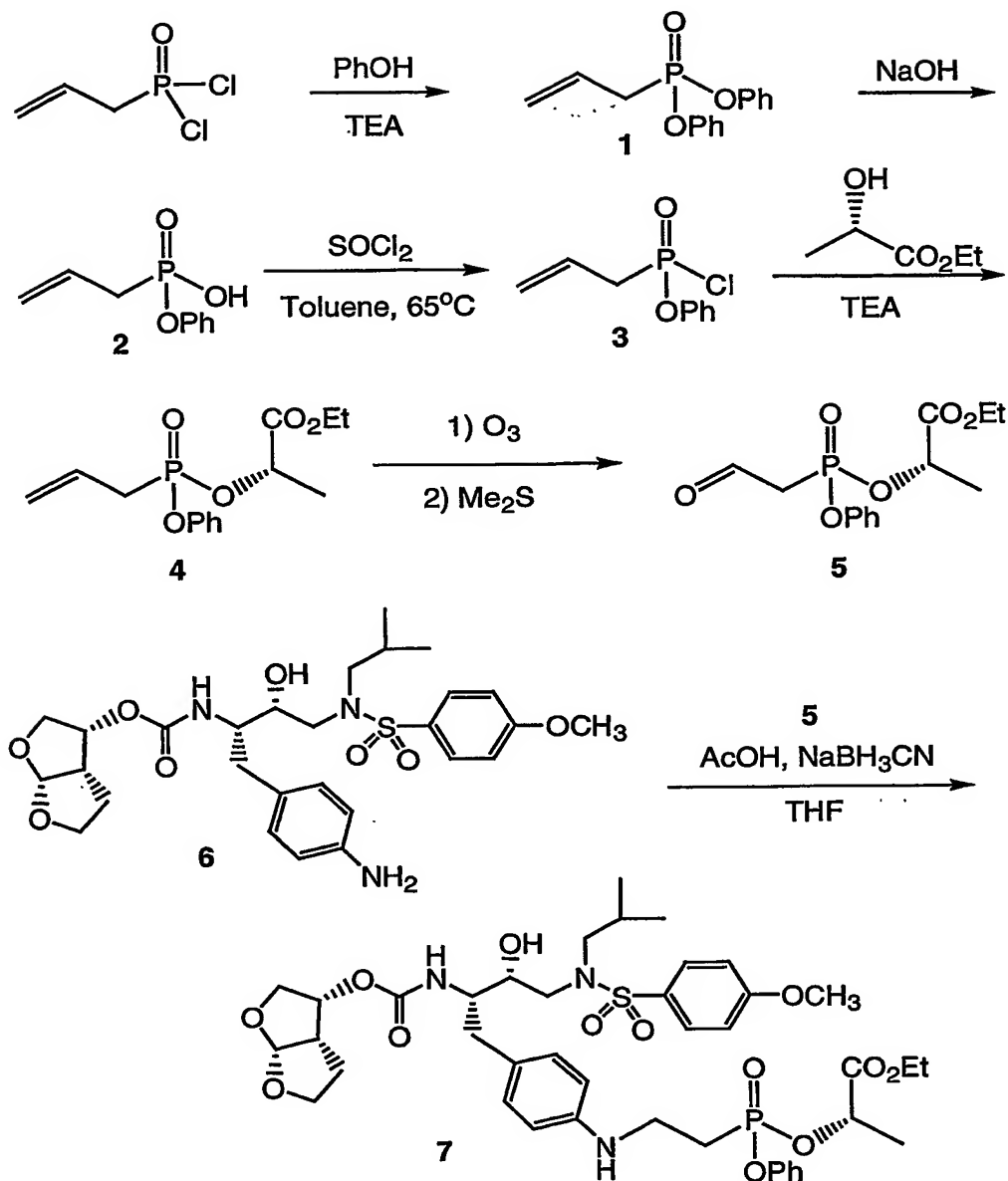
Diethyl (2-amino-1,1-dimethyl-ethyl)phosphonate 6: Compound 5 was reduced to amine derivative 6 by the described procedure (J. Med. Chem. 1999, 42, 5010-5019).

A solution of ethanol (150 mL) and 1N HCl aqueous solution (22 mL) of 5 (2.2 g, 10.7
30 mmol) was hydrogenated at 1 atmosphere in the presence of PtO₂ (1.25 g) at room temperature overnight. The catalyst was filtered through a celite pad. The filtrate was concentrated to dryness, to give crude 6 (2.5g, as HCl salt).

2-Amino-1,1-dimethyl-ethyl phosphonic acid **7**: A solution of CH₃CN (30 mL) of crude **6** (2.5 g) was cooled to 0°C, and treated with TMSBr (8 g, 52 mmol) for 5 hr. The reaction mixture was stirred with methanol for 1.5 hr at room temperature, concentrated, recharged with methanol, concentrated to dryness to give crude **7** which was used for next reaction
5 without further purification.

Lactate phenyl (2-amino-1,1-dimethyl-ethyl)phosphonate **3**: Compound **3** is synthesized according to the procedures described in Example 9D, Compound **34** for the preparation of lactate phenyl 2-aminoethyl phosphonate **34**. Compound **7** is protected with CBZ, followed
10 by the reaction with thionyl chloride at 70°C. The CBZ protected dichlorodate is reacted phenol in the presence of DIPEA. Removal of one phenol, follow by coupling with ethyl L-lactate leads N-CBZ-2-amino-1,1-dimethyl-ethyl phosphonate derivative. Hydrogenation of N-CBZ derivative at 1 atmosphere in the presence of 10 % Pd/C and 1 eq. of TFA affords compound **3** as TFA salt.

Scheme 1

5 Example 1

Monophenol Allylphosphonate 2: To a solution of allylphosphonic dichloride (4 g, 25.4 mmol) and phenol (5.2 g, 55.3 mmol) in CH_2Cl_2 (40 mL) at 0°C was added TEA (8.4 mL, 60 mmol). After stirred at room temperature for 1.5 h, the mixture was diluted with hexane-ethyl acetate and washed with HCl (0.3 N) and water. The organic phase was dried over

10 MgSO_4 , filtered and concentrated under reduced pressure. The residue was filtered through a pad of silica gel (eluted with 2:1 hexane-ethyl acetate) to afford crude product diphenol

allylphosphonate **1** (7.8 g, containing the excessive phenol) as an oil which was used directly without any further purification. The crude material was dissolved in CH₃CN (60 mL), and NaOH (4.4N, 15 mL) was added at 0°C. The resulted mixture was stirred at room temperature for 3 h, then neutralized with acetic acid to pH = 8 and concentrated under reduced pressure to remove most of the acetonitrile. The residue was dissolved in water (50 mL) and washed with CH₂Cl₂ (3X25 mL). The aqueous phase was acidified with concentrated HCl at 0°C and extracted with ethyl acetate. The organic phase was dried over MgSO₄, filtered, evaporated and co-evaporated with toluene under reduced pressure to yield desired monophenol allylphosphonate **2** (4.75 g, 95%) as an oil.

Example 2

Monolactate Allylphosphonate **4**: To a solution of monophenol allylphosphonate **2** (4.75 g, 24 mmol) in toluene (30 mL) was added SOCl₂ (5 mL, 68 mmol) and DMF (0.05 mL). After stirred at 65°C for 4 h, the reaction was completed as shown by ³¹P NMR. The reaction mixture was evaporated and co-evaporated with toluene under reduced pressure to give monochloride **3** (5.5 g) as an oil. To a solution of chloride **3** in CH₂Cl₂ (25 mL) at 0°C was added ethyl (s)-lactate (3.3 mL, 28.8 mmol), followed by TEA. The mixture was stirred at 0°C for 5 min then at room temperature for 1 h, and concentrated under reduced pressure. The residue was partitioned between ethyl acetate and HCl (0.2N), the organic phase was washed with water, dried over MgSO₄, filtered and concentrated under reduced pressure. The residue was purified by chromatography on silica gel to afford desired monolactate **4** (5.75 g, 80%) as an oil (2:1 mixture of two isomers): ¹H NMR (CDCl₃) δ 7.1-7.4 (m, 5H), 5.9 (m, 1H), 5.3 (m, 2H), 5.0 (m, 1H), 4.2 (m, 2H), 2.9 (m, 2H), 1.6; 1.4 (d, 3H), 1.25 (m, 3H); ³¹P NMR (CDCl₃) δ 25.4, 23.9.

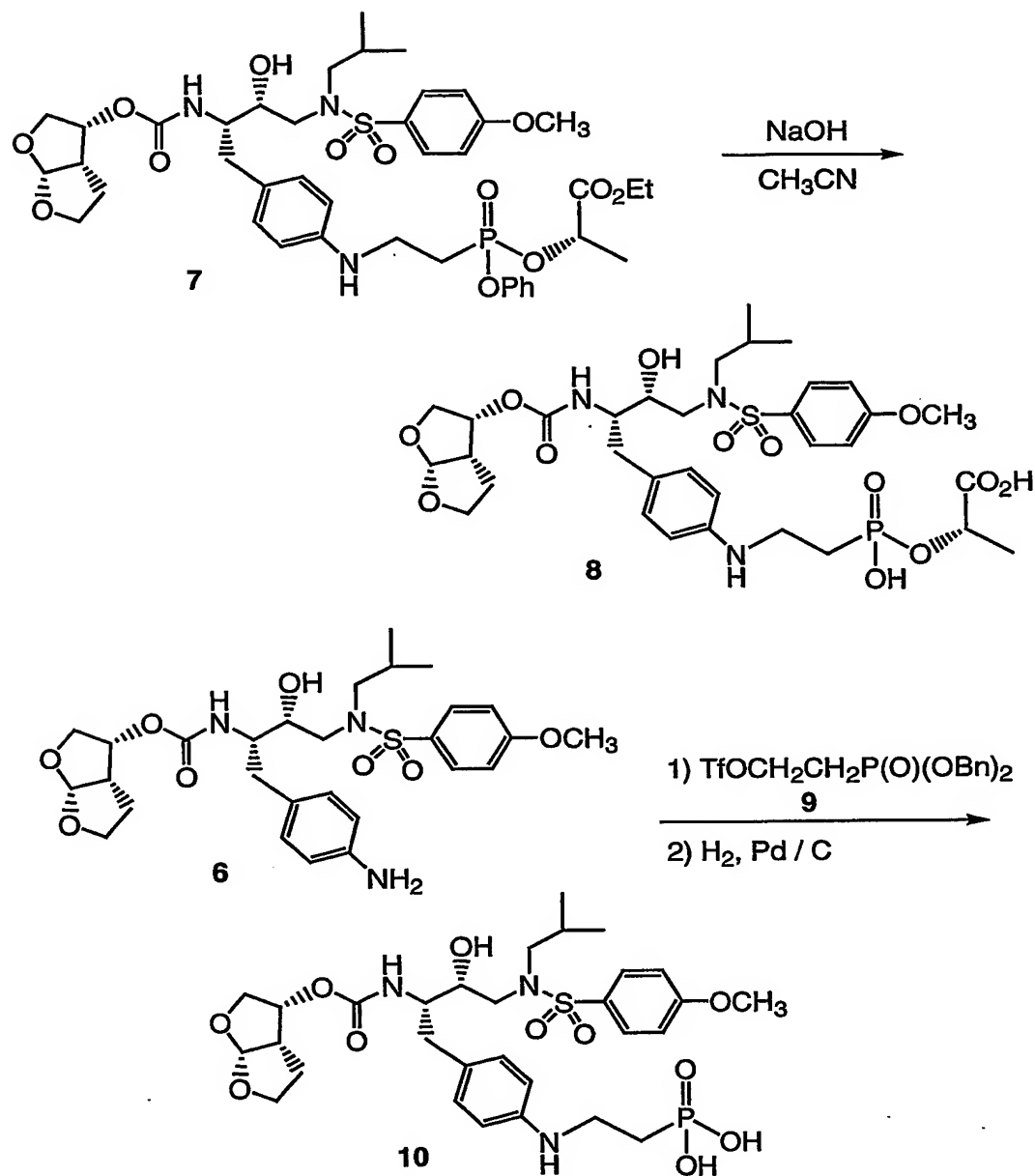
Example 3

Aldehyde **5**: A solution of allylphosphonate **4** (2.5 g, 8.38 mmol) in CH₂Cl₂ (30 mL) was bubbled with ozone air at -78°C until the solution became blue, then bubbled with nitrogen until the blue color disappeared. Methyl sulfide (3 mL) was added at -78°C. The mixture was warmed up to room temperature, stirred for 16 h and concentrated under reduced pressure to give desired aldehyde **5** (3.2 g, as a 1:1 mixture of DMSO): ¹H NMR (CDCl₃) δ 9.8 (m, 1H), 7.1-7.4 (m, 5H), 5.0 (m, 1H), 4.2 (m, 2H), 3.4 (m, 2H), 1.6; 1.4 (d, 3H), 1.25 (m, 3H); ³¹P NMR (CDCl₃) δ 17.7, 15.4.

Example 4

Compound 7: To a solution of aniline 6 (reported before) (1.62 g, 2.81 mmol) in THF (40 mL) was added acetic acid (0.8 mL, 14 mmol), followed by aldehyde 5 (1.3 g, 80%, 3.46 mmol) and MgSO_4 (3 g). The mixture was stirred at room temperature for 0.5 h, then NaBH_3CN (0.4 g, 6.37 mmol) was added. After stirred for 1 h, the reaction mixture was filtered. The filtrate was diluted with ethyl acetate and washed with NaHCO_3 , dried over MgSO_4 , filtered and concentrated under reduced pressure. The residue was purified by chromatography on silica gel to give compound 6 (1.1g, 45%) as a 3:2 mixture of two isomers, which were separated by HPLC (mobile phase, 70% $\text{CH}_3\text{CN}/\text{H}_2\text{O}$; flow rate: 70 mL/min; detection: 254 nm; column: 8μ C18, 41X250 mm, Varian). Isomer A (0.39 g): ^1H NMR (CDCl_3) δ 7.75 (d, 2H), 7.1-7.4 (m, 5H), 7.0 (m, 4H), 6.6 (d, 2H), 5.65 (d, 1H), 5.05 (m, 2H), 4.9 (d, 1H), 4.3 (brs, 1H), 4.2 (q, 2H), 3.5-4.0 (m, 6H), 3.9 (s, 3H), 2.6-3.2 (m, 9H), 2.3 (m, 2), 1.6-1.9 (m, 5H), 1.25 (t, 3H), 0.9 (2d, 6H); ^{31}P NMR (CDCl_3) δ 26.5; MS (ESI): 862 (M+H). Isomer B (0.59 g): ^1H NMR (CDCl_3) δ 7.75 (d, 2H), 7.1-7.4 (m, 5H), 7.0 (m, 4H), 6.6 (d, 2H), 5.65 (d, 1H), 5.05 (m, 2H), 4.9 (d, 1H), 4.5 (brs, 1H), 4.2 (q, 2H), 3.5-4.0 (m, 6H), 3.9 (s, 3H), 2.7-3.2 (m, 9H), 2.4 (m, 2), 1.6-1.9 (m, 2H), 1.4 (d, 3H), 1.25 (t, 3H), 0.9 (2d, 6H); ^{31}P NMR (CDCl_3) δ 28.4; MS (ESI): 862 (M+H).

Scheme 2

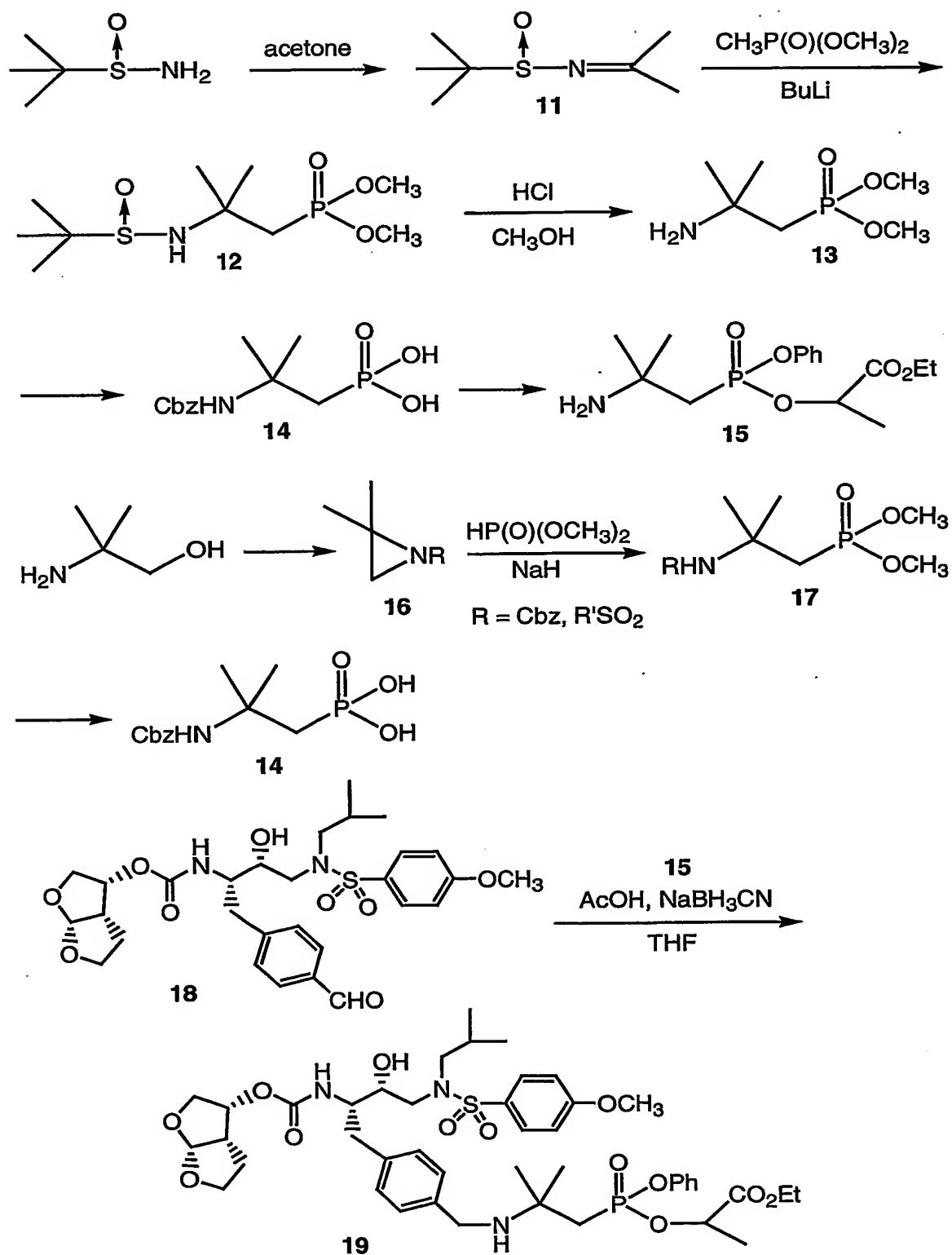
Example 5

- 5 Acid 8: To a solution of compound 7 (25 mg, 0.029 mmol) in acetonitrile (1 mL) at 0°C was added NaOH (1N, 0.125 mL). The mixture was stirred at 0°C for 0.5 h and at room temperature for 1 h. The reaction was quenched with acetic acid and purified by HPLC to give acid 8 (10 mg, 45%). ¹H NMR (CD₃OD) δ 7.8 (d, 2H), 7.5 (d, 2H), 7.4 (d, 2H), 7.1 (d, 2H), 5.6 (d, 1H), 4.9 (m, 3H), 3.2-4.0 (m, 6H), 3.9 (s, 3H), 2.6-3.2 (m, 9H), 2.05 (m, 2), 1.4-
- 10 1.7 (m, 2H), 1.5 (d, 3H), 0.9 (2d, 6H); ³¹P NMR (CD₃OD) δ 20.6; MS (ESI): 758 (M+H).

Example 6

Diacid **10**: To a solution of triflate **9** (94 mg, 0.214 mmol) in CH₂Cl₂ (2 mL) was added a solution of aniline **6** (100 mg, 0.173 mmol) in CH₂Cl₂ (2 mL) at -40°C, followed by 2,6-lutidine (0.026 mL). The mixture was warmed up to room temperature and stirred for 1 h. Cesium carbonate (60 mg) was added and the reaction mixture was stirred for additional 1 h. The mixture was diluted with ethyl acetate, washed with HCl (0.2N), dried over MgSO₄, filtered and concentrated under reduced pressure. The residue was purified by HPLC to afford dibenzyl phosphonate (40 mg). To a solution of this dibenzyl phosphonate in ethanol (3 mL) and ethyl acetate (1 mL) was added 10% Pd/C (40 mg). The mixture was stirred under hydrogen atmosphere (balloon) for 4 h. The reaction mixture was diluted with methanol, filtered and concentrated under reduced pressure. The residue was washed with ethyl acetate and dried to give desired product diacid **10** (20 mg). ¹H NMR (CD₃OD) δ 7.8 (d, 2H), 7.3 (d, 2H), 7.1 (2d, 4H), 5.6 (d, 1H), 4.9 (m, 2H), 3.4-4.0 (m, 6H), 3.9 (s, 3H), 2.5-3.2 (m, 9H), 2.0 (m, 2), 1.4-1.7 (m, 2H), 0.9 (2d, 6H); ³¹P NMR (CD₃OD) δ 22.1; MS (ESI): 686 (M+H).

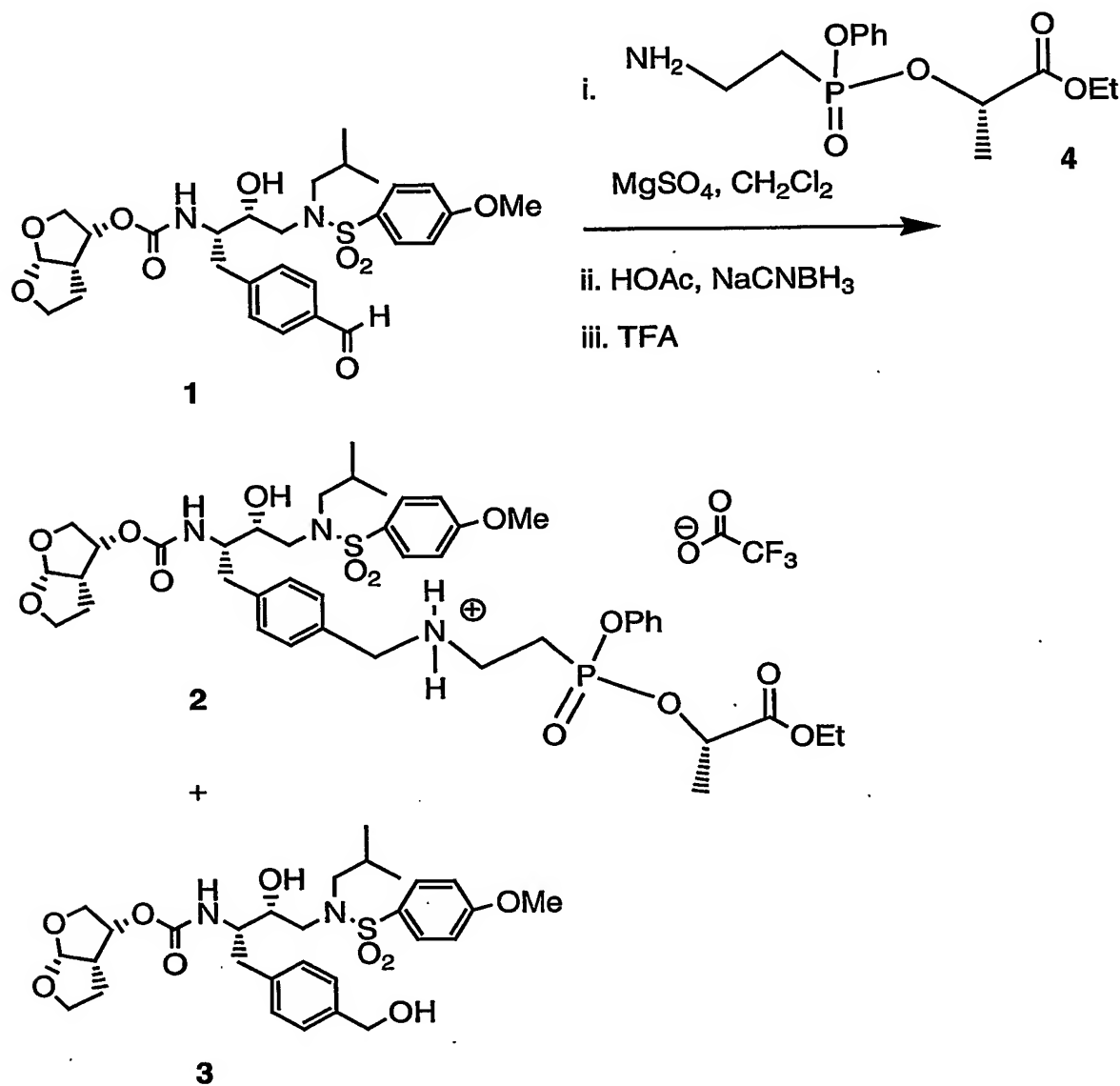
Scheme 3



The synthesis of compound **19** is outlined in Scheme 3. Condensation of 2-methyl-2-propanesulfonamide with acetone give sulfinyl imine **11** (J. Org. Chem. 1999, 64, 12).

Addition of dimethyl methylphosphonate lithium to **11** afford **12**. Acidic methanolysis of **12** provide amine **13**. Protection of amine with Cbz group and removal of methyl groups yield phosphonic acid **14**, which can be converted to desired **15** using methods reported earlier on. An alternative synthesis of compound **14** is also shown in Scheme 3. Commercially available

5 2-amino-2-methyl-1-propanol is converted to aziridines **16** according to literature methods (J. Org. Chem. 1992, 57, 5813; and Syn. Lett. 1997, 8, 893). Aziridine opening with phosphite give **17** (Tetrahedron Lett. 1980, 21, 1623). Deprotection (and, if necessary, reprotection) of **17** afford **14**. Reductive amination of amine **15** and aldehyde **18** provides compound **19**.



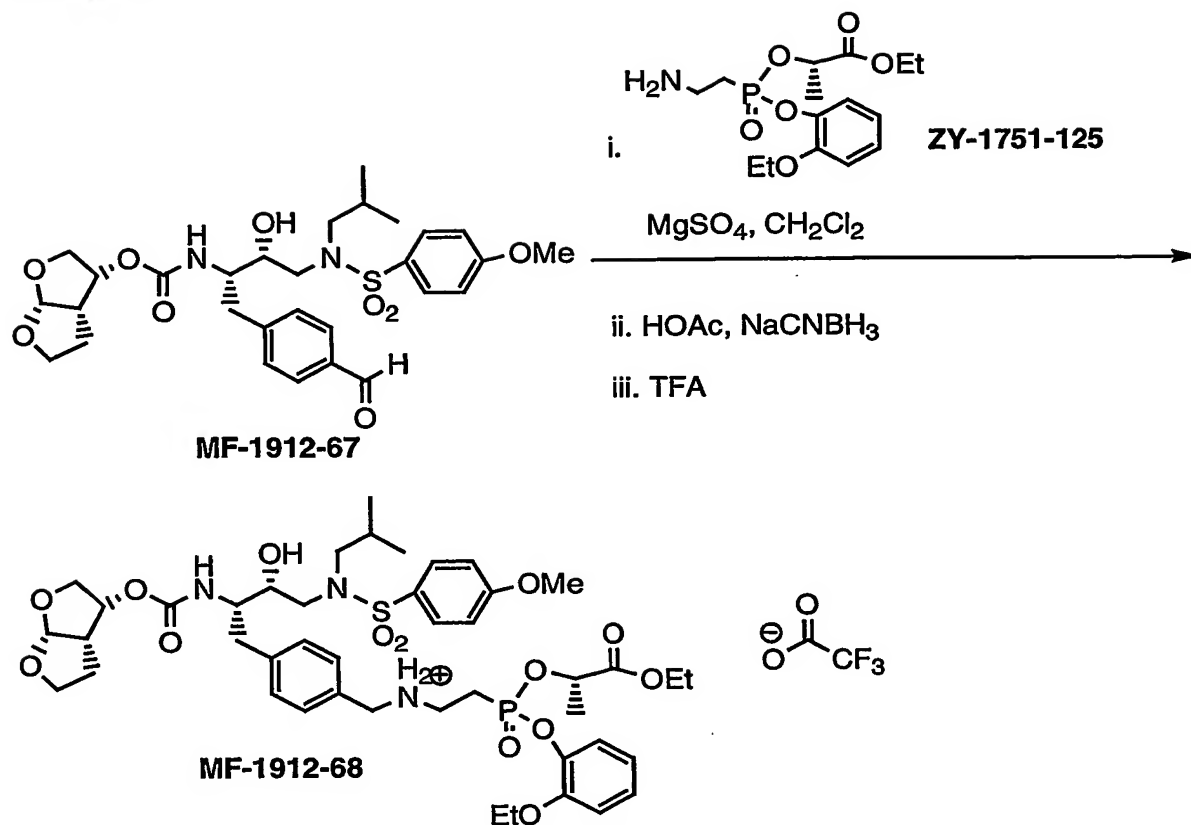
Example 1

2-[[2-(4-{2-(Hexahydro-furo[2,3-b]furan-3-yloxycarbonylamino)-3-hydroxy-4-[isobutyl-(4-methoxy-benzenesulfonyl)-amino]-butyl}-benzylamino)-ethyl]-phenoxy-phosphinoyloxy]-propionic acid ethyl ester 2 (Compound 35, previous Example 9E).

5

A solution of 1 (2.07 g, 3.51 mmol) and 4 (1.33 g, 3.68 mmol of a 4:1 mixture of two diastereomers at the phosphorous center) were dissolved in 14 mL of (CH₂Cl₂)₂ to provide a clear solution. Addition of MgSO₄ (100 mg) to the solution resulted in a white cloudy mixture. The solution was stirred at ambient temperature for 3 hours when acetic acid (0.80 mL, 14.0 mmol) and sodium cyanoborohydride (441 mg, 7.01 mmol) were added. Following the reaction progress by TLC showed complete consumption of the aldehyde starting materials in 1 hour. The reaction mixture was worked up by addition of 200 mL of saturated aqueous NaHCO₃ and 400 mL of CH₂Cl₂. The aqueous layer was extracted with CH₂Cl₂ two more times (2 x 300 mL). The combined organic extracts were dried *in vacuo* and purified by column chromatography (EtOAc- 10% MeOH: EtOAc) to provide the desired product as a foam. The early eluting compound from the column was collected and characterized as alcohol 3 (810 mg, 39%). Addition of TFA (3 x 1 mL) generated the TFA salt which was lyophilized from 50 mL of a 1:1 CH₃CN: H₂O to provide 1.63 g (47%) of the product 2 as a white powder. ¹H NMR (CD₃CN) δ 8.23 (br s, 2H), 7.79 (d, *J*= 8.4 Hz, 2H), 7.45- 7.13 (m, 9H), 7.09 (d, *J*= 8.4 Hz, 2H), 5.86 (d, *J*= 9.0 Hz, 1H), 5.55 (d, *J*= 4.8 Hz, 1H), 5.05-4.96 (m, 1H), 4.96- 4.88 (m, 1H), 4.30-4.15 (m, 4H), 3.89 (s, 3H), 3.86- 3.76 (m, 4H), 3.70- 3.59 (m, 4H), 3.56- 3.40 (m, 2H), 3.34 (d, *J*= 15 Hz, 1H), 3.13 (d, *J*= 13.5 Hz, 1H), 3.06- 2.93 (m, 2H), 2.92- 2.80 (m, 2H), 2.69- 2.43 (m, 3H), 2.03- 1.86 (m, 1H), 1.64- 1.48 (m, 1H), 1.53 and 1.40 (d, *J*= 6.3 Hz, *J*= 6.6 Hz, 3H), 1.45- 1.35 (m, 1H), 1.27 and 1.23 (t, *J*= 6.9 Hz, *J*= 7.2 Hz, 3H), 0.90 (t, *J*= 6.9 Hz, 6H). ³¹P NMR (CD₃CN) δ 24.47, 22.86. ESI (M+ H)⁺ 876.4.

25

Example 2

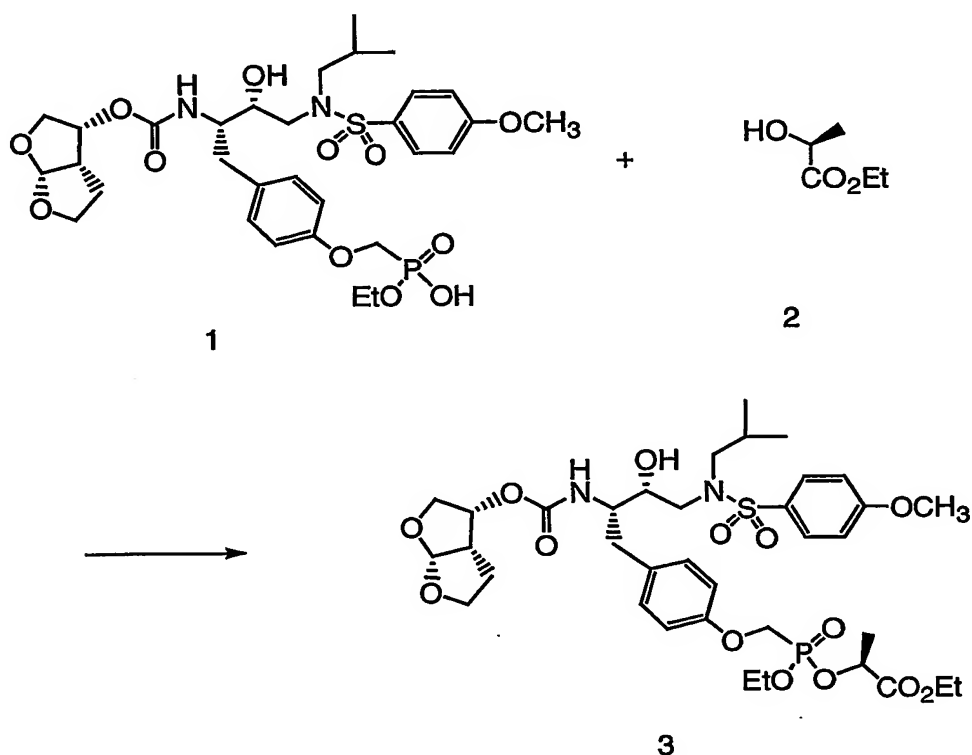
2-{[2-(4-{2-(Hexahydro-furo[2,3-b]furan-3-yloxycarbonylamino)-3-hydroxy-4-[isobutyl-(4-methoxy-benzenesulfonyl)-amino]-butyl}-benzylamino)-ethyl]-phenoxy-phosphinyloxy}-propionic acid ethyl ester (**MF-1912-68**):

A solution of **MF-1912-67** (0.466 g, 0.789 mmol) and **ZY-1751-125** (0.320 g, 0.789 mmol of a 1:1 mixture of two diastereomers at the phosphorous center) were dissolved in 3.1 mL of $(\text{CH}_2\text{Cl}_2)_2$ to provide a clear solution. Addition of MgSO_4 (20 mg) to the solution resulted in a white cloudy mixture. The solution was stirred at ambient temperature for 3 hours when acetic acid (0.181 mL, 3.16 mmol) and sodium cyanoborohydride (99 mg, 1.58 mmol) were added. Following the reaction progress by TLC showed complete consumption of the aldehyde starting materials in 1.5 hour. The reaction mixture was worked up by addition of 50 mL of saturated aqueous NaHCO_3 and 200 mL of CH_2Cl_2 . The aqueous layer was extracted with CH_2Cl_2 two more times (2 x 200 mL). The combined organic extracts were dried *in vacuo* and purified by column chromatography (EtOAc- 10% MeOH: EtOAc) to provide the desired product as a foam. The early eluting compound from the column was collected and characterized to be MF-1912-48b alcohol (190 mg, 41%). Addition of TFA (3 x 1 mL) generated the TFA salt which was lyophilized from 50 mL of a 1:1 CH_3CN : H_2O to

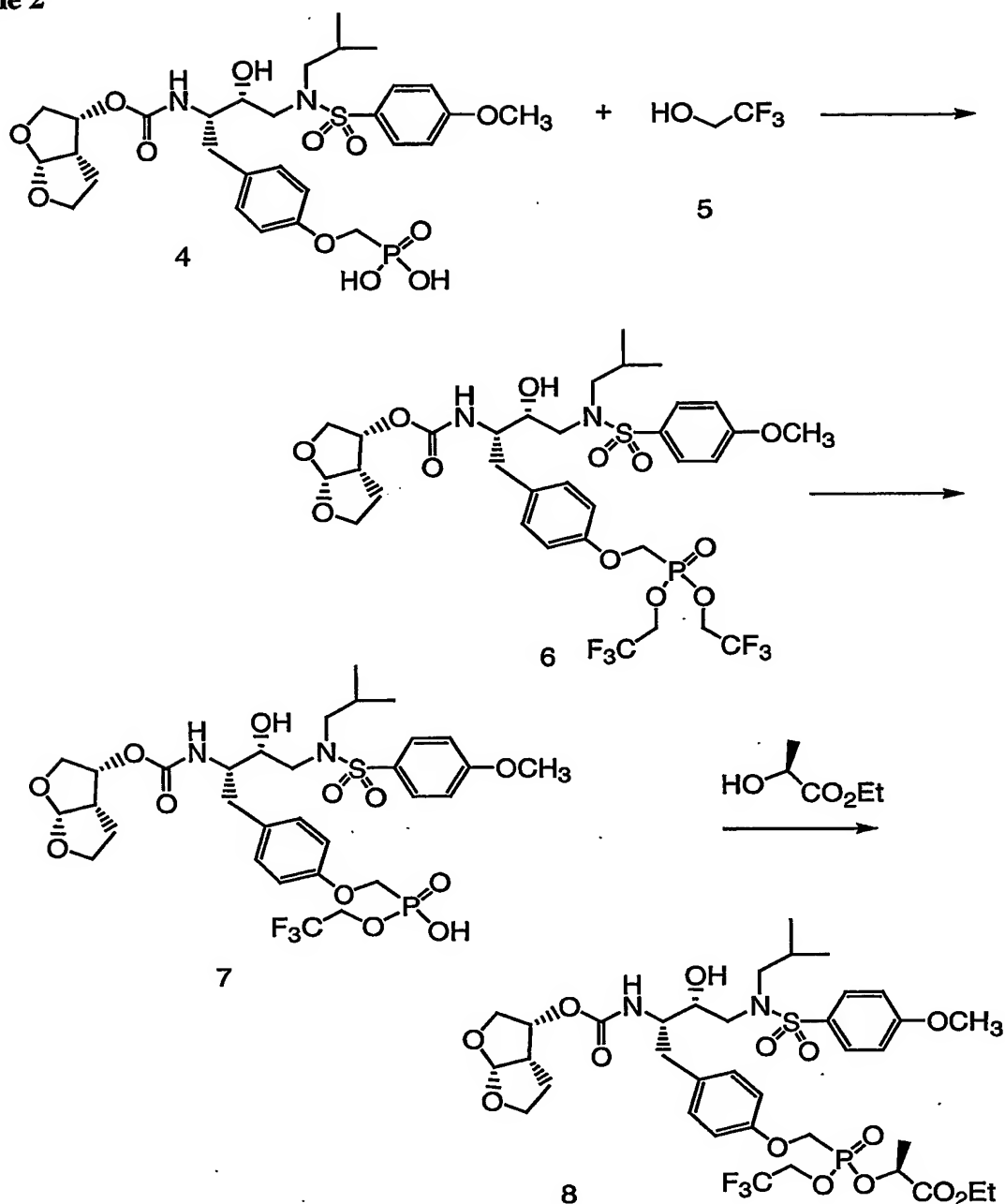
provide 0.389 g (48%) of the product as a white powder. ^1H NMR (CD_3CN) δ 8.39 (br s, 2H), 7.79 (d, $J=8.7$ Hz, 2H), 7.40 (d, $J=7.5$ Hz, 2H), 7.34 (d, $J=8.1$ Hz, 2H), 7.26-7.16 (m, 2H), 7.10 (d, $J=9$ Hz, 3H), 7.01- 6.92 (m, 1H), 5.78 (d, $J=9.0$ Hz, 1H), 5.55 (d, $J=5.1$ Hz, 1H), 5.25-5.03 (m, 1H), 4.95- 4.88 (m, 1H), 4.30- 4.17 (m, 4H), 4.16- 4.07 (m, 2H), 3.90 (s, 3H), 3.88-3.73 (m, 4H), 3.72- 3.60 (m, 2H), 3.57- 3.38 (m, 2H), 3.32 (br d, $J=15.3$ Hz, 1H), 3.13 (br d, $J=14.7$ Hz, 1H), 3.05- 2.92 (m, 2H), 2.92- 2.78 (m, 2H), 2.68- 2.48 (m, 3H), 2.03- 1.90 (m, 1H), 1.62- 1.51 (m, 1H), 1.57 and 1.46 (d, $J=6.9$ Hz, $J=6.9$ Hz, 3H), 1.36- 1.50 (m, 1H), 1.43- 1.35 (m, 4H), 1.33- 1.22 (m, 3H), 0.91 (t, $J=6.6$ Hz, 6H). ^{31}P NMR (CD_3CN) δ 25.27, 23.56. ESI ($\text{M}+\text{H}$) $^+$ 920.5.

10

Scheme 1



Scheme 2

Example 1

- 5 Mono-Ethyl mono-lactate 3: To a solution of 1 (96mg, 0.137 mmol) and ethyl lactate 2 (0.31 mL, 2.7 mmol) in pyridine (2 mL) was added N, N-dicyclohexylcarbodiimide (170 mg, 0.822 mmol). The solution was stirred for 18h at 70°C. The mixture was cooled to room temperature and diluted with dichloromethane. The solid was removed by filtration and the filtrate was concentrated. The residue was suspended in diethyl ether/dichloromethane and

filtered again. The filtrate was concentrated and mixture was chromatographed on silica gel eluting with EtOAc/hexane to provide compound 3 (43 mg, 40%) as a foam: ^1H NMR (CDCl_3) δ 7.71 (d, 2H), 7.00 (d, 2H); 7.00 (d, 2H), 6.88 (d, 2H), 5.67 (d, 1H), 4.93-5.07 (m, 2H), 4.15-4.39 (m, 6H), 3.70-3.99 (m, 10H), 2.76-3.13 (m, 7H), 1.55-1.85 (m, 9H), 1.23-1.41 (m, 6H), 0.90 (dd, 6H); ^{31}P NMR (CDCl_3) δ 19.1, 20.2; MS (ESI) 823 ($\text{M}+\text{Na}$).

Example 2

Bis-2,2,2-trifluoroethyl phosphonate 6: To a solution of 4 (154mg, 0.228 mmol) and 222,-trifluoroethanol 5 (1 mL, 13.7 mmol) in pyridine (3 mL) was added N, N-dicyclohexylcarbodiimide (283 mg, 1.37 mmol). The solution was stirred for 6.5h at 70°C. The mixture was cooled to room temperature and diluted with dichloromethane. The solid was removed by filtration and the filtrate was concentrated. The residue was suspended in dichloromethane and filtered again. The filtrate was concentrated and mixture was chromatographed on silica gel eluting with EtOAc/hexane to provide compound 6 (133 mg, 70%) as a foam: ^1H NMR (CDCl_3) δ 7.71 (d, 2H), 7.21 (d, 2H); 7.00 (d, 2H), 6.88 (dd, 2H), 5.66 (d, 1H), 4.94-5.10 (m, 3H), 4.39-4.56 (m, 6H), 3.71-4.00 (m, 10H), 2.77-3.18 (m, 7H), 1.67-1.83(m, 2H), 0.91 (dd, 4H); ^{31}P NMR (CDCl_3) δ 22.2; MS (ESI) 859 ($\text{M}+\text{Na}$).

Example 3

Mono-2,2,2-trifluoroethyl phosphonate 7: To a solution of 6 (930mg, 1.11 mmol) in THF (14 mL) and water (10 mL) was added an aqueous solution of NaOH in water (1N, 2.2 mL). The solution was stirred for 1h at 0°C. An excess amount of Dowex resin (H^+) was added to until pH=1. The mixture was filtered and the filtrate was concentrated under reduced pressure. The concentrated solution was azeotroped with EtOAc/toluene three times and the white powder was dried *in vacuo* provide compound 7 (830 mg, 100%). ^1H NMR (CDCl_3) δ 7.71 (d, 2H), 7.11 (d, 2H); 6.99 (d, 2H), 6.85 (d, 2H), 5.63 (d, 1H), 5.26 (m, 1H), 5.02 (m, 1H), 4.40 (m, 1H), 4.14 (m, 4H), 3.60-3.95 (m, 12H), 2.62-3.15 (m, 15H), 1.45-1.84 (m, 3H), 1.29 (m, 4H), 0.89 (d, 6H); ^{31}P NMR (CDCl_3) δ 19.9; MS (ESI) 723 ($\text{M}+\text{Na}$).

Example 4

Mono-2,2,2-trifluoroethyl mono-lactate 8: To a solution of 7 (754mg, 1 mmol) and N, N-dicyclohexylcarbodiimide (1.237 g, 6 mmol) in pyridine (10 mL) was added ethyl lactate

(2.26 mL, 20 mmol). The solution was stirred for 4.5h at 70°C. The mixture was concentrated and the residue was suspended in diethyl ether (5 mL) and dichloromethane (5 mL) and filtered. The solid was washed a few times with diethyl ether. The combined filtrate was concentrated and the crude product was chromatographed on silica gel, eluting with EtOAc and hexane to provide compound 8 (610 mg, 71%) as a foam. ¹H NMR (CDCl₃) δ 7.71 (d, 2H), 7.16 (d, 2H); 6.99 (d, 2H), 6.88 (dd, 2H), 5.66 (d, 1H), 4.95-5.09 (m, 2H), 4.19-4.65 (m, 6H), 3.71-4.00 (m, 9H), 2.76-3.13 (m, 6H), 1.57-1.85 (m, 7H), 1.24-1.34 (m, 4H), 0.91 (dd, 6H); ³¹P NMR (CDCl₃) δ 20.29, 21.58; MS (ESI) 855 (M+1).

10 Example 1

Boc-protected hydroxylamine 1: A solution of diethyl hydroxymethyl phosphonate triflate (0.582 g, 1.94 mmol) in dichloromethane (19.4 mL) was treated with triethylamine (0.541 mL, 3.88 mmol). Tert-butyl N-hydroxy-carbamate (0.284 g, 2.13 mmol) was added and the reaction mixture was stirred at room temperature overnight. The mixture was partitioned between dichloromethane and water. The organic phase was washed with saturated NaCl, dried (MgSO₄) and evaporated under reduced pressure. The crude product was purified by chromatography on silica gel (1/1 – ethyl acetate/hexane) affording the BOC-protected hydroxylamine 1 (0.41 g, 75%) as an oil: ¹H NMR (CDCl₃) δ 7.83 (s, 1H), 4.21 (d, 2H), 4.18 (q, 4H), 1.47 (s, 9H), 1.36 (t, 6H); ³¹P NMR (CDCl₃) δ 19.3.

20

Example 2

Hydroxylamine 2: A solution of BOC-protected hydroxylamine 1 (0.305 g, 1.08 mmol) in dichloromethane (2.40 mL) was treated with trifluoroacetic acid (0.829 mL, 10.8 mmol). The reaction was stirred for 1.5 hours at room temperature and then the volatiles were evaporated under reduced pressure with toluene to afford the hydroxylamine 2 (0.318 g, 100%) as the TFA salt which was used directly without any further purification: ¹H NMR (CDCl₃) δ 10.87 (s, 2H), 4.45 (d, 2H), 4.24 (q, 4H), 1.38 (t, 6H); ³¹P NMR (CDCl₃) δ 16.9; MS (ESI) 184 (M+H).

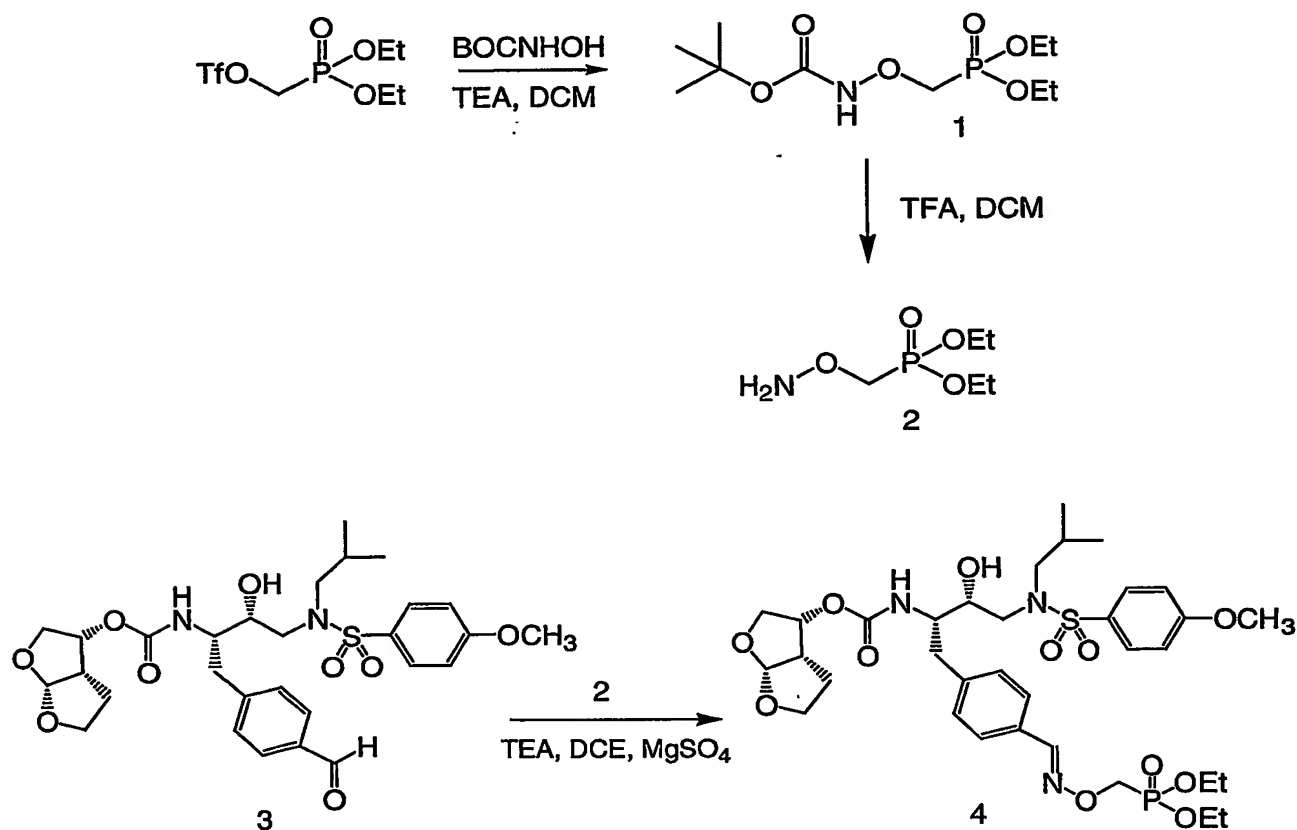
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30 Example 3

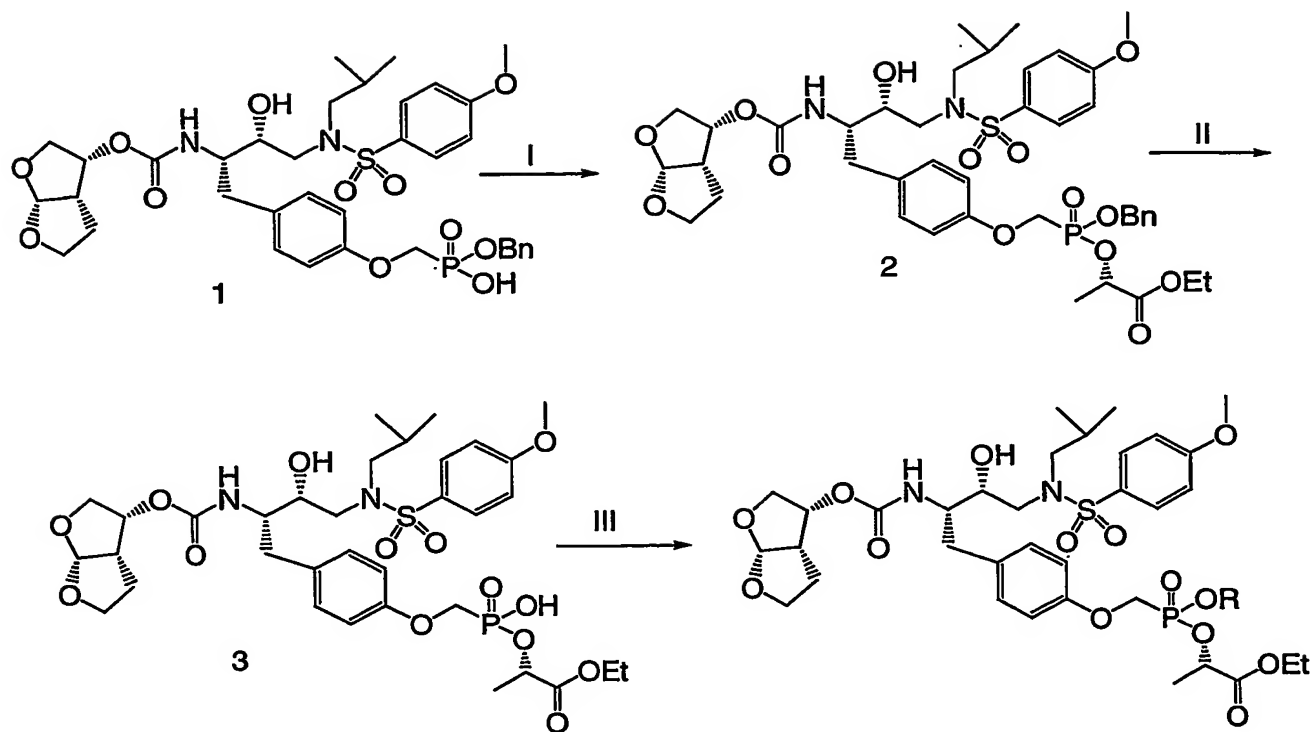
Oxime 4: To a solution of aldehyde 3 (96 mg, 0.163 mmol) in 1,2-dichloroethane (0.65 mL) was added hydroxylamine 2 (72.5 mg, 0.244 mmol), triethylamine (22.7 μL, 0.163 mmol) and MgSO₄ (10 mg). The reaction mixture was stirred at room temperature for 2 hours then

the mixture was partitioned between dichloromethane and water. The organic phase was washed with saturated NaCl, dried (MgSO_4) and evaporated under reduced pressure. The crude product was purified by chromatography on silica gel (90/10 – ethyl acetate/hexane) affording, GS-277771, oxime 4 (0.104 g, 85%) as a solid: ^1H NMR (CDCl_3) δ 8.13 (s, 1H), 7.72 (d, 2H), 7.51 (d, 2H), 7.27 (d, 2H), 7.00 (d, 2H), 5.67 (d, 1H), 5.02 (m, 2H), 4.54 (d, 2H), 4.21 (m, 4H), 3.92 (m, 1H), 3.89 (s, 3H), 3.88 (m, 1H), 3.97-3.71 (m, 2H), 3.85-3.70 (m, 2H), 3.16-2.99 (m, 2H), 3.16-2.81 (m, 7H), 1.84 (m, 1H), 1.64-1.48 (m, 2H), 1.37 (t, 6H), 0.94-0.90 (dd, 6H); ^{31}P NMR (CDCl_3) δ 20.0; MS (ESI) 756 ($\text{M}+\text{H}$).

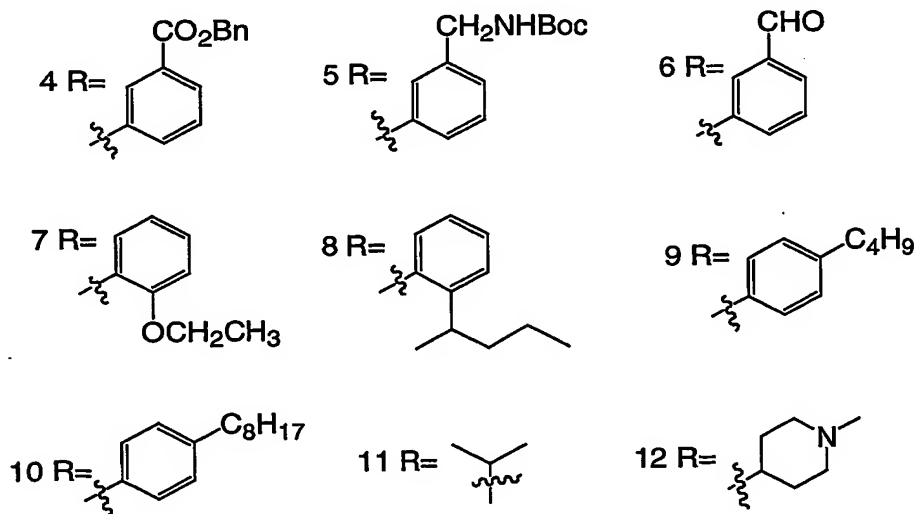
10 Scheme 1



Scheme 1



I. Ethyl(S)-(-)lactate/Benzotriazol-1-yloxytripyrrolidinophosphonium hexafluorophosphate/ DIPEA/EtOAc; II. H_2 /20%Pd-C/EtOAc-EtOH; III. ROH/Benzotriazol-1-yloxytripyrrolidinophosphonium hexafluorophosphate/ DIPEA/EtOAc



Example 1

Compound 1 was prepared according to methods from previous Schemes

Example 2

- 5 Compound 2: To a solution of compound 1 (5.50 g, 7.30 mmol), Benzotriazol-1-yloxytripyrrolidinophosphonium hexafluorophosphate (5.70g, 10.95 mmol), and Ethyl(S)-(-)lactate (1.30 g, 10.95 mmol) in DMF (50 mL) was added Diisopropylethylamine(5.08 mL, 29.2 mmol). The mixture was stirred for 7 hours after which was diluted in EtOAc. The organic phase was washed with H₂O (5X), brine, dried over MgSO₄ and *concentrated in*
10 *vacuo*. The residue was purified by silica gel chromatography (CH₂Cl₂/Isopropanol= 100/4) to give 3.45 g of compound 2.

Example 3

- Compound 3: To the mixture of compound 2 (3.45 g) in EtOH/EtOAc (300 mL/100 mL) was
15 added 20% Pd/C(0.700 g). The mixture was hydrogenated for 1 hour. Celite was added and the mixture was stirred for 10 minutes. The mixture was filtered through a pad of celite and washed with ethanol. Concentration gave 2.61 g of compound 3.

Example 4

- 20 Compound 4: To a solution of compound 3 (1.00 g, 1.29 mmol) in dry dimethylformamide (5 mL) was added 3-Hydroxy-benzoic acid benzyl ester (0.589 g, 2.58 mmol), Benzotriazol-1-yloxytripyrrolidinophosphonium hexafluorophosphate (1.34 g, 2.58 mmol), followed by addition of Diisopropylethylamine (900 µL, 5.16 mmol). The mixture was stirred for 14 hours, the resulting residue was diluted in EtOAc, washed with brine (3x) and dried over
25 sodium sulfate, filtered, and concentrated under reduced pressure. The residue was purified by silica gel chromatography (CH₂Cl₂/Isopropanol= 100/3) to provide 67.3 mg of compound 4: ¹H NMR (CDCl₃) δ 7.91 (2H,d, J=8.9 Hz), 7.75 (2H, m), 7.73-7.3 (13H,m), 7.25 (2H, m), 7.21-6.7(6H, m), 5.87(1H, m), 5.4-4.8(6H, m), 4.78-4.21 (4H, m), 3.98 (3H,s), 2.1-1.75 (8H, m), 1.55 (3H, m), 1.28(3H, m), 0.99(6H, m).

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Example 5

Compound 5: To a solution of compound 3 (1.40 g, 1.81 mmol) in dry dimethylformamide (5 mL) was added (4-Hydroxy-benzyl)-carbamic acid tert-butyl ester (0.80 g, 3.62 mmol),

Benzotriazol-1-yloxytripyrrolidinophosphonium hexafluorophosphate (1.74 g, 3.62 mmol), followed by addition of Diisopropylethylamine (1.17 mL, 7.24 mmol). The mixture was stirred for 14 hours, the resulting residue was diluted in EtOAc, washed with brine (3x) and dried over sodium sulfate, filtered, and concentrated under reduced pressure. The residue was purified by silica gel chromatography (CH₂Cl₂/Isopropanol= 100/3.5) to provide 770 mg of compound 5: ¹H NMR (CDCl₃) δ 7.8(2H, d, J=8.9Hz), 7.4 (2H, m), 7.3-6.8 (8H, m), 5.75 (1H, m), 5.3-5.1(2H, m), 4.6-4.23 (4H, m), 3.98 (3H, s), 3.7-2.6 (15H, m), 2.2-1.8 (12H, m), 1.72 (3H, s), 1.58(3H, m), 1.25 (3H, m), 0.95 (6H, m).

10 Example 6

Compound 6: To a solution of compound 3 (1.00 g, 1.29 mmol) in dry dimethylformamide (6 mL) was added 3-Hydroxybenzaldehyde (0.320 g, 2.60 mmol), Benzotriazol-1-yloxytripyrrolidinophosphonium hexafluorophosphate (1.35 g, 2.60 mmol), followed by addition of Diisopropylethylamine (901 µL, 5.16 mmol). The mixture was stirred for 14 hours, the resulting residue was diluted in EtOAc, washed with brine (3x) and dried over sodium sulfate, filtered, and concentrated under reduced pressure. The residue was purified by silica gel chromatography (CH₂Cl₂/Isopropanol= 100/5) to provide 880 mg of compound 6.

20 Example 7

Compound 7: To a solution of compound 3 (150 mg, 0.190 mmol) in dry dimethylformamide (1 mL) was added 2-Ethoxy-phenol (48.0 µL, 0.380 mmol), Benzotriazol-1-yloxytripyrrolidinophosphonium hexafluorophosphate (198 mg, 0.380 mmol), followed by addition of Diisopropylethylamine (132 µL, 0.760 mmol). The mixture was stirred for 14 hours, the resulting residue was diluted in EtOAc, washed with brine (3x) and dried over sodium sulfate, filtered, and concentrated under reduced pressure. The residue was purified by silica gel chromatography (CH₂Cl₂/Isopropanol= 100/4) to provide 84.7 mg of compound 7: ¹H NMR (CDCl₃) δ 7.73 (2H, d, J=8.9 Hz), 7.15 (2H, m), 7.01-6.9 (8H, m), 5.66 (1H, m), 5.22-5.04 (2H, m), 4.56- 4.2 (6H, m), 4.08 (2H, m), 3.89 (3H, m), 3.85-3.69 (6H, m), 3.17-2.98 (7H, m), 2.80(3H, m) 1.86 (1H, m), 1.65(2H, m), , 1.62-1.22 (6H, m), 0.92(6H, m).

Example 8

Compound 8: To a solution of compound 3 (50.0 mg, 0.0650 mmol) in dry dimethylformamide (1 mL) was added 2-(1-methylbutyl) phenol (21.2 mg, 0.130 mmol), Benzotriazol-1-yloxytripyrrolidinophosphonium hexafluorophosphate (67.1 mg, 0.130 mmol), followed by addition of Diisopropylethylamine (45.0 μ L, 0.260 mmol). The mixture was stirred for 14 hours, the resulting residue was diluted in EtOAc, washed with brine (3x) and dried over sodium sulfate, filtered, and concentrated under reduced pressure. The residue was purified by reversed phase HPLC to provide 8.20 mg of compound 8: ^1H NMR (CDCl_3) δ 7.73 (2H, d, J=8.9 Hz), 7.25 (2H, m), 7.21-6.89 (8H, m), 5.7(1H, m), 5.29-4.9 (2H, m), 4.56- 4.2 (6H, m), 3.89 (3H, m), 3.85-3.69 (6H, m), 3.17-2.89 (8H, m), 2.85(3H, m), 2.3-1.65(4H, m), 1.55-1.35 (6H, m), 0.92(6H, m).

Example 9

Compound 9: To a solution of compound 3 (50.0 mg, 0.0650 mmol) in dry dimethylformamide (1 mL) was added 4-N-Butylphenol (19.4 mg, 0.130 mmol), Benzotriazol-1-yloxytripyrrolidinophosphonium hexafluorophosphate (67.1 mg, 0.130 mmol), followed by addition (45.0 μ L, 0.260 mmol) of Diisopropylethylamine. The mixture was stirred for 14 hours, the resulting residue was diluted in EtOAc, washed with brine (3x) and dried over sodium sulfate, filtered, and concentrated under reduced pressure. The residue was purified by reversed phase HPLC to provide 9.61 mg of compound 9: ^1H NMR (CDCl_3) δ 7.8(2H, d, J=8.9 Hz), 7.4 (2H, m), 7.3-6.8 (8H, m), 5.75 (1H, m), 5.3-4.5 (4H, m), 4.3-3.4.1 (4H, m), 3.9 (3H, m), 3.3-2.59 (11H, m), 2.25 (2H, m), 1.85-1.5 (5H, m), 1.4-1.1(10H, m), 0.95(9H, m).

Example 10

Compound 10: To a solution of compound 3 (50.0 mg, 0.0650 mmol) in dry dimethylformamide (1 mL) was added 4-Octylphenol (26.6 mg, 0.130 mmol), Benzotriazol-1-yloxytripyrrolidinophosphonium hexafluorophosphate (67.1 mg, 0.130 mmol), followed by addition of Diisopropylethylamine (45.0 μ L, 0.260 mmol). The mixture was stirred for 14 hours, the resulting residue was diluted in EtOAc, washed with brine (3x) and dried over sodium sulfate, filtered, and concentrated under reduced pressure. The residue was purified by reversed phase HPLC to provide 7.70 mg of compound 10: ^1H NMR (CDCl_3) δ 7.75 (2H, d, J=8.9 Hz), 7.3 (2H, m), 7.2-6.8 (8H, m), 5.70 (1H, m), 5.3-4.9 (4H, m), 4.6- 3.9 (4H, m),

3.89 (3H, m), 3.85-2.59 (12H, m), 2.18-1.75 (10H, m), 1.69-1.50 (8H, m), 1.4-1.27(6H,m), 0.95(9H, m).

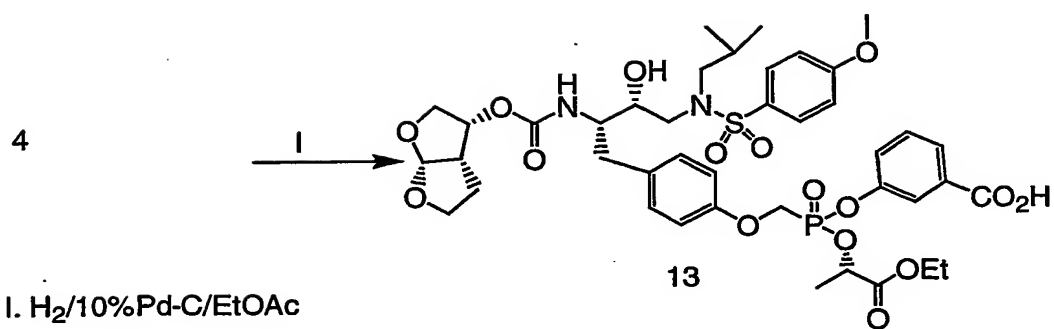
Example 11

5 Compound 11: To a solution of compound 3 (100 mg, 0.120 mmol) in dry dimethylformamide (1 mL) was added Isopropanol (20.0 μ L, 0.240 mmol), Benzotriazol-1-yloxytripyrrolidinophosphonium hexafluorophosphate (135 mg, 0.240 mmol), followed by addition of Diisopropylethylamine (83.0 μ L, 0.480 mmol). The mixture was stirred for 14 hours, the resulting residue was diluted in EtOAc, washed with brine (3x) and dried over
10 sodium sulfate, filtered, and concentrated under reduced pressure. The residue was purified by silica gel chromatography (CH_2Cl_2 /Isopropanol= 100/4) to provide 12.2 mg of compound 11: ^1H NMR (CDCl_3) δ 7.71 (2H, d, J=8.9 Hz), 7.15 (2H, m), 7.0 (2H, m), 6.89 (2H, m), 5.65 (1H, m), 5.03-4.86(4H, m), 4.34-4.19 (3H, m), 3.89 (3H, s), 3.88 (1H, m), 3.82 (2H, m), 3.65 (4H, m), 3.2-2.9 (11H, m), 2.80(3H, m) 1.65(2H, m), 1.86 (1H, m), 1.6(3H, m),
15 1.30(3H,m), 0.92(6H, m).

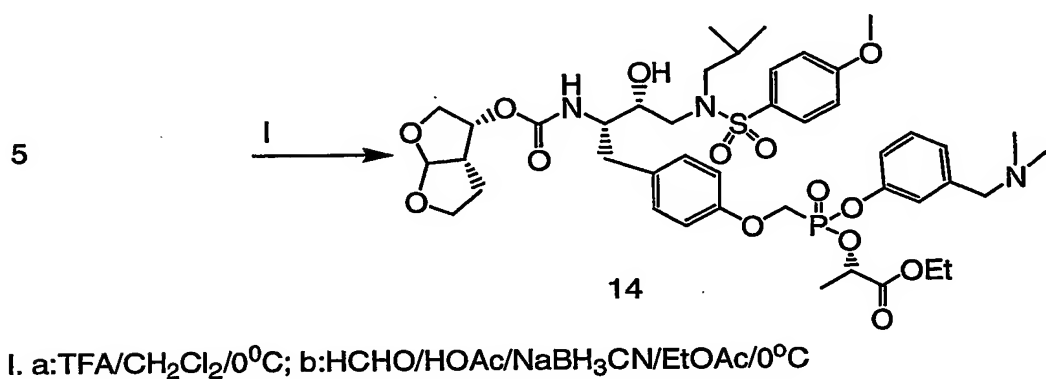
Example 12

Compound 12: To a solution of compound 3 (100 mg, 0.120 mmol) in dry dimethylformamide (1mL) was added 4-Hydroxy-1-methylpiperidine (30.0 mg, 0.240
20 mmol), Benzotriazol-1-yloxytripyrrolidinophosphonium hexafluorophosphate (135 mg, 0.240 mmol), followed by addition of Diisopropylethylamine (83.0 μ L, 0.480 mmol). The mixture was stirred for 14 hours, the resulting residue was diluted in EtOAc, washed with brine (3x) and dried over sodium sulfate, filtered, and concentrated under reduced pressure. The residue was purified by reversed phase HPLC to provide 50.1 mg of compound 12: ^1H NMR
25 (CDCl_3) δ 7.73 (2H, d, J=8.9 Hz), 7.18 (2H, m), 7.0 (2H, m), 6.9 (2H, m), 5.67 (1H, m), 5.2-4.9 (4H, m), 4.30-4.11 (4H, m), 3.98 (1H, m), 3.89 (3H, s), 3.87 (1H, m), 3.75 (2H, m), 3.5-3.3 (4H, m), 3.2-2.9 (14H, m), 2.80(3H, m) 1.65(2H, m), 1.86 (1H, m), 1.6(3H, m), 1.30(3H,m), 0.92(6H, m).

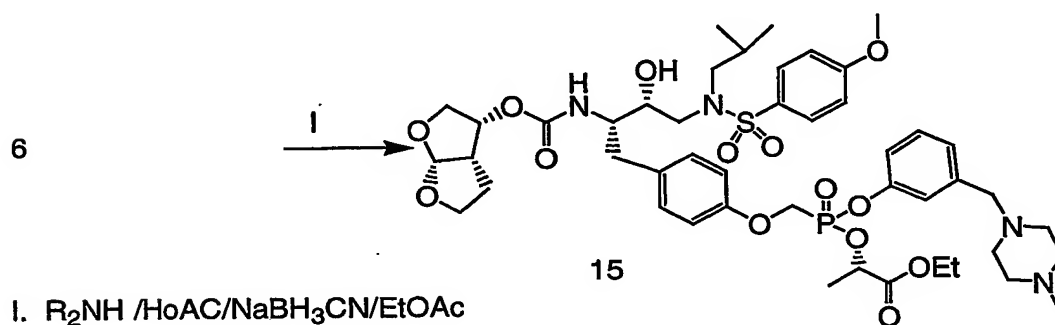
Scheme 2



Scheme 3



Scheme 4



5

Example 13

Compound 13: To a solution of compound 4 (4.9 g) in EtOAc (150ml) was added 20% Pd/C (0.90 g), the reaction mixture was hydrogenated for 1 hour. Celite was added and the mixture was stirred for 10 minutes. The mixture was filtered through a pad of celite and washed with ethanol. Concentration gave 4.1 g of compound 13: ^1H NMR (CDCl_3) δ 7.91 (2H, d, $J=8.9$ Hz),